



# YAMAHA

## PARTS LIST

MODEL **YZ250D**

MODEL **YZ400D**

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### NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

# YAMAHA MOTOR CO., LTD.

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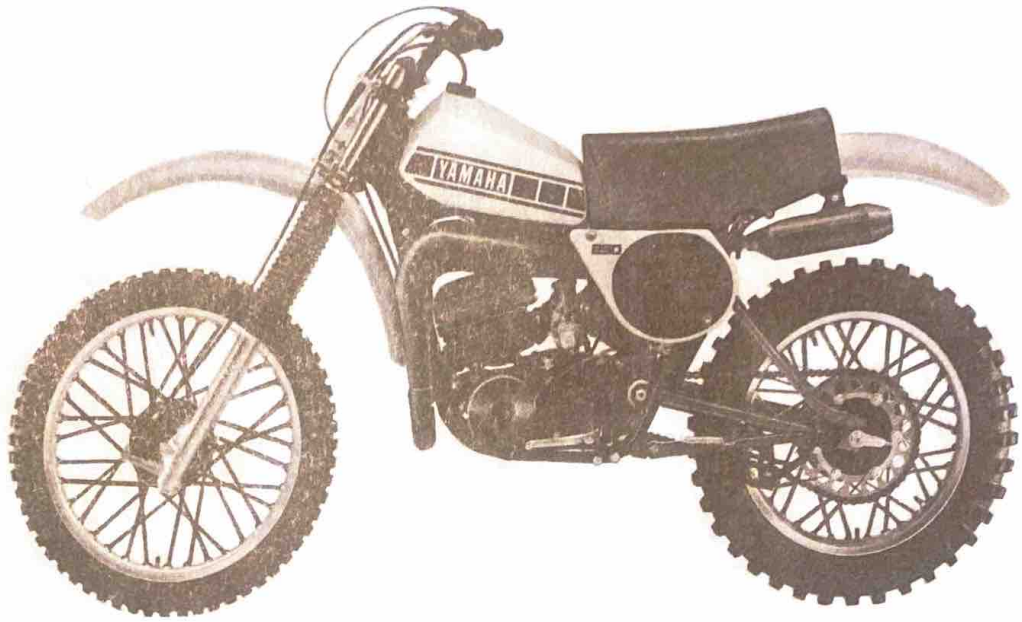
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## **PARTS LIST**

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YZ250D



YZ400D

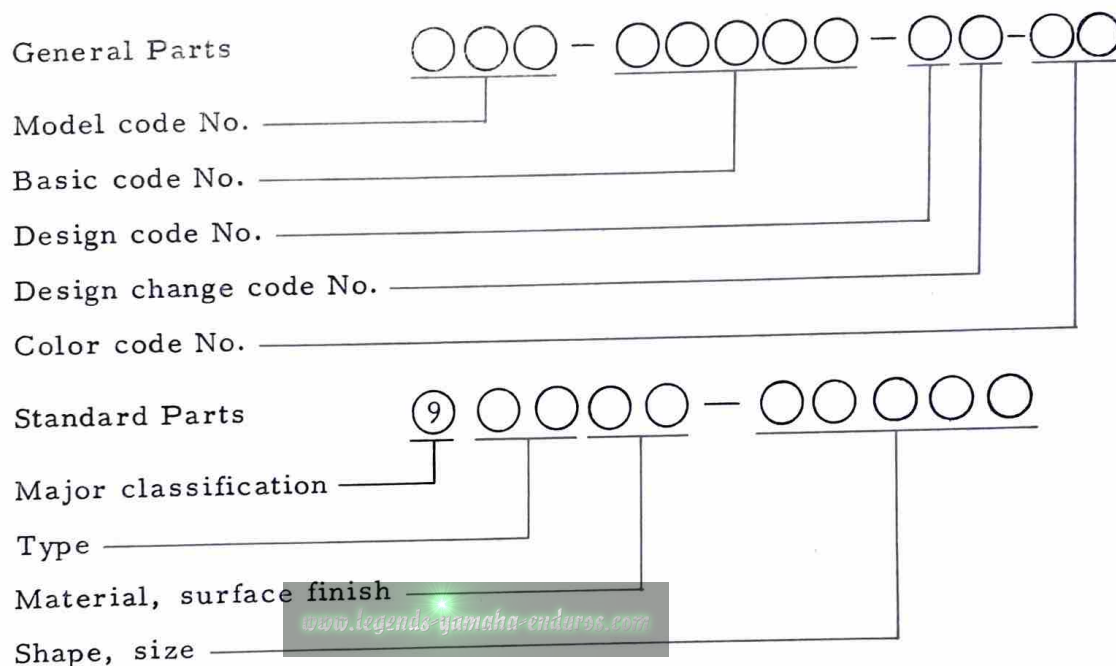


# FOREWORD

This Parts List relates to the parts in use for the Yamaha YZ250D, YZ400D. When you are ordering replacement parts for the YZ250D, YZ400D refer to this Parts List and quote both part numbers and part names correctly.

## 1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

## 2. How to Use this Parts List

(1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl) . . . . Inside diameter - length

O-ring . . . . . Section area - inside diameter

Washer, shim, collar . . . . Inside diameter - outside diameter - thickness (length)

(2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put



against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indentation as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
. . . .	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R. ....	Use size (thickness) and/or number as required
U.N. ....	Use as many as you need
T .....	Number of teeth in a gear
V .....	Voltage for light bulbs
S .....	"S" type oil seal or "S" type circlip
SD .....	"SD" type oil seal
SO .....	"SO" type oil seal
SW .....	"SW" type oil seal
E .....	"E" type circlip
R .....	"R" type circlip
F/No. ....	Frame No. (Applicable machine No.)

- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) The parts marked with \* in the remark column of this list are not supplied with by Yamaha, those have to be found locally.
- (6) This Parts List is based on the model in the production line on Jan., 10, 1977. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

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## CHASSIS

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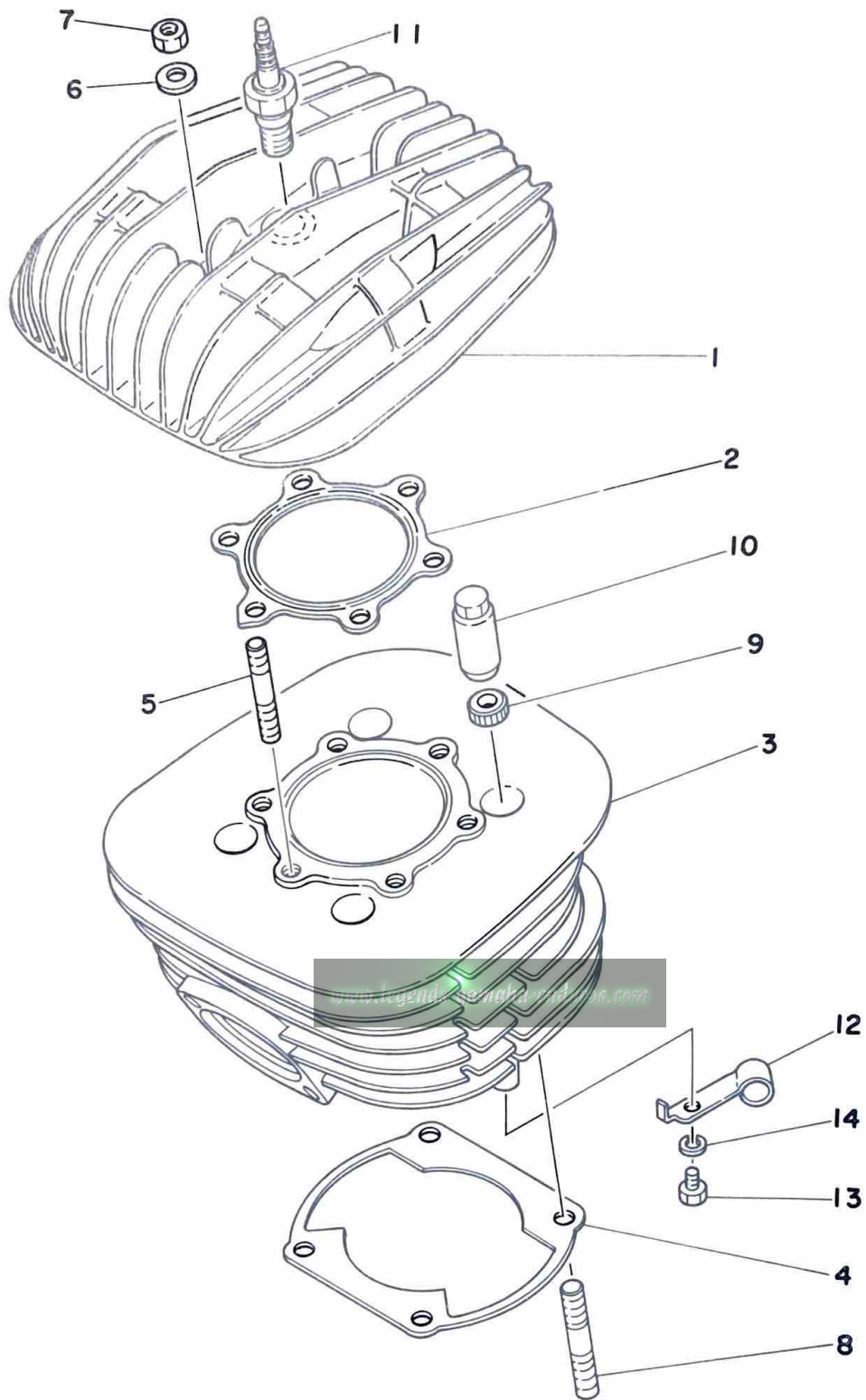
## NUMERICAL INDEX

# ENGINE

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Fig. 1 CYLINDER HEAD · CYLINDER

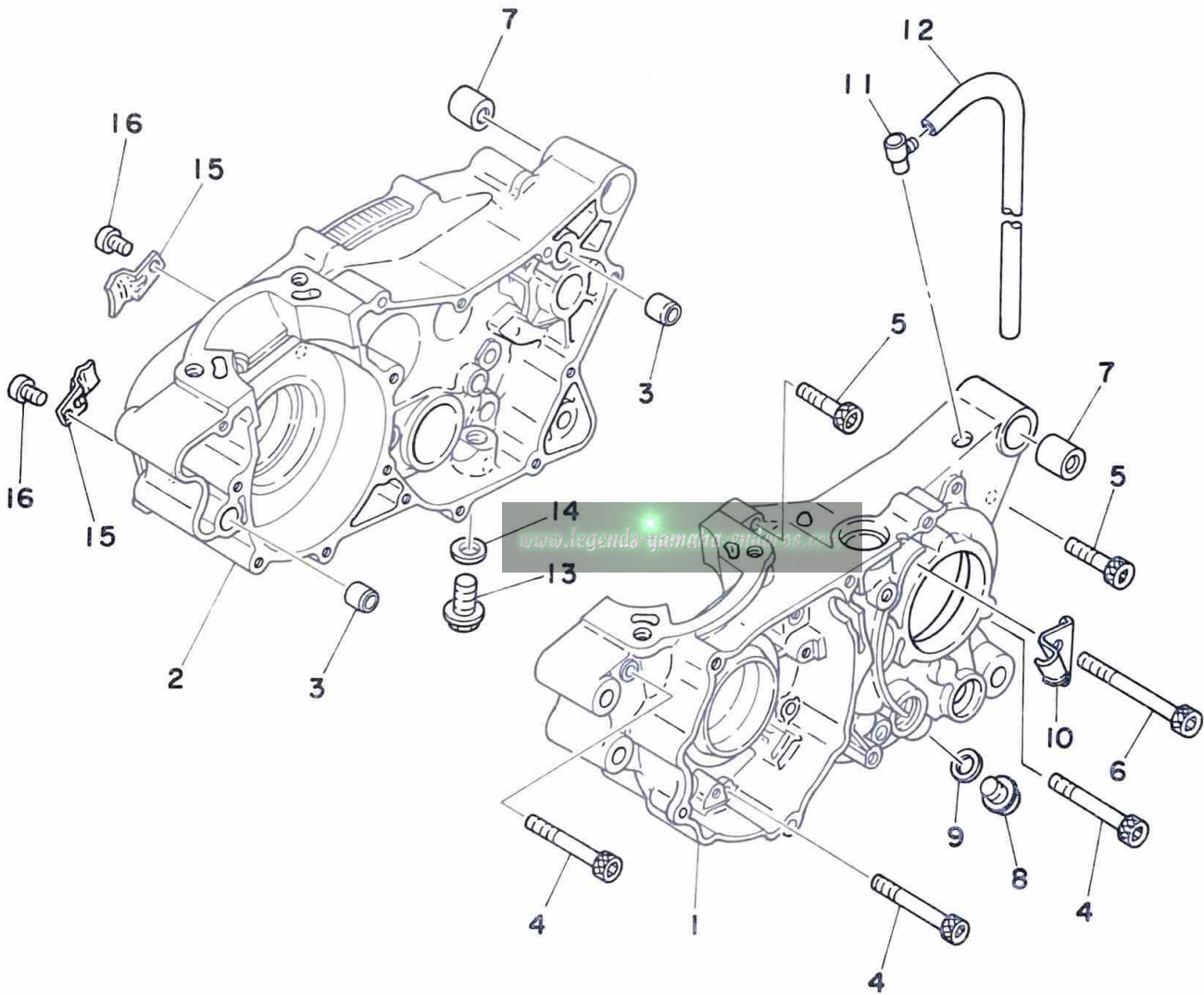
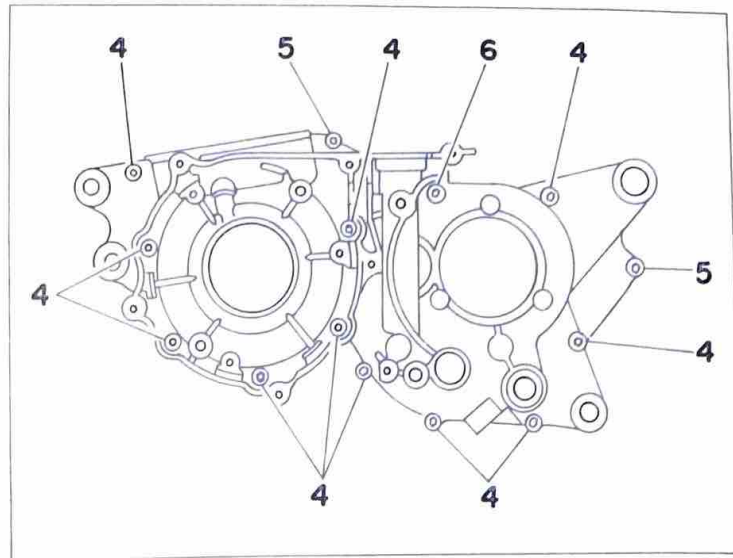




Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
1-	1	1W3-11111-01	HEAD, cylinder	1		
		1W4-11111-00	HEAD, cylinder	1		
	2	1W3-11181-00	GASKET, cylinder head	1		
		1W4-11181-00	GASKET, cylinder head	1		
	3	1W3-11311-02	CYLINDER	1		
		1W4-11311-01	CYLINDER	1		
	4	364-11351-00	GASKET, cylinder	1		
		1M2-11351-00	GASKET, cylinder	1		
	5	90116-08262	BOLT, stud	6	6	
	6	812-11175-00	WASHER, holding (8.5-19-2.6)	6	6	
	7	95301-08600	NUT, hexagon	6	6	
	8	90116-10263	BOLT, stud	4	4	
	9	90201-11648	WASHER, plate (11-19.35-2.6)	4	4	
	10	90179-10201	NUT	4	4	
	11	94701-00051	PLUG, spark (N2G)	1		* CHAMPION
		94701-00052	PLUG, spark (N3G)	1		* CHAMPION
	12	1M1-15441-00	HOLDER, clutch wire	1	1	
	13	97321-06016	BOLT, hexagon	1	1	
	14	92901-06100	WASHER, spring	1	1	

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Fig. 2 CRANKCASE

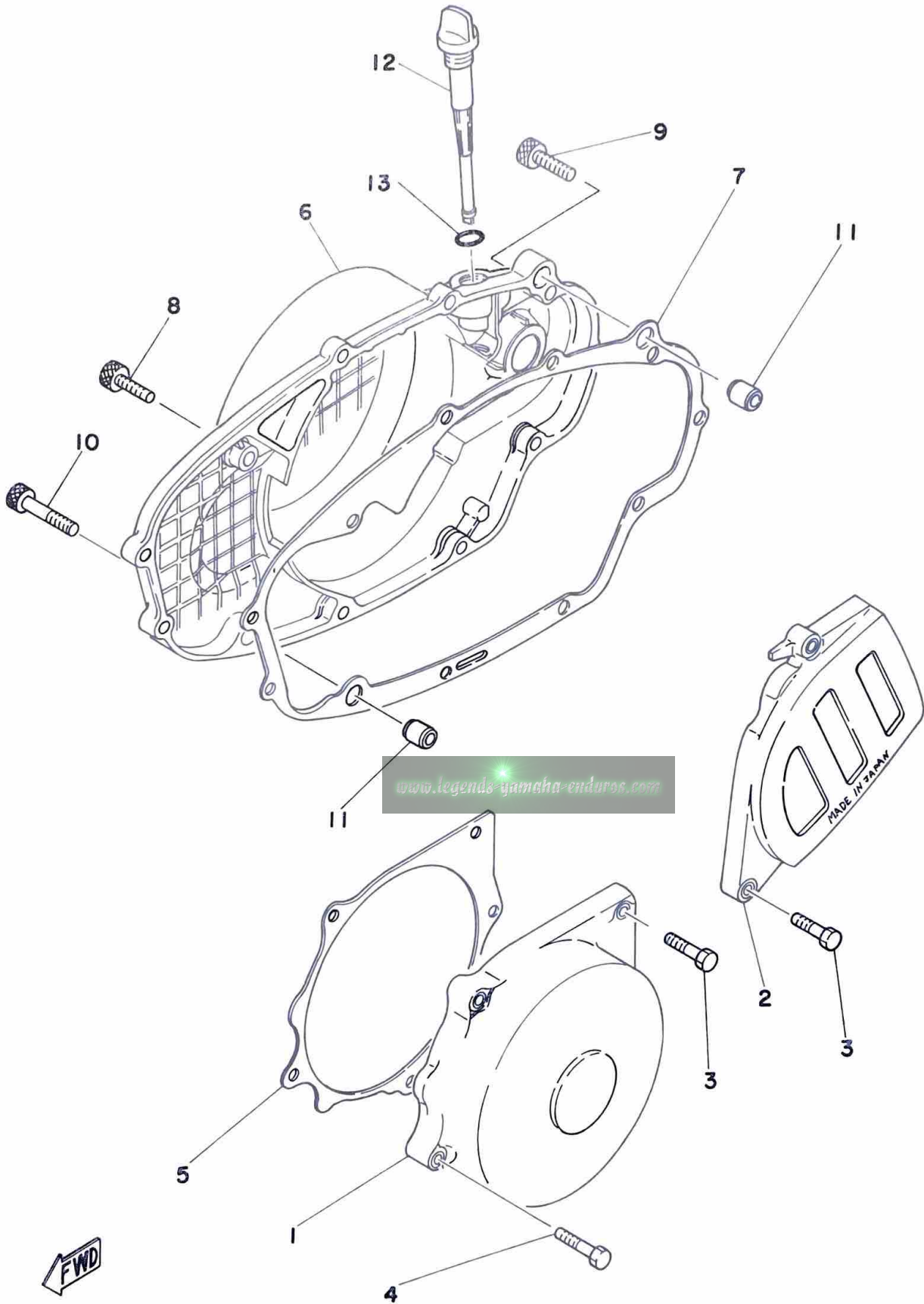


Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
2- 1	1W3-15111-00	CASE, crank left	1			
	1W4-15111-00	CASE, crank left		1		
2	1W3-15121-00	CASE, crank right	1			
	1W4-15121-00	CASE, crank right		1		
3	91830-22016	PIN, dowel (8.4-12-16)	2	2		
4	91316-06060	BOLT	11	11		
5	91316-06035	BOLT	2	2		
6	91316-06080	BOLT	1	1		
7	90387-08607	COLLAR (8.1-20-19)	2	2		
8	95821-10014	BOLT, flange	1	1		
9	90430-10031	GASKET (367-18568-00 10.2-16-1.5)	1	1		
10	90462-14033	CLAMP	1	1		
11	498-15371-00	BREATHER	1	1		
12	90445-07340	HOSE (4.2-310)		1		
13	90340-14048	PLUG (431-15351-00)	1	1		
14	137-15353-00	GASKET	1	1		
15	434-15118-00	HOLDER	2	2		
16	92501-08010	SCREW, panhead	2	2		

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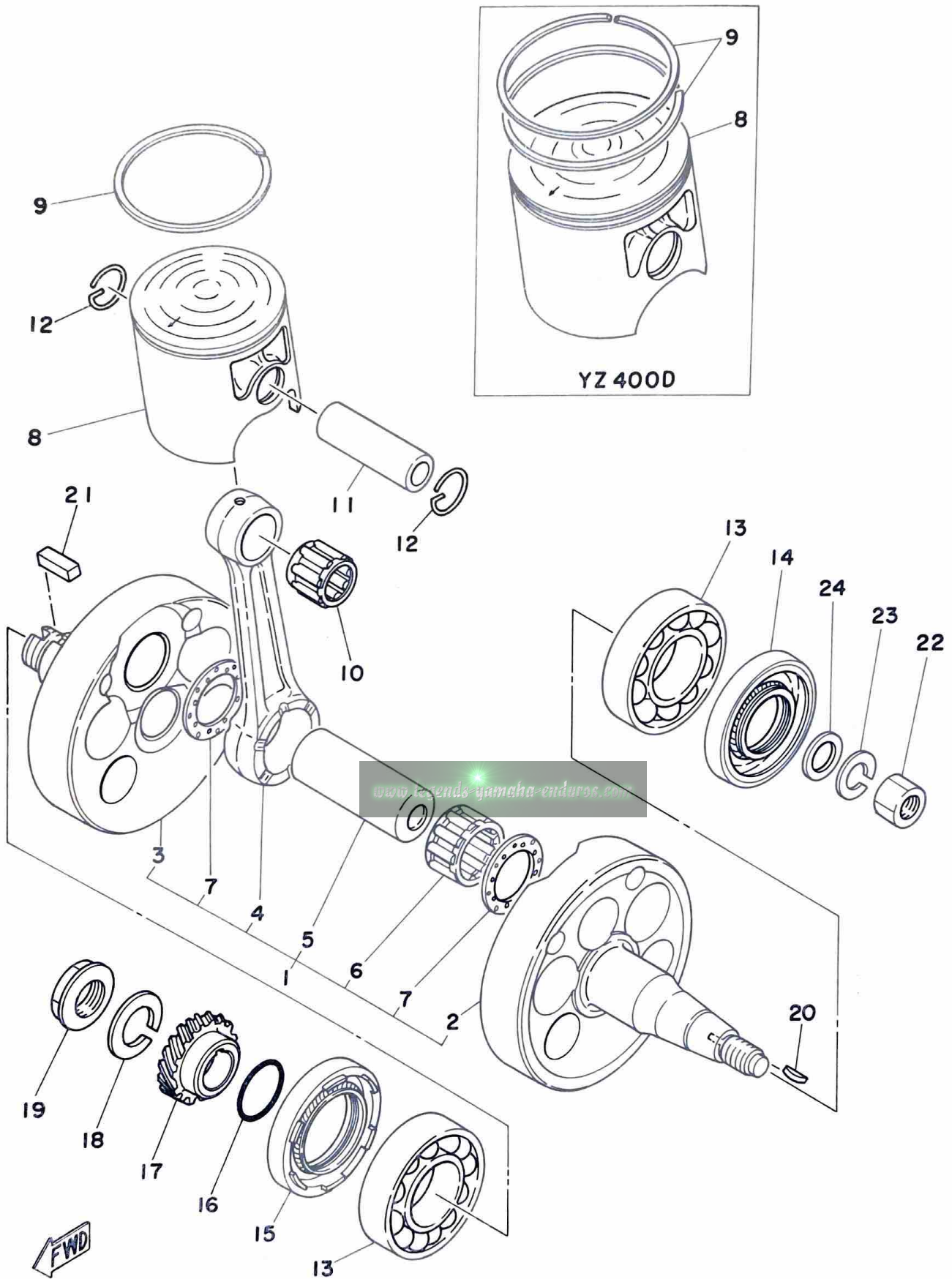
Fig. 3 CRANKCASE COVER



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
3- 1	1W4-15411-00	COVER, crankcase left 1	1	1		
2	1W4-15421-00	COVER, crankcase left 2	1	1		
3	91316-06025	BOLT	4	4		
4	91316-06030	BOLT	3	3		
5	1W4-15451-00	GASKET, crankcase cover left 1	1	1		
6	1W4-15431-00	COVER, crankcase right	1	1		
7	1M1-15461-00	GASKET, crankcase cover right	1	1		
8	91316-06020	BOLT	9	9		
9	91316-06025	BOLT	1	1		
10	91316-06035	BOLT	1	1		
11	91830-22016	PIN, dowel (8.4-12-16)	2	2		
12	1M1-15363-00	PLUG, oil	1	1		
13	93210-14104	O-RING (2.4-13.8)	1	1		

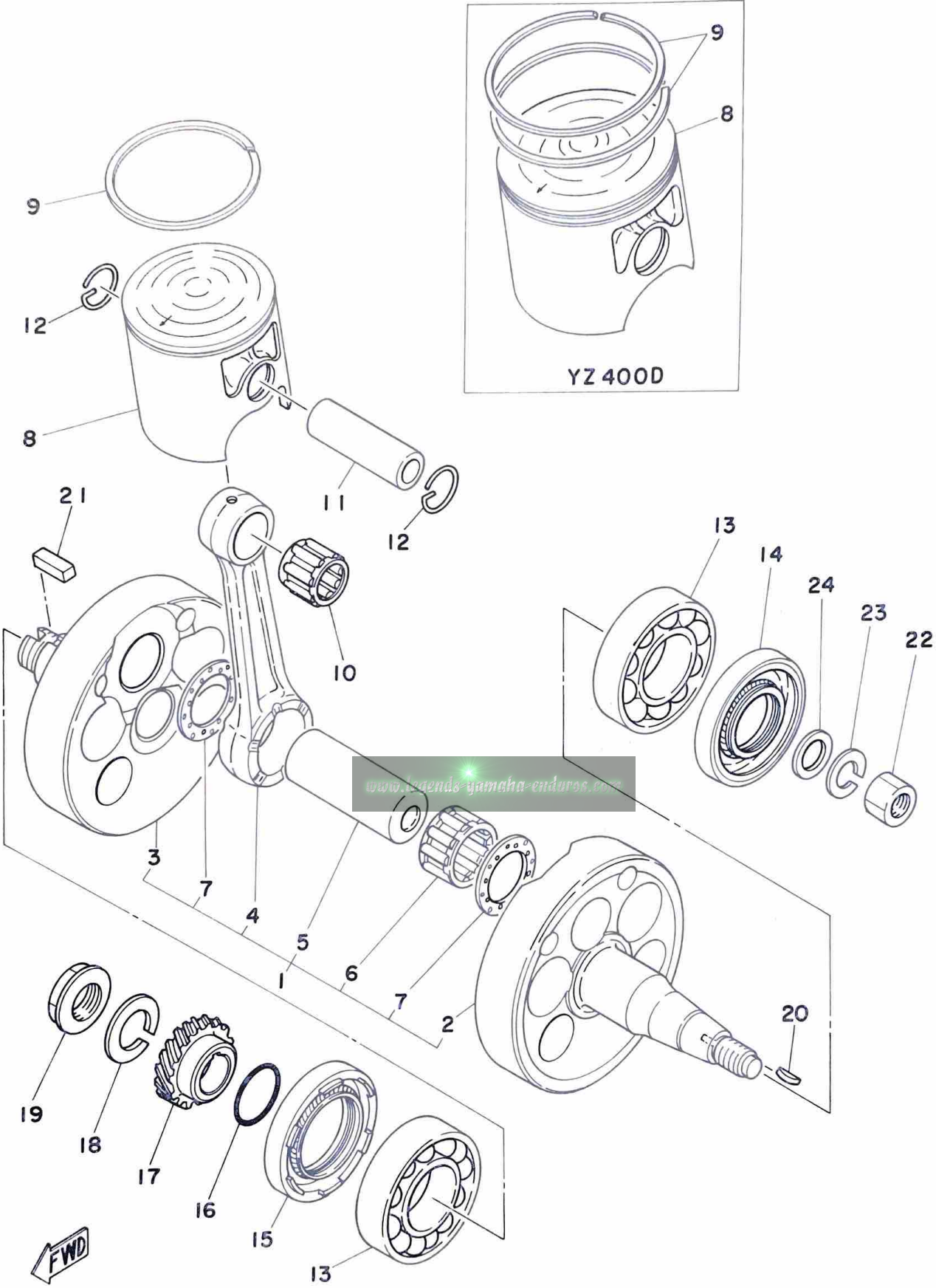
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Fig. 4 CRANK · PISTON



Ref. No.	Parts No.	Description	Q'ty		Remarks
			250	400	
4- 1	1W3-11400-00	CRANK ASS'Y	1		
	1W4-11400-00	CRANK ASS'Y		1	
2	1W3-11412-00	. CRANK, left	1		
	1W4-11412-00	. CRANK, left		1	
3	1W3-11422-00	. CRANK, right	1		
	1W4-11422-00	. CRANK, right		1	
4	498-11651-00	. ROD, connecting	1		
	431-11651-00	. ROD, connecting		1	
5	275-11681-00	. PIN, crank	1	1	
6	93310-42541	. BEARING, con-rod big end	1	1	
7	90209-25085	. WASHER (275-11685-00)	2	2	
8	509-11631-01-96	PISTON (69.96mm STD)	1	U.R	
	509-11631-01-98	PISTON (69.98mm STD)			
	509-11635-01	PISTON (70.25mm 1st O.S)	1		Alternate Parts
	509-11636-01	PISTON (70.50mm 2nd O.S)	1		Alternate Parts
	509-11637-01	PISTON (70.75mm 3rd O.S)	1		Alternate Parts
	509-11638-01	PISTON (71.00mm 4th O.S)	1		Alternate Parts
	510-11631-05-96	PISTON (84.96mm STD)	1	U.R	
	510-11631-05-97	PISTON (84.97mm STD)			
	510-11635-05	PISTON (85.25mm 1st O.S)	1		Alternate Parts
	510-11636-05	PISTON (85.50mm 2nd O.S)	1		Alternate Parts
	510-11637-05	PISTON (85.75mm 3rd O.S)	1		Alternate Parts
	510-11638-05	PISTON (86.00mm 4th O.S)	1		Alternate Parts

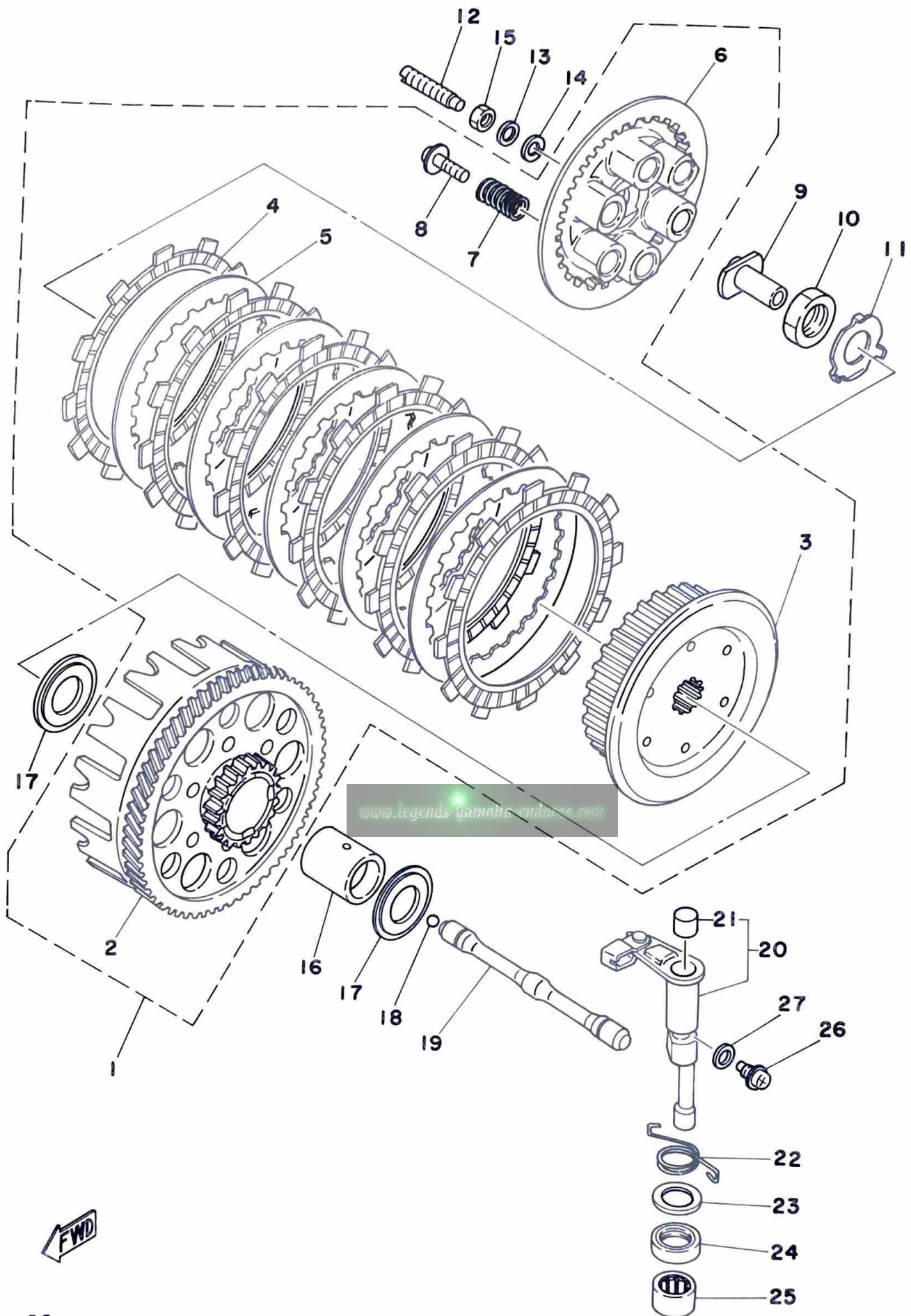
Fig.4 CRANK · PISTON





Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
4- 9	313-11611-00	RING, piston (STD) .....	1			
	313-11611-10	RING, piston (1st O.S) .....	1			Alternate Parts
	313-11611-20	RING, piston (2nd O.S) .....	1			Alternate Parts
	313-11611-30	RING, piston (3rd O.S) .....	1			Alternate Parts
	313-11611-40	RING, piston (4th O.S) .....	1			Alternate Parts
	510-11601-03	PISTON RING SET (STD) .....		1 s		
	510-11601-13	PISTON RING SET (1st O.S) .....		1 s		Alternate Parts
	510-11601-23	PISTON RING SET (2nd O.S) .....		1 s		Alternate Parts
	510-11601-33	PISTON RING SET (3rd O.S) .....		1 s		Alternate Parts
	510-11601-43	PISTON RING SET (4th O.S) .....		1 s		Alternate Parts
10	93310-21874	BEARING, con-rod small end .....	1	1		
11	214-11633-00	PIN, piston .....	1			
	1W4-11633-00	PIN, piston .....		1		
12	93450-20026	CIRCLIP (604-11634-00) .....	2	2		
13	93306-20615	BEARING (6206) .....	2			
	93306-30615	BEARING (6306C4) .....		2		
14	93103-30092	OIL SEAL (SW-30-55-10) .....	1	1		
15	93103-40091	OIL SEAL (SW40-55-10) .....	1	1		
16	93210-29282	O-RING (1.9-29.5) .....	1	1		
17	1W3-16111-00	GEAR, primary drive <a href="http://ha-enduro.com">ha-enduro.com</a> .....	1			
	1W4-16111-00	GEAR, primary drive .....		1		
18	92901-18100	WASHER, spring .....	1	1		
19	90179-18172	NUT .....	1	1		
20	90280-05014	KEY, woodruff .....	1			
	90280-05013	KEY, woodruff .....		1		
21	90282-07019	KEY, straight .....	1	1		
22	90170-12181	NUT, hexagon .....		1		
23	92901-12100	WASHER, spring .....		1		
24	90201-12593	WASHER, plate .....		1		

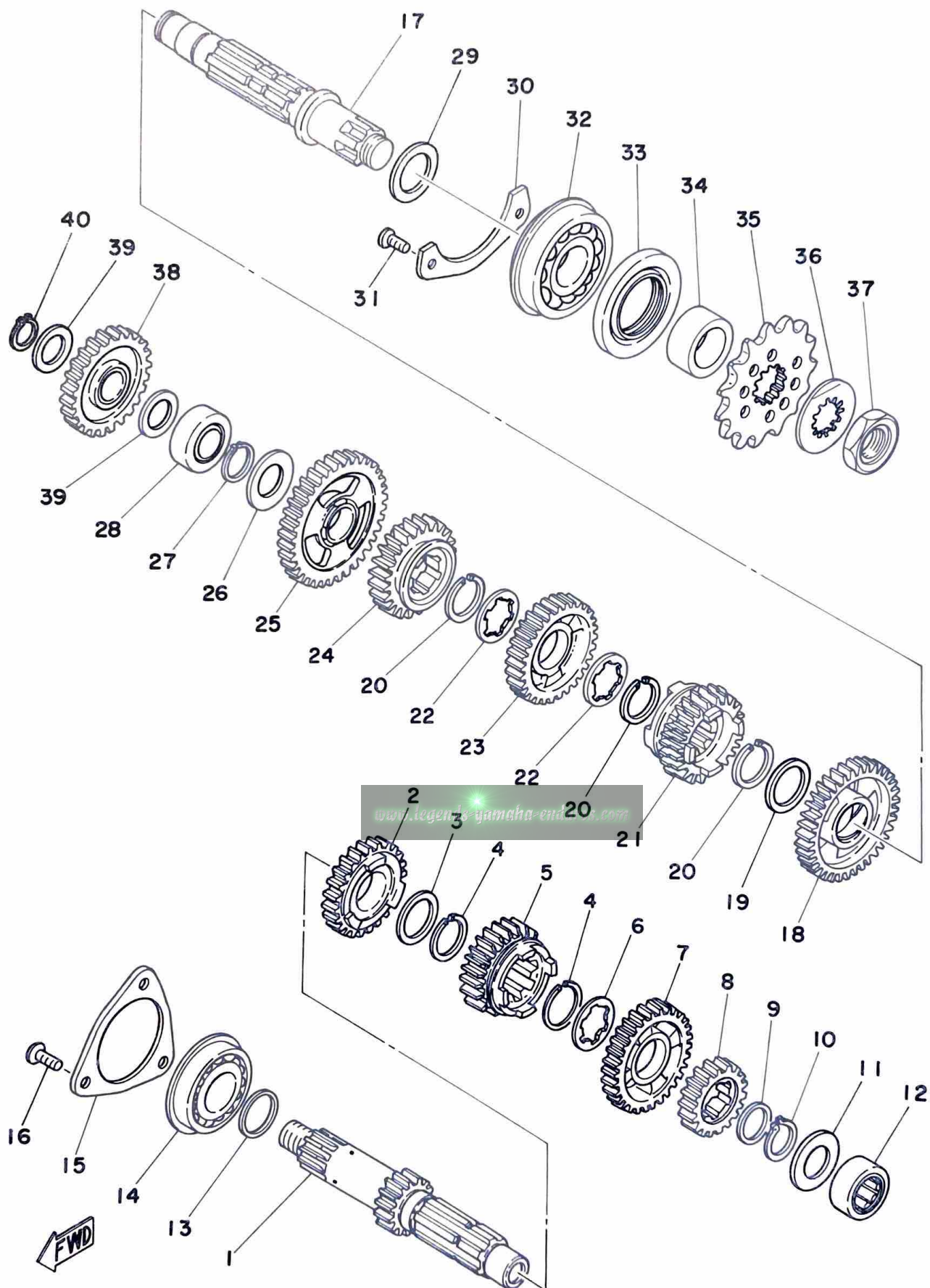
Fig. 5 CLUTCH



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
5- 1	1W3-16301-00	CLUTCH ASS'Y		1		
	1W4-16301-00	CLUTCH ASS'Y		1		
2	1W4-16150-00	. PRIMARY DRIVEN GEAR COMP.	1	1		
3	1W3-16371-00	. BOSS, clutch		1		
	509-16371-01	. BOSS, clutch		1		
4	383-16321-00	. PLATE, friction	6	7		
5	360-16325-00	. PLATE, clutch	5	6		
6	1W3-16351-00	. PLATE, pressure		1		
	1M1-16351-00	. PLATE, pressure		1		
7	90501-24408	. SPRING, compression	6	6		
8	90159-06016	. SCREW, with washer	6	6		
9	1M1-16356-00	ROD, push 1		1		
10	90170-20195	NUT		1		
11	90215-20125	WASHER, lock		1		
12	90149-08105	SCREW		1		
13	92901-08200	WASHER, plain		1		
14	92901-08100	WASHER, spring		1		
15	95311-08700	NUT, hexagon		1		
16	1M1-16181-00	SPACER		1		
17	360-16154-00	PLATE, thrust 1	2	2		
18	93515-32029	BALL (15/32 inch)		1		
19	1W4-16357-00	ROD, push 2		1		
20	1W4-16380-00	PUSH LEVER ASS'Y		1		
21	214-17481-00	. PLUG		1		
22	90508-12316	SPRING, torsion		1		
23	90201-17327	WASHER, plate		1		
24	93102-17004	OIL SEAL (SD-17-28-6)		1		
25	93315-11720	BEARING		1		
26	90149-08108	SCREW		1		
27	90430-08069	GASKET (425-16387-00)		1		



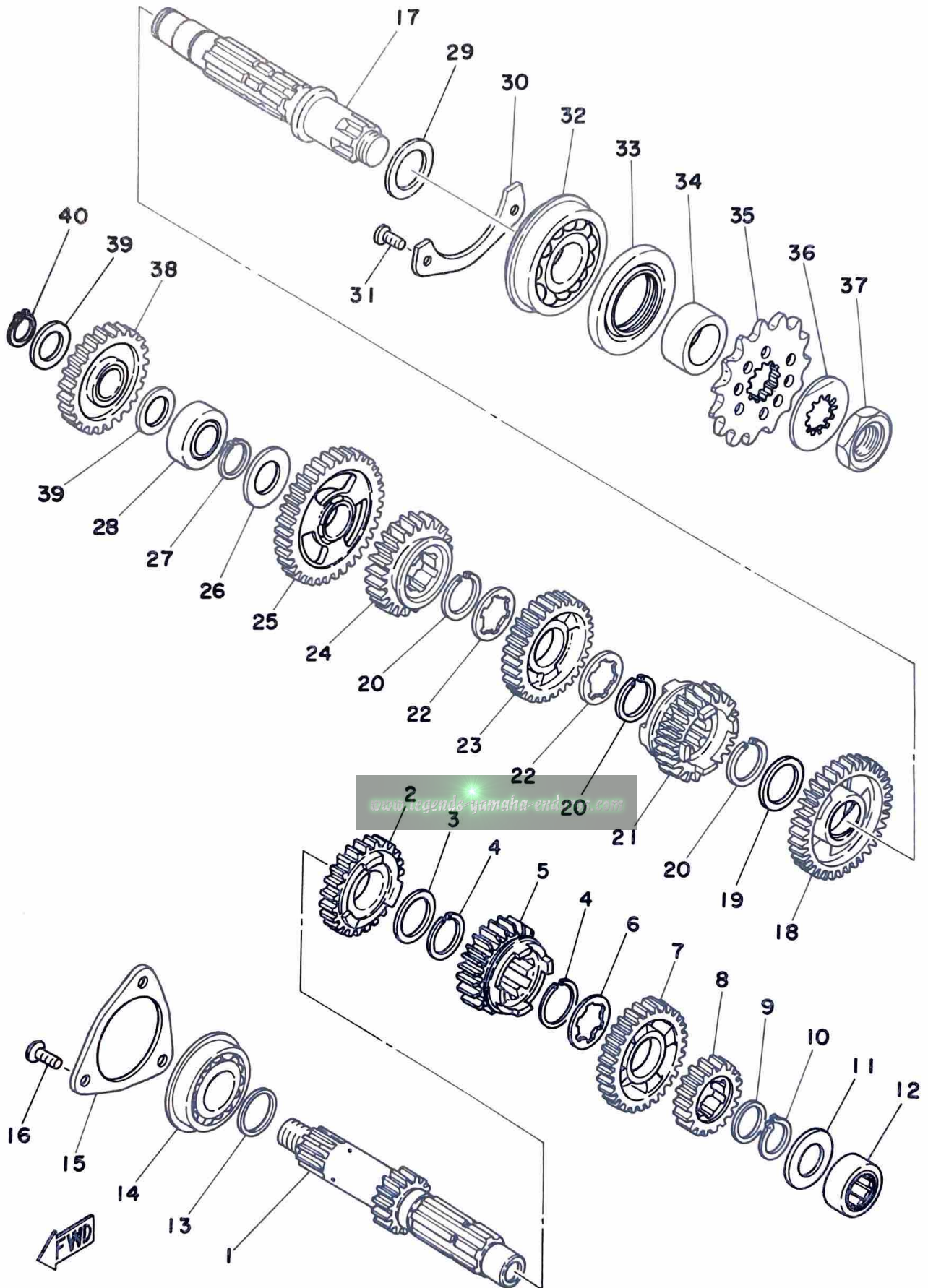
Fig. 6 TRANSMISSION



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
6- 1	1W3-17411-00	AXLE, main (15T) .....	1			
	1N6-17411-00	AXLE, main (14T) .....		1		
2	1M1-17141-01	GEAR, 4th pinion (23T) .....	1	1		
3	90201-25287	WASHER, plate .....	1	1		
4	93440-25019	CIRCLIP (25φ special) .....	2	2		
5	1W3-17131-00	GEAR, 3rd pinion (21T) .....	1			
	1M1-17131-01	GEAR, 3rd pinion (20T) .....		1		
6	90209-22082	WASHER (434-17216-00) .....	1	1		
7	1W3-17151-00	GEAR, 5th pinion (28T) .....	1			
	1N6-17151-00	GEAR, 5th pinion (25T) .....		1		
8	1W3-17121-00	GEAR, 2nd pinion (18T) .....	1			
	1N6-17121-00	GEAR, 2nd pinion (17T) .....		1		
9	90201-20613	WASHER, plate .....	1	1		
10	93410-20038	CIRCLIP (S-20) .....	1	1		
11	90201-20278	WASHER, plate (168-17116-00) .....	1	1		
12	93311-62011	BEARING .....	1	1		
13	168-17428-01-03	SHIM, drive axle (25-30-0.3) .....			} U.R.U.R.	
	168-17428-01-05	SHIM, drive axle (25-30-0.5) .....				
14	93306-20515	BEARING (6205) .....	1	1		
15	1W4-15383-00	PLATE, bearing cover .....	1	1		
16	92701-06012	SCREW, flathead .....	3	3		
17	1M1-17421-00	AXLE, drive .....	1	1		
18	1W3-17221-00	GEAR, 2nd wheel (28T) .....	1			
	1N6-17221-00	GEAR, 2nd wheel (29T) .....		1		
19	90201-25287	WASHER, plate .....	1	1		
20	93440-25019	CIRCLIP (25φ special) .....	3	3		
21	1W3-17251-00	GEAR, 5th wheel (24T) .....	1			
	1N6-17251-00	GEAR, 5th wheel (21T) .....		1		
22	90209-22082	WASHER (434-17216-00) .....	2	2		
23	1M1-17231-00	GEAR, 3rd wheel (26T) .....	1	1		
24	1M1-17241-01	GEAR, 4th wheel (23T) .....	1	1		

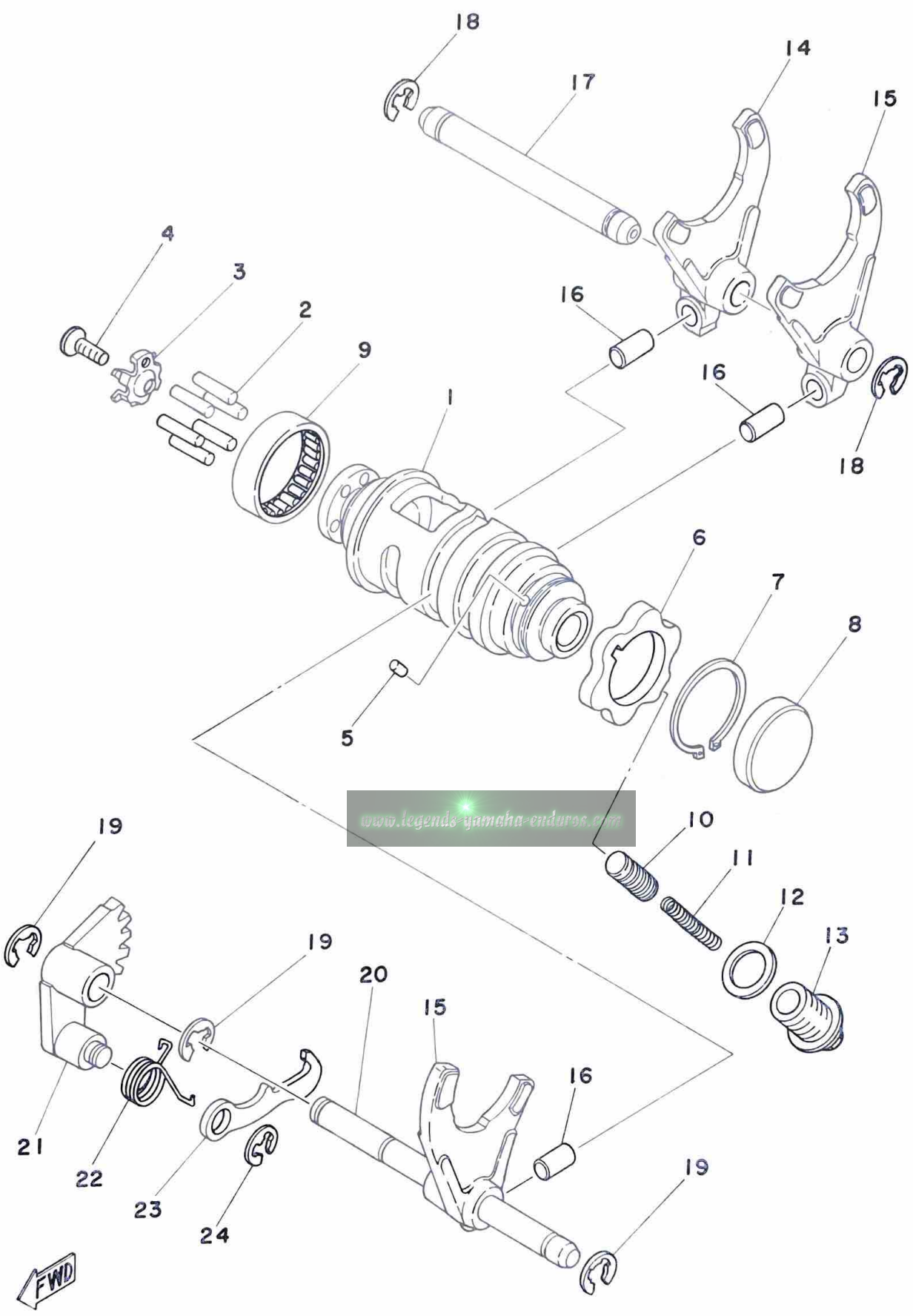


Fig. 6 TRANSMISSION



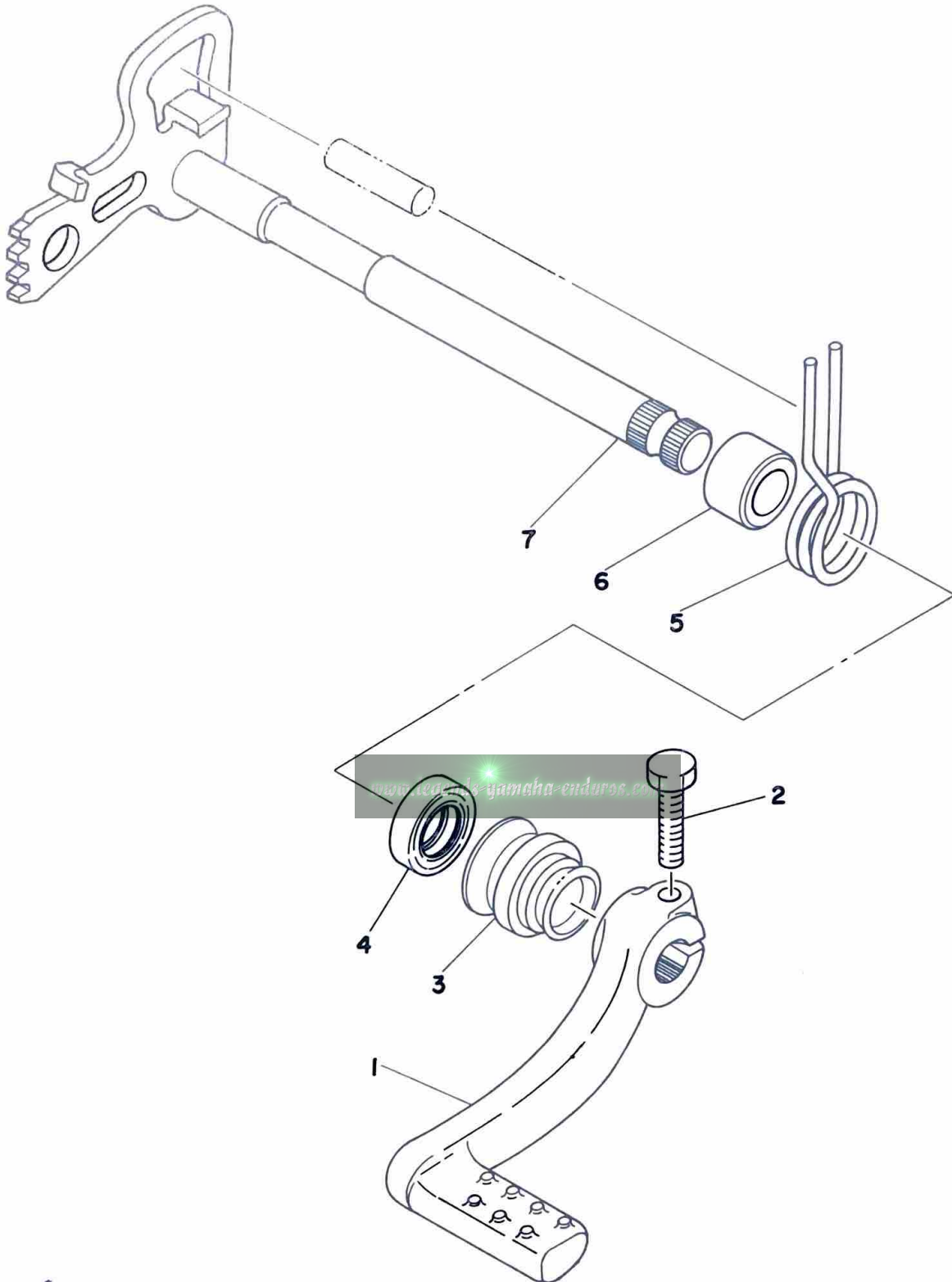
Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks		
			250	400				
6-25	1W3-17211-00	GEAR, 1st wheel (31T)	1					
	1N6-17211-00	GEAR, 1st wheel (32T)		1				
26	90201-20278	WASHER, plate (168-17116-00)	1	1				
27	93410-20038	CIRCLIP (S-20)	1	1				
28	93311-62011	BEARING	1	1				
29	168-17428-01-03	SHIM, drive axle	}	U.R	U.R			
	168-17428-01-05	SHIM, drive axle						
30	509-15381-00	PLATE, bearing cover	1	1				
31	92701-06012	SCREW, flathead	2	2				
32	93306-30512	BEARING (6305 special)	1	1				
33	93102-35054	OIL SEAL (SD-35-62-6)	1	1				
34	90387-25192	COLLAR (169-17462-00)	1	1				
35	1W4-17461-30	SPROCKET, drive (13T)	}	U.R	U.R	STD: 250		
	1W4-17461-40	SPROCKET, drive (14T)				1	1	STD: 400
	1W4-17461-50	SPROCKET, drive (15T)						
36	90215-21121	WASHER, lock	1	1				
37	90179-18020	NUT (152-17463-00)	1	1				
38	1W4-15651-00	GEAR, kick idle (22T)	1	1				
39	90201-17255	WASHER, plate (156-17116-00)	2	2				
40	93410-17008	CIRCLIP (S-17)	1	1				

Fig. 7 SHIFTER 1



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
7- 1	1W4-18541-00	CAM, shift .....	1	1		
2	93604-18100	PIN, dowel .....	6	6		
3	434-18561-00	PLATE, side .....	1	1		
4	98701-05012	SCREW, flathead .....	1	1		
5	93604-08071	PIN, dowel (4-8) .....	1	1		
6	360-18141-01	PLATE, stopper .....	1	1		
7	93410-30012	CIRCLIP (S-30) .....	1	1		
8	90338-22007	PLUG (168-18149-01) .....	1	1		
9	93315-23208	BEARING .....	1	1		
10	353-18547-00	STOPPER, cam .....	1	1		
11	90501-10062	SPRING, compression (278-18557-00)	1	1		
12	137-15353-00	GASKET, drain plug .....	1	1		
13	90109-14390	BOLT .....	1	1		
14	1W4-18511-01	FORK, shift 1 .....	1	1		
15	1W4-18512-01	FORK, shift 2 .....	2	2		
16	90250-08017	PIN, straight (278-18552-00) .....	3	3		
17	1W4-18535-00	BAR, shift fork guide 2 .....	1	1		
18	93430-09019	CIRCLIP (E-9) .....	2	2		
19	93430-08006	CIRCLIP (E-8) .....	3	3		
20	1M1-18531-00	BAR, shift fork guide 1 .....	1	1		
21	434-18122-00	LEVER, change 2 .....	1	1		
22	90508-08334	SPRING, torsion .....	1	1		
23	498-18151-03	LEVER, change 3 .....	1	1		
24	93430-07012	CIRCLIP (E-7) .....	1	1		

Fig. 8 SHIFTER 2

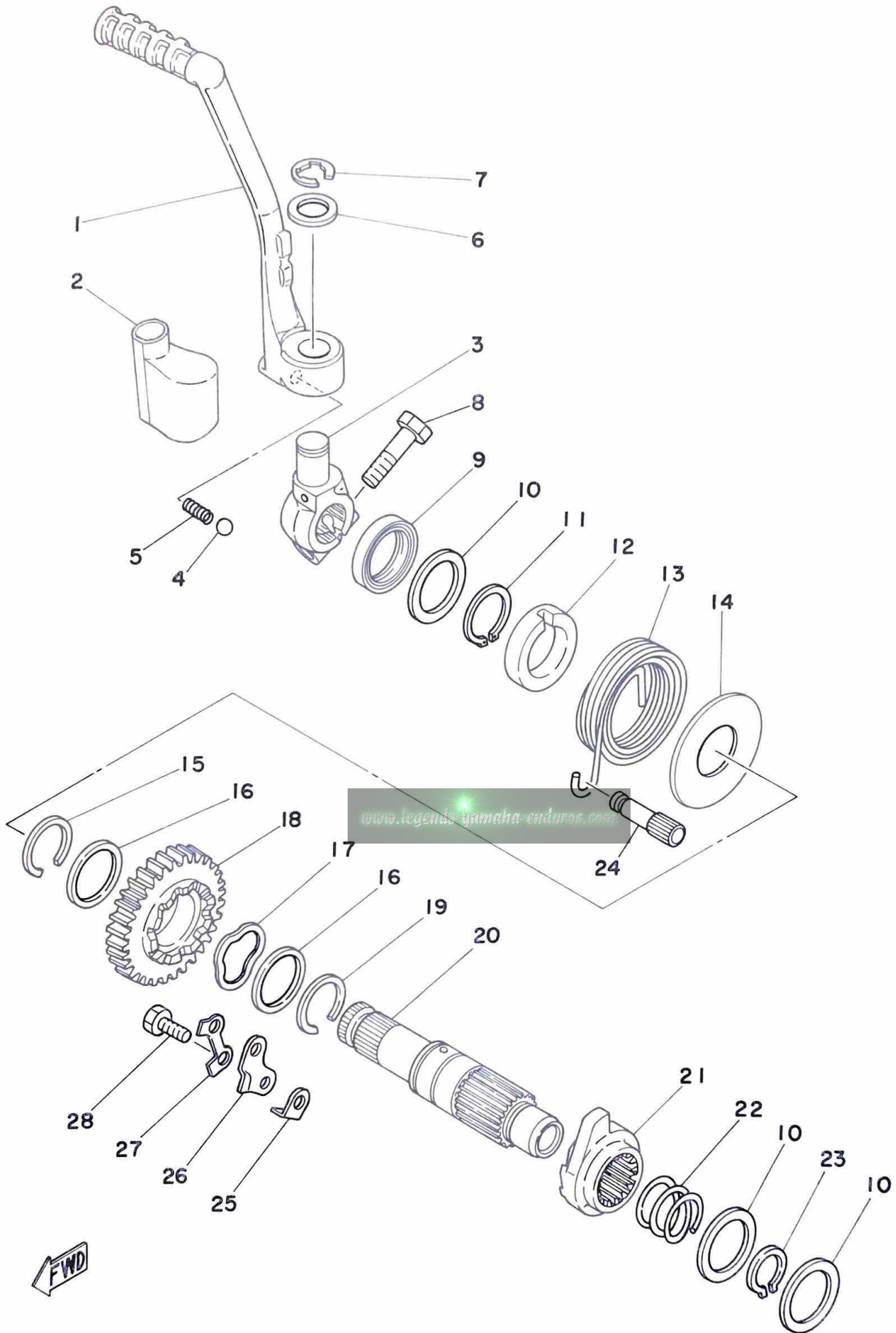




Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
8- 1	1W4-18111-01	PEDAL, change .....	1	1		
2	97321-06025	BOLT, hexagon .....	1	1		
3	214-18131-00	BOOT, sealing .....	1	1		
4	93101-12004	OIL SEAL (S-12-22-5) .....	1	1		
5	90508-32318	SPRING, torsion .....	1	1		
6	90560-12171	SPACER .....	1	1		
7	1W4-18101-00	CHANGE SHAFT ASS'Y .....	1	1		

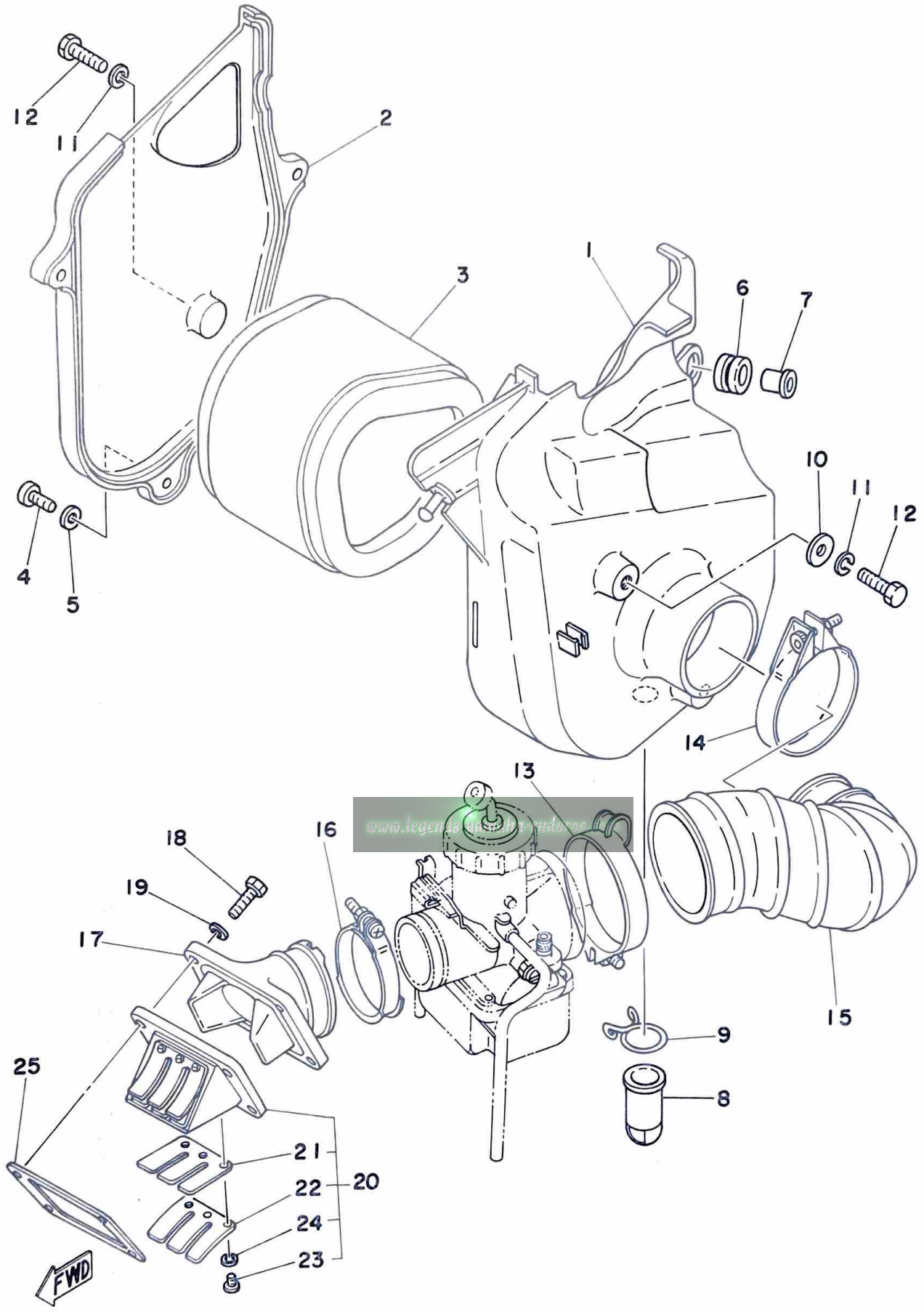
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Fig. 9 KICK STARTER



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
9- 1	1W4-15611-00	CRANK, kick	1	1		Yamaha Black
2	1W4-15618-00	COVER, kick lever	1	1		
3	509-15621-00-33	BOSS, kick crank	1	1		Yamaha Black
4	93507-32009	BALL (7/32 inch)	1	1		
5	90501-12081	SPRING, compression (278-15622-00)	1	1		
6	90201-15234	WASHER, plate (278-15613-00)	1	1		
7	93430-10016	CIRCLIP (E-10)	1	1		
8	97311-08030	BOLT, hexagon	1	1		
9	93109-20014	OIL SEAL (SDO-20-30-4.5)	1	1		
10	90201-20278	WASHER, plate (168-17116-00)	3	3		
11	93410-25010	CIRCLIP (S-25)	1	1		
12	1M1-15664-00	COVER, spring	1	1		
13	90508-32317	SPRING, torsion	1	1		
14	90201-25637	WASHER, plate	1	1		
15	93440-25019	CIRCLIP (25φ special)	1	1		
16	90201-25287	WASHER, plate	2	2		
17	90206-25059	WASHER, wave	1	1		
18	1W4-15641-00	GEAR, kick (27T)	1	1		
19	93440-25027	CIRCLIP (25φ special)	1	1		
20	1W4-15661-00	AXLE, kick	1	1		
21	1W4-15671-00	WHEEL, ratchet	1	1		
22	90501-16462	SPRING, compression	1	1		
23	93410-20038	CIRCLIP (S-20)	1	1		
24	1M1-15668-01	STOPPER, kick spring	1	1		
25	1W4-15668-00	STOPPER, kick	1	1		
26	1W4-15674-00	GUIDE, ratchet wheel	1	1		
27	1W4-15686-00	WASHER, lock	1	1		
28	97310-06016	BOLT, hexagon	2	2		

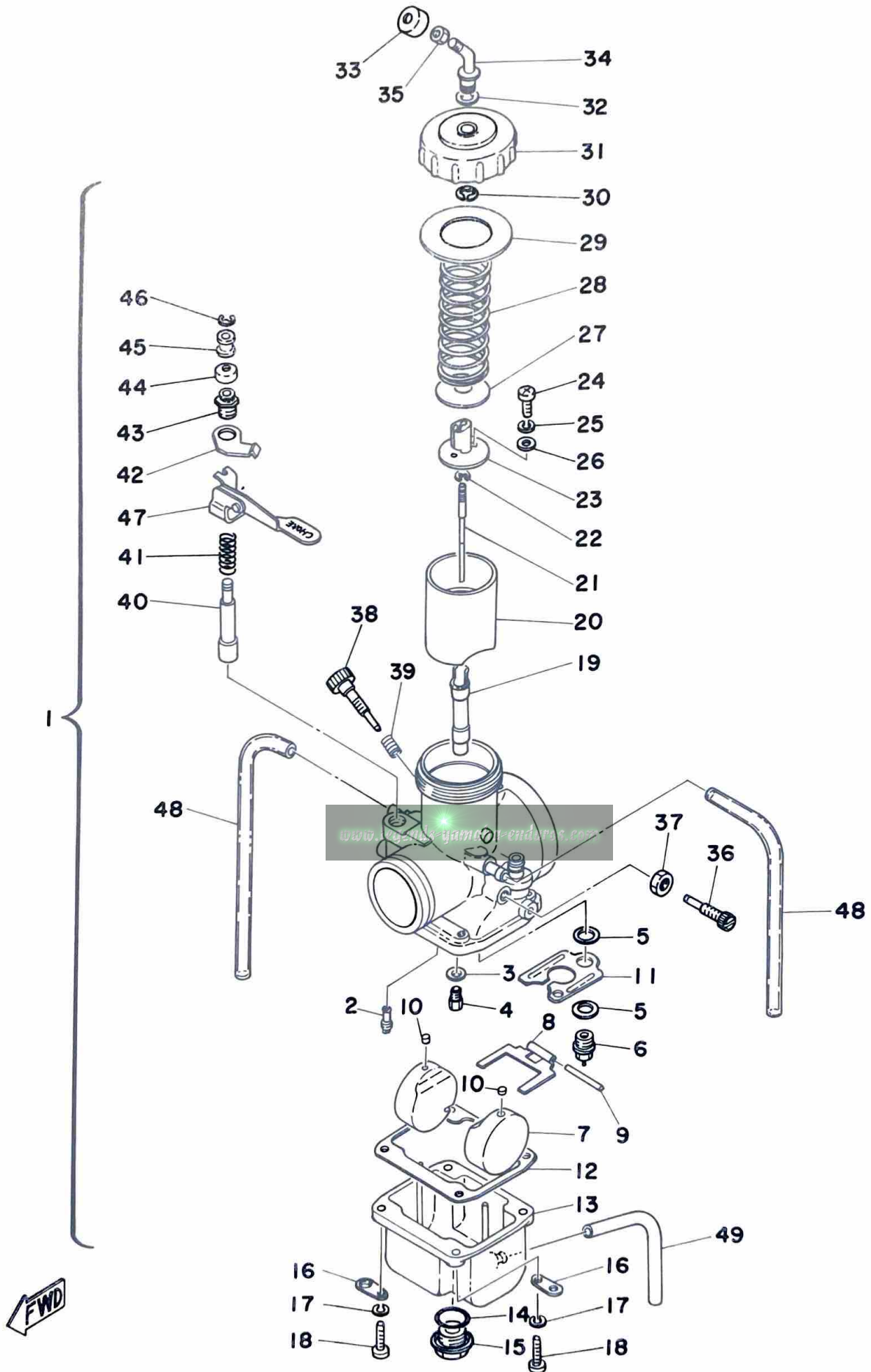
Fig. 10 INTAKE



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
10- 1	1W4-14411-00	CASE, air cleaner .....	1	1		
2	1W4-14412-00	CAP, case .....	1	1		
3	1W4-14450-00	AIR CLEANER ELEMENT ASS'Y ....	1	1		
4	92501-06015	SCREW, panhead .....	3	3		
5	92901-06600	WASHER, plate .....	3	3		
6	90480-14102	GROMMET (214-21717-00) .....	3	3		
7	90387-07391	COLLAR (437-21633-00) .....	3	3		
8	1W4-14457-00	SEAL, air cleaner case .....	1	1		
9	90467-20030	CLIP .....	1	1		
10	90201-06067	WASHER, plate (6.5-20-1.6) .....	3	3		
11	92901-06100	WASHER, spring .....	3	3		
12	97301-06025	BOLT, hexagon .....	2	2		
13	90460-68120	CLAMP, hose .....	1	1		
14	90460-71129	CLAMP, hose .....	1	1		
15	1W3-14453-00	JOINT, air cleaner .....	1			
	1W4-14453-00	JOINT, air cleaner .....		1		
16	90460-51109	CLAMP, hose .....	1	1		
17	1W3-13565-00	JOINT, carburetor .....	1			
	1W4-13565-00	JOINT, carburetor .....		1		
18	97301-06020	BOLT, hexagon .....	4	4		
19	92901-06100	WASHER, spring .....	4	4		
20	431-13610-01	REED VALVE ASS'Y .....	1	1		
21	363-13613-00	. REED VALVE .....	2	2		
22	363-13616-00	. STOPPER, reed valve .....	2	2		
23	98501-03008	. SCREW, panhead .....	6	6		
24	92901-03100	. WASHER, spring .....	6	6		
25	431-13556-01	PACKING, valve seat .....	1	1		



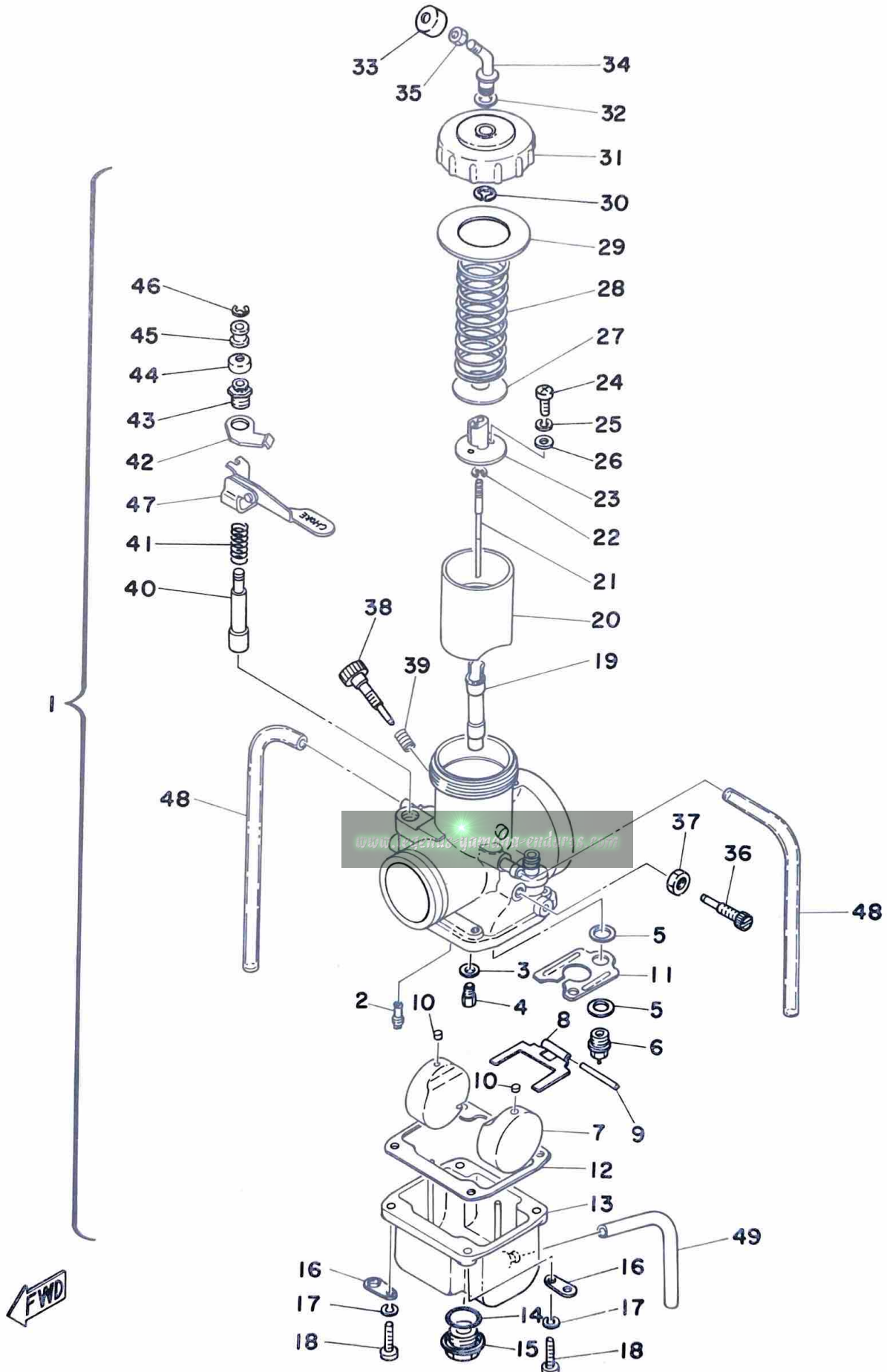
Fig. 11 CARBURETOR



FWD

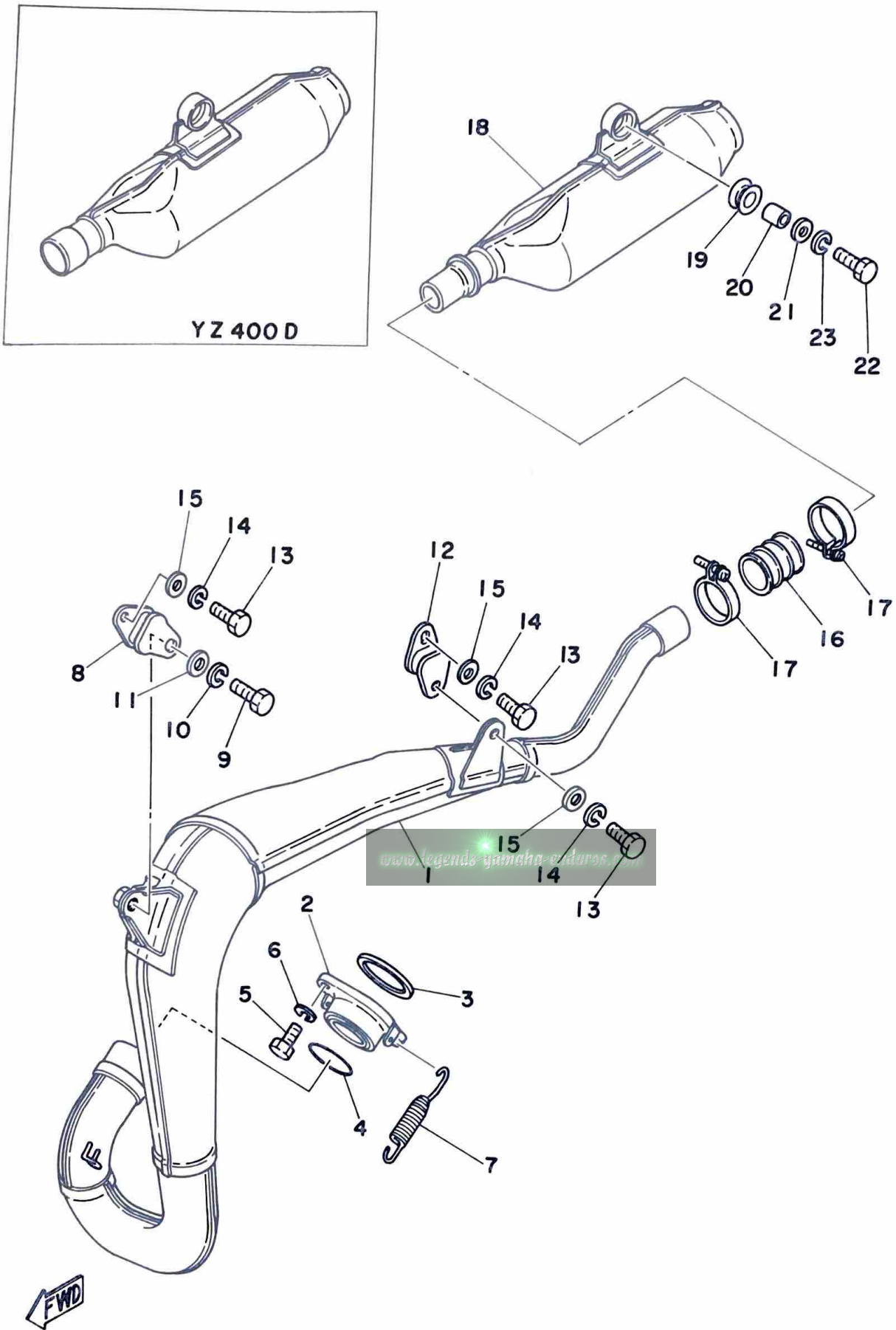
Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks	
			250	400			
11- 1	1W3-14101-00	CARBURETOR ASS'Y .....	1				
	1W4-14101-00	CARBURETOR ASS'Y .....		1			
2	193-14142-60	. JET, main (#60) .....	1	1			
3	137-14153-00	. WASHER, main jet .....	1				
	509-14145-00	. SETTER, needle jet .....		1			
4	137-14143-70	. JET, main (#350) .....	} U.R 1 } U.R 1			STD: 250	
	137-14143-72	. JET, main (#360) .....					STD: 400
	137-14143-74	. JET, main (#370) .....					
	137-14143-76	. JET, main (#380) .....					
5	239-14195-00	. WASHER, valve seat .....	2	2			
6	239-14190-30	. VALVE SEAT ASS'Y (3.0) .....	1				
	363-14190-35	. VALVE SEAT ASS'Y (3.5) .....		1			
7	214-14185-00	. FLOAT .....	2	2			
8	363-14187-00	. ARM, float .....	1	1			
9	127-14186-00	. PIN, float .....	1	1			
10	214-14118-00	. CAP .....	2	2			
11	510-14146-00	. PLATE .....	1	1			
12	363-14184-00	. GASKET, float chamber .....	1	1			
13	510-14181-16	. BODY, float chamber .....	1	1			
14	558-14147-00	. O-RING <a href="http://www.legends-yamaha-enduros.com">www.legends-yamaha-enduros.com</a> .....	1	1			
15	500-14115-00	. PLUG, screw .....	1	1			
16	313-14146-00	. PLATE .....	2	2			
17	92901-05100	. WASHER, spring .....	4	4			
18	98501-05016	. SCREW, panhead .....	4	4			
19	239-14141-46	. NOZZLE, main (P-6) .....	1				
	510-14141-50	. NOZZLE, main (Q-0) .....		1			
20	1W3-14112-20	. VALVE, throttle (2.0) .....	1				
	510-14112-30	. VALVE, throttle (3.0) .....		1			
21	239-14116-15	. NEEDLE (6F15-3) .....	1				
	239-14116-16	. NEEDLE (6F16-3) .....		1			
22	164-14137-00	. CLIP .....	1	1			
23	509-14274-00	. CONNECTOR .....	1	1			

Fig. 11 CARBURETOR



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
11-24	98501-03008	. SCREW, panhead	2	2		
25	92901-03100	. WASHER, spring	2	2		
26	92901-03600	. WASHER, plate	2	2		
27	509-14136-00	. SEAT	1	1		
28	363-14131-00	. SPRING, throttle valve	1	1		
29	363-14126-00	. PACKING	1	1		
30	363-14137-00	. CLIP	1	1		
31	1W3-14158-00	. TOP, mixing chamber	1	1		
32	509-14198-00	. GASKET	1	1		
33	1M1-14169-00	. CAP	1	1		
34	509-14155-01	. TUBE, guide wire	1	1		
35	127-14161-00	. NUT, wire adjusting	1	1		
36	275-14122-00	. SCREW, throttle	1	1		
37	802-14161-00	. NUT, wire adjusting	1	1		
38	1W3-14123-00	. SCREW, air adjusting	1	1		
39	137-14133-00	. SPRING, air adjusting	1	1		
40	1W1-14171-00	. PLUNGER, starter	1	1		
41	256-14135-00	. SPRING, plunger	1	1		
42	1W3-14178-00	. PLATE, starter spring	1	1		
43	802-14174-00	. CAP, plunger	1	1		
44	802-14173-00	. CAP	1	1		
45	737-14241-00	. BUSHING, starter plunger	1	1		
46	737-14137-00	. CIRCLIP	1	1		
47	1W3-14175-00	. LEVER, starter	1	1		
48	310-14197-00	. PIPE, air vent	2	2		
49	510-14197-00	. PIPE, over flow	1	1		

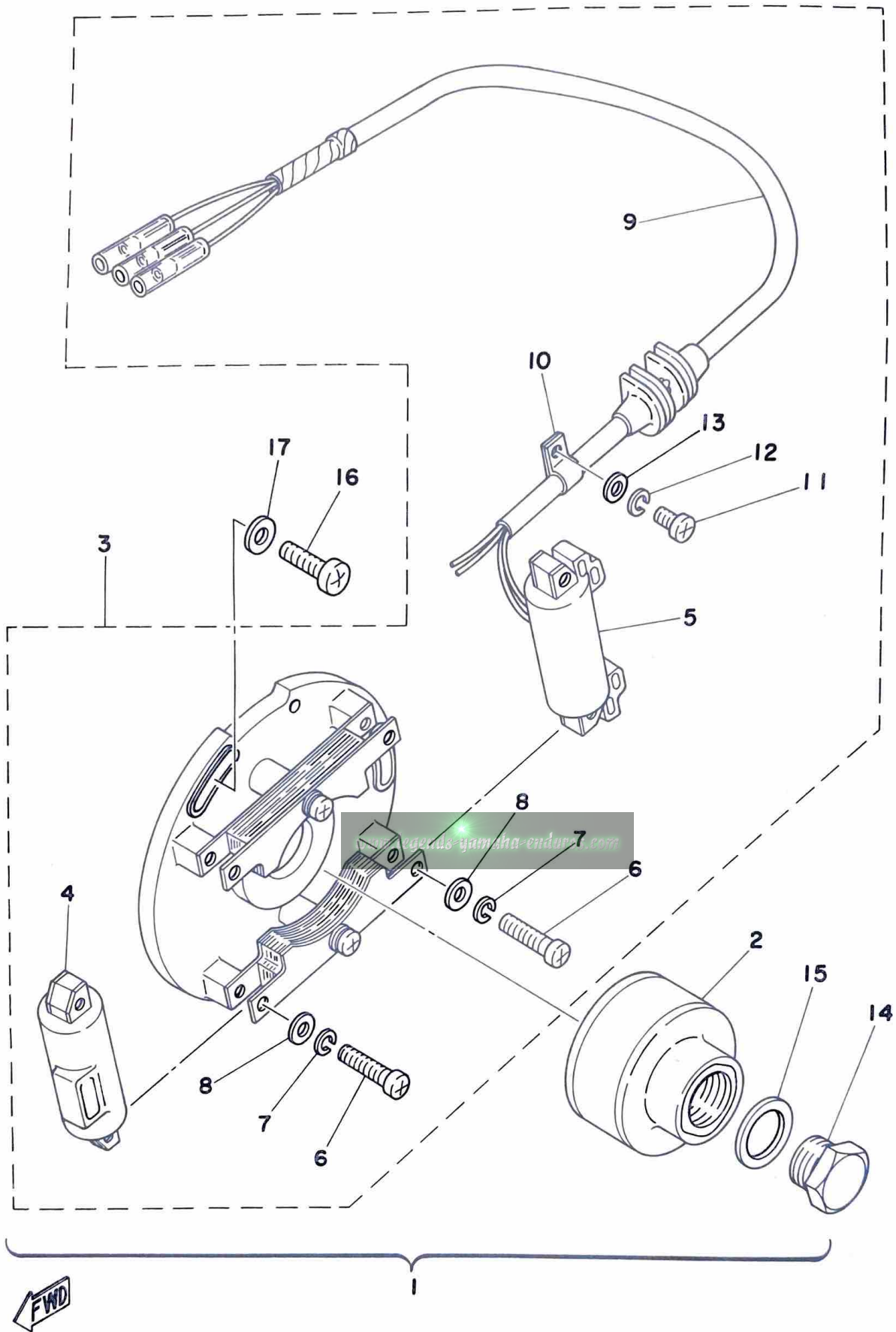
Fig. 12 EXHAUST





Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
12- 1	1W3-14610-00	EXHAUST PIPE ASS'Y	1			
	1W4-14610-00	EXHAUST PIPE ASS'Y		1		
2	1W4-14612-01	NUT, ring	1	1		
3	248-14623-00	GASKET	1	1		
4	214-14613-00	GASKET	1	1		
5	97301-06016	BOLT, hexagon	2	2		
6	92901-06100	WASHER, spring	2	2		
7	90507-20030	SPRING, tension	2	2		
8	483-14781-00	STAY, silencer	1	1		
9	97301-08020	BOLT, hexagon	1	1		
10	92901-08100	WASHER, spring	1	1		
11	92901-08600	WASHER, plate	1	1		
12	565-14771-00	STAY, muffler	1	1		
13	97301-06016	BOLT, hexagon	3	3		
14	92901-06100	WASHER, spring	3	3		
15	92901-06600	WASHER, plate	3	3		
16	1W2-14714-00	GASKET, muffler joint	1			
	1M1-14714-00	GASKET, muffler joint		1		
17	90460-37026	CLAMP, hose (396-14456-00)	2			
	90460-43053	CLAMP, hose (304-14455-70)		2		
18	1W3-14753-00	SILENCER	1			
	1W4-14753-00	SILENCER		1		
19	565-14747-00	DAMPER, muffler	1	1		
20	90387-08258	COLLAR (8.3-15-15)	1	1		
21	90201-08113	WASHER, plate (611-48556-30 8.2-26-2)	1	1		
22	97301-08030	BOLT, hexagon	1	1		
23	92901-08100	WASHER, spring	1	1		

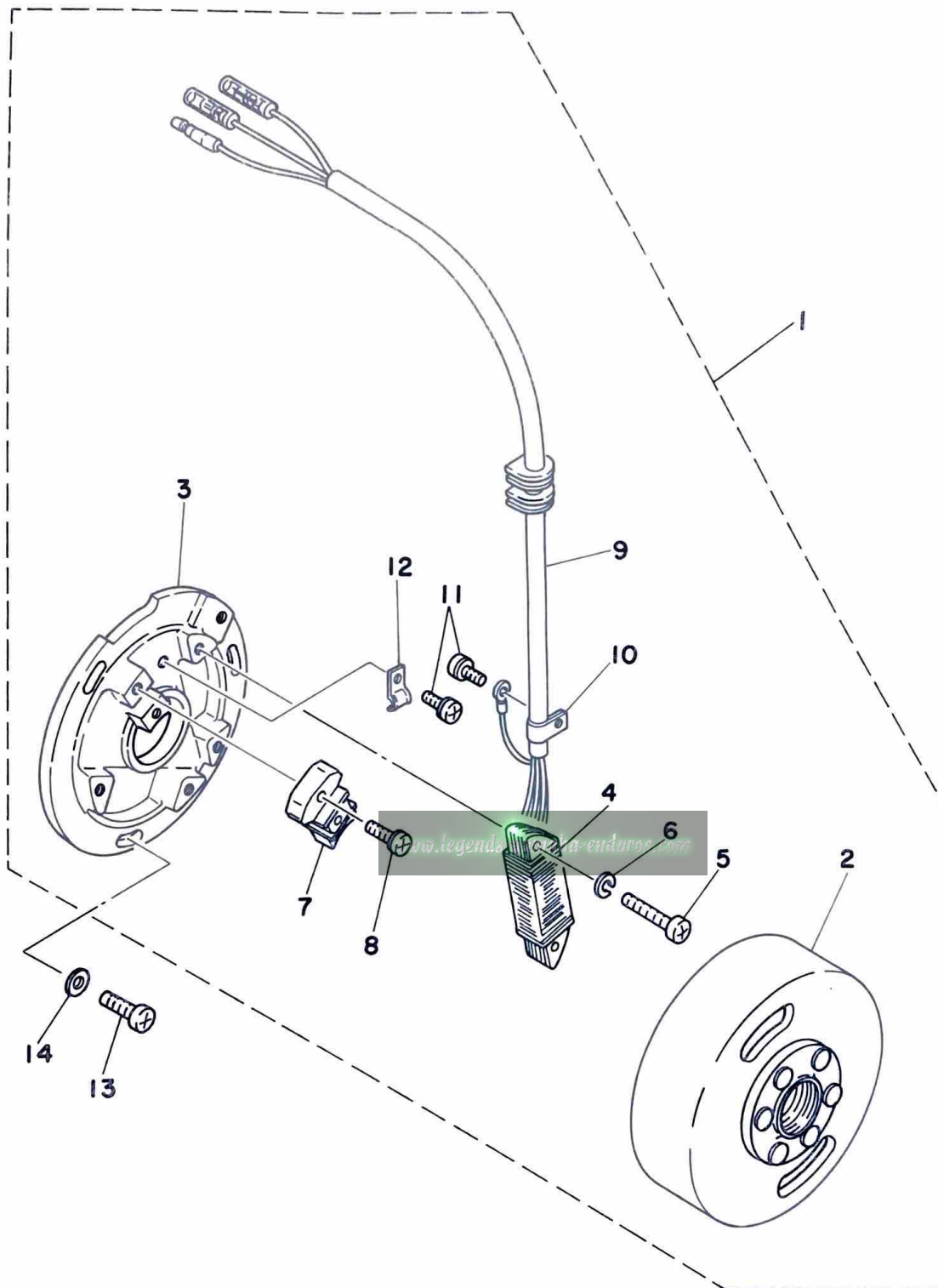
Fig.13 C. D. I. MAGNETO (YZ250D)



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
13- 1	1W3-85500-10	C.D.I. MAGNETO ASS'Y	.....	1		
2	509-85550-10	. ROTOR ASS'Y	.....	1		
3	1W3-85510-10	. STATOR ASS'Y	.....	1		
4	565-85566-10	. . COIL, charge 1	.....	1		
5	431-85567-10	. . COIL, charge 2	.....	1		
6	98501-05025	. . SCREW, panhead	.....	6		
7	92901-05100	. . WASHER, spring	.....	6		
8	92901-05600	. . WASHER, plate	.....	6		
9	1W3-85515-10	. . LEAD WIRE ASS'Y	.....	1		
10	109-81328-11	. . CLAMP, lead	.....	1		
11	98501-04008	. . SCREW, panhead	.....	1		
12	92901-04100	. . WASHER, spring	.....	1		
13	92901-04600	. . WASHER, plate	.....	1		
14	322-85553-10	. NUT, rotor	.....	1		
15	322-85554-10	. WASHER, rotor	.....	1		
16	92501-06020	SCREW, panhead	.....	3		
17	92901-06600	WASHER, plate	.....	3		

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Fig. 14 C. D. I. MAGNETO (YZ400D)



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
14- 1	1W4-85500-20	C.D.I. MAGNETO ASS'Y .....		1		
2	1W4-85550-20	. ROTOR ASS'Y .....		1		
3	1M2-85509-20	. BASE, magneto .....		1		
4	1W4-85512-20	. COIL, source .....		1		
5	98501-05025	. SCREW, panhead .....		4		
6	92901-05100	. WASHER, spring .....		4		
7	1M2-85580-20	. COIL, pulser .....		1		
8	110-81348-21	. SCREW (4-25) .....		2		
9	1W4-85515-20	. LEAD WIRE ASS'Y .....		1		
10	104-81328-20	. CLAMP, lead .....		1		
11	110-81345-21	. SCREW (4-6) .....		2		
12	445-85528-20	. CLAMP .....		1		
13	92501-06020	SCREW, panhead .....		3		
14	92901-06600	WASHER, plate .....		3		

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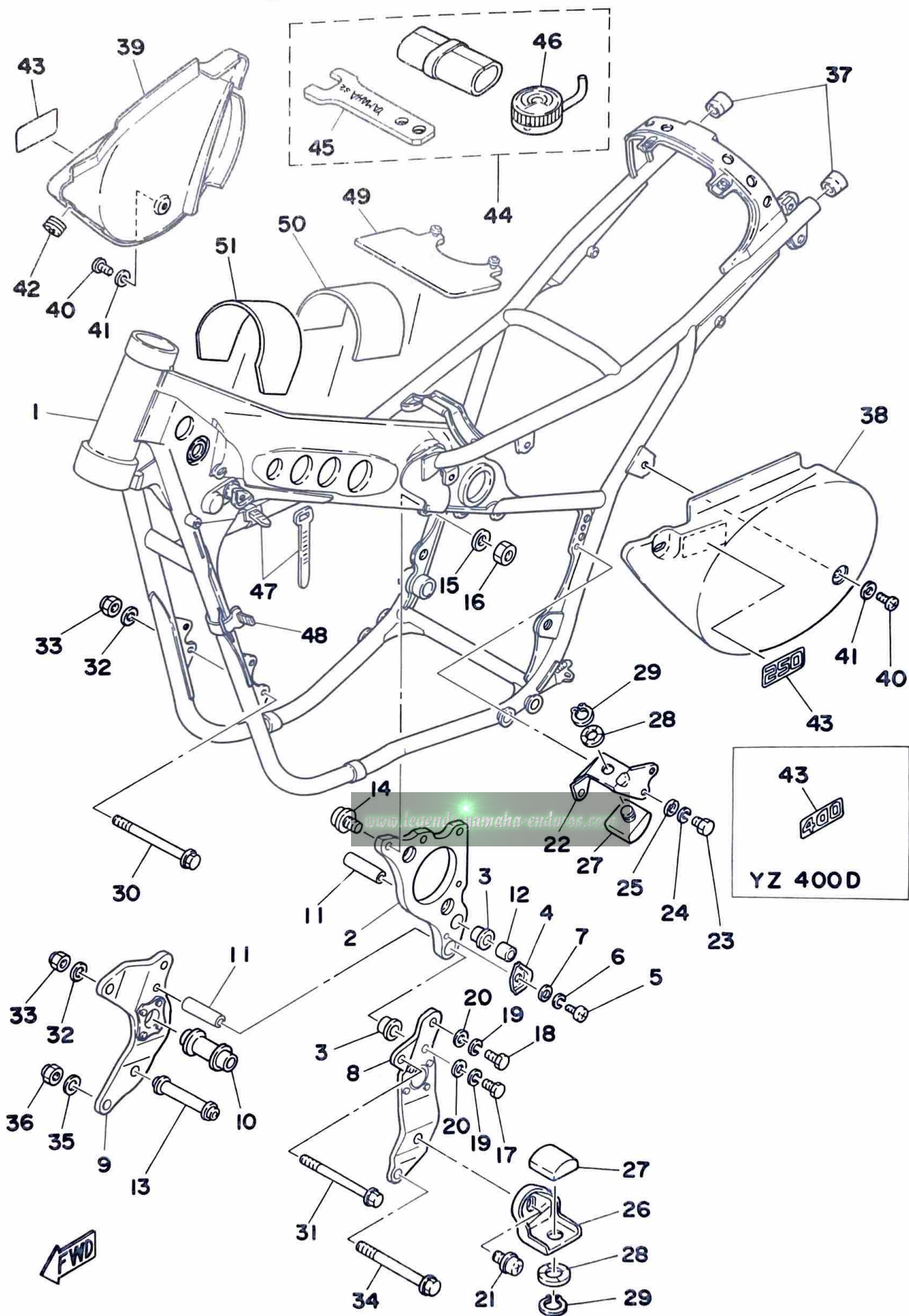


# CHASSIS

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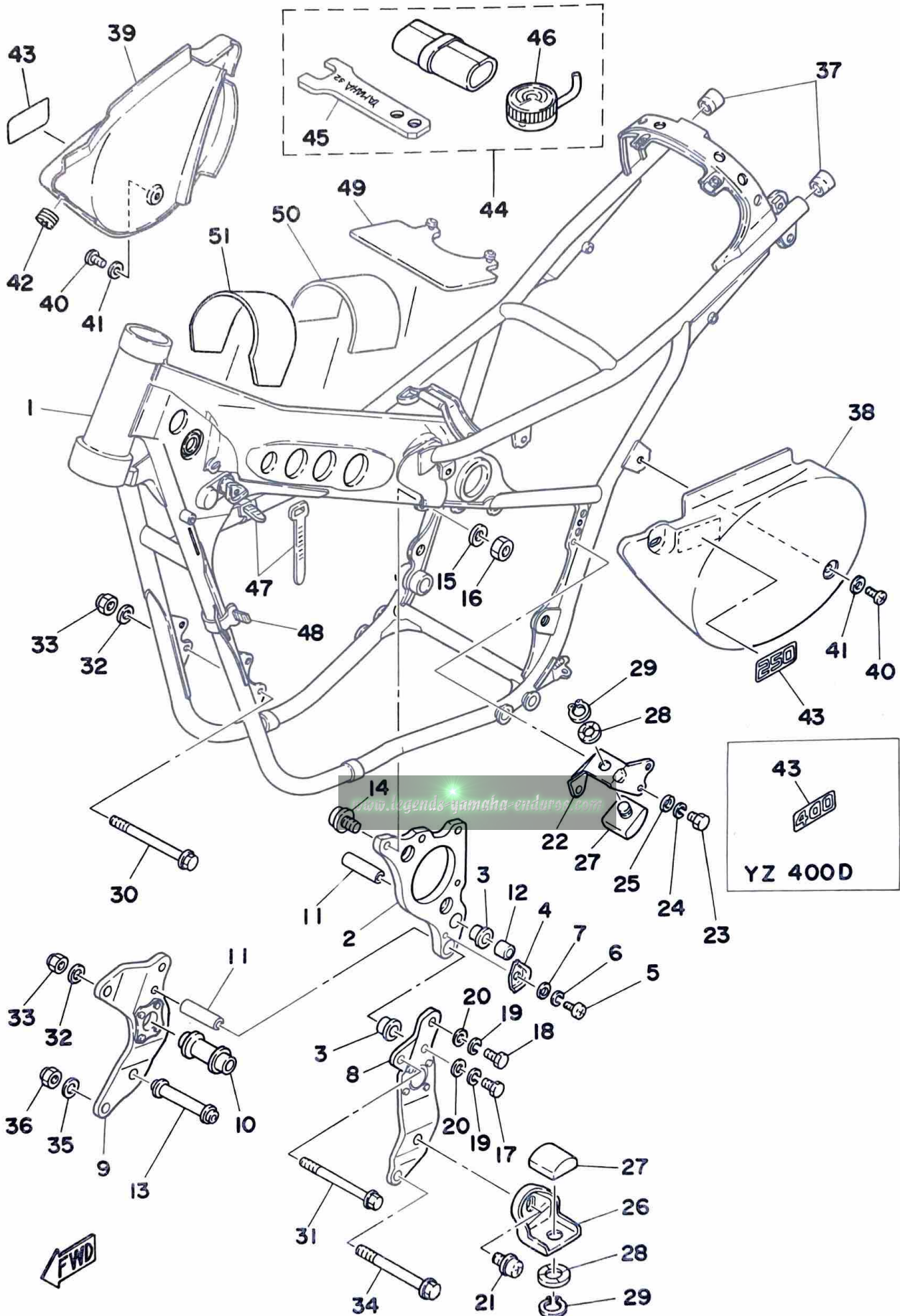
Fig. 15 FRAME · SIDE COVER



43  
400  
YZ 400

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
15- 1	1W4-21110-00-33	FRAME COMP. ....	1	1		Yamaha Black
	2	1W4-21425-00 BRACKET, rear upper .....	1	1		
	3	90381-14026 BUSHING .....	2	2		
	4	1W4-21456-00 PLATE, patch .....	1	1		
	5	98501-05010 SCREW, panhead .....	1	1		
	6	92901-05100 WASHER, spring .....	1	1		
	7	92901-05600 WASHER, plate .....	1	1		
	8	1W4-21427-00 BRACKET, rear under left .....	1	1		
	9	1W4-21428-00 BRACKET, rear under right .....	1	1		
	10	1W4-21459-00 SPACER, engine mount upper .....	1	1		
	11	1W4-21414-00 BOSS, engine mount .....	2	2		
	12	90387-14625 COLLAR (14-20-16.5) .....	1	1		
	13	1W4-21424-00 BOSS, engine mount .....	1	1		
	14	95821-08030 BOLT, flange .....	3	3		
	15	92901-08200 WASHER, plain .....	3	3		
	16	90185-08054 NUT, U .....	3	3		
	17	97301-08020 BOLT, hexagon .....	3	3		
	18	97301-08025 BOLT, hexagon .....	1	1		
	19	92901-08100 WASHER, spring .....	4	4		
	20	92901-08600 WASHER, plate .....	4	4		
	21	95801-08016 BOLT, flange .....	2	2		
	22	1W4-22133-00 STAY, chain case .....	1	1		
	23	97301-06010 BOLT, hexagon .....	2	2		
	24	92901-06100 WASHER, spring .....	2	2		
	25	92901-06600 WASHER, plate .....	2	2		
	26	1W4-21329-00 PLATE .....	1	1		
	27	1W4-22187-00 GUIDE, chain .....	2	2		
	28	90206-15023 WASHER, wave .....	2	2		
	29	93410-15005 CIRCLIP (S-15) .....	2	2		
	30	95821-08115 BOLT, flange .....	2	2		
	31	95821-08110 BOLT, flange .....	1	1		
	32	92901-08200 WASHER, plain .....	3	3		

Fig. 15 FRAME · SIDE COVER





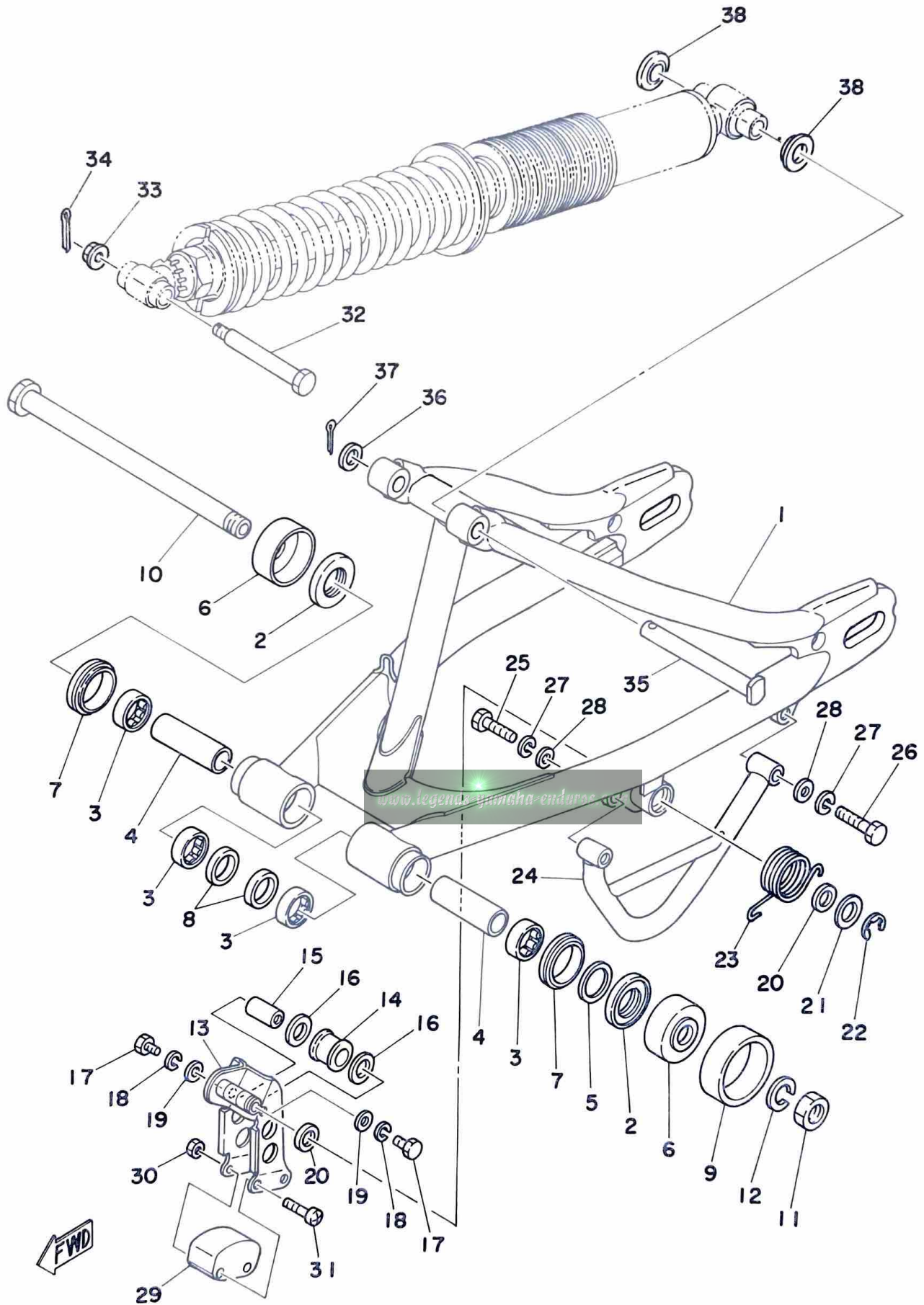
Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
15-33	90185-08054	NUT, self locking	3	3		
34	90105-10050	BOLT	1	1		
35	92901-10200	WASHER, plain	1	1		
36	90185-10035	NUT, U	1	1		
37	90339-12003	PLUG	2	2		
38	1W4-21711-00	COVER, side left	1	1		Competition Yellow /Low Gloss Black
39	1W4-21721-00	COVER, side right	1	1		Competition Yellow /Low Gloss Black
40	98903-06015	SCREW, bind	3	3		
41	90201-06067	WASHER, plate	3	3		
42	90480-12053	DAMPER, side cover	1	1		
43	1W3-21786-00	EMBLEM, side cover	2			
	1W4-21786-00	EMBLEM, side cover		2		
44	1W1-28100-10	TOOL ASS'Y	1			
	1W4-28100-10	TOOL ASS'Y		1		
45	1W1-28135-00	. SPANNER, special	1	1		
46	1W1-2811A-00	. GAUGE, fork air chamber	1	1		
47	437-83936-00	BAND, switch cord	2	2		
48	803-82591-00	BAND, switch cord	1	1		
49	1W1-24181-00	DAMPER, locating 1	1	1		
50	1W1-24183-00	DAMPER, locating 3	1	1		
51	1W4-24183-00	DAMPER, locating 3	1	1		





Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
16- 1	1W4-22110-00-33	REAR ARM COMP. ....	1	1		Yamaha Black
2	93342-22205	BEARING .....	2	2		
3	93317-22214	BEARING .....	4	4		
4	90380-16056	BUSHING .....	2	2		
5	648-45533-00-03	WASHER, plate .....	U.N	U.N		
6	483-22129-01	COVER, thrust 2 .....	2	2		
7	93108-35004	OIL SEAL (OSO-35-41.5-8) .....	2	2		
8	93109-22019	OIL SEAL (SDO-20.9-28-4) .....	2	2		
9	431-22151-02	SEAL, guard .....	1	1		
10	1W4-22141-00	SHAFT, pivot .....	1	1		
11	90170-16111	NUT, hexagon .....	1	1		
12	92901-16100	WASHER, spring .....	1	1		
13	1W4-22179-01	ARM, chain tensioner .....	1	1		
14	1W1-22178-00	TENSIONER, chain .....	1	1		
15	90179-06239	NUT .....	1	1		
16	90201-14411	WASHER, plate .....	2	2		
17	97301-06012	BOLT, hexagon .....	2	2		
18	92901-06100	WASHER, spring .....	2	2		
19	92901-06600	WASHER, plate .....	2	2		
20	93104-14044	OIL SEAL (SO-14-20-3) .....	2	2		
21	90201-14411	WASHER, plate .....	1	1		
22	93430-10015	CIRCLIP (E-10) .....	1	1		
23	90508-32347	SPRING, torsion .....	1	1		
24	1W4-22153-00	GUARD, chain .....	1	1		
25	97301-08030	BOLT, hexagon .....	1	1		
26	97301-08035	BOLT, hexagon .....	1	1		
27	92901-08100	WASHER, spring .....	2	2		
28	92901-08600	WASHER, plate .....	2	2		
29	1W1-22178-10	TENSIONER, chain .....	1	1		
30	95301-05700	NUT .....	2	2		
31	98501-05035	SCREW, panhead .....	2	2		
32	90109-08480	BOLT .....	1	1		

Fig. 16 REAR ARM

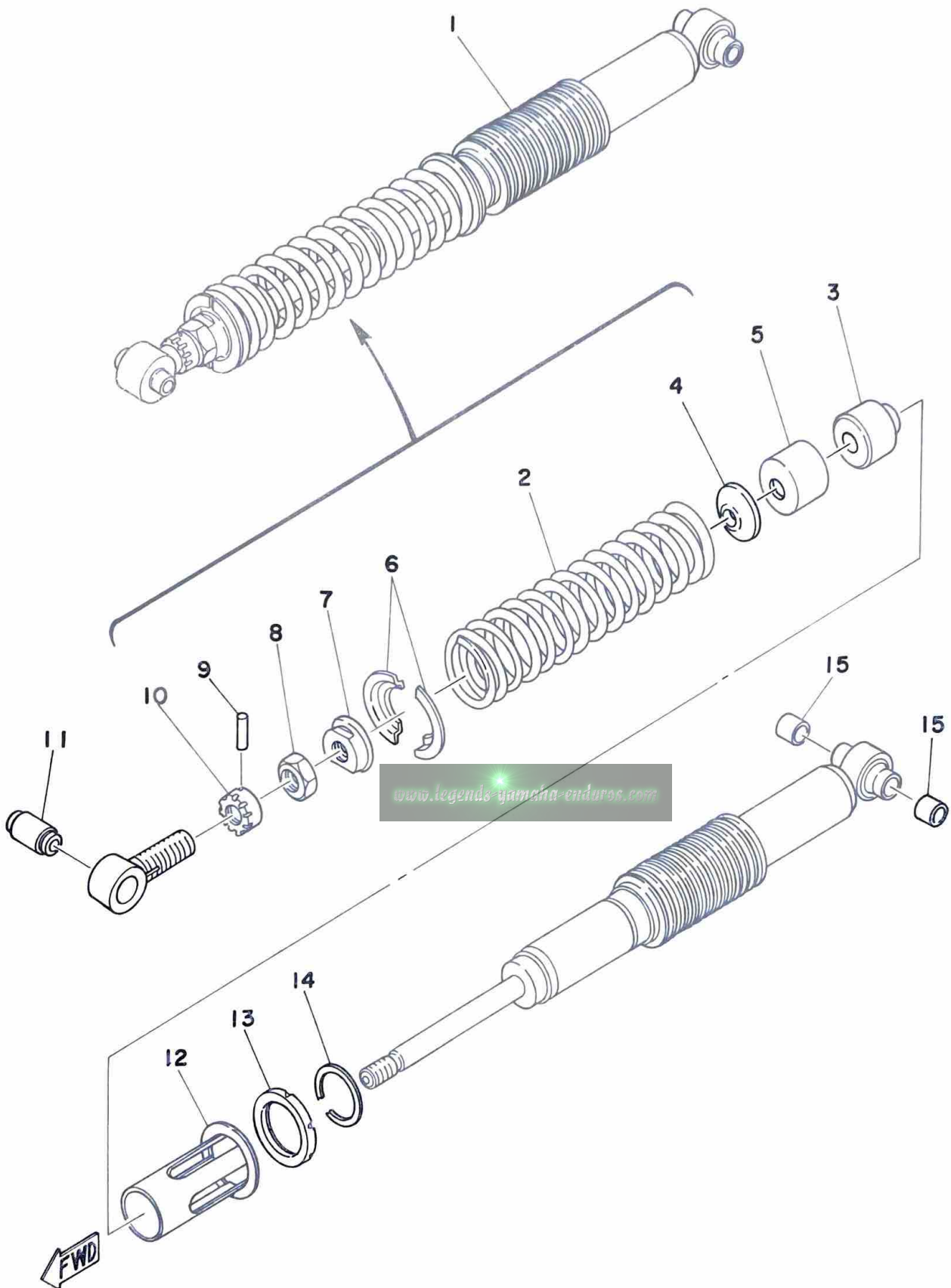


Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
16-33	95701-08100	NUT, flange .....	1	1		
34	91401-20015	PIN, cotter .....	1	1		
35	90240-12060	PIN, with hole .....	1	1		
36	92901-12600	WASHER, plate .....	1	1		
37	91401-30022	PIN, cotter .....	1	1		
38	1W1-22128-00	COVER, thrust .....	2	2		

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Fig. 17 REAR CUSHION

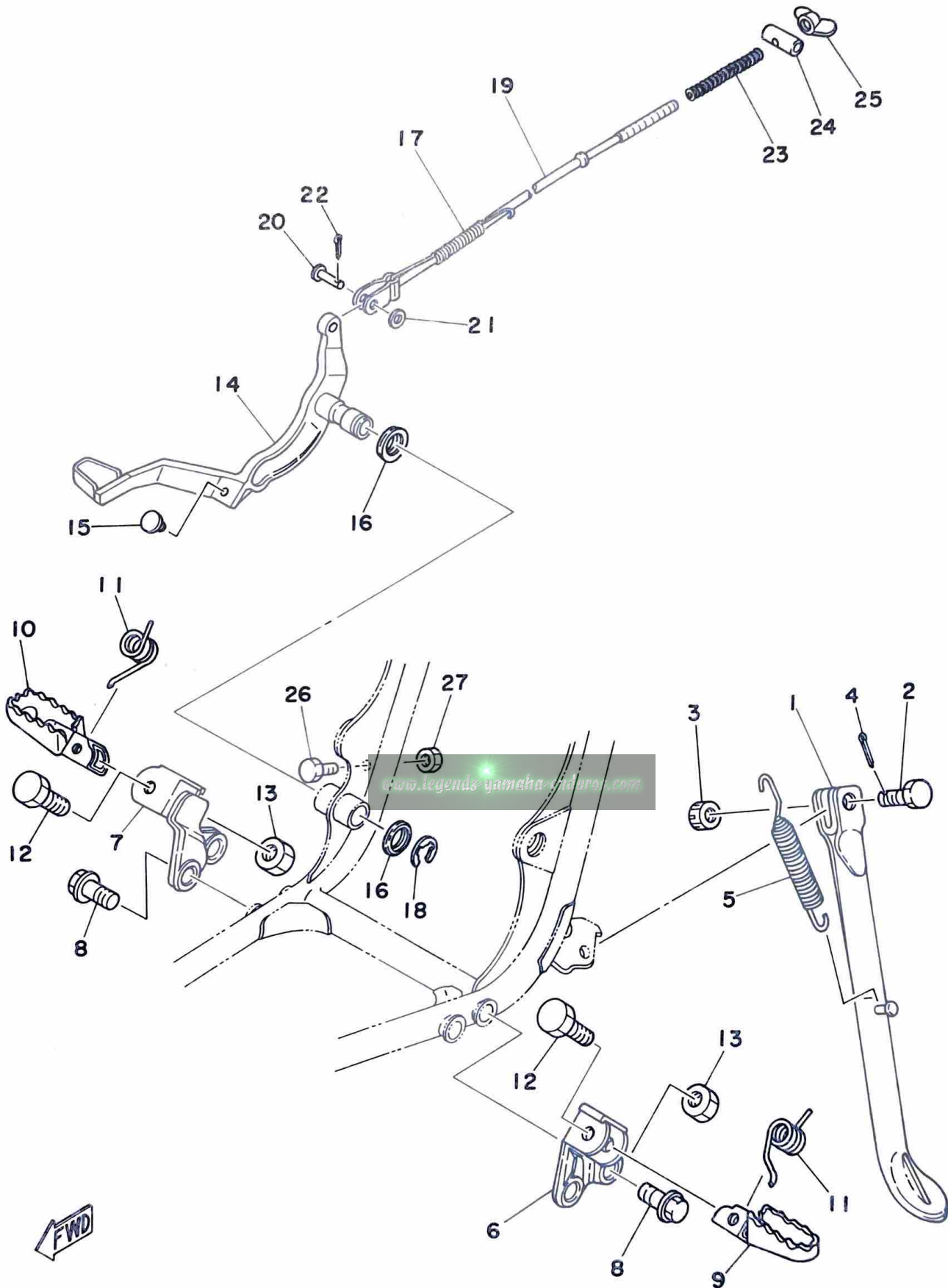




Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
17- 1	1W4-22210-00	REAR CUSHION ASS'Y	1	1		
2	90501-99481	. SPRING, compression (K <sub>1</sub> =2.1 K <sub>2</sub> =5.0 kg/mm)	1	1		Painted Yellow
	90501-99479	. SPRING, compression (K <sub>1</sub> =2.55 K <sub>2</sub> =5.03 kg/mm)	1	1		STD Painted Blue
	90501-99480	. SPRING, compression (K <sub>1</sub> =2.9 K <sub>2</sub> =5.0 kg/mm)	1	1		Painted Red
3	1W1-22493-00	. STOPPER, bump	1	1		
4	1W1-22228-00	. SUPPORT, bump stop	1	1		
5	1W1-22221-00	. COVER, bump stop	1	1		
6	1W1-22214-00	. GUIDE, spring upper	2	2		
7	1W1-22213-00	. SEAT, spring upper	1	1		
8	90170-20213	. NUT, hexagon	1	1		
9	93604-26132	. PIN, dowel	1	1		
10	1W1-22497-00	. NUT, adjusting	1	1		
11	1W1-22216-00	. BUSHING, upper bracket	1	1		
12	1W1-22224-00	. GUIDE, spring 2	1	1		
13	1W1-22223-00	. SEAT, spring under	1	1		
14	93440-50058	. CIRCLIP	1	1		
15	90380-12051	. BUSHING, solid	2	2		

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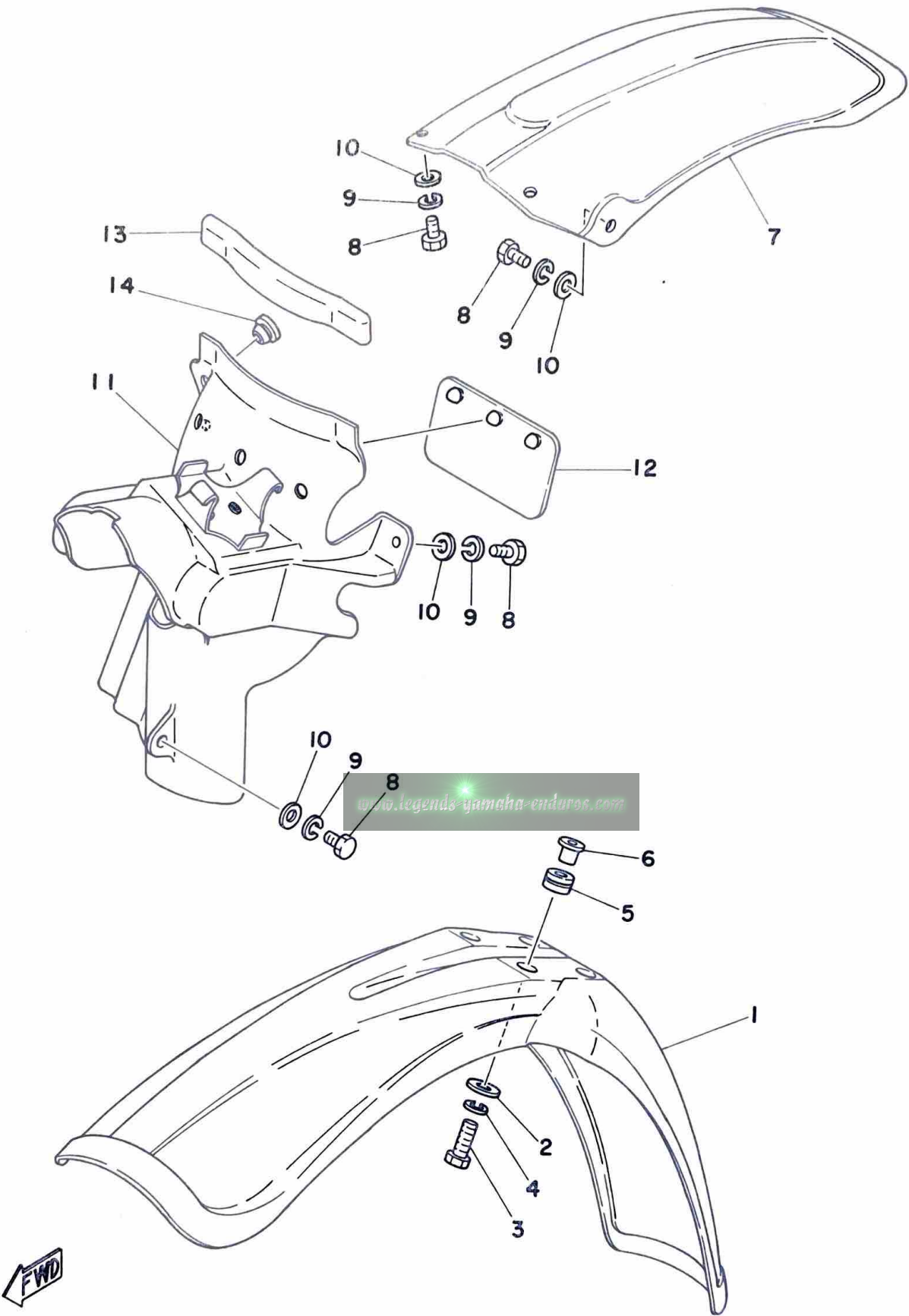
Fig. 18 STAND · FOOTREST · BRAKE PEDAL



FWD

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
18- 1	1W4-27311-00-33	STAND, side	1	1		Yamaha Black
2	90102-10006	BOLT (278-27317-00)	1	1		
3	95302-10900	NUT, slotted	1	1		
4	91401-20025	PIN, cotter	1	1		
5	90507-29008	SPRING, tension	1	1		
6	1W4-27412-10	BRACKET, footrest left	1	1		
7	1W4-27422-10	BRACKET, footrest right	1	1		
8	90105-12096	BOLT	4	4		
9	1W4-27411-00	FOOTREST, left	1	1		Yamaha Black
10	1W4-27421-00	FOOTREST, right	1	1		Yamaha Black
11	90508-20023	SPRING, torsion (214-27426-00)	2	2		
12	90101-08371	BOLT, hexagon	2	2		
13	95601-08100	NUT, U	2	2		
14	1W4-27211-01	PEDAL, brake	1	1		Yamaha Black
15	90480-15215	GROMMET	1	1		
16	498-27235-00	COVER, dust	2	2		
17	90506-20128	SPRING, tension	1	1		
18	93430-15023	CIRCLIP (E-15)	1	1		
19	483-27231-00	ROD, brake	1	1		
20	90240-06040	PIN, with hole	1	1		
21	92901-06200	WASHER, plain	1	1		
22	91401-20012	PIN, cotter	1	1		
23	90501-10245	SPRING (180-27236-00)	1	1		
24	90249-12069	PIN (431-27237-00)	1	1		
25	90175-06013	NUT, wing	1	1		
26	97301-06020	BOLT, hexagon	1	1		
27	95301-06700	NUT, hexagon	1	1		

Fig. 19 FRONT FENDER · REAR FENDER

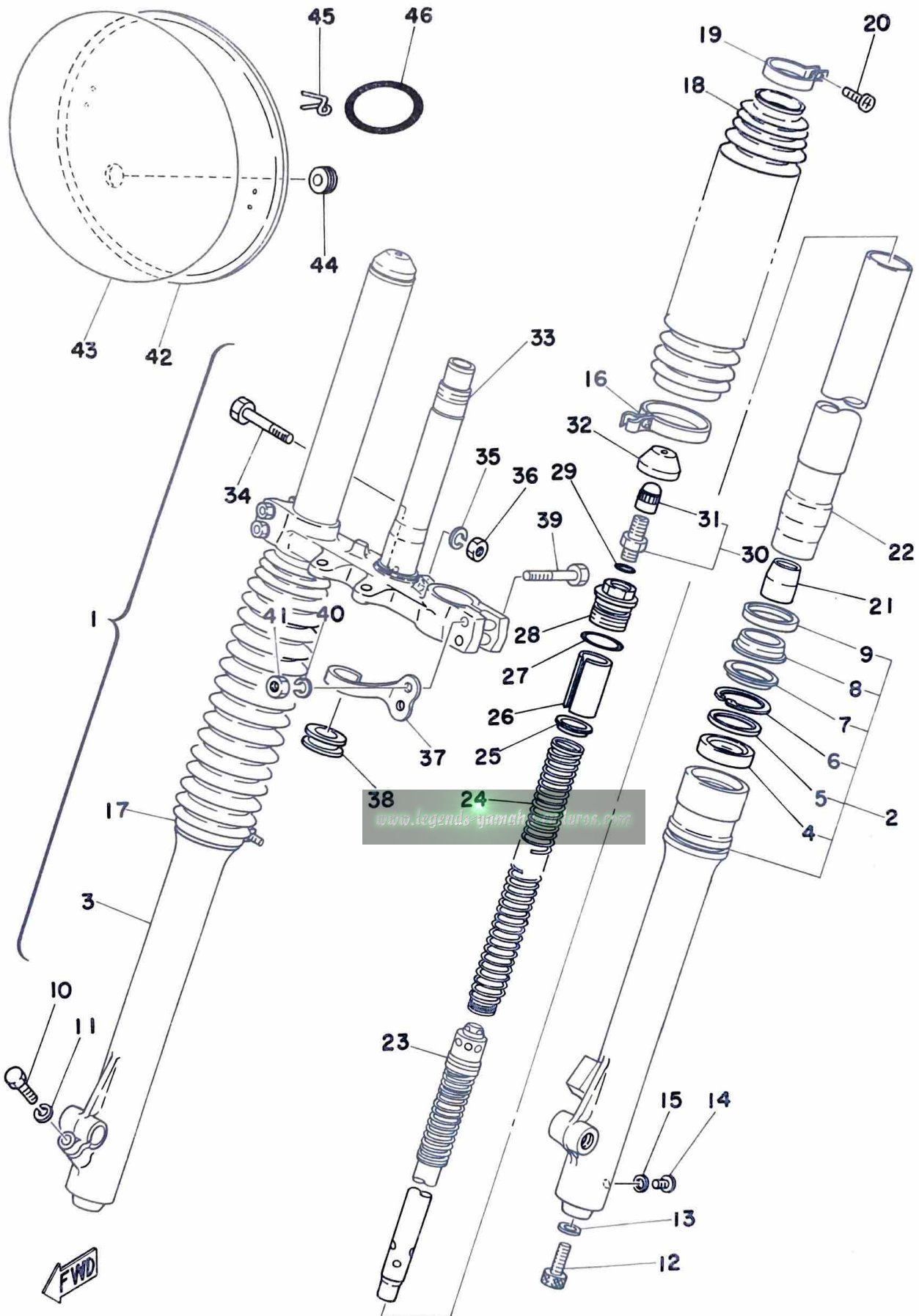


Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
19- 1	1W1-21511-00	FENDER, front .....	1	1		Competition Yellow
2	90201-06067	WASHER, plate .....	4	4		
3	97301-06016	BOLT, hexagon .....	4	4		
4	92901-06100	WASHER, spring .....	4	4		
5	90480-14198	GROMMET .....	4	4		
6	90387-06388	COLLAR (322-21544-00) .....	4	4		
7	1W4-21611-00	FENDER, rear .....	1	1		Competition Yellow
8	97301-06014	BOLT, hexagon .....	7	7		
9	92901-06100	WASHER, spring .....	7	7		
10	90201-06067	WASHER, plate .....	7	7		
11	1W4-21620-00	MUD GUARD COMP. ....	1	1		
12	1M1-21621-00	FLAP .....	1	1		
13	565-21746-00	SEAL, mud guard .....	1	1		
14	90480-14100	GROMMET (285-21639-00) .....	1	1		

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Fig. 20 FRONT FORK



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
20- 1	1W4-23101-L0	FRONT FORK ASS'Y	1	1		
2	1W4-23126-L0	. TUBE, outer left	1	1		
3	1W4-23136-L0	. TUBE, outer right	1	1		
4	1W4-23145-L0	. . OIL SEAL	2	2		
5	1W4-23146-L0	. . WASHER	2	2		
6	1W4-23156-L0	. . CIRCLIP	2	2		
7	1W4-23153-L0	. . GUIDE	2	2		
8	1W4-23144-L0	. . SEAL, dust	2	2		
9	1W4-23148-L0	. . CASE, dust seal	2	2		
10	1W4-23128-L0	. BOLT, front fork	1	1		
11	92901-08100	. WASHER, spring	5	5		
12	1T3-23181-50	. BOLT, hexagon sockethead	2	2		
13	509-23158-L0	. PACKING	2	2		
14	122-23119-01	. PLUG, drain	2	2		
15	122-23129-00	. GASKET, drain plug	2	2		
16	1W4-23318-L1	. CLIP, front fork	1	1		
17	1W4-23489-L0	. BAND, fork boot under	1	1		
18	1W4-23191-L0	. BOOT, fork	2	2		
19	1W4-92090-L0	. BAND, fork boot upper	2	2		
20	509-23194-L0	. SCREW	2	2		
21	1W4-23173-L0	. TAPER SPINDLE	2	2		
22	1W4-23110-L0	. TUBE, inner	2	2		
23	1W4-23170-L0	. CYLINDER COMP., front fork	2	2		
24	1W4-23141-L0	. SPRING, front fork (K=0.268 kg/mm)	2	2		
25	1W4-23142-L0	. GUIDE, fork spring	2	2		
26	1W4-23118-L0	. SPACER	2	2		
27	1W4-23114-L0	. O-RING	2	2		
28	1W4-23111-L1	. CAP BOLT, front fork	2	2		
29	509-23163-L0	. O-RING	2	2		
30	509-23190-L0	. AIR VALVE ASS'Y	2	2		
31	509-23184-L0	. . CAP, valve	2	2		
32	1W4-23168-L0	. RUBBER, fork cap	2	2		



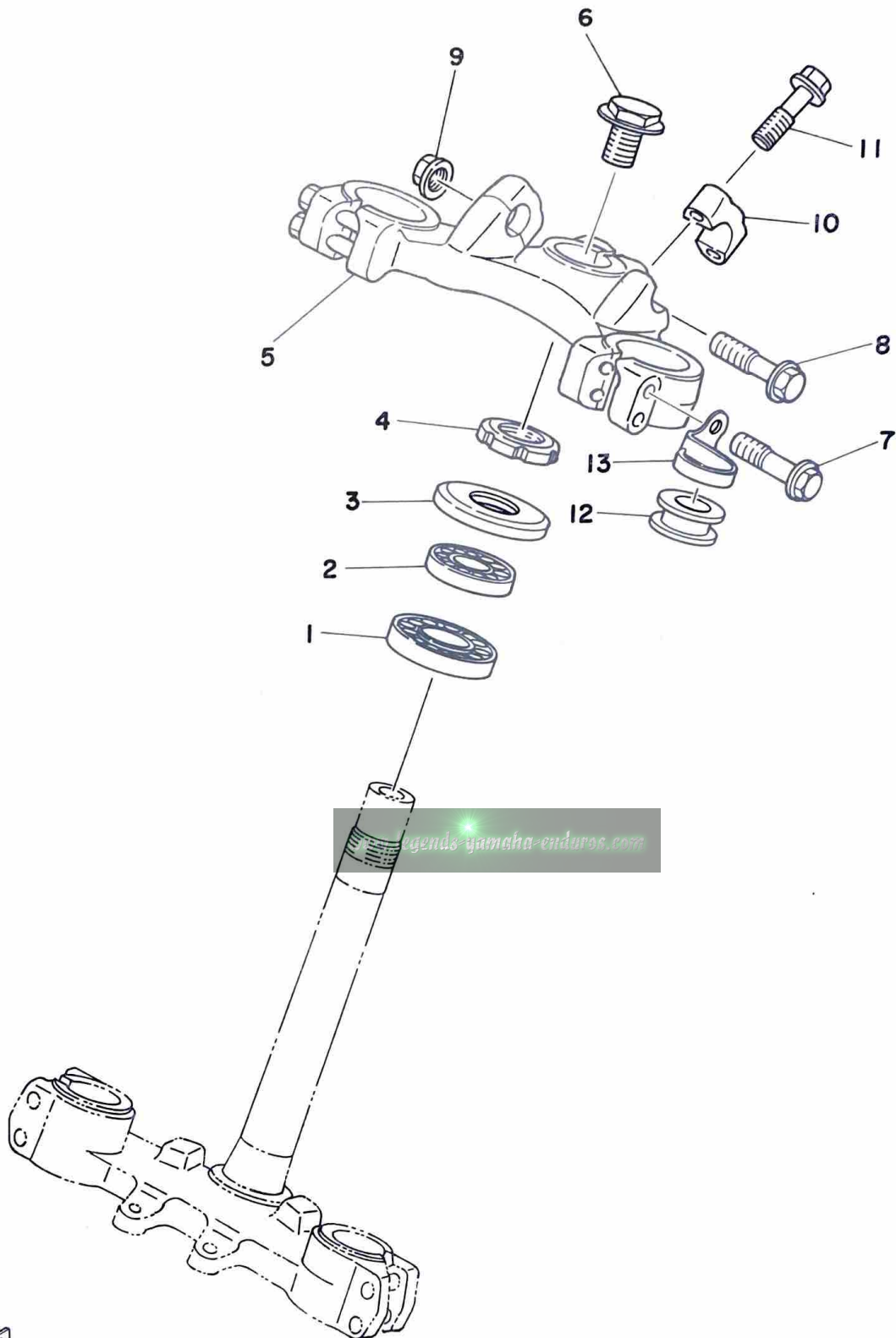
Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
20-33	1W4-23345-L1-33.	UNDER BRACKET COMP. ....	1	1		Yamaha Black
34	1W1-23356-L0	. BOLT, front fork .....	1	1		
35	92901-10100	. WASHER, spring .....	1	1		
36	322-23357-00	. NUT .....	1	1		
37	1W1-23317-01	. HOLDER, wire .....	1	1		
38	1W1-23389-L0	. GUIDE, wire .....	1	1		
39	90109-08397	. BOLT .....	4	4		
40	90201-08554	. WASHER .....	2	2		
41	90170-08180	. NUT .....	4	4		
42	1W1-23485-00	PLATE, number .....	1	1		
43	322-23395-00	EMBLEM, number .....	1	1		
44	90480-17213	GROMMET ,.....	1	1		
45	431-23486-02	STAY, plate number .....	2	2		
46	93210-69355	O-RING (3.0-69.0) .....	2	2		

### ALTERNATE SPRING

24	1W4-23141-10	SPRING, front fork (K=0.214 kg/mm)	2	2		Not needed spacer
	1W4-23141-20	SPRING, front fork (K=0.333 kg/mm)	2	2		Use spacer (1W4-23118-L0) with set



Fig. 21 STEERING



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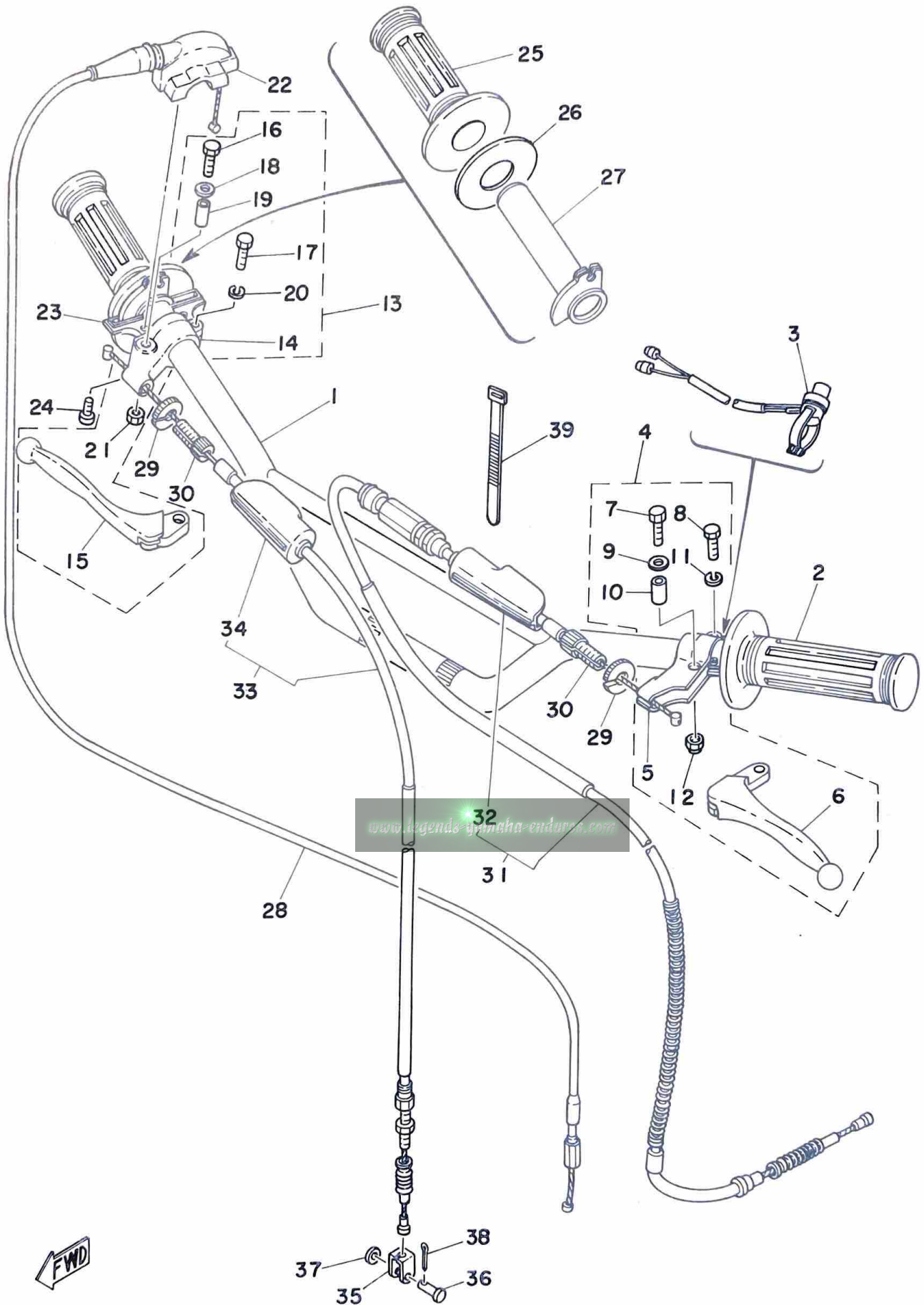
Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
21- 1	93332-00001	BEARING .....	1	1		
2	93332-00008	BEARING .....	1	1		
3	1W1-23416-00	COVER, ball race .....	1	1		
4	90179-25033	NUT (137-23454-00) .....	1	1		
5	1W4-23435-00-98	CROWN, handle .....	1	1		Low Gloss Black
6	90105-14060	BOLT .....	1	1		
7	95821-08040	BOLT, flange .....	4	4		
8	95821-08055	BOLT, flange .....	1	1		
9	95701-08100	NUT, flange .....	1	1		
10	1E6-23441-00-98	HOLDER, handle upper .....	2	2		Low Gloss Black
11	95821-08035	BOLT, flange .....	4	4		
12	1W1-23389-L0	GUIDE, wire .....	1	1		
13	1W1-23317-01	HOLDER, wire .....	1	1		

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Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
22- 1	1W1-26111-01	HANDLE .....	1	1		Low Gloss Black
2	583-26241-00	GRIP, left .....	1	1		
3	1J4-83976-00	SWITCH, handle 1 .....	1	1		
4	583-82910-10	LEVER HOLDER ASS'Y, left .....	1	1		
5	461-82911-00	. HOLDER, lever left .....	1	1		
6	583-83912-00	. LEVER, left .....	1	1		Low Gloss Black
7	97303-06020	. BOLT, hexagon .....	1	1		
8	97303-06022	. BOLT, hexagon .....	1	1		
9	90201-08083	. WASHER, plate (156-27226-00) ....	1	1		
10	214-83913-00	. COLLAR, lever .....	1	1		
11	92901-06100	. WASHER, spring .....	1	1		
12	95601-06100	. NUT, U .....	1	1		
13	583-82920-30	LEVER HOLDER ASS'Y, right .....	1	1		
14	233-82921-31	. HOLDER, lever right .....	1	1		
15	583-83922-10	. LEVER, right .....	1	1		Low Gloss Black
16	97303-06020	. BOLT, hexagon .....	1	1		
17	97303-06022	. BOLT, hexagon .....	1	1		
18	90201-08083	. WASHER, plate (156-27226-00) ....	1	1		
19	214-83913-00	. COLLAR, lever .....	1	1		
20	92901-06100	. WASHER, spring .....	1	1		
21	95601-06100	. NUT, U .....	1	1		
22	431-26281-01	CAP, grip upper .....	1	1		
23	431-26282-01	CAP, grip under .....	1	1		
24	98503-05015	SCREW, panhead .....	2	2		
25	583-26242-00	GRIP, right .....	1	1		
26	1W1-26249-00	RING, leaf .....	1	1		
27	431-26243-00	TUBE, guide .....	1	1		
28	1W1-26311-01	WIRE, throttle 1 (1130mm) .....	1	1		
29	90179-08148	NUT (168-26344-00) .....	2	2		
30	90123-08013	BOLT, wire adjusting (156-26346-00) .....	2	2		
31	1W4-26335-00	WIRE, clutch (960mm) .....	1	1		
32	382-26372-01	. COVER, lever .....	1	1		

Fig. 22 HANDLE · WIRE



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
22-33	1W4-26341-01	WIRE, brake front (1230mm) . . . . .	1	1		
34	382-26372-01	. COVER, lever . . . . .	1	1		
35	156-26347-00	JOINT, wire . . . . .	1	1		
36	90240-08012	PIN, with hole (156-27229-00) . . . . .	1	1		
37	90201-08083	WASHER, plate (156-27226-00) . . . . .	1	1		
38	91401-20012	PIN, cotter . . . . .	1	1		
39	437-83936-00	BAND, switch cord . . . . .	2	2		

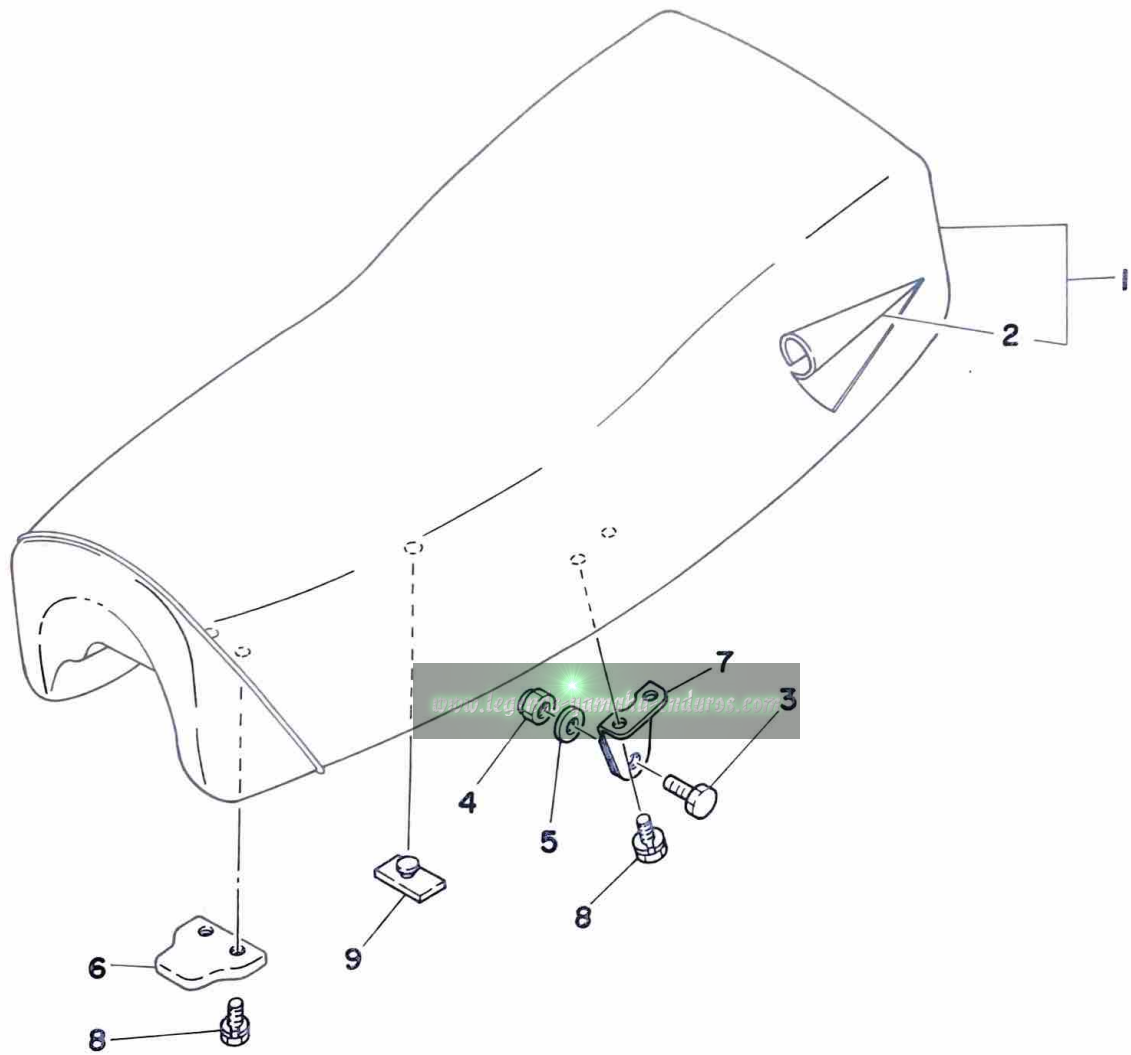
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Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
23- 1	1W4-24110-00	FUEL TANK COMP. ....	1	1		Competition Yellow
2	1W4-24244-00	GRAPHIC, fuel tank left ....	1	1		
3	1W4-24245-00	GRAPHIC, fuel tank right ....	1	1		
4	1W1-24611-00	BODY, tank cap ....	1	1		
5	1W1-24612-00	GASKET, tank cap ....	1	1		
6	90445-09117	HOSE (170-21766-00 5-540) ....	1	1		
7	1W1-24182-01	DAMPER, locating 2 ....	2	2		
8	1W1-24144-01	HOLDER, damper ....	2	2		
9	97301-06012	BOLT, hexagon ....	4	4		
10	92901-06100	WASHER, spring ....	4	4		
11	92901-06600	WASHER, plate ....	4	4		
12	1W1-24192-00	BRACKET, fuel tank ....	1	1		
13	97301-06012	BOLT, hexagon ....	1	1		
14	92901-06100	WASHER, spring ....	1	1		
15	1W1-24173-00	BAND, tank fitting 1 ....	1	1		
16	97321-06035	BOLT, hexagon ....	2	2		
17	92901-06100	WASHER, spring ....	2	2		
18	90201-06407	WASHER, plate ....	2	2		
19	90387-07393	COLLAR (308-84557-00 7-10-20) ....	2	2		
20	1W1-24500-00	FUEL COCK ASS'Y ....	1	1		
21	214-24512-00	. GASKET, body ....	1	1		
22	1A0-24529-01	. SPRING ....	1	1		
23	1A0-24512-00	. O-RING ....	1	1		
24	1A0-24524-01	. LEVER, cock ....	1	1		
25	1A0-24535-00	. SCREW ....	1	1		
26	90149-06011	SCREW (256-24143-00) ....	2	2		
27	90202-06010	WASHER, plate (178-14766-00) ....	2	2		
28	90445-11182	HOSE (7-300) ....	1	1		
29	90467-10008	CLIP (143-24356-00) ....	2	2		

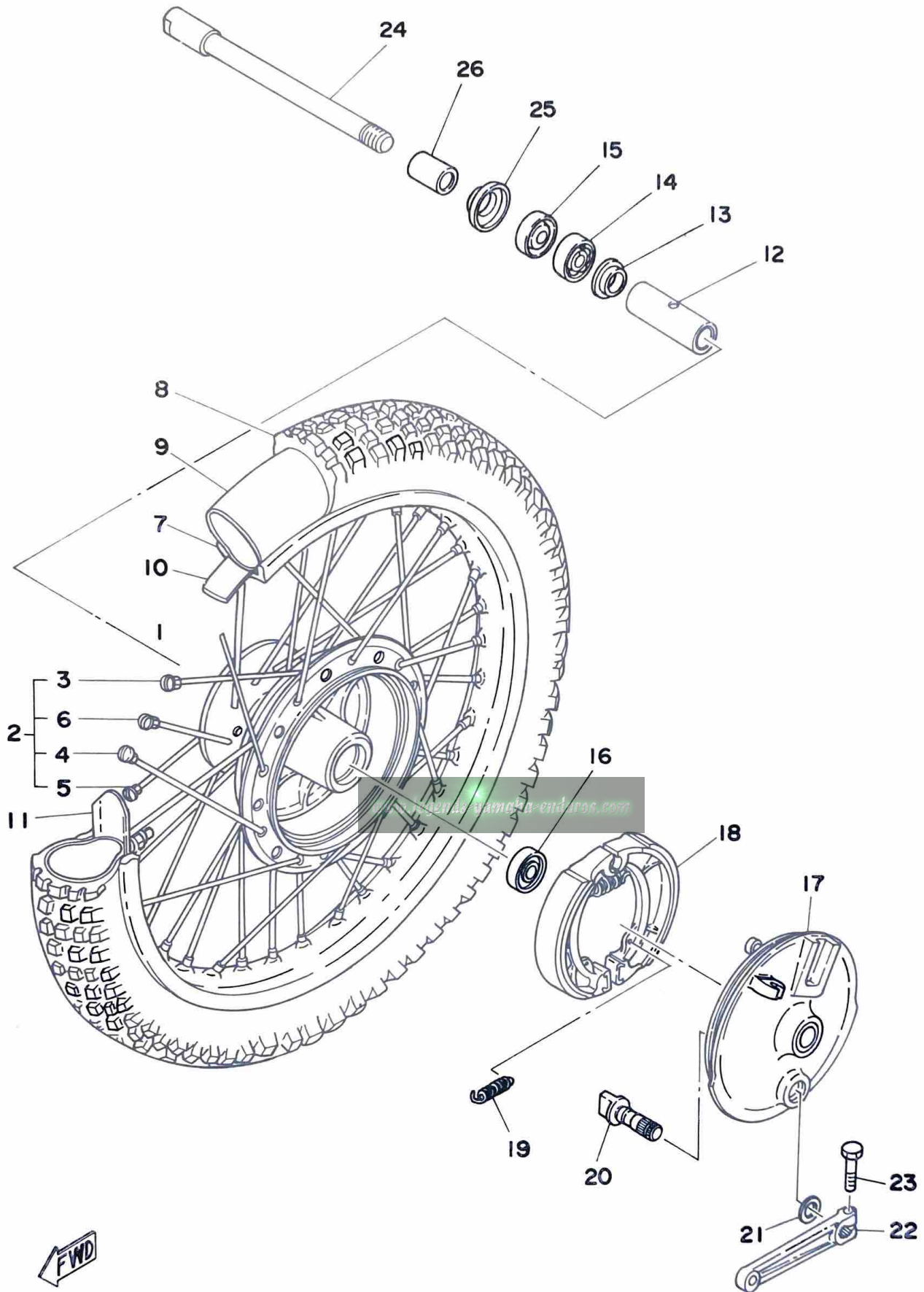
Fig. 24 SEAT



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
24- 1	1W4-24770-90	SEMI DOUBLE SEAT ASS'Y	..... 1	1		
	2	1W4-24771-00	. COVER, seat	..... 1	1	
	3	97301-06035	BOLT, hexagon	..... 2	2	
	4	95601-06100	NUT, U	..... 2	2	
	5	92901-06200	WASHER, plain	..... 2	2	
	6	1M1-24748-00	BRACKET, seat front	..... 1	1	
	7	1W1-24738-00	BRACKET, seat rear	..... 2	2	
	8	90101-06304	BOLT	..... 6	6	
	9	509-24724-00	DAMPER, seat	..... 6	6	

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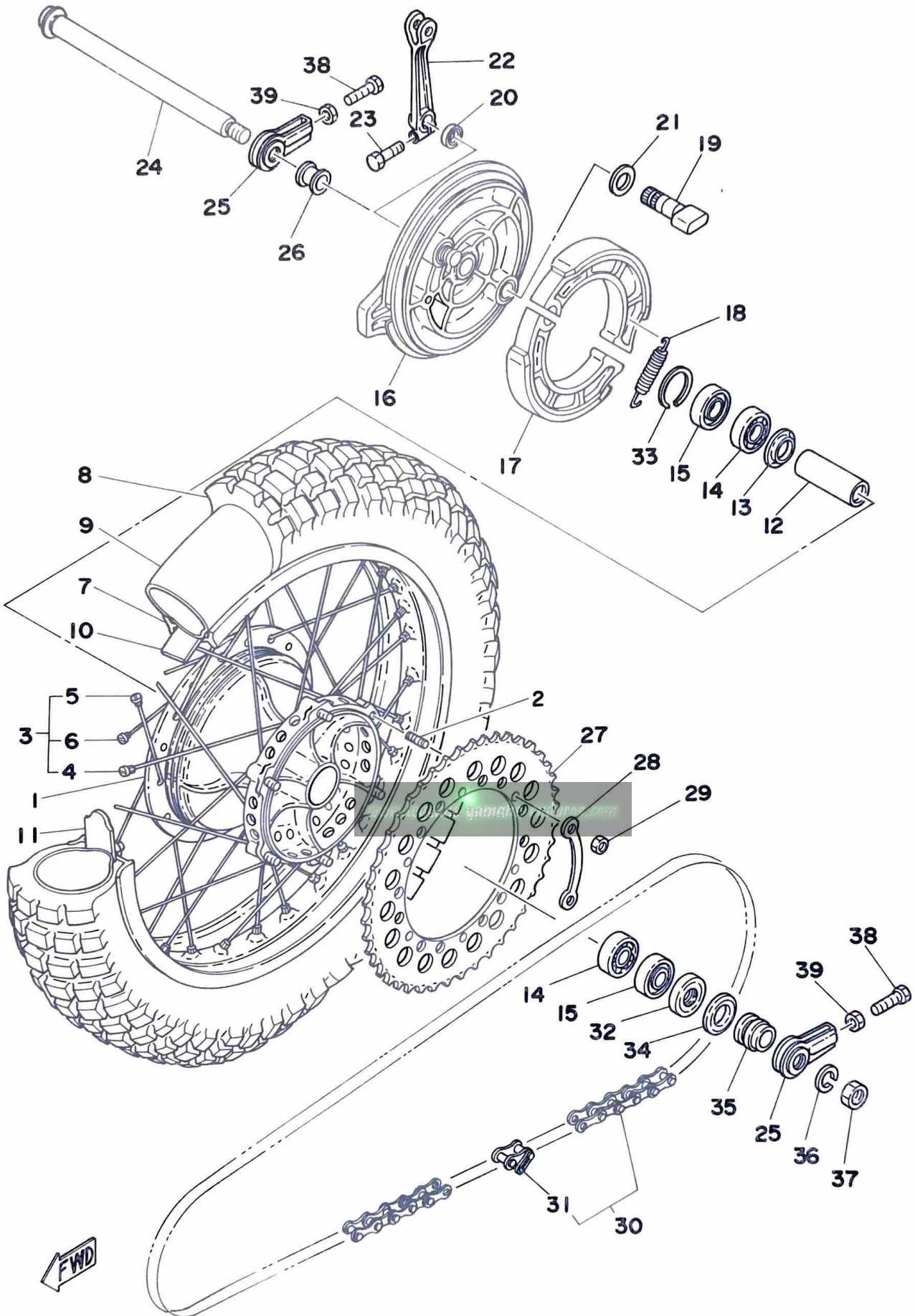
Fig. 25 FRONT WHEEL





Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
25-	1	1K7-25111-10-98 HUB, front	1	1		Low Gloss Black
	2	1K7-25104-00 SPOKE SET, front	1s	1s		
	3	1K7-25196-00 . SPOKE SET, inner left (10 PCS)	1s	1s		
	4	1K7-25197-00 . SPOKE SET, outer left (10 PCS)	1s	1s		
	5	1K7-25179-00 . SPOKE SET, outer right (10 PCS)	1s	1s		
	6	1K7-25189-00 . SPOKE SET, inner right (10 PCS)	1s	1s		
	7	94416-21198 RIM, front (1.60-21A U)	1	1		
	8	94130-21376 TIRE, front (3.00-21-4PR)	1			
		94130-21226 TIRE, front (3.00-21-4PR)		1		
	9	94230-21126 TUBE, front (3.00-21)	1			
		94227-21069 TUBE, front (2.75-21)		1		
10		94330-21088 BAND, rim (3.00-21)	1			
		94327-21053 BAND, rim (2.75-21)		1		
11	1T1-25194-00	SPACER, bead	1	1		
12	90560-15116	SPACER (322-25117-00)	1	1		
13	146-25116-00	FLANGE, spacer	1	1		
14	93306-20205	BEARING (6202)	1	1		
15	93102-20009	OIL SEAL (SD-20-35-7)	1	1		
16	93306-20203	BEARING (6202RS)	1	1		
17	1W1-25121-00-98	PLATE, brake shoe	1	1		Low Gloss Black
18	322-25130-00	BRAKE SHOE COMP.	2	2		
19	90506-16036	SPRING, tension (183-25333-00)	2	2		
20	322-25151-00	CAMSHAFT	1	1		
21	137-25159-00	SEAL, camshaft	1	1		
22	322-25155-00	LEVER, camshaft	1	1		
23	90101-06291	BOLT, hexagon	1	1		
24	509-25181-00	SHAFT, wheel	1	1		
25	322-25118-00	COVER, hub dust	1	1		
26	90387-15535	COLLAR	1	1		

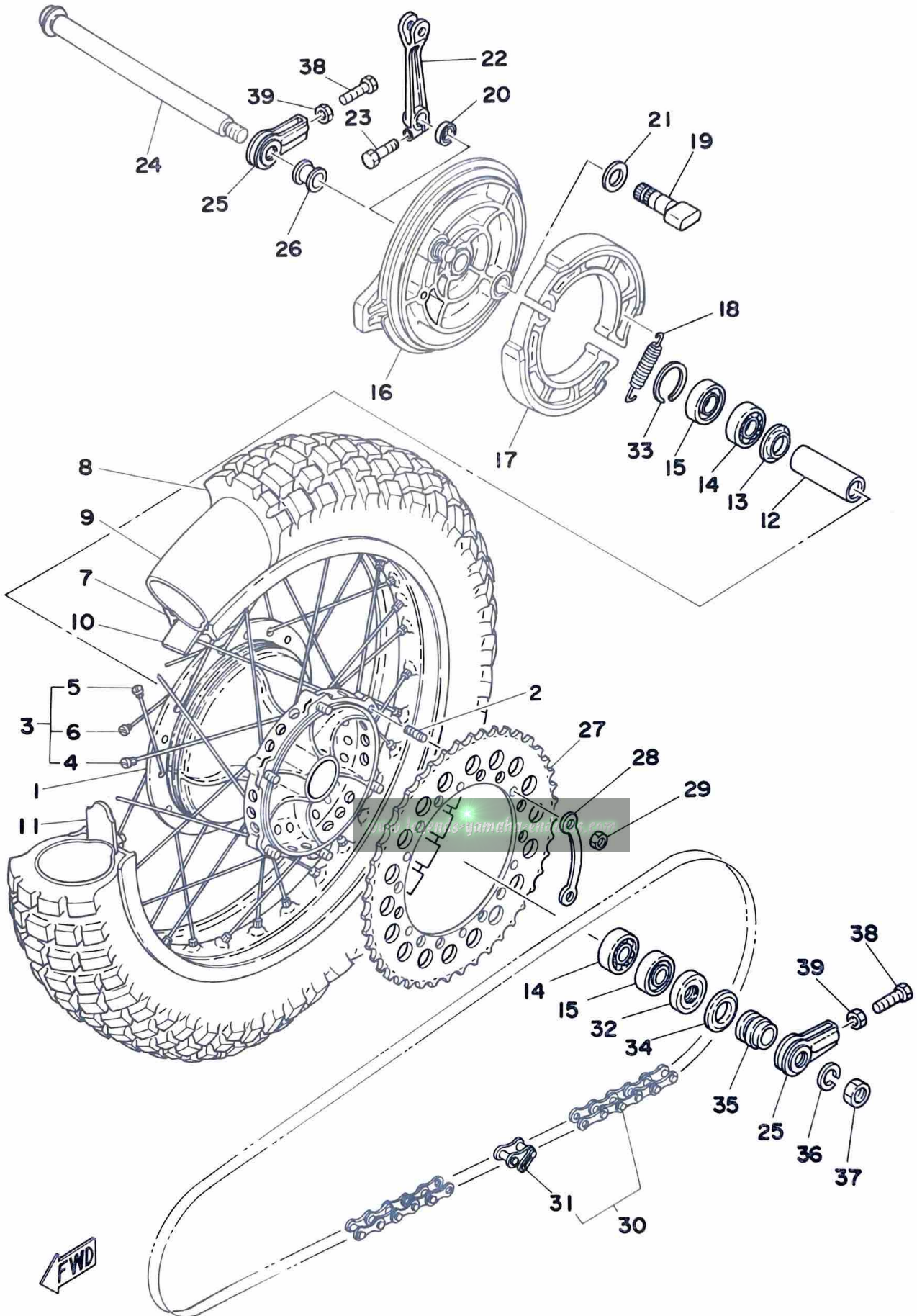
Fig. 26 REAR WHEEL



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
26- 1	483-25311-12-98	HUB, rear	1	1		Low Gloss Black
2	90116-08218	BOLT, stud	6	6		
3	431-25304-00	SPOKE SET, rear	1s	1s		
4	431-25396-90	. SPOKE SET, inner left (10 PCS)	1s	1s		
5	431-25391-90	. SPOKE SET, inner right (10 PCS)	1s	1s		
6	431-25392-90	. SPOKE SET, outer right (10 PCS)	1s	1s		
7	94421-18151	RIM, rear (2.15B-18)	1	1		
8	94145-18271	TIRE, rear (4.50-18-4PR)	1	1		
9	94245-18125	TUBE, rear (4.50-18)	1	1		
10	94345-18081	BAND, rim (4.50-18)	1	1		
11	363-25394-00	SPACER, bead	2	2		
12	483-25317-01	SPACER, bearing	1	1		
13	483-25315-00	FLANGE, spacer	1	1		
14	93306-20309	BEARING (6203)	2	2		
15	93306-20310	BEARING (6203RS)	2	2		
16	1W4-25321-00-98	PLATE, brake shoe	1	1		Low Gloss Black
17	1W4-25330-00	BRAKE SHOE COMP.	2	2		
18	90507-20002	SPRING, tension (246-25333-00)	2	2		
19	1E2-25151-00	CAMSHAFT	1	1		
20	148-25359-00	SEAL, camshaft	1	1		
21	90564-14021	SHIM	1	1		
22	431-25355-00	LEVER, camshaft	1	1		
23	90101-06291	BOLT, hexagon	1	1		
24	431-25381-00	SHAFT, wheel	1	1		
25	431-25388-00	PULLER, chain	2	2		
26	90387-17215	COLLAR, wheel shaft	1	1		
27	431-25448-02	GEAR, sprocket wheel (48T)			} U.R 1	STD
	431-25450-02	GEAR, sprocket wheel (50T)				
	431-25452-02	GEAR, sprocket wheel (52T)				
	431-25454-02	GEAR, sprocket wheel (54T)				
28	583-25412-00	WASHER, lock	3	3		
29	90170-08193	NUT	6	6		



Fig. 26 REAR WHEEL

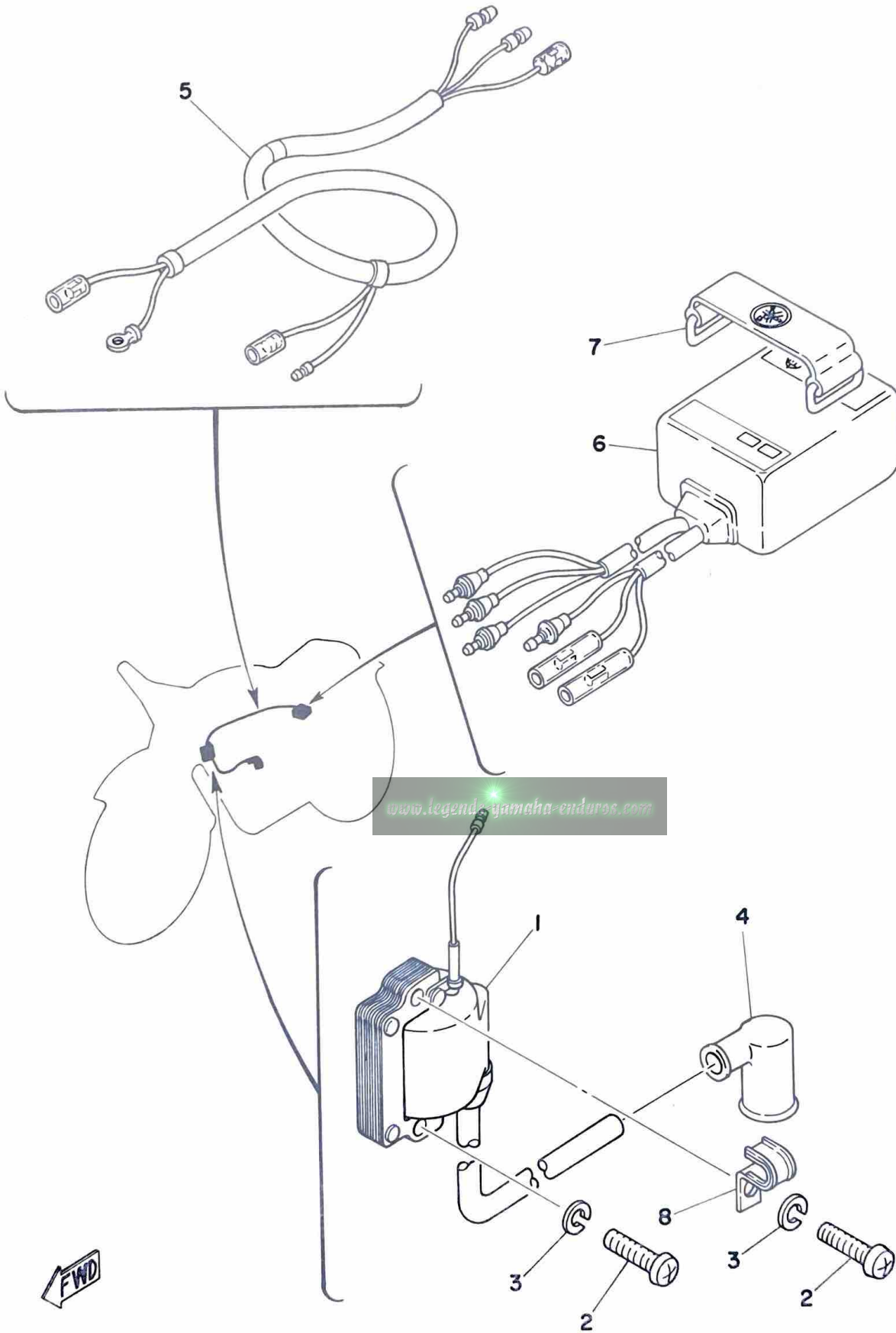


Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
26-30	94580-11108	CHAIN (108L) .....	1			
	94580-11106	CHAIN (106L) .....		1		
31	94680-11001	. JOINT, chain .....	1			
32	93102-25061	OIL SEAL (SD-25-40-8) .....	1	1		
33	93450-41050	CIRCLIP (41 $\phi$ special) .....	1	1		
34	431-25367-00	COVER, dust .....	1	1		
35	90387-17431	COLLAR (431-25376-01) .....	1	1		
36	92901-16100	WASHER, spring .....	1	1		
37	90170-16177	NUT, hexagon .....	1	1		
38	90101-08034	BOLT, hexagon (168-25379-00) .....	2	2		
39	95303-08700	NUT, hexagon .....	2	2		

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Fig. 27 ELECTRICAL



Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
27- 1	565-82310-10	IGNITION COIL ASS'Y	.....	1		
	1M1-82310-40	IGNITION COIL ASS'Y	.....	1		
2	98501-06025	SCREW, panhead	.....	2	2	
3	92901-06100	WASHER, spring	.....	2	2	
4	294-82370-00	PLUG CAP ASS'Y	.....	1	1	
5	1W4-82590-00	WIRE HARNESS ASS'Y	.....	1	1	
6	509-85540-10	C.D.I. UNIT ASS'Y	.....	1		
	1W4-85540-20	C.D.I. UNIT ASS'Y	.....	1	1	
7	288-21376-00	BAND, tool	.....	1		
	122-82131-00	BAND, battery	.....	1	1	
8	90462-05005	CLAMP (363-15485-01)	.....	1	1	

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# REPAIR KIT

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## Fig. 28 REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
28- 1	509-11630-00	PISTON ASS'Y (STD) .....		1s		
	509-11630-10	PISTON ASS'Y (1st O.S) .....		1s		
	509-11630-20	PISTON ASS'Y (2nd O.S) .....		1s		
	509-11630-30	PISTON ASS'Y (3rd O.S) .....		1s		
	509-11630-40	PISTON ASS'Y (4th O.S) .....		1s		
	510-11630-03	PISTON ASS'Y (STD) .....		1s		
	510-11630-13	PISTON ASS'Y (1st O.S) .....		1s		
	510-11630-23	PISTON ASS'Y (2nd O.S) .....		1s		
	510-11630-33	PISTON ASS'Y (3rd O.S) .....		1s		
	510-11630-43	PISTON ASS'Y (4th O.S) .....		1s		
2	509-11631-01-96	. PISTON (69.96mm STD) .....	}	U.R		
	509-11631-01-98	. PISTON (69.98mm STD) .....				
	509-11635-01	. PISTON (70.25mm 1st O.S) .....		1		
	509-11636-01	. PISTON (70.50mm 2nd O.S) .....		1		
	509-11637-01	. PISTON (70.75mm 3rd O.S) .....		1		
	509-11638-01	. PISTON (71.00mm 4th O.S) .....		1		
	510-11631-05-96	. PISTON (84.96mm STD) .....	}	U.R		
	510-11631-05-97	. PISTON (84.97mm STD) .....				
	510-11635-05	. PISTON (85.25mm 1st O.S) .....		1		
	510-11636-05	. PISTON (85.50mm 2nd O.S) .....		1		
	510-11637-05	. PISTON (85.75mm 3rd O.S) .....		1		
	510-11638-05	. PISTON (86.00mm 4th O.S) .....		1		

Ref. No.  
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Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
28- 3	313-11611-00	. RING, piston (STD) .....	1			Ref. No. 4-9
	313-11611-10	. RING, piston (1st O.S) .....	1			
	313-11611-20	. RING, piston (2nd O.S) .....	1			
	313-11611-30	. RING, piston (3rd O.S) .....	1			
	313-11611-40	. RING, piston (4th O.S) .....	1			
	510-11601-03	. PISTON RING SET (STD) .....		1s		
	510-11601-13	. PISTON RING SET (1st O.S) .....		1s		
	510-11601-23	. PISTON RING SET (2nd O.S) .....		1s		
	510-11601-33	. PISTON RING SET (3rd O.S) .....		1s		
	510-11601-43	. PISTON RING SET (4th O.S) .....		1s		
4	214-11633-00	. PIN, piston .....	1			4-11
	275-11633-00	. PIN, piston .....		1		
5	93450-20026	. CIRCLIP (604-11634-00) .....	2	2		4-12
6	498-11650-00	CONNECTING ROD ASS'Y .....		1s		
	510-11650-01	CONNECTING ROD ASS'Y .....		1s		
7	498-116511-00	. ROD, connecting .....	1			4-4
	431-11651-00	. ROD, connecting .....		1		
8	275-11681-00	. PIN, crank .....	1	1		4-5
9	93310-42541	. BEARING, con-rod big end .....	1	1		4-6
10	90209-25085	. WASHER (275-11685-00) .....	2	2		4-7
11	93310-21874	. BEARING, con-rod small end .....	1	1		4-10



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23-24	1A0-24524-01	15-46	1W1-2811A-00	12-16	1W2-14714-00
23-22	1A0-24529-01	11-40	1W1-14171-00	1- 1	1W3-11111-01
26-19	1E2-25151-00	19- 1	1W1-21511-00	1- 2	1W3-11181-00
21-10	1E6-23441-00-98	16-38	1W1-22128-00	1- 3	1W3-11311-02
22- 3	1J4-83976-00	16-14	1W1-22178-00	4- 1	1W3-11400-00
25- 2	1K7-25104-00	16-29	1W1-22178-10	4- 2	1W3-11412-00
25- 1	1K7-25111-10-98	17- 7	1W1-22213-00	4- 3	1W3-11422-00
25- 5	1K7-25179-00	17- 6	1W1-22214-00	10-17	1W3-13565-00
25- 6	1K7-25189-00	17-11	1W1-22216-00	11- 1	1W3-14101-00
25- 3	1K7-25196-00	17- 5	1W1-22221-00	11-20	1W3-14112-20
25- 4	1K7-25197-00	17-13	1W1-22223-00	11-38	1W3-14123-00
11-33	1M1-14169-00	17-12	1W1-22224-00	11-31	1W3-14158-00
12-16	1M1-14714-00	17- 4	1W1-22228-00	11-47	1W3-14175-00
3-12	1M1-15363-00	17- 3	1W1-22493-00	11-42	1W3-14178-00
1-12	1M1-15441-00	17-10	1W1-22497-00	10-15	1W3-14453-00
3- 7	1M1-15461-00	20-37	1W1-23317-01	12- 1	1W3-14610-00
9-12	1M1-15664-00	21-13	1W1-23317-01	12-18	1W3-14753-00
9-24	1M1-15668-01	20-34	1W1-23356-L0	2- 1	1W3-15111-00
5-16	1M1-16181-00	20-38	1W1-23389-L0	2- 2	1W3-15121-00
5- 6	1M1-16351-00	21-12	1W1-23389-L0	4-17	1W3-16111-00
5- 9	1M1-16356-00	21- 3	1W1-23416-00	5- 1	1W3-16301-00
6- 5	1M1-17131-01	20-42	1W1-23485-00	5- 6	1W3-16351-00
6- 2	1M1-17141-01	23- 8	1W1-24144-01	5- 3	1W3-16371-00
6-23	1M1-17231-00	23-15	1W1-24173-00	6- 8	1W3-17121-00
6-24	1M1-17241-01	15-49	1W1-24181-00	6- 5	1W3-17131-00
6-17	1M1-17421-00	23- 7	1W1-24182-01	6- 7	1W3-17151-00
7-20	1M1-18531-00	15-50	1W1-24183-00	6-25	1W3-17211-00
19-12	1M1-21621-00	23-12	1W1-24192-00	6-18	1W3-17221-00
24- 6	1M1-24748-00	23-20	1W1-24500-00	6-21	1W3-17251-00
27- 1	1M1-82310-40	23- 4	1W1-24611-00	6- 1	1W3-17411-00
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14- 7	1M2-85580-20	25-17	1W1-25121-00-98	13- 3	1W3-85510-10
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6- 7	1N6-17151-00	22-26	1W1-26249-00	1- 1	1W4-11111-00
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4- 2	1W4-11412-00	8- 7	1W4-18101-00	20-24	1W4-23141-20
4- 3	1W4-11422-00	8- 1	1W4-18111-01	20-25	1W4-23142-L0
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10-17	1W4-13565-00	7-15	1W4-18512-01	20- 4	1W4-23145-L0
11- 1	1W4-14101-00	7-17	1W4-18535-00	20- 5	1W4-23146-L0
10- 1	1W4-14411-00	7- 1	1W4-18541-00	20- 9	1W4-23148-L0
10- 2	1W4-14412-00	15- 1	1W4-21110-00-33	20- 7	1W4-23153-L0
10- 3	1W4-14450-00	15-26	1W4-21329-00	20- 6	1W4-23156-L0
10-15	1W4-14453-00	15-11	1W4-21414-00	20-32	1W4-23168-L0
10- 8	1W4-14457-00	15-13	1W4-21424-00	20-23	1W4-23170-L0
12- 1	1W4-14610-00	15- 2	1W4-21425-00	20-21	1W4-23173-L0
12- 2	1W4-14612-01	15- 8	1W4-21427-00	20-18	1W4-23191-L0
12-18	1W4-14753-00	15- 9	1W4-21428-00	20-16	1W4-23318-L1
2- 1	1W4-15111-00	15- 4	1W4-21456-00	20-33	1W4-23345-L1-33
2- 2	1W4-15121-00	15-10	1W4-21459-00	21- 5	1W4-23435-00-98
6-15	1W4-15383-00	19- 7	1W4-21611-00	20-17	1W4-23489-L0
3- 1	1W4-15411-00	19-11	1W4-21620-00	23- 1	1W4-24110-00
3- 2	1W4-15421-00	15-38	1W4-21711-00	15-51	1W4-24183-00
3- 6	1W4-15431-00	15-39	1W4-21721-00	23- 2	1W4-24244-00
3- 5	1W4-15451-00	15-43	1W4-21786-00	23- 3	1W4-24245-00
9- 1	1W4-15611-00	16- 1	1W4-22110-00-33	24- 1	1W4-24770-90
9- 2	1W4-15618-00	15-22	1W4-22133-00	24- 2	1W4-24771-00
9-18	1W4-15641-00	16-10	1W4-22141-00	26-16	1W4-25321-00-98
6-38	1W4-15651-00	16-24	1W4-22153-00	26-17	1W4-25330-00
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9-25	1W4-15668-00	15-27	1W4-22187-00	22-33	1W4-26341-01
9-21	1W4-15671-00	17- 1	1W4-22210-00	18-14	1W4-27211-01
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4-17	1W4-16111-00	20-28	1W4-23111-L1	18- 6	1W4-27412-10
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5- 1	1W4-16301-00	20-26	1W4-23118-L0	18- 7	1W4-27422-10
5-19	1W4-16357-00	20- 2	1W4-23126-L0	15-44	1W4-28100-10
5-20	1W4-16380-00	20-10	1W4-23128-L0	27- 5	1W4-82590-00
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14- 9	1W4-85515-20	23-21	214-24512-00	11-30	363-14137-00
27- 6	1W4-85540-20	22-10	214-83913-00	11-12	363-14184-00
14- 2	1W4-85550-20	22-19	214-83913-00	26-11	363-25394-00
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14-10	104-81328-20	11-21	239-14116-15	11- 8	363-14187-00
13-10	109-81328-11	11-21	239-14116-16	11- 6	363-14190-35
14-11	110-81345-21	11-19	239-14141-46	1- 4	364-11351-00
14- 8	110-81348-21	11- 6	239-14190-30	22-32	382-26372-01
20-14	122-23119-01	11- 5	239-14195-00	22-34	382-26372-01
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27- 7	122-82131-00	11-41	256-14135-00	4- 4	431-11651-00
11-35	127-14161-00	4- 5	275-11681-00	10-25	431-13556-01
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11- 4	137-14143-70	27- 4	294-82370-00	20-45	431-23486-02
11- 4	137-14143-72	11-48	310-14197-00	26- 3	431-25304-00
11- 4	137-14143-74	11-16	313-14146-00	26-22	431-25355-00
11- 4	137-14143-76	4- 9	313-11611-00	26-34	431-25367-00
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2-14	137-15353-00	4- 9	313-11611-20	26-25	431-25388-00
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25-21	137-25159-00	4- 9	313-11611-40	26- 6	431-25392-90
25-13	146-25116-00	20-36	322-23357-00	26- 4	431-25396-90
26-20	148-25359-00	20-43	322-23395-00	26-27	431-25448-02
22-35	156-26347-00	25-25	322-25118-00	26-27	431-25450-02
11-22	164-14137-00	25-18	322-25130-00	26-27	431-25452-02
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6-29	168-17428-01-03	25-22	322-25155-00	22-27	431-26243-00
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6-29	168-17428-01-05	13-15	322-85554-10	22-23	431-26282-01
11- 2	193-14142-60	7-10	353-18547-00	13- 5	431-85567-10
4-11	214-11633-00	5-17	360-16154-00	2-15	434-15118-00
11-10	214-14118-00	5- 5	360-16325-00	7-21	434-18122-00
11- 7	214-14185-00	7- 6	360-18141-01	7- 3	434-18561-00
12- 4	214-14613-00	10-21	363-13613-00	15-47	437-83936-00
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26- 1	483-25311-12-98	13- 2	509-85550-10	16- 5	648-45533-00-03
26-13	483-25315-00	4- 9	510-11601-03	11-46	737-14137-00
26-12	483-25317-01	4- 9	510-11601-13	11-45	737-14241-00
18-19	483-27231-00	4- 9	510-11601-23	11-37	802-14161-00
28- 6	498-11650-00	4- 9	510-11601-33	11-44	802-14173-00
4- 4	498-11651-00	4- 9	510-11601-43	11-43	802-14174-00
2-11	498-15371-00	28- 1	510-11630-03	15-48	803-82591-00
7-23	498-18151-03	28- 1	510-11630-13	1- 6	812-11175-00
18-16	498-27235-00	28- 1	510-11630-23	25-23	90101-06291
11-15	500-14115-00	28- 1	510-11630-33	26-23	90101-06291
28- 1	509-11630-00	28- 1	510-11630-43	24- 8	90101-06304
28- 1	509-11630-10	4- 8	510-11631-05-96	26-38	90101-08034
28- 1	509-11630-20	4- 8	510-11631-05-97	18-12	90101-08371
28- 1	509-11630-30	4- 8	510-11635-05	18- 2	90102-10006
28- 1	509-11630-40	4- 8	510-11636-05	15-34	90105-10050
4- 8	509-11631-01-96	4- 8	510-11637-05	18- 8	90105-12096
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4- 8	509-11635-01	28- 6	510-11650-01	20-39	90109-08397
4- 8	509-11636-01	11-20	510-14112-30	16-32	90109-08480
4- 8	509-11637-01	11-19	510-14141-50	7-13	90109-14390
4- 8	509-11638-01	11-11	510-14146-00	26- 2	90116-08218
11-27	509-14136-00	11-13	510-14181-16	1- 5	90116-08262
11- 3	509-14145-00	11-49	510-14197-00	1- 8	90116-10263
11-34	509-14155-01	11-14	558-14147-00	22-30	90123-08013
11-32	509-14198-00	12-19	565-14747-00	23-26	90149-06011
11-23	509-14274-00	12-12	565-14771-00	5-12	90149-08105
6-30	509-15381-00	19-13	565-21746-00	5-26	90149-08108
9- 3	509-15621-00-33	27- 1	565-82310-10	5- 8	90159-06016
5- 3	509-16371-01	13- 4	565-85566-10	20-41	90170-08180
20-13	509-23158-L0	26-28	583-25412-00	26-29	90170-08193
20-29	509-23163-L0	22- 2	583-26241-00	4-22	90170-12181
20-31	509-23184-L0	22-25	583-26242-00	16-11	90170-16111
20-30	509-23190-L0	22- 4	583-82910-10	26-37	90170-16177
20-20	509-23194-L0	22-13	583-82920-30	5-10	90170-20195
24- 9	509-24724-00	22- 6	583-83912-00	17- 8	90170-20213
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1-10	90179-10201	4- 7	90209-25085	27- 8	90462-05005
6-37	90179-18020	5-11	90215-20125	2-10	90462-14033
4-19	90179-18172	6-36	90215-21121	23-29	90467-10008
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**YAMAHA MOTOR CO., LTD.**

**PRINTED IN JAPAN**

**First edition Jan., 1977**

**(LIT-10011-W3-00)(1W3-28199-60)**