

www.legends-yamaha-enduros.com



YAMAHA



Welcome to YAMAHA

We at Yamaha take great pleasure in greeting the people of the world. Since the founding in July, 1955, the requirements of our clients and customers have been a guideline for our activities. It is our concept of service to people which has given Yamaha its reputation for safety, dependability and annual sales of nearly 200 thousand million yen built on customer satisfaction. Close working contact with people is always a vital element to us. With that in mind we wish to extend to all of you our heartfelt INVITATION TO YAMAHA.

 **YAMAHA**
YAMAHA MOTOR CO., LTD.

Headquarters
1-4-1 Honcho, Matsuyama-shi, Ehime-ken, Japan
Tel: 087-222-1111
Telex: 3200 YAMA JAPAN
FAX: 087-222-1111

USA
11400 W. Olympic Blvd., Torrance, CA 90503, U.S.A.
Tel: (310) 572-2000
Telex: 261711 YAMAHA
FAX: (310) 572-2000

UK
1000 Longwalk Road, Brighthelmston, Brighton, BN1 6PU, U.K.
Tel: 01273 830000
Telex: 9400 YAMAHA
FAX: 01273 830000

France
1000 Longwalk Road, Brighthelmston, Brighton, BN1 6PU, U.K.
Tel: 01273 830000
Telex: 9400 YAMAHA
FAX: 01273 830000

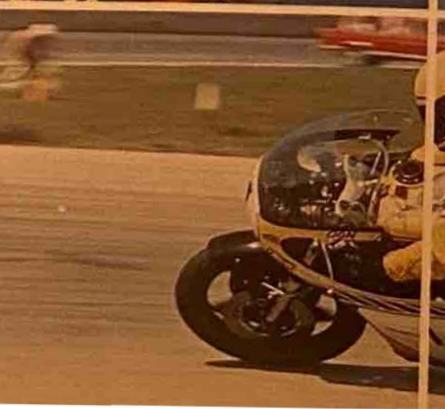
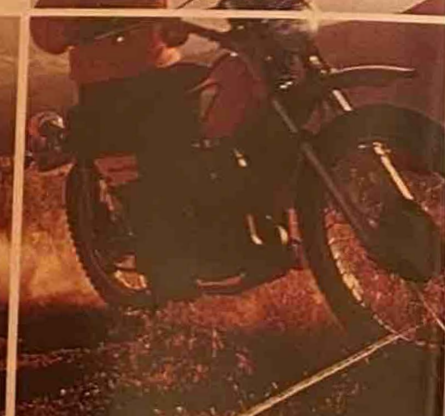
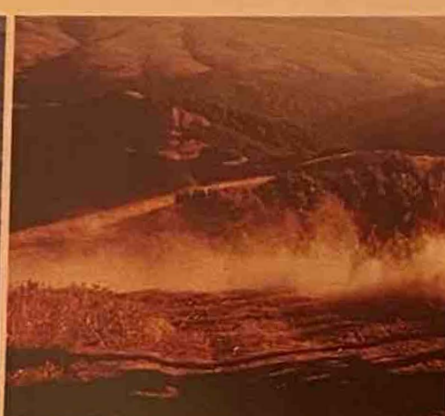
www.legends-yamaha-enduros.com



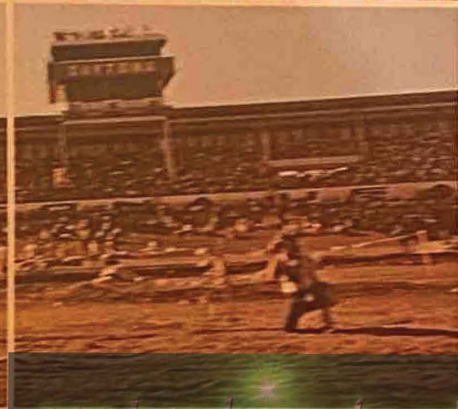
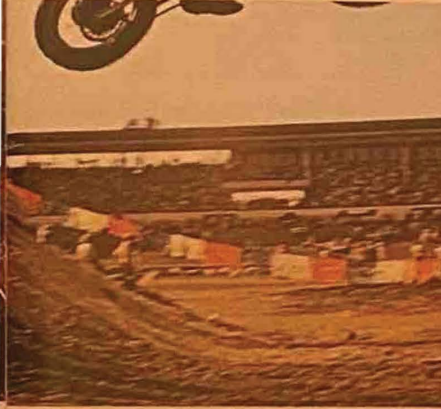
Expanding the human experience

The human being has an inbred urge to experience what he has not known before. Among these desires, the search for methods of moving through space seems to hold high priority. Coupled with this, the pace and scope of contemporary living generate a need for new modes of personal expression. Yamaha technology is dedicated to satisfying these human requirements.

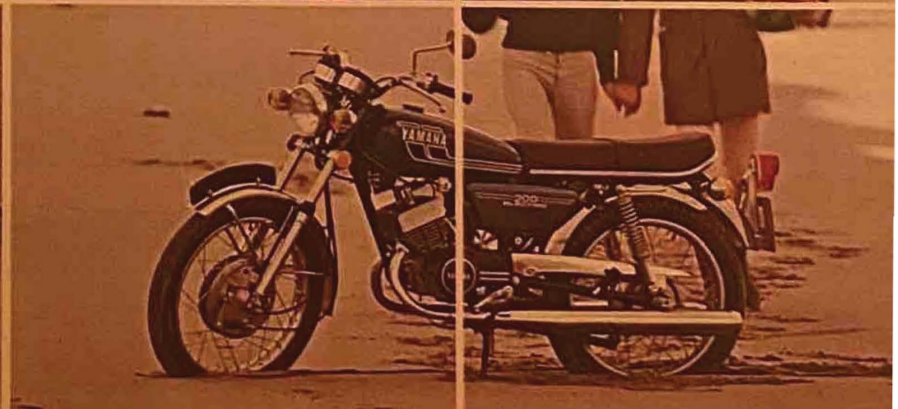
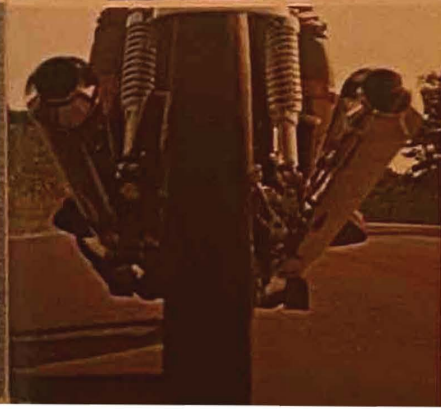
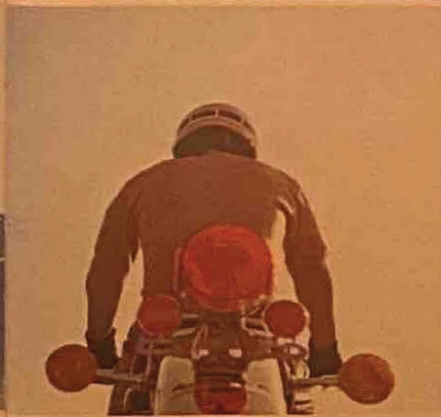
The success of Yamaha products throughout the world is testimony to their success in meeting human needs. And as our activities broaden, new products and methods are providing millions of people with ways of expanding the human experience.



www.legends-yamaha-enduros.com



www.legends-yamaha-enduros.com



Yamaha's development and expansion

www.legends-yamaha-enduros.com



Yamaha's first factory

At the location of what is now the Hamakita factory production first began with model in YA1, July 1955

Production: 200 units per month

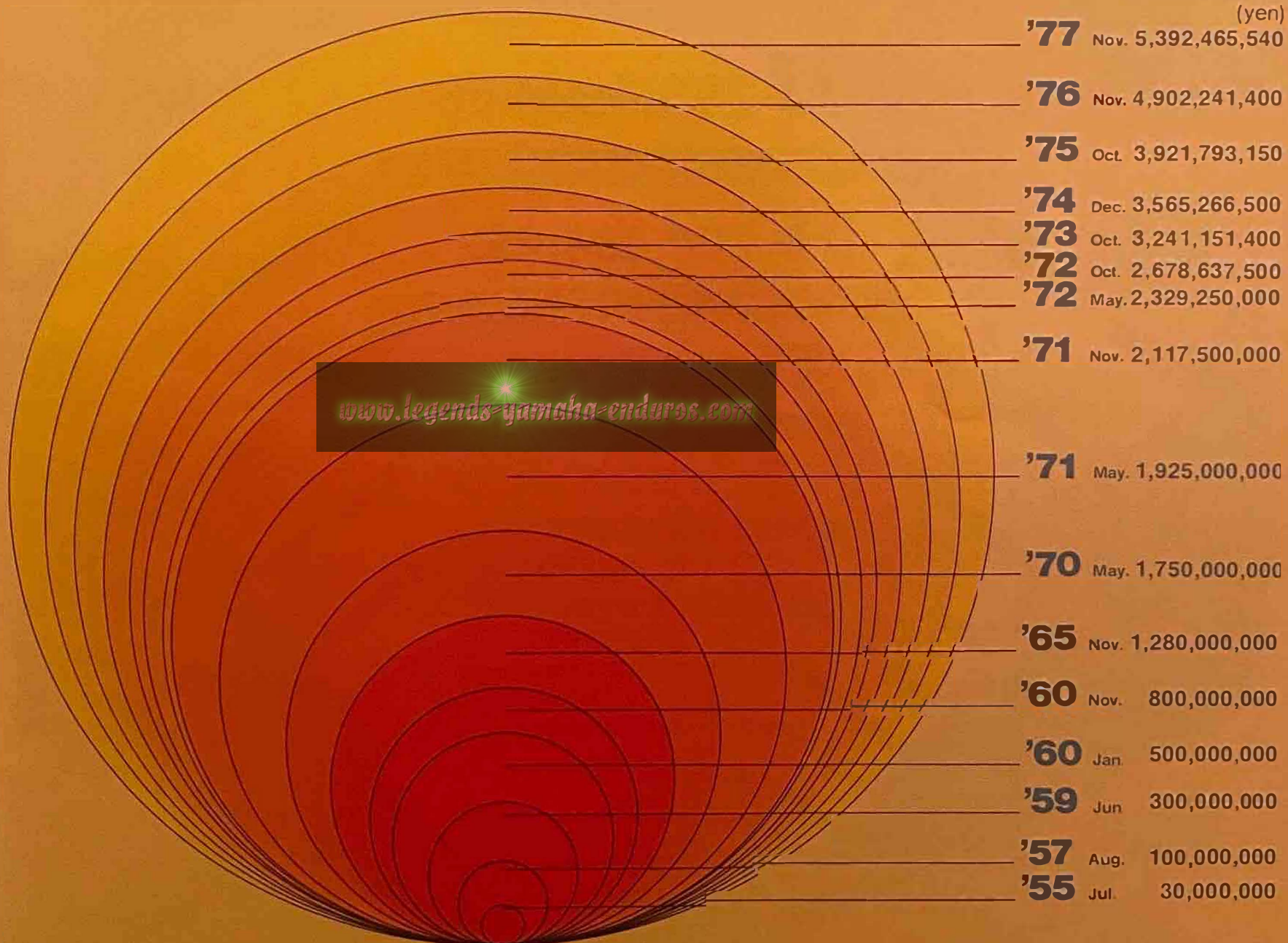
Employees: 200

Area: 18,600 sq. meters

YAMAHA HISTORY

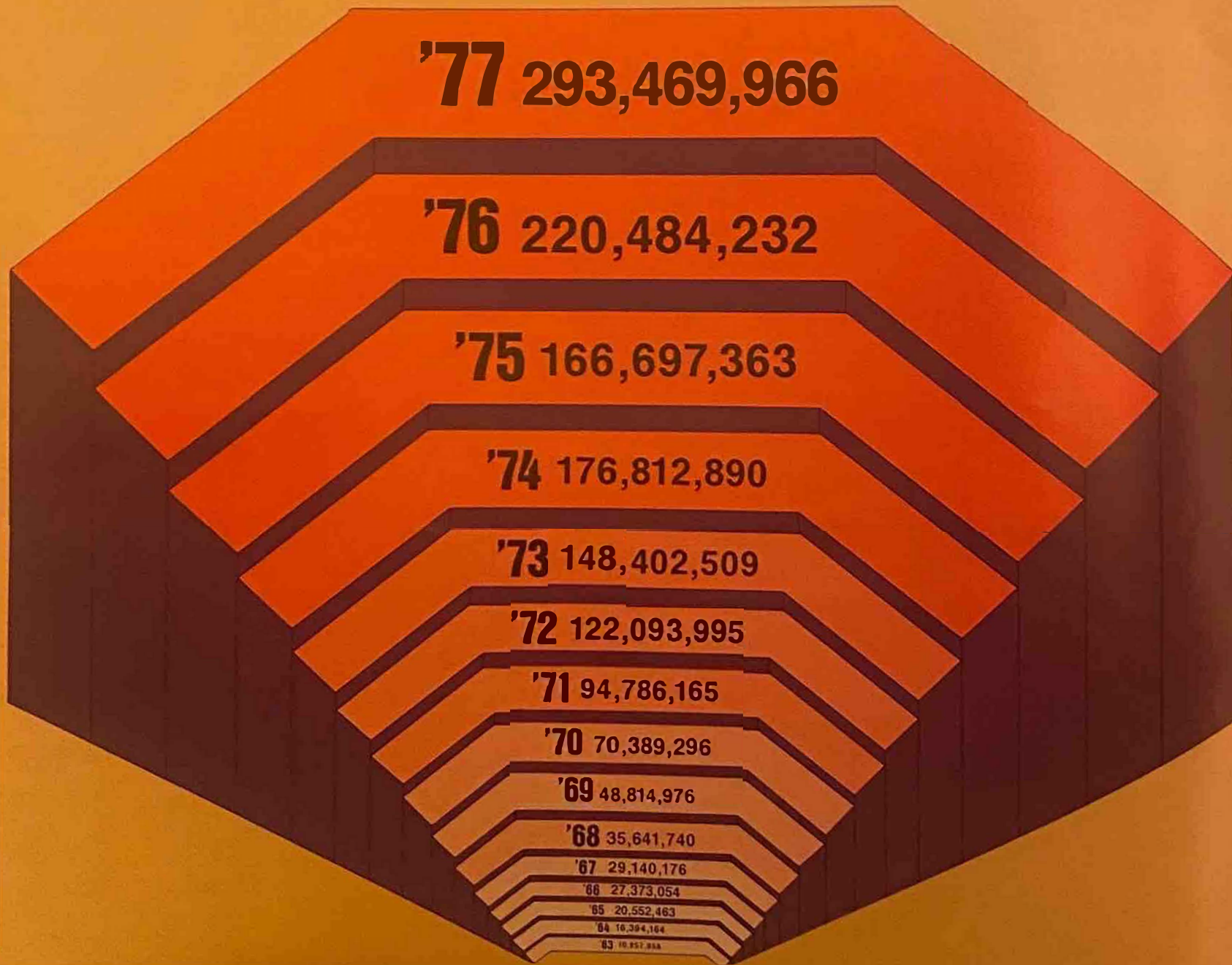
- '55**
- 125cc YA1 motorcycle marketed by Nippon Gakai
 - Yamaha Motor Co., Ltd. established, capitalized at ¥30,000,000
 - YA1 won the Asama Volcano Road Race in Japan.
- '56**
- 175cc YC1 motorcycle marketed.
- '57**
- 250cc YD1 and 260cc YE1 marketed.
 - 125cc YA2 awarded Good Design Award
 - Capital increased to ¥100,000,000
- '58**
- 125cc YA3, 250cc YD2 motorcycles marketed.
 - Finished high among winners of Catalina Road Race in U.S.A.
- '59**
- A new age of sport is opened as 250cc YD5-1 is marketed.
 - 250cc YE2 marketed.
 - Capital increased to ¥300,000,000.
- '60**
- Popular "Moped" motorcycle marketed.
 - Manufacture of outboard motors and FRP boats begins.
 - Yamaha International Corporation established in Los Angeles, California.
 - Capital increased to ¥500,000,000
 - Capital increased to ¥800,000,000.
- '61**
- 125cc YA5 with world's first rotary-valve engine, marketed.
 - 260cc YD3 marketed.
- '62**
- 250cc YD62 marketed.
 - 55cc M32 marketed.
 - 50cc MF2 marketed.
 - Yamaha motorcycles won two classes in 1st All Japan Championship Road Races.
- '63**
- 250cc YDT1 marketed.
 - 75cc YG-1 marketed.
 - 125cc YA1 and 75cc YG1A marketed.
 - Revolutionary "Autolube" (automatic lubrication) feature developed and introduced for the first time
 - World conference of Yamaha dealers held.
- '64**
- 50cc YF-1 marketed.
 - Autolube-equipped 75cc YG1-D and 125cc YA6 first marketed.
 - 55cc YJ1 marketed.
 - 250cc YDS3 marketed.
 - 250cc world road race manufacturers' championship won by Yamaha.
- '65**
- 70cc YP1, 80cc YG1-D and 90cc H1 introduced.
 - 305cc YM1 marketed.
 - 50cc and 70cc "U" models marketed.
 - 90cc YH1, 80cc YJ2 marketed.
 - Twin-cylinder 100cc YL1 marketed.
 - 80cc YGS1 marketed.
 - Outboard motor P-125 marketed.
 - 250cc world road race manufacturer's championship won by Yamaha for 2nd consecutive year.
 - Capital increased to ¥1,280,000,000.
- '66**
- Yamaha technology used in the Toyota 2000GT sports car.
 - 100cc YL1 Twin model won the Good Design Award.
 - Establishment of Blam Yamaha in Thailand
 - Knock-down operation started.
- '67**
- 180cc CS1-E, 250cc DS3-E, 305cc M2, 350cc R1 and 125cc AS1 sports models marketed.
 - Metallic bond aluminum cylinder produced.
 - 5-port engine introduced.
- '68**
- DT1 and H3-C won the Good Design Award.
 - 128cc A7 marketed.
 - Outboard motor P-200 marketed.
 - 250cc DT1 Yamaha Trail marketed.
 - 50cc F6C, 90cc H3-C, 100cc L2C, 125cc AS1C marketed in Japan.
 - 90cc H31 marketed in Japan.
 - Snowmobiles and fishing boats marketed.
 - Yamaha Motor N.V. established in Amsterdam.
- '69**
- Outboard motors P-65 and P-250 marketed.
 - Trail 125cc AT1, 175cc CT1 marketed.
 - 180cc CS2E, 250cc DS6C, 350R3, R3C marketed.
 - Outboard P-45 marketed.
 - Yamaha Course Test Circuit constructed
 - Yamaha trail and license schools established to promote safe riding habits.
 - IPC ("Improvement of productivity" Committee) started.
- '70**
- Yamaha 250cc 4-cycle X5-1 marketed.
 - Yamaha sailboats marketed.
 - 350cc R-5F and 250cc DS7 marketed.
 - Trail 90cc HT1, 360cc RT1 marketed.
 - Yamaha 50/60 Mini-Trail marketed.
 - Yamaha series of fishing boats marketed.
 - Motocross series marketed.
 - Yamaha Motor Do Brasil, Ltda. established.
 - Construction of Amakusa boat plant finished.
 - 250cc world road race manufacturers' championship won by Yamaha TQ2.
- '71**
- "Trail lands" established throughout Japan.
 - New motorcycle manufacturing plant constructed at Iwata.
 - Yamaha series of fishing boats introduced.
 - Yamaha sports school and motorcycle license school started in Japan.
 - Capital increased to ¥1,750,000,000.
 - Yamaha new moped series marketed.
 - Torque Induction system for trail series motorcycle marketed.
 - Outboard motor P-165, P-350 marketed.
 - Yamaha Sports Leisure Organization started
 - Capital increased to ¥1,825,000,000.
 - Yamaha Parts Center constructed.
 - Trail school program expanded to overseas.
 - Large Yamaha service center network completed.
 - Capital increased to ¥2,117,500,000.
 - Special center for more effective safety campaigns established.
 - Three classes of Isle of Man races won by Yamaha production racers.
- '72**
- Yamaha 21 sailboat marketed.
 - World championship snowmobile race won by Yamaha for second consecutive year at Eagle River, U.S.A.
 - Motocross championship races initiated.
 - New 4-cycle TX-750 marketed.
 - 1st Yamaha Grand Sports Festival held at Fuji Speedway Circuit in Japan.
 - 250cc world road race manufacturers' championship won for third consecutive year.
 - Capital increased to ¥2,678,637,500.
 - YZ series marketed.
 - New leisure Yamaha Zippy & Chappy marketed in Japan.
 - Yamaha STR-43 boat (43 feet) marketed.
 - Iwata Technical Center, motorcycle rider training and education course opened.
 - Generator ET-1250 marketed.
 - Yamaha RC-100 kart marketed.
 - Capital increased to ¥3,241,151,400.
 - Yamaha Motor Canada Ltd. established.
 - 125cc, 250cc, 350cc world road race manufacturers' championship won.
 - 250cc world motocross championship won.
 - New type trail DT series marketed.
 - New monocross suspension-equipped motocross marketed.
 - Yamaha trial TY-250 marketed.
 - Resident representative office opened in Caracas.
 - Establishment of Yamaha Indonesia Motor Manufacturing Company.
 - Yamaha wins world championship snowmobile race series.
 - Yamaha wins Daytona 200-mile race for third consecutive year.
 - Taumagol natural sports park opened.
 - Yamaha motorcycle sports land Sugo opened.
 - Gen-ichirō Kawakami becomes Chairman of Board, Hideo Koike becomes President.
 - Capital increased to ¥3,565,268,500.
 - Joint-Venture company established in Pakistan.
 - Capital increased to ¥3,921,783,150.
- '75**
- Yamaha 4-stroke X5750 with shaft drive marketed.
- '76**
- Yamaha wins Daytona 200-mile race for five consecutive year.
 - Capital increased ¥4,902,241,400.
- '77**
- Yamaha Motor Corp., U.S.A. established. (Separate from Yamaha International Corporation).
 - Yamaha wins Daytona 200-mile race for six consecutive year by S. Baker.
 - Yamaha provides Italy's FIAT with technology for the YLCS (low-pollution engine).
 - X5 Eleven and SR500 marketed.
 - Capital increased to ¥5,409,248,400.

Capital Increase



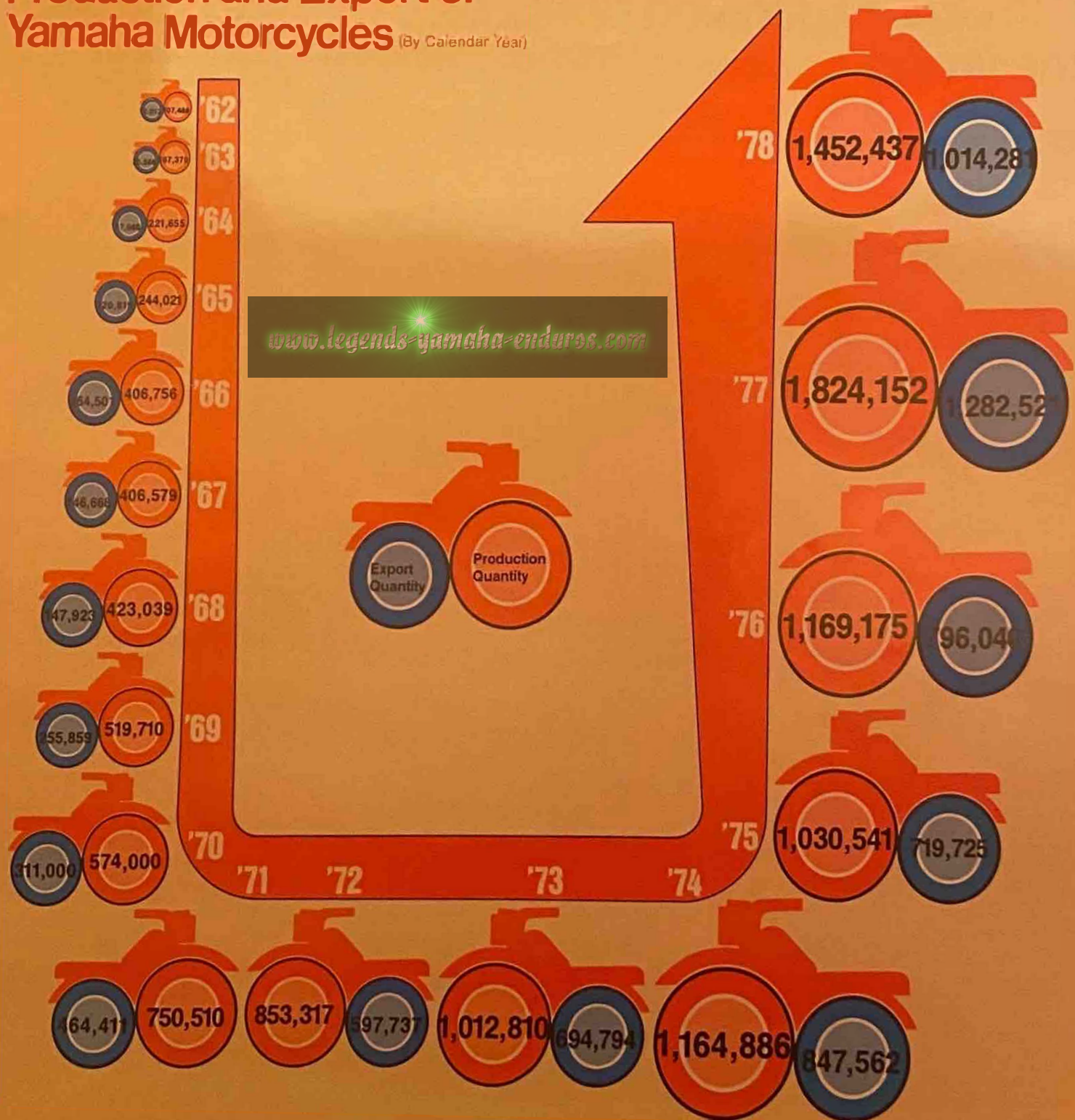
Yamaha's Steady Growth of Gross Sales

(By fiscal year in thousands of yen.)



Production and Export of Yamaha Motorcycles

(By Calendar Year)



Yamaha expansion continues through out the world.

Overseas Organizations

www.legends-yamaha-enduros.com

- Yamaha Head Office
- Yamaha Overseas Corporations
- Yamaha Overseas Factories
- Joint Ventures
- Technological tie-ups
- Assembling Corporation
- Overseas Distributors



As Yamaha technology reaches progressively higher levels,
the Yamaha name spreads throughout the world.
In numerous countries and locations,
people who trust Yamaha reliability are growing with us,
bringing a new way of life to millions.

www.legends-yamaha-enduros.com



YAMAHA MOTOR CORP., U.S.A.



YAMAHA MOTOR CANADA LTD.



YAMAHA MOTOR N.V.



YAMAHA MOTOR DO BRASIL LTDA

Yamaha, It's a way of life

Wherever there is life there are different ways of living. And different requirements for living... as varied as the personalities of people themselves. Yamaha's penetrating research into human needs helps bring people of the world a richer, fuller life through sophisticated technology.

www.legends-yamaha-enduros.com



Motorcycle touring brings the rider into the country. Close to the heart of the land.



In the Netherlands, where bicycles and motorcycles abound.



Albuquerque, acted to its credit by a French journalist on a Yamaha TV set.



A new parent-child relationship is born through motorcycles.



The freedom of the day's work will disappear in the city town.



In Africa as in other parts of the world, Yamaha shares the water bath.



Yamaha dependability comes through on an adventure tour of New Guinea.



Learning respect for machines and skill through motorcycles.



At home on the roads of the great Plains of the United States.



For shopping and getting around town, a lady's best friend.



Yamaha dependability serves in the face of the facts.



Motorcycle racing is a fast growing sport among children in the U.S.



Yamaha's motorized rescue vehicles in mountainous areas.



Motoring with the breeze... A new method of travel and a new sensation.



Among Indonesia's youngsters, the spunky, hard-core Yamaha is one of the coolest.



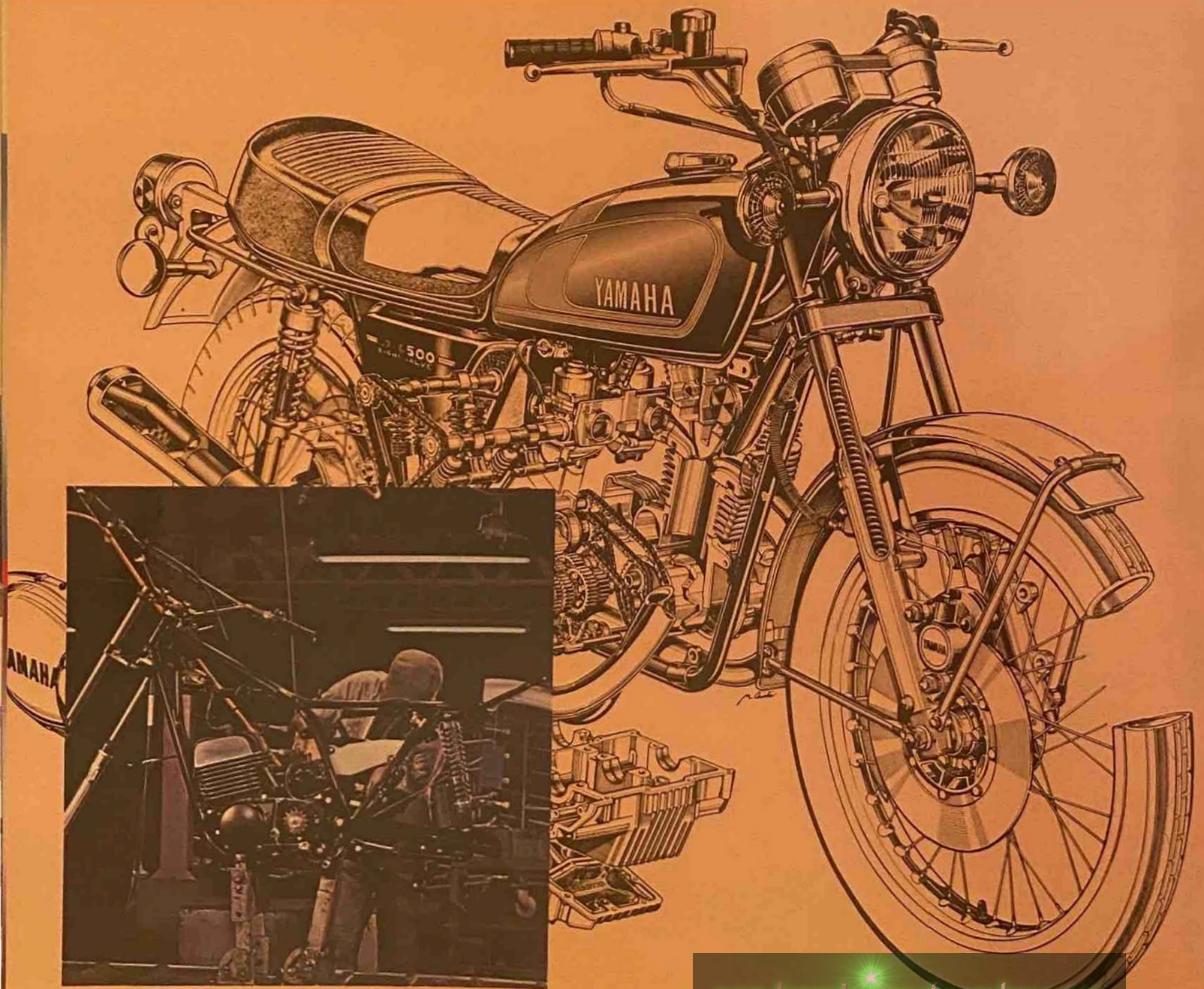
Yamaha provided practical and dependable transportation for officials of the 1972 Olympics in Munich.

*Yamaha's
get away machine.*



www.legends-yamaha-enduros.com

The latest production technology.



www.legends-yamaha-enduros.com

Production (Motorcycles)



Automatic inline welding

In order to assure dependable quality with each machine that passes along the production line, completely automatic, computerized welding equipment is utilized.



Frame welding

After forming on a pipe bender, the exceptionally sturdy double cradle frame is welded into its finished form.



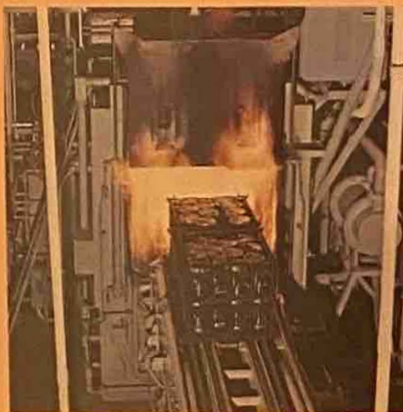
Painting

From painting preparation to electric painting and baking, all operations are performed along the continuous conveyor system.



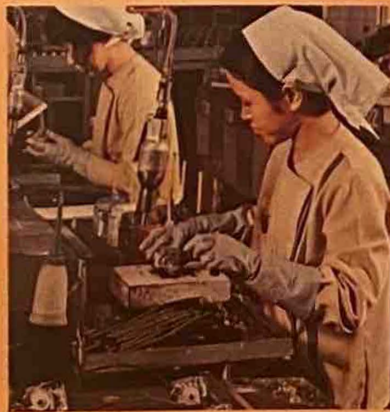
Press

A 500-ton press forms high quality steel into frames and tanks.



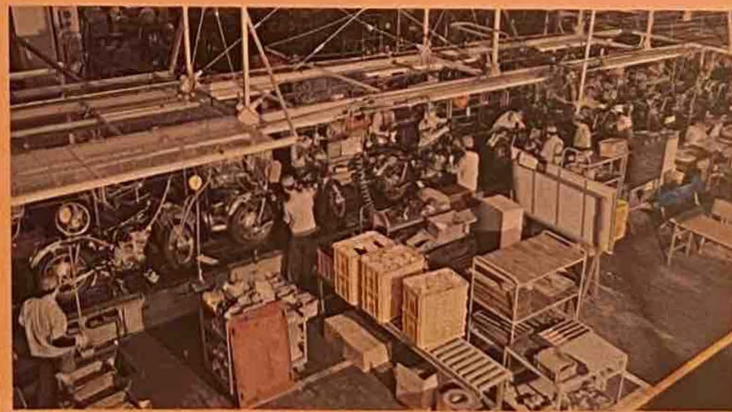
Tempering

Engine parts are specially hardened to assure lasting dependable operation.



Autolube assembly

Yamaha's famed, exclusive Auto-lube system is assembled with care to add its maximum dependability to the finished motor.



Final assembly

The motorcycle takes on its finished form. Parts and components produced by the most modern equipment and highly trained technicians are assembled in a likewise precise, systematic manner, thus building in Yamaha reliability from beginning to end. Coupled with our construction methods, the Yamaha checking system is a vital part of the famed Yamaha quality.

From design to delivery inspections and tests never end.

Yamaha course

www.legends-yamaha-enduro.com



Trained eyes and precision equipment assure that only perfection reaches the customer.



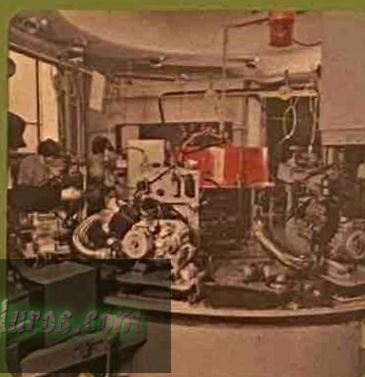
Design

Yamaha's challenge to the ultimate in quality begins at the drawing board, where engineers of broad experience initiate innovative concepts.



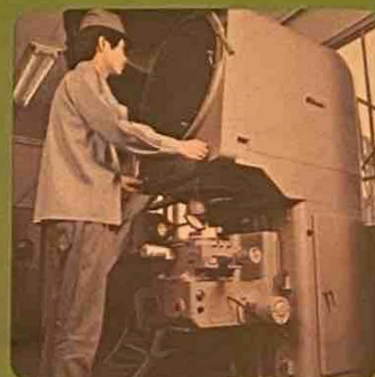
Computerization

Quality control, production control and all aspects of manufacture are computer governed. The slightest irregularity is detected, permitting only the highest quality to pass.



Engine testing

The results of thorough testing are analyzed on modern equipment. This aids us in designing and building engines of greater durability, performance and economy.



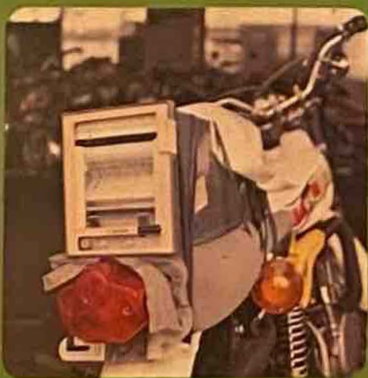
Sample testing

To prevent the occurrence of imperfections, sample testing is conducted on high-precision, analytical equipment.



Three-dimensional precision testing

Three-dimensional testing is one more method of extremely critical testing to guide us in building components and complete machines of unsurpassed quality.



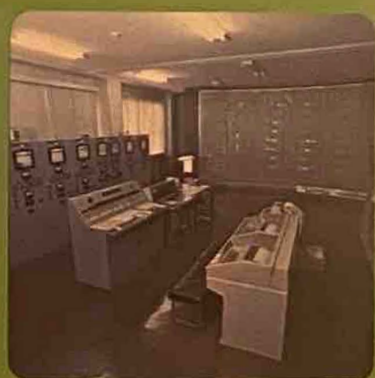
Engine head temperature inspection

In order to assure more stable engine performance, the external temperature of the cylinder head is monitored and recorded for study.



Engine noise and power testing

For maximum engine efficiency with minimum noise, the engines are critically tested for operating power and noise levels.



Automatic gear-tempering Control unit

A uniform hardness for the gears is assured by using the latest automatically-controlled heat-treating equipment.

*The winter world
of Yamaha.*

www.legends-yamaha-enduro.com



Proven Technology Turned To Snow Travel

Pursuing our path of creating newer mobile modes, we extended our engineering into the snow fields and the recently introduced sport of snowmobiling. And as with our motorcycle development, our venture into this area was accompanied by a simultaneous search for improvement. In-depth research, punishing testing and precision engineering have given the outdoor-lovers of the world the exciting and dependable Yamaha Snowmobile.

www.legends-yamaha-enduros.com

DEVELOPMENT

Snowmobile

1967
SL33C
Yamaha's first production model snowmobile.

1968
SL33C, equipped with Autolite.

1969
SL33E, the world's first high performance snowmobile. Twin carburetors.

1970
SL33E, equipped with Autolite.
SL33E, equipped with Autolite.

1971
EW412E, equipped with two-speed gear change.
EW412E, equipped with two-speed gear change.

1972
EW412E, equipped with two-speed gear change.
EW412E, equipped with two-speed gear change.

1973
GP412E, equipped with two-speed gear change.
GP412E, equipped with two-speed gear change.

1974
GP412E, equipped with two-speed gear change.
GP412E, equipped with two-speed gear change.

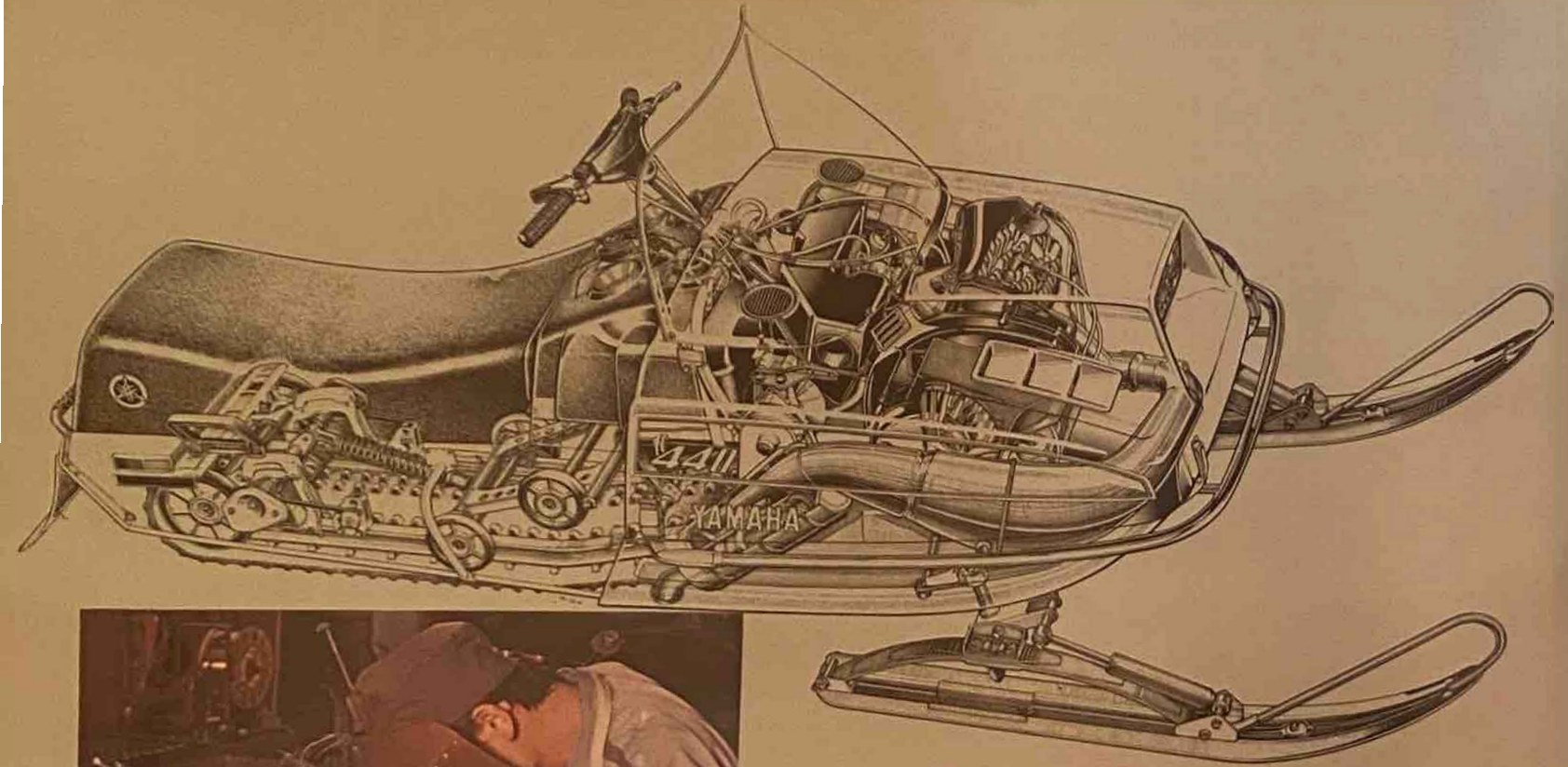
1975
GP412E, equipped with two-speed gear change.
GP412E, equipped with two-speed gear change.

1976
GP412E, equipped with two-speed gear change.
GP412E, equipped with two-speed gear change.

1977
GP412E, equipped with two-speed gear change.
GP412E, equipped with two-speed gear change.

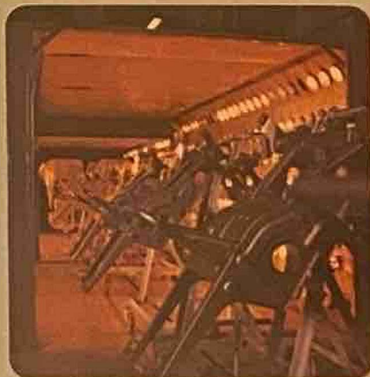
Marketed models:
SL33C, SL33E, SL33F, SL33G, SL33H, SL33I, SL33J, SL33K, SL33L, SL33M, SL33N, SL33O, SL33P, SL33Q, SL33R, SL33S, SL33T, SL33U, SL33V, SL33W, SL33X, SL33Y, SL33Z, SL33AA, SL33AB, SL33AC, SL33AD, SL33AE, SL33AF, SL33AG, SL33AH, SL33AI, SL33AJ, SL33AK, SL33AL, SL33AM, SL33AN, SL33AO, SL33AP, SL33AQ, SL33AR, SL33AS, SL33AT, SL33AU, SL33AV, SL33AW, SL33AX, SL33AY, SL33AZ, SL33BA, SL33BB, SL33BC, SL33BD, SL33BE, SL33BF, SL33BG, SL33BH, SL33BI, SL33BJ, SL33BK, SL33BL, SL33BM, SL33BN, SL33BO, SL33BP, SL33BQ, SL33BR, SL33BS, SL33BT, SL33BU, SL33BV, SL33BW, SL33BX, SL33BY, SL33BZ, SL33CA, SL33CB, SL33CC, SL33CD, SL33CE, SL33CF, SL33CG, SL33CH, SL33CI, SL33CJ, SL33CK, SL33CL, SL33CM, SL33CN, SL33CO, SL33CP, SL33CQ, SL33CR, SL33CS, SL33CT, SL33CU, SL33CV, SL33CW, SL33CX, SL33CY, SL33CZ, SL33DA, SL33DB, SL33DC, SL33DD, SL33DE, SL33DF, SL33DG, SL33DH, SL33DI, SL33DJ, SL33DK, SL33DL, SL33DM, SL33DN, SL33DO, SL33DP, SL33DQ, SL33DR, SL33DS, SL33DT, SL33DU, SL33DV, SL33DW, SL33DX, SL33DY, SL33DZ, SL33EA, SL33EB, SL33EC, SL33ED, SL33EE, SL33EF, SL33EG, SL33EH, SL33EI, SL33EJ, SL33EK, SL33EL, SL33EM, SL33EN, SL33EO, SL33EP, SL33EQ, SL33ER, SL33ES, SL33ET, SL33EU, SL33EV, SL33EW, SL33EX, SL33EY, SL33EZ, SL33FA, SL33FB, SL33FC, SL33FD, SL33FE, SL33FF, SL33FG, SL33FH, SL33FI, SL33FJ, SL33FK, SL33FL, SL33FM, SL33FN, SL33FO, SL33FP, SL33FQ, SL33FR, SL33FS, SL33FT, SL33FU, SL33FV, SL33FW, SL33FX, SL33FY, SL33FZ, SL33GA, SL33GB, SL33GC, SL33GD, SL33GE, SL33GF, SL33GG, SL33GH, SL33GI, SL33GJ, SL33GK, SL33GL, SL33GM, SL33GN, SL33GO, SL33GP, SL33GQ, SL33GR, SL33GS, SL33GT, SL33GU, SL33GV, SL33GW, SL33GX, SL33GY, SL33GZ, SL33HA, SL33HB, SL33HC, SL33HD, SL33HE, SL33HF, SL33HG, SL33HH, SL33HI, SL33HJ, SL33HK, SL33HL, SL33HM, SL33HN, SL33HO, SL33HP, SL33HQ, SL33HR, SL33HS, SL33HT, SL33HU, SL33HV, SL33HW, SL33HX, SL33HY, SL33HZ, SL33IA, SL33IB, SL33IC, SL33ID, SL33IE, SL33IF, SL33IG, SL33IH, SL33II, SL33IJ, SL33IK, SL33IL, SL33IM, SL33IN, SL33IO, SL33IP, SL33IQ, SL33IR, SL33IS, SL33IT, SL33IU, SL33IV, SL33IW, SL33IX, SL33IY, SL33IZ, SL33JA, SL33JB, SL33JC, SL33JD, SL33JE, SL33JF, SL33JG, SL33JH, SL33JI, SL33JJ, SL33JK, SL33JL, SL33JM, SL33JN, SL33JO, SL33JP, SL33JQ, SL33JR, SL33JS, SL33JT, SL33JU, SL33JV, SL33JW, SL33JX, SL33JY, SL33JZ, SL33KA, SL33KB, SL33KC, SL33KD, SL33KE, SL33KF, SL33KG, SL33KH, SL33KI, SL33KJ, SL33KK, SL33KL, SL33KM, SL33KN, SL33KO, SL33KP, SL33KQ, SL33KR, SL33KS, SL33KT, SL33KU, SL33KV, SL33KW, SL33KX, SL33KY, SL33KZ, SL33LA, SL33LB, SL33LC, SL33LD, SL33LE, SL33LF, SL33LG, SL33LH, SL33LI, SL33LJ, SL33LK, SL33LL, SL33LM, SL33LN, SL33LO, SL33LP, SL33LQ, SL33LR, SL33LS, SL33LT, SL33LU, SL33LV, SL33LW, SL33LX, SL33LY, SL33LZ, SL33MA, SL33MB, SL33MC, SL33MD, SL33ME, SL33MF, SL33MG, SL33MH, SL33MI, SL33MJ, SL33MK, SL33ML, SL33MN, SL33MO, SL33MP, SL33MQ, SL33MR, SL33MS, SL33MT, SL33MU, SL33MV, SL33MW, SL33MX, SL33MY, SL33MZ, SL33NA, SL33NB, SL33NC, SL33ND, SL33NE, SL33NF, SL33NG, SL33NH, SL33NI, SL33NJ, SL33NK, SL33NL, SL33NM, SL33NN, SL33NO, SL33NP, SL33NQ, SL33NR, SL33NS, SL33NT, SL33NU, SL33NV, SL33NW, SL33NX, SL33NY, SL33NZ, SL33OA, SL33OB, SL33OC, SL33OD, SL33OE, SL33OF, SL33OG, SL33OH, SL33OI, SL33OJ, SL33OK, SL33OL, SL33OM, SL33ON, SL33OO, SL33OP, SL33OQ, SL33OR, SL33OS, SL33OT, SL33OU, SL33OV, SL33OW, SL33OX, SL33OY, SL33OZ, SL33PA, SL33PB, SL33PC, SL33PD, SL33PE, SL33PF, SL33PG, SL33PH, SL33PI, SL33PJ, SL33PK, SL33PL, SL33PM, SL33PN, SL33PO, SL33PP, SL33PQ, SL33PR, SL33PS, SL33PT, SL33PU, SL33PV, SL33PW, SL33PX, SL33PY, SL33PZ, SL33QA, SL33QB, SL33QC, SL33QD, SL33QE, SL33QF, SL33QG, SL33QH, SL33QI, SL33QJ, SL33QK, SL33QL, SL33QM, SL33QN, SL33QO, SL33QP, SL33QQ, SL33QR, SL33QS, SL33QT, SL33QU, SL33QV, SL33QW, SL33QX, SL33QY, SL33QZ, SL33RA, SL33RB, SL33RC, SL33RD, SL33RE, SL33RF, SL33RG, SL33RH, SL33RI, SL33RJ, SL33RK, SL33RL, SL33RM, SL33RN, SL33RO, SL33RP, SL33RQ, SL33RR, SL33RS, SL33RT, SL33RU, SL33RV, SL33RW, SL33RX, SL33RY, SL33RZ, SL33SA, SL33SB, SL33SC, SL33SD, SL33SE, SL33SF, SL33SG, SL33SH, SL33SI, SL33SJ, SL33SK, SL33SL, SL33SM, SL33SN, SL33SO, SL33SP, SL33SQ, SL33SR, SL33SS, SL33ST, SL33SU, SL33SV, SL33SW, SL33SX, SL33SY, SL33SZ, SL33TA, SL33TB, SL33TC, SL33TD, SL33TE, SL33TF, SL33TG, SL33TH, SL33TI, SL33TJ, SL33TK, SL33TL, SL33TM, SL33TN, SL33TO, SL33TP, SL33TQ, SL33TR, SL33TS, SL33TT, SL33TU, SL33TV, SL33TW, SL33TX, SL33TY, SL33TZ, SL33UA, SL33UB, SL33UC, SL33UD, SL33UE, SL33UF, SL33UG, SL33UH, SL33UI, SL33UJ, SL33UK, SL33UL, SL33UM, SL33UN, SL33UO, SL33UP, SL33UQ, SL33UR, SL33US, SL33UT, SL33UU, SL33UV, SL33UW, SL33UX, SL33UY, SL33UZ, SL33VA, SL33VB, SL33VC, SL33VD, SL33VE, SL33VF, SL33VG, SL33VH, SL33VI, SL33VJ, SL33VK, SL33VL, SL33VM, SL33VN, SL33VO, SL33VP, SL33VQ, SL33VR, SL33VS, SL33VT, SL33VU, SL33VV, SL33VW, SL33VX, SL33VY, SL33VZ, SL33WA, SL33WB, SL33WC, SL33WD, SL33WE, SL33WF, SL33WG, SL33WH, SL33WI, SL33WJ, SL33WK, SL33WL, SL33WM, SL33WN, SL33WO, SL33WP, SL33WQ, SL33WR, SL33WS, SL33WT, SL33WU, SL33WV, SL33WW, SL33WX, SL33WY, SL33WZ, SL33XA, SL33XB, SL33XC, SL33XD, SL33XE, SL33XF, SL33XG, SL33XH, SL33XI, SL33XJ, SL33XK, SL33XL, SL33XM, SL33XN, SL33XO, SL33XP, SL33XQ, SL33XR, SL33XS, SL33XT, SL33XU, SL33XV, SL33XW, SL33XX, SL33XY, SL33XZ, SL33YA, SL33YB, SL33YC, SL33YD, SL33YE, SL33YF, SL33YG, SL33YH, SL33YI, SL33YJ, SL33YK, SL33YL, SL33YM, SL33YN, SL33YO, SL33YP, SL33YQ, SL33YR, SL33YS, SL33YT, SL33YU, SL33YV, SL33YW, SL33YX, SL33YY, SL33YZ, SL33ZA, SL33ZB, SL33ZC, SL33ZD, SL33ZE, SL33ZF, SL33ZG, SL33ZH, SL33ZI, SL33ZJ, SL33ZK, SL33ZL, SL33ZM, SL33ZN, SL33ZO, SL33ZP, SL33ZQ, SL33ZR, SL33ZS, SL33ZT, SL33ZU, SL33ZV, SL33ZW, SL33ZX, SL33ZY, SL33ZZ.

Superior engineering and equipment produce unsurpassed snow machines.



www.legends-yamaha-enduros.com

Production (Snowmobiles)



Painting and drying

Welded frames are carried away by conveyor, painted, then fed through the infrared baking chamber.



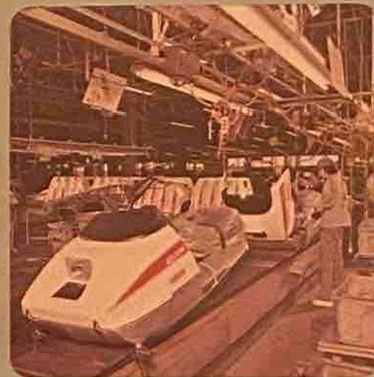
Autolube

The Autolube pump, the pride of Yamaha engineers, is installed and air is bled from the system.



Welding

Automatic multi-welding is practical and efficient. Produces sturdier, more uniform components.



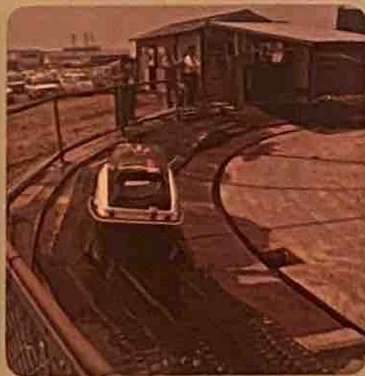
Assembly

The engines are mounted, then the tracks. And another dependable Yamaha snowmobile rolls off the production line.



Location testing

Yamaha conducts snowmobile tests in locations around the world where the winter is most severe. This harsh testing is one more way to Yamaha quality.



Endurance test

Yamaha's "Merry-go-round" test course simulates the roughest road conditions to determine where weak points might lie in design or construction.



Low temperature room

In temperatures reaching down to -40°F (-40°C) engines are test run while analytical equipment in the adjoining Power Room examines all phases of their performance.



Noise test

In consideration for the preservation of natural surroundings, Yamaha exerts efforts at keeping the noise level of snowmobiles as low as possible.

*Yamaha goes to sea...
for work and for pleasure*

www.legends-yamaha-enduros.com



In The YAMAHA Wake.

www.legends-yamaha-enduros.com

Since Yamaha went to sea, the life styles of countless people have been opened up. Advanced technology in the factory means added pleasure and safety on the water. And this is what Yamaha provides through quality outboard motors, sailboats and fishing boats.

DEVELOPMENT

Outboard Motors



120-cc. Air-cooled Single, Rotary-valve, 3-hp
 PROTECTOR CARBURETOR (LUBED passages in P-8)



120-cc. Air-cooled Single, Piston-valve, 3.5-hp

PC-25, 83-cc. Air-cooled Single, Rotary-valve, 2.5-hp

P-120, 120-cc. Air-cooled Single, Piston-valve, 4-hp
 220-cc. Water-cooled, Piston-valve, 22-hp

P-400, 400-cc. Water-cooled, Single, Piston-valve, 15-hp
 Goshin Industries Ltd. (joined Yamaha group and began production of outboard motors)



P-400, 400-cc. Water-cooled, Twin, Piston-valve, 25-hp



P-400, 400-cc. Water-cooled, Twin, Piston-valve, 25-hp

583, 583-cc. Air-cooled, Single, Piston-valve, 7-hp

48A, 48-hp. Water-cooled, Twin, Piston-valve, 25-hp



Propeller Exhaust

62A, 62-hp. Water-cooled, Twin
 62A/B, 62-hp. Water-cooled, Twin
 Yamaha Diesel engine marketed
 ME500 (100 hp)
 ME550 (80 hp)
 ME500 (70 hp)
 ME500 (45 hp)

'60 '61 '62 '63 '64 '65 '66 '67 '68 '69 '70 '71 '72 '73 '74 '75 '76 '77

Pleasure Boats

Catamaran
 Runabout
 Cruise



Catamaran yacht (SC-14)



Amateur 19 Deluxe, Runabout

'60 '61 '62 '63 '64 '65 '66 '67 '68 '69 '70 '71 '72 '73 '74 '75 '76 '77

Fishing Boats



6.3 L. Rowboat for commercial fishing
 6.5 L. Lighthouse tender



16 FT. International style Island Fishing Boat
 Yamaha's first FRP vessel

12 L. Oceanographic and meteorological ship
 6.8 L. Commercial fishing training ship

27 L. Fishing territory patrol boat
 16 MA. General purpose boat
 4.1 L. Light house tender



Owned new factory at Amakusa, Japan
 6.1 L.



199 L. Tuna transport ship
 199 L. Tuna transport ship

4.1 L. Inland sea use
 DY Ocean yacht
 OT Trawler

DW-22B-0A
 DY-38A-0A
 DX-39A-0A
 W-21F-1
 J-25
 V-18F

STR-16 DL, STR-16 D Complete model change
 STR-2525P
 STR-26CCR
 Sail fuel 1509, 2204



TR-12P
 TR-1105P
 STR-14
 STR-17SP
 STR-17SCR
 STR-18SP
 FC-40

YAMAHA 9
 FC-41
 STR-20CP
 STR-29CCR
 STR-20CP
 YAMAHA-21
 INTERNATIONAL-47B
 DTH-115F
 STR-18CR
 STR-113P
 YAMAHA-13
 STR-30CCR, STR-30 complete model change

YAMAHA-30
 FISH-14
 STR-43CR
 STR-41P
 STR-37SP
 STR-20CCR

YAMAHA-17
 Motor cruiser 600
 Salon cruiser 1300
 Motor sailer 21
 Motor sailer 27
 YAMAHA-21JO G

Motor Sailer-24
 YAMAHA-31JOK II
 470 Competition
 STR-115P
 Y-23H

YAMAHA-13
 Dicata
 SC-950, MS-30
 FC-27
 STR-18CR
 YAMAHA-33
 PASSPORT-17
 FISHERMAN
 SEA-PACK-10

'60 '61 '62 '63 '64 '65 '66 '67 '68 '69 '70 '71 '72 '73 '74 '75 '76 '77

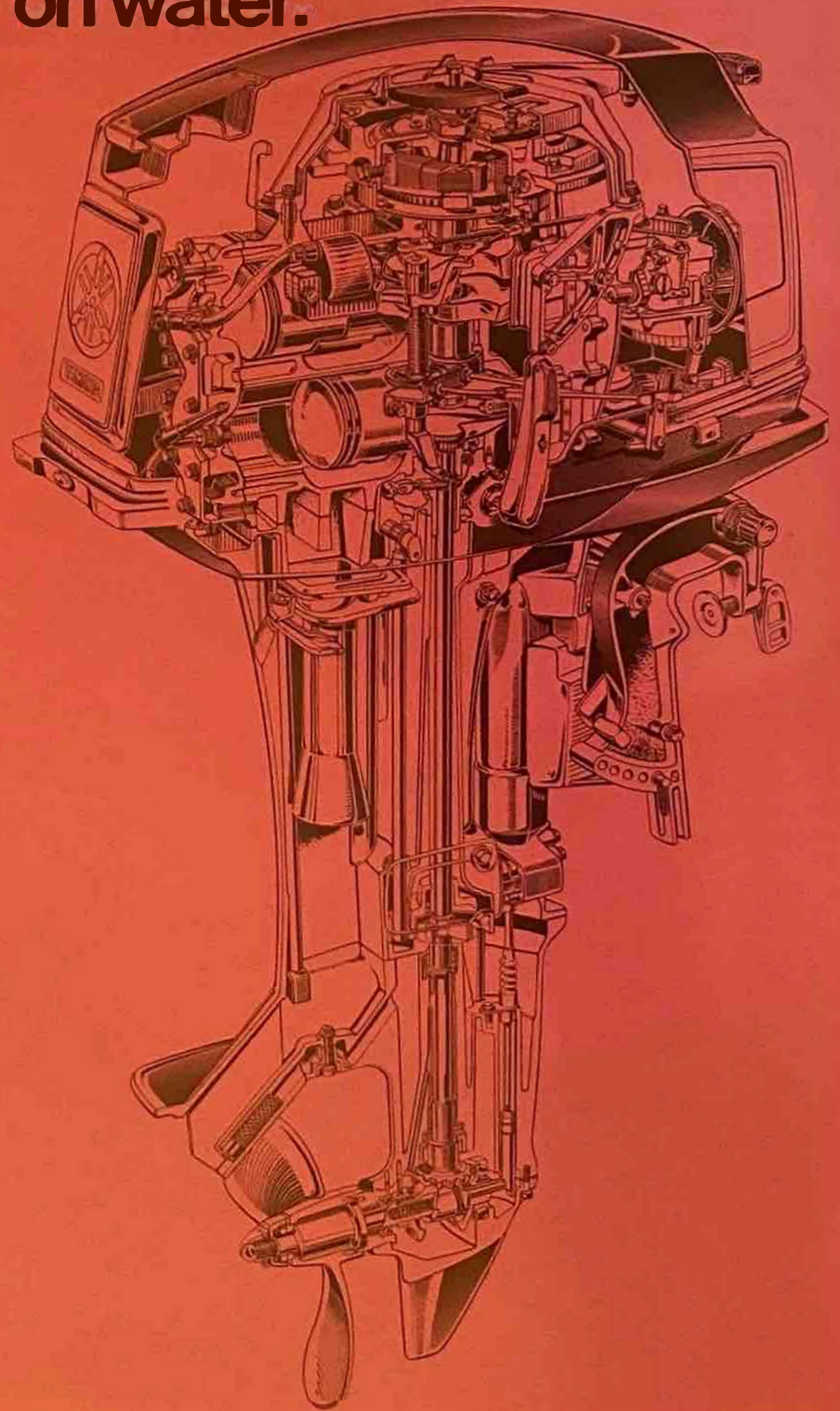
DW-43-0
 DW-35-0
 DW-28-0
 199 L. Tuna transport ship

DW-41A-0, 1
 DW-25-0
 DY-49-0
 DY-41-0
 DY-33-0, OK-1K, 4
 DY-21-0 DY-28-0
 DY-28-0 DY-41-0
 W-22B

DW-42A-0A
 DY-22-0A
 DT-45D-0A
 DX-195-0A
 W-18F-5
 J-21B

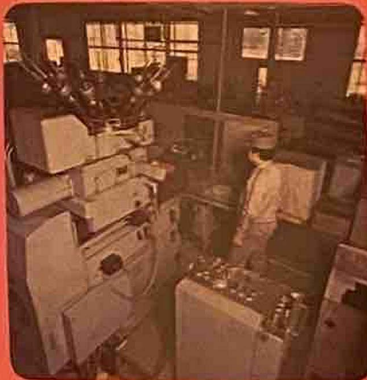
Yamaha dependability on water.

www.legends-yamaha-enduros.com



www.legends-yamaha-enduros.com

Production (Outboard Motors)



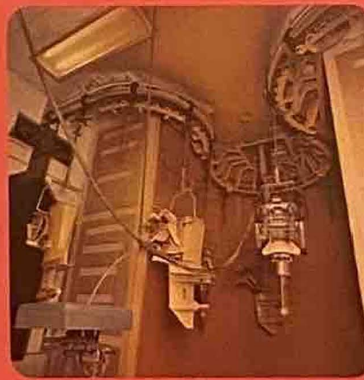
Automatic boring

Automatic borers work with unswerving precision. Motor blocks are produced with accuracy and speed.



Engine assembly

Trained, efficient technicians assemble the component parts into finished engines, with Yamaha quality built in.



Painting

Underwater surface areas are given a coating of corrosion-resisting paint by automatic equipment



Final assembly

Upper and lower casings are assembled into the completed motors.



Cylinder testing

Bored cylinders are tested on modern equipment to assure perfect concentricity.



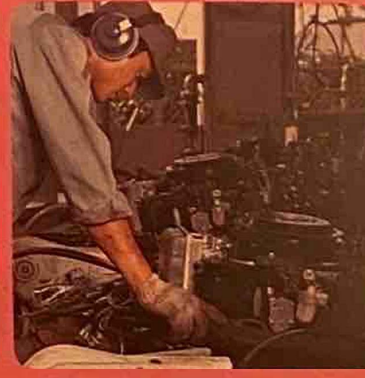
Destruction test

Parts are chosen at random for destruction tests, thus maintaining Yamaha's high level of quality.



Durability test

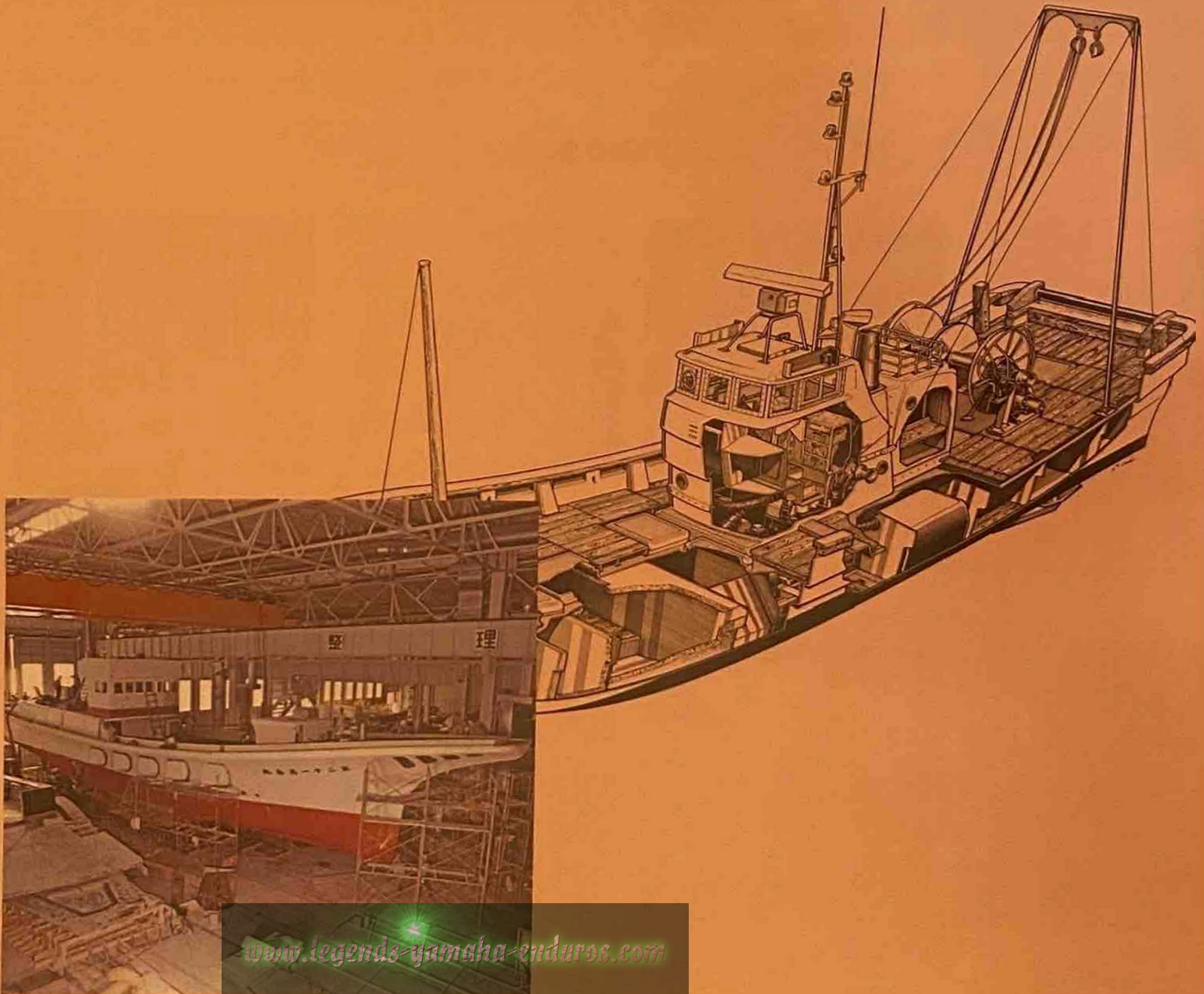
Completed motors are picked from the line at random and given extended-time endurance tests.



Final testing

Before being marketed, all motors are given a final test and examination.

Modern materials take on proven, traditional lines in FRP fishing boats.



www.legends-yamaha-enduros.com

Production (Fishing Boats)



Resin application

Gel coat resin is applied to a mold by spray gun. In one step the boat takes shape.



Removal from mold

Several layers of glass fiber are applied to the inner surface of the formed shell and it is lifted out of the mold.



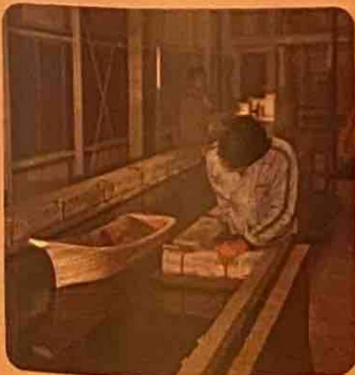
Decking

The upper section, also formed in one piece, is fitted to the hull.



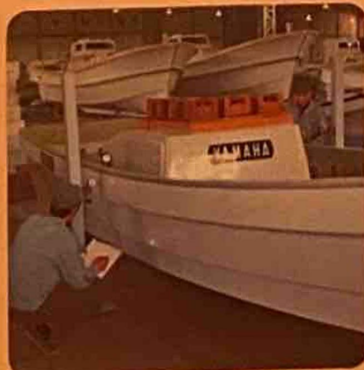
Fittings

Trim and fittings are secured in place and the boat readied for sea. Another Yamaha boat serves the men of the fishing fleets.



Tank test

Large sized scale models are tank tested for water resistance, stability and riding characteristics against waves.



Final check

The final check is carried out by professionals skilled in boat surveying. Trained eyes examine each boat for leaks, damage and strength.



Weathering test

Materials are exposed to the punishing effects of simulated rain, wind, change of temperature and sunlight for 800 hours.



Tensile strength test

FRP has a tensile strength equivalent to six times that of aluminum. Testing such as this helps us build more durable materials.

*P*leasure boats
by Yamaha.



www.legends-yamaha-enduros.com



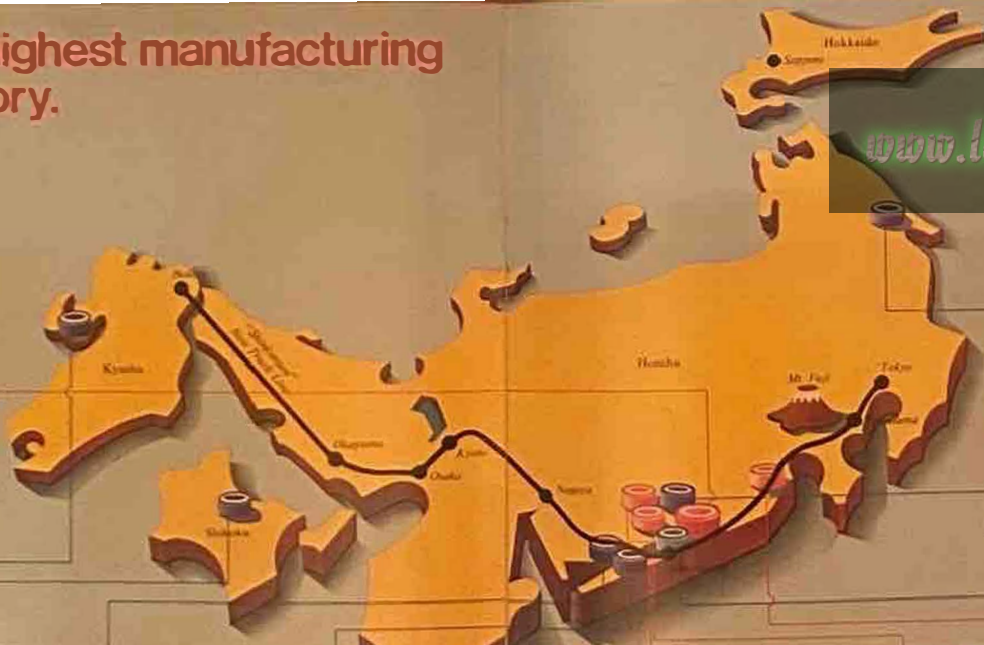
Yamaha maintains the highest manufacturing standards in every factory.

www.legends-yamaha-enduros.com



Yamaha head office and main factory

Main activities: Motorcycle production, automobile production, parts center including four-wheel vehicle engine assembly. Strong new product development, innovation and technology through customer centered product design. Individual product specialization. 1,876 employees, 382,512 m²



Yamaha Ofunado Works, Ltd.

Main activities: Fishing boat production. 128 employees, 64,998 m²



Yamaha Nakazoe Factory

Main activities: Boat production including power boats and sailboats. 751 employees, 47,321 m²



Yamaha Amakusa Co. Ltd.

Main activities: Fishing boat production. 210 employees, 88,022 m²



Yamaha Shido Works, Ltd.

Main activities: Fishing boat production. 132 employees, 88,128 m²



Yamaguchi Kenhatsu, Ltd.

Main activities: Large-size fishing boat production, marine-outboard boats. 163 employees, 86,000 m²



Yamaha Arai Factory

Main activities: Boat production including sailboats, power boats, beach trikes. 850 employees, 82,967 m²



Yamaha Hamakita Factory.

Main activities: Engine production including motorcycle engine assembly, engine parts manufacture. 1,390 employees, 88,350 m²



Yamaha Body Works Ltd.

Main activities: Frame, piston and chain manufacture including motorcycle and snowmobile frame manufacture, metal plating. 300 employees, 38,553 m²



Showa Works Ltd.

Main activities: Motorcycle and L&L production, production engines, ho, accessories and parts of purpose. 300 employees, 46,400 m²



Senshin Industries, Ltd.

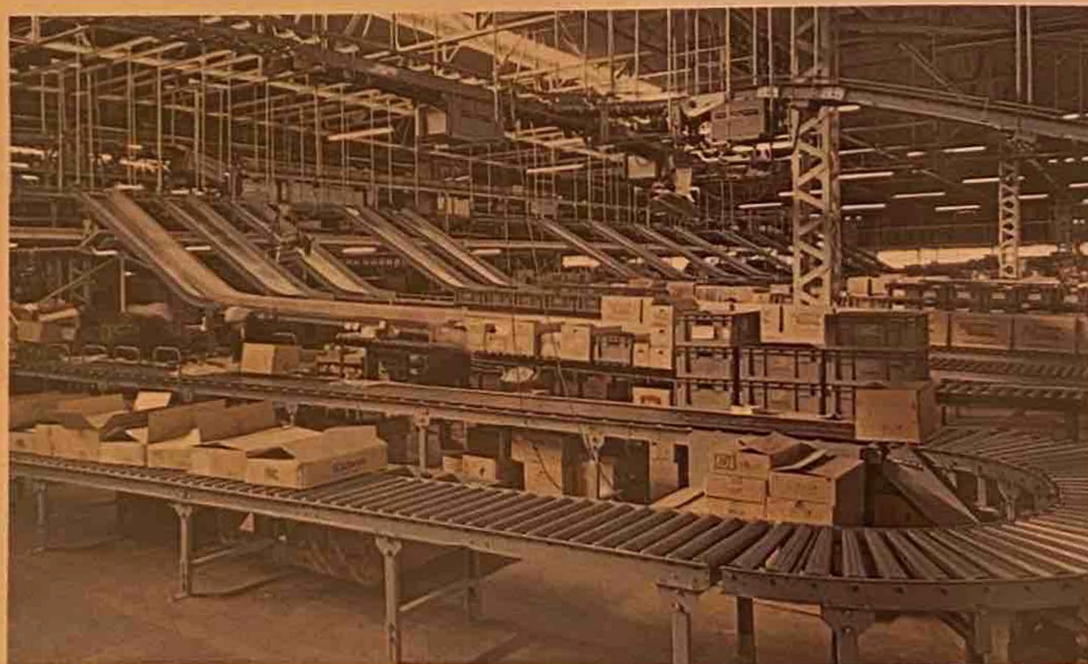
Main activities: Outboard motor production. 600 employees, 34,200 m²

Service after the sale.

www.legends-yamaha-enduros.com

Yamaha parts center

The Yamaha parts center, adjoining the main factory, is one example of how Yamaha technology works for user satisfaction. Over 100,000 different parts are stored in an ultra-modern warehouse. Eight monolifts and connecting conveyor systems, integrated with a completely computerized, on-line system, get the right part to the right place in the shortest possible time.



• Push-Button Control

The controller at this panel feeds in the information to procure the required parts.



• Monolifts

Eight monolifts operating among 12-meter high racks search out and retrieve the proper parts.



• Conveyor System

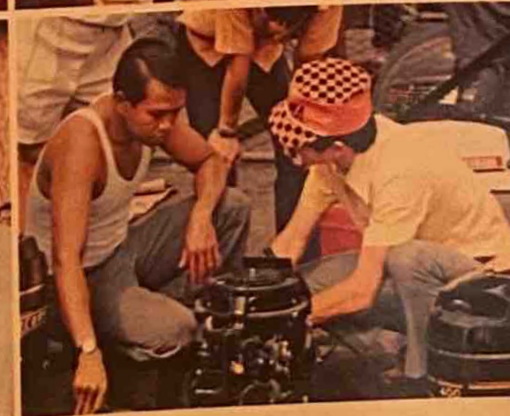
The automated conveyor system coordinates the fed-in information and delivers the proper part with maximum speed.



www.legends-yamaha-enduros.com

Free Check Service

It is our concern at Yamaha that every product which leaves our factories serve its user with the utmost safety and dependability. For this purpose we send our trained mechanics out to all countries where Yamaha is sold. There, these highly qualified men instruct in proper techniques of after-sales service. The benefit from this personalized, professional attention is reaped in the remotest parts of the world.



*H*igher technology begins
where the Race Ends.

www.legends-yamaha-enduros.com



Moves MO out!

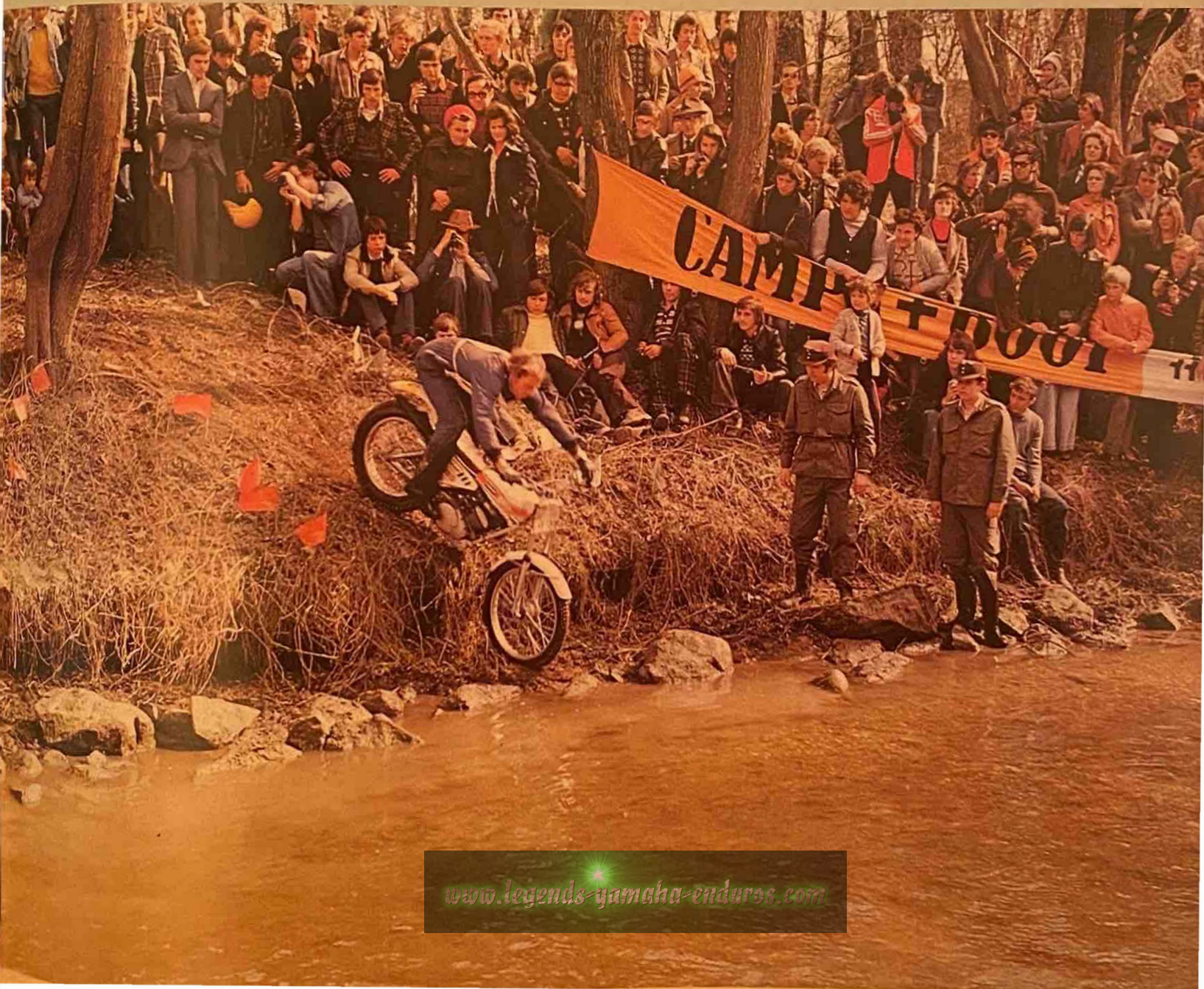
Consistently leading the competition over the world's most rigorous and demanding motocross tracks, Yamaha machines are well-known for their durability and outstanding performance.



www.legends-yamaha-enduros.com

Clean Control!

Thoroughly engineered for exacting control and maneuverability considering all possible elements in a trials section, the Yamaha Trials bikes have quickly gained a world-wide reputation for their ability under the most trying conditions.



www.legends-yamaha-enduros.com

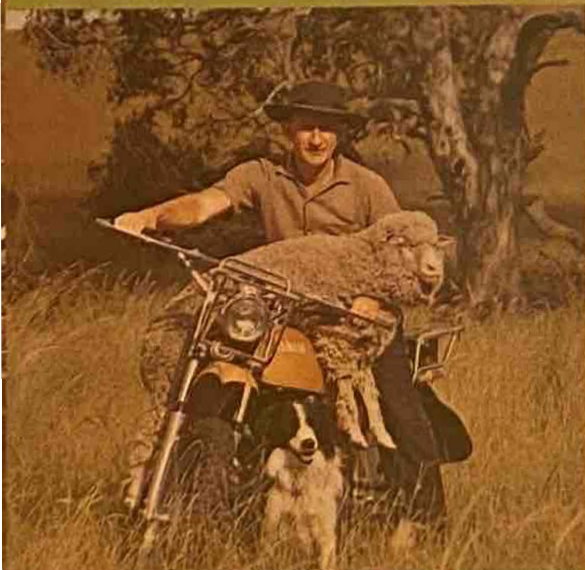
Technology is more than machines. It begins with human needs.

www.legends-yamaha-enduros.com

From local conditions and requirements, a new bike

The ranchers and farmers of Australia and New Zealand had long used horses and motor bikes to get around their land. But both had certain drawbacks. Yamaha went to these areas, studied the local conditions and came up with the "ag bike," the world's first really perfect "mate" for the agriculturists.

The all-new "ag bike" which was developed through the research of the Yamaha team that collected data from the actual locations of its intended use is typical of the results of the effort that is invested by Yamaha. This active concern to produce better products has been the guiding force behind Yamaha, lifting them steadily to their leading position in the world.



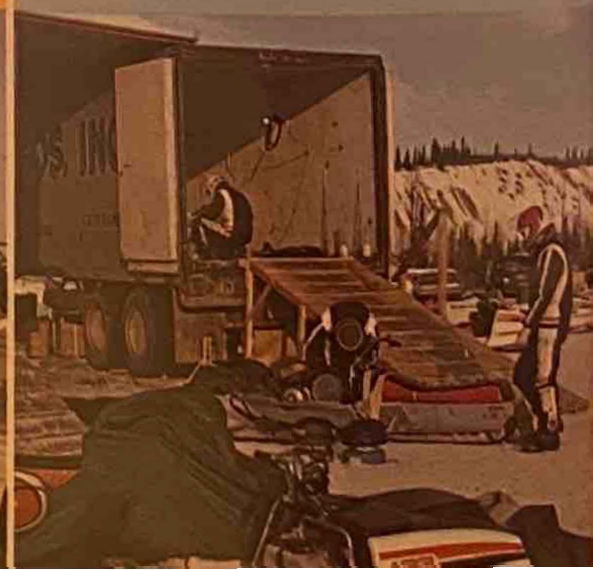
Helping promote fishing industry in developing countries

Yamaha's boat building abilities are playing an important part in helping the developing countries of the world. This is where our knowledge of the ocean is invaluable. Proven design and modern materials are providing the means for self-realization of countries whose importance in the world is now in the making. In such locations as Southeast Asia, Central America and Africa, Yamaha, working in close agreement with the local governments, is able to develop boats and outboard motors which meet the requirements and standards of each locale.



Pushing machines to the limit to serve better

Both man and machine have a limit. It is our job to determine where the limit of a machine is, then find out how that limit can be extended. In order to do this we take our snowmobiles to the most severe testing grounds we can find. We search out areas where snow can be found. Northern Japan, Alaska, Australia, wherever the snows are deepest and the temperatures and conditions the harshest. And here we push our snowmobiles as hard as we can, and then some, to see where the weakest point might be. The result: we learn how to build things better, so that they will serve man better.

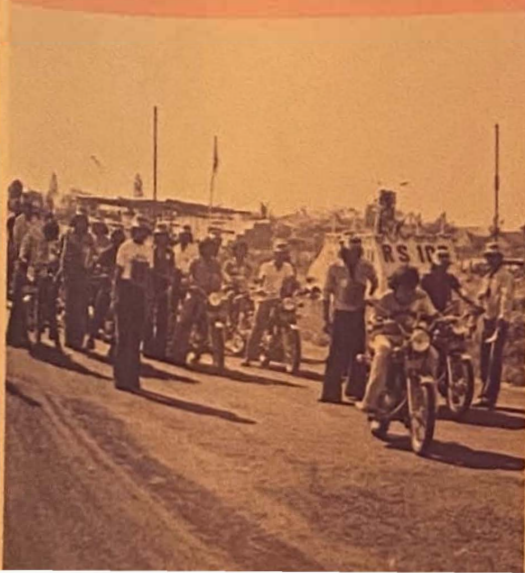


At the base of the YAMAHA organization stands technology that has continued to prove itself year after year in both quality and productivity with quality, of course, lending itself to the latter. The steps which are taken by the technological staff are many, but perhaps the initial step is most important; market research in order to determine whether the product will sell or not. This simply means that the first operation is to find out what the consumer wants. . . and then build it better than the competition.

www.legends-yamaha-enduros.com

Practice events lead to proper riding

The proper way to engage in motor-cycling is with a solid foundation of basic techniques and methods. To train riders so that they will acquire a sufficient degree of proficiency and safety, Yamaha sends qualified, experienced instructors to all parts of the world. There, these men conduct practice runs, simulating the conditions encountered in actual riding. Under their trained eyes, correct riding habits are formed, increasing the pleasures and safety of cycling. These men also introduce new models to the riding public, pointing out their individual handling characteristics.



Outboard motor designed to overcome peculiar local problem

The waters of New Zealand are thick with grasses. Boat travel has always been accompanied by problems of fouled screws. Yamaha engineers went to the scene and surveyed the situation. And developed the outboard motor which cured the New Zealanders' headaches. Capable of navigating the thickest growths without fouling, Yamaha's outboards are making smooth traffic possible in these once problematical waters. In this same fashion, Yamaha has sent research teams to Europe, Africa, Central America and Southeast Asia in order that the products developed be ideal for each particular situation.



The Yamaha Lean Combustion System

The practicality and widespread use of the internal combustion engine has brought problems of world-wide pollution. As a maker of motorcycles, this is of great concern to us here at Yamaha. We felt it our duty to join in the search for a solution, and to date we have succeeded in developing a prototype engine with tremendous advantages regarding environmental protection. We call this the Yamaha Lean Combustion System. Exhaust emissions are dramatically lower in harmful pollutants, yet engine HP loss is less than 5%. The engine feel and economy are virtually unchanged from conventional engines. The Yamaha Lean Combustion System will soon make its contribution to the betterment of man's environment while providing practical, dependable transportation.

Learning the right way from the ground up is the way to greater pleasure and safety.



Iwata Technical Center

www.legends-yamaha-enduros.com



The only training school specifically designed for two-wheeled vehicles in Japan. In this extensive area, well equipped with everything needed for driver education and staffed by highly qualified, trained instructors, learning drivers get the proper start in motorcycle operation.



Learning the safe way to practical transportation. Under skillful instruction, proper riding habits are formed.



All types of road conditions are reproduced here. When encountered in actual travel they can be traversed with skill.



Instructor explains the finer points of riding form, necessary for proper control of the machine.

Exacting training programs under actual conditions taught by highly-qualified instructors give riders a much firmer foundation on which to base their riding pleasures plus increasing safety awareness. Also to further promote cycling, YAMAHA has opened a new leisure area where various cycling sports can be enjoyed under the supervision of competition-sports veterans who, while assuring that the event will be conducted safely, will be able to offer helpful advice for those who would like to become professional riders.

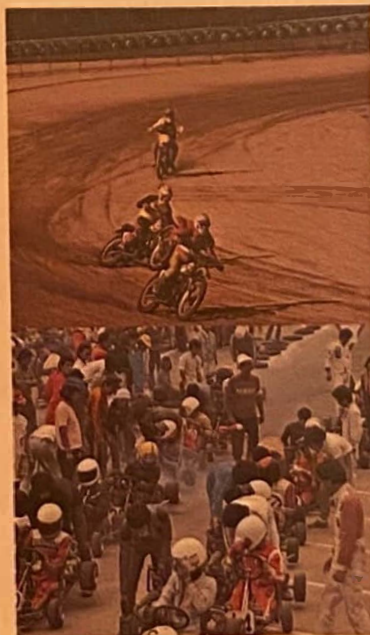


Sugo Motor Center

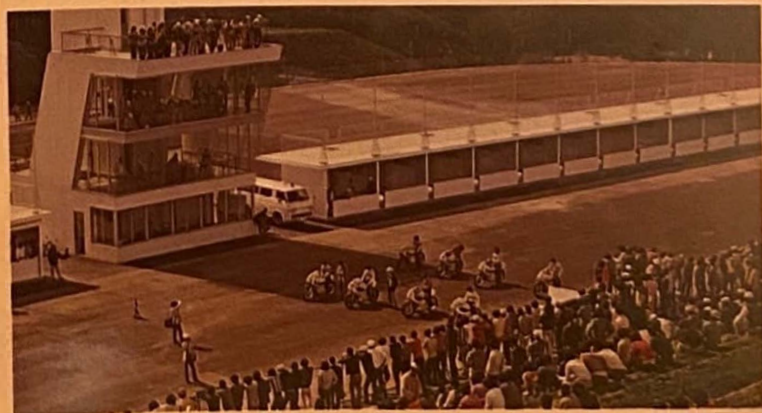


Sugo Motor Center.
Surrounded by green,
resounding with the roar of Yamaha.

www.legends-yamaha-enduros.com



Yamaha does more than merely manufacture and sell motorcycles. We provide the means for enjoying them in a wholesome environment. One such undertaking in this direction is the Sugo Motor Center in the hills near Sendai, Miyagi prefecture. This extensive ground of 2,100,000 square meters (519 acres) is equipped with every type of road condition the cycling enthusiast might desire: motocross course, road racing course, trials course and Kart course. Here, where man, machine and nature join together, the true feeling of motor sports can be experienced in style and safety.



Starting line of the road race course,
equipped with control tower, paddock,
and everything necessary for authentic road
racing events.

Education and training are important parts of the Yamaha System.



Yamaha Learn-to-Ride Program

Riding is fun. No question about that. But the highly trained rider does more than just drive. He is in communication with his machine and the world about him. He is aware of all aspects of this motorcycle and adjusts to the changing conditions of road and weather. He learns respect for his machine, for what it can do and what he must do for it. He learns respect for situations which might prove risky and learns how to avoid them. And he learns respect for other people. In order to produce the kind of motorcyclists we would like to see, Yamaha has initiated the Learn-To-Ride program. It is now in effect in the United States, Canada and Australia. Soon it will also be available in S.E. Asia, Africa and the Middle East. Through this program, beginners of all ages, men and women, get the right start in operating motorcycles and living among their fellow men.



As a manufacturer, YAMAHA has built its reputation on quality products that have earned wide acclaim continuously since the start of production over 20 years ago. During this time, YAMAHA's responsibility has gone much further than simply building better machines. . . it has undertaken, in many areas in Japan and throughout the world, training programs designed to improve riding techniques, and thereby increase and broaden cycling pleasures along with realizing a larger safety factor. In this way, a closer contact with the people who ride and enjoy YAMAHA bikes gives a further insight into the basic element of productivity

Motocross and Trial School

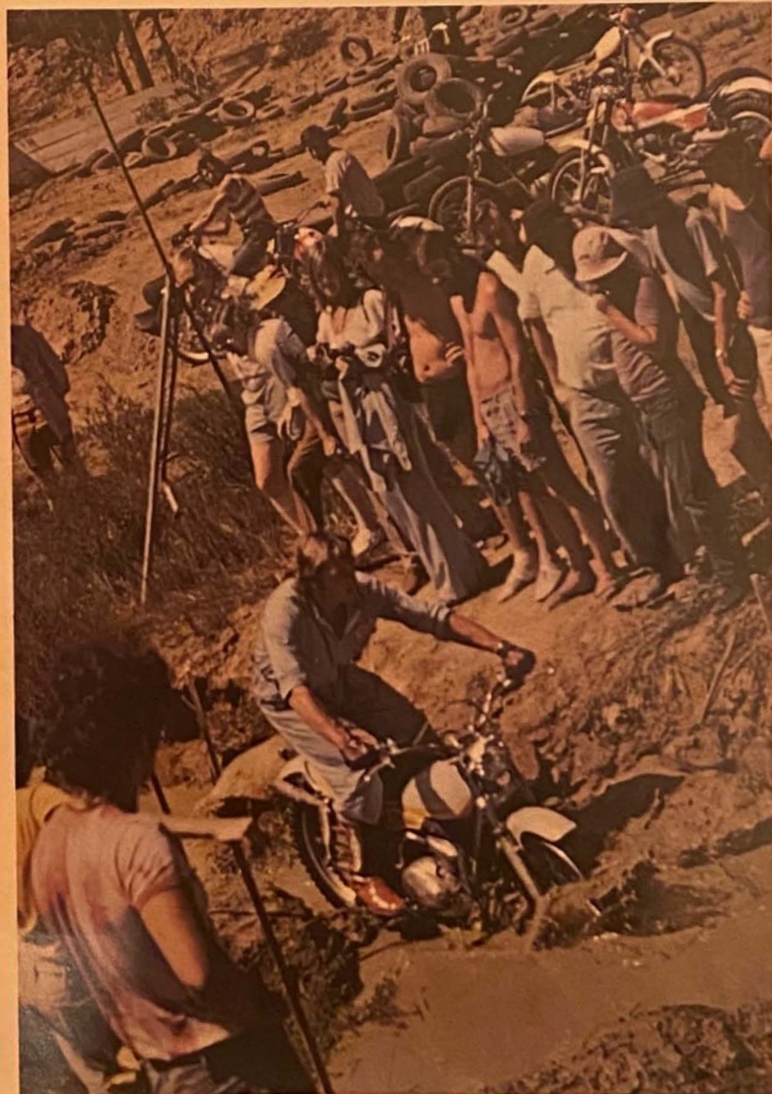


MOTOCROSS SCHOOL Motocross racing places the greatest strain on machine and rider. Yamaha trains riders to acquire the skill and endurance demanded by this sport. (Photo taken in Japan)



www.legends-yamaha-enduros.com

AMATEUR RACING To get youngsters started on the way to skill, Yamaha lends its cooperation to amateur racing in various locations throughout the world. (Photo taken in Brazil)



TRIALS SCHOOL Trials riding requires the cleanest control over the bike and the finest sense of balance. (Photo taken in Australia)

In order to assure safer and more pleasurable sports.



TOURING Yamaha cooperates with local groups in organizing bike tours. Here also, pleasure through safe, knowledgeable riding is stressed.
(150-motorcycle Indonesian touring group)



INSTRUCTOR TRAINING In order to assure safe, correct and more pleasurable riding, Yamaha conducts special courses preparing men to be qualified instructors in motorcycle riding schools located throughout the world.



ROAD RACING SCHOOL Here, under the guidance of professional racers, new riders learn the skills of road racing. Included in the course of study are correct riding positions and mental attitude to reduce the possibility of accidents. Schools such as this one help promote the popularity of road racing.



CAMPING Yamaha cooperates in conducting motorcycle-camping trips, where people learn respect for both machines and nature.



YAMAHA GRAND SPORTS FESTIVAL In order to promote more pleasurable motorcycle sports, Y.G.S.F. was initiated a couple of years ago. To date, road racing, kart and motocross events, trials and two large-scale Y.G.S.F. events have occurred.



POWER BOAT DRIVING SCHOOL From rules of the sea to boat handling and mechanics, Yamaha's training program for power boat operation covers all aspects.



SAILING SCHOOL From the first fundamentals, sailing enthusiasts learn about sailing so that they will be able to handle the craft with skill and safety. The school consists of both classroom and actual-operation training.



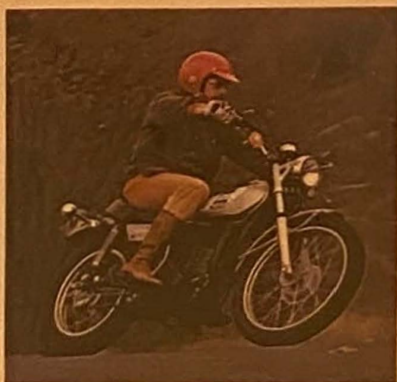
KART SCHOOL The operation and care of kart's are taught here in a course covering all levels of instruction from beginners to racing techniques.

The Complete Yamaha Line



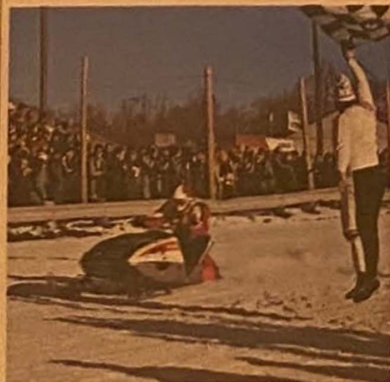
Motorcycles

The mainstay of Yamaha's production. The big, four-stroke XS series road bikes, each with its own characteristics. The two-stroke lightweight road machines which came out of our road racing experience. The dirt and trail bikes descended from motocross champions. Trials bikes designed for the clean control competitors. Practical transportation for the ladies. And the extremely efficient "Torque Induction" engine, a Yamaha exclusive. All are thoroughbred Yamaha, with dependability and performance born in world competition.



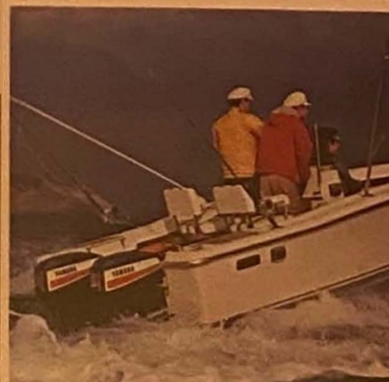
Snowmobiles

The mechanics and production techniques employed in our motorcycle line were applied to the manufacture of snowmobiles. Since dependability is even more important when operating in severe, remote regions, it was a natural development. Our technology, combined with punishing testing and research, has produced a snowmobile series which is already recognized for its superiority. From pleasure to rescue work, Yamaha means dependability wherever snows fall.



Outboard motors

When man leaves the shore and heads out onto the waters, the machine he wants to power him must be able to operate long periods of time with no faltering. On the waterways and seas of the world, compact, reliable Yamaha outboard motors power light and medium-sized craft. Yamaha's production, testing and research are providing the commercial and pleasure boating community a pleasant journey out and a safe return.



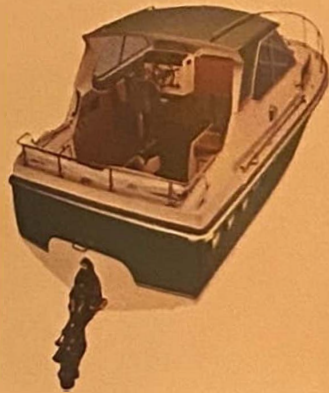
Fishing boats

Yamaha contemporary fabrication methods serve the men who make their living from the sea. Fast, standardized one-piece molding using FRP is applied to produce fishing boats with traditional lines born out of the characteristics of the waters in which they operate. This use of new materials in proven designs results in craft which do not rust or chafe, require no swelling after standing ashore for long periods, and are easy to repair.



www.legends-yamaha-enduros.com

From practical, durable tools of work to the expanded requirements of today's leisure-filled society, Yamaha has truly become 'a way of life' in all parts of the world.



Power boats

The sophisticated manufacturing technology which made the Yamaha name famous throughout the world were turned to providing means for water transportation. And Yamaha dependability went to sea. The rugged, durable engines coming off our production lines are proving themselves in all waters and weather, and are best appreciated by men experienced in the life on the waves.

Yamaha's modern plastics forming methods produce hulls which stand up to the heaviest pounding and stay in new condition for long years.

Sail boats

As people increasingly turn to rediscovering the beauties and challenges of nature, sailboating has come to the vanguard. Learning to reckon and harness the forces of wind and water yields a pleasure which can be likened to no other.

A sailboat is the ultimate in matching non-motorized technology to natural forces. And Yamaha offers the sailing enthusiast the ultimate in equipment. Hydrodynamically advanced hull designs are molded from modern plastics, giving the user maximum service with minimum servicing for more pleasure.

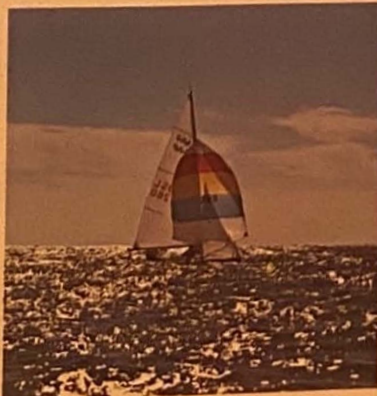
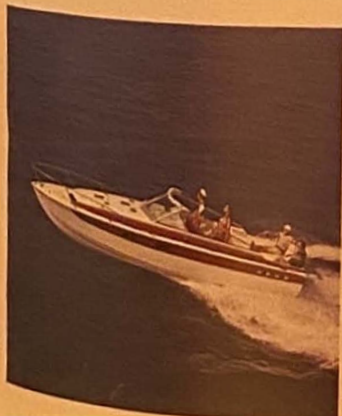
Multipurpose engines

Wherever there is a need for a compact power source, Yamaha Multipurpose engines provide the famed Yamaha dependability. In agriculture they can be found powering spraying and cutting equipment, and transporting cut and harvested crops. These rugged engines can be applied to turn generators and winches, operate pumps and compressors, and provide motive power for karts, wagons and light boats. Their applications are numerous. Their quality is Yamaha.

Beach Boat FRP construction methods are applied to producing these durable boats



Karts To help youngsters learn the spirit of sportsmanship, and care and respect for machines.



Swimming Pool Yamaha brings to the average homeowner what was once a luxury reserved for the wealthy.

www.legends-yamaha-enduros.com

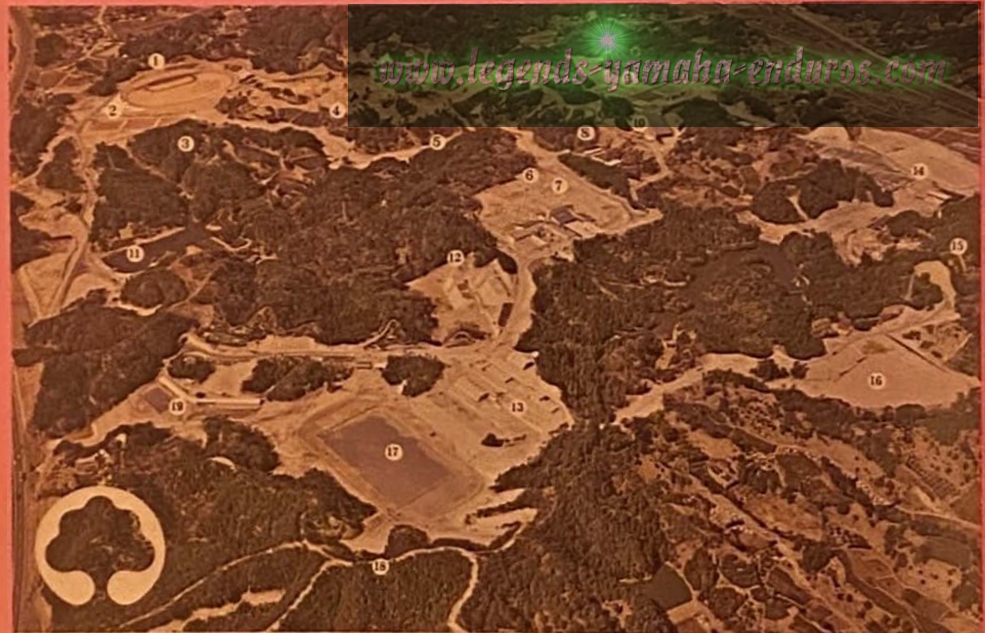
Broadening the scope and meaning of recreation

Tsumagoi Natural Sports Park

Located in rolling country near the main Yamaha Factory, these picturesque grounds are covered with trees, streams and ponds. Provisions can be found here for almost any sport, including tennis, golf, archery, baseball, soccer (football), swimming, horseback riding, and other activities.

The Tsumagoi Natural Sports Park is a most ideal and complete recreation center, planned and built with Yamaha's famed touch of perfection.

(1) Multi-purpose ground (2) Sports court (3) Adventure course
 (4) Golf links (5) Pool (6) Outdoor concert hall (7) Club-house
 (8) Bicycle parking (9) Tennis court (10) Exhibition hall (11) Fishing
 (12) Hotel (13) Lodge (14) Main gate (15) Field archery (16) Target archery
 (17) Square horse riding ground (18) Horse riding course (19) Stable



Nemu no Sato Recreation

Located in Mie Prefecture in Ago Bay, famed as a pearl fishing ground, Nemu no Sato is a most striking and picturesque location. Designed primarily to popularize music, its music hall is one of the largest and most modern in the world. In addition, boating, both power and sailing, can also be enjoyed at this park.



Tsuwanoya Resort Islands

In the southern islands lying off the Japanese mainland are the Tsuwanoya Islands. These volcanic islands, which are sometimes referred to as the "Hawaii" of Japan, feature beautiful resort areas where visitors can enjoy swimming and fishing among other water pleasures.



NIPPON GAKKI CO., LTD.

Nippon Gakki Co. Ltd, as with Yamaha Motor Co. Ltd., not only produces instruments and sports equipment, but provides the means by which our products can be enjoyed. Our production covers all types of


musical instruments: pianos, electric organs, string instruments, brass and percussion; audio sets and components; sports goods for tennis, skiing, archery; boilers, baths and accessories for the home.

www.legends-yamaha-enduros.com





www.legends-yamaha-enduros.com



Another championship for Yamaha

The Bonneville Salt Flats in Utah once again became the scene of racing history as Don Vesco drove his Yamaha-powered machine to a new world's record for two-wheeled vehicles. This long,

low-drawdowner shoultle a pair of Yamaha two-stroke, four-cylinder engines; the same power plant which can be found on the TZ750 road racer.

The most powerful production motorcycle engine in the world. Don Vesco's top speed justified the world record up to 291.714 mph (469.277 kph).

Don Vesco's next target? 300 mph.

And his next power plant?

"Yamaha, of course."



www.legends-japanese-culture.com

XS Eleven(1100)

4-stroke, D.O.H.C., 4-cylinder, Shaft-drive



YAMAHA



SINCE 1887

YAMAHA MOTOR CO., LTD.
2500 SHINGAI SWAYU SHI SHIZUOKA KEN JAPAN