



# YAMAHA

## PARTS LIST

### MODEL YZ100D

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#### NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

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**YAMAHA**

**PARTS LIST**

**MODEL YZ100D**

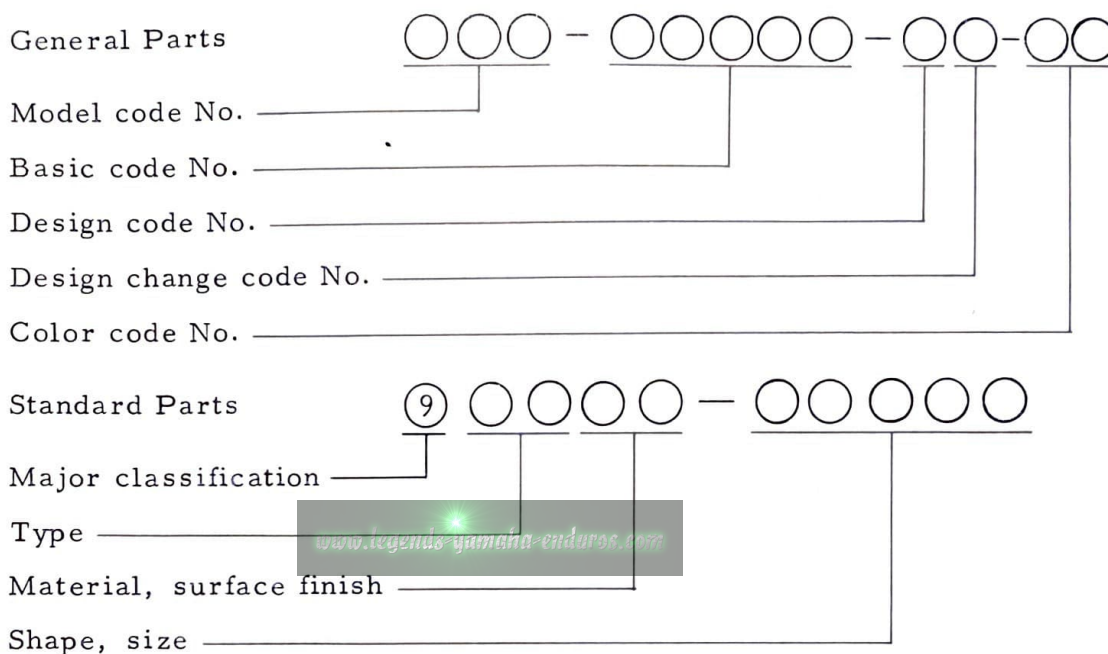
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# FOREWORD

This Parts List relates to the parts in use for the Yamaha YZ100D. When you are ordering replacement parts for the YZ100D, refer to this Parts List and quote both part numbers and part names correctly.

## 1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

## 2. How to Use this Parts List

(1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl) . . . . Inside diameter - length

O-ring . . . . . Section area - inside diameter

Washer, shim, collar . . . . Inside diameter - outside diameter - thickness (length)

(2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put



against the name of each part. If any two different assemblies (e. g. , right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
:	
:	
:	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U. R. ....	Use size (thickness) and/or number as required
U. N. ....	Use as many as you need
T .....	Number of teeth in a gear
V .....	Voltage for light bulbs
S .....	"S" type oil seal or "S" type circlip
SD .....	"SD" type oil seal
SO .....	"SO" type oil seal
SW .....	"SW" type oil seal
E .....	"E" type circlip
R .....	"R" type circlip
F/No. ....	Frame No. (Applicable machine No.)



- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) The parts marked with \* in the remark column of this list are not supplied with by Yamaha, those have to be found locally.
- (6) This Parts List is based on the model in the production line on Aug., 10, 1976. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

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## CHASSIS

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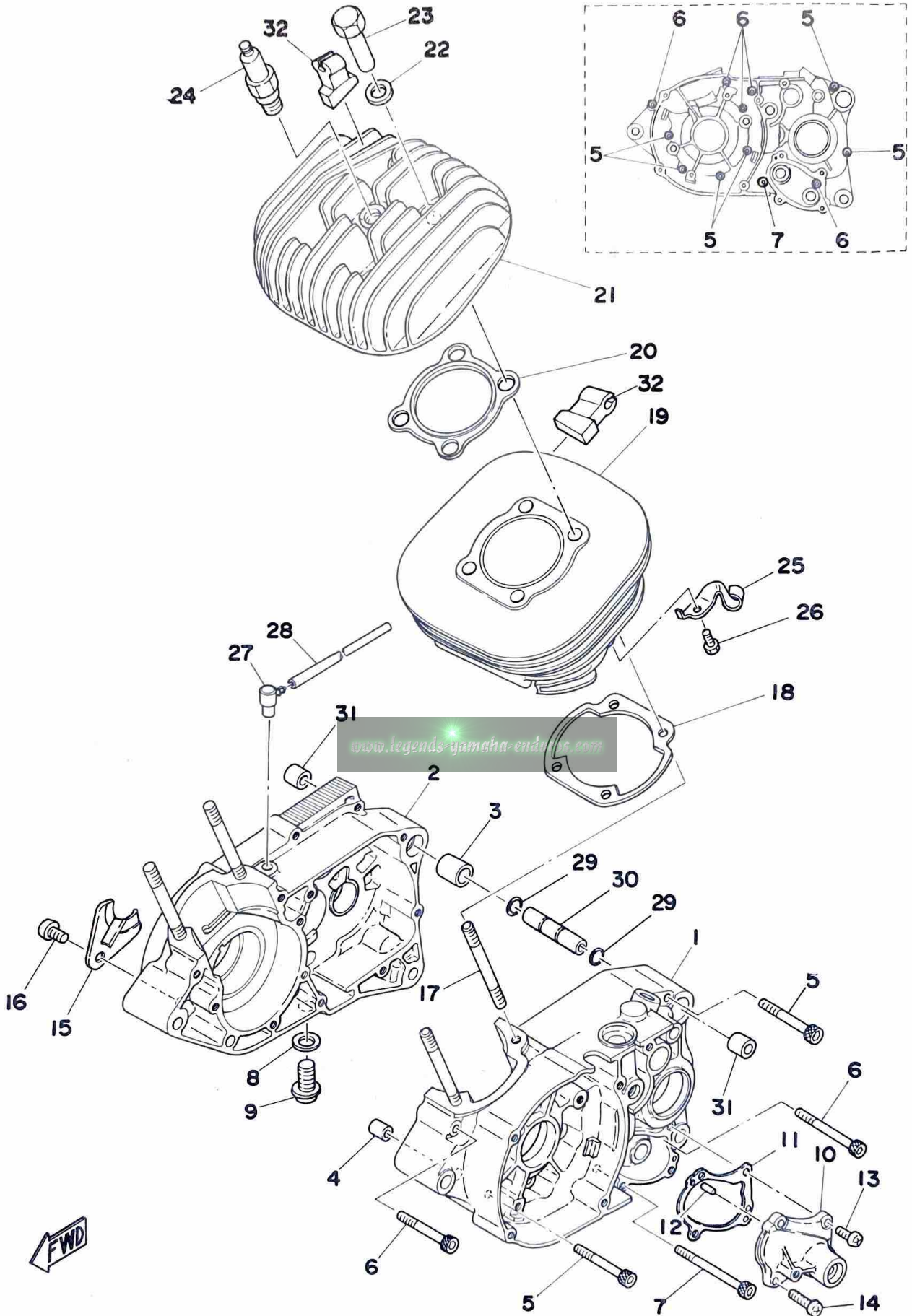


# ENGINE

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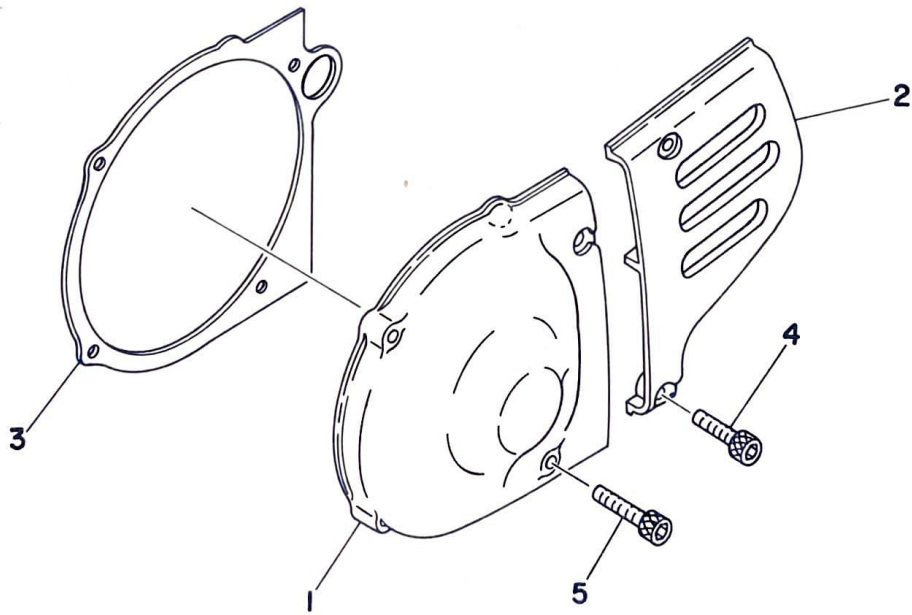
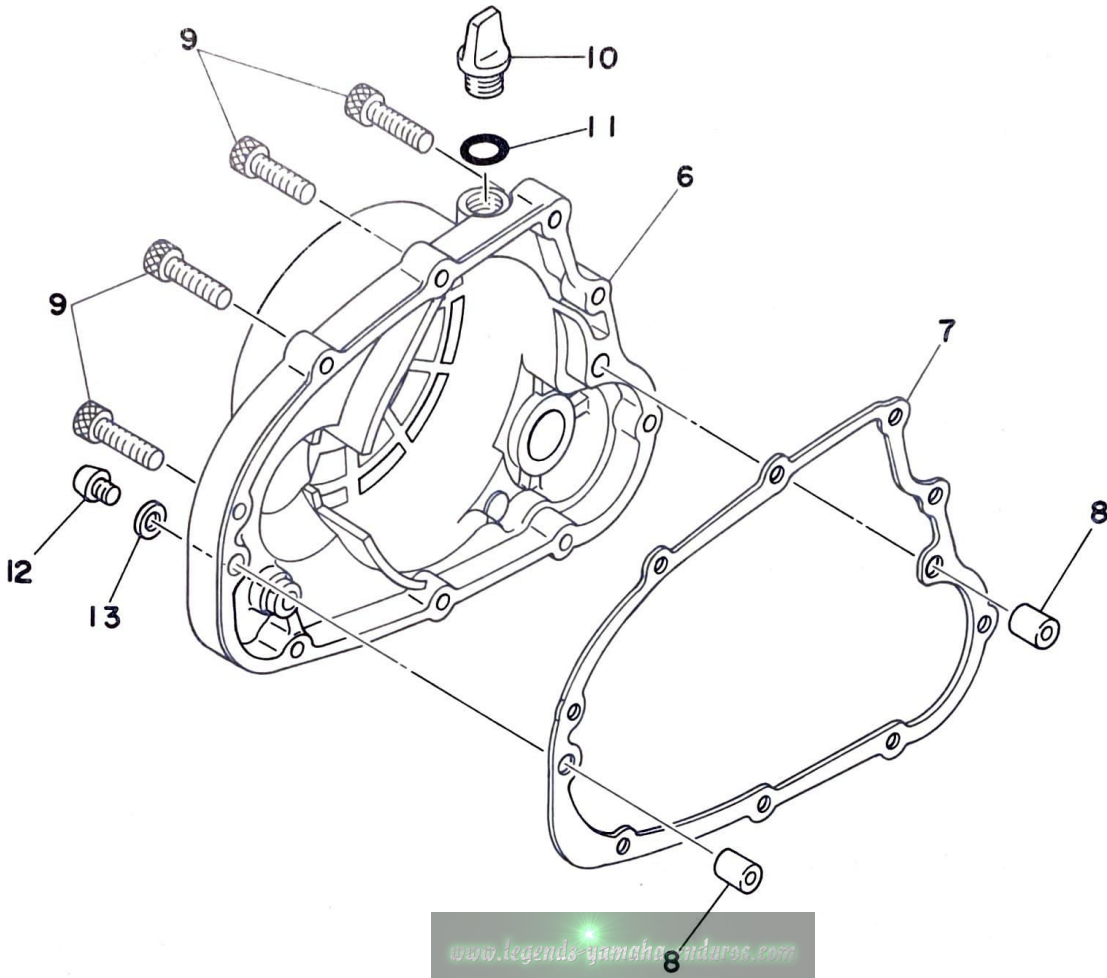
Fig. 1 CRANKCASE · CYLINDER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	537-15111-00	CASE, crank left .....	1		
2	537-15121-00	CASE, crank right.....	1		
3	91810-19020	PIN, dowel (16.5-20-20) .....	1		
4	91810-21014	PIN, dowel (16.4-10-15) .....	1		
5	91316-06050	BOLT, hexagon socket head .....	6		
6	91316-06060	BOLT, hexagon socket head .....	5		
7	91316-06070	BOLT, hexagon socket head .....	1		
8	90430-12038	GASKET (132-15353-00) .....	1		
9	90340-12005	PLUG, straight screw (132-15351-00) ..	1		
10	1J4-15419-00	COVER, shifter .....	1		
11	1J4-15459-00	GASKET, shifter cover .....	1		
12	93603-12007	PIN, dowel (3-11.8) .....	2		
13	92506-06015	SCREW, panhead .....	2		
14	92506-06025	SCREW, panhead .....	2		
15	304-15128-00	HOLDER, right .....	1		
16	92501-08010	SCREW, panhead .....	1		
17	90116-08064	BOLT, stud (248-11361-00) .....	4		
18	248-11351-00	GASKET, cylinder .....	1		
19	1J4-11311-00	CYLINDER .....	1		
20	1J4-11181-00	GASKET, cylinder head .....	1		
21	1J4-11111-00	HEAD, cylinder .....	1		
22	90201-12362	WASHER, plate (278-11175-00) .....	4		
23	90179-08025	NUT (248-11171-01) .....	4		
24	94701-00100	PLUG, spark (CHAMPION N-59G) .....	1		*
25	525-15441-01	HOLDER, clutch wire .....	1		
26	97301-06012	BOLT .....	1		
27	498-15371-00	BREATHER .....	1		
28	90445-07177	HOSE (395-14197-00) .....	1		
29	401-15317-00	SPACER, engine mount .....	1		
30	93210-11073	O-RING (2.4-10.8) .....	2		
31	328-15316-00	DAMPER, engine mount .....	2		
32	537-11161-00	ABSORBER .....	2		



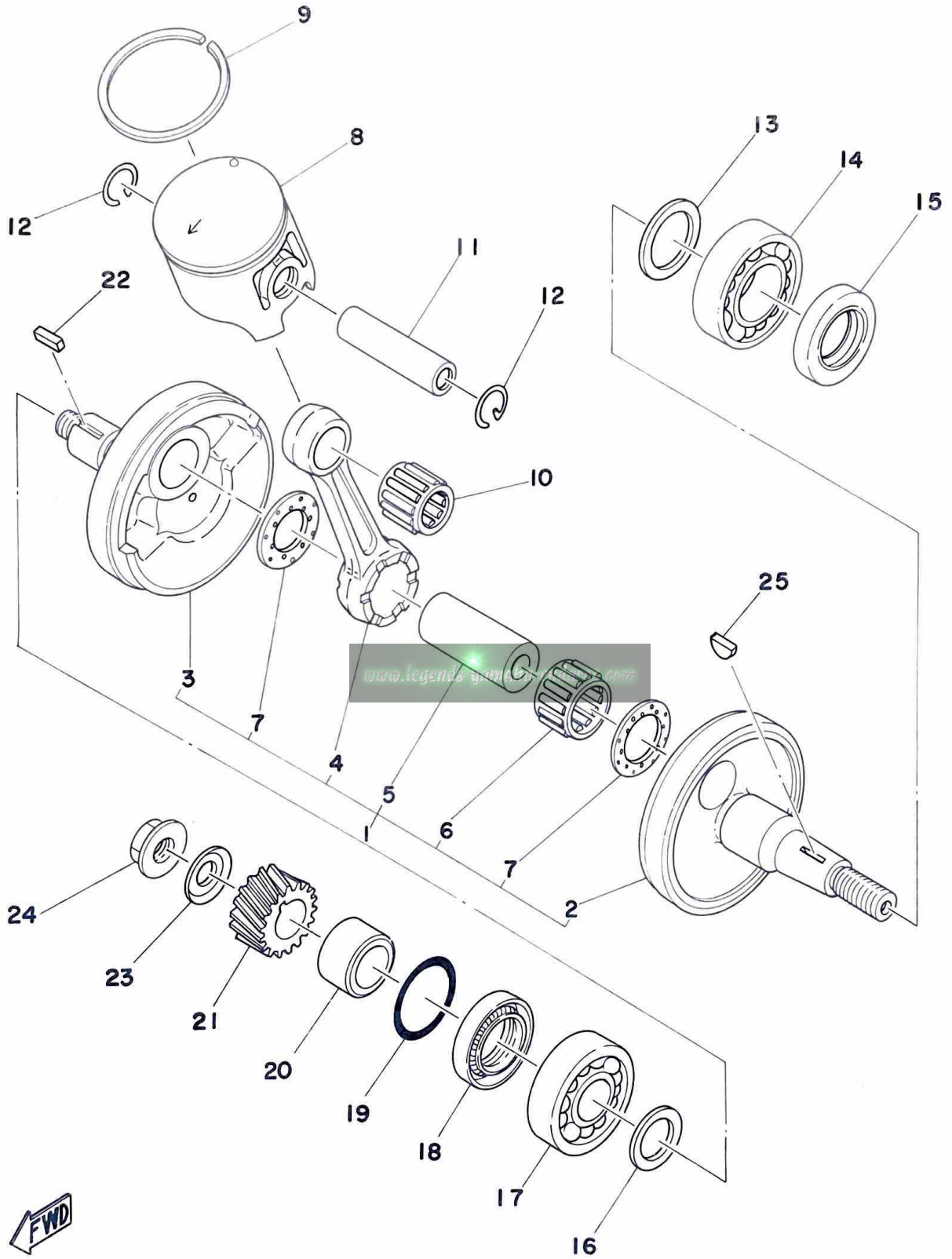
Fig. 2 CRANKCASE COVER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	1G8-15411-00	COVER, crankcase left 1 .....	1		
2	1G8-15421-00	COVER, crankcase left 2 .....	1		
3	1G8-15455-00	GASKET, crankcase cover left .....	1		
4	91316-06025	BOLT, hexagon socket head .....	2		
5	91316-06030	BOLT, hexagon socket head .....	4		
6	537-15431-01	COVER, crankcase right .....	1		
7	537-15451-00	GASKET, crankcase cover right .....	1		
8	91810-21014	PIN, dowel (6.4-10-15) .....	2		
9	91316-06030	BOLT, hexagon socket head .....	9		
10	1G8-15362-00	PLUG, oil level .....	1		
11	93210-14104	O-RING (2.4-13.8) .....	1		
12	92506-06008	SCREW, panhead .....	1		
13	90430-06016	GASKET (838-15384-00) .....	1		

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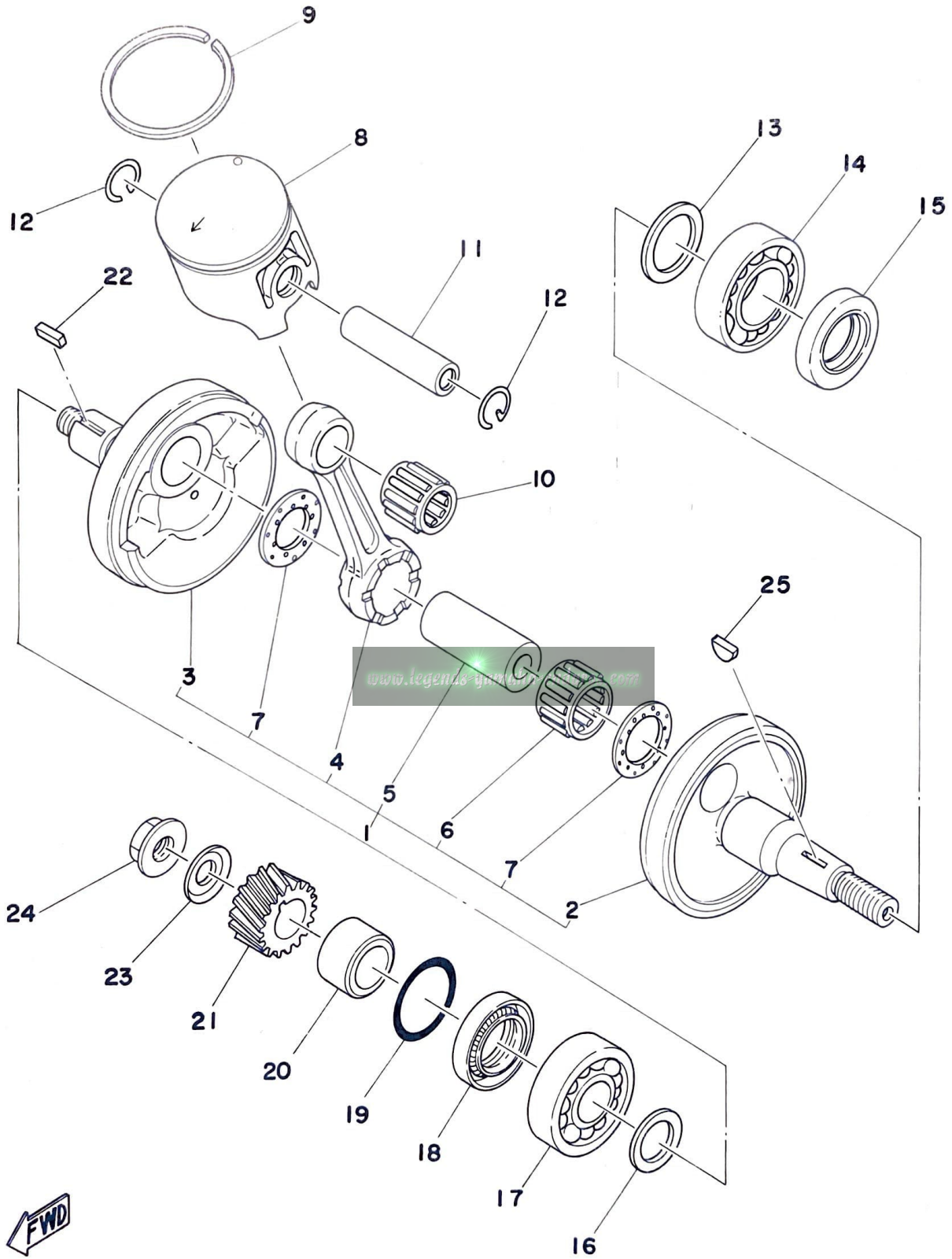
Fig. 3 CRANK · PISTON





Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 1	1G8-11400-01	CRANK ASS'Y .....	1		
2	537-11412-00	. CRANK, left .....	1		
3	525-11422-00	. CRANK, right .....	1		
4	1G8-11651-00	. ROD, connecting .....	1		
5	248-11681-01	. PIN, crank.....	1		
6	93310-422E6	. BEARING, con-rod big end .....	1		
7	90209-22071	. WASHER (164-11685-00) .....	2		
8	1J4-11631-00-96	PISTON(49.96mm STD) .....	1	U. R	
	1J4-11631-00-97	PISTON(49.97mm STD) .....			
	1J4-11635-00	PISTON(50.25mm 1st O.S) .....	1		Alternate Parts
	1J4-11636-00	PISTON(50.50mm 2nd O.S) .....	1		Alternate Parts
	1J4-11637-00	PISTON(50.75mm 3rd O.S) .....	1		Alternate Parts
	1J4-11638-00	PISTON(51.00mm 4th O.S) .....	1		Alternate Parts
9	1G9-11611-00	RING, piston (STD) .....	1		
	1G9-11611-10	RING, piston (1st O.S) .....	1		Alternate Parts
	1G9-11611-20	RING, piston (2nd O.S) .....	1		Alternate Parts
	1G9-11611-30	RING, piston (3rd O.S) .....	1		Alternate Parts
	1G9-11611-40	RING, piston (4th O.S) .....	1		Alternate Parts
10	93310-216A3	BEARING, con-rod small end .....	1		
11	1J4-11633-00	PIN, piston .....	1		
12	93450-17025	CIRCLIP (137-11634-00) .....	2		
13	132-11561-00-03	SHIM, crank (25.5-35-0.3) .....	1	U. R	
	132-11561-00-05	SHIM, crank (25.5-35-0.5) .....			
14	93306-20529	BEARING (6205C4SH) .....	1		
15	93102-25144	OIL SEAL (MHSA-25-40-8) .....	1		
16	136-11561-00-03	SHIM, crank (20-30-0.3) .....	1	U. R	
	136-11561-00-04	SHIM, crank (20-30-0.4) .....			
	136-11561-00-05	SHIM, crank (20-30-0.5) .....			
	136-11561-00-06	SHIM, crank (20-30-0.6) .....			
	136-11561-00-07	SHIM, crank (20-30-0.7) .....			
	136-11561-00-08	SHIM, crank (20-30-0.8) .....			
17	93306-30405	BEARING, crank (6304C3) .....	1		

Fig. 3 CRANK · PISTON

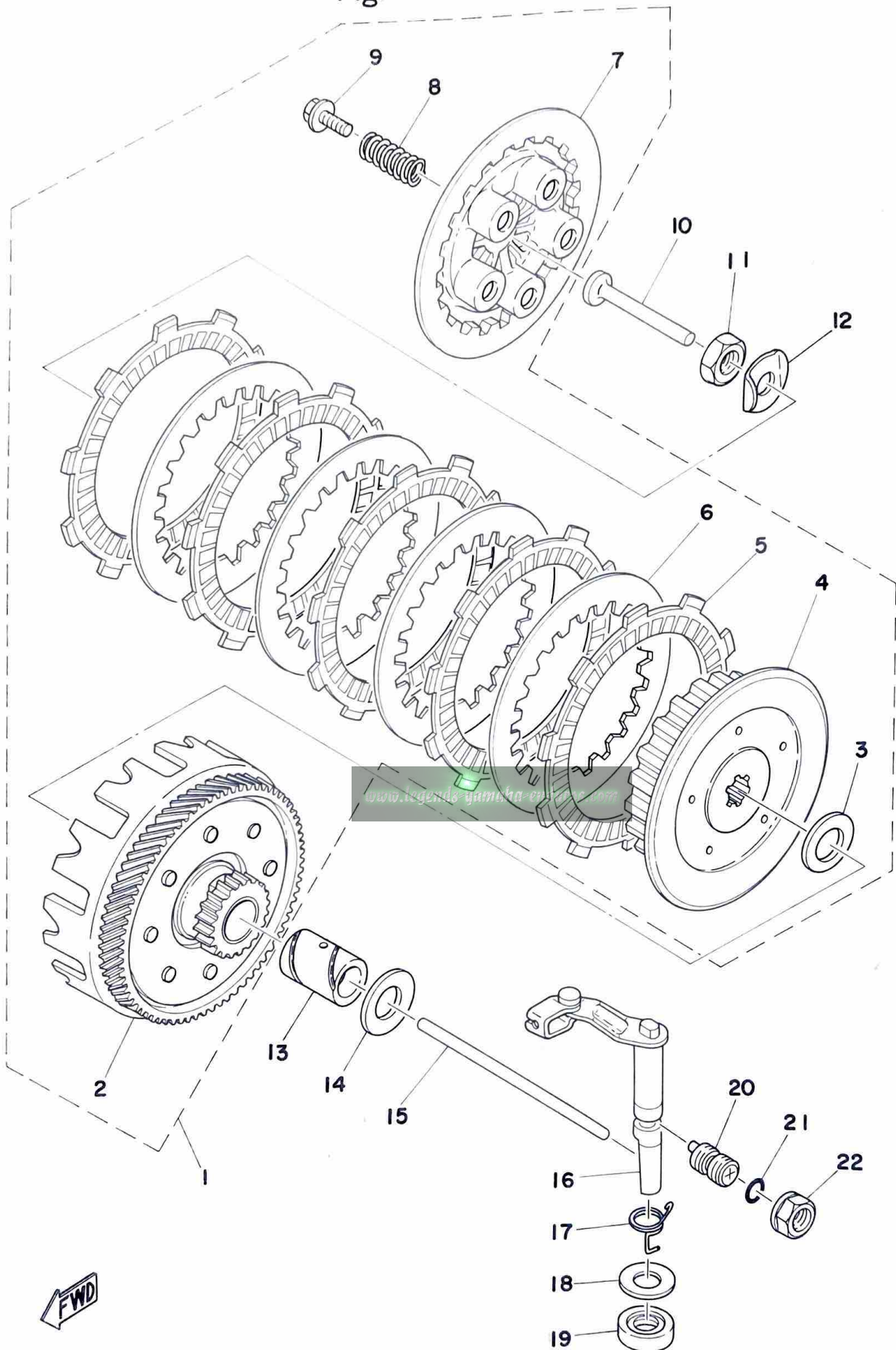


Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3-18	93103-28100	OIL SEAL (MHSD-28-40-8) .....	1		
19	93210-18023	O-RING (1.2-17.6) .....	1		
20	90387-20488	COLLAR, distance .....	1		
21	525-16111-00	GEAR, primary drive (19T) .....	1		
22	90282-05005	KEY, straight (353-11546-00) .....	1		
23	90208-12015	WASHER (164-16119-00) .....	1		
24	90179-12044	NUT (353-16144-00) .....	1		
25	90280-03017	KEY, woodruff (146-11545-00) .....	1		

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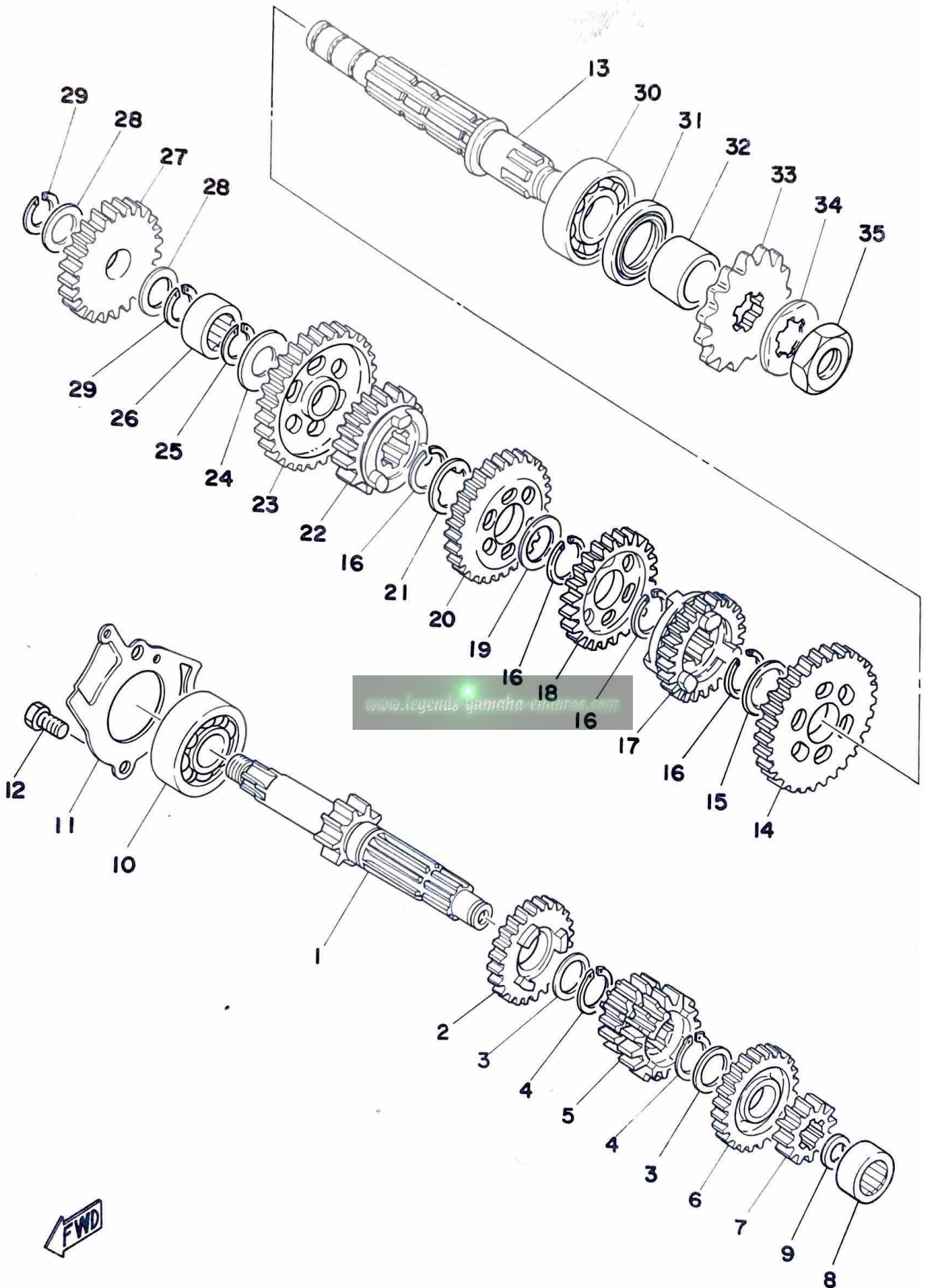


Fig. 4 CLUTCH



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 1	1J4-16301-00	CLUTCH ASS'Y .....	1		
2	525-16150-00	. PRIMARY DRIVEN GEAR COMP. (75T) .....	1		
3	122-16164-00	. PLATE, thrust .....	1		
4	1J4-16371-00	. BOSS, clutch .....	1		
5	537-16321-00	. PLATE, friction .....	5		
6	137-16325-70	. PLATE, clutch 2 .....	4		
7	525-16351-00	. PLATE, pressure .....	1		
8	90501-20361	. SPRING, compression .....	5		
9	90159-05011	. SCREW, with washer .....	5		
10	137-16356-00	ROD, push 1 .....	1		
11	90170-14171	NUT, hexagon .....	1		
12	90215-14122	WASHER, lock .....	1		
13	90560-17147	SPACER .....	1		
14	90201-17543	WASHER, plate .....	1		
15	525-16357-00	ROD, push 2 .....	1		
16	525-16380-00	PUSH LEVER ASS'Y .....	1		
17	90508-14132	SPRING, torsion (401-16345-00) .....	1		
18	90201-14217	WASHER, plate (150-25153-00) .....	1		
19	93104-14004	OIL SEAL (SO-14-25-5) .....	1		
20	90149-12097	SCREW .....	1		
21	93210-10096	O-RING .....	1		
22	90179-12197	NUT .....	1		

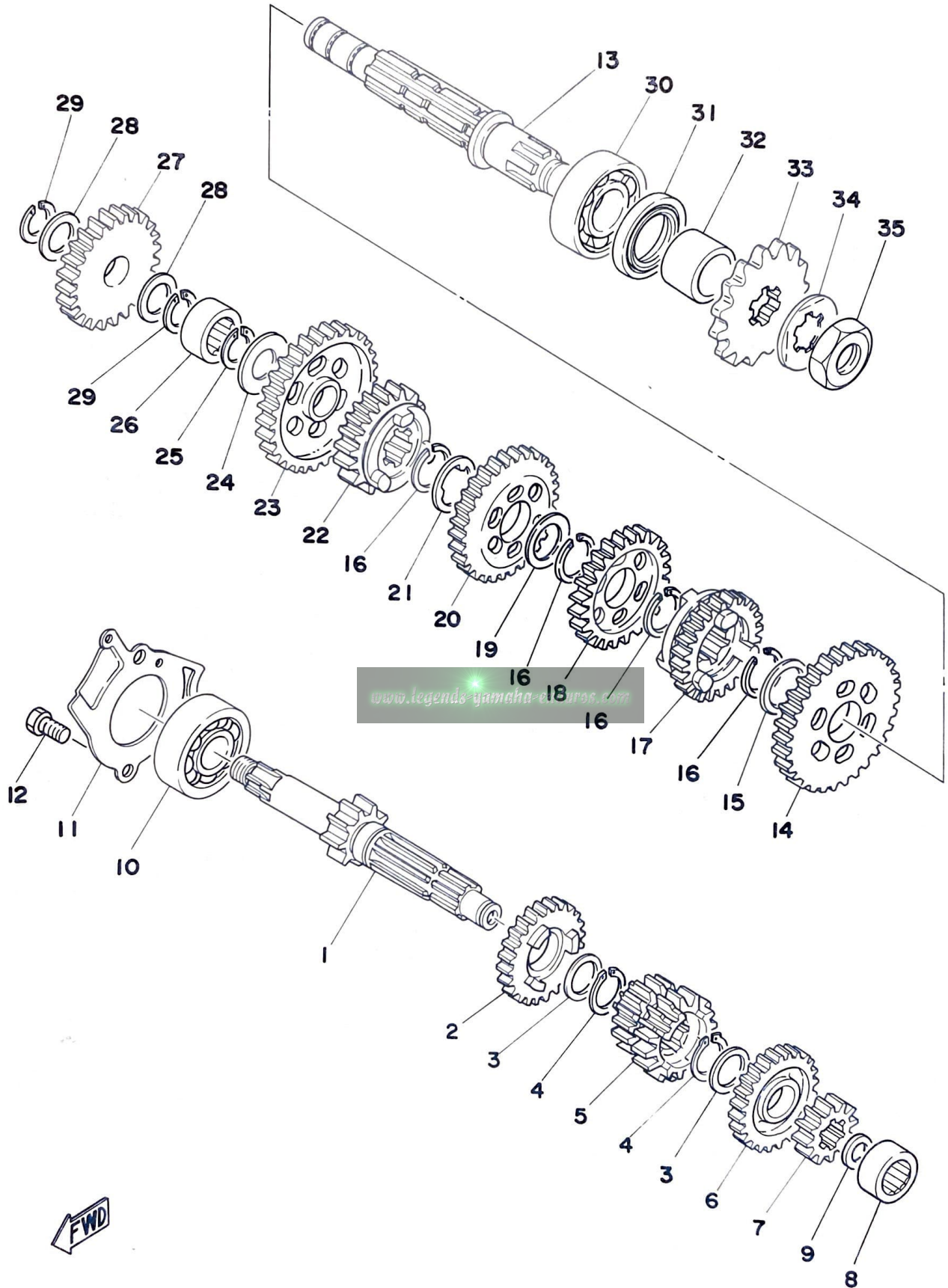
Fig. 5 TRANSMISSION



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	1G8-17411-00	AXLE, main (13T) .....	1		
2	537-17151-00	GEAR, 5th pinion (21T) .....	1		
3	90201-20266	WASHER, plate (132-17216-00) .....	2		
4	93410-20038	CIRCLIP .....	2		
5	537-17131-01	GEAR, 3rd/4th pinion (18T, 20T) .....	1		
6	537-17161-00	GEAR, 6th pinion (22T) .....	1		
7	537-17121-00	GEAR, 2nd pinion (15T) .....	1		
8	93311-31522	BEARING .....	1		
9	90201-15563	WASHER, plate (642-45576-00-10) ....	} U. R 1		
	90201-15564	WASHER, plate (642-45576-00-15) ....			
10	93306-30304	BEARING (B6303Z) .....	1		
11	1G8-17471-00	PLATE, bearing cover .....	1		
12	97321-06012	BOLT, hexagon .....	2		
13	537-17421-00	AXLE, drive .....	1		
14	537-17221-01	GEAR, 2nd wheel (29T) .....	1		
15	90201-22555	WASHER, plate .....	1		
16	93410-22039	CIRCLIP (S-22) .....	4		
17	537-17261-01	GEAR, 6th wheel (23T) .....	1		
18	537-17241-02	GEAR, 4th wheel (26T) .....	1		
19	90201-22629	WASHER, plate .....	U. R		
20	537-17231-02	GEAR, 3rd wheel (28T) .....	1		
21	90209-18135	WASHER, plate .....	1		
22	537-17251-01	GEAR, 5th wheel (24T) .....	1		
23	537-17211-00	GEAR, 1st wheel (33T) .....	1		
24	164-17427-00-06	SHIM, drive axle (15.6-30-0.6) .....	1		
25	93440-15012	CIRCLIP (15φ special) .....	1		
26	93311-31515	BEARING .....	1		
27	525-15651-00	GEAR, kick idle (25T) .....	1		
28	137-17417-00-05	SHIM, main axle (15.5-22-0.5) .....	2		
29	93440-15012	CIRCLIP (15φ special) .....	2		
30	93306-20414	BEARING (6204C3) .....	1		
31	93102-26042	OIL SEAL (SD-26-38-5) .....	1		



Fig. 5 TRANSMISSION

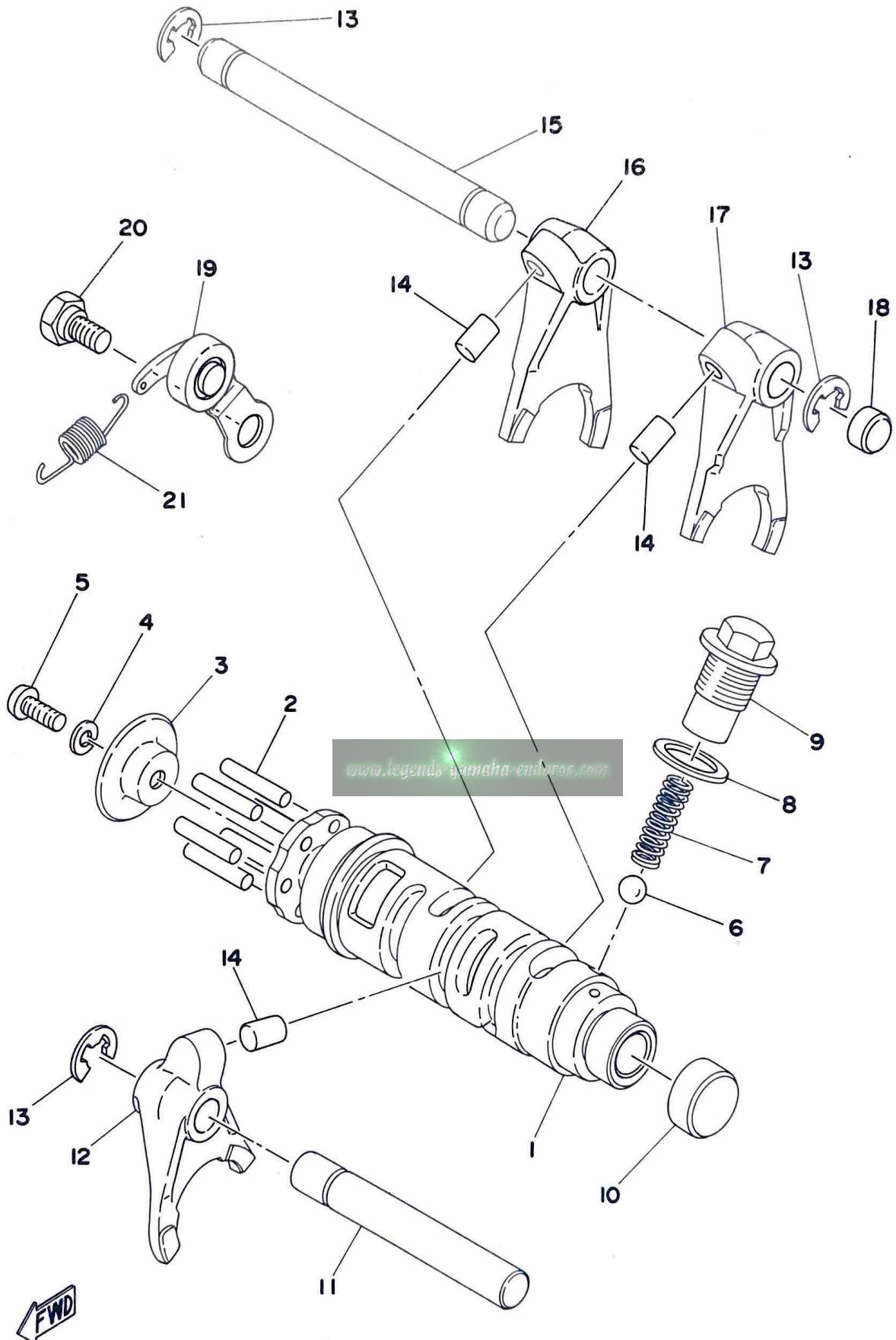




Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5-32	90387-20503	COLLAR .....	1		
33	1G8-17461-10	SPROCKET, drive (11T) .....	} U. R 1		STD
	1G8-17461-20	SPROCKET, drive (12T) .....			
	1G8-17461-30	SPROCKET, drive (13T) .....			
34	90215-16127	WASHER, lock .....	1		
35	90179-16226	NUT .....	1		

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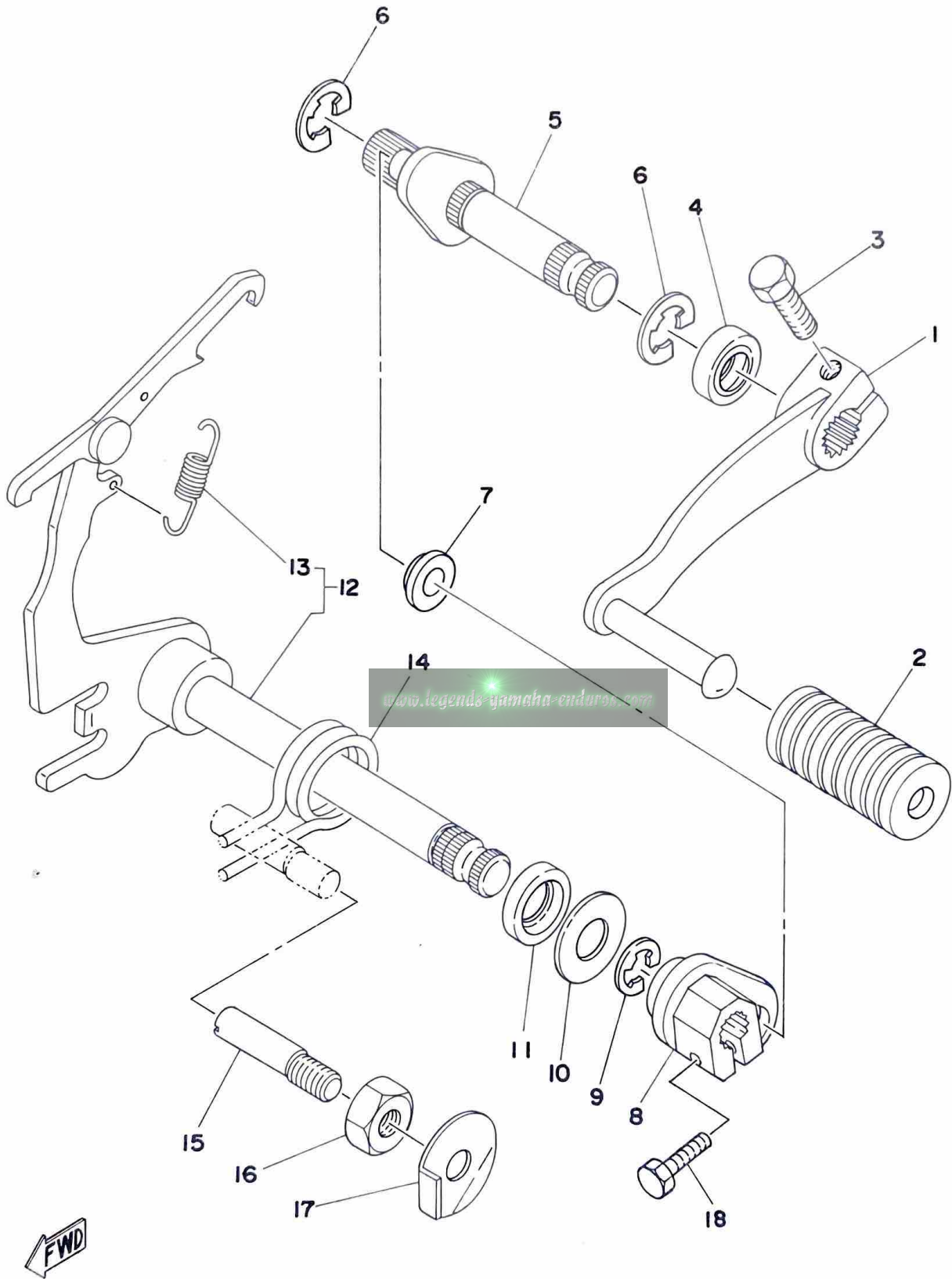
# Fig. 6 SHIFTER 1



FWD

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	1G8-18541-00	CAM, shift .....	1		
2	93604-22050	PIN, dowel (4-21.8) .....	6		
3	525-18561-00	PLATE, side .....	1		
4	92901-05100	WASHER, spring .....	1		
5	98501-05012	SCREW, panhead .....	1		
6	93505-16006	BALL (5/16 inch) .....	1		
7	90501-12083	SPRING, compression (174-18558-00) ..	1		
8	137-15353-00	GASKET, drain plug .....	1		
9	90109-14385	BOLT .....	1		
10	90338-20023	PLUG (363-17481-00) .....	1		
11	257-18531-00	BAR, shift fork guide .....	1		
12	525-18512-00	FORK, shift 2 .....	1		
13	93430-08006	CIRCLIP (E-8) .....	3		
14	90250-06013	PIN, straight (257-18552-00) .....	3		
15	363-18535-00	BAR, shift fork guide 2 .....	1		
16	525-18513-00	FORK, shift 3 .....	1		
17	537-18511-00	FORK, shift 1 .....	1		
18	90338-10063	PLUG .....	1		
19	1G8-18140-00	STOPPER LEVER ASS'Y .....	1		
20	90109-06001	BOLT (132-18177-00) .....	1		
21	90506-09112	SPRING, tension .....	1		

Fig. 7 SHIFTER 2

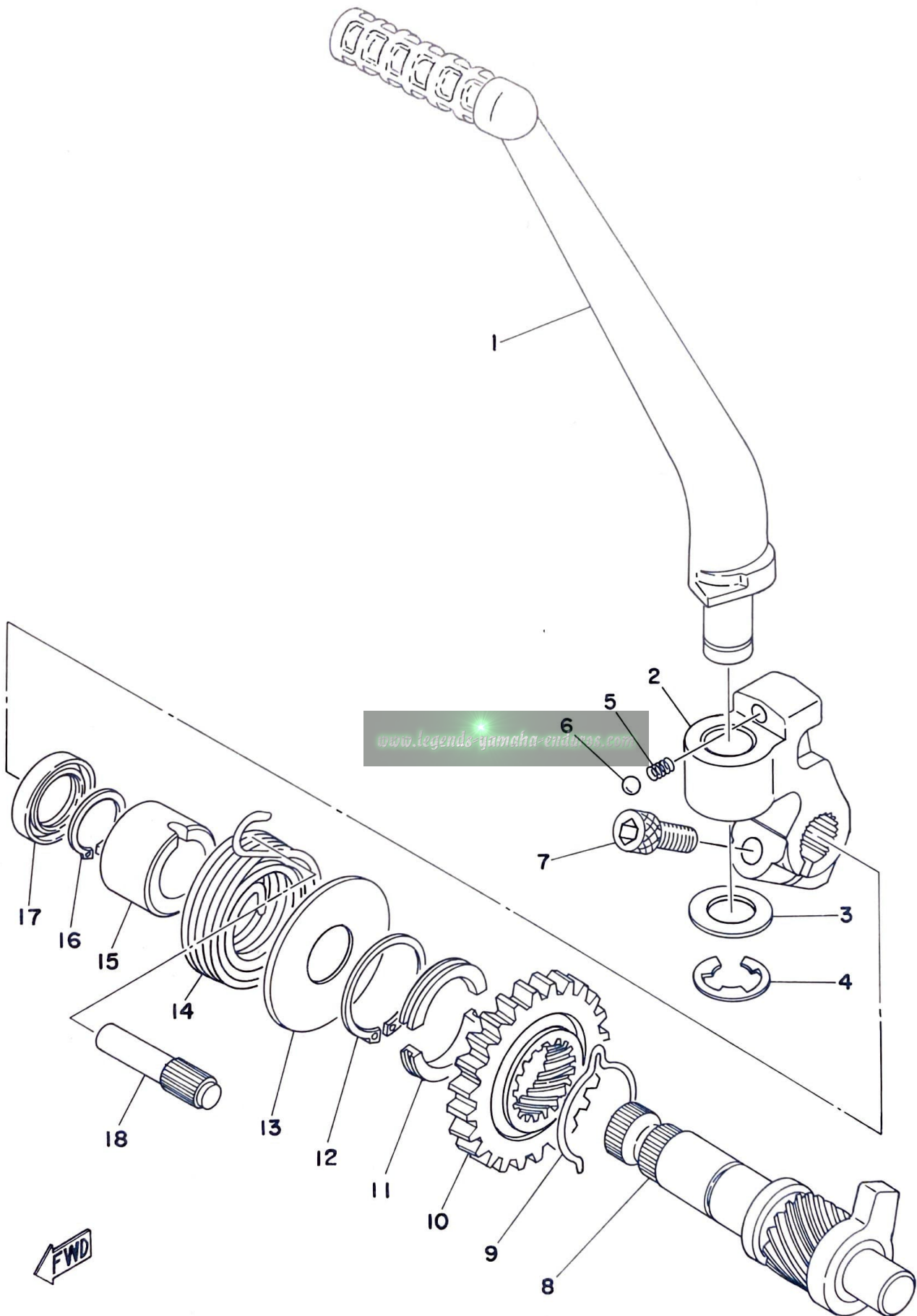


Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	537-18111-01-33	PEDAL, change .....	1		Yamaha Black
2	132-18113-01	COVER, change pedal .....	1		
3	97326-06020	BOLT .....	1		
4	93109-12012	OIL SEAL(SDO-12-19-5) .....	1		
5	1J4-18102-00	CHANGE SHAFT ASS'Y 2 .....	1		
6	93430-10016	CIRCLIP (E-10) .....	2		
7	401-18178-00	ROLLER, change lever .....	1		
8	1J4-18152-01	LEVER, change 4 .....	1		
9	93430-10016	CIRCLIP (E-10) .....	1		
10	90201-12575	WASHER, plate .....	1		
11	93101-12060	OIL SEAL (S-12-21-4) .....	1		
12	1J4-18101-00	CHANGE SHAFT ASS'Y .....	1		
13	90506-09009	. SPRING, tension (132-18123-00) .....	1		
14	90508-32207	SPRING, torsion .....	1		
15	90149-08096	SCREW .....	1		
16	90170-08029	NUT, hexagon (248-18134-00) .....	1		
17	90215-08014	WASHER, lock (248-18139-00) .....	1		
18	97321-06018	BOLT, hexagon .....	1		

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Fig. 8 KICK STARTER

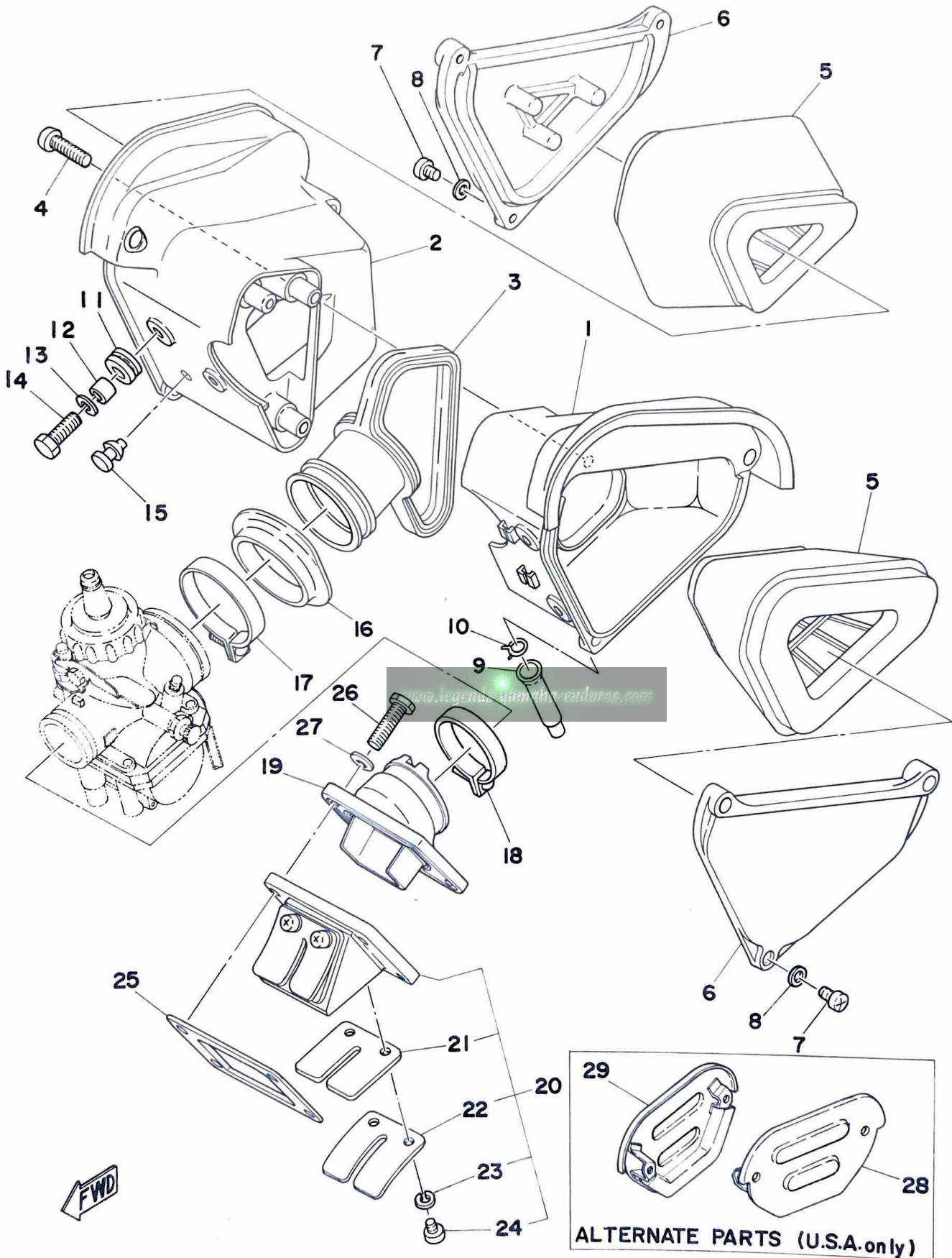


FWD

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 1	1G8-15611-00-33	CRANK, kick .....	1		Yamaha Black
2	1G8-15621-00-33	BOSS, kick crank .....	1		Yamaha Black
3	90201-15234	WASHER, plate (278-15613-00) .....	1		
4	93430-10016	CIRCLIP (E-10) .....	1		
5	90501-12081	SPRING, compression (278-15622-00) ..	1		
6	93507-32009	BALL (7/32 inch) .....	1		
7	91316-08025	BOLT, hexagon socket head .....	1		
8	525-15660-00	KICK AXLE ASS'Y .....	1		
9	90468-26048	CLIP (315-15687-00) .....	1		
10	315-15641-00	GEAR, kick (27T) .....	1		
11	248-15654-00	HOLDER, kick gear .....	2		
12	93410-30012	CIRCLIP (S-30) .....	1		
13	401-15676-00	COVER, spring .....	1		
14	90508-26041	SPRING, torsion (401-15665-00) .....	1		
15	401-15666-00	SPACER .....	1		
16	93410-17008	CIRCLIP (S-17) .....	1		
17	93101-17062	OIL SEAL (S-17-25-4) .....	1		
18	257-15668-00	STOPPER, kick spring .....	1		

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Fig. 9 INTAKE



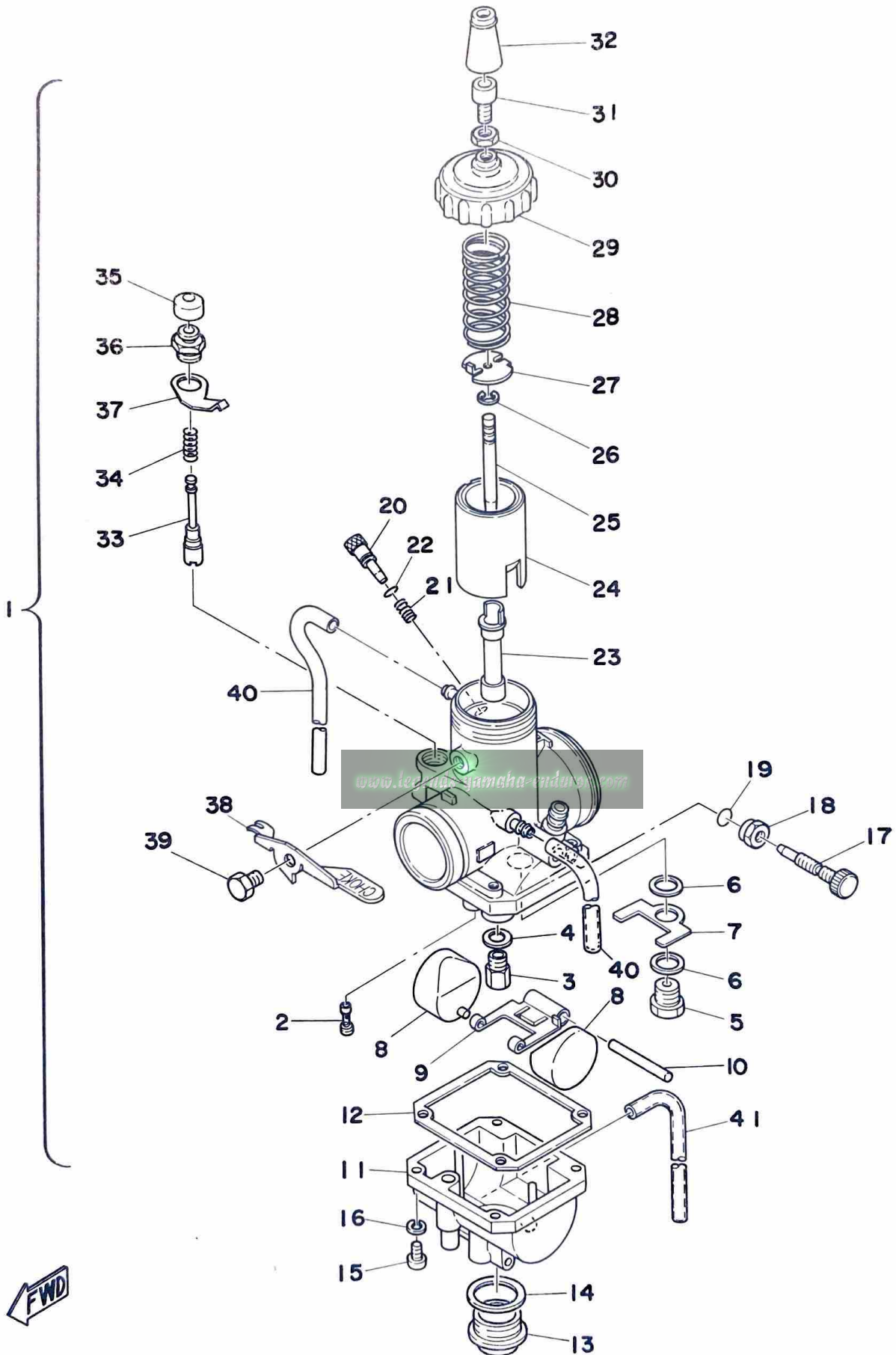
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	537-14411-00	CASE, air cleaner left .....	1		
2	537-14421-00	CASE, air cleaner right .....	1		
3	537-14453-00	JOINT .....	1		
4	92501-06030	SCREW, panhead .....	3		
5	537-14450-00	ELEMENT ASS'Y .....	2		
6	537-14412-00	CAP, case .....	2		
7	98501-05018	SCREW, panhead .....	6		
8	92901-06600	WASHER, plate .....	6		
9	509-14457-00	SEAL .....	2		
10	90467-14015	CLIP .....	2		
11	90480-14102	GROMMET (214-21717-00) .....	3		
12	90387-07391	COLLAR (437-21633-00) .....	3		
13	92901-06100	WASHER, spring .....	3		
14	97301-06025	BOLT, hexagon .....	3		
15	90480-05169	GROMMET .....	1		
16	537-14417-00	COVER, air cleaner case .....	1		
17	90460-54062	CLAMP, hose (308-14455-00) .....	1		
18	90460-43053	CLAMP, hose (304-14457-00) .....	1		
19	1J4-13565-00	JOINT, carburetor .....	1		
20	401-13610-00	REED VALVE ASS'Y .....	1		
21	401-13613-00	. REED, valve .....	2		
22	345-13616-70	. STOPPER, reed valve .....	2		
23	92901-03100	. WASHER, spring .....	4		
24	98512-03008	. SCREW, panhead .....	4		
25	314-13621-02	PACKING, valve seat .....	1		
26	97301-06025	BOLT .....	4		
27	92901-06600	WASHER, plate .....	4		

ALTERNATE PARTS (U.S.A. Only)

28	1J4-14412-10	CAP, case left .....	1		
29	1J4-14422-10	CAP, case right .....	1		



Fig. 10 CARBURETOR

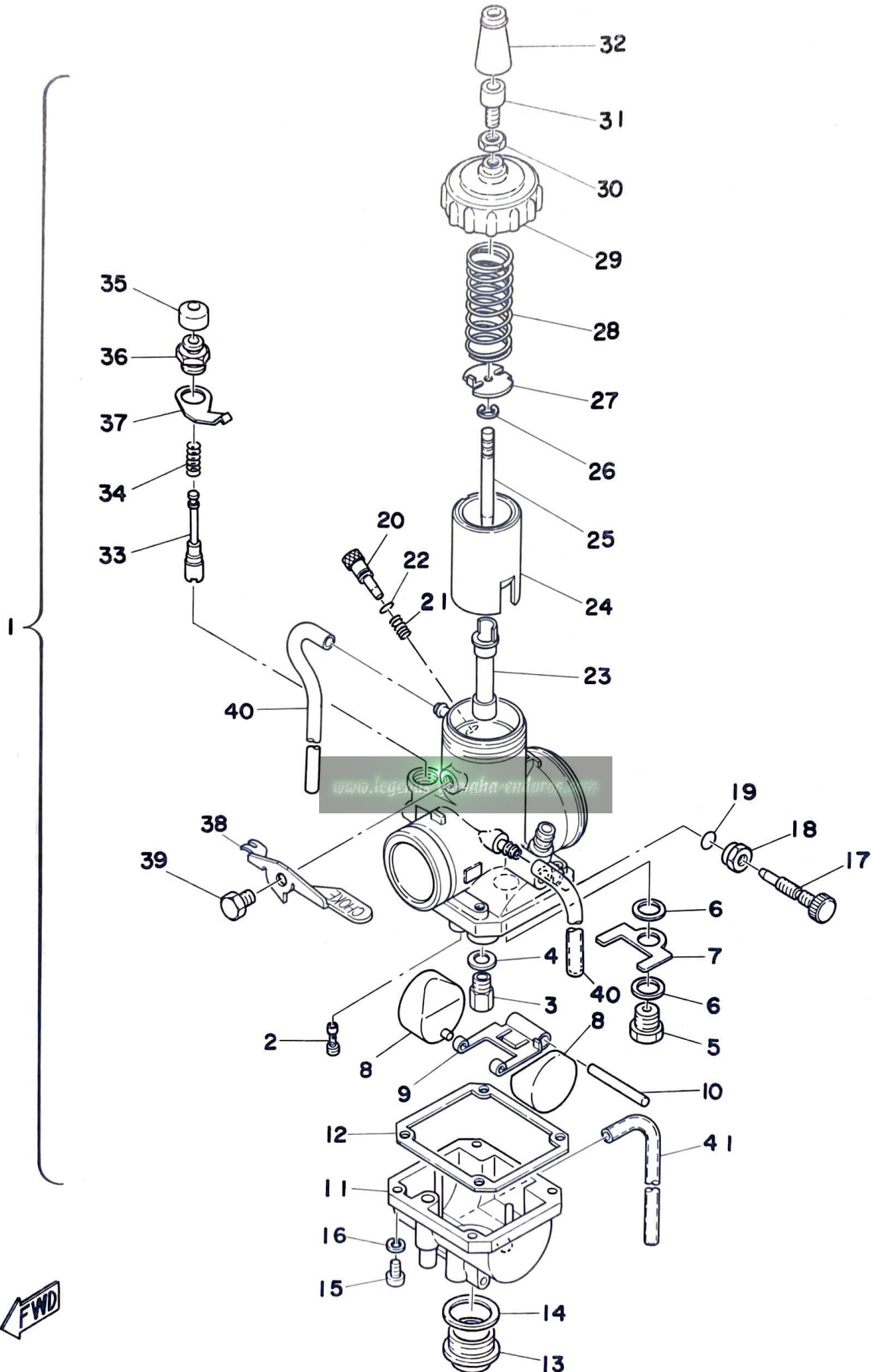


FWD



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 1	1J4-14101-00	CARBURETOR ASS'Y .....	1		
2	193-14142-40	. JET, pilot (#40) .....	1		
3	137-14143-36	. JET, main (#180) .....	} U. R	1	STD
	137-14143-38	. JET, main (#190) .....			
	137-14143-40	. JET, main (#200) .....			
4	537-14153-00	. WASHER, main jet .....	1		
5	168-14190-28	. VALVE SEAT ASS'Y (#2.80) .....	1		
6	214-14195-00	. WASHER, valve seat .....	1		
7	537-14146-00	. PLATE .....	1		
8	280-14185-00	. FLOAT .....	2		
9	280-14187-00	. ARM, float .....	1		
10	537-14186-00	. PIN, float .....	1		
11	537-14181-00	. BODY, float chamber .....	1		
12	537-14184-00	. GASKET, float chamber .....	1		
13	537-14115-00	. PLUG, screw .....	1		
14	278-14117-00	. WASHER, screw plug .....	1		
15	98503-04015	. SCREW, panhead .....	4		
16	92901-04100	. WASHER, spring .....	4		
17	537-14122-00	. SCREW, throttle .....	1		
18	537-14161-00	. NUT, throttle screw .....	1		
19	214-14147-00	. O-RING .....	1		
20	525-14123-00	. SCREW, air adjusting .....	1		
21	174-14134-00	. SPRING, air adjusting .....	1		
22	354-14147-00	. O-RING .....	1		
23	278-14141-52	. NOZZLE, main (Q-2) .....	1		
24	537-14112-20	. VALVE, throttle (#2.0) .....	1		
25	275-14116-10	. NEEDLE (6DP10-3) .....	1		
26	164-14137-00	. CLIP .....	1		
27	537-14136-00	. SEAT, spring .....	1		
28	537-14131-00	. SPRING, throttle valve .....	1		
29	312-14158-00	. TOP, mixing chamber .....	1		
30	802-14161-00	. NUT, screw wire adjusting .....	1		

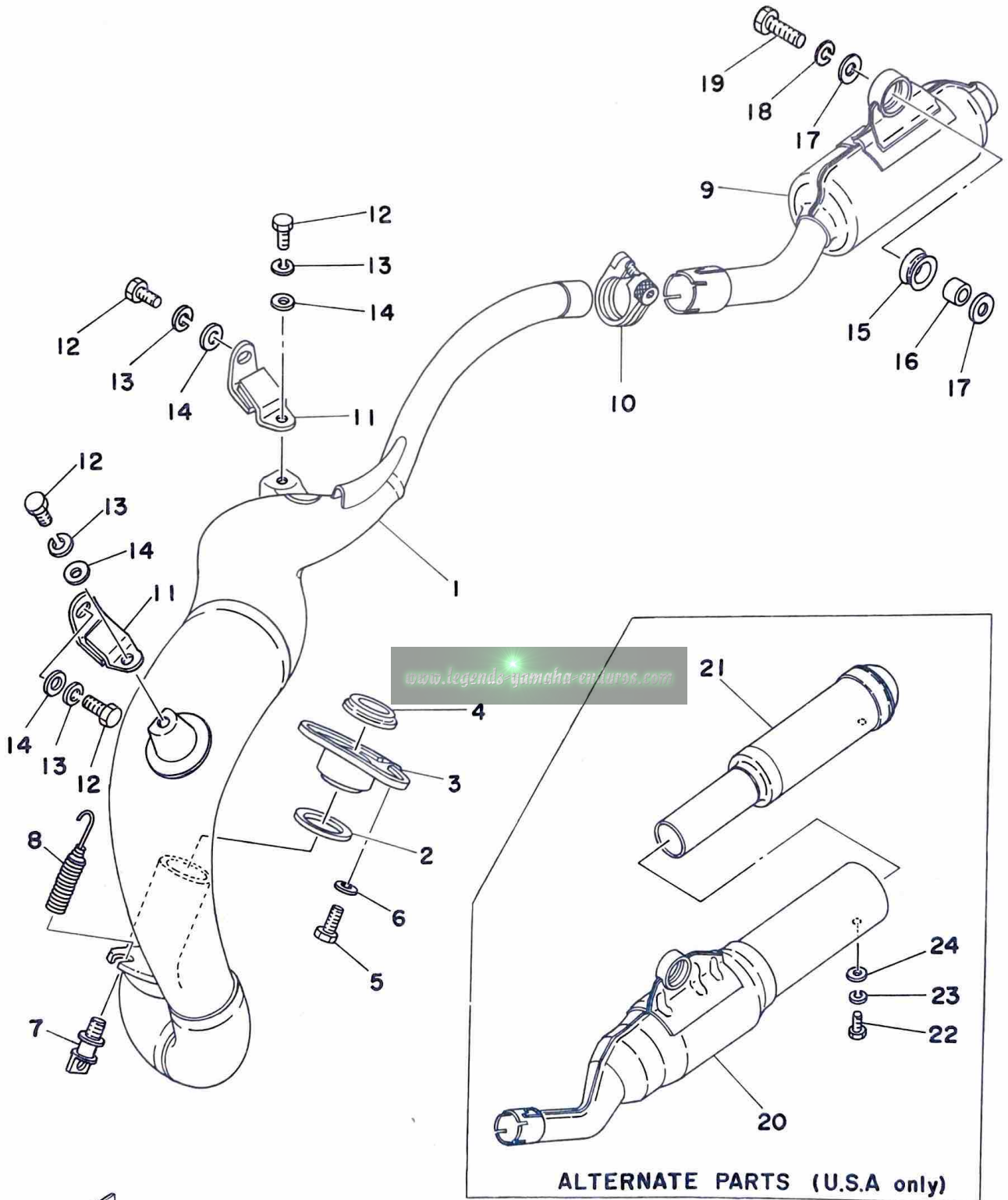
Fig. 10 CARBURETOR



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10-31	360-14124-20	. SCREW, wire adjusting .....	1		
32	525-14169-00	. CAP .....	1		
33	174-14171-00	. PLUNGER, starter .....	1		
34	500-14135-00	. SPRING, plunger .....	1		
35	802-14173-00	. COVER, plunger cap .....	1		
36	802-14174-00	. CAP, plunger .....	1		
37	537-14178-00	. PLATE, starter lever .....	1		
38	537-14175-00	. LEVER, starter .....	1		
39	537-14162-00	. BOLT, starter lever .....	1		
40	310-14196-00	. PIPE, air vent .....	2		
41	183-14197-01	. PIPE, air vent .....	1		

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Fig. 11 EXHAUST



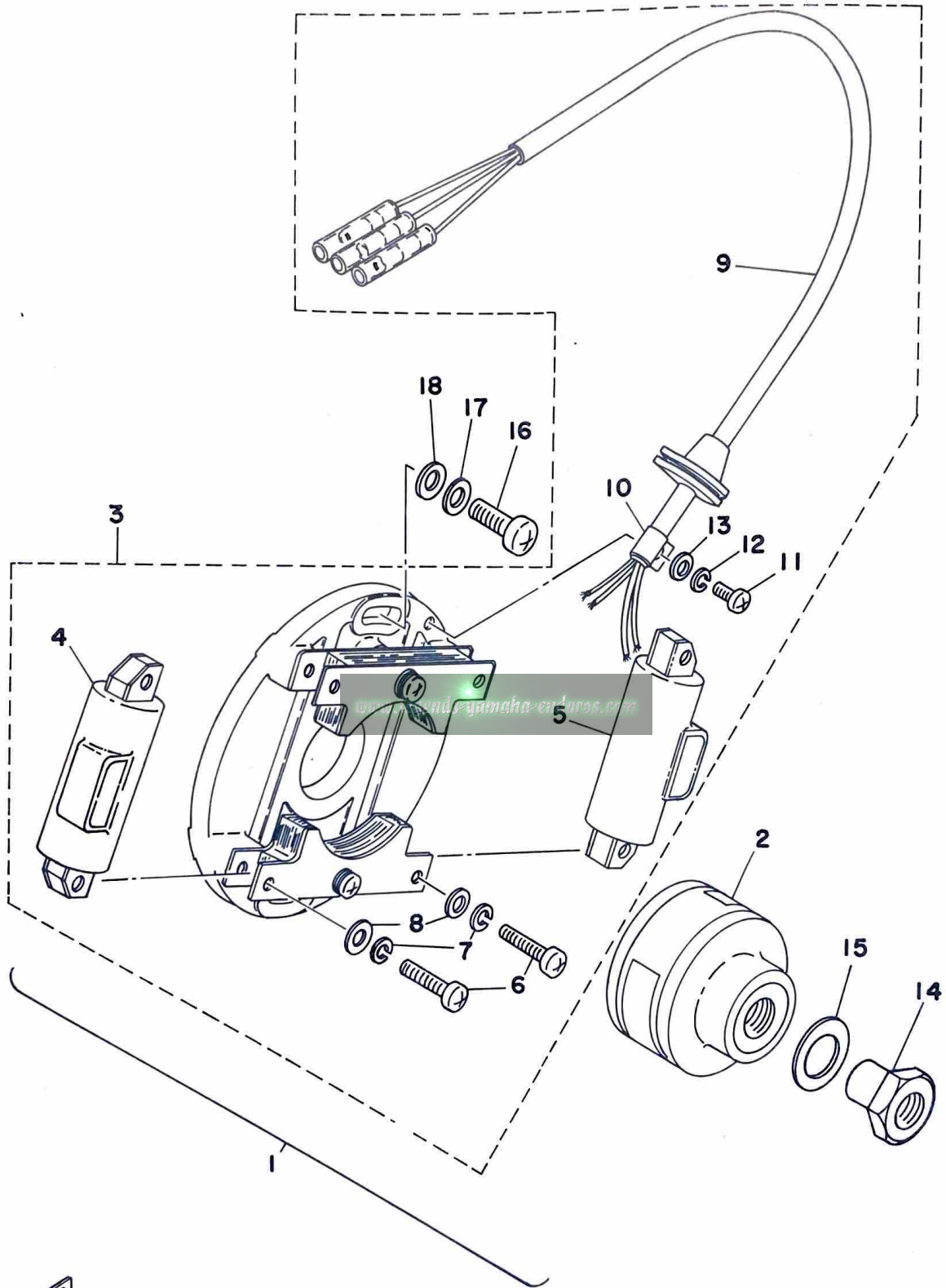
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 1	1J4-14610-00	EXHAUST PIPE ASS'Y .....	1		
2	248-14623-00	GASKET .....	1		
3	276-14612-10	NUT, ring .....	1		
4	152-14613-00	GASKET, exhaust pipe .....	1		
5	97301-06016	BOLT, hexagon .....	2		
6	92901-06100	WASHER, spring .....	2		
7	409-14684-00	BOLT, hook .....	1		
8	90507-20012	SPRING, tension (145-14683-00) .....	1		
9	1G8-14753-01	SILENCER .....	1		
10	537-14788-00	BAND, silencer .....	1		
11	537-14771-01	STAY, muffler .....	2		
12	97301-06016	BOLT, hexagon .....	4		
13	92901-06100	WASHER, spring .....	4		
14	90201-07081	WASHER, plate (808-77525-00) .....	4		
15	565-14747-00	DAMPER .....	1		
16	90387-08258	COLLAR .....	1		
17	90201-08113	WASHER, plate (611-48556-30) .....	2		
18	92901-08100	WASHER, spring .....	1		
19	97301-08030	BOLT, hexagon .....	1		

ALTERNATE PARTS (U.S.A. Only)

20	1G8-14753-10	SILENCER .....	1		
21	1G8-14752-10	PIPE, outlet .....	1		
22	97301-06012	BOLT, hexagon .....	1		
23	92901-06100	WASHER, spring .....	1		
24	92901-06600	WASHER, plate .....	1		



Fig. 12 C.D.I. MAGNETO



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	1G8-85500-10	C. D. I. MAGNETO ASS'Y .....	1		
2	1G8-85550-10	. ROTOR ASS'Y .....	1		
3	565-85510-10	. STATOR ASS'Y .....	1		
4	565-85566-10	. . COIL, charge 1 .....	1		
5	565-85567-10	. . COIL, charge 2 .....	1		
6	98501-05025	. . SCREW, panhead .....	4		
7	92901-05100	. . WASHER, spring .....	4		
8	92901-05200	. . WASHER, plain .....	4		
9	565-85515-10	. . LEAD WIRE ASS'Y .....	1		
10	109-81328-10	. . CLAMP, lead wire .....	1		
11	98501-04008	. . SCREW, panhead .....	1		
12	92901-04100	. . WASHER, spring .....	1		
13	92901-04200	. . WASHER, plain .....	1		
14	322-85553-10	. NUT, rotor .....	1		
15	322-85554-10	. WASHER, rotor .....	1		
16	92501-06020	SCREW, panhead .....	2		
17	92901-06600	WASHER, plate .....	2		
18	90201-06045	WASHER, plate .....	2		

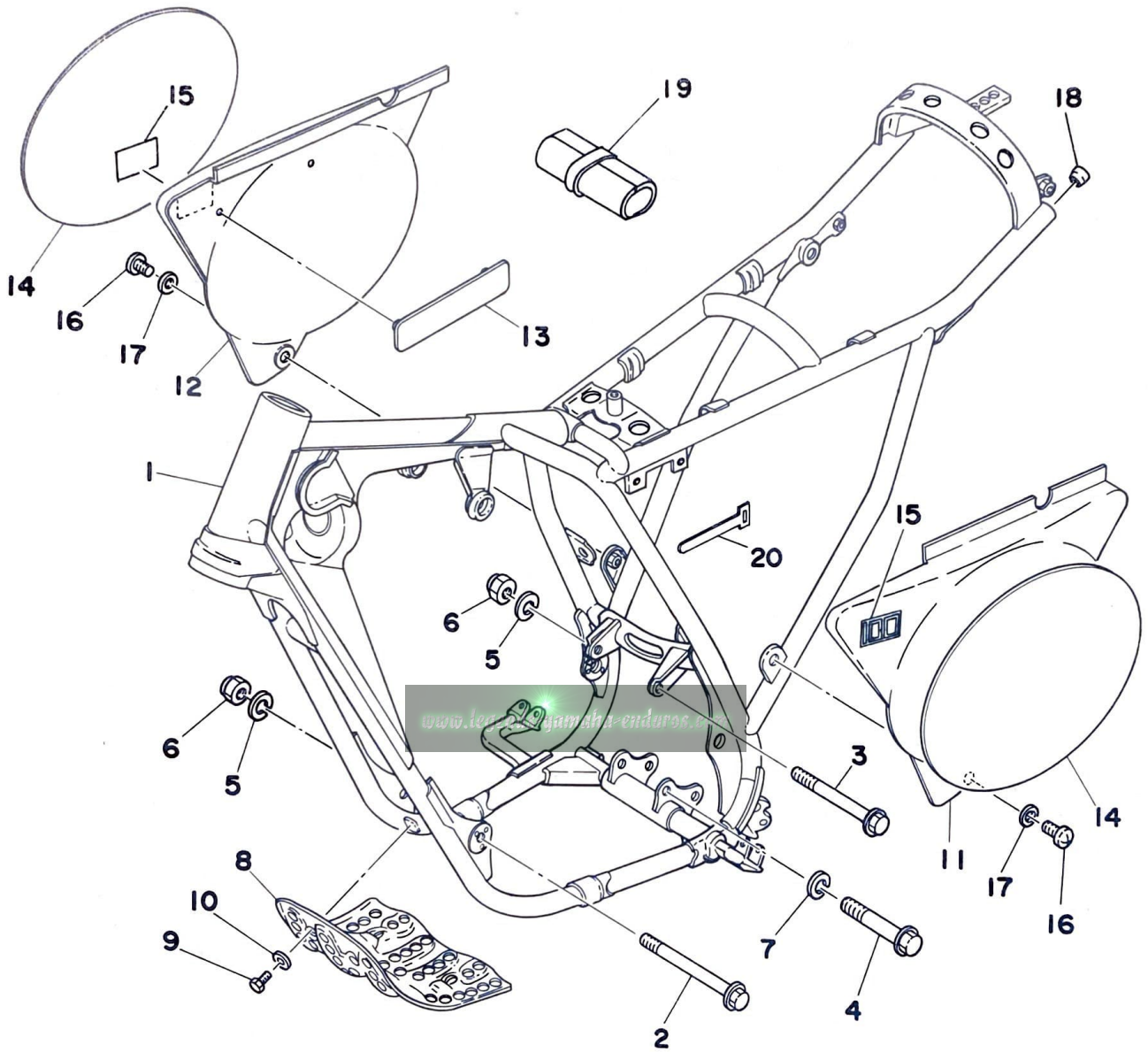
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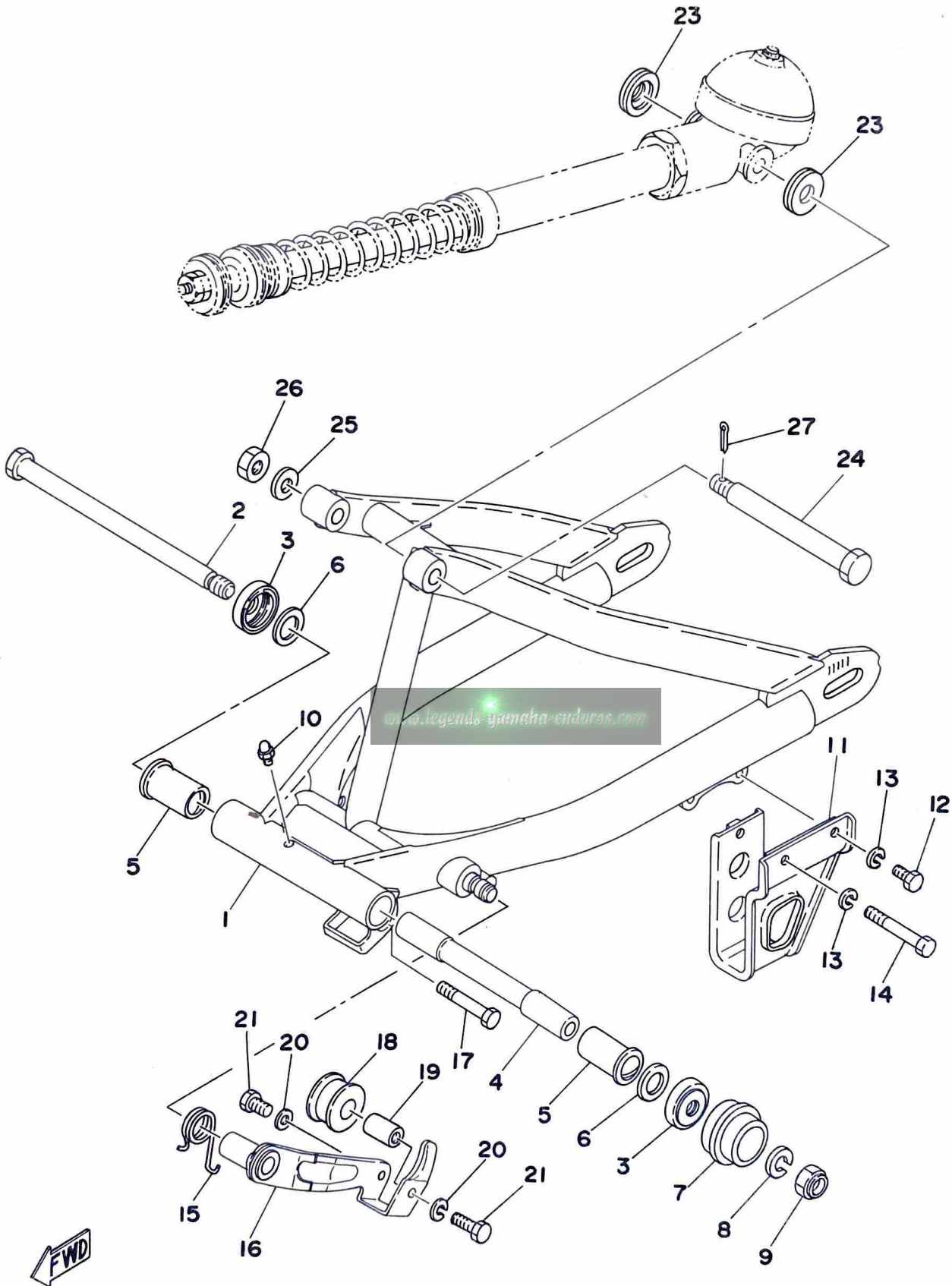
Fig. 13 FRAME · SIDE COVER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 1	1G8-21110-02-33	FRAME COMP. ....	1		Yamaha Black
	2	90105-08024 BOLT .....	1		M8-120L
	3	90105-08022 BOLT .....	1		M8-105L
	4	90105-10037 BOLT .....	1		M10-80L
	5	90209-08050 WASHER .....	2		
	6	90185-08054 NUT, self locking .....	2		
	7	92901-10100 WASHER, spring .....	1		
	8	537-21471-00 PROTECTOR, engine .....	1		
	9	97301-06012 BOLT, hexagon .....	4		
	10	92901-06600 WASHER, plate .....	4		
	11	537-21711-00 COVER, side left .....	1		Competition Yellow
	12	537-21721-00 COVER, side right .....	1		Competition Yellow
	13	537-21732-00 SEAL, side cover .....	1		
	14	401-21787-00 EMBLEM, number .....	2		
	15	1J4-21786-00 EMBLEM .....	2		
	16	98903-06015 SCREW, bind .....	2		
	17	90201-06067 WASHER, plate .....	2		
	18	537-25139-00 PLUG, seat rail .....	2		
	19	401-28100-11 TOOL ASS'Y .....	1		
	20	341-26397-01 BAND .....	1		

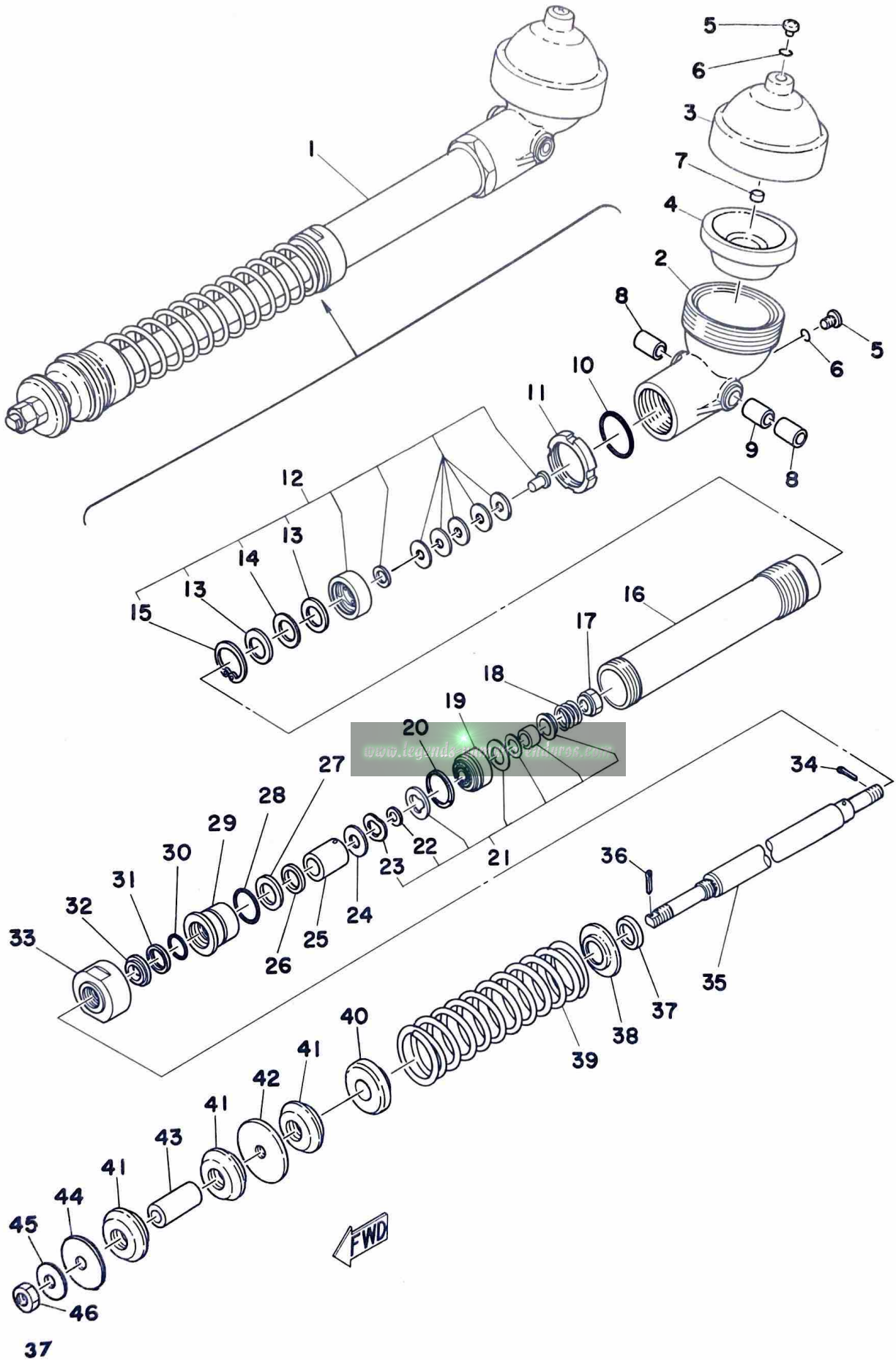


Fig. 14 REAR ARM



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 1	1J4-22110-01-33	REAR ARM COMP. ....	1		Yamaha Black
			1		
2	537-22141-01	SHAFT, pivot .....	2		
3	401-22128-01	SEAL, guard.....	1		
4	403-22124-00	BUSHING 2 .....	2		
5	90386-18028	BUSHING (401-22123-00) .....	U. N		
6	401-22127-00	SHIM (19-28-0.3) .....	1		
7	537-22151-00	SEAL, guard .....	1		
8	92901-12100	WASHER, spring .....	1		
9	90185-12046	NUT, self locking .....	1		
10	93700-06005	NIPPLE, grease .....	1		
11	1K7-22153-00-33	GUARD, chain .....	1		Yamaha Black
12	97301-06014	BOLT, hexagon .....	2		
13	92901-06100	WASHER, spring .....	1		
14	97301-06055	BOLT .....	1		
15	90508-35350	SPRING, torsion .....	1		
16	1W1-22179-00	ARM, tensioner .....	1		
17	90109-10483	BOLT .....	1		
18	1W1-22178-00	TENSIONER .....	1		
19	90179-06239	NUT <a href="http://www.legends-yamaha-entance.com">www.legends-yamaha-entance.com</a> .....	1		
20	90201-14411	WASHER, plate .....	2		
21	97301-06012	BOLT, hexagon .....	2		
22	92901-05100	WASHER, spring .....	2		
23	483-22128-00	COVER, thrust .....	1		
24	90109-08300	BOLT .....	1		
25	90201-08439	WASHER, plate .....	1		
26	95301-08600	NUT, hexagon .....	1		
27	91401-20012	PIN, cotter .....	1		

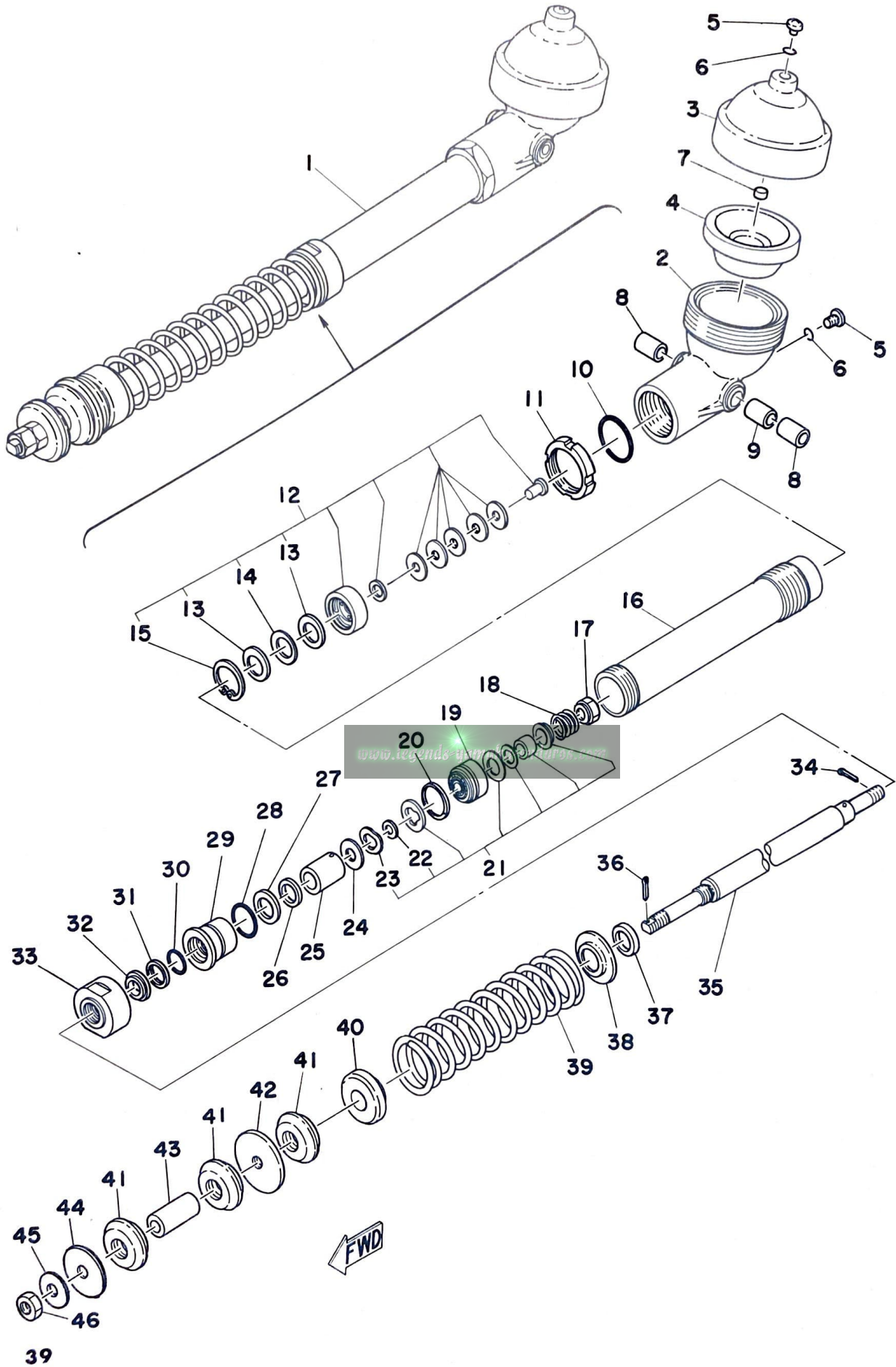
Fig. 15 REAR CUSHION



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15- 1	1J4-22210-01	REAR CUSHION ASS'Y .....	1		
2	509-22411-01	. HOUSING, membrane .....	1		
3	509-22412-00	. CAP, housing .....	1		
4	483-22413-02	. MEMBRANE .....	1		
5	98901-06008	. SCREW, bind .....	2		
6	93210-06001	. O-RING (1.9-5.8) .....	2		
7	483-22419-01	. VALVE, rubber .....	1		
8	90382-12019	. BUSHING, bimetal solid .....	2		
9	90387-12493	. COLLAR (12.2-14.8-26) .....	1		
10	93210-42263	. O-RING (3.5-41.7) .....	1		
11	90179-44068	. NUT, ring .....	1		
12	509-22406-01	. BASE VALVE SET .....	1		
13	509-22453-01	. . PLATE, valve 3 .....	2		
14	483-22458-00	. . LEAF, spring 2 .....	1		
15	93420-35003	. . CIRCLIP .....	1		
16	509-22471-01	. . CYLINDER, case .....	1		
17	90179-12228	. NUT .....	1		
18	90501-29327	. SPRING, compression .....	1		
19	483-22431-00	. PISTON, rear cushion .....	1		
20	509-22437-00	. RING, piston .....	1		
21	509-22405-01	. PISTON VALVE SET .....	1		
22	509-22435-01	. . PLATE, valve 2 .....	1		
23	483-22436-00	. . LEAF, spring 1 .....	1		
24	90201-12525	. WASHER, plate .....	1		
25	509-22482-02	. STOPPER .....	1		
26	90560-18143	. SPACER .....	1		
27	483-22483-02	. DAMPER 1 .....	1		
28	93210-31264	. O-RING (3.5-30.7) .....	1		
29	483-22473-00	. HOUSING, seal ring .....	1		
30	93210-22265	. O-RING (3.5-21.7) .....	1		
31	93104-22052	. OIL SEAL (SO-22-28.5-3.8) .....	1		
32	93102-22141	. OIL SEAL (SD-22-30-5.5) .....	1		



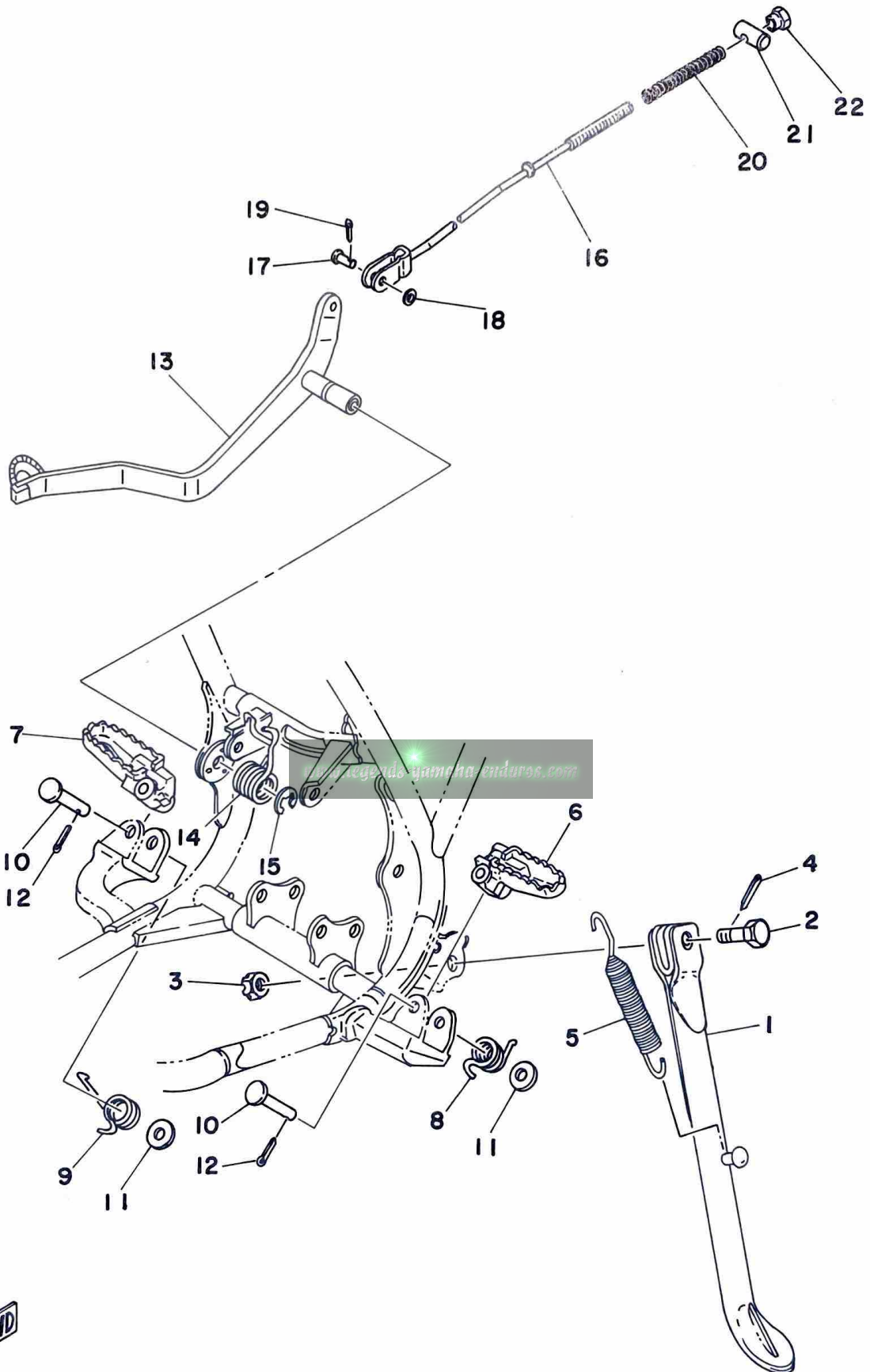
Fig. 15 REAR CUSHION





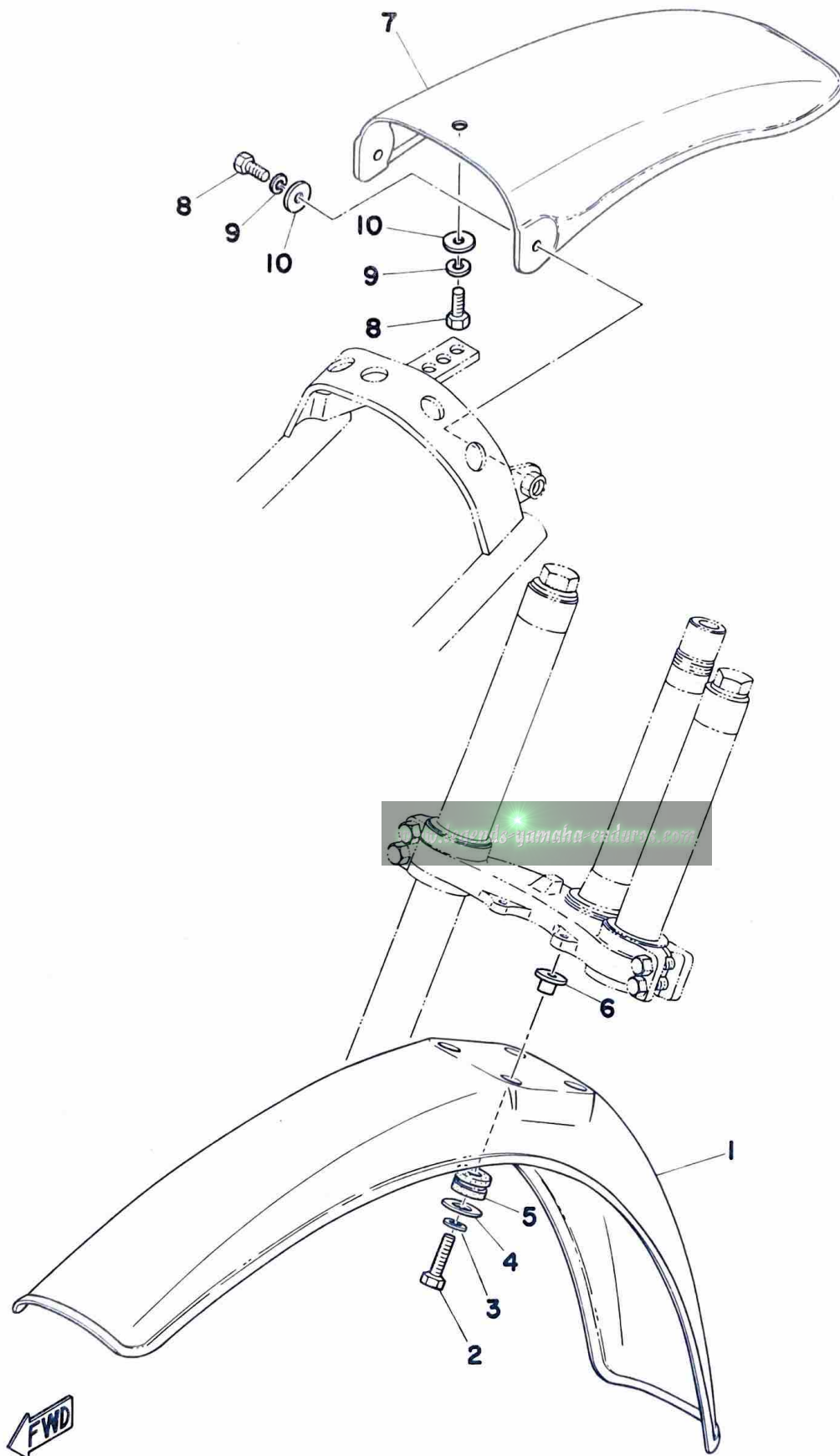
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15-33	483-22472-01	. CAP, case .....	1		
34	91401-25015	. PIN, cotter .....	1		
35	509-22481-02	. ROD, piston .....	1		
36	91401-30020	. PIN, cotter .....	1		
37	90202-22091	. WASHER, plate .....	1		
38	483-22214-01	. GUIDE, spring .....	1		
39	90501-85423	. SPRING 1 (K 3.4 kg/mm Red/White) .....	} U. R 1		Light Duty Alternate Parts
	90501-85424	. SPRING 1 (K 3.6 kg/mm Red/Yellow).....			Light Duty Alternate Parts
	90501-85402	. SPRING 1 (K 3.8 kg/mm Red) .....			STD
	90501-85425	. SPRING 1 (K 4.0 kg/mm Red/Green) .....			Heavy Duty Alternate Parts
	90501-85426	. SPRING 1 (K 4.2 kg/mm Red/Blue) .....			Heavy Duty Alternate Parts
40	509-22213-01	. SEAT, spring .....	1		
41	483-22492-01	. DAMPER 2 .....	3		
42	90179-16189	. NUT, plate .....	1		
43	90387-14274	. COLLAR (14.2-22-48) .....	1		
44	90201-14582	. WASHER, plate <a href="http://yamaha-enduros.com">yamaha-enduros.com</a> .....	1		
45	90201-14222	. WASHER, plate (835-17658-00) .....	1		
46	95301-14600	. NUT, hexagon .....	1		

Fig.16 STAND · FOOTREST · BRAKE PEDAL



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	1W1-27311-00	STAND, side .....	1		
2	90102-10006	BOLT (278-27317-00) .....	1		
3	90171-10012	NUT, castle .....	1		
4	91401-20025	PIN, cotter .....	1		
5	90507-29008	SPRING, tension .....	1		
6	1W1-27411-00	FOOTREST, left .....	1		
7	1W1-27421-00	FOOTREST, right .....	1		
8	90508-18298	SPRING, torsion .....	1		
9	90508-18299	SPRING, torsion .....	1		
10	91701-08042	PIN, clevis .....	2		
11	92901-08600	WASHER, plain .....	2		
12	91401-25012	PIN, cotter .....	2		
13	537-27211-02-33	PEDAL, brake .....	1		Yamaha Black
14	90508-45290	SPRING, torsion .....	1		
15	93430-10015	CIRCLIP (E-10) .....	1		
16	537-27231-00	ROD, brake .....	1		
17	90240-06006	PIN, with hole (248-27228-00) .....	1		
18	92901-06200	WASHER, plain .....	1		
19	91401-25012	PIN, cotter .....	1		
20	90501-10245	SPRING (180-27236-00) .....	1		
21	90249-12008	PIN (156-27237-00) .....	1		
22	90179-06176	NUT .....	1		

Fig. 17 FRONT FENDER · REAR FENDER

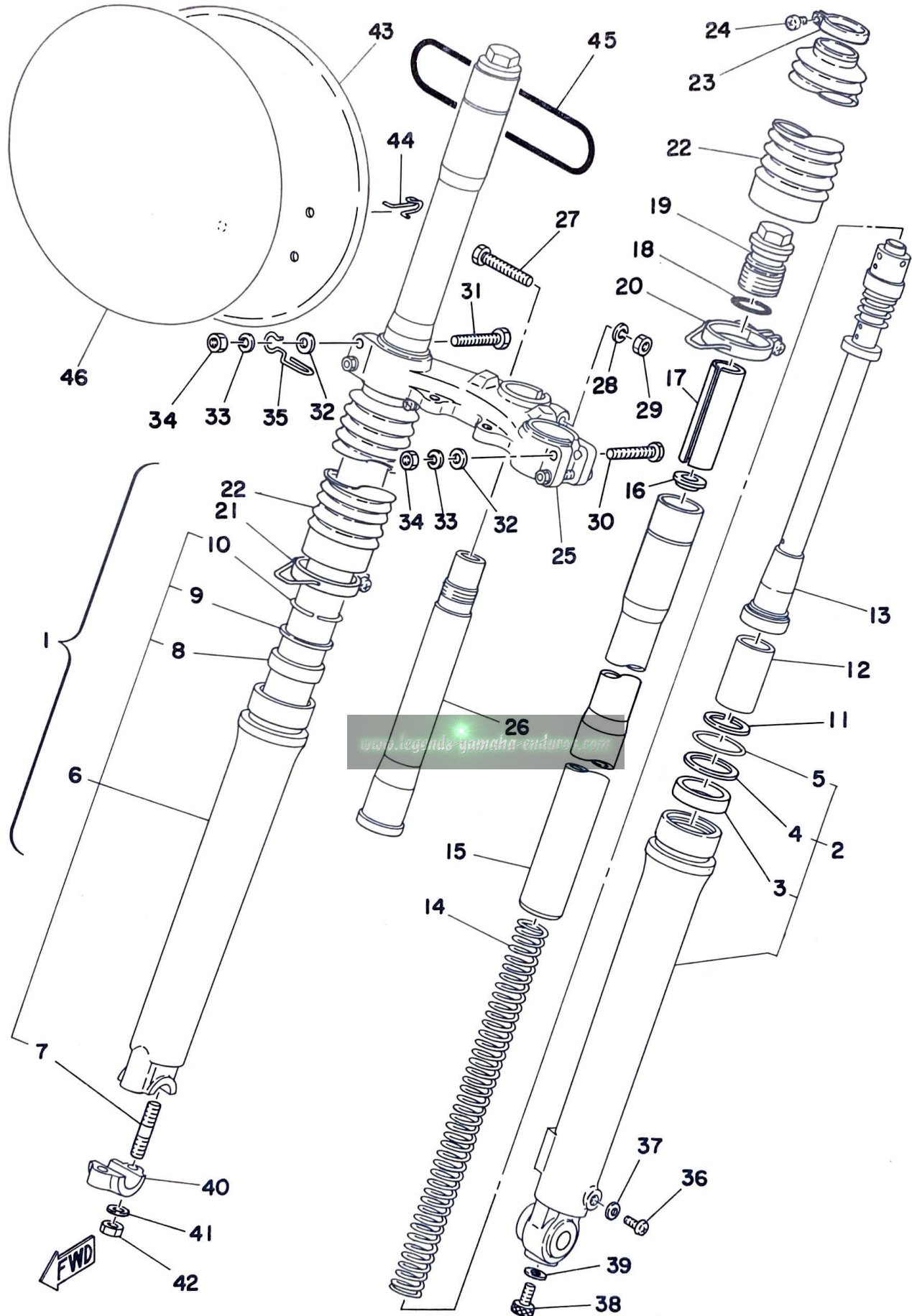


Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	402-21511-01	FENDER, front .....	1		Competition Yellow
2	97301-06030	BOLT .....	4		
3	92901-06100	WASHER, spring .....	4		
4	90201-06067	WASHER, plate .....	4		
5	90480-14198	GROMMET .....	4		
6	90387-06388	COLLAR (322-21544-00) .....	4		
7	537-21611-00	FENDER, rear .....	1		Competition Yellow
8	97301-06016	BOLT .....	3		
9	92901-06100	WASHER, spring .....	3		
10	90201-06067	WASHER, plate .....	3		

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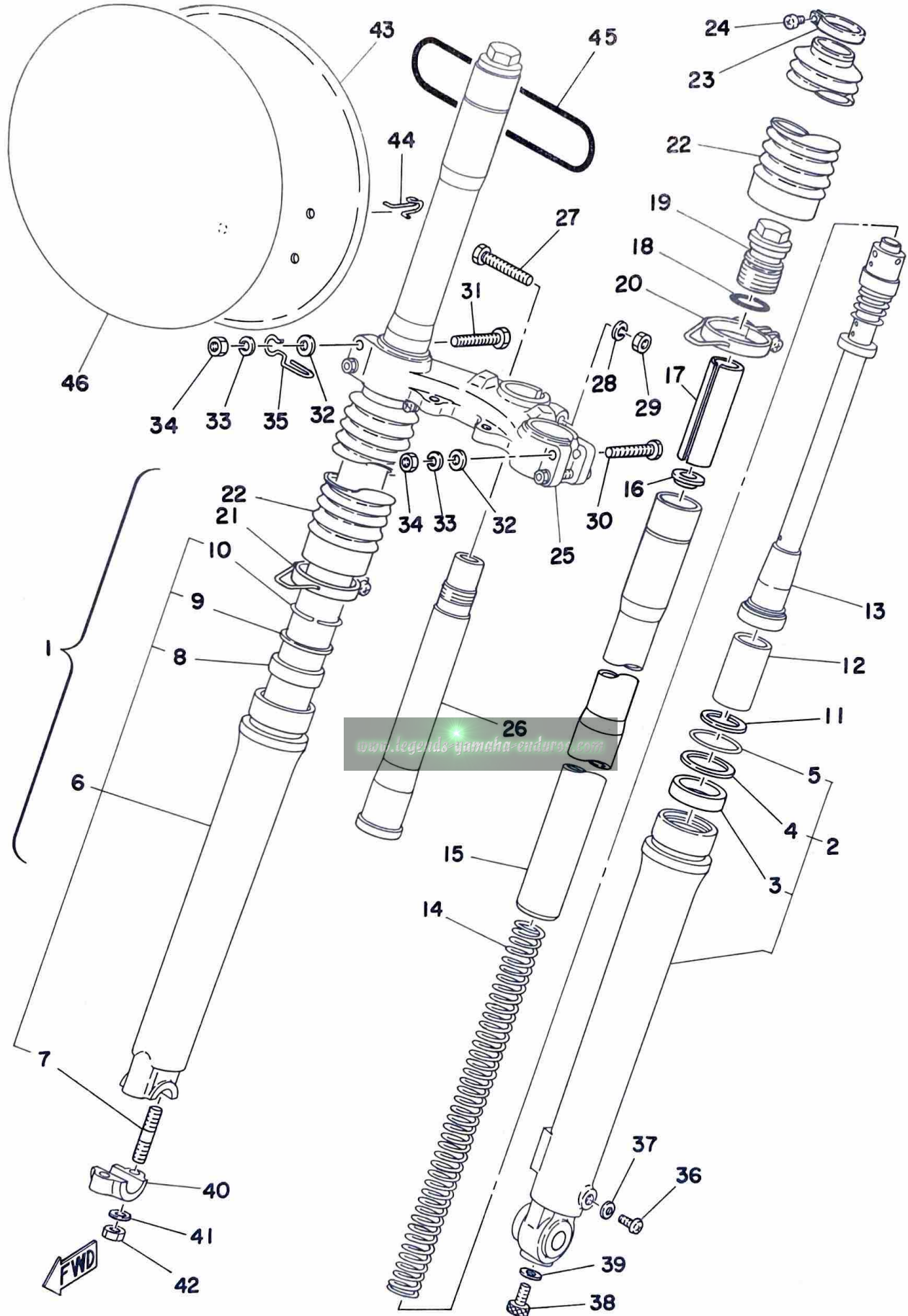


Fig. 18 FRONT FORK



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
18- 1	1J4-23101-00	FRONT FORK ASS'Y .....	1		
2	498-23126-00	. TUBE, outer left .....	1		
3	278-23145-51	. . OIL SEAL .....	1		
4	214-23146-00	. . WASHER, oil seal .....	1		
5	214-23156-00	. . CLIP, oil seal .....	1		
6	498-23136-00	. TUBE, outer right .....	1		
7	278-23128-51	. . BOLT, axle holder .....	2		
8	278-23145-51	. . OIL SEAL .....	1		
9	214-23146-00	. . WASHER, oil seal .....	1		
10	214-23156-00	. . CLIP, oil seal .....	1		
11	93450-30030	. CIRCLIP .....	2		
12	509-23171-00	. PISTON, front fork .....	2		
13	509-23170-01	. CYLINDER COMP., front fork .....	2		
14	509-23141-01	. SPRING, front fork .....	2		
15	509-23124-01	. TUBE, inner .....	2		
16	278-23142-50	. SEAT, spring upper .....	2		
17	341-23118-50	. SPACER .....	2		
18	214-23114-00	. PACKING .....	2		
19	291-23111-60	. BOLT, cap .....	2		
20	90460-54061	. CLAMP, hose (322-23318-01) .....	1		
21	90460-54062	. CLAMP, hose .....	1		
22	1J4-23191-00	. BOOT .....	2		
23	214-23192-40	. BAND, boot .....	2		
24	122-23119-01	. SCREW .....	2		
25	483-23345-00-98	. BRACKET, under .....	1		Low Gloss Black
26	322-23341-00	. SHAFT, steering .....	1		
27	322-23356-00	. BOLT .....	1		
28	92901-10100	. WASHER, spring .....	1		
29	322-23357-00	. NUT .....	1		
30	90109-08397	. BOLT .....	3		
31	1G8-23346-L0	. BOLT .....	1		
32	90201-08544	. WASHER, plate .....	4		

Fig. 18 FRONT FORK

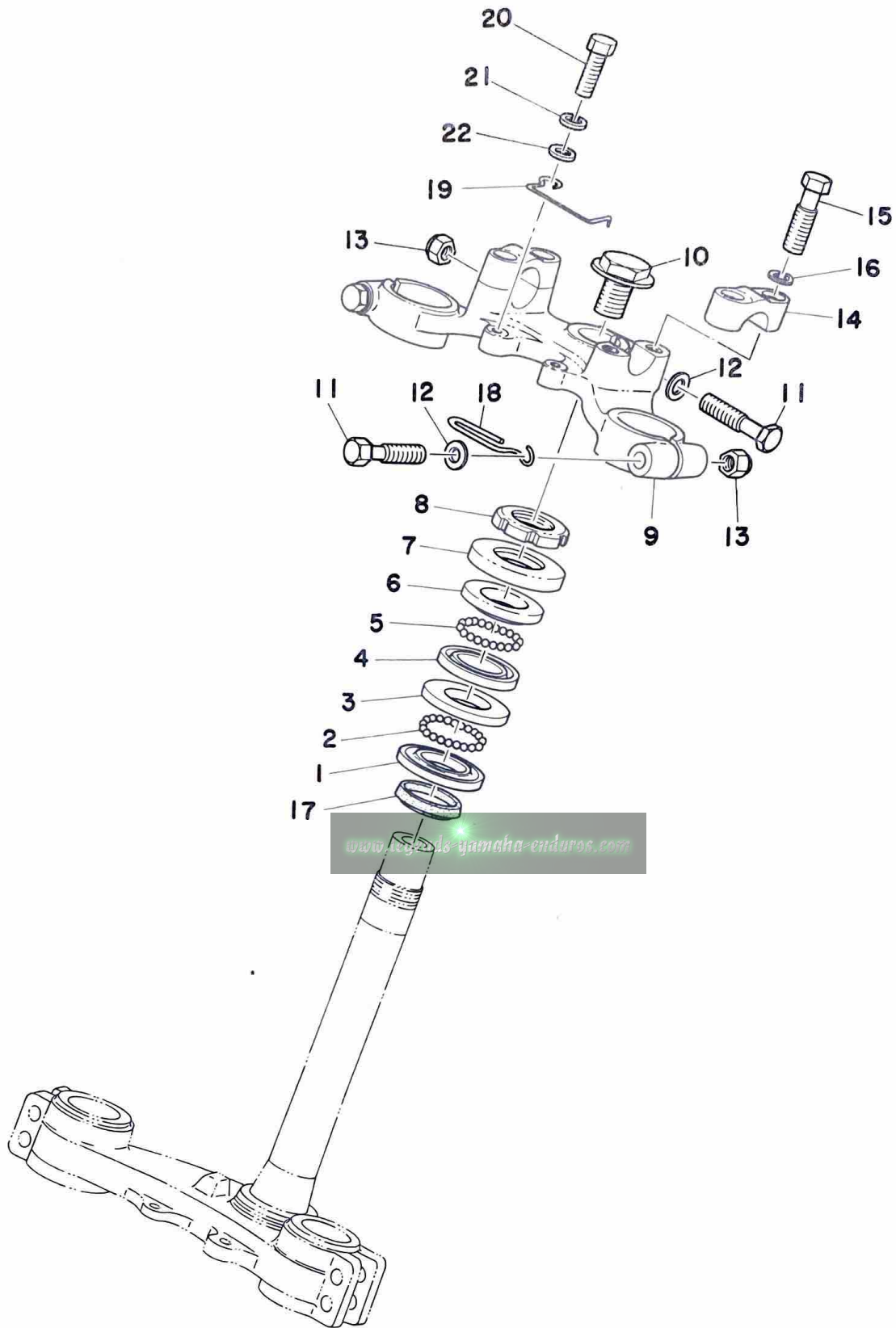


Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
18-33	92901-08100	. WASHER, spring .....	4		
34	90170-08180	. NUT .....	4		
35	509-23319-00	. HOLDER, wire .....	1		
36	122-23119-01	. PLUG, drain .....	2		
37	122-23129-00	. GASKET, drain plug .....	2		
38	278-23181-50	. BOLT .....	2		
39	509-23158-L0	. PACKING .....	2		
40	291-23167-61	. HOLDER, axle .....	1		
41	90201-08544	. WASHER, plate .....	2		
42	90170-08176	. NUT .....	2		
43	322-23485-00	PLATE, number .....	1		
44	431-23486-02	STAY, number plate .....	2		
45	288-23489-00	O-RING (3.1-99.4) .....	1		
46	322-23395-00	EMBLEM, number .....	1		

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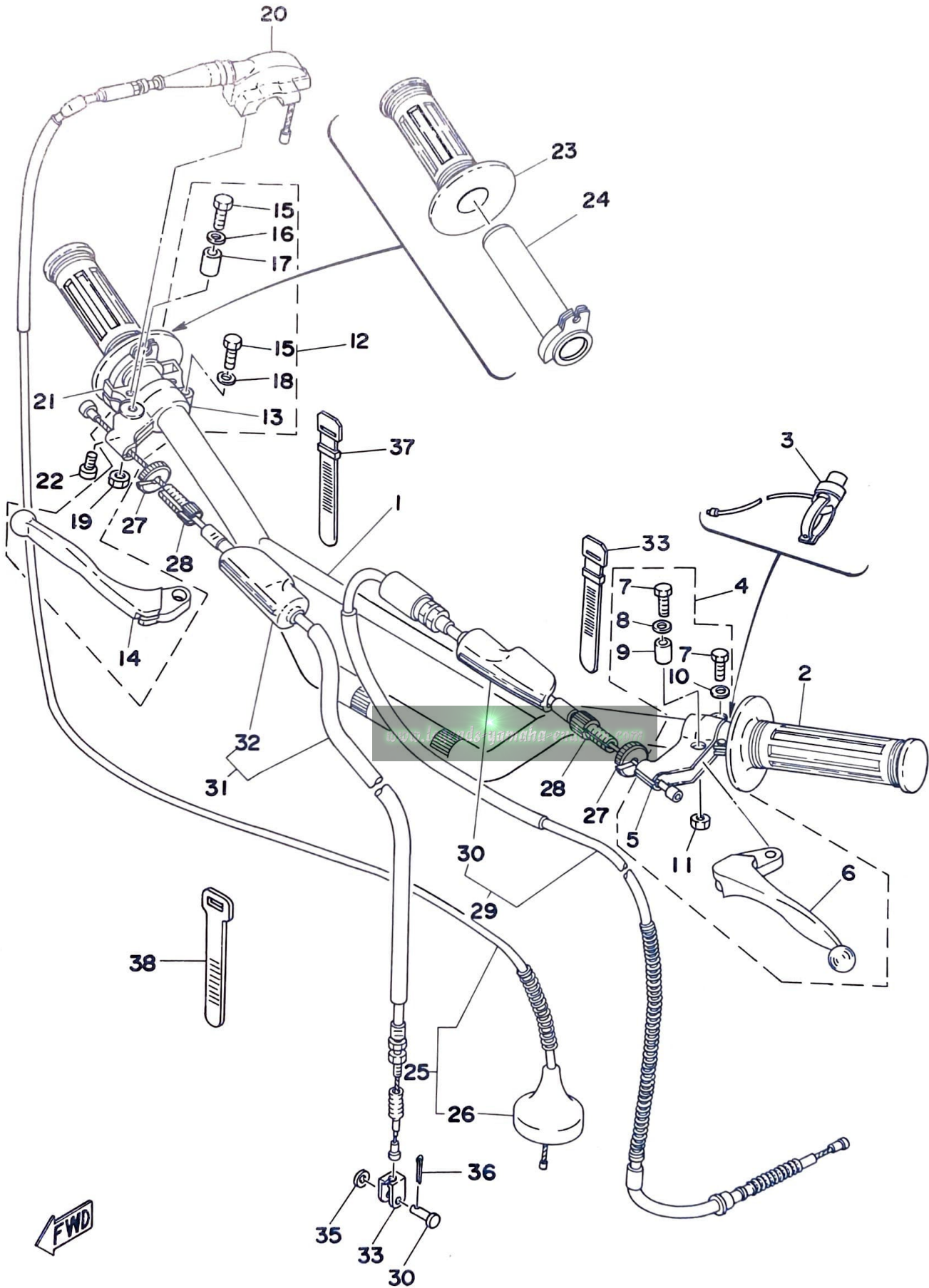
Fig. 19 STEERING





Ref. No.	Parts No.	Description	Qty	Applicable Machine No.	Remarks
19- 1	156-23411-00	RACE, ball 1 .....	1		
2	93501-04011	BALL (1/4 inch) .....	19		
3	156-23412-00	RACE, ball 2 .....	1		
4	122-23412-00	RACE, ball 2 .....	1		
5	93503-16010	BALL (3/16 inch) .....	22		
6	122-23411-00	RACE, ball 1 .....	1		
7	122-23416-00	COVER, ball race .....	1		
8	90179-25033	NUT (137-23454-00) .....	1		
9	321-23435-01-98	CROWN, handle .....	1		Low Gloss Black
10	90105-14060	BOLT .....	1		
11	97321-08055	BOLT, hexagon .....	3		
12	90201-08083	WASHER, plate (156-27226-00) .....	3		
13	95601-08100	NUT, U .....	3		
14	401-23441-00-98	HOLDER, handle upper .....	2		Low Gloss Black
15	97323-08035	BOLT, hexagon .....	4		
16	92901-08100	WASHER, spring .....	4		
17	164-23462-00	SEAL, dust .....	1		
18	434-23319-00	HOLDER, wire .....	1		
19	483-23318-00	HOLDER, wire .....	1		
20	97301-06014	BOLT, hexagon .....	1		
21	92901-06100	WASHER, spring .....	1		
22	92901-06600	WASHER, plate .....	1		

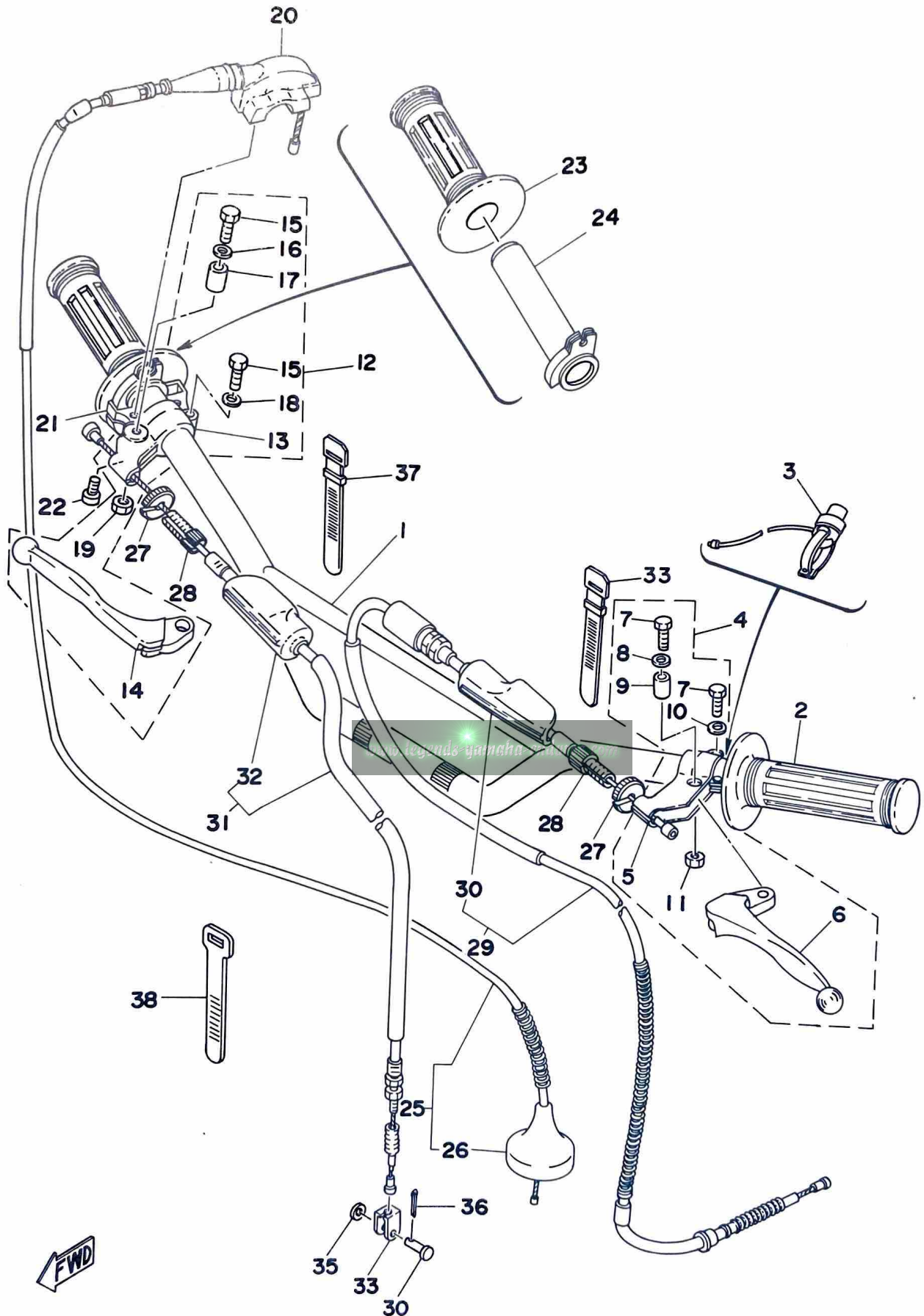
Fig. 20 HANDLE · WIRE



FWD

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20- 1	1J4-26111-00	HANDLE .....	1		
2	583-26241-00	GRIP, left .....	1		
3	1J4-83976-00	SWITCH, handle l .....	1		
4	583-82910-10	LEVER HOLDER ASS'Y, left .....	1		
5	461-82911-00	. HOLDER, lever left .....	1		Low Gloss Black
6	583-83912-00	. LEVER, left .....	1		Low Gloss Black
7	97303-06022	. BOLT, hexagon .....	2		
8	90201-08083	. WASHER, plate .....	1		
9	214-83913-00	. COLLAR, lever .....	1		
10	92901-06100	. WASHER, spring .....	1		
11	95601-06100	. NUT, U .....	1		
12	583-82920-10	LEVER HOLDER ASS'Y, right .....	1		
13	516-82921-30	. HOLDER, lever right .....	1		Low Gloss Black
14	583-83922-00	. LEVER, right .....	1		Low Gloss Black
15	97303-06022	. BOLT, hexagon .....	2		
16	90201-08083	. WASHER, plate .....	1		
17	214-83913-00	. COLLAR, lever .....	1		
18	92901-06100	. WASHER, spring .....	1		
19	95601-06100	. NUT, U .....	1		
20	322-26281-00	CAP, grip upper .....	1		
21	322-26282-00	CAP, grip under .....	1		
22	98503-05020	SCREW, panhead .....	2		
23	583-26242-00	GRIP, right .....	1		
24	322-26243-00	TUBE, guide .....	1		
25	537-26311-00	WIRE, throttle .....	1		
26	431-26329-00	. CAP, rubber .....	1		
27	90179-08148	NUT (168-26344-00) .....	2		
28	90123-08046	BOLT, wire adjusting .....	2		
29	537-26335-00	WIRE, clutch .....	1		
30	382-26372-01	. COVER, lever .....	1		
31	483-26341-01	WIRE, brake front .....	1		
32	382-26372-01	. COVER, lever .....	1		

Fig. 20 HANDLE · WIRE

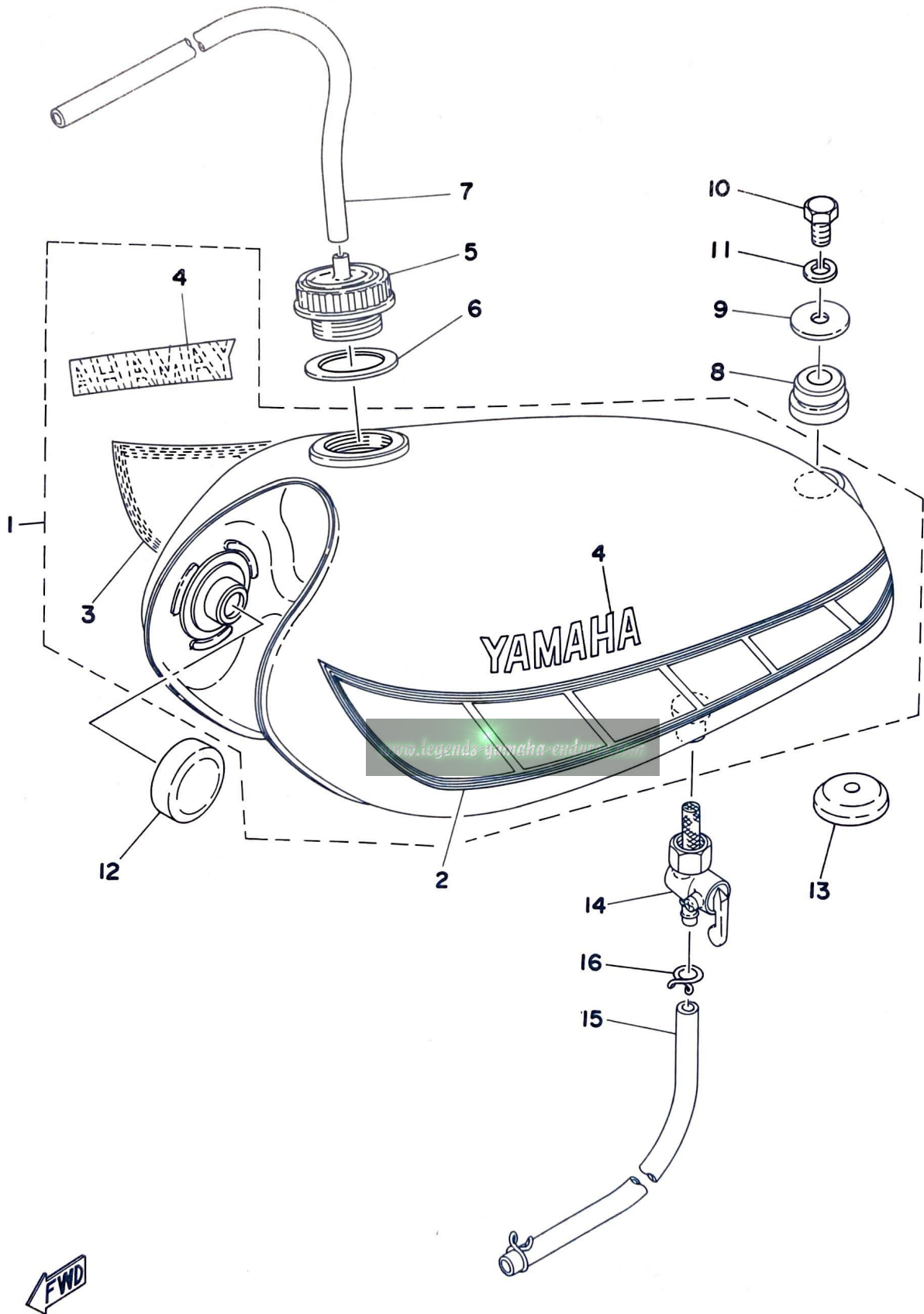


Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20-33	156-26347-00	JOINT, wire .....	1		
34	90240-08012	PIN, with hole (156-27229-00) .....	1		
35	90201-08083	WASHER, plate (156-27226-00) .....	1		
36	91401-20012	PIN, cotter .....	1		
37	437-83936-00	BAND, switch cord .....	2		
38	341-26397-01	BAND .....	1		

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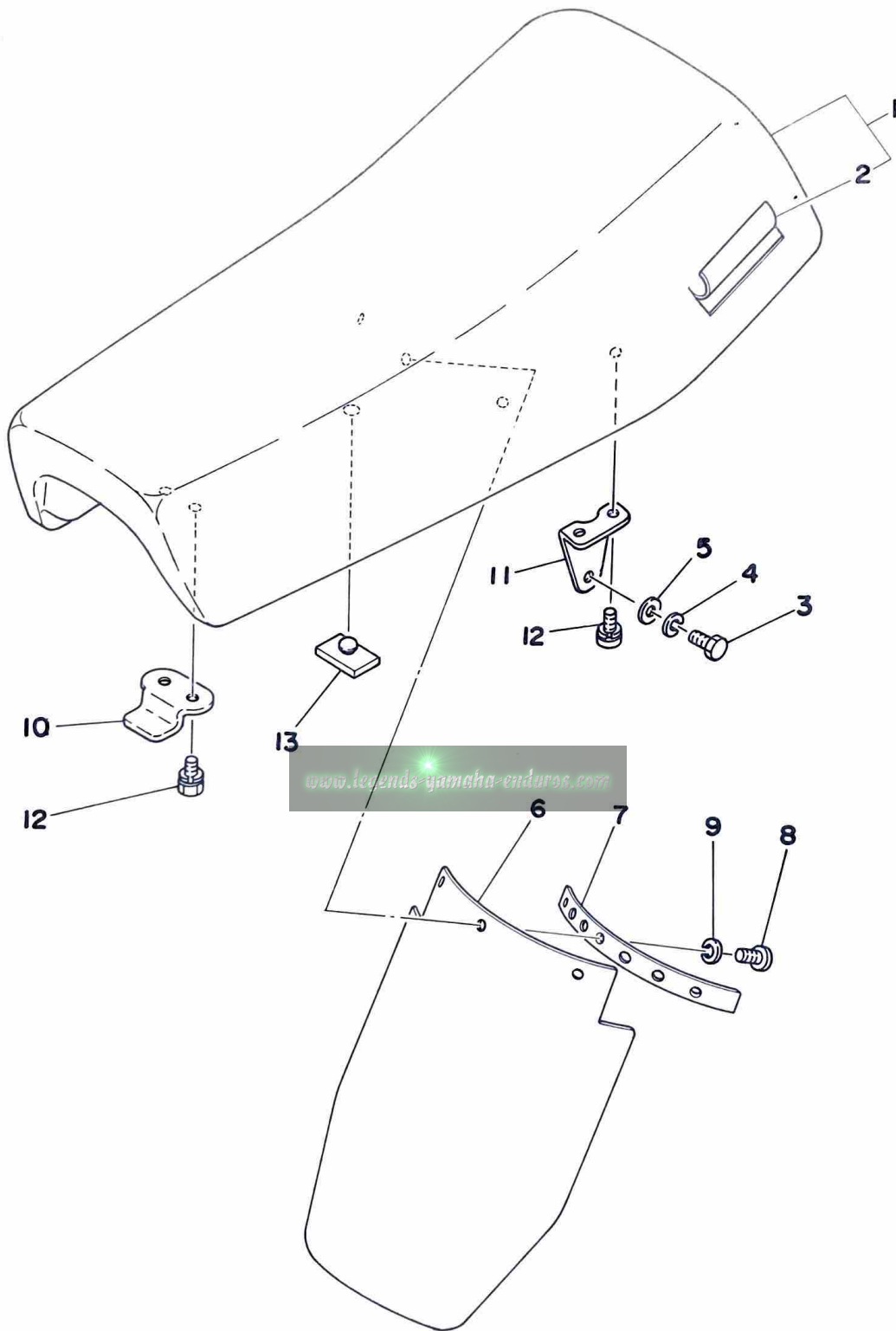
Fig. 21 FUEL TANK



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21- 1	537-24110-00-05	FUEL TANK COMP. ....	1		Competition Yellow
2	1J4-24244-00	. GRAPHIC, fuel tank left .....	1		
3	1J4-24245-00	. GRAPHIC, fuel tank right .....	1		
4	388-24161-00	. EMBLEM .....	2		
5	322-24611-02	BODY, cap .....	1		
6	90430-35122	GASKET .....	1		
7	90445-09111	HOSE (129-24311-00) .....	1		
8	90480-25135	GROMMET (322-24182-00) .....	1		
9	90209-08098	WASHER (341-83348-00) .....	1		
10	97301-08016	BOLT .....	1		
11	92901-08100	WASHER, spring .....	1		
12	156-24181-00	DAMPER, locating .....	2		
13	483-24181-01	DAMPER, locating rear .....	2		
14	322-24500-02	FUEL COCK ASS'Y .....	1		
15	90445-11290	HOSE .....	1		
16	90467-10008	CLIP (143-24356-00) .....	2		

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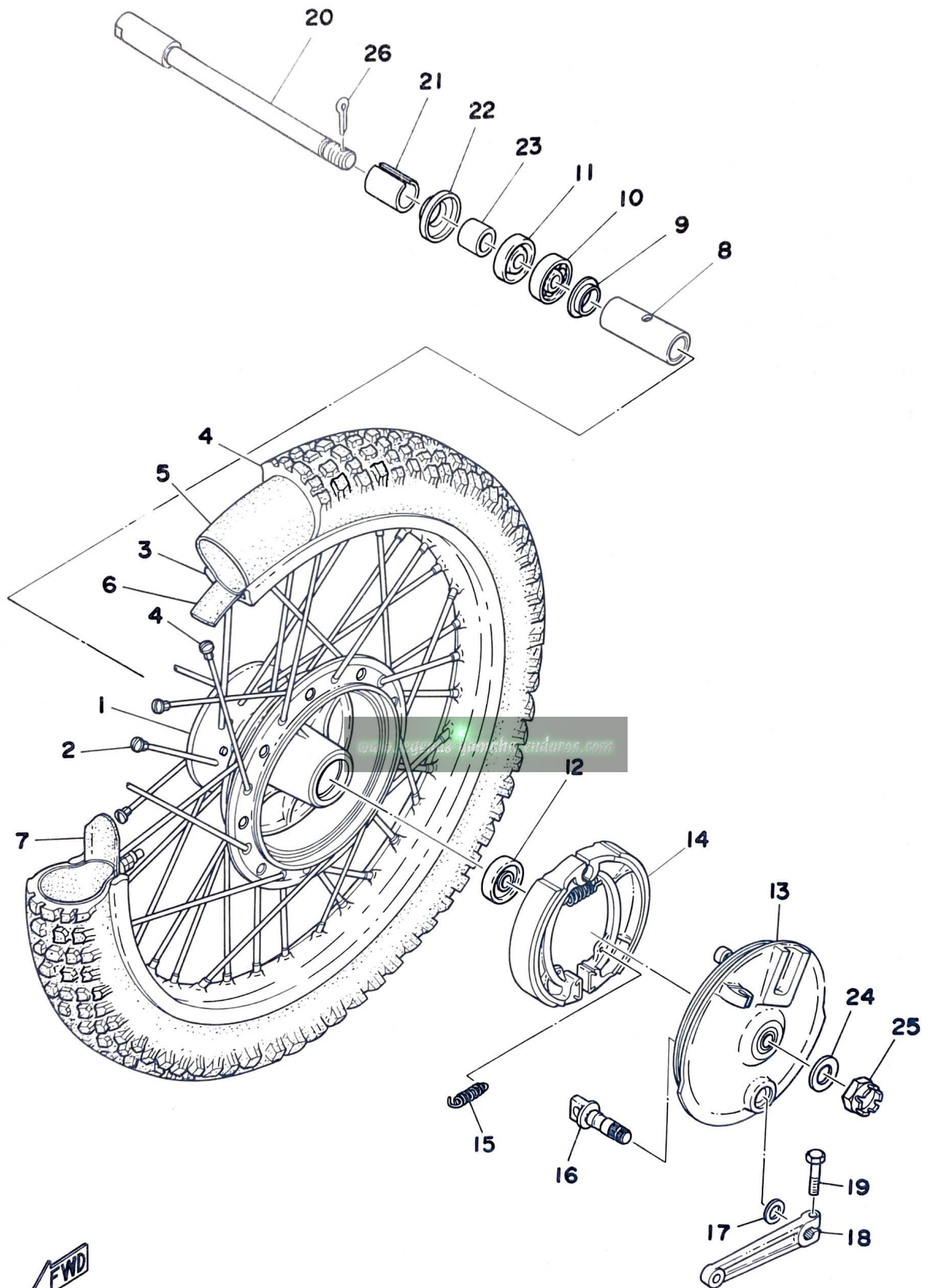
Fig. 22 SEAT



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	537-24770-00	SEMI DOUBLE SEAT ASS'Y .....	1		
2	537-24771-00	. COVER, seat .....	1		
3	97301-06016	BOLT, hexagon .....	2		
4	92901-06100	WASHER, spring .....	2		
5	92901-06600	WASHER, plate .....	2		
6	483-21621-00	FLAP .....	1		
7	1G8-21615-00	WASHER, special 1 .....	1		
8	92501-06015	SCREW, panhead .....	3		
9	92901-06100	WASHER, spring .....	3		
10	322-24748-00	BRACKET, front .....	1		
11	509-24738-01	BRACKET, seat rear .....	2		
12	90101-06304	BOLT .....	6		
13	509-24724-00	DAMPER, seat .....	4		

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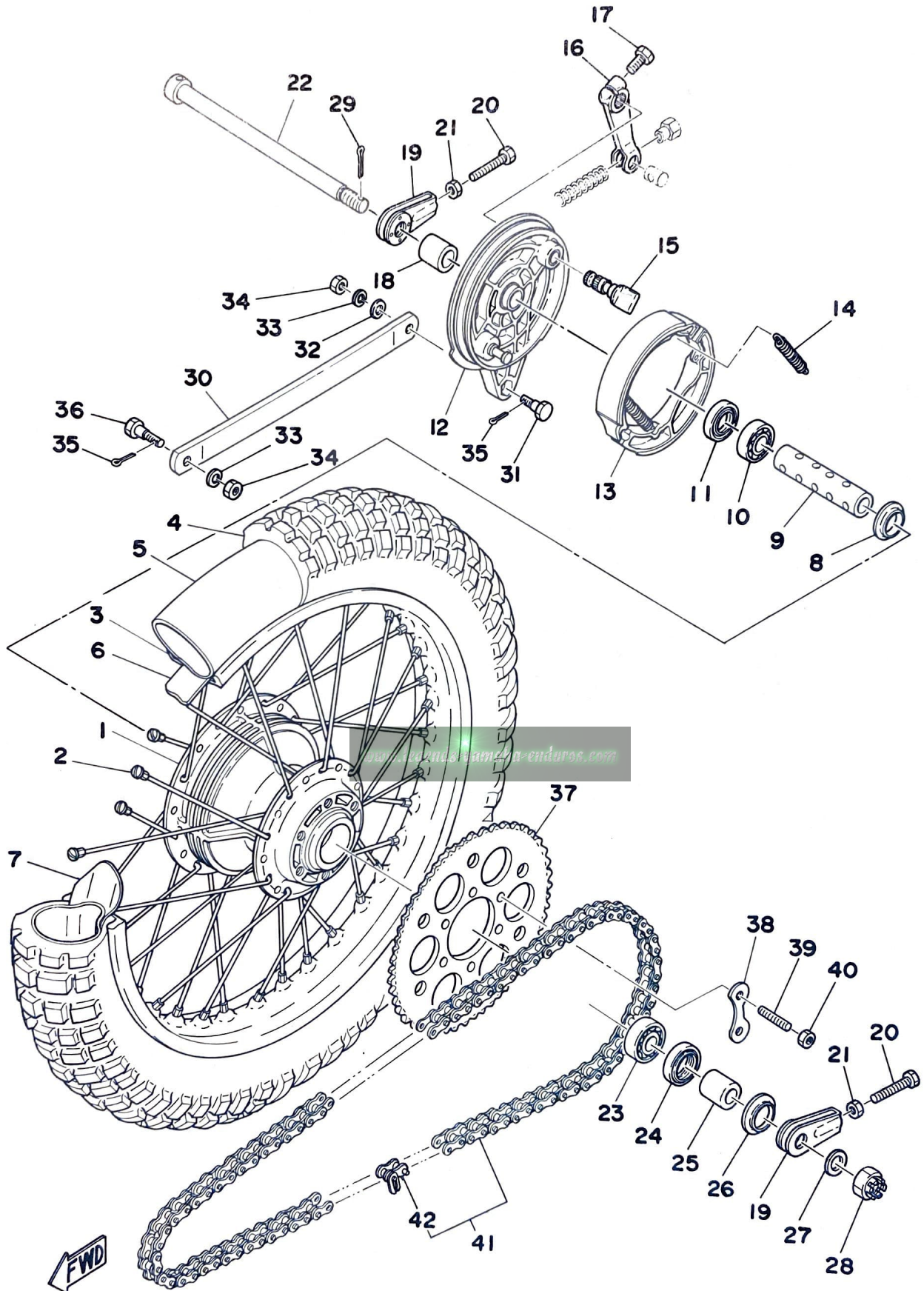
Fig. 23 FRONT WHEEL





Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	322-25111-00-98	HUB, front .....	1		Low Gloss Black
2	322-25104-01	SPOKE SET .....	1s		
3	94416-21104	RIM, front (1.60A-21) .....	1		
4	94127-21216	TIRE, front (2.75-21-4PR) .....	1		
5	94227-21069	TUBE, front (2.75-21) .....	1		
6	94327-21024	BAND, rim (3.00-21) .....	1		
7	1T1-25194-00	SPACER, bead .....	2		
8	90560-15116	SPACER (322-25117-00) .....	1		
9	146-25116-00	FLANGE, spacer .....	1		
10	93306-20201	BEARING (6202) .....	1		
11	93102-20009	OIL SEAL (SD-20-35-7) .....	1		
12	93306-20203	BEARING (6202RS) .....	1		
13	322-25121-00-98	PLATE, brake shoe .....	1		Low Gloss Black
14	322-25130-00	BRAKE SHOE COMP. ....	2		
15	90506-16036	SPRING, tension (183-25333-00) .....	2		
16	322-25151-00	CAMSHAFT .....	1		
17	137-25159-00	SEAL, camshaft .....	1		
18	322-25155-00	LEVER, camshaft .....	1		
19	97301-06025	BOLT, hexagon .....	1		
20	275-25181-00	SHAFT, wheel .....	1		
21	90387-15116	COLLAR (322-25186-00) .....	1		
22	322-25118-00	COVER, hub dust .....	1		
23	90387-15418	COLLAR (322-25183-00) .....	1		
24	92901-14200	WASHER, plain .....	1		
25	90171-14006	NUT, castle (214-25182-01) .....	1		
26	91401-30030	PIN, cotter .....	1		

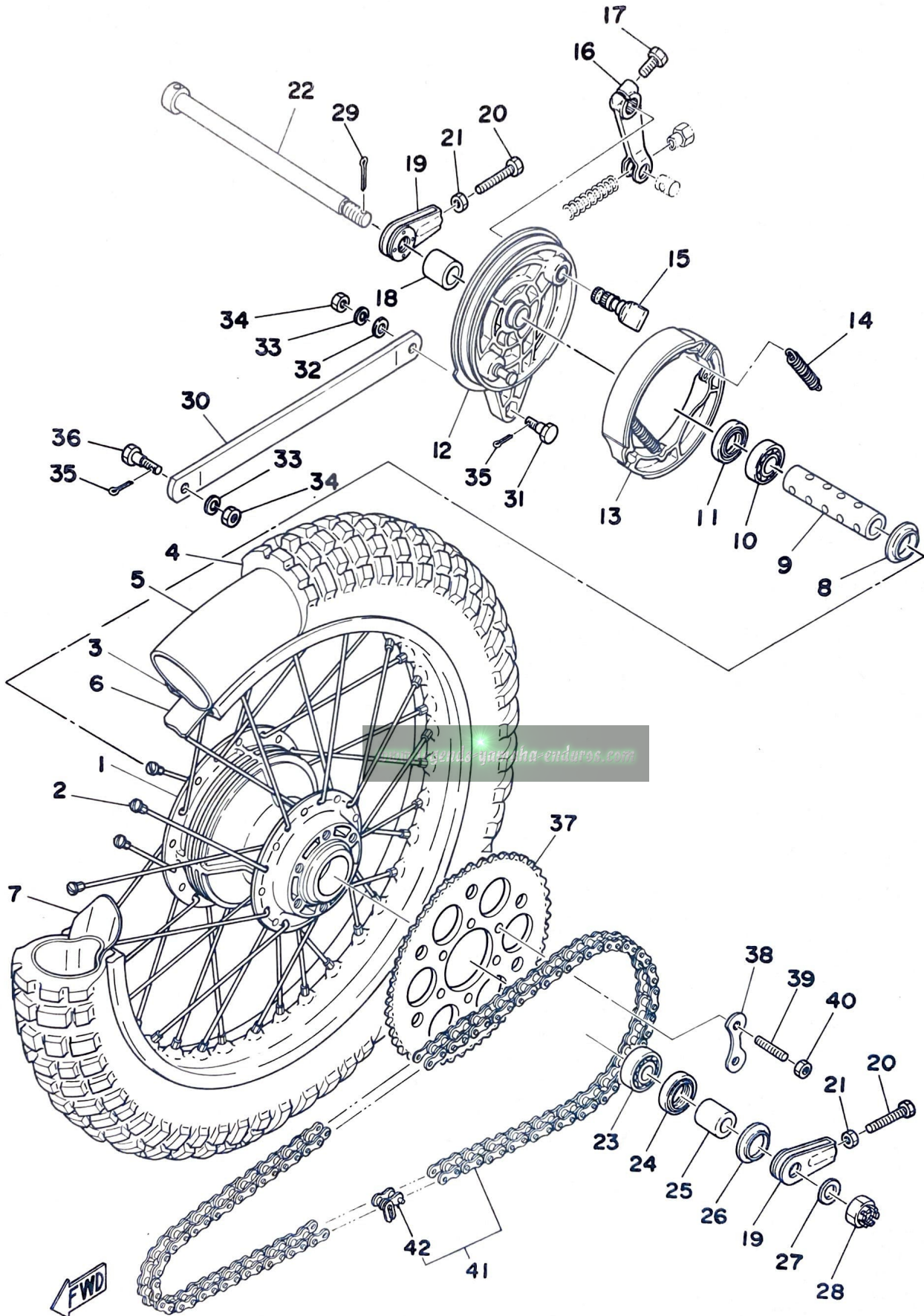
Fig. 24 REAR WHEEL



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	1G8-25311-00-98	HUB, rear .....	1		Low Gloss Black
2	537-25304-00	SPOKE SET .....	1s		
3	94418-18160	RIM, rear (1.85-18) .....	1		
4	94135-18217	TIRE, rear (3.50-18-4PR) .....	1		
5	94235-18022	TUBE, rear (3.50-18) .....	1		
6	94325-18043	BAND, rim (3.50-18) .....	1		
7	537-25394-00	SPACER, bead .....	2		
8	148-25115-00	FLANGE, spacer .....	1		
9	401-25317-00	SPACER, bearing .....	1		
10	93306-20204	BEARING (6202Z) .....	1		
11	93104-22018	OIL SEAL (SO-22-35-5) .....	1		
12	248-25321-00	PLATE, brake shoe .....	1		
13	183-25330-01	BRAKE SHOE COMP. ....	2		
14	90506-16036	SPRING, tension(183-25333-00) .....	2		
15	248-25351-00	CAMSHAFT .....	1		
16	214-25355-00	LEVER, camshaft .....	1		
17	97301-06025	BOLT, hexagon .....	1		
18	90387-15524	COLLAR .....	1		
19	537-25388-00	PULLER, chain .....	2		
20	90101-08034	BOLT (168-25379-00) .....	2		
21	95301-08700	NUT, hexagon .....	2		
22	537-25381-01	SHAFT, wheel .....	1		
23	93306-30203	BEARING (6302Z) .....	1		
24	93106-26005	OIL SEAL (DD-26-42-8) .....	1		
25	90387-15523	COLLAR .....	1		
26	401-25367-00	COVER, dust .....	1		
27	90201-15238	WASHER, plate .....	1		
28	90171-14006	NUT, castle (214-25182-01) .....	1		
29	91401-30030	PIN, cotter .....	1		
30	537-25371-00	BAR, tension .....	1		
31	90109-08406	BOLT .....	1		



Fig. 24 REAR WHEEL



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24-32	92901-08200	WASHER, plain .....	1		
33	92901-08100	WASHER, spring .....	2		
34	95301-08700	NUT, hexagon .....	2		
35	91401-20012	PIN, cotter .....	2		
36	90109-08063	BOLT (109-25373-00) .....	1		
37	1J4-25440-01	GEAR, sprocket wheel (40T) .....	1		
38	1G8-25412-00	WASHER, lock .....	3		
39	90116-10221	BOLT, stud .....	6		
40	90170-10206	NUT .....	6		
41	94515-20090	CHAIN (DK520T-90L) .....	1		
	94515-20094	CHAIN (DK520T-94L) .....	1		Alternate Parts
42	94615-20001	. JOINT, chain .....	1		

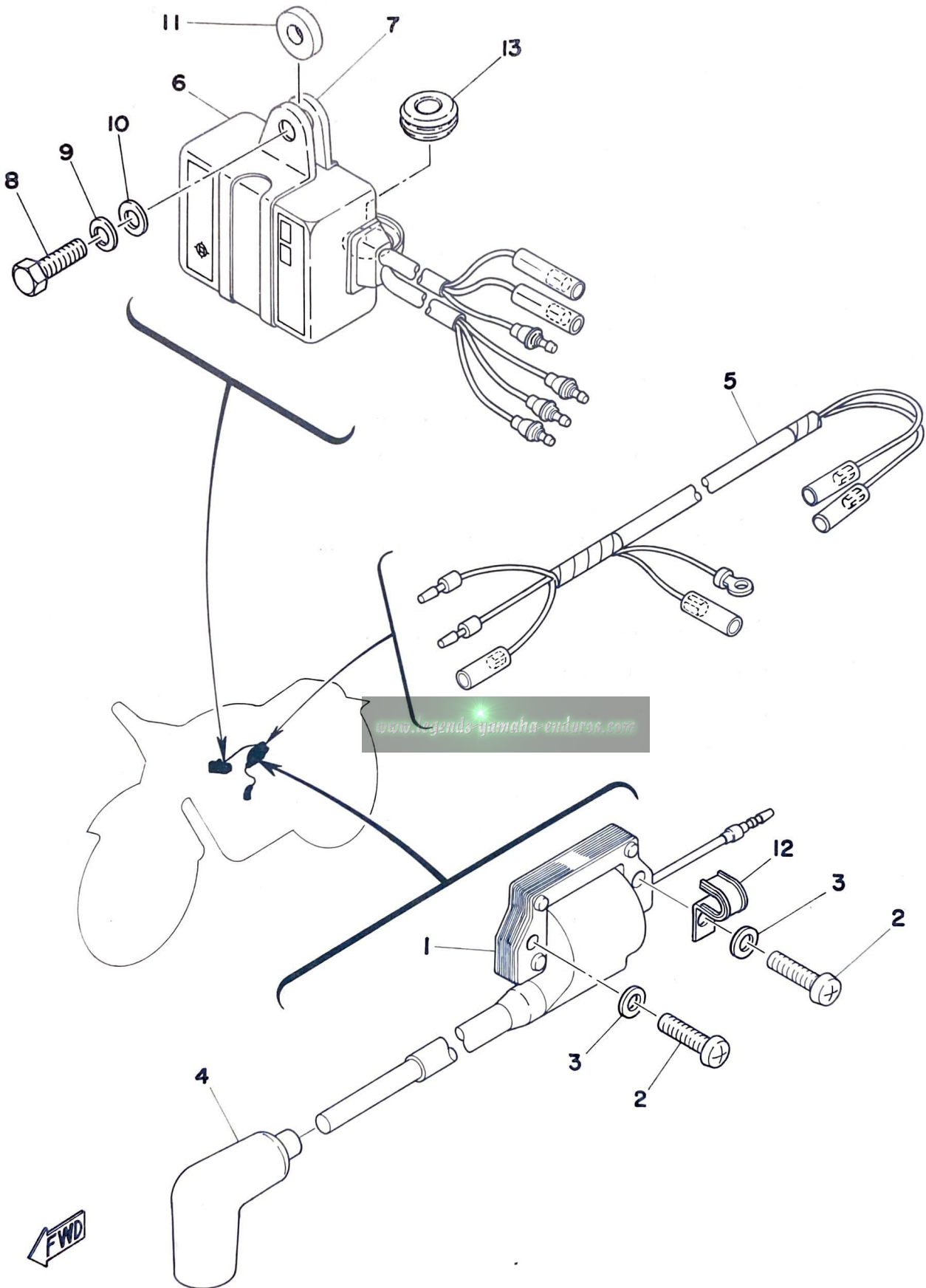
#### ALTERNATE SPROCKET WHEEL GEAR

37	1G8-25438-01	GEAR, sprocket wheel (38T) .....	1		
	1G8-25442-01	GEAR, sprocket wheel (42T) .....	1		
	1L8-25444-01	GEAR, sprocket wheel (44T) .....	1		
	1G8-25446-01	GEAR, sprocket wheel (46T) .....	1		

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Fig. 25 ELECTRICAL



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25- 1	1L8-82310-10	IGNITION COIL ASS'Y .....	1		
2	92501-06025	SCREW, panhead .....	2		
3	92901-06600	WASHER, plate .....	2		
4	294-82370-20	PLUG CAP ASS'Y .....	1		
5	1J4-82590-00	WIRE HARNESS ASS'Y .....	1		
6	509-85540-10	C. D. I. UNIT ASS'Y .....	1		
7	537-85542-00	BRACKET, C. D. I. unit .....	1		
8	97301-06020	BOLT, hexagon .....	1		
9	92901-06100	WASHER, spring .....	1		
10	92901-06600	WASHER, plain .....	1		
11	90202-06094	WASHER, plate .....	1		
12	90462-05005	CLAMP (363-15485-01) .....	1		
13	90480-20170	GROMMET .....	1		

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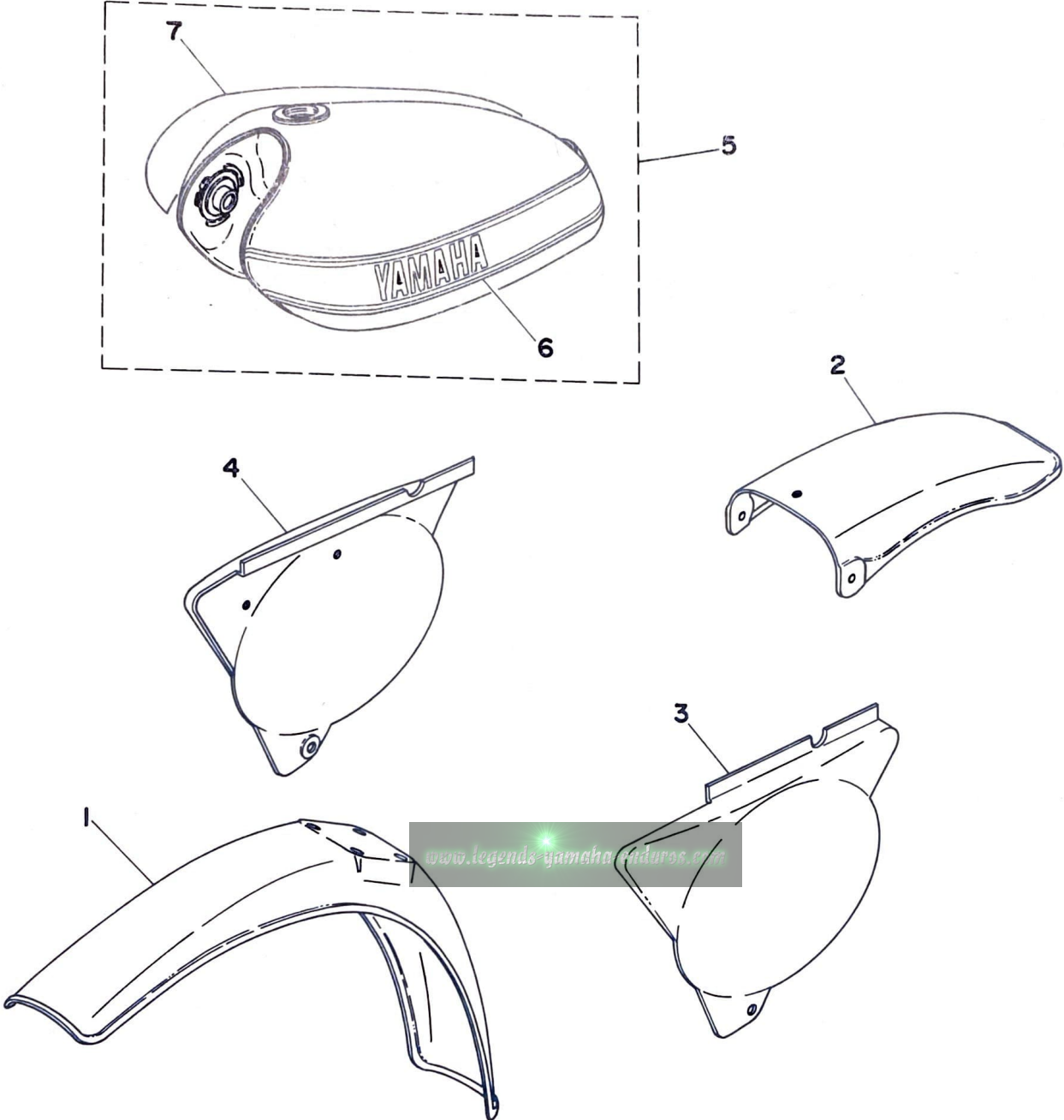
# EXCLUSIVE PARTS FOR CANADA

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This Parts List is exclusive for  
YZ100D Canada specifications.



Fig. 26 EXCLUSIVE PARTS FOR CANADA



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	453-21511-01	FENDER, front .....	1		Clean White
2	537-21611-10	FENDER, rear .....	1		Clean White
3	537-21711-10	COVER, left .....	1		Clean White
4	537-21721-10	COVER, right .....	1		Clean White
5	537-24110-00-02	FUEL TANK COMP. ....	1		Clean White
6	537-24244-10	. GRAPHIC, left .....	1		
7	537-24245-10	. GRAPHIC, right .....	1		

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# REPAIR KIT

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## Fig. 27 REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks	
27- 1	<b>1J4-11630-00</b>	PISTON ASS'Y (STD) .....	1			
	<b>1J4-11630-10</b>	PISTON ASS'Y (1st O.S) .....	1			
	<b>1J4-11630-20</b>	PISTON ASS'Y (2nd O.S) .....	1			
	<b>1J4-11630-30</b>	PISTON ASS'Y (3rd O.S) .....	1			
	<b>1J4-11630-40</b>	PISTON ASS'Y (4th O.S) .....	1			
2	1J4-11631-00-96	. PISTON (49. 96mm STD) .....	} U. R 1		} Ref. No. 3-8	
	1J4-11631-00-97	. PISTON (49. 97mm STD) .....				
	1J4-11635-00	. PISTON (50. 25mm 1st O. S) .....	1			
	1J4-11636-00	. PISTON (50. 50mm 2nd O. S) .....	1			
	1J4-11637-00	. PISTON (50. 75mm 3rd O. S) .....	1			
	1J4-11638-00	. PISTON (51. 00mm 4th O. S) .....	1			
3	1G9-11611-00	. RING, piston (STD) .....	1			} Ref. No. 3-9
	1G9-11611-10	. RING, piston (1st O. S) .....	1			
	1G9-11611-20	. RING, piston (2nd O. S) .....	1			
	1G9-11611-30	. RING, piston (3rd O. S) .....	1			
	1G9-11611-40	. RING, piston (4th O. S) .....	1			
4	1J4-11633-00	. PIN, piston .....	1		3-11	
5	93450-17025	. CIRCLIP (137-11634-00) .....	2		3-12	
6	<b>1G8-11650-00</b>	<b>CONNECTING ROD ASS'Y</b> .....	1			
7	1G8-11651-00	. ROD, connecting .....	1		3-4	
8	248-11681-01	. PIN, crank .....	1		3-5	
9	93310-422E6	. BEARING, con-rod big end .....	1		3-6	
10	90209-22071	. WASHER (164-11685-00) .....	2		3-7	
11	93310-216A3	. BEARING, con-rod small end .....	1		3-10	
12	<b>1J4-W0001-01</b>	<b>GASKET KIT</b> .....	1			

# NUMERICAL INDEX

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# NUMERICAL INDEX

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27- 6	1G8-11650-00	27- 1	1J4-11630-00	25- 1	1L8-82310-10
3- 4	1G8-11651-00	27- 1	1J4-11630-10	23- 7	1T1-25194-00
11-21	1G8-14752-10	27- 1	1J4-11630-20	14-18	1W1-22178-00
11- 9	1G8-14753-01	27- 1	1J4-11630-30	14-16	1W1-22179-00
11-20	1G8-14753-10	27- 1	1J4-11630-40	16- 1	1W1-27311-00
2-10	1G8-15362-00	3- 8	1J4-11631-00-96	16- 6	1W1-27411-00
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12- 2	1G8-85550-10	18- 1	1J4-23101-00	6- 8	137-15353-00
3- 9	1G9-11611-00	18-22	1J4-23191-00	4- 6	137-16325-70
3- 9	1G9-11611-10	21- 2	1J4-24244-00	4-10	137-16356-00
3- 9	1G9-11611-20	21- 3	1J4-24245-00	5-28	137-17417-00-05
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