

PW50H

1981 SERVICE DATA

MODEL - IBM I.D. NUMBER	PW50H	4X4
Initial Engine Number / Frame Number	4X4-000101 / 4X4-000101	
Basic Color(s)	Competition Yellow	
Fuel Type / Fuel Tank Capacity / Reserve Capacity	Regular / 2.0 Lit. (0.5 Gal.) / ∅	
Dry Vehicle Weight	37 kg (80 lbs.)	
ENGINE TYPE	2-Stroke, Air-Cooled, Reed Valve	
Bore/Stroke/Number Cylinders/Displacement (cc)	40mm / 39.2mm / 1 / 49cc	
Compression Ratio/Compression Pressure Min~Max	6.0:1 / ∅	
Piston Skirt Clearance New / Max	0.035 ~ 0.047mm / 0.1mm	
Ring End Gap Top / 2nd / 3rd	0.15 ~ 0.35mm / 0.15 ~ 0.35mm / ∅	
Valve Clearance (Cold) Intake / Exhaust	∅	
Oil Pressure Hot / rpm	∅	
Oiling System	Autolube	
Capacity: Dry	0.3 Lit. (0.3 Qts.)	
Oil and Filter Change	∅	
Oil Change	∅	
Lubricant: Temp. Above 5°C (40°F)	Yamalube R*	
Temp. Below 15°C (60°F)	Yamalube R*	
AUTOLUBE - Min Stroke / Color Code	0.25 ~ 0.30 / Yellow	
Minimum Output @ 200 Cycles	∅	
Maximum Output @ 200 Cycles	∅	
CARBURETOR - Mfr. / Type / I.D. Number	Mikuni / VM12SC / 4X4-00	
Main Jet / Pilot Jet	70 / 40	
Needle Jet / Jet Needle-Clip Position	E-2 / 3X1-2	
Slide Cutaway or Throttle Valve	4.0	
Float Level / Fuel Level	16.5 ± 1.0mm / 22.0mm	
Idle rpm	1700	
Max CO* / Max HC* / Set CO	∅	
SUSPENSION		
Front Forks: Oil Type / Level / Qty	∅ / ∅ / ∅	
Gas Pressure	∅	
Spring Length Std	115mm	
Monoshock: Oil Type / Qty	∅	
Gas Pressure	∅	
Minimum Brake Lining Thickness	Front: 1.5mm Rear: 1.5mm	
Tire Size (Nominal Pressure)	F:2.50-10 (14 psi) R:2.50-10 (14 psi)	
TRANSMISSION - Oil Type/Qty Chg/Qty Reassemble	SAE 10W30 SE / 300cc / 350cc	
Primary Drive Type / Teeth / Ratio	Spur Gear / 63-33 / 1.909	
Secondary Drive Type / Teeth / Chain	Shaft Drive / ∅ / ∅	
Clutch Friction Plate Thickness Std ~ Min	∅ (Centrifugal Shoe Type)	
Clutch Spring Length Std ~ Min	∅	
Middle Gear Case Capacity	∅	
Final Gear Case Capacity	Grease: Approx. 10g	
Gear Case Lubricant: Temp. Above 5°C (40°F)	∅	
Temp. Below 15°C (60°F)	∅	
All Weather Conditions	Wheel Bearing Grease	

CHARGING SYSTEM	∅
Battery: Model / Specific Gravity / Charge Rate	∅
Maximum Output	∅
TROUBLESHOOTING	
Field Coil Color Code / Ω	∅
Charge Coil Color Code / Ω	∅
IGNITION SYSTEM	Capacitor-Discharge Ignition
Ignition Timing	0.94mm BTDC (16° BTDC @ 5000 rpm)
Spark Plug Type	NGK BP4HS or Nippon Denso W14-FPL
Spark Plug Gap / Torque / Cap Ω	0.7 ~ 0.8mm / 2.0 m-kG / 5K Ω ± 20%
Point Gap / Condenser Capacitance	∅ / ∅
TROUBLESHOOTING	
Ignition Coil Test Gap / Primary Ω / Secondary Ω	7mm / 1.6 Ω ± 10% / 6.6K Ω ± 20%
Pulser Coil or Pickup Coil Color Code / Ω	Wht-Red ~ Blk / 20 Ω ± 20%
Source Coil Color Code / Ω	Blk-Red ~ Blk / 300 Ω ± 10%
LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	∅
TROUBLESHOOTING	
Lighting Coil Color Code / Ω	∅
TORQUE VALUES	
Front Axle Nut	10 x 1.25: 4.0 m-kG
Front Axle Holder Nut	∅
Rear Axle Nut	12 x 1.25: 6.0 m-kG
Rear Axle Pinch Bolt	∅
Clutch Nut	∅
Drain Plug	∅
Cylinder Head Cover	∅
Cylinder Head:	6 x 1.25: 1.0 m-kG
Engine Mounting Bolt:	10 x 1.25: 5.0 m-kG

∅ = Does Not Apply To This Model

NA = Information Not Available

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*For Diagnostic Use Only