

YAMAHA

PARTS LIST

MODEL AG175

(MODEL CODE 482)

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FOREWORD

This Parts List is related to the parts in use for the Yamaha AG175(482). When you are ordering replacement parts for the AG175 (482), refer to this Parts List and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts List will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts List on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts List.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- F# Frame No. (Applicable machine No.)

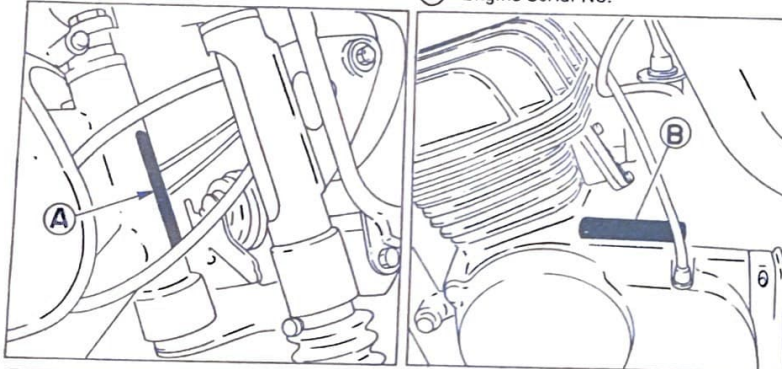
3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

4. Initial Serial No. and Color Code

(A) Frame Serial No.

(B) Engine Serial No.



Color Code	Color Name	Color Code	Color Name
33	Yamaha Black	98	Low Gloss Black
35	Silver	Y4	Metallic Silver
91	Uni-Chrome Plated	R4	Heat Proof Black
93	Chrome Plated	N6	EL Toro Orange

5. The marking "⇩" in the REMARKS column indicates supersedence of one part by the other.

Example	Part No.	Remarks
	XXX-XXXXX-00	⇩
	XXX-XXXXX-01	

In the above example, XXX-XXXXX-00 is superseded by XXX-XXXXX-01. (When XXX-XXXXX-00 is sold out, only XXX-XXXXX-01 will be supplied instead of XXX-XXXXX-00.)



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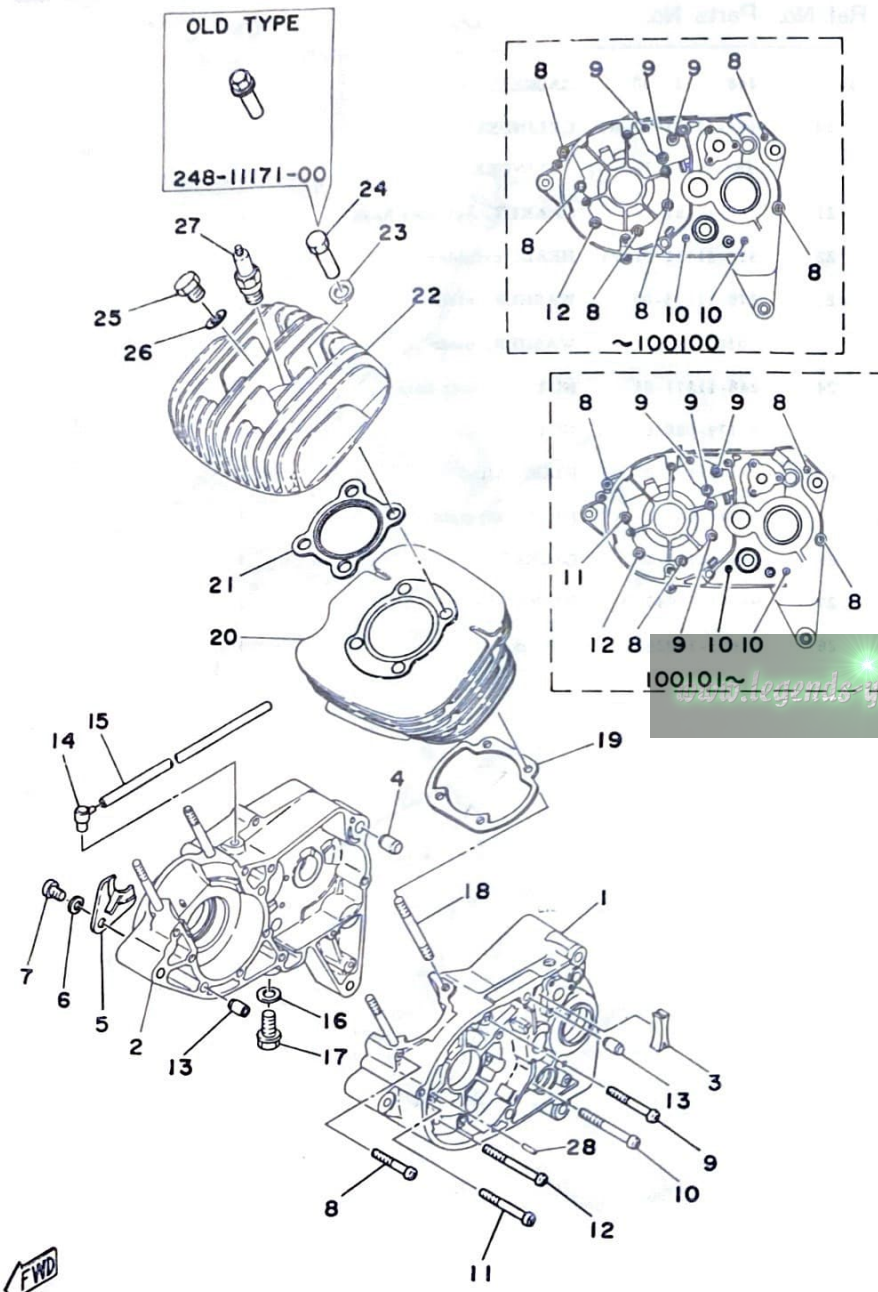
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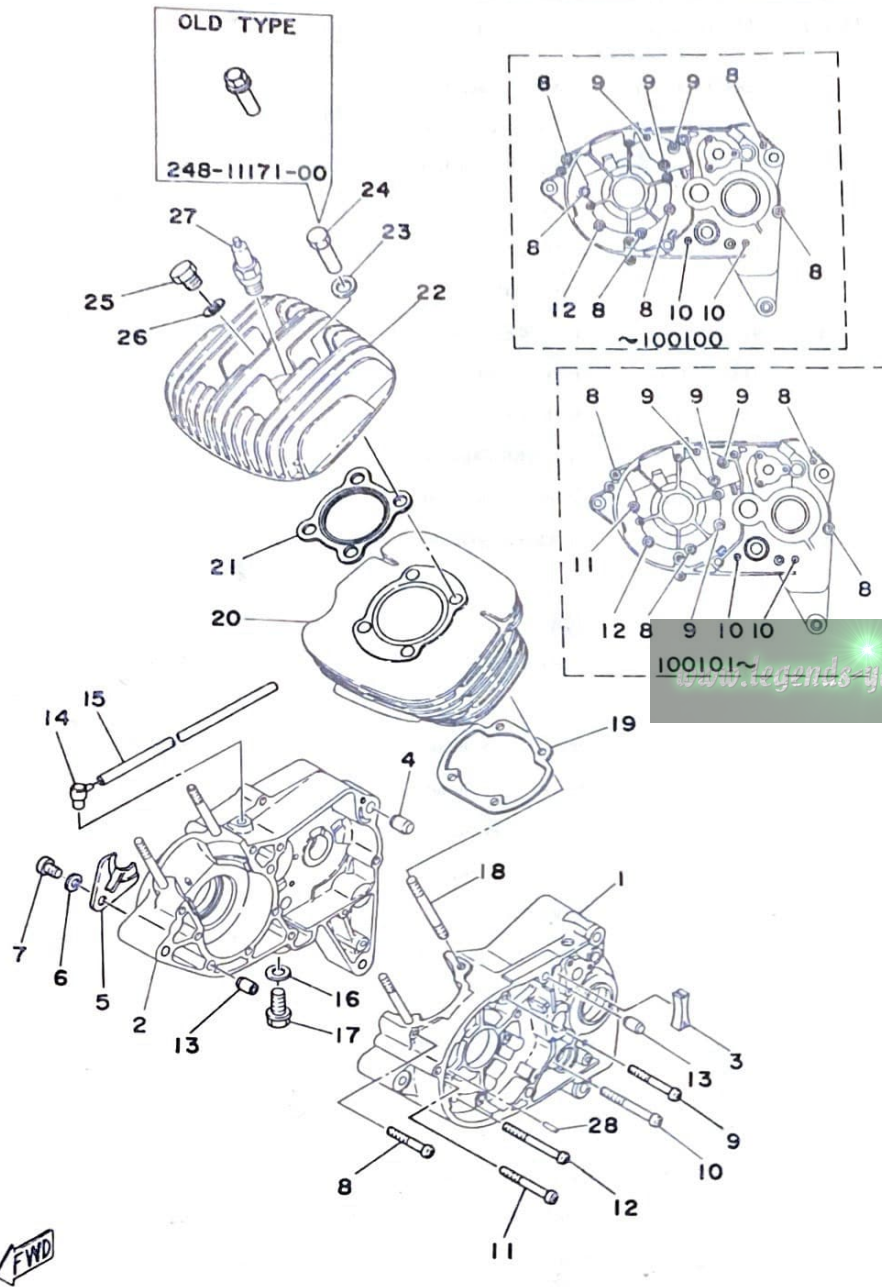
Fig. 1 CRANKCASE · CYLINDER



Ref. No.	Parts No.	Description	Qty	Applicable Machine No.	Remarks
1- 1	248-15111-01	CASE, crank left	1		◇
	248-15111-02	CASE, crank left	1	~100100	
	248-15111-03	CASE, crank left	1	100101~	
2	444-15121-01	CASE, crank right	1	~100100	
	444-15121-02	CASE, crank right	1	100101~	
3	248-15357-00	GROMMET	1		
4	91810-16016	PIN, dowel (10.5-14-16)	1		◇
	91830-24016	PIN, dowel (10.4-14-16)	1		
5	304-15128-00	HOLDER, right	1		
6	92901-08100	WASHER, spring	1		Discontinued
7	92501-08012	SCREW, panhead	1		
8	92501-06045	SCREW, panhead	6	~100100	
	92501-06045	SCREW, panhead	4	100101~	
9	92501-06055	SCREW, panhead	3	~100100	
	92501-06055	SCREW, panhead	4	100101~	
10	92501-06065	SCREW, panhead	2		
11	92501-06050	SCREW, panhead	1	100101~	
12	92501-06060	SCREW, panhead	1		
	91810-02015	PIN, dowel (6.4-10-15)	3		◇
13	91830-21014	PIN, dowel (6.4-10-15)	3		
	120-15371-00	BREATHER	1		◇
14	304-15373-00	PIPE, breather (5-200)	1		◇
	90446-07009	HOSE (5-200)	1		
15	132-15353-00	GASKET, drain plug	1		◇
	90430-12038	GASKET	1		
16	132-15351-00	PLUG, drain	1		◇
	90430-12005	PLUG, straight screw	1		
17	248-11361-00	BOLT, cylinder holding	4		◇
	90116-08064	BOLT, stud	4		

FWD

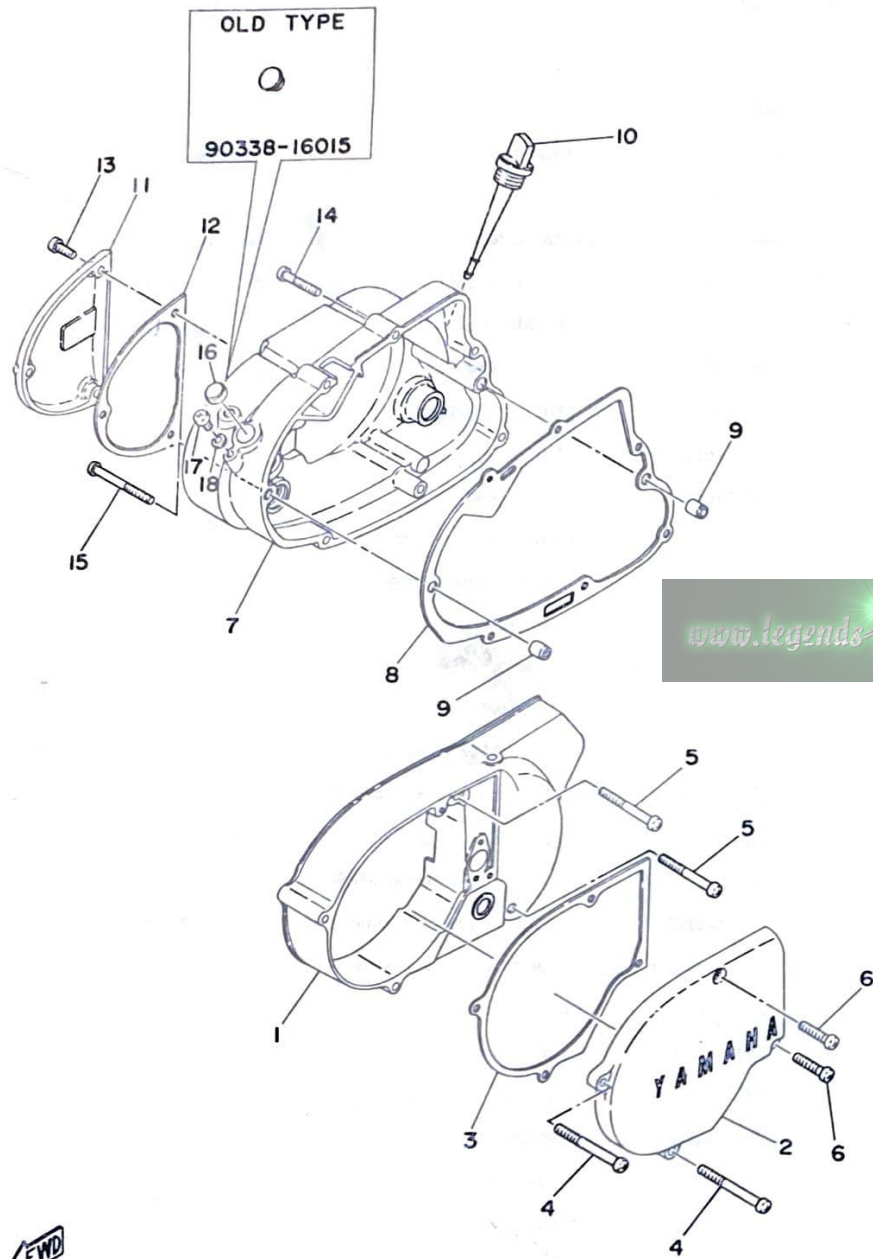
Fig. 1 CRANKCASE · CYLINDER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1-19	248-11351-00	GASKET, cylinder	1	.	
20	482-11311-00-R4	CYLINDER	1	~149999	Heat Proof Black
	482-11311-10	CYLINDER	1	200101~	
21	251-11181-00	GASKET, cylinder head	1		
22	314-11111-01-94	HEAD, cylinder	1		
23	278-11175-00	WASHER, plain	4		▽
	90201-12362	WASHER, plate	4		
24	248-11171-01	NUT, cylinder holding	4		▽
	90179-08025	NUT	4		
25	214-11197-00	PLUG, blind	1		▽
	90340-14022	PLUG, straight screw	1		
26	214-11198-01	GASKET	1		
27	94701-00045	PLUG, spark (B-8ES)	1		
28	93603-14026	PIN, dowel	1		

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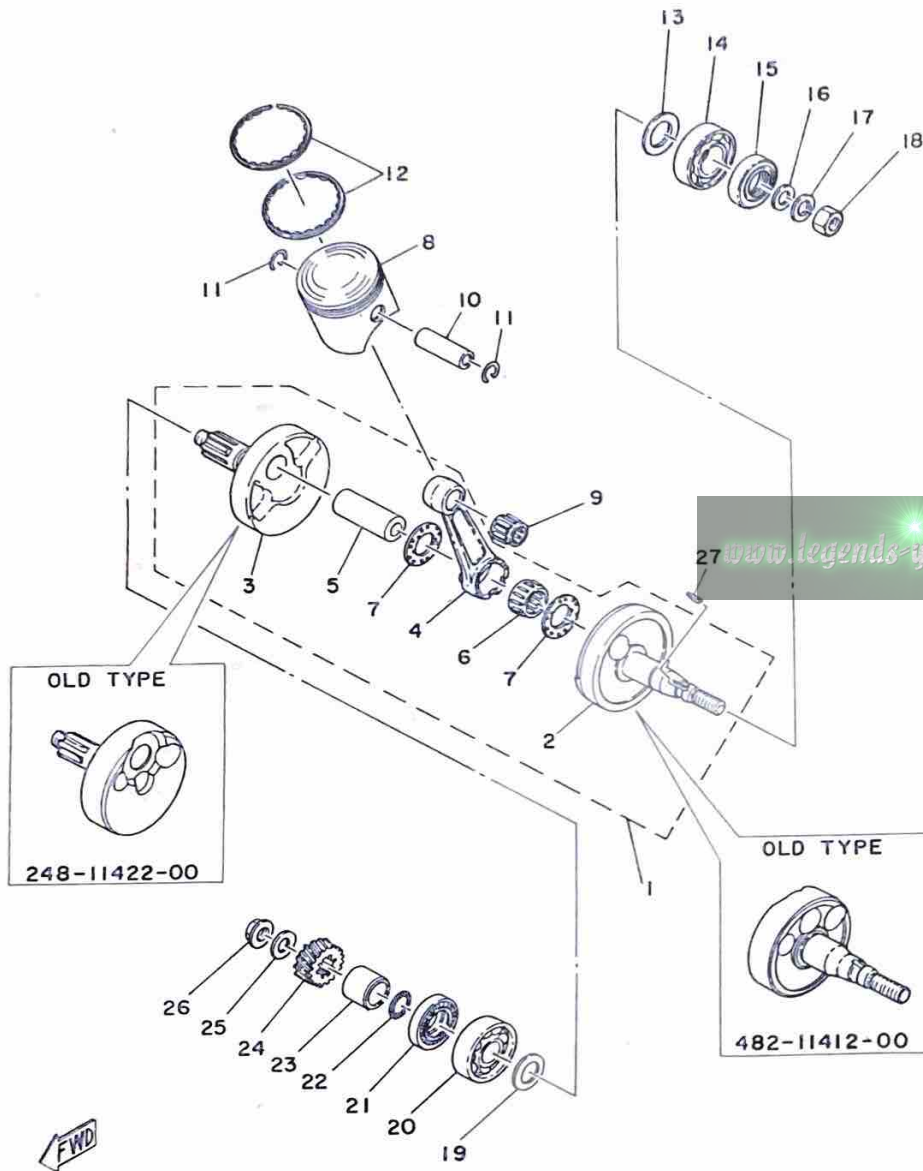
Fig. 2 CRANKCASE COVER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2-1	482-15411-00-Y4	COVER, crankcase left	1		Metallic Silver
2	314-15415-00-Y4	COVER, generator	1		Metallic Silver
3	314-15455-00	GASKET, generator cover	1		
4	92501-06065	SCREW, panhead	2		
5	92501-06055	SCREW, panhead	2		
6	92501-06030	SCREW, panhead	2		
7	314-15421-00-Y4	COVER, crankcase right	1		Metallic Silver
8	315-15451-02	GASKET, crankcase cover	1		
9	91810-02015	PIN, dowel (6.4-10-15)	2		▽
	91830-21014	PIN, dowel (6.4-10-14)	2		
10	315-15362-01	PLUG, oil level	1		
11	314-15416-00-Y4	COVER, oil pump	1		Metallic Silver
12	444-15456-00	GASKET, oil pump cover	1		
13	92501-06020	SCREW, panhead	3		
14	92501-06035	SCREW, panhead	6		
15	92501-06060	SCREW, panhead	1		
16	168-17481-00	PLUG, blind	1		▽
	90338-16015	PLUG	1		▽
	90338-16029	PLUG	1		
17	92501-06010	SCREW, panhead	1		
18	92901-06100	WASHER, spring	1		

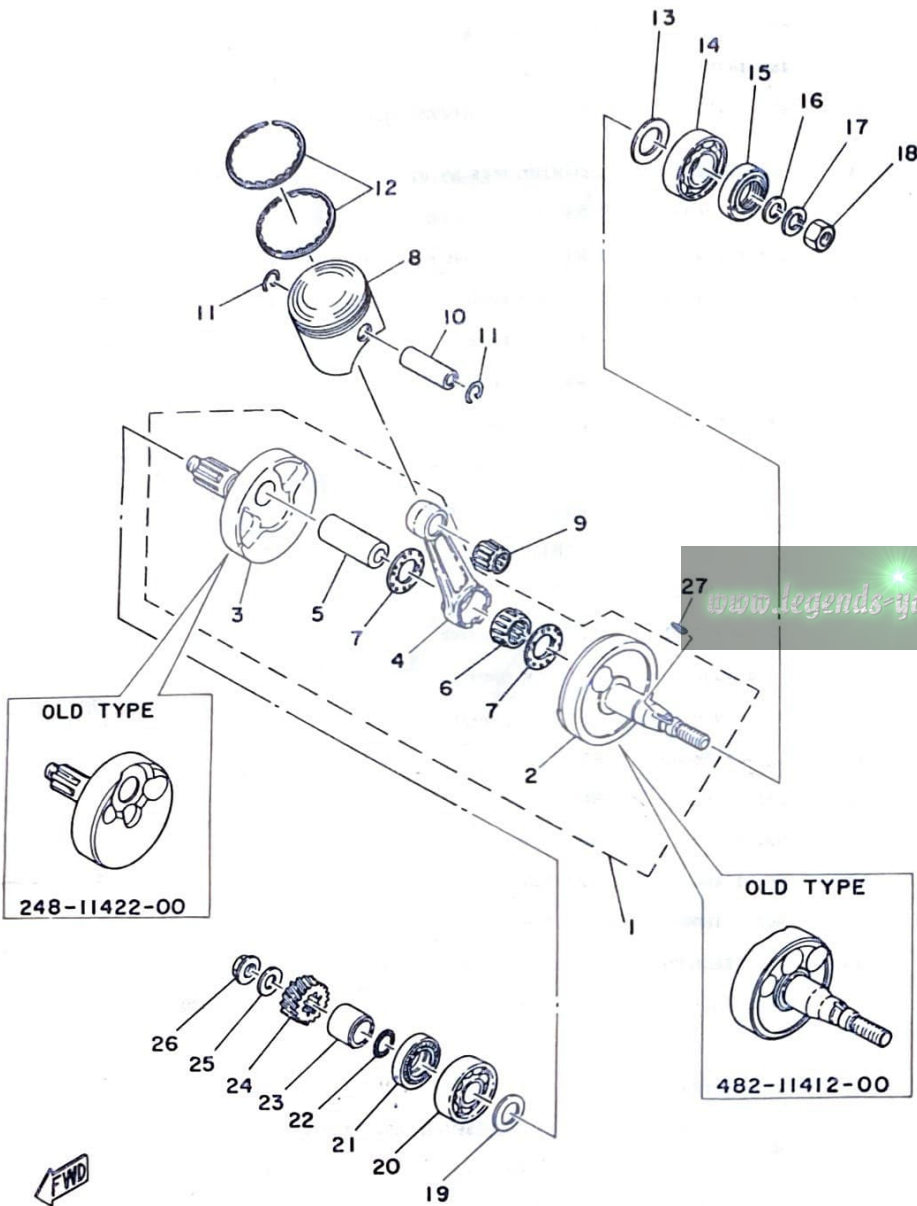
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Fig. 3 CRANK · PISTON



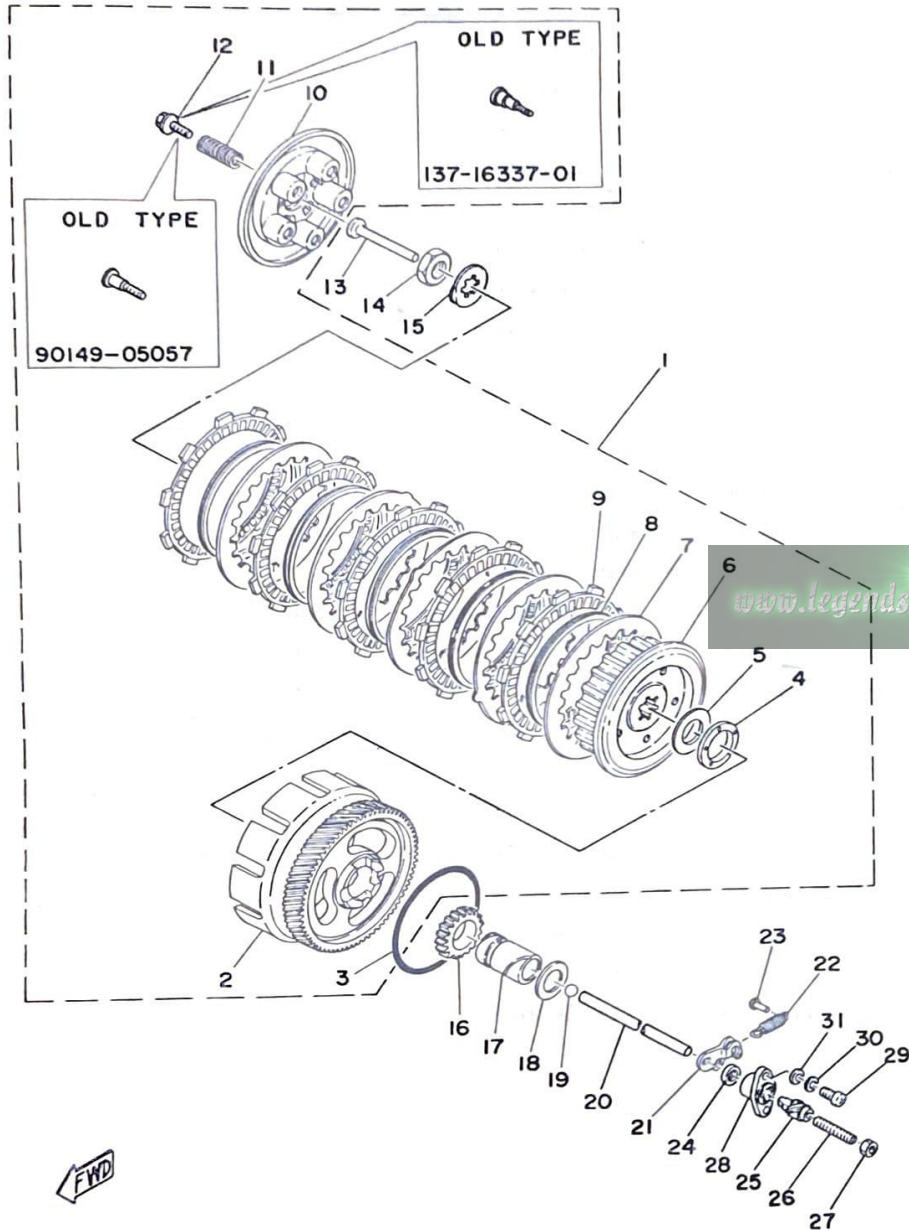
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 1	482-11400-00	CRANK ASS'Y	1		▽
	482-11400-01	CRANK ASS'Y	1	~100100	
	482-11400-02	CRANK ASS'Y	1	100101~	
2	482-11412-00	. CRANK, left	1	~100100	
	482-11412-01	. CRANK left	1	100101~	
3	248-11422-00	. CRANK, right	1	~100100	
	482-11422-00	. CRANK, right	1	100101~	
4	248-11651-01	. ROD, connecting	1	~100100	
	559-11651-00	. ROD, connecting	1	100101~	
5	248-11681-00	. PIN, crank	1		▽
	248-11681-01	. PIN, crank	1		
6	93310-42231	. BEARING, con-rod big end	1		▽
7	164-11685-00	. WASHER, crank pin	2		▽
	90209-22071	. WASHER, crank pin	2		
8	482-11631-00-96	PISTON (65.96mm STD)	1	U. R.	
	482-11631-00-98	PISTON (65.98mm STD)	1	1	
	482-11635-00	PISTON (66.25mm 1st O.S)	1		Alternate Parts
	482-11636-00	PISTON (66.50mm 2nd O.S)	1		Alternate Parts
	482-11637-00	PISTON (66.75mm 3rd O.S)	1		Alternate Parts
	482-11638-00	PISTON (67.00mm 4th O.S)	1		Alternate Parts
9	93310-21679	BEARING, con-rod small end	1	~008770	
	93310-216E1	BEARING, con-rod small end	1	008771~	
10	251-11633-00	PIN, piston	1		
11	137-11634-00	CLIP, piston pin	2		▽
	93450-17025	CIRCLIP	2		
12	482-11601-00	PISTON RING SET (STD)	1s		
	482-11601-10	PISTON RING SET (1st O.S)	1s		Alternate Parts
	482-11601-20	PISTON RING SET (2nd O.S)	1s		Alternate Parts
	482-11601-30	PISTON RING SET (3rd O.S)	1s		Alternate Parts
	482-11601-40	PISTON RING SET (4th O.S)	1s		Alternate Parts

Fig. 3 CRANK · PISTON



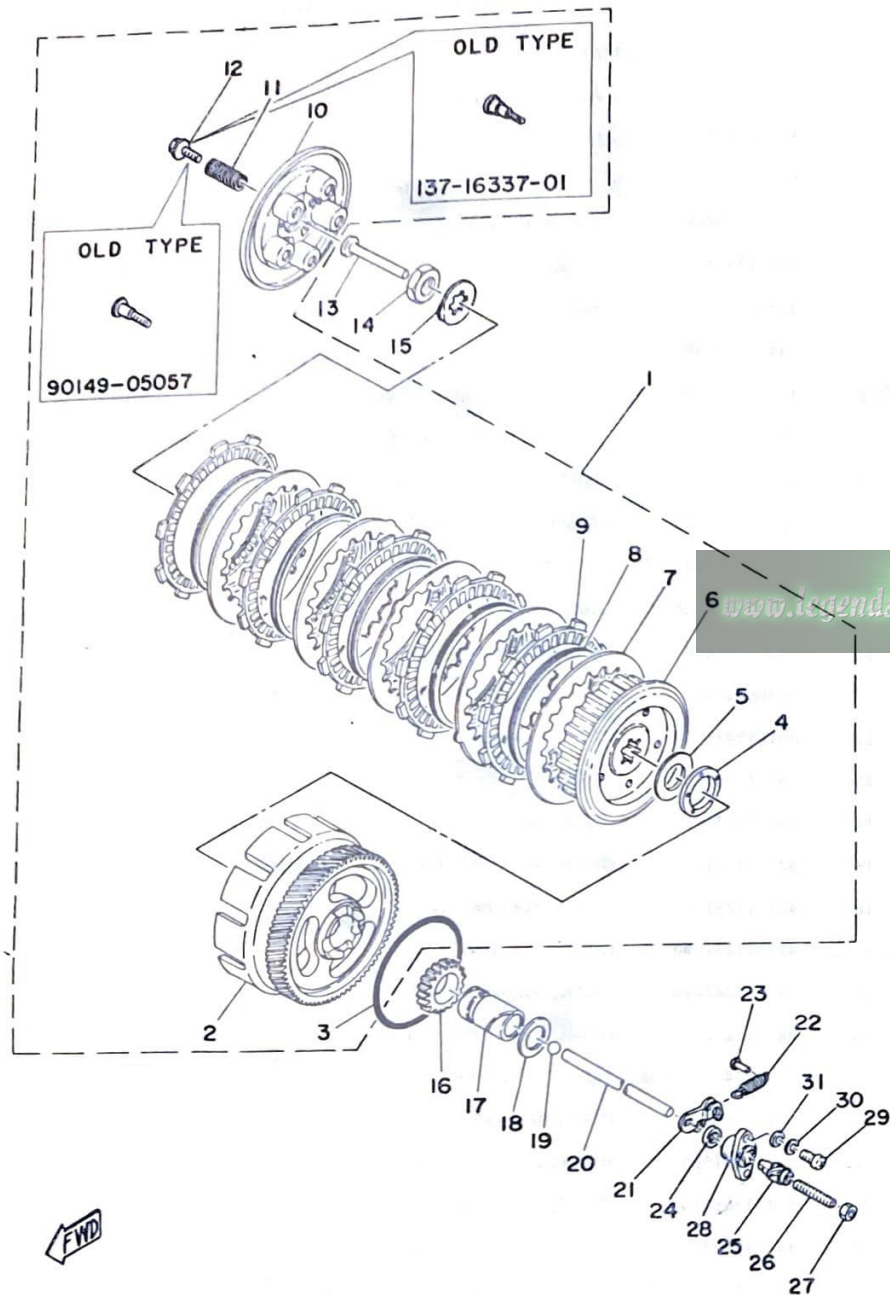
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3-13	132-11561-00-03	SHIM, crank (25.5-35-0.3)	U.R. 1	~100100	Discontinued
	132-11561-00-05	SHIM, crank (25.5-30-0.5)			
14	93306-20517	BEARING (B6205 C4)	1		
15	93102-25061	OIL SEAL (SD-25-40-8)	1		
16	214-11557-01	WASHER 1	1		▽
	90201-12178	WASHER, plate	1		
17	92901-12100	WASHER, spring	1		
18	214-11555-01	NUT, crank shaft	1		▽
	90170-12067	NUT, hexagon	1		
19	136-11561-00-03	SHIM, crank (20-30-0.3)	U.R. 1		Discontinued
	136-11561-00-04	SHIM, crank (20-30-0.4)			
	136-11561-00-05	SHIM, crank (20-30-0.5)			
	136-11561-00-06	SHIM, crank (20-30-0.6)			
	136-11561-00-07	SHIM, crank (20-30-0.7)			
20	93306-30405	BEARING (B6034C3)	1		
21	93103-28011	OIL SEAL (SW-28-40-8)	1		
22	93210-18023	O-RING (1.2-17.6)	1		
23	248-16136-00	COLLAR, distance	1		▽
	90387-20170	COLLAR	1		
24	382-16111-61	GEAR, primary drive (19T)	1	~100100	
	382-16111-62	GEAR, primary drive (17T)	1	100101~	
25	164-16119-00	SPRING, belleville	1		▽
	90208-12015	WASHER	1		
26	90170-12060	NUT, lock	1		
27	90280-05013	KEY, woodruff	1		

Fig. 4 CLUTCH



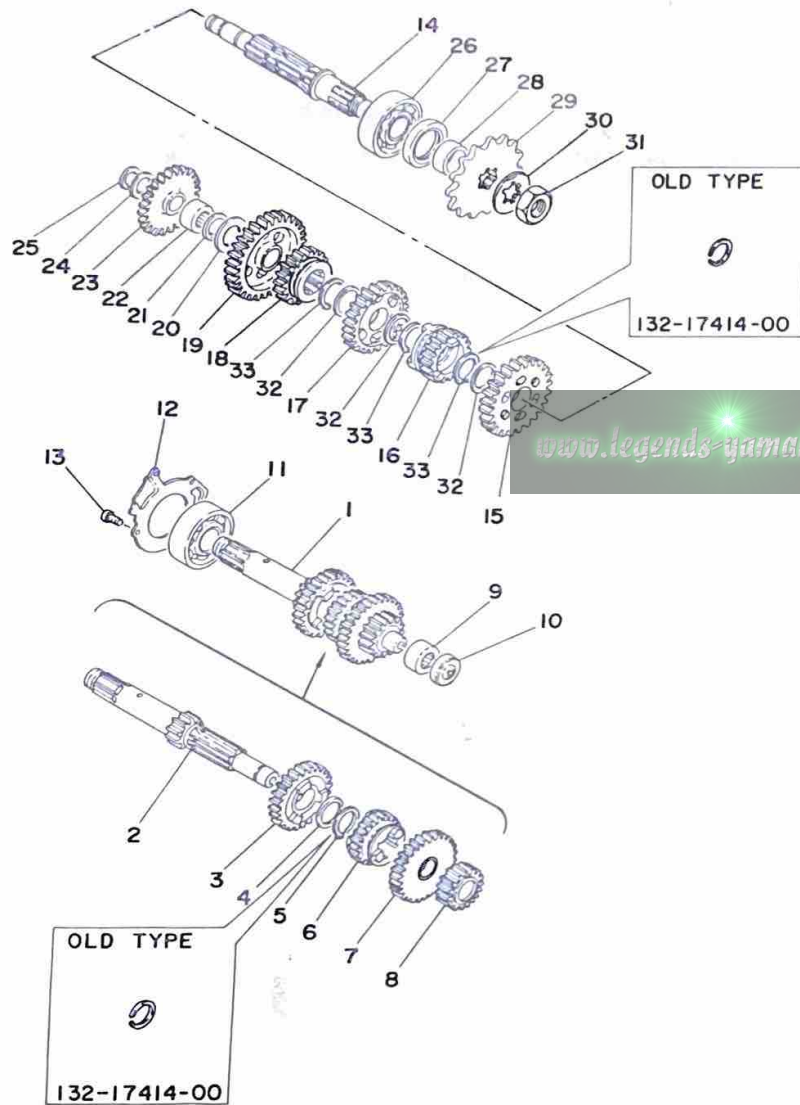
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4-1	482-16301-00	CLUTCH ASS'Y	1		◇
	482-16301-01	CLUTCH ASS'Y	1		
2	482-16150-00	PRIMARY DRIVEN GEAR COMP. (77T)	1		
3	93210-89267	O-RING (4.5-89.0)	1		
4	93341-22603	BEARING, thrust	1		
5	174-16154-00	PLATE, thrust right (20-38-2)	1		
6	174-16371-01	BOSS, clutch	1		◇
	1E8-16371-00	BOSS, clutch	1		Use this parts with 90119-05001 (Ref. No. 4-12) as a set.
7	336-16324-00	PLATE, clutch	5		
8	137-16367-00	RING, cushion	5		
9	437-16321-00	PLATE, friction	5		
10	132-16351-00	PLATE, pressure	1		
11	137-16333-00	SPRING, clutch	5		◇
	90501-20122	SPRING, clutch	5		
12	137-16337-01	SCREW, spring	5		◇
	90149-05057	SCREW, spring	5		◇
	90119-05001	SCREW, spring	5		Use this parts with 1E8-16371-00 (Ref. No. 4-6) as a set.
13	137-16356-00	ROD, push 1	1		
14	102-17463-00	NUT, lock	1		◇
	90179-16018	NUT	1		
15	102-17464-00	WASHER, lock	1		◇
	90215-16020	WASHER, lock	1		
16	261-15631-00	GEAR, kick pinion (19T)	1	~149999	◇
	261-15631-01	GEAR, kick pinion (19T)	1	200101~	
17	443-16176-01	COLLAR, distance	1		◇
	90387-20439	COLLAR	1		
18	248-16164-01	PLATE, thrust left (20.2-31-3)	1		
19	93501-04011	BALL (1/4 inch)	1		◇
	93501-04004	BALL (1/4 inch)	1		

Fig. 4 CLUTCH



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4-20	248-16357-00	ROD, push 2	1		
21	241-16342-00	LEVER, push	1		
22	132-16345-00	SPRING, lever return	1		▽
	90506-10019	SPRING, tension	1		
23	132-16346-00	HOOK, spring	1		
24	93104-11028	OIL SEAL (SO-10.5-15-3)	1		
25	241-16341-01	SCREW, push	1		
26	241-16343-00	SCREW, adjusting	1		▽
	90113-06013	BOLT	1		
27	98801-06300	NUT	1		▽
	95301-06700	NUT, hexagon	1		
28	314-16396-01	HOUSING, push screw	1		
29	92501-06015	SCREW, panhead	2		
30	92901-06100	WASHER, spring	2		
31	315-16363-00	PLATE	2		▽
	92901-06600	WASHER, plate	2		

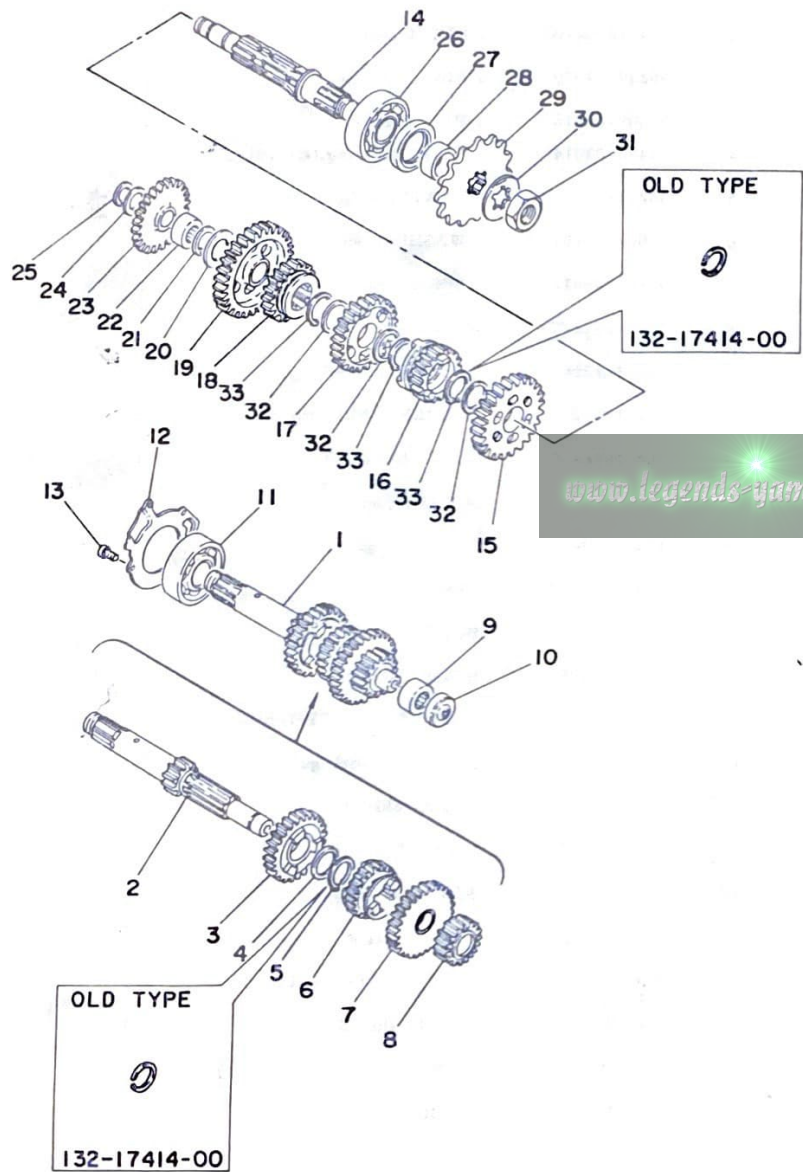
Fig. 5 TRANSMISSION



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	482-17410-00	MAIN AXLE COMP.	1		
2	443-17411-00	. AXLE, main (11T)	1		
3	482-17141-00	. GEAR, 4th pinion (24T)	1		
4	132-17216-00	. WASHER, gear hold (20-25-1.0)	1		▽
	90201-20266	. WASHER, plate	1		
5	132-17414-00	. CLIP	1		▽
	93440-20043	. CIRCLIP	1		▽
	93410-20038	. CIRCLIP	1		
6	427-17131-00	. GEAR, 3rd pinion (19T)	1		
7	482-17151-00	. GEAR, 5th pinion (27T)	1		
8	437-17121-00	. GEAR, 2nd pinion (15T)	1		▽
	437-17121-01	. GEAR, 2nd pinion (15T)	1		
9	93315-31502	BEARING	1		
10	132-15389-00	SEAL, push rod	1		
11	93306-30408	BEARING (B6304Z)	1		▽
	93306-30414	BEARING (B6304)	1		
12	401-17471-00	PLATE, cover	1		
13	98501-05012	SCREW, panhead	3		
14	315-17421-01	AXLE, drive	1		
15	427-17221-00	GEAR, 2nd wheel (30T)	1		
16	482-17251-00	GEAR, 5th wheel (18T)	1		
17	427-17231-00	GEAR, 3rd wheel (26T)	1		
18	382-17241-60	GEAR, 4th wheel (21T)	1		
19	248-17211-00	GEAR, 1st wheel (35T)	1		
20	164-17427-00-06	SHIM, drive axle (15.2-30-0.6)	1		
21	93440-15012	CIRCLIP (S-15)	1		
22	93311-31515	BEARING (15-25-12)	1		
23	401-15651-00	GEAR, kick idle (25T)	1		
24	132-15653-00-12	WASHER, thrust (13.3-22-1.2)	} U.R. 1		
	132-15653-00-14	WASHER, thrust (13.3-22-1.4)			



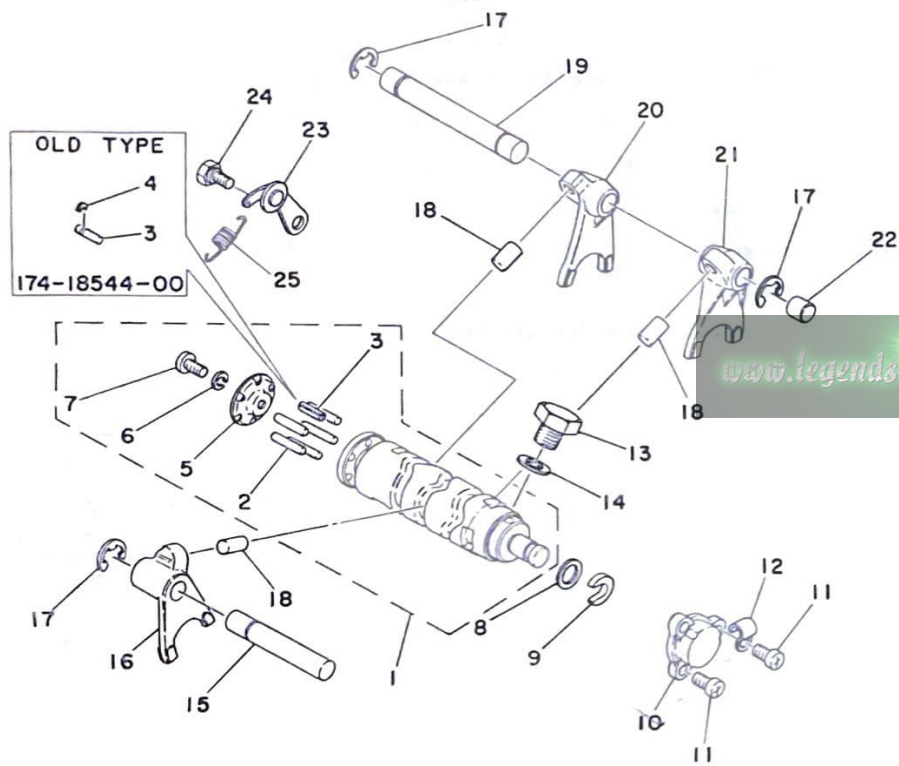
Fig. 5 TRANSMISSION



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5-25	93410-13004	CIRCLIP (S-13)	1		
26	93306-30401	BEARING (6304)	1		
27	93102-26042	CIL SEAL (SD-26-38-5)	1		
28	164-17462-00	COLLAR, distance	1		▽
	90387-20491	COLLAR (20.0-26.0-10.3)	1		
29	174-17461-40	SPROCKET, drive (14T)	1	U.R.	STD
	174-17461-50	SPROCKET, drive (15T)			
	174-17461-60	SPROCKET, drive (16T)			
30	102-17464-00	WASHER, lock	1		▽
	90215-16020	WASHER, lock	1		
31	102-17463-00	NUT, lock	1		▽
	90179-16018	NUT	1		
32	132-17216-00	WASHER, gear hold	3		▽
	90201-20266	WASHER, plate	3		
33	132-17414-00	CLIP	3		▽
	93440-20043	CIRCLIP	3		▽
	93410-20038	CIRCLIP	3		

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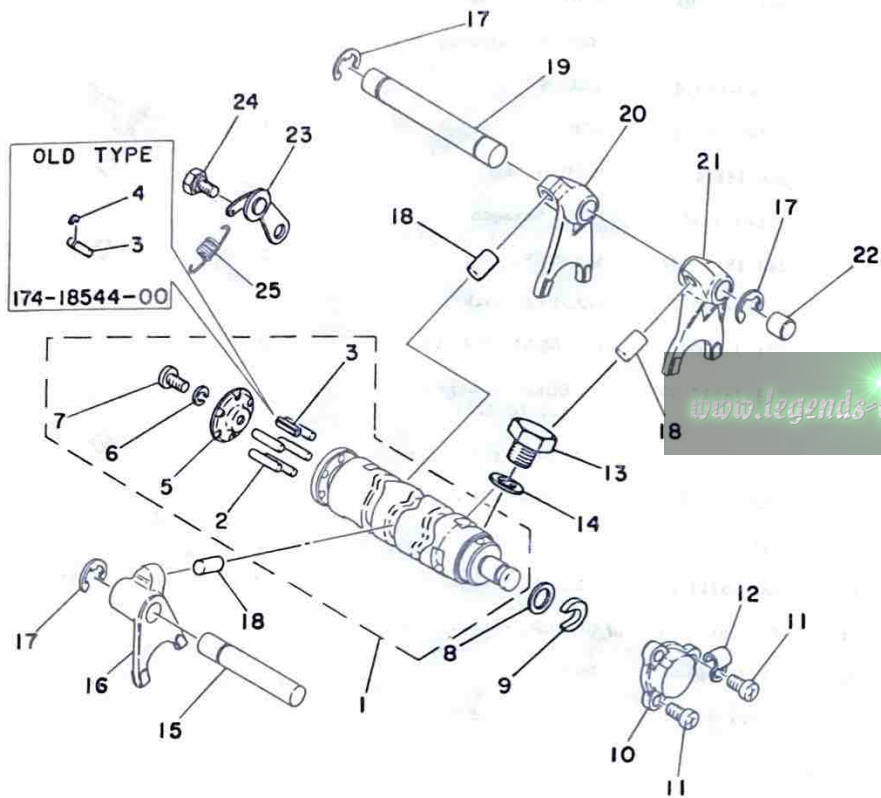
Fig. 6 SHIFTER 1



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	382-18541-60	CAM, shift	1		▽
	382-18540-60	SHIFT CAM ASS'Y	1		
2	93604-22050	. PIN, dowel (4-21.8)	5		
3	174-18544-00	. PIN, locating	1		▽
	90249-04039	. PIN, locating	1		▽
	91609-40016	. PIN, spring	1		
4	93430-03014	. CLIP, locating (E-2.5)	1		Use this parts without 93430-03014 (Ref No. 6-4) as a set. Discontinued
5	382-18561-60	. PLATE, side	1		
6	92901-05100	. WASHER, spring	1		
7	98501-05012	. SCREW, panhead	1		
8	164-18572-00	WASHER, plain	1		▽
	90201-12166	WASHER, plate	1		
9	164-18571-01	HOLDER, shift cam	1		
10	164-18589-00	PLUG, blind shift cam	1		
11	92501-06010	SCREW, panhead	3		
12	164-82594-00	CLAMP	1		▽
	90462-05012	CLAMP	1		
13	90101-14122	BOLT, hexagon	1		▽
	90101-14259	BOLT, hexagon	1		
14	137-15353-00	GASKET (14.5-21-1.5)	1		
15	248-18531-00	BAR, shift fork guide	1		
16	248-18512-01	FORK, shift 2	1		
17	93430-10017	CIRCLIP (E-10)	3		
18	278-18552-00	PIN, cam follower	3		▽
	90250-08017	PIN, straight	3		
19	214-18531-00	BAR, shift fork guide	1		
20	248-18513-01	FORK, shift 3	1		
21	248-18511-02	FORK, shift 1	1		
22	214-15385-00	PLUG, blind	1		

← FWD

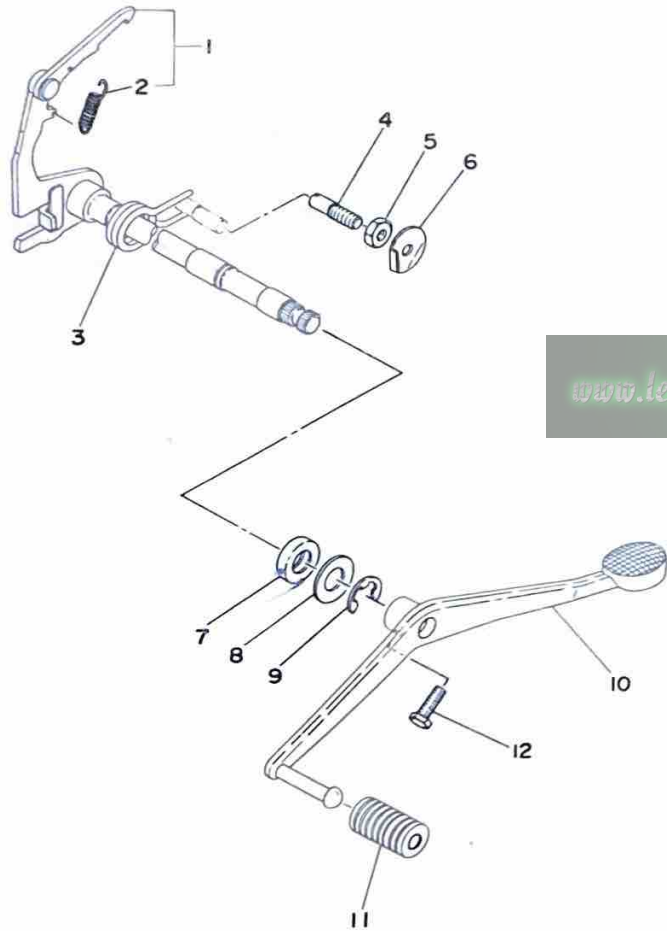
Fig. 6 SHIFTER 1



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6-23	382-18140-60	STOPPER LEVER ASS'Y	1		
24	132-18177-00	BOLT, stopper	1		▽
	90109-06001	BOLT	1		
25	90506-09112	SPRING, tension	1		

FWD

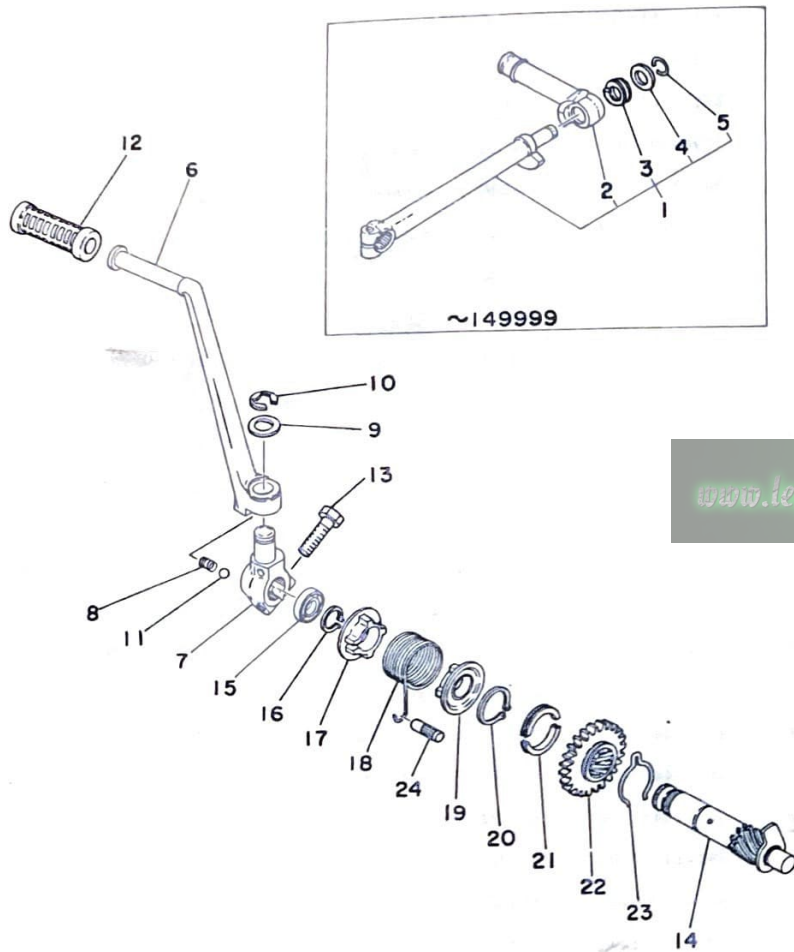
Fig. 7 SHIFTER 2



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	248-18101-01	CHANGE SHAFT ASS'Y	1		
2	132-18123-00	. SPRING, shift arm	1		▽
	90506-09009	. SPRING, tension	1		
3	132-18124-00	SPRING, shaft return	1		▽
	90508-32207	SPRING, torsion	1		
4	132-18133-00	SCREW, adjusting	1		▽
	90149-08014	SCREW	1		▽
	90149-08094	SCREW	1		
5	248-18134-00	NUT, screw	1		▽
	90170-08029	NUT, hexagon	1		
6	248-18139-00	WASHER, lock	1		▽
	90215-08014	WASHER, lock	1		
7	93109-14005	OIL SEAL (SDO-14-24-6)	1		
8	248-18137-00	WASHER, change axle (14.1-28-1.6)	1		▽
	90201-14220	WASHER, plate	1		▽
	90201-14586	WASHER, plate	1		
9	93430-12009	CIRCLIP (E-12)	1		
10	382-18111-60-91	PEDAL, change	1		
11	132-18113-01	COVER, change pedal	1		
12	91101-06020	BOLT	1		▽
	97321-06020	BOLT, hexagon	1		

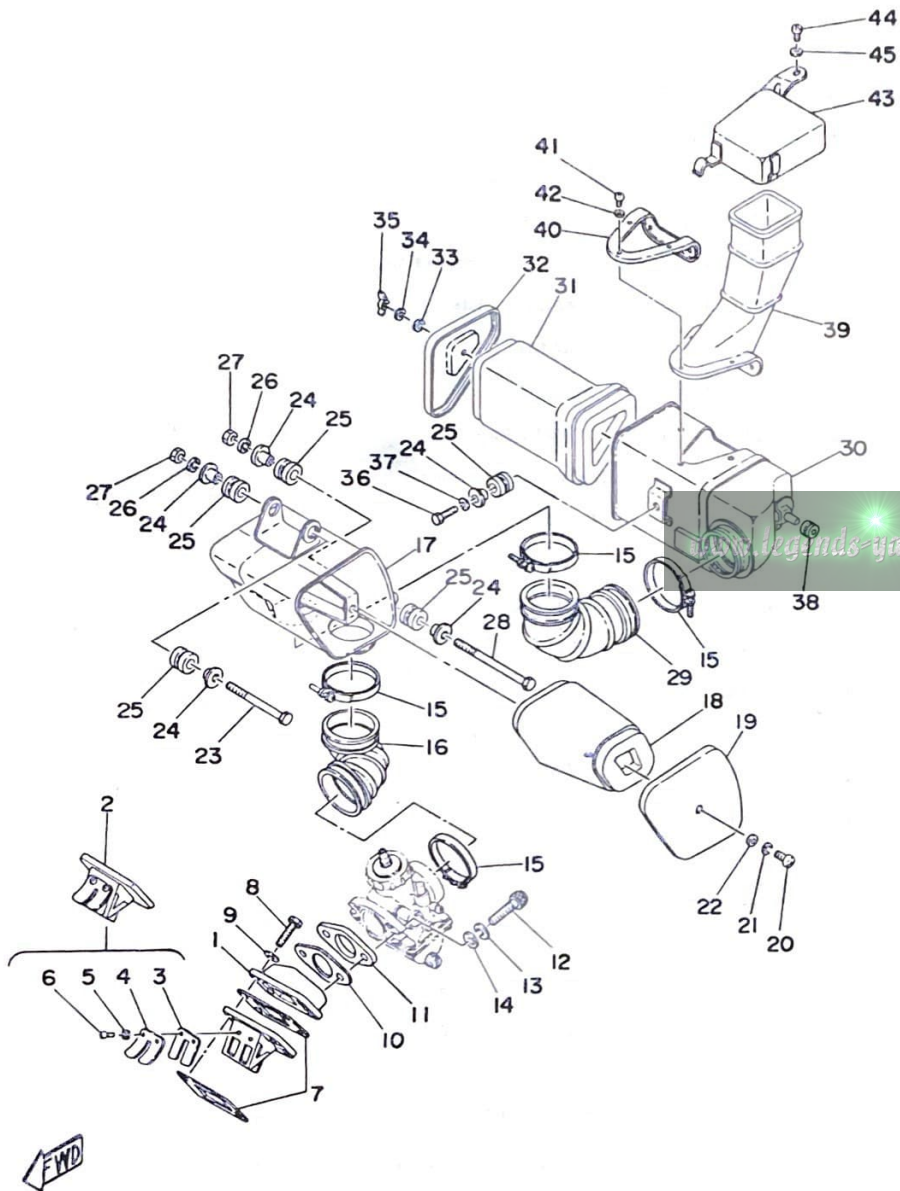


Fig. 8 KICK STARTER



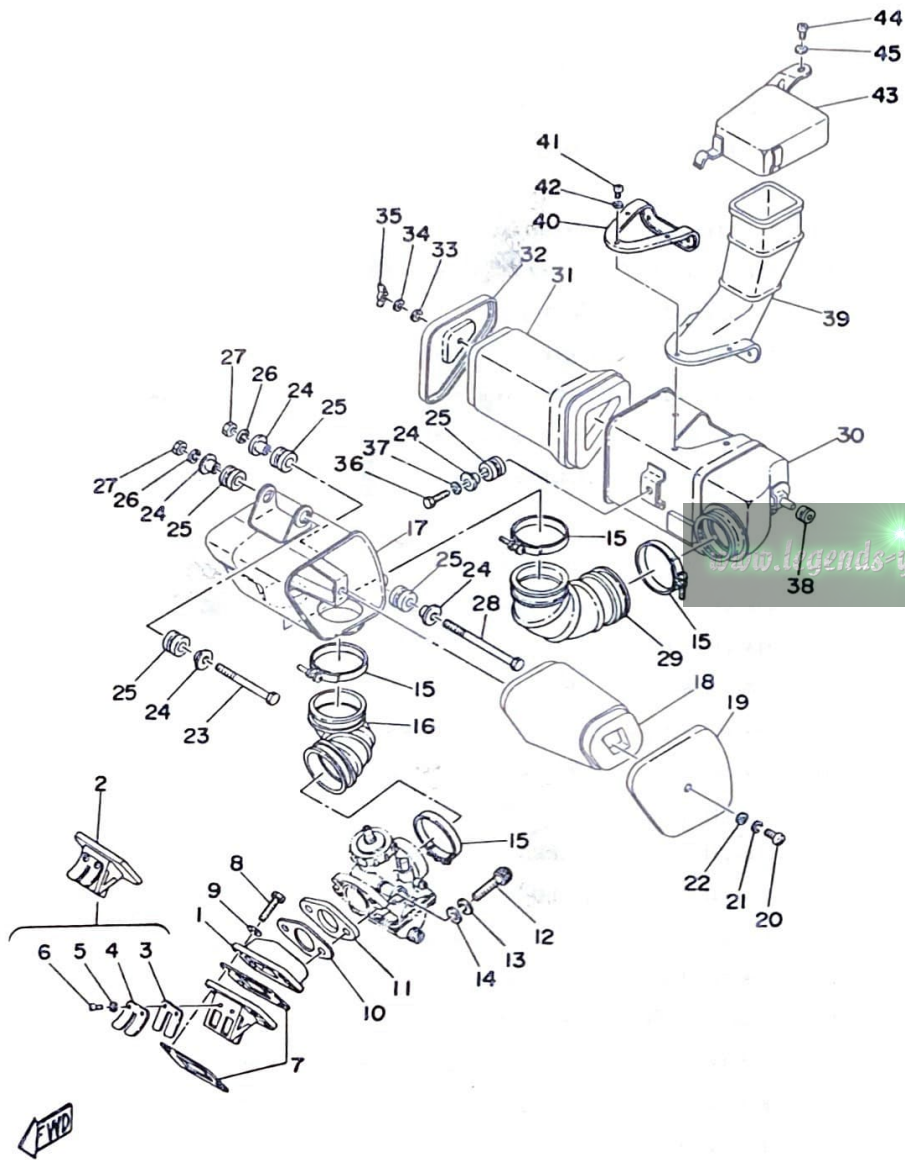
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 1	248-15610-00-93	KICK CRANK ASS'Y	1	~149999	
2	214-15612-01	. LEVER, kick	1	~149999	
3	214-15625-01	. SPRING, kick crank	1	~149999	
4	214-15616-00	. WASHER, kick lever	1	~149999	
5	214-15617-00	. CLIP, kick lever	1	~149999	
6	1K5-15611-00-93	CRANK, kick	1	200101~	
7	278-15621-00	BOSS, kick crank	1	200101~	
8	90501-12081	SPRING, compression	1	200101~	
9	90201-15234	WASHER, plate	1	200101~	
10	93430-10016	CIRCLIP	1	200101~	
11	93507-32009	BALL (7/32 inch)	1	200101~	
12	214-15618-00	COVER, kick lever	1	~149999	
	156-15618-01	COVER, kick lever	1	200101~	
13	97101-08030	BOLT	1		◇
	97321-08030	BOLT, hexagon	1		
14	444-15660-00	KICK AXLE ASS'Y	1	~149999	
	315-15660-00	KICK AXLE ASS'Y	1	200101~	
15	93104-20017	OIL SEAL (SO-20-30-7)	1		
16	93410-20009	CIRCLIP (S-20)	1		
17	214-15676-00	COVER, spring	1		
18	248-15665-00	SPRING, kick	1		◇
	90508-26040	SPRING, torsion	1		
19	214-15664-00	GUIDE, spring	1		
20	93410-30012	CIRCLIP (S-30)	1		
21	248-15654-00	HOLDER, kick gear	2		
22	315-15641-00	GEAR, kick (27T)	1		
23	315-15687-00	CLIP, kick	1		◇
	90468-26048	CLIP, kick	1		
24	248-15668-00	STOPPER, kick spring	1		

Fig. 9 INTAKE



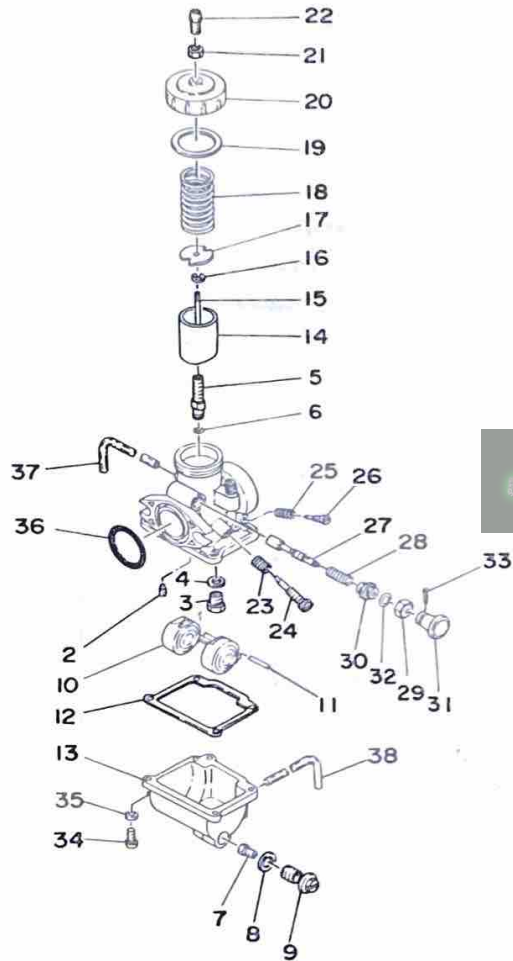
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	314-13565-00	JOINT, carburetor	1		
2	314-13610-01	REED VALVE ASS'Y	1		
3	314-13613-00	. VALVE, reed	2		▽
	314-13613-01	. VALVE, reed	2		
4	314-13616-01	. STOPPER, reed valve	2		
5	92901-03100	. WASHER, spring	4		
6	98512-03008	. SCREW, panhead	4		
7	314-13621-02	PACKING, valve seat	2		
8	91201-06025	BOLT	4		▽
	97301-06025	BOLT, hexagon	4		
9	92901-06100	WASHER, spring	4		
10	248-13556-70	GASKET	1		
11	315-13555-00	JOINT	1		
12	91316-08030	BOLT	2		
13	92901-08100	WASHER, spring	2		
14	304-13578-00	WASHER, plain (8.5-16-1.6)	2		▽
	90201-08089	WASHER, plate	2		
15	278-14455-00	BAND	4		▽
	90460-49058	CLAMP, hose	4		
16	482-14453-00	JOINT, air cleaner l	1		
17	482-14411-00	CASE, air cleaner l	1		
18	482-14451-00	ELEMENT, air cleaner l	1		
19	392-14412-00	CAP, cleaner case	1		
20	92501-06010	SCREW, panhead	1		
21	92901-06100	WASHER, spring	1		Discontinued
22	92901-06200	WASHER, plain	1		▽
	90202-06008	WASHER, plate	1		
23	91101-06070	BOLT	1		▽
	97321-06075	BOLT, hexagon	1		

Fig. 9 INTAKE



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9-24	437-21633-00	COLLAR, fender mount	5		◇
	90387-07391	COLLAR	5		
25	214-21717-00	DAMPER, battery box	5		◇
	90480-14102	GROMMET	5		
26	92901-06100	WASHER, spring	2		
27	98801-06200	NUT	2		◇
	95301-06600	NUT, hexagon	2		
28	91101-06090	BOLT	1		◇
	97321-06095	BOLT, hexagon	1		
29	482-14463-00	JOINT, air cleaner 2	1		
30	482-14421-00	CASE, air cleaner 2	1		
31	482-14461-01	ELEMENT, air cleaner 2	1		
32	482-14422-00	CAP, cleaner case 2	1		
33	90201-06061	WASHER, plate	1		◇
	90201-06200	WASHER, plate	1		
34	90202-06008	WASHER, plate	1		◇
	92901-06100	WASHER, spring	1		
35	90175-06004	NUT, wing	1		
36	91201-06020	BOLT	1		
37	92901-06100	WASHER, spring	1		
38	214-21746-00	DAMPER, tool box	1		◇
	90480-10091	GROMMET	1		
39	482-14437-00	DUCT	1		
40	482-14477-00	PLATE, seal	1		
41	98501-04008	SCREW, panhead	5		
42	92901-04200	WASHER, plain	5		
43	482-14418-00	COVER, cleaner duct	1		
44	98501-05010	SCREW, panhead	1		
45	92901-05200	WASHER, plain	1		

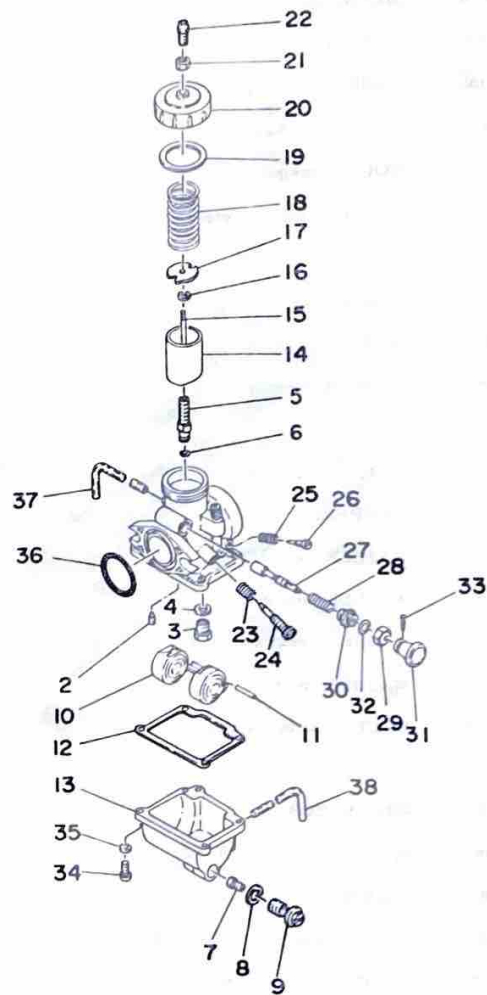
Fig. 10 CARBURETOR



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks	
10- 1	482-14101-60	CARBURETOR ASS'Y	1	~005710	◇	
	482-14101-61	CARBURETOR ASS'Y	1	005711~149999		
	482-14101-51	CARBURETOR ASS'Y	1	~149999	for High Land	
	482-14101-10	CARBURETOR ASS'Y	1	200101~		
2	260-14142-25	. JET, pilot (#25)	1			
3	168-14190-25	. VALVE SEAT ASS'Y (#2.5)	1			
4	214-14195-00	. WASHER, valve seat	1			
5	314-14141-38	. NOZZLE, main (0-8)	1			
6	248-14147-00	. O-RING	1			
7	137-14143-32	. JET, main (#160)	1	U.R.	STD (for High Land)	
	137-14143-34	. JET, main (#170)			005711~	STD
	137-14143-36	. JET, main (#180)				
	137-14143-38	. JET, main (#190)			~005710	STD
	137-14143-40	. JET, main (#200)				
8	304-14198-00	. GASKET	1			
9	248-14166-00	. BOLT, banjo	1			
10	314-14185-00	. FLOAT	1			
11	137-14186-00	. PIN, float	1			
12	304-14184-00	. GASKET, float chamber	1			
13	314-14181-00	. BODY, float chamber	1			
14	314-14112-20	. VALVE, throttle (C.A 2.0)	1			
15	166-14116-13	. NEEDLE (4J13-3)	1			
16	164-14137-00	. CLIP	1			
17	246-14132-00	. STOPPER, cable	1			
18	248-14131-00	. SPRING, throttle valve	1			
19	246-14126-00	. PACKING	1			
20	802-14158-00	. TOP, mixing chamber	1			
21	802-14161-00	. NUT, wire adjusting	1			
22	360-14124-20	. SCREW, wire adjusting	1			
23	137-14133-00	. SPRING, throttle stop	1			

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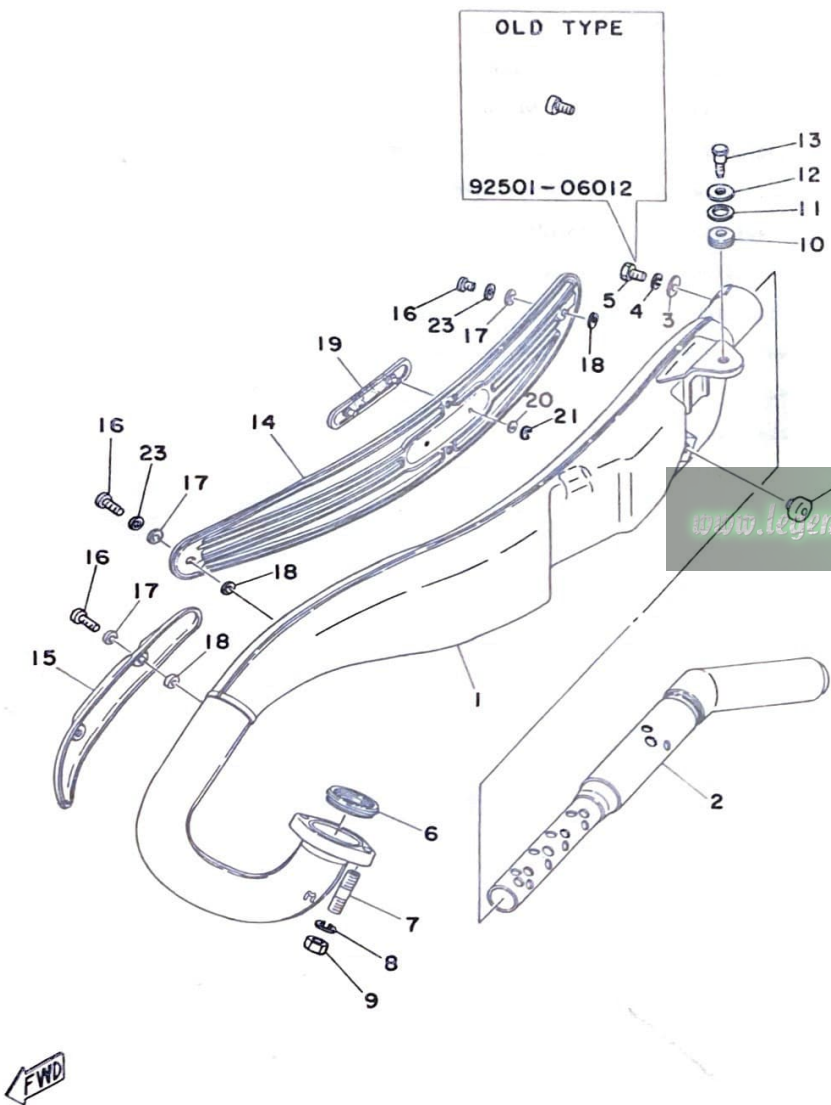
Fig. 10 CARBURETOR



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10-24	275-14122-00	. SCREW, throttle	1		
25	174-14134-00	. SPRING, air adjusting	1		
26	174-14123-00	. SCREW, air adjusting	1		
27	304-14171-00	. PLUNGER, starter	1		
28	156-14135-00	. SPRING, plunger	1		
29	132-14173-00	. COVER, plunger cap	1		
30	152-14174-00	. CAP, plunger	1		
31	304-14261-00	. HOLDER	1		
32	353-14138-00	. CLIP, plunger	1		
33	91401-16015	. PIN, cotter	1		
34	98501-04015	. SCREW, panhead	4		
35	92901-04100	. WASHER, spring	4		
36	214-14147-00	. O-RING	1		
37	183-14197-01	. PIPE, air vent (3-200)	1		
38	183-14196-00	. PIPE, over flow (5-160)	1		

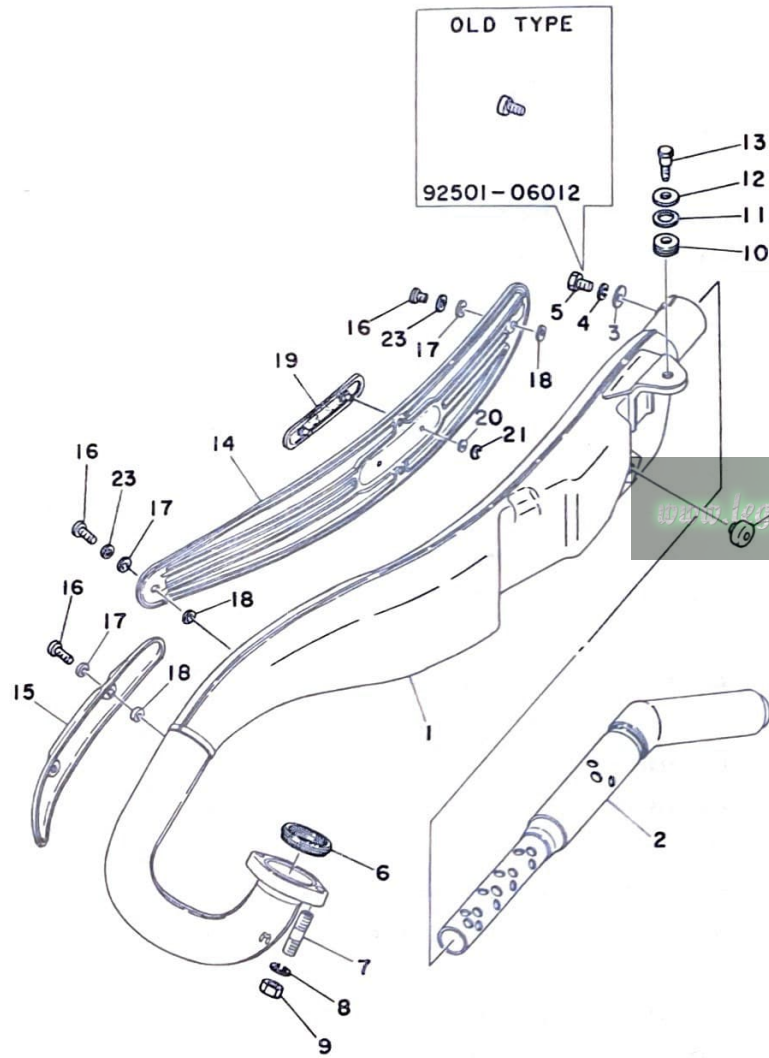
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Fig. 11 EXHAUST



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 1	482-14610-00	EXHAUST PIPE ASS'Y	1	~102330	
	482-14610-01	EXHAUST PIPE ASS'Y	1	102331~	
2	392-14753-10	SILENCER	1		
3	92901-06200	WASHER, plain	1		
4	92901-06100	WASHER, spring	1		
5	92501-06012	SCREW, panhead	1		▽
	97301-06012	BOLT, hexagon	1		
6	152-14613-00	GASKET, exhaust pipe	1		
7	392-14651-00	STUD	2	~102330	
	90116-06016	BOLT, stud	2	102331~	
8	92901-08100	WASHER, spring	2	~102330	
	92901-06100	WASHER, spring	2	102331~	
9	98801-08200	NUT	2	~102330	
	95301-06600	NUT, hexagon	2	102331~	
10	168-21638-00	DAMPER, front	1		
11	168-21758-00	WASHER, special	1		▽
	90201-18262	WASHER, plate	1		
12	122-22243-00	WASHER, rear cushion	1		▽
	90201-12190	WASHER, plate	1		
13	276-14719-00	BOLT, muffler fitting	1		▽
	90109-08391	BOLT	1		
14	314-14718-30	PROTECTOR	1		
15	482-14728-00	PROTECTOR, muffler 2	1		
16	90149-06088	SCREW	6		▽
	98903-06012	SCREW, bind	6		
17	178-14766-00	WASHER, protector	6		▽
	90202-06010	WASHER, plate	6		
18	214-14766-00	WASHER, protector	6		▽
	90202-05005	WASHER, plate	6		

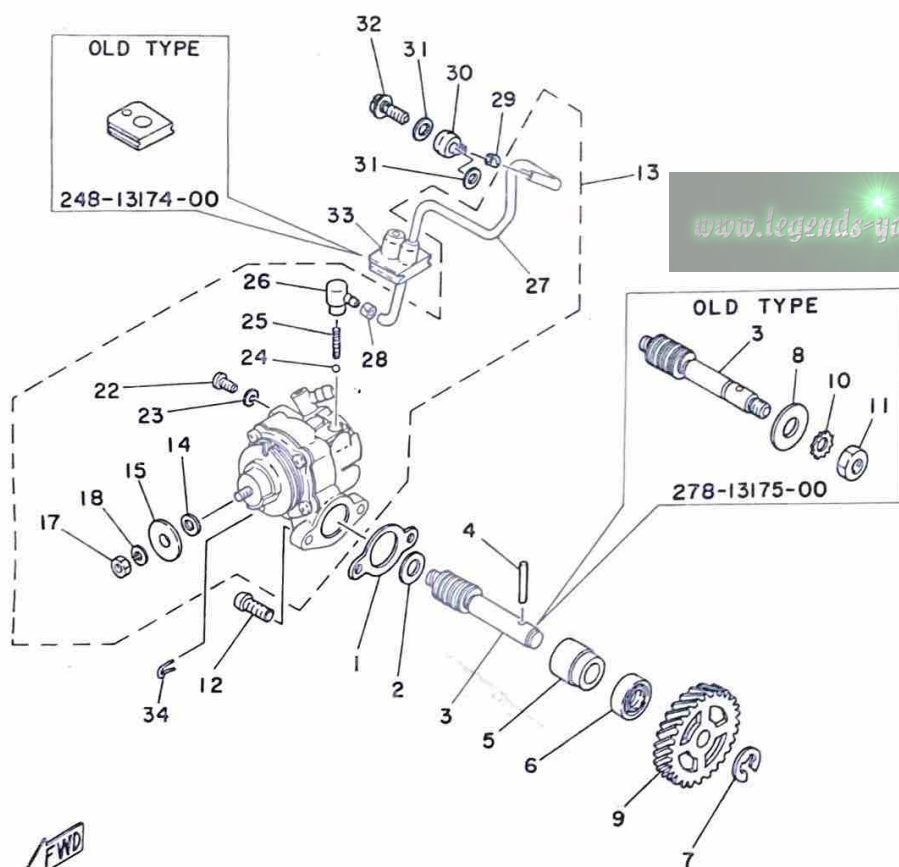
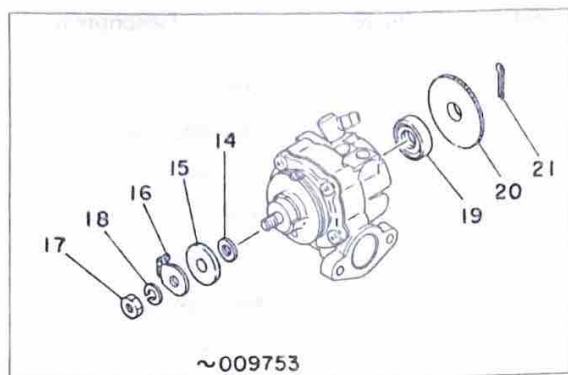
Fig. 11 EXHAUST



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11-19	314-14729-30	EMBLEM, protector	1		
20	174-28316-00	DAMPER, emblem	2		◇
	90202-04003	WASHER, plate	2		
21	116-28317-01	NUT	2		◇
	90183-04005	NUT, spring	2		
22	214-24745-00	STOPPER, cushion	1		
23	90209-06123	WASHER	4		

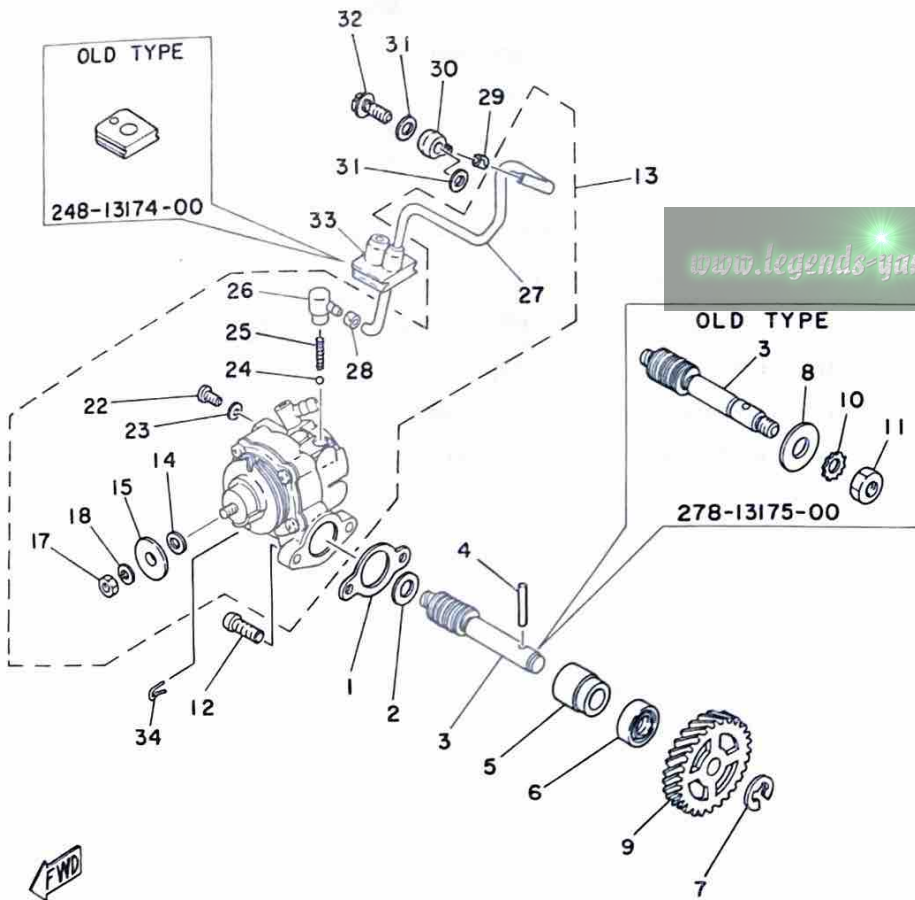
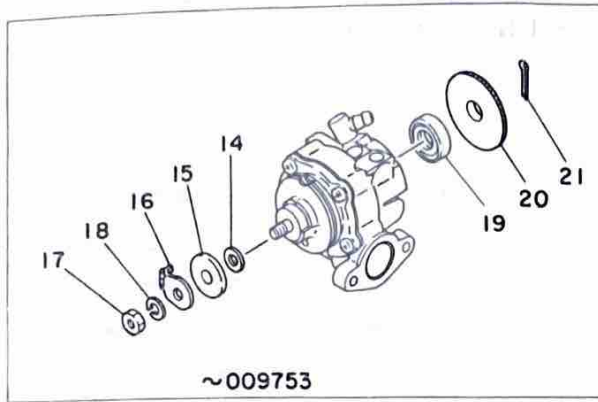
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Fig. 12 OIL PUMP



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	126-13116-00	GASKET, pump case	1		
2	90201-08624	WASHER, plate	1	009754~	
3	278-13175-00	SHAFT, worm	1		Use this parts without 90201-10135, 92901-08400, 90170-08205 (Ref. No. 12.8.10.11) as a set.
	278-13175-01	SHAFT, worm	1		
4	93603-22028	PIN, dowel (3-21.8)	1		
5	137-13176-00	METAL, worm shaft outer	1		
6	93101-10002	OIL SEAL (S-10-22-7)	1		
7	93430-08006	CIRCLIP (E-8)	1		
8	102-18138-00	WASHER (10.2-24-1.0)	1		
	90201-10135	WASHER	1		Discontinued
9	382-13178-60	GEAR, drive (28T)	1		Discontinued
10	92901-08400	WASHER, tooth	1		Discontinued
11	98801-08300	NUT	1		Discontinued
	90170-08205	NUT	1		Discontinued
12	98501-05015	SCREW, panhead	2		
13	482-13101-00	OIL PUMP ASS'Y	1	~009753	
	482-13101-01	OIL PUMP ASS'Y	1	009754~	Use this parts with 90201-08624 (Ref. No. 12.2) as a set.
	482-13101-02	OIL PUMP ASS'Y	1		
14	137-13137-00-10	. SHIM, plunger (5.8-10-0.1)	U.N.		
15	137-13138-01	. PLATE, adjusting	1		
16	402-13146-00	. COVER	1	~009753	Discontinued
17	98801-05200	. NUT	1		
	95301-05600	. NUT, hexagon	1		
18	92901-05100	. WASHER, spring	1		
19	93101-10001	. OIL SEAL (S-10-21-5)	1	~009753	Discontinued
20	137-13128-00	. PLATE, starter	1	~009753	Discontinued
21	91401-12018	. PIN, cotter	1	~009753	Discontinued
22	98901-04008	. SCREW, bind	1		
23	137-13187-00	. GASKET, breather (4.2-8.5-0.5)	1		
	90430-04004	. GASKET	1		

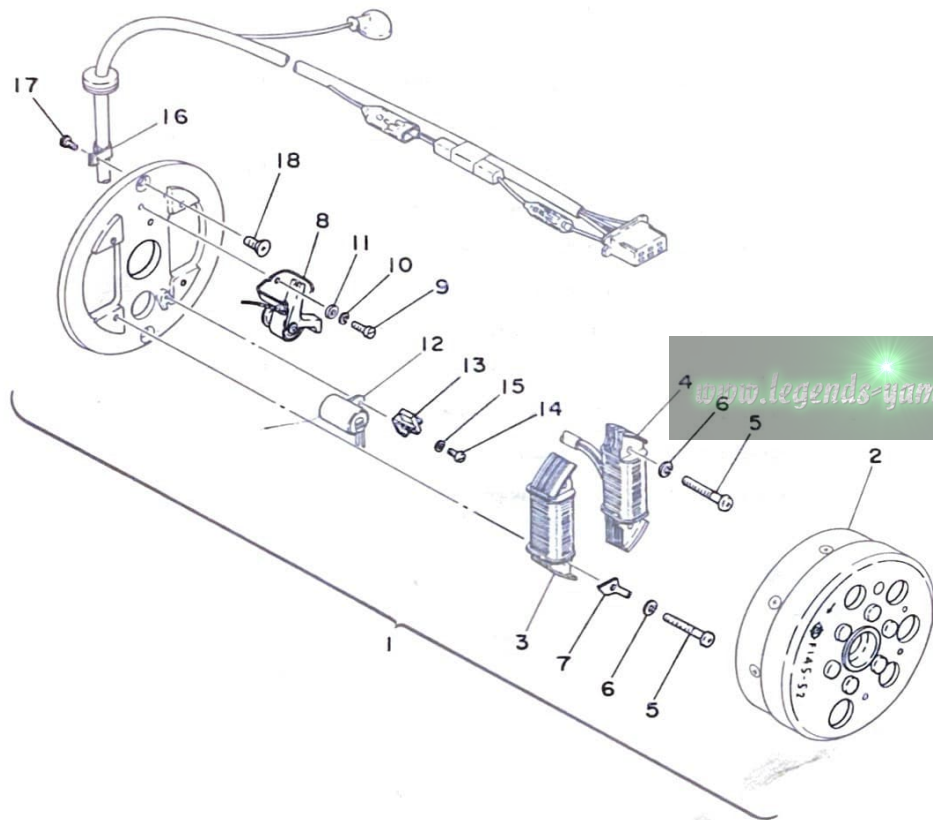
Fig. 12 OIL PUMP



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12-24	93505-32002	. BALL (5/32 inch)	1		
25	278-13169-00	. SPRING, check ball	1		▽
	90501-02018	. SPRING, compression	1		
26	402-13552-00	. NOZZLE	1		
27	248-13161-01	. PIPE, delivery	1		▽
	90445-05023	. HOSE (3-130)	1		
28	90468-02033	. CLIP, delivery pipe	1		
29	90468-02033	CLIP, delivery pipe	1		
30	214-13162-00	BANJO	1		▽
	214-13162-01	BANJO, delivery pipe	1		
31	137-13167-00	GASKET, banjo bolt (6-13-0.5)	2		▽
	90430-06011	GASKET	2		
32	137-13165-00	BOLT, banjo	1		▽
	90401-06001	BOLT, union	1		
33	248-13174-00	HOLDER, oil pipe	1		▽
	525-13174-00	HOLDER, oil pipe	1		
34	363-13133-01	CLIP, plunger	1		

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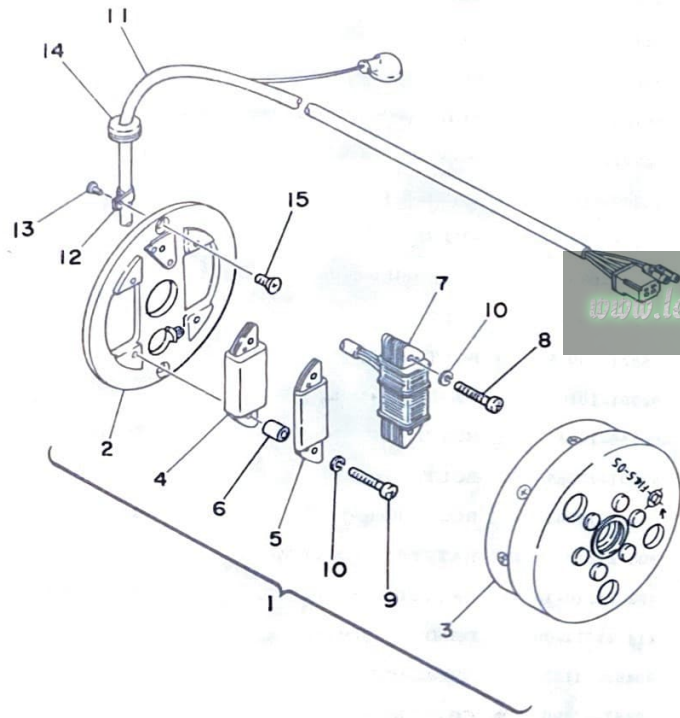
Fig. 13 FLYWHEEL MAGNETO (~149999)



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 1	482-81300-10	FLYWHEEL MAGNETO ASS'Y	1	~009410	Use this parts with 517-81980-A0 (Ref. No. 31-28) as a set.
	482-81300-11	FLYWHEEL MAGNETO ASS'Y	1	009411~149999	
2	482-81350-10	. ROTOR ASS'Y	1		
3	461-81312-10	. COIL, source	1		
4	482-81313-10	. COIL, lighting	1		
5	98501-05035	. SCREW, panhead	4		
6	92901-05100	. WASHER, spring	4		
7	434-81332-10	. PLATE, timing	1		
8	434-81321-10	. CONTACT BREAKER ASS'Y	1		
9	110-81346-20	. SCREW, panhead	1		
10	92901-04100	. WASHER, spring	1		
11	92901-04200	. WASHER, plain	1		
12	207-81326-10	. CONDENSER	1		
13	207-81331-10	. LUBRICATOR	1		
14	165-81145-21	. SCREW, panhead	1		
15	92901-04100	. WASHER, spring	1		
16	109-81328-10	. CLAMP, lead	1		
17	165-81145-21	. SCREW, panhead	1		
18	92701-06012	SCREW, flathead	2		

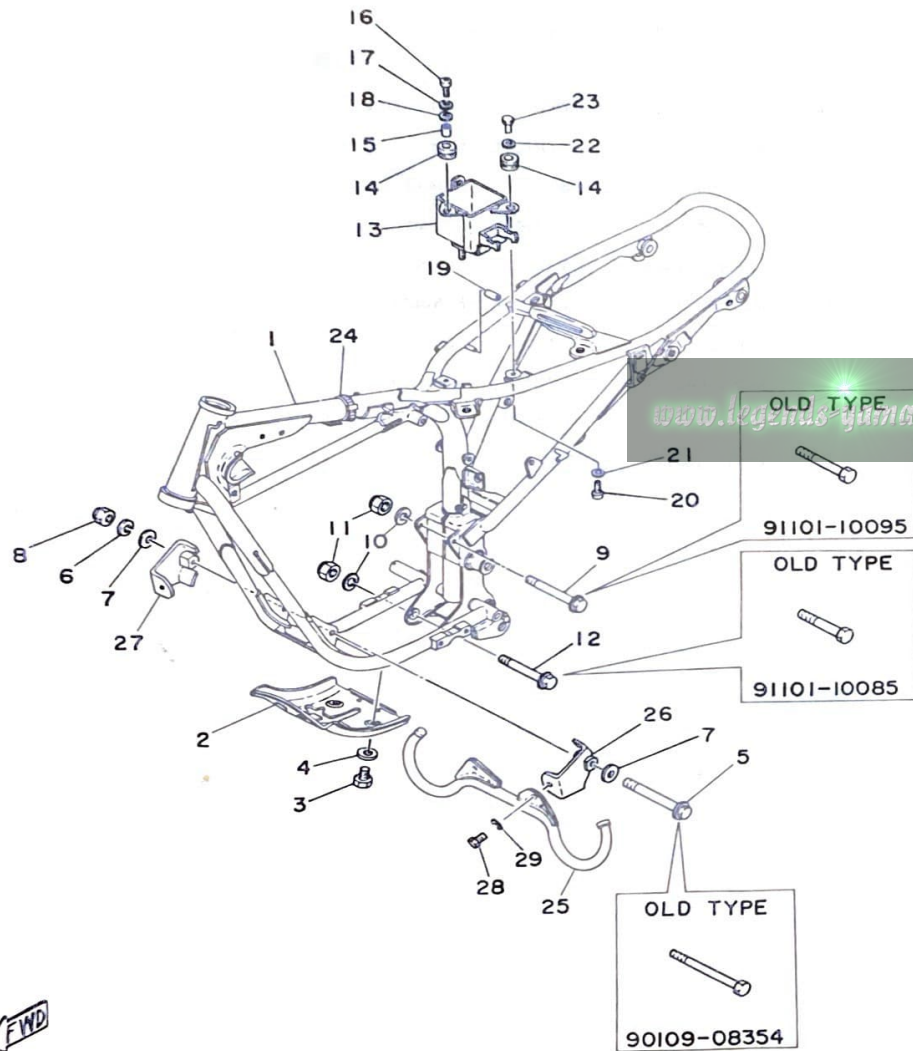
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Fig. 14 C. D. I. MAGNETO (200101~)



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 1	482-85500-10	C. D. I. MAGNETO ASS'Y	1		
2	482-81309-10	. BASE, magneto	1		
3	482-85550-10	. ROTOR ASS'Y	1		
4	482-85520-10	. COIL, source	1		
5	482-85580-10	. PULSER ASS'Y	1		
6	482-81343-10	. COLLAR, coil fitting	2		
7	482-85533-10	. COIL, lighting	1		
8	98501-05025	. SCREW, panhead	2		
9	98501-05030	. SCREW, panhead	2		
10	92901-05100	. WASHER, spring	4		
11	482-8131X-10	. LEAD WIRE ASS'Y	1		
12	109-81328-10	. CLAMP, lead	1		
13	98501-04006	. SCREW, panhead (4-6)	1		
14	90480-16110	. GROMMET (164-82597-00)	1		
15	92701-06012	SCREW, flathead	2		

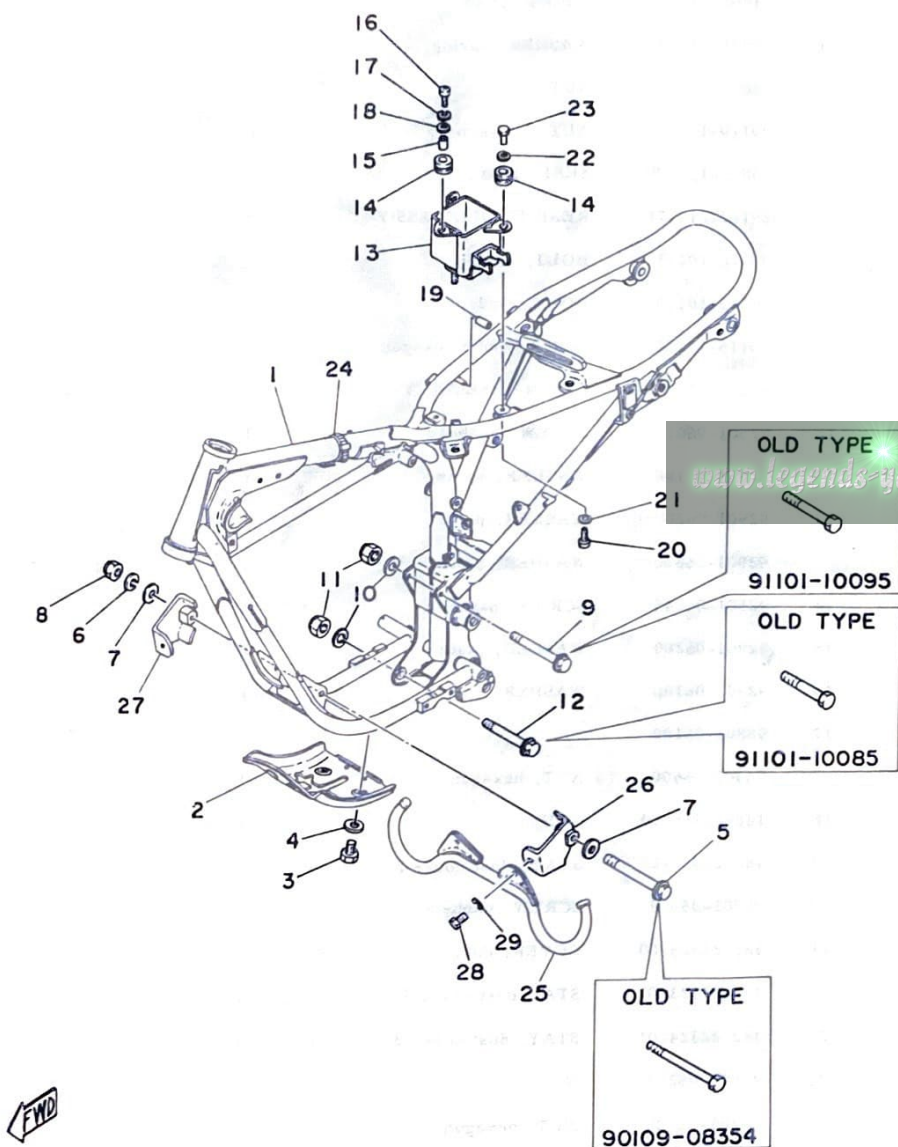
Fig. 15 FRAME



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15- 1	482-21110-20-33	FRAME COMP.	1	~010104	Exclusive for Oceania Yamaha Black
	482-21110-21-33	FRAME COMP.	1	010105~	Exclusive for Oceania Yamaha Black
	482-21110-00-33	FRAME COMP.	1	~010104	Yamaha Black
	482-21110-01-33	FRAME COMP.	1	010105~	Yamaha Black
2	248-21471-00-33	PROTECTOR, engine	1		Yamaha Black
3	91201-06012	BOLT	4		
4	92901-06200	WASHER, plain	4		
5	90109-08354	BOLT, engine mounting	1		
	90105-08030	BOLT, washer based head hexagon	1		Use this parts without 92901-08100 (Ref. No. 15-6) as a set. Discontinued
6	92901-08100	WASHER, spring	1		
7	90209-08050	WASHER 1	2		
8	90185-08039	NUT U	1		
	90185-08054	NUT, self locking	1		
9	91101-10095	BOLT	1		
	95821-10095	BOLT, flange	1		
10	92901-10100	WASHER, spring	2		
11	90185-10035	NUT U	2		
12	91101-10085	BOLT, hexagon	1		
	95821-10085	BOLT, flange	1		
13	308-21240-00-33	BATTERY BOX COMP.	1	~149999	Yamaha Black
	482-21240-10-33	BATTERY BOX COMP.	1	200101~	Yamaha Black
14	214-21717-00	DAMPER, battery box	2		
	90480-14102	GROMMET	2		
15	90387-07390	COLLAR, fender	1		
	90387-07391	COLLAR, fender	1		Use this parts without 90201-06067 (Ref. No. 15-18) as a set.
16	92501-06015	SCREW, panhead	1		
17	92901-06100	WASHER, spring	1		
18	116-28324-00	WASHER, leg shield 2	1		
	90201-06067	WASHER, plate	1		Discontinued



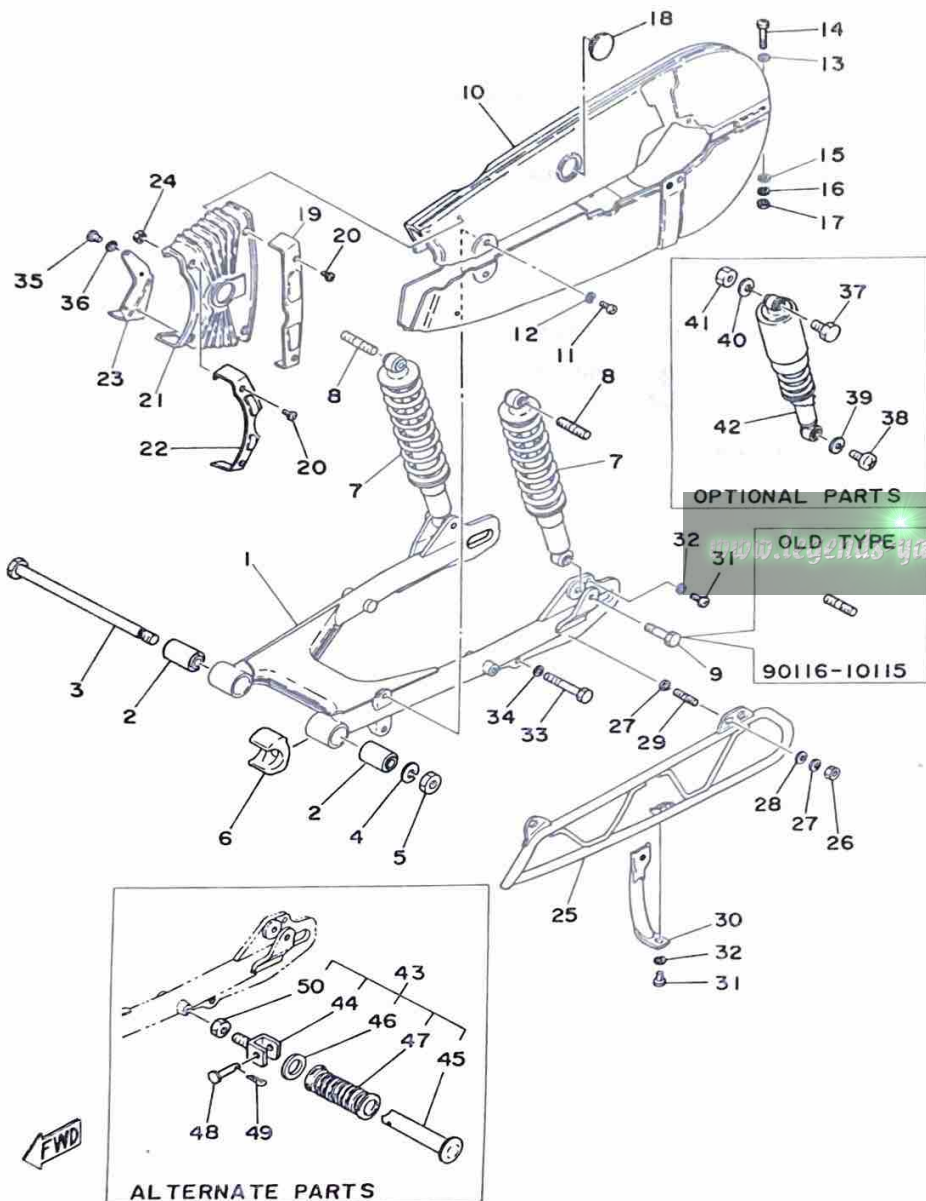
Fig. 15 FRAME



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15-19	214-21729-00	DAMPER, battery box 3	1		
20	92501-06020	SCREW, panhead	1		
21	92901-06100	WASHER, spring	1		
22	90201-10132	WASHER, special	1		
23	322-21791-00	NUT, oil tank	1		
	90179-06136	NUT	1		
24	341-26397-01	BAND	3	~149999	
	90464-20031	CLAMP	3	200101~	
25	482-21473-00	PROTECTOR, pedal	1		
26	482-21474-00	STAY, protector pedal left	1		
27	482-21476-00	STAY, protector pedal right	1		
28	97201-08018	BOLT	2		
29	92901-08100	WASHER, spring	2		

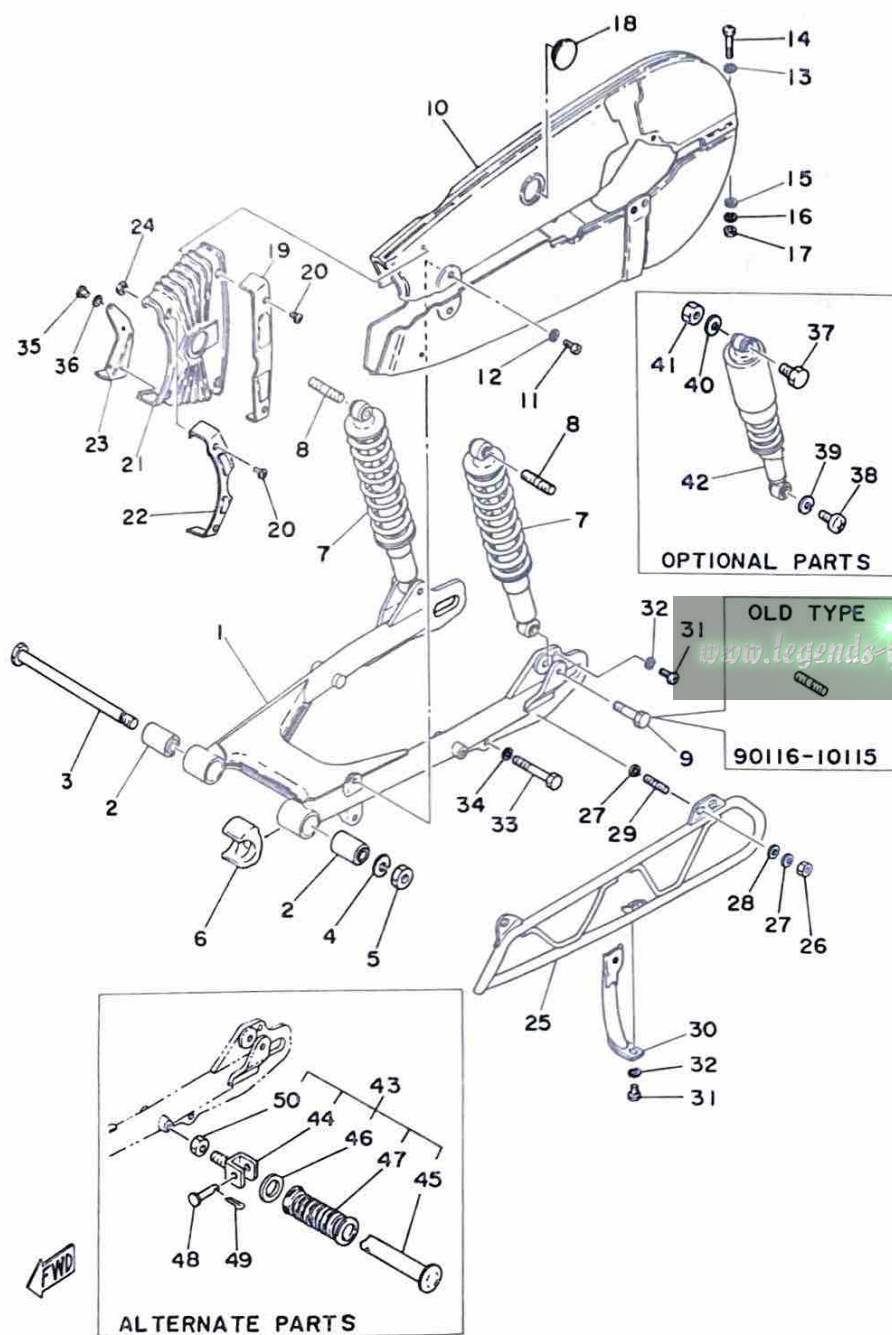
FWD

Fig. 16 REAR ARM · REAR CUSHION · CHAIN CASE



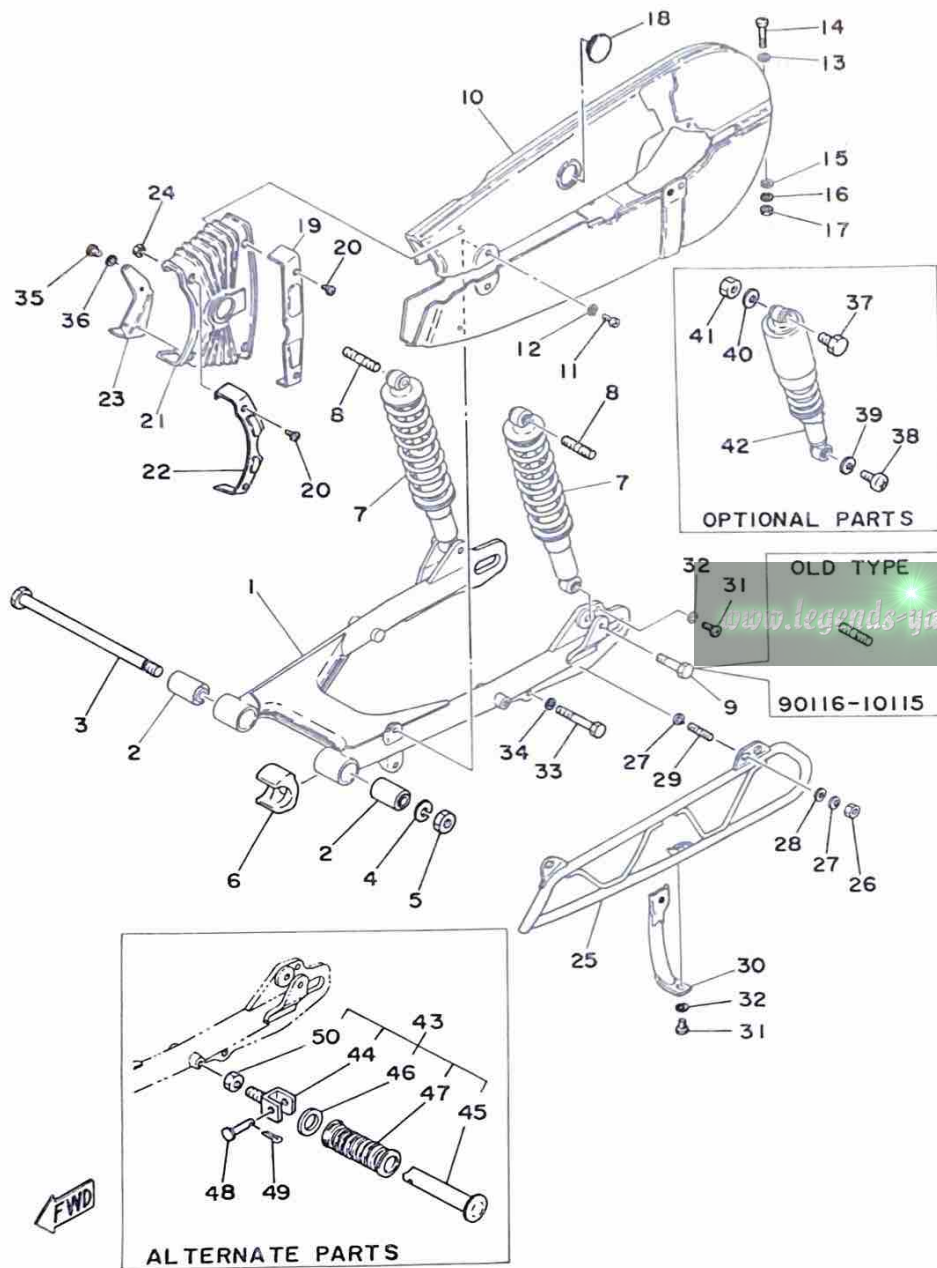
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	482-22110-00-33	REAR ARM COMP.	1		Yamaha Black
2	174-22123-00	BUSHING, rear arm	2		
3	248-22141-00	SHAFT, pivot	1		
4	92901-14100	WASHER, spring	1		◇
5	98801-14100	NUT	1		
	90170-14163	NUT, hexagon	1		
6	248-22151-00	SEAL, guard	1		
7	291-22210-71	REAR CUSHION ASS'Y	2		
8	90116-10115	BOLT, stud	2		◇
9	90116-10115	BOLT, stud	2		
	90116-10025	BOLT, round hexagon	2		
10	482-22310-00-35	CHAIN CASE ASS'Y	1		Silver
11	92501-06010	SCREW, panhead	1		
12	92901-06100	WASHER, spring	1		
13	92901-06200	WASHER, plain	1		◇
	92901-06600	WASHER, plate	1		
14	92501-06045	SCREW, panhead	1		
15	92901-06200	WASHER, plain	1		
16	92901-06100	WASHER, spring	1		
17	98801-06100	NUT	1		◇
	95301-06600	NUT, hexagon	1		
18	148-22315-00	CAP	1		
19	482-22322-00	STAY, dust cover 2	1		
20	98501-05008	SCREW, panhead	4		
21	482-22325-00	COVER, dust	1		
22	482-22323-01	STAY, dust cover 1	1		
23	482-22324-01	STAY, dust cover 3	1		
24	98801-05200	NUT	1		◇
	95301-05600	NUT, hexagon	1		

Fig. 16 REAR ARM · REAR CUSHION · CHAIN CASE



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
16-25	382-22318-01-33	GUARD, chain case	1		Yamaha Black
26	98801-08100	NUT	3		▽
	95301-08600	NUT, hexagon	3		
27	92901-08100	WASHER, spring	6		
28	92901-08200	WASHER, plain	3		▽
	92901-08600	WASHER, plate	3		
29	90116-08140	BOLT, chain case	3		▽
	90116-08209	BOLT, stud	3		
30	382-22321-00-33	STAY, chain case guard	1		Yamaha Black
31	92501-06015	SCREW, panhead	2		
32	92901-06100	WASHER, spring	2		
33	97201-08060	BOLT	1		
34	92901-08100	WASHER, spring	1		
35	92501-06012	SCREW, panhead	3		
36	92901-06100	WASHER, spring	3		
OPTIONAL PARTS					
37	97301-08014	BOLT, hexagon	3		} without chain case guard
38	92501-06015	SCREW, panhead	1		
39	92901-06100	WASHER, spring	1		
40	92901-08100	WASHER, spring	3		
41	95301-08600	NUT, hexagon	1		
42	497-22210-01	REAR CUSHION ASS'Y	2		

Fig. 16 REAR ARM · REAR CUSHION · CHAIN CASE

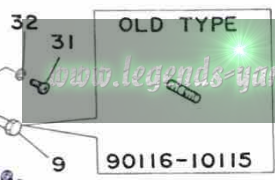


Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
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ALTERNATE PARTS

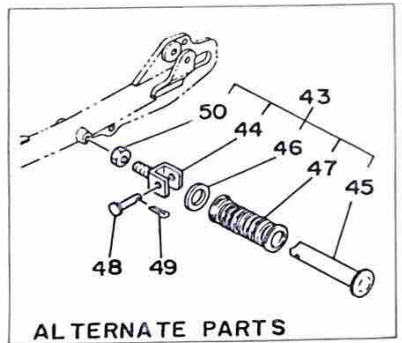
16-43	120-27430-02	REAR FOOTREST ASS'Y	2		
44	120-27432-02	. BRACKET, rear footrest	2		
45	120-27431-00	. ARM, rear footrest	2		
46	90201-20279	. WASHER, plate	2		
47	120-27433-00	. COVER, rear footrest	2		
48	90240-06009	. PIN, with hole	2		
49	91401-16015	. PIN, cotter	2		
50	90170-12062	. NUT, hexagon	2		

OPTIONAL PARTS



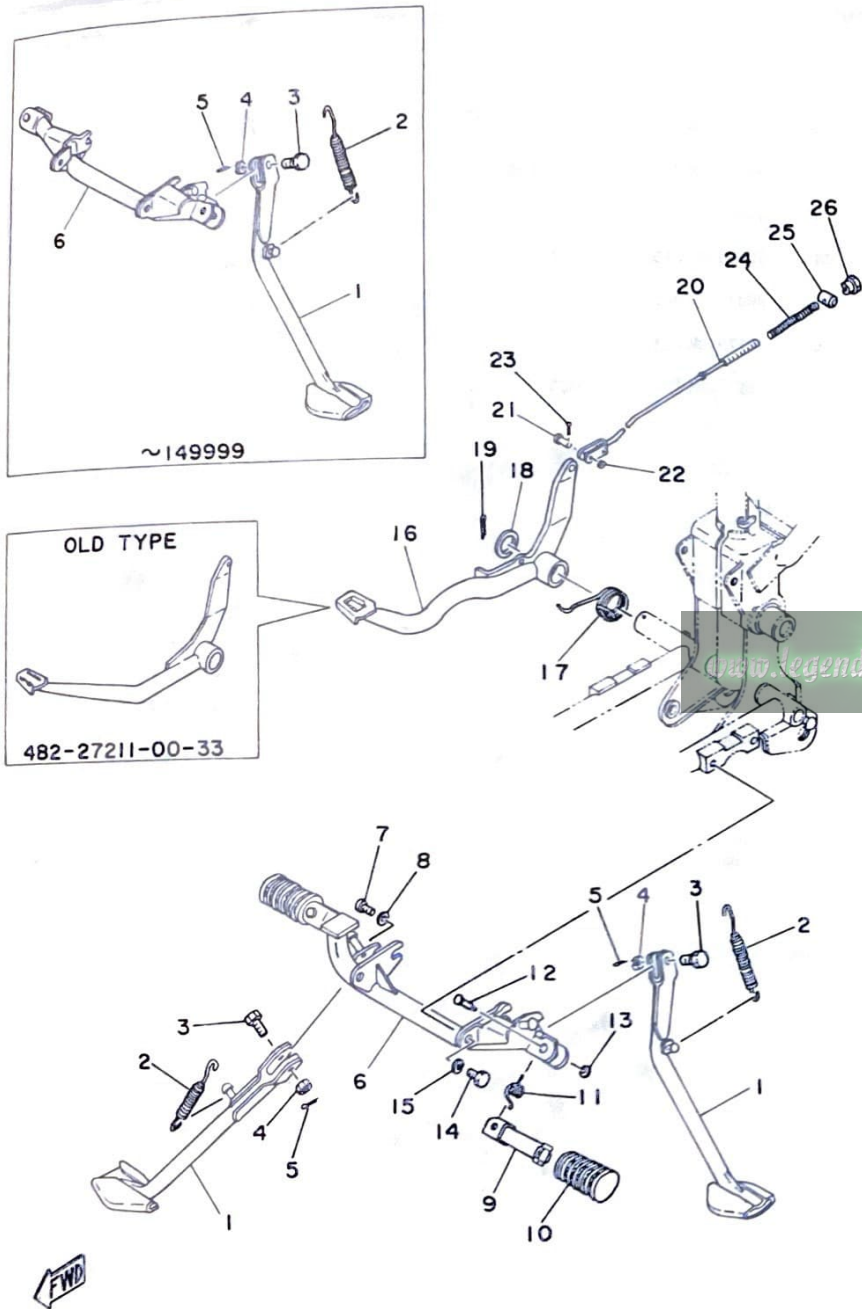
OLD TYPE

90116-10115



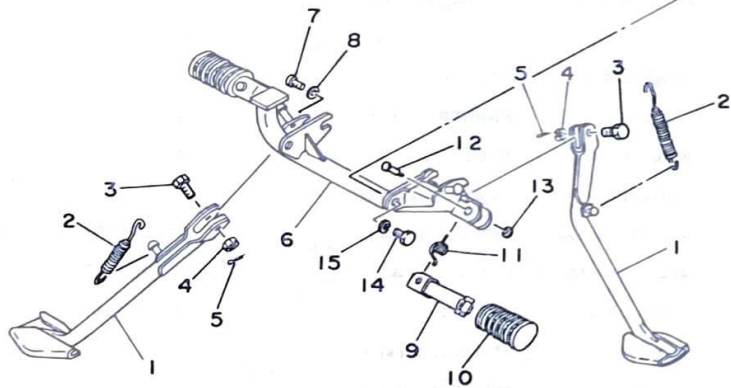
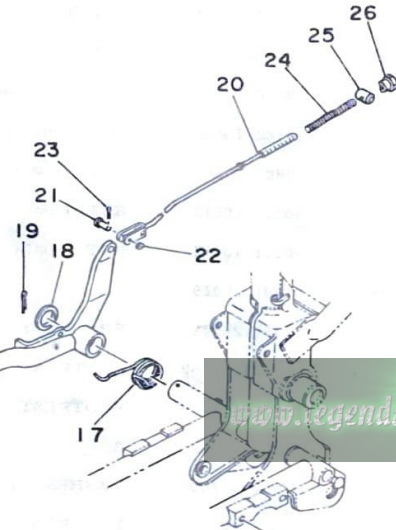
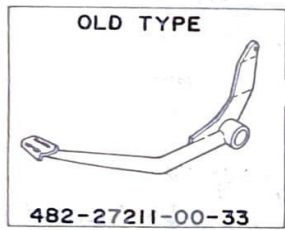
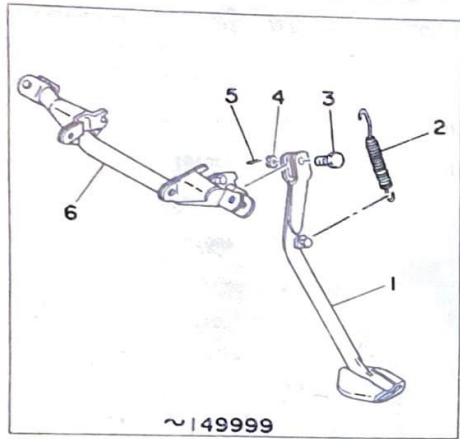
ALTERNATE PARTS

Fig. 17 STAND · FOOTREST · BRAKE PEDAL



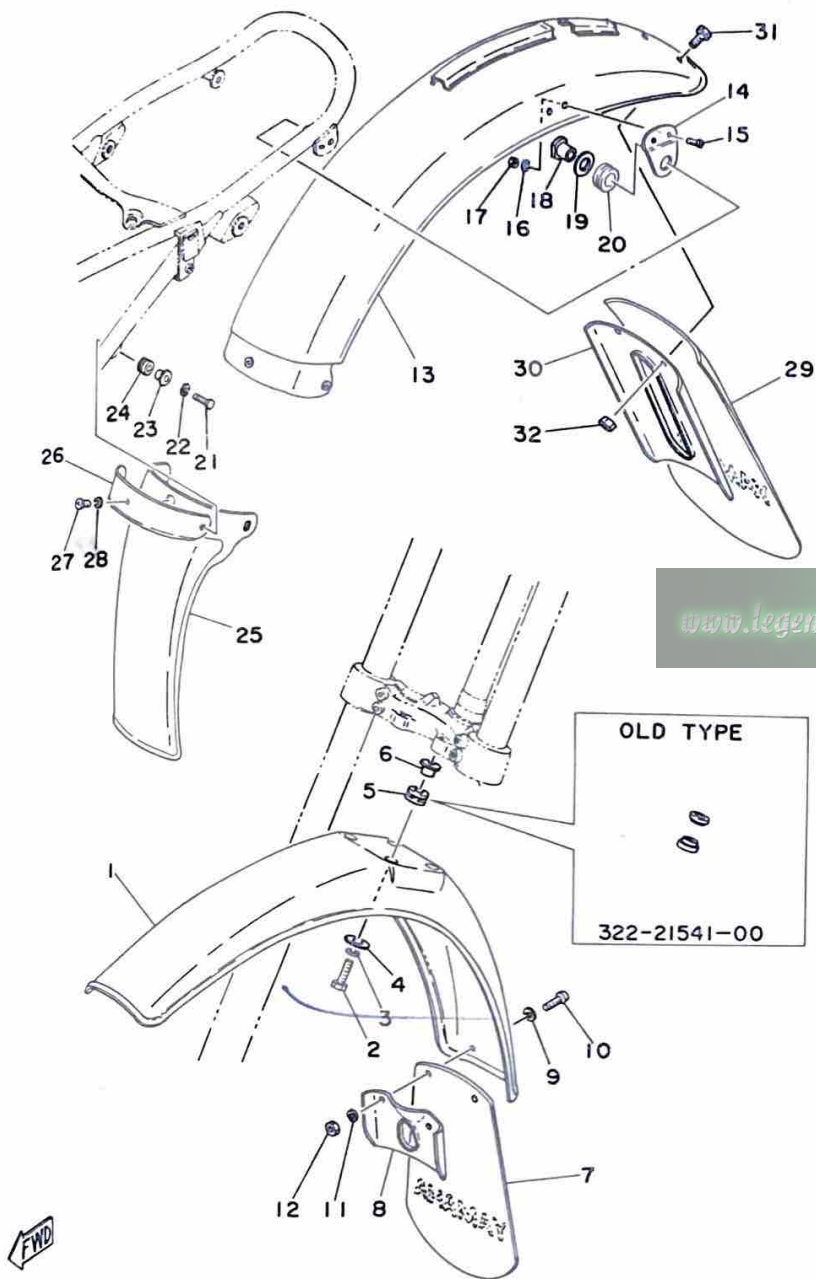
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	482-27311-00	STAND, side	1	~005200	◇
	482-27311-01	STAND, side (L.H)	1	005201~	
	482-27311-10	STAND, side (R.H)	1	200101~	
2	90507-29004	SPRING	1	~149999	
	90507-29004	SPRING	2	200101~	
3	90102-10006	BOLT, side stand	1	~149999	
	90102-10006	BOLT, side stand	2	200101~	
4	92802-10500	NUT, slotted	1		◇
	90171-10012	NUT, castle	1	~149999	
	90171-10012	NUT, castle	2	200101~	
5	91401-20025	PIN, cotter	1	~149999	
	91401-20025	PIN, cotter	2	200101~	
6	261-27411-00	FOOTREST	1	~149999	
	482-27411-10	FOOTREST	1	200101~	
7	91201-10018	BOLT	2		
8	92901-10100	WASHER, spring	2		
9	214-27421-00	FOOTREST	2		
10	214-27413-00	COVER, footrest	2		
11	90508-20023	SPRING, torsion	2		
12	90243-08006	PIN, clevis	2		
13	90201-06042	WASHER, special	2		
14	91201-10018	BOLT	2		
15	92901-10100	WASHER, spring	2		
16	482-27211-00-33	PEDAL, brake	1	~149999	Yamaha Black
	482-27211-10-33	PEDAL, brake	1	200101~	Yamaha Black
17	90508-35070	SPRING	1	~149999	
	90508-35401	SPRING, torsion	1	200101~	
18	90201-25289	WASHER, plate	1		
19	91401-40035	PIN, cotter	1		

Fig. 17 STAND · FOOTREST · BRAKE PEDAL



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
17-20	382-27231-00	ROD, brake	1		
21	90240-06006	PIN, link joint	1		
22	92901-06200	WASHER, plain	1		
23	91401-25012	PIN, cotter	1		
24	90501-10245	SPRING, rod	1		
25	90249-12008	PIN, clevis	1		
26	90179-06153	NUT	1		
	90179-06176	NUT	1		

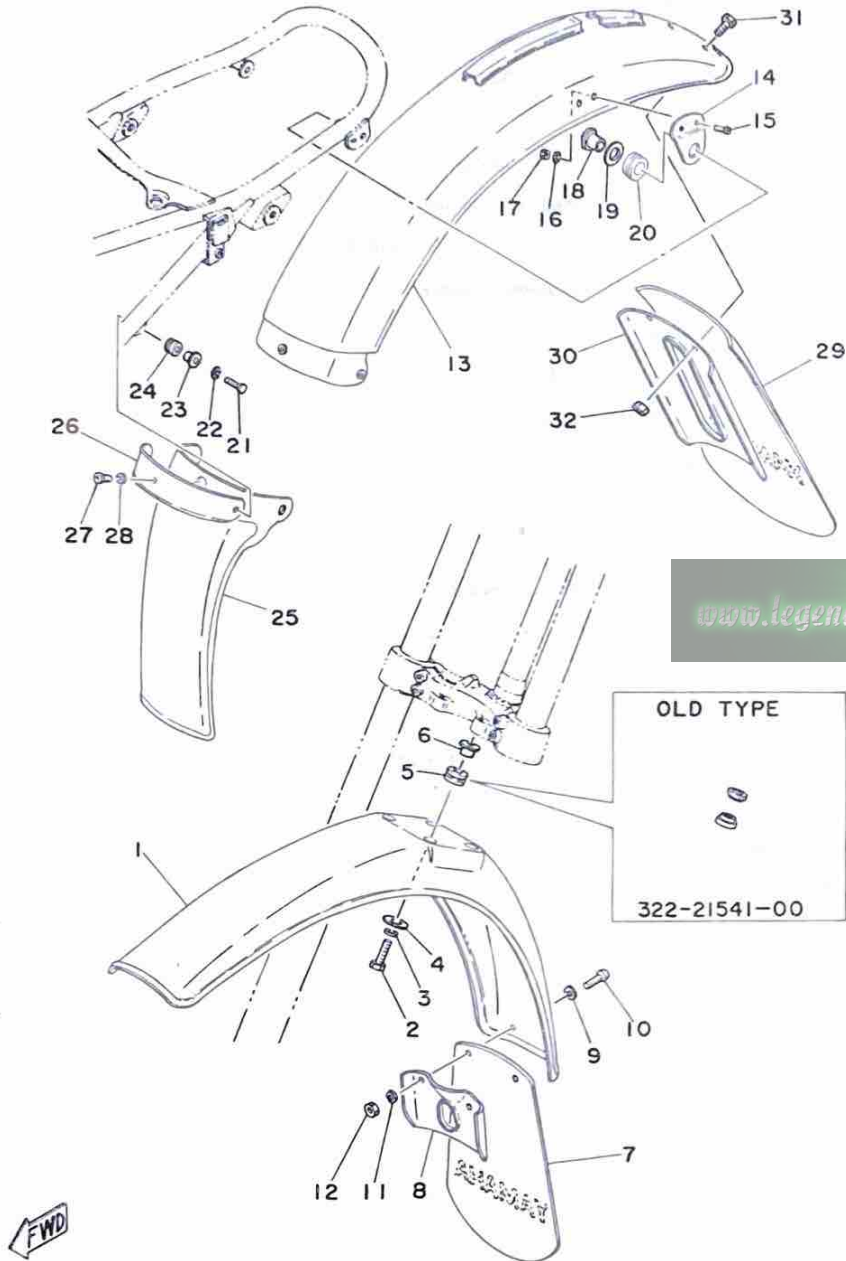
Fig. 18 FRONT FENDER · REAR FENDER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
18- 1	482-21511-00	FENDER, front	1		◇ EL TORO Orange
	482-21511-01	FENDER, front	1		◇ EL TORO Orange
2	91201-06030	BOLT	4		◇
	97301-06025	BOLT, hexagon	4		
3	92901-06100	WASHER, spring	4		
4	90201-06067	WASHER, leg shield (6.5-20-1.6)	4		
5	322-21541-00	DAMPER, fender	8		◇
	90480-14198	GROMMET	4		
6	322-21544-00	COLLAR, fender	4		◇
	90387-06388	COLLAR	4		
7	482-21521-00	FLAP, front fender	1		
8	482-21522-00	BAND, flap	1		
9	90201-06067	WASHER	2		
10	92501-06018	SCREW, panhead	2		
11	92901-06100	WASHER, spring	2		
12	98801-06100	NUT	2		◇
	95301-06600	NUT, hexagon	2		
13	482-21610-00-N6	REAR FENDER COMP.	1		◇ EL TORO Orange
14	248-21613-00-91	STAY, fender 1	2		
15	92501-06012	SCREW, panhead	4		
16	92901-06100	WASHER, spring	4		
17	98801-06100	NUT	4		
18	248-21635-00	NUT, rear fender	2		
19	90201-12189	WASHER, plate	2		
20	168-21638-00	DAMPER, front	2		
21	91201-06025	BOLT	2		◇
	97301-06025	BOLT, hexagon	2		
22	92901-06100	WASHER, spring	2		
23	437-21633-00	COLLAR, fender mount	2		◇
	90387-07391	COLLAR	2		

FWD

Fig. 18 FRONT FENDER · REAR FENDER



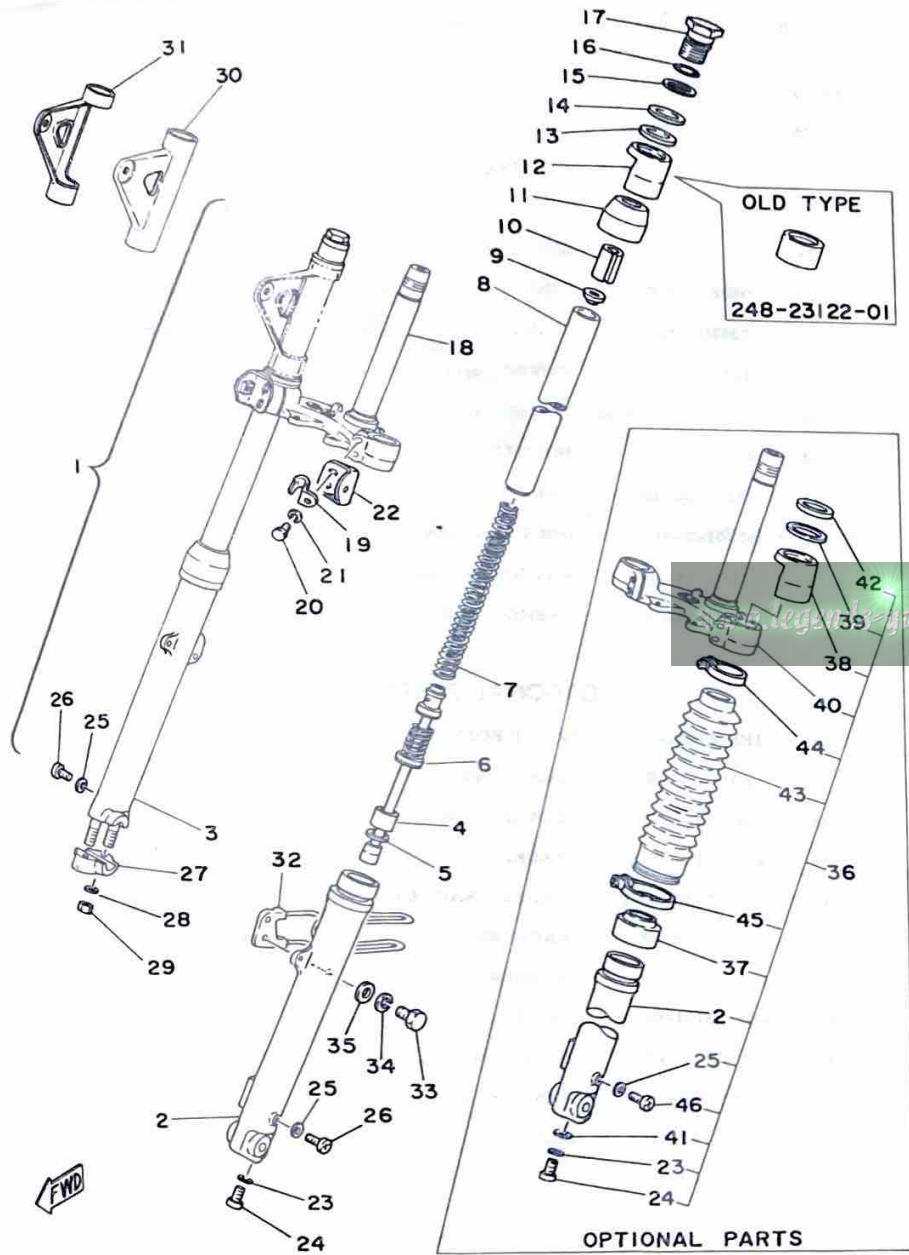
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
18-24	214-21717-00	DAMPER, battery box	2		▽
	90480-14102	GROMMET	2		
25	482-21629-00	GUARD, mud front	1		
26	248-21622-00-33	BAND, guard	1		Yamaha Black
27	92501-06012	SCREW, panhead	1		
28	92901-06100	WASHER, spring	1		
29	482-21621-00	FLAP, rear fender	1		
30	482-21622-01	BAND, flap	1		
31	91201-06020	BOLT	2		▽
	97301-06020	BOLT, hexagon	2		
32	90185-06034	NUT U	2		

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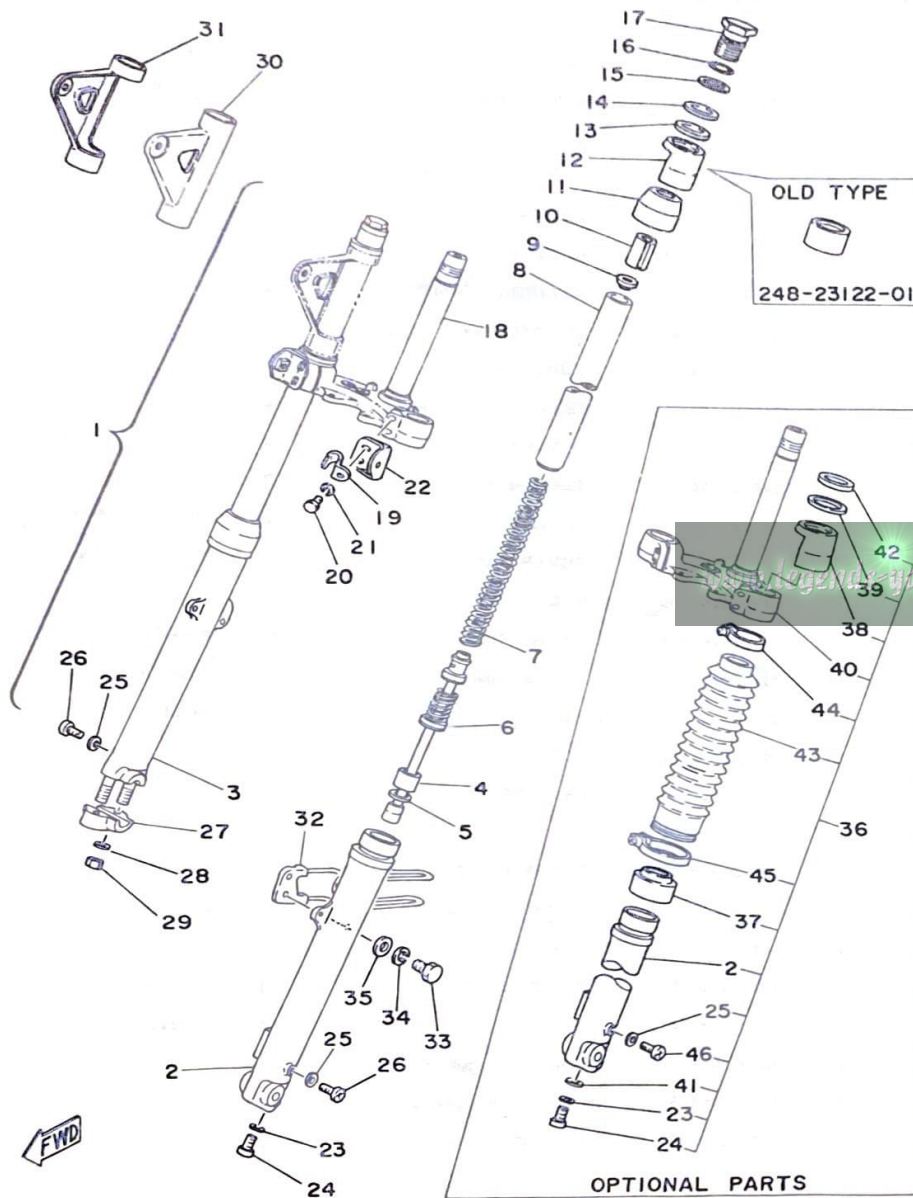
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Fig. 19 FRONT FORK



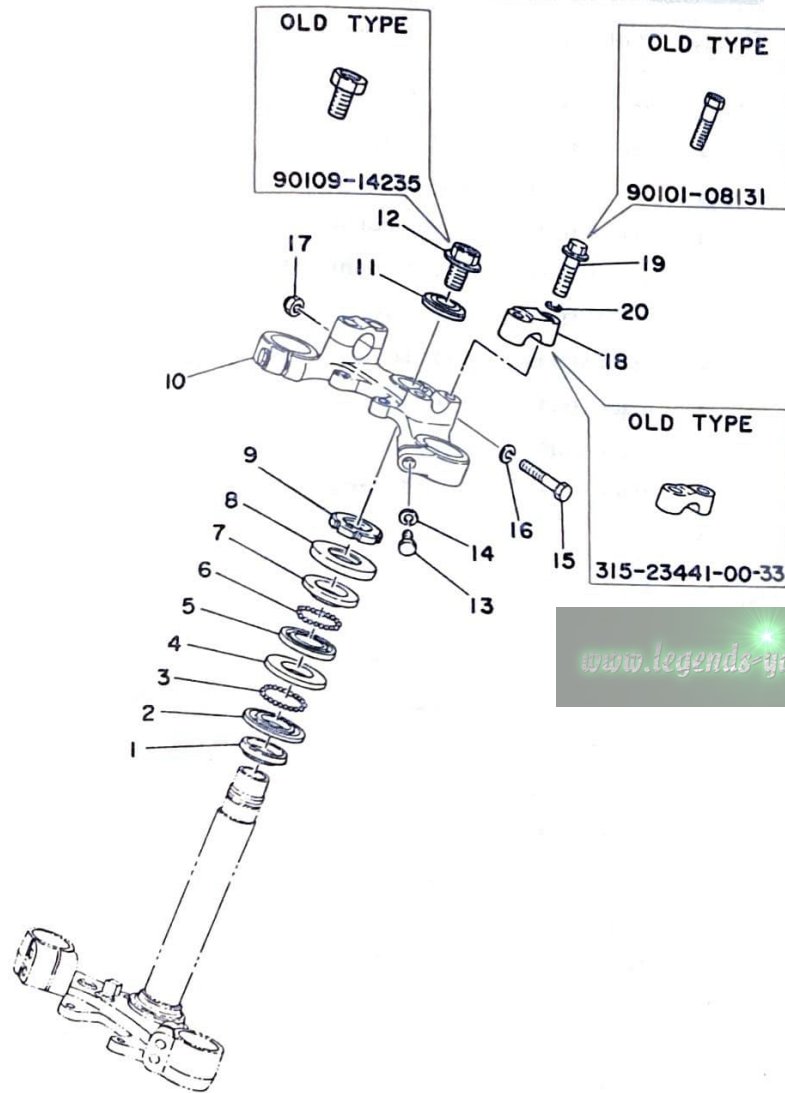
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
19- 1	482-23101-50	FRONT FORK ASS'Y	1	~005510	⬇
	482-23101-51	FRONT FORK ASS'Y	1	005511~	
2	315-23126-50	. TUBE, outer left	1		
3	315-23136-50	. TUBE, outer right	1		
4	315-23171-50	. PISTON	2		
5	315-23183-50	. RING, snap	2		
6	443-23170-01	. CYLINDER COMP.	2		
7	437-23141-01	. SPRING, fork	2		
8	315-23124-50	. TUBE, inner	2		
9	248-23142-00	. SEAT, spring upper	2		
10	443-23118-01	. SPACER	2		
11	248-23144-00	. SEAL, dust	2		
12	248-23122-01	. COVER, outer	2	~005510	
	304-23122-50	. COVER, outer	2	005511~	
13	214-23163-00	. PACKING	2	~005510	
	497-23163-02	. PACKING	2	005511~	
14	248-23116-01	. COVER, under	2	~005510	
	437-23161-00	. WASHER	2	005511~	
15	248-23115-01	. COVER, upper	2		
16	146-23114-00	. PACKING	2		
17	248-23111-01	. BOLT, cap	2		
18	443-23340-00-33	. UNDER BRACKET COMP.	1	~005510	Yamaha Black
	559-23340-00-33	. UNDER BRACKET COMP.	1	005511~	Yamaha Black
19	214-23318-00	. HOLDER, wire	1		
20	482-23346-50	. BOLT, under bracket	4	~005510	
	90101-08262	. BOLT	4	005511~	
21	92901-08100	. WASHER, spring	4		
22	482-23164-50-98	. STAY, lamp guard	2		Low Gloss Black
23	214-23158-00	. PACKING	2		

Fig. 19 FRONT FORK



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
19-24	91311-08020	. BOLT	2		
25	122-23129-00	. GASKET, drain plug	2		
26	122-23119-01	. PLUG, drain	2		
27	315-23167-50	. HOLDER	1		
28	92901-08100	. WASHER, spring	2		
29	98801-08100	. NUT	2	~005510	
	90170-08176	. NUT	2	005511~	
30	437-23121-00-N6	COVER, upper left	1		EL TORO Orange
31	437-23131-00-N6	COVER, upper right	1		EL TORO Orange
32	437-23318-00	HOLDER, wire	1		
33	91201-06018	BOLT	1		◇
	97301-06018	BOLT, hexagon	1		
34	92901-06100	WASHER, spring	1		
35	92901-06200	WASHER, plain	1		
OPTIONAL PARTS					
36	1K5-23101-01	FRONT FORK ASS'Y	1		
37	1K5-23144-00	. SEAL, dust	2		
38	304-23122-50	. COVER, outer	2		
39	497-23163-00	. PACKING	2		
40	559-23340-00-33	. UNDER BRACKET COMP.	1		Yamaha Black
41	1N1-23158-00	. PACKING	2		
42	437-23161-00	. WASHER	2		
43	1K5-23191-00	. BOOT	2		
44	482-23192-40	. BAND, boot	2		
45	90460-51059	. BAND, boot	2		
46	122-23119-01	. SCREW	4		

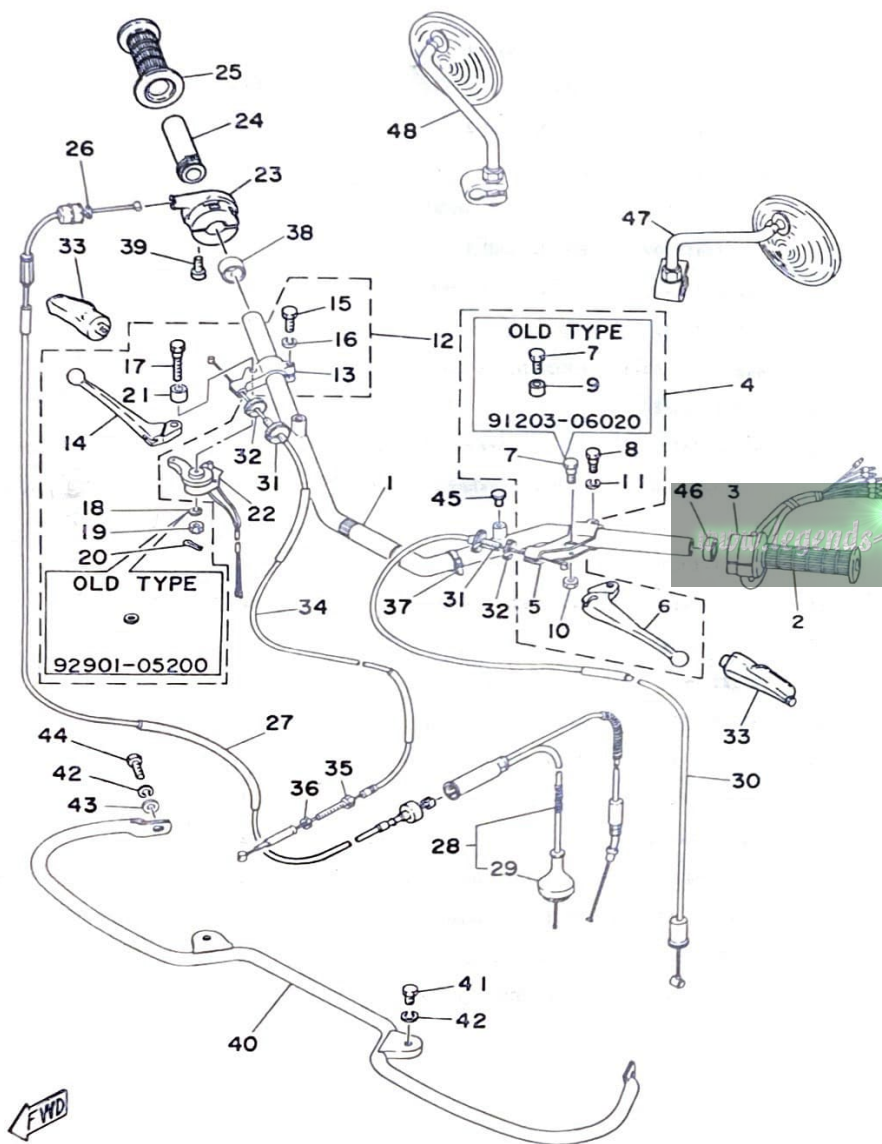
Fig. 20 STEERING



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20-	1	164-23462-00	SEAL, dust	1	
	2	156-23411-00	RACE, ball 1	1	
	3	93501-04011	BALL (1/4 inch)	19	
	4	156-23412-00	RACE, ball 2	1	
	5	122-23412-00	RACE, ball 2	1	
	6	93503-16010	BALL (3/16 inch)	22	
	7	122-23411-00	RACE, ball 1	1	
	8	122-23416-00	COVER, ball race	1	
	9	90179-25033	NUT	1	
	10	443-23435-00-33	CROWN, handle	1	Yamaha Black
	11	90209-14022	WASHER	1	Discontinued
	12	90109-14235	BOLT, steering fitting	1	Use this parts without 90209-14022 (Ref. No. 20-11) as a set.
		90105-14060	BOLT, washer based head hexagon	1	
		91203-10030	BOLT	2	
		97301-10030	BOLT, hexagon	2	
	14	92901-10100	WASHER, spring	2	
	15	97103-08045	BOLT	1	
		97321-08045	BOLT, hexagon	1	
	16	92901-08100	WASHER, spring	1	
	17	98803-08700	NUT, crown	1	
		95301-08800	NUT, hexagon	1	
	18	315-23441-00-33	HOLDER, handle upper	2	Yamaha Black
		1E6-23441-00-98	HOLDER, handle upper	2	Low Gloss Black
	19	90101-08131	BOLT, hexagon	4	
		95821-08035	BOLT, flange	4	Use this parts without 92901-08100 (Ref. No. 19-20) as a set.
	20	92901-08100	WASHER, spring	4	Discontinued

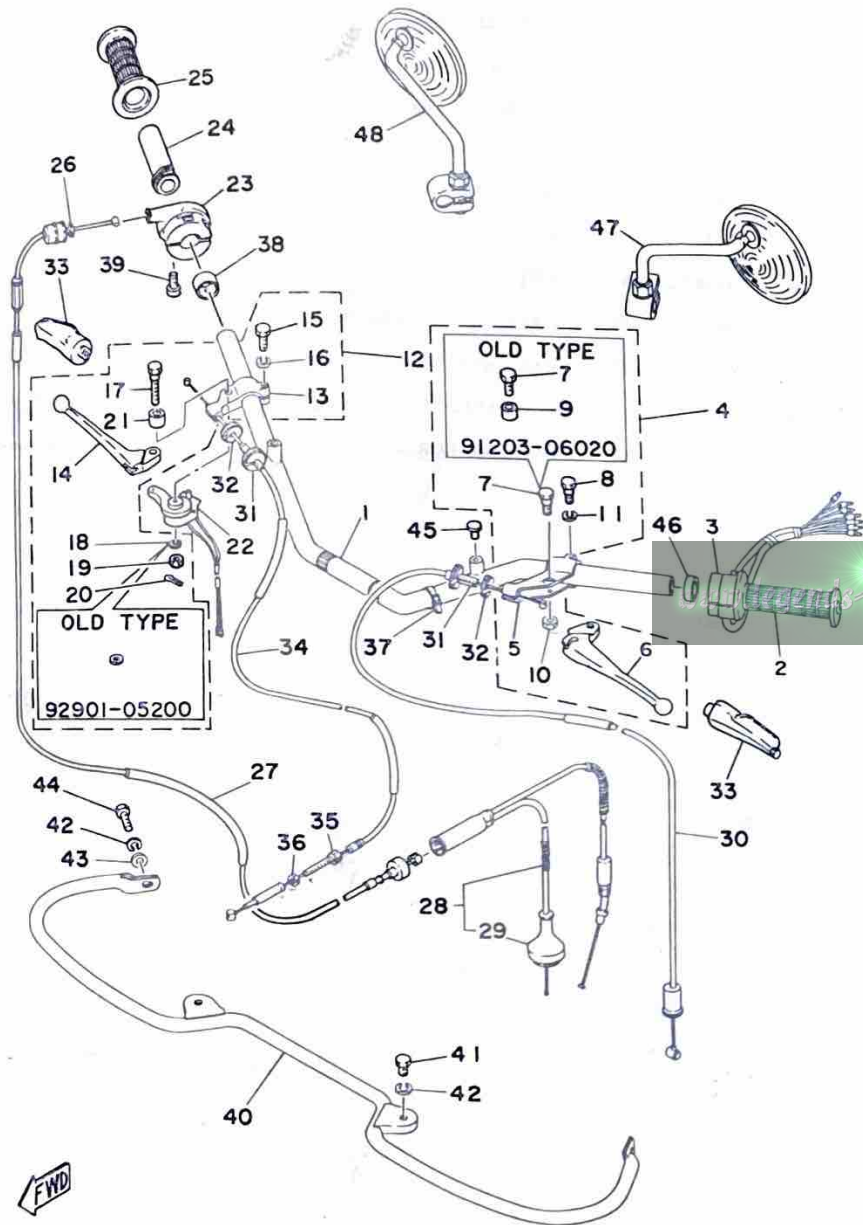


Fig. 21 HANDLE · WIRE



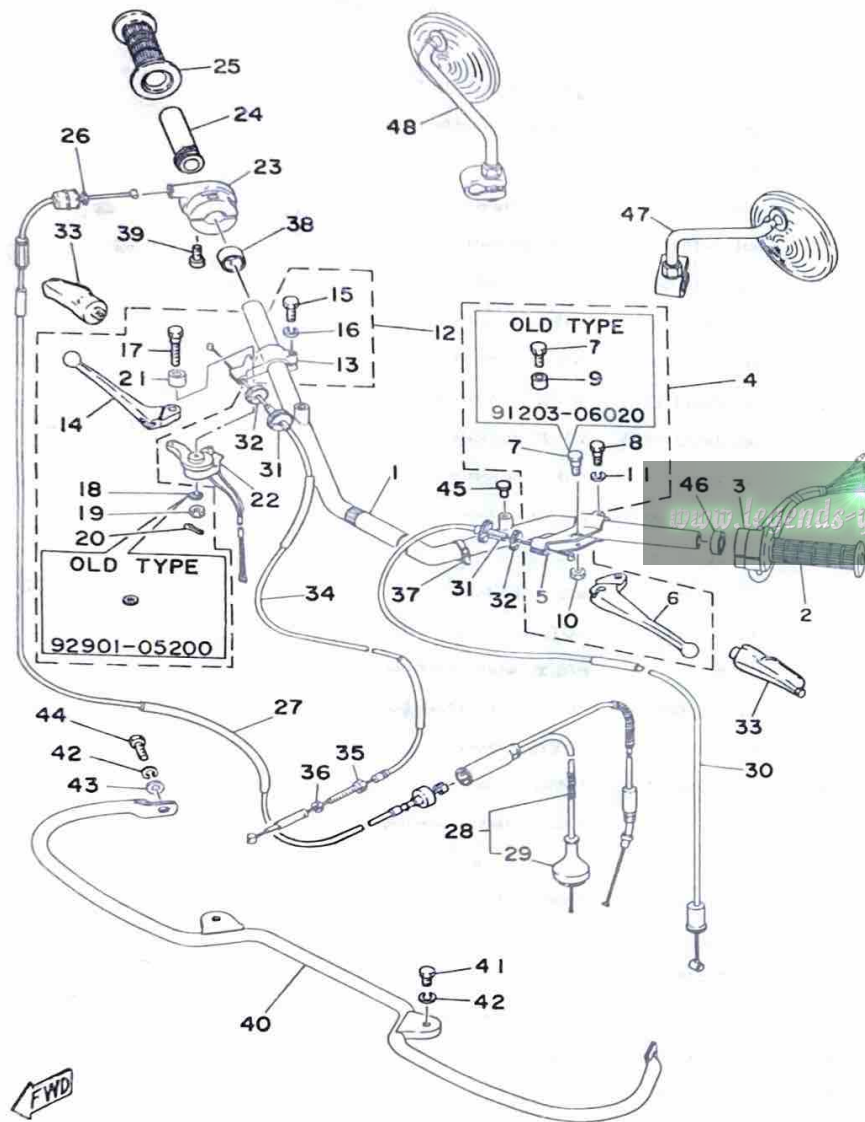
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21-1	382-26111-00	HANDLE	1		
2	382-26241-00	GRIP, left	1		
3	482-83973-01	SWITCH, handle 30	1		
4	214-82910-02	LEVER HOLDER ASS'Y, left	1		◇
	214-82910-06	LEVER HOLDER ASS'Y, left	1		
5	214-82911-01	. HOLDER, lever left	1		
6	214-83912-00	. LEVER, left	1		
7	91203-06020	. BOLT	2	~101608	◇
	90109-06410	. BOLT	1	101609~	◇ Use this parts without 214-83913-00 (Ref. No. 21-9) as a set.
8	97301-06022	. BOLT, hexagon	1	101609~	
9	214-83913-00	. COLLAR, lever	1	~101608	Discontinued
10	98801-06300	. NUT	1		◇
	95301-06700	. NUT, hexagon	1		
	92901-06100	. WASHER, spring	1		
12	233-82920-32	LEVER HOLDER ASS'Y, right	1		◇
	233-82920-35	LEVER HOLDER ASS'Y, right	1		
13	233-82921-31	. HOLDER, lever right	1		
14	233-83922-30	. LEVER, right	1		
15	91203-06020	. BOLT	1	~101608	◇
	97301-06022	. BOLT	1	101609~	
16	92901-06100	. WASHER, spring	1		
17	233-83915-01	. SCREW, lever fitting	1		◇
	90109-05197	. BOLT	1		
18	92901-05200	. WASHER, plain	1		◇
	92901-05100	. WASHER, spring	1		
19	95301-05900	. NUT, slotted	1		◇
	90185-05071	. NUT U	1		
20	91401-12015	. PIN, cotter	1		Discontinued
21	214-83913-00	. COLLAR, lever	1		

Fig. 21 HANDLE · WIRE



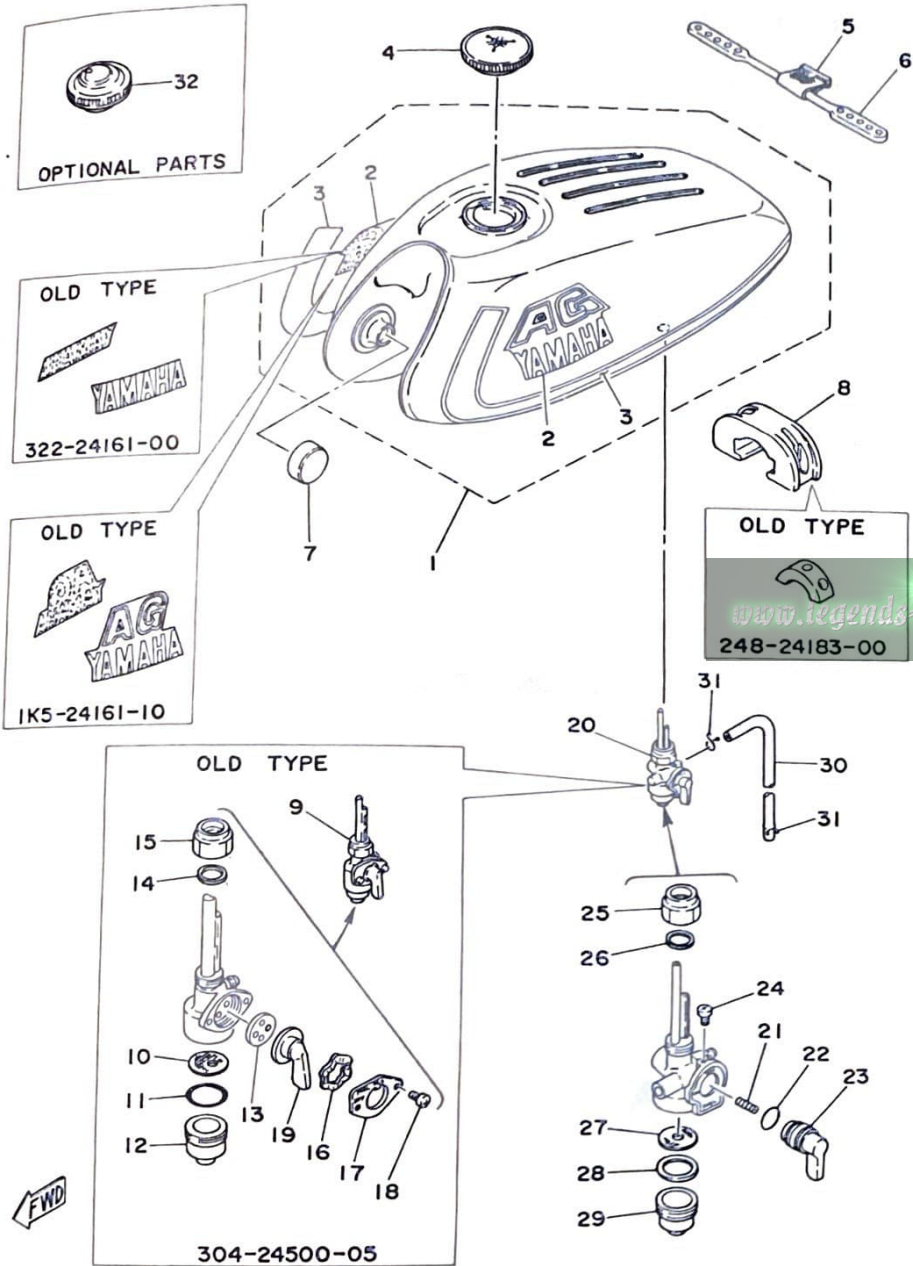
Ref. No.	Parts No.	Description	Qty	Applicable Machine No.	Remarks
21-22	232-83980-30	FRONT STOP SWITCH ASS'Y	1		
23	482-83976-00	SWITCH, handle 1	1		◇
	482-83976-01	SWITCH, handle 1	1	010140~	◇
	482-83976-02	SWITCH, handle 1	1		
24	434-26243-10	TUBE, guide	1		
25	382-26242-00	GRIP, right	1		
26	90170-10039	NUT, adjusting	1		◇
	90170-10038	NUT, adjusting	1		
27	437-26311-02	WIRE, throttle 1	1	~005510	
	443-26311-00	WIRE, throttle 1	1	005511~	
28	444-26312-01	WIRE, throttle 2	1		◇
	444-26312-02	WIRE, throttle 2	1	~005510	
	444-26312-03	WIRE, throttle 2	1	005511~	
29	401-26329-00	CAP, rubber	1		
30	444-26335-00	WIRE, clutch	1	~005510	
	444-26335-01	WIRE, clutch	1	005511~	
31	90179-08148	NUT, wire adjusting	2		
32	214-26337-01	BOLT, wire adjusting	2		◇
	90123-08046	BOLT, wire adjusting	2		
33	382-26372-01	COVER, lever	2		
34	482-26341-00	WIRE, brake	1		
35	90123-06010	BOLT, wire adjusting	1		
36	90179-06143	NUT, wire adjusting	1		
37	437-83936-00	BAND, switch cord	4		
38	351-26259-00-98	COLLAR	1		◇ Frosting Black
	90387-22585	COLLAR	1		Except V.I.C. Use this parts with 98501-05008 (Ref. No. 21-39) as a set. Discontinued
39	98501-05008	SCREW, panhead	1		
40	382-26123-00-93	GUARD, lever	1		
41	97103-08015	BOLT	2		◇
	97313-08016	BOLT, hexagon	2		

Fig. 21 HANDLE · WIRE



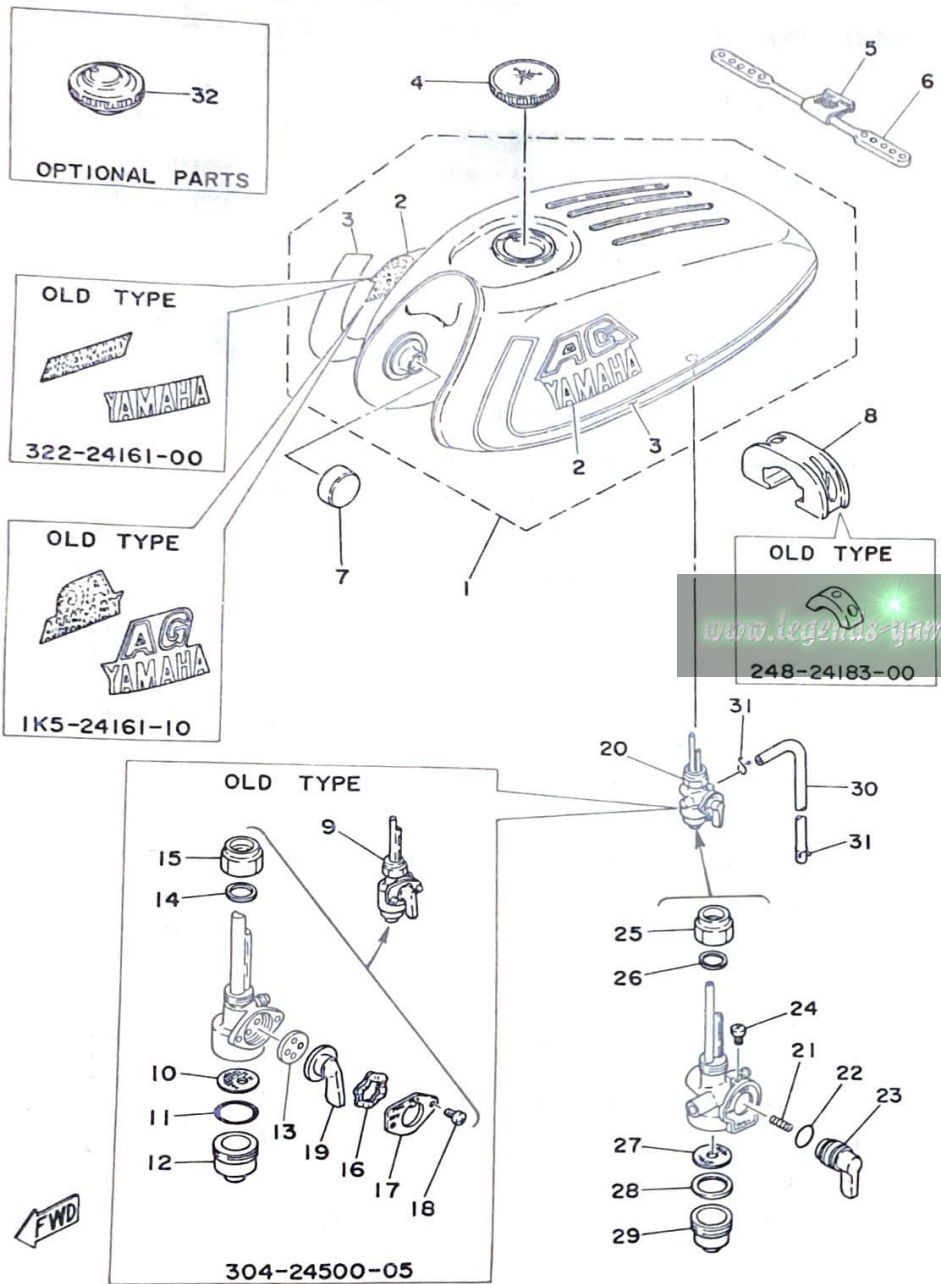
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21-42	92901-08100	WASHER, spring	4		
43	92901-08200	WASHER, plain	2		◇
	92901-08600	WASHER, plate	2		
44	97103-08030	BOLT	2		◇
	97313-08030	BOLT, hexagon	2		
45	90338-09012	PLUG	1		
46	90387-22468	COLLAR	1		Except V.I.C.
47	382-26290-30	BACK MIRROR ASS'Y, left	1		Flat Mirror V.I.C. STD
	407-26290-50	BACK MIRROR ASS'Y, left	1		Convex Mirror
48	382-26290-40	BACK MIRROR ASS'Y, right	1		Flat Mirror V.I.C. STD
	407-26290-60	BACK MIRROR ASS'Y, right	1		Convex Mirror

Fig. 22 FUEL TANK



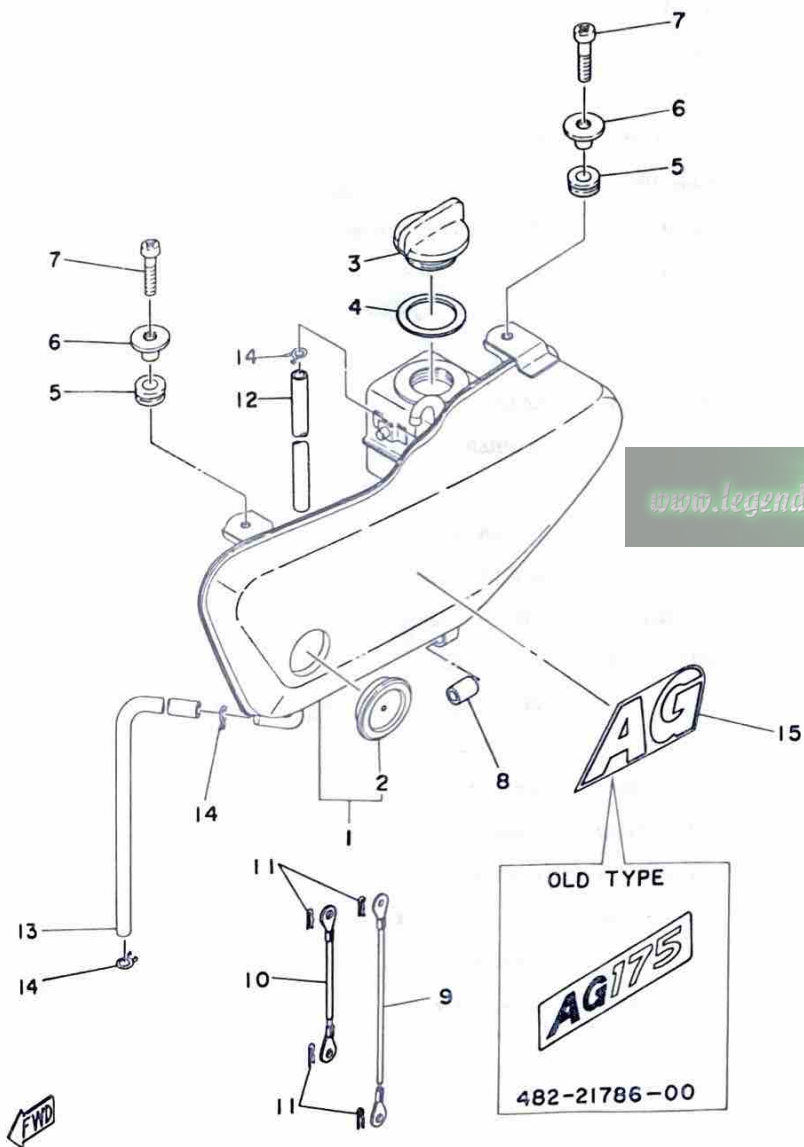
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	482-24110-00-N6	FUEL TANK COMP.	1	000101~100100	EL TORO Orange
	482-24110-00-03	FUEL TANK COMP.	1	100101~149999	EL TORO Orange
	482-24110-00-06	FUEL TANK COMP.	1	200101~	EL TORO Orange
2	322-24161-00	. EMBLEM, fuel tank	2	000101~100100	
	IK5-24161-10	. EMBLEM, fuel tank	2	100101~149999	
	482-24161-00	. EMBLEM, fuel tank	2	200101~	
3	482-24240-00	. GRAPHIC FUEL TANK SET	1s	200101~	
4	122-24610-01	CAP ASS'Y	1		
5	214-24173-00	BAND, tank fitting	1		
6	248-24173-00	BAND, tank fitting	1		
7	156-24181-00	DAMPER, locating 1	2		
8	248-24183-00	DAMPER, locating 3	1		
	482-24183-00	DAMPER, locating 3	1		
	304-24500-01	FUEL COCK ASS'Y	1		
	304-24500-02	FUEL COCK ASS'Y	1		
	304-24500-03	FUEL COCK ASS'Y	1		
	304-24500-04	FUEL COCK ASS'Y	1		
	304-24500-05	FUEL COCK ASS'Y	1		
10	132-24515-00	. NET, filter	1		Ass'y No. 304-01
	304-24515-00	. NET, filter	1		Ass'y No. 304-02~304-05
11	132-24522-00	. GASKET, filter	1		
12	132-24521-00	. CUP, filter	1	~100100	
	1A0-24521-00	. CUP, filter	1	100101~	
13	137-24523-00	. VALVE	1		
14	132-24532-00	. GASKET, nut	1		
	434-24532-00	. GASKET, nut	1		
15	132-24531-00	. NUT	1		
16	132-24518-00	. WASHER, wave	1		
17	447-24525-00	. PLATE, lever fitting	1		

Fig. 22 FUEL TANK



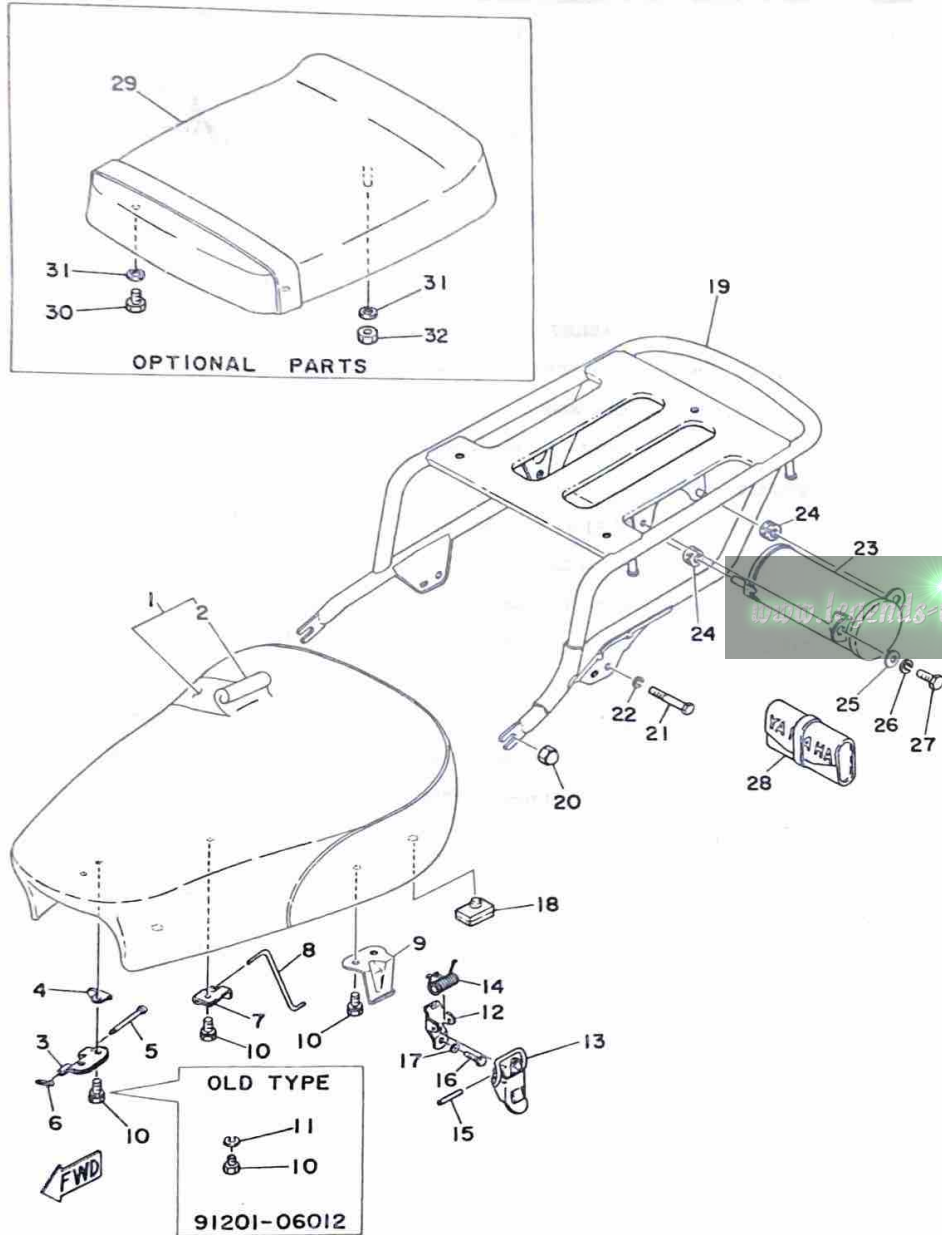
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22-18	98501-03005	. SCREW	1		⋮
19	447-24524-00	. LEVER, cock	1		⋮
20	304-24500-10	FUEL COCK ASS'Y	1		⋮
21	357-24529-10	. SPRING, valve	1		⋮
22	2N3-24528-00	. O-RING	1		⋮
23	357-24524-10	. LEVER	1		⋮
24	2N3-24535-00	. SCREW	1		⋮
25	2N3-24531-00	. NUT	1		⋮
26	357-24532-10	. PACKING	1		⋮
27	357-24515-10	. NET, filter	1		⋮
28	357-24522-10	. PACKING, filter	1		⋮
29	357-24521-10	. CUP, filter	1		⋮
30	90445-09078	HOSE (5-190)	1		⋮
31	90467-08003	CLIP	2		⋮
OPTIONAL PARTS					
32	127-24650-02	CAP ASS'Y (with lock key)	1		⋮

Fig. 23 OIL TANK



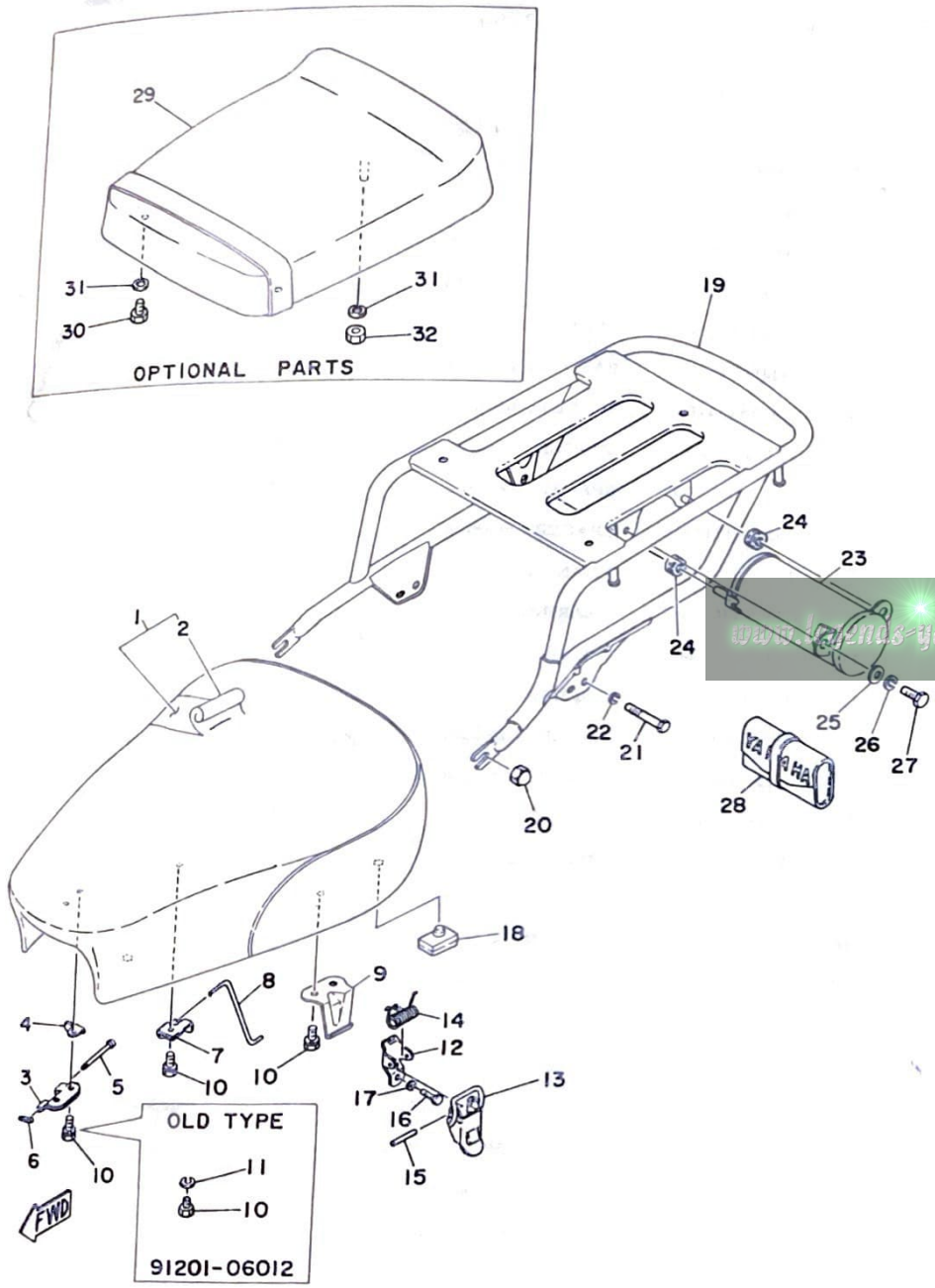
Ref. No.	Parts No.	Description	Qty	Applicable Machine No.	Remarks
23- 1	315-21705-01-N6	OIL TANK ASS'Y	1	~008610	EL TORO Orange
	482-21705-00-N6	OIL TANK ASS'Y	1	008611~	EL TORO Orange
2	214-21761-00	. GAUGE, level	1		
3	214-21771-00	CAP, oil tank	1		
	1A0-21771-00	CAP, oil tank	1		
4	214-21772-00	GASKET, cap (29-37-2)	1		
	90430-27124	GASKET	1		
5	214-21717-00	DAMPER, battery box	2		
	90480-14102	GROMMET	2		
6	437-21633-00	COLLAR, fender mount	2		
	90387-07391	COLLAR	2		
7	90157-06029	SCREW, panhead special	2		
8	214-21779-00	DAMPER, oil tank	1		
	437-21779-00	DAMPER, oil tank	1		
9	248-21775-00	BAND, tank fitting	1		
10	261-21775-00	BAND, tank fitting	1		
11	90468-10050	CLIP	4		Discontinued
12	248-21745-00	PIPE, oil tank breather (4-350)	1		
	90446-09012	PIPE, oil tank (5-390)	1		
	90445-09110	HOSE (5-420)	1		
13	90445-09082	PIPE, oil (5-150)	1		
14	90467-08003	CLIP, pipe	3		
15	482-21786-00	EMBLEM, oil tank	1	~149999	
	482-21786-10	EMBLEM, oil tank	1	200101~	

Fig. 24 SEAT



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	482-24710-00	SINGLE SEAT ASS'Y	1		
2	482-24711-00	. COVER, single seat	1		
3	315-24726-00	HINGE, seat	2		
4	444-24768-00	STOPPER	2		Discontinued
5	90240-05001	PIN, clevis	2		▽
	91702-05055	PIN, clevis	2		
6	90468-10050	CLIP	2		
7	276-24748-00	BRACKET, seat stopper	1		
8	276-24768-00	STOPPER, seat	1		
9	214-24728-00-33	BRACKET, seat	1		Yamaha Black
10	91201-06012	BOLT	7		▽
	90101-06304	BOLT	7		Use this parts without 92901-06100 (Ref. No. 24-11) as a set.
11	92901-06100	WASHER, spring	7		Discontinued
12	214-24718-00	BRACKET, seat under	1		
13	214-24776-00	LEVER, seat	1		
14	90508-10012	SPRING, torsion	1		
15	214-24727-00	PIN, seat fitting	1		▽
	90249-04068	PIN	1		
16	91201-06010	BOLT	1		▽
	97301-06010	BOLT, hexagon	1		
17	92901-06200	WASHER, plain	1		
18	214-24724-00	DAMPER, seat	2		
19	482-24810-01-93	CARRIER ASS'Y	1		▽
	482-24810-02-93	CARRIER ASS'Y	1		
20	92801-10700	NUT, crown	2		▽
	95301-10800	NUT, hexagon	2		
21	97201-08055	BOLT	2		▽
	97301-08055	BOLT, hexagon	2		
22	92901-08100	WASHER, spring	2		
23	214-21170-00-33	TOOL BOX COMP.	1		Yamaha Black

Fig. 24 SEAT

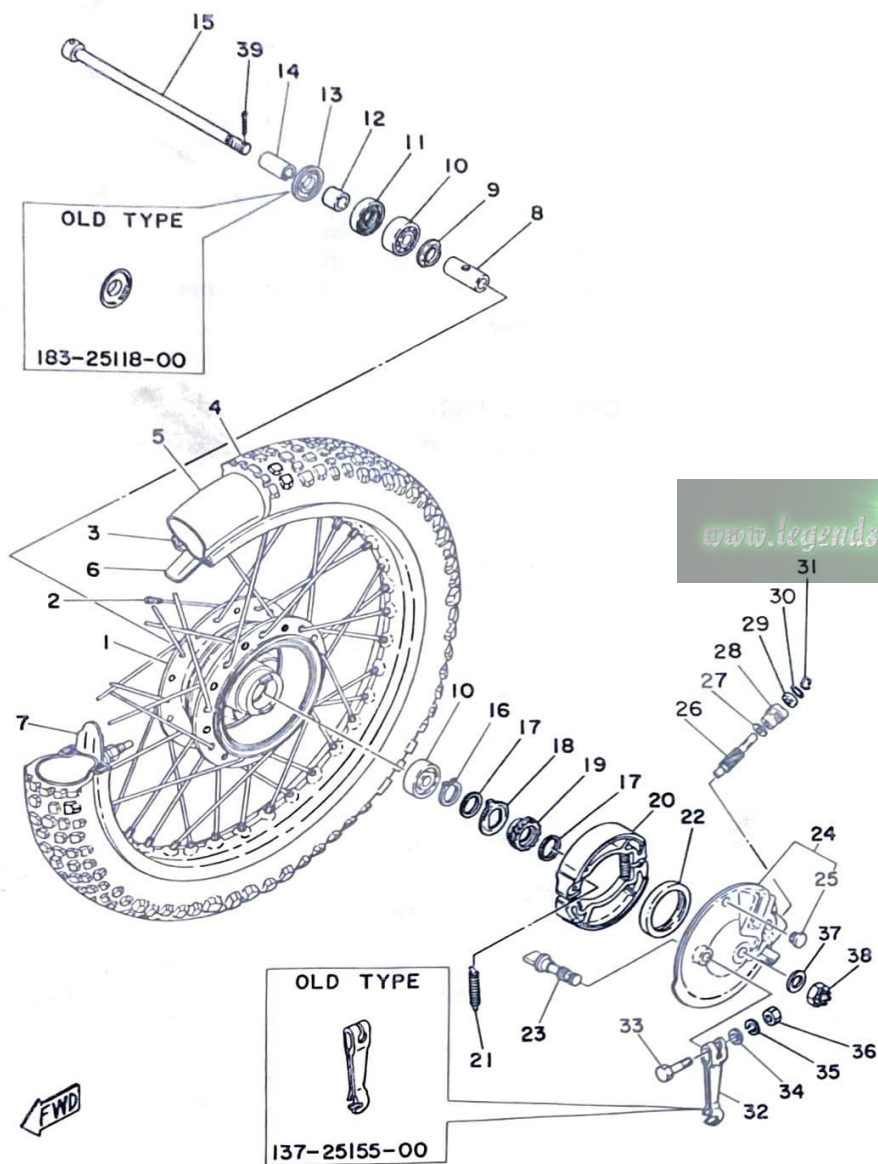


Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24-24	214-21746-00	DAMPER, tool box	2		◇
	90480-10091	GROMMET	2		
25	116-28324-00	WASHER, leg shield 2	1		◇
	90201-06067	WASHER, plate	1		
26	92901-06100	WASHER, spring	1		
27	91201-06012	BOLT	1		◇
	97301-06012	BOLT, hexagon	1		
28	304-28100-10	TOOL ASS'Y	1		◇
	304-28100-11	TOOL ASS'Y	1		

OPTIONAL PARTS

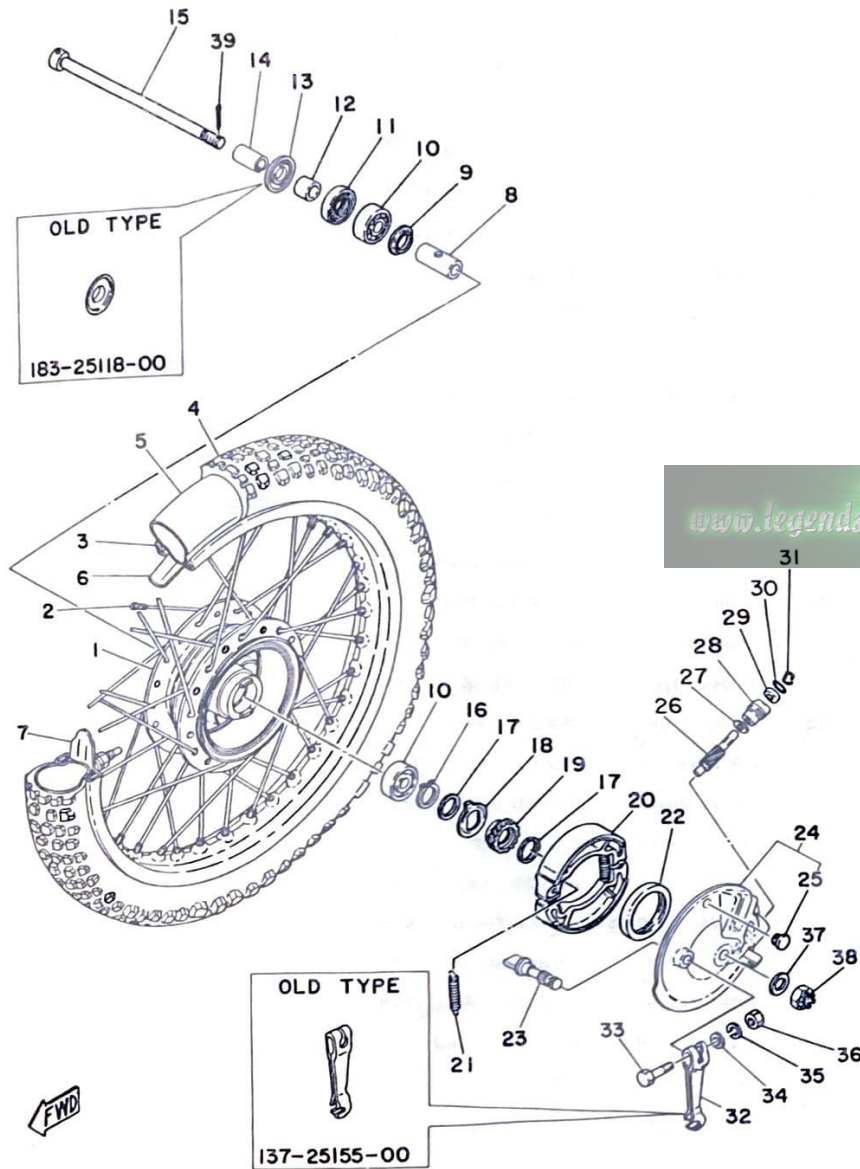
29	482-24750-00	TANDEM SEAT ASS'Y	1		
30	97301-06012	BOLT, hexagon	2		
31	92901-06100	WASHER, spring	3		
32	95301-06600	NUT, hexagon	1		

Fig. 25 FRONT WHEEL



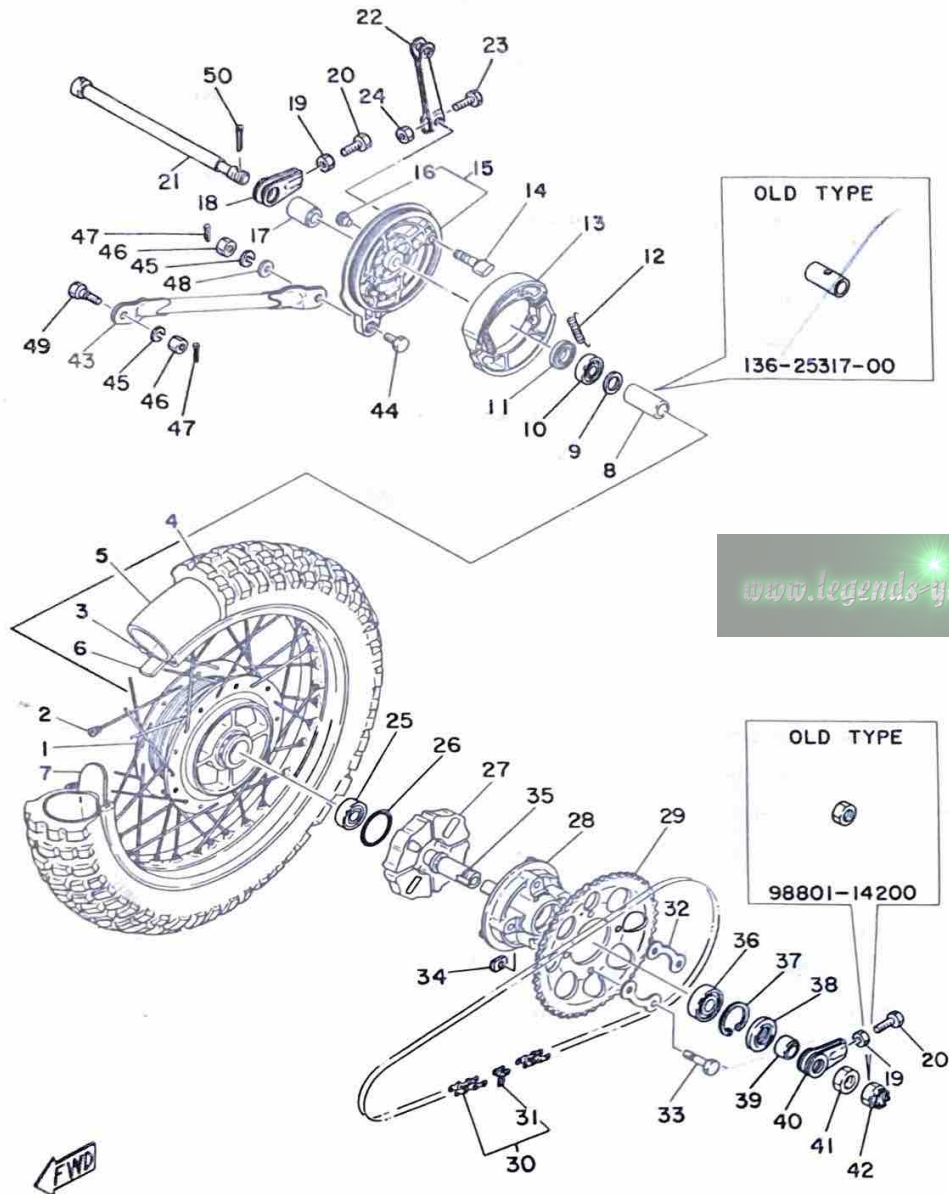
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25- 1	248-25111-00-38	HUB, front	1		
2	276-25104-10	SPOKE SET	16		
3	94414-19137	RIM (1.40B-19)	1		
4	94130-19147	TIRE (3.00-19-4PR)	1		▽
	94130-19187	TIRE (3.00-19-4PR)	1		
	94130-19140	TIRE (3.00-19-4PR)	1		Alternate Parts
5	94230-19047	TUBE (3.00-19)	1		
6	94330-19035	BAND, rim (3.00-19)	1		
7	214-25194-00	SPACER, bead	1		▽
	1T1-25194-00	SPACER, bead	1		
8	183-25117-00	SPACER, bearing	1		▽
	90560-12138	SPACER, bearing	1		
9	109-25315-00	FLANGE, spacer	1		
	93306-30103	BEARING (B6301Z)	2		
11	93102-18008	OIL SEAL (SD-18-37-8)	1		
12	90387-12095	COLLAR	1		
13	183-25118-00	COVER, hub dust	1		▽
	2K5-25118-00	COVER, hub dust	1		
14	90387-12100	COLLAR	1		
15	401-25181-00	SHAFT, wheel	1		▽
	401-25181-01	SHAFT, wheel	1		
16	93410-20009	CIRCLIP (S-20)	1		
17	90201-20269	WASHER, plate	2		
18	183-25149-00	CLUTCH, meter	1		
19	301-25135-00	GEAR, drive	1		
20	326-25330-10	BRAKE SHOE COMP.	2	~008610	
	437-25130-00	BRAKE SHOE COMP.	2	008611~	
21	90506-16034	SPRING, tension	2		
22	93105-47007	OIL SEAL (SDD-47-58-7)	1		

Fig. 25 FRONT WHEEL



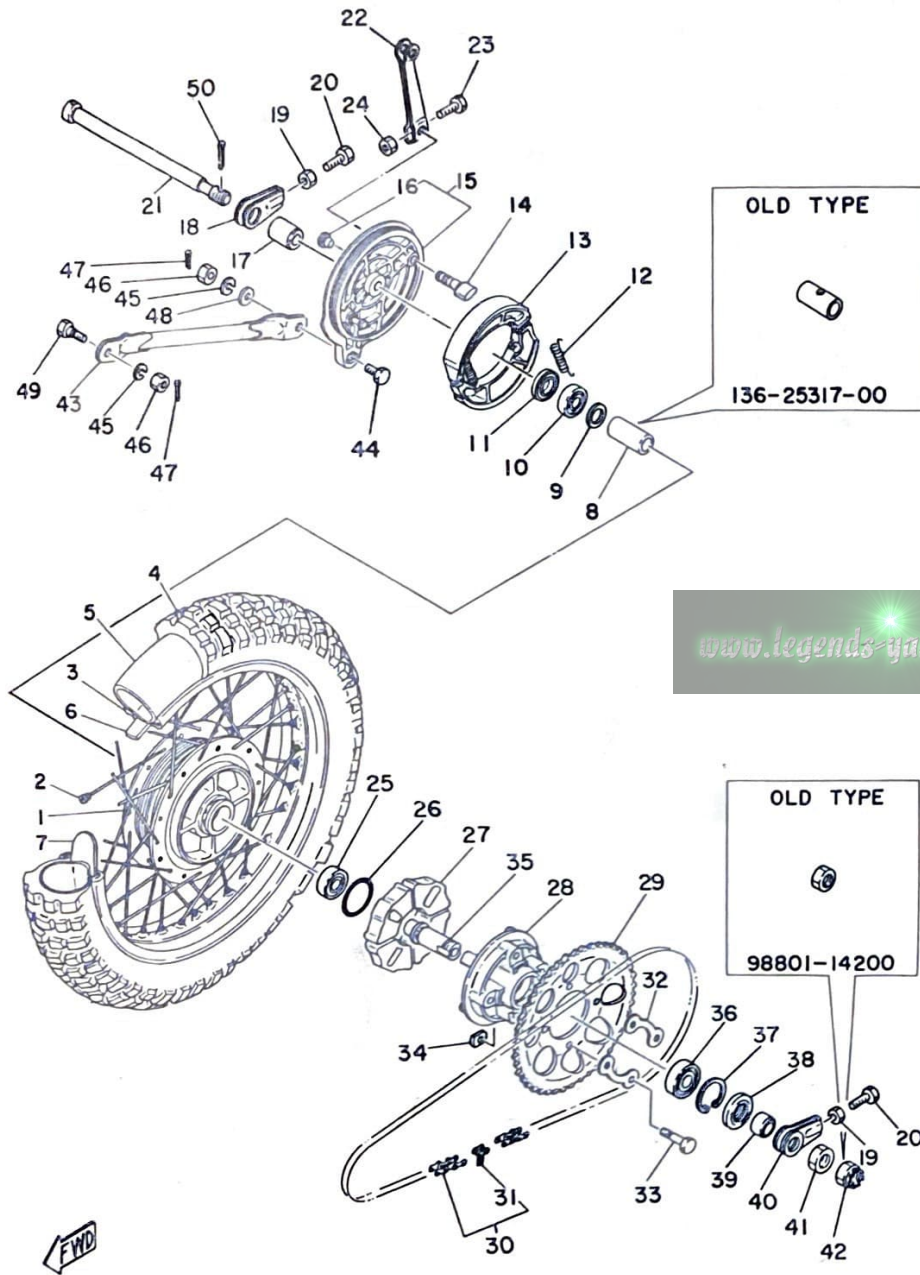
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25-23	122-25351-01	CAM SHAFT	1	~008610	
	538-25351-00	CAM SHAFT	1	008611~	▽
	538-25351-01	CAM SHAFT	1		
24	315-25121-00	PLATE, brake shoe	1	~008610	
	482-25016-00	BRAKE SHOE PLATE ASS'Y	1	008611~	
25	90480-10068	GROMMET	1	008611~	
26	301-25138-00	GEAR, meter	1		
27	90201-07076	WASHER, plate	1		
28	109-25136-00	BUSHING	1		
29	93104-07003	OIL SEAL (SO-7-14-4)	1		
30	93210-14104	O-RING (2.4-13.8)	1		
31	102-25137-00	RING, stop	1		
32	137-25155-00	LEVER, camshaft	1	~008610	
	558-25155-00	LEVER, cam shaft	1	008611~	
33	91201-06030	BOLT	1		▽
	90101-06278	BOLT, hexagon	1		
34	92901-06200	WASHER, plain	1	~008610	Discontinued
35	92901-06100	WASHER, spring	1	~008610	Discontinued
36	98801-06100	NUT	1		▽
	95301-06600	NUT, hexagon	1		
37	92901-12200	WASHER, plain	1		▽
	92901-12600	WASHER, plate	1		
38	367-25382-00	NUT, shaft	1		▽
	90171-12005	NUT, castle	1		
39	91401-30022	PIN, cotter	1		

Fig. 26 REAR WHEEL



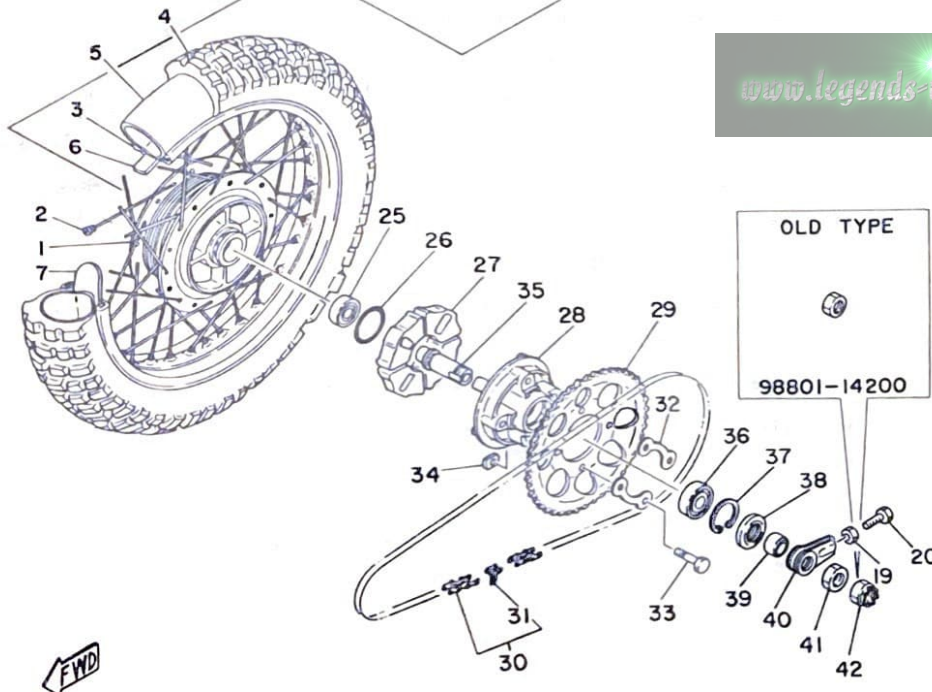
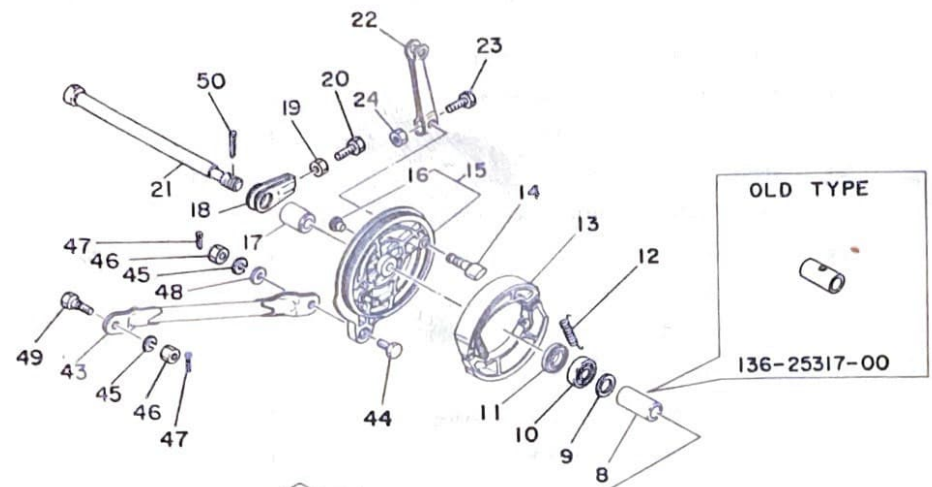
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	183-25311-00	HUB, rear	1	~100100	
	391-25311-00-38	HUB, rear	1	100101~	
2	382-25304-00	SPOKE SET	1s	~000440	▽
	391-25304-00	SPOKE SET	1s	000441~	
3	94418-18136	RIM (1.85B-18)	1		
4	94135-18094	TIRE (3.50-18-4PR)	1		▽
	91435-18188	TIRE (3.50-18-4PR)	1		
	94135-18079	TIRE (3.50-18-4PR)	1		Alternate Parts
5	94235-18022	TUBE (3.50-18)	1		
6	94335-18018	BAND, rim (3.50-18)	1		
	214-25394-00	SPACER, bead	2		▽
	1T2-25394-00	SPACER, bead	2		
8	136-25317-00	SPACER, bearing	1		▽
	90560-15136	SPACER, bearing	1		
9	183-25315-00	FLANGE, spacer	1		
10	93306-20201	BEARING (B6206)	1		▽
	93306-20205	BEARING (B6206)	1		
11	93104-22018	OIL SEAL (SO-22-25-5)	1		
12	90506-16036	SPRING, tension	2		
13	183-25330-01	BRAKE SHOE COMP.	2		▽
	437-25330-00	BRAKE SHOE COMP.	2		
14	248-25351-00	CAMSHAFT	1		
15	248-25321-00	PLATE, brake shoe	1		▽
	437-25026-10-38	BRAKE SHOE PLATE ASS'Y	1		
16	90480-10068	. GROMMET	1		
17	90387-15275	COLLAR, wheel shaft	1		
18	214-25388-00	PULLER, chain	1		
19	98801-08300	NUT	2		▽
	95301-08700	NUT, hexagon	2		

Fig. 26 REAR WHEEL



Ref. No.	Parts No.	Description	Qty	Applicable Machine No.	Remarks
26-20	90153-08011	BOLT, chain puller	2		
21	482-25381-00	SHAFT, wheel	1		
22	304-25355-00	LEVER, camshaft	1		
23	91201-06030	BOLT	1		◇
	90101-06278	BOLT, hexagon	1		
24	98801-06100	NUT	1		◇
	95301-06600	NUT, hexagon	1		
25	93306-20204	BEARING (B6202Z)	1		
26	93210-42101	O-RING (2.5-41.7)	1		
27	304-25364-00	DAMPER, clutch	4		
28	183-25366-01	CLUTCH, hub	1		
29	482-25447-00	GEAR, sprocket wheel (47T)	1		
30	94524-28114	CHAIN (DK428-114L)	1		
31	94624-28001	. JOINT, chain	1		
32	482-25412-00	WASHER, lock	2		
33	90109-08361	BOLT	4		
34	90179-08168	NUT	4		
35	482-25387-00	SHAFT, sprocket	1		
36	93306-00406	BEARING (B6004Z)	1		
37	93420-42007	CIRCLIP (R-42)	1		
38	93106-26005	OIL SEAL (DD-26-42-8)	1		
39	90387-20276	COLLAR, sprocket shaft	1		
40	248-25388-00	PULLER, chain	1		
41	90170-20092	NUT, hexagon	1		◇
	90170-20224	NUT, hexagon	1		
42	98801-14200	NUT	1		◇
	90171-14020	NUT, castle	1		
43	382-25371-00	BAR, tension	1		
44	90109-08063	BOLT	1		

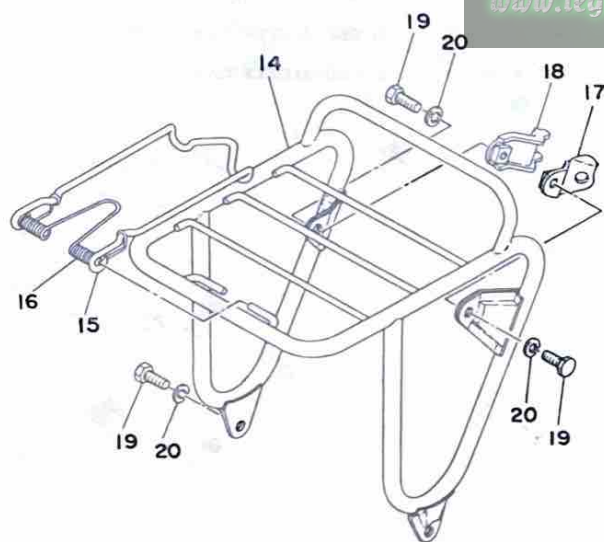
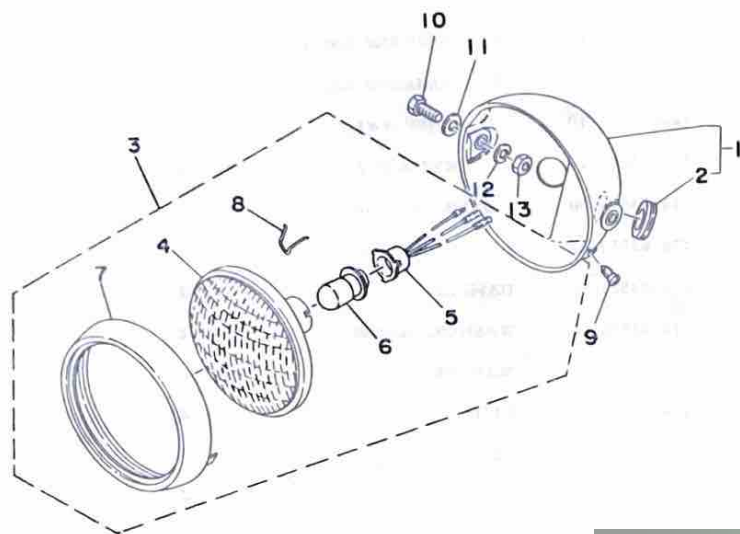
Fig. 26 REAR WHEEL



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Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26-45	92901-08100	WASHER, spring	2		
46	98801-08300	NUT	2		Use this parts with 91401-30030 (Ref. No. 26-50) as a set.
	95301-08700	NUT, hexagon	2		
47	91401-20012	PIN, cotter	2		
48	92901-08200	WASHER, plain	1		
	92901-08600	WASHER, plate	1		
49	90109-08060	BOLT	1		
	90109-08368	BOLT	1		
50	91401-30030	PIN, split	1		Use this parts with 95301-08700 (Ref. No. 26-46) as a set.

Fig. 27 HEAD LAMP

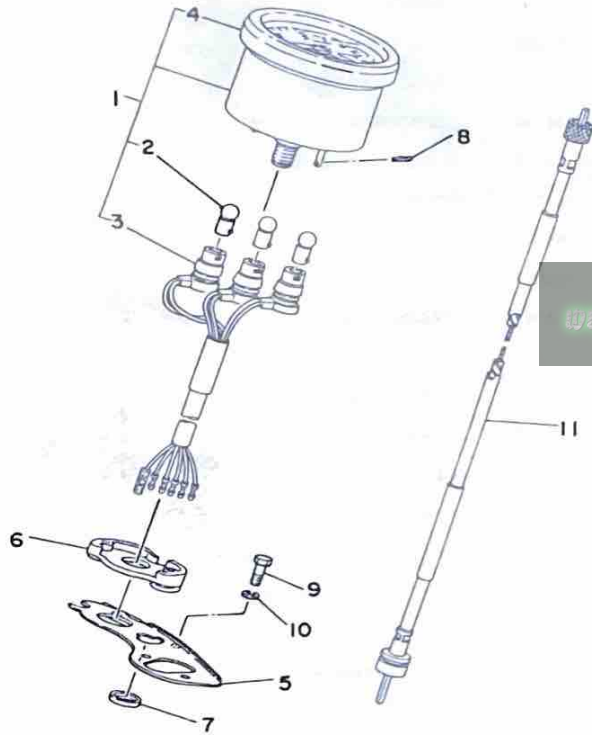


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Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
27- 1	241-84330-00-N6	BODY ASS'Y	1		◇ EL TORO Orange
	241-84311-00-N6	BODY, head lamp	1		EL TORO Orange
2	150-84153-00	. GROMMET	2		Discontinued
3	482-84110-00	HEAD LAMP UNIT ASS'Y	1		
4	195-84320-00	. LENS ASS'Y	1		
5	482-84112-00	. SOCKET, cord	1		
6	206-84114-60	. BULB (6V-25/25W)	1		
7	195-84315-01	. RIM, head lamp	1		
8	195-84324-00	. SPRING, reflector set	3		
9	195-84325-00	SCREW, rim fitting	1		
10	97203-08020	BOLT	2		◇
	97303-08020	BOLT	2		
11	92903-08200	WASHER, plain	2		
12	92901-08100	WASHER, spring	2		
13	98801-08100	NUT	2		◇
	95301-08600	NUT, hexagon	2		
14	482-84169-00-93	GUARD, head lamp	1		
15	296-24862-00	CLAMP, carrier	1		
16	296-24861-00	SPRING, front carrier	1		
17	482-84167-01	STAY, guard head lamp left	1		
18	482-84168-01	STAY, guard head lamp right	1		
19	97201-08018	BOLT	4		◇
	97301-08018	BOLT, hexagon	4		
20	92901-08100	WASHER, spring	4		



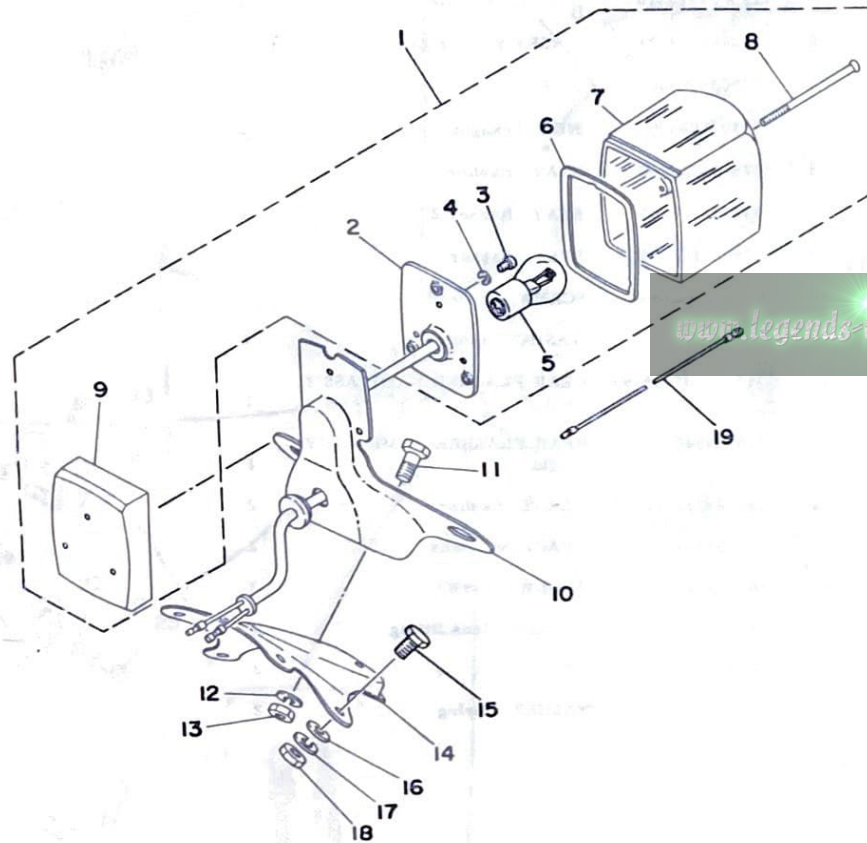
Fig. 28 SPEEDOMETER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
28- 1	482-83510-10	SPEEDOMETER ASS'Y	1		Km/h
	336-83510-31	SPEEDOMETER ASS'Y	1		Mile/h
2	122-83516-10	BULB (6V-3W)	3		
3	482-83520-10	SOCKET ASS'Y	1		
4	214-83513-00	DAMPER, cover	1		
5	276-83519-01	BRACKET, meter	1		
6	237-83523-00	DAMPER	1		▽
7	214-83524-00	WASHER, special	2		
	90209-05029	WASHER	2		▽
8	90467-08003	CLIP	2		
	90468-10050	CLIP	2		▽
9	91101-06015	BOLT	2		
	97301-06016	BOLT, hexagon	2		
	92901-06100	WASHER, spring	2		
11	437-83550-00	SPEEDOMETER CABLE ASS'Y	1		▽
	437-83550-01	SPEEDOMETER CABLE ASS'Y	1		



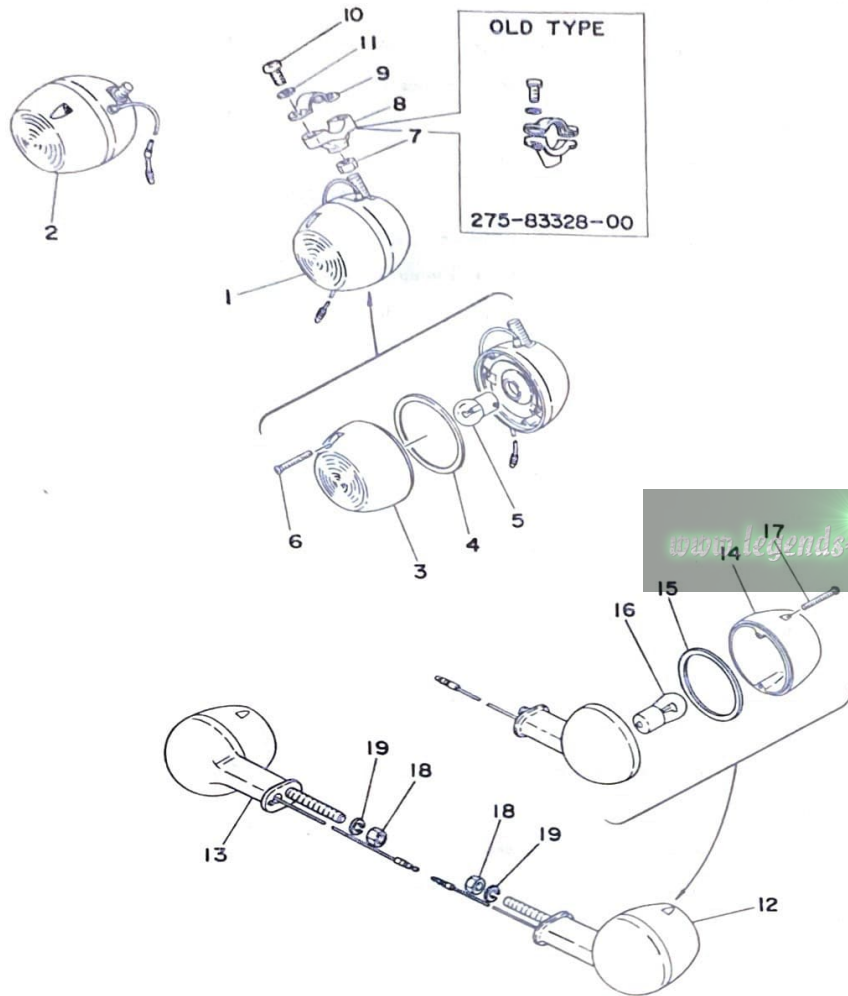
Fig. 29 TAIL LAMP



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
29- 1	276-84510-00	TAIL LAMP UNIT ASS'Y	1		
2	276-84511-00	. BASE, tail lamp	1		
3	98501-04010	. SCREW, panhead	3		
4	92901-04100	. WASHER, spring	3		
5	122-84514-00	. BULB, tail lamp (6V-10/3W)	1		
6	164-84723-00	. GASKET	1		
7	164-84721-00	. LENS, tail lamp	1		
8	201-84724-00	. SCREW, lens fitting	3		
9	201-84716-00	. COVER	1		
10	212-84751-00-35	BRACKET, licence	1		Silver
11	91201-06012	BOLT	3		⬇
	97301-06012	BOLT, hexagon	3		
12	92901-06100	WASHER, spring	3		
13	98801-06100	NUT	3		⬇
	95301-06600	NUT, hexagon	3		
14	482-84558-00-N6	STAY, licence bracket	1		EL TORO Orange
15	91201-06012	BOLT	4		⬇
	97301-06012	BOLT, hexagon	4		
16	92901-06200	WASHER, plain	4		
17	92901-06100	WASHER, spring	4		
18	98801-06100	NUT	4		⬇
	95301-06600	NUT, hexagon	4		
19	396-82116-00	WIRE, minus lead	1		

FWD

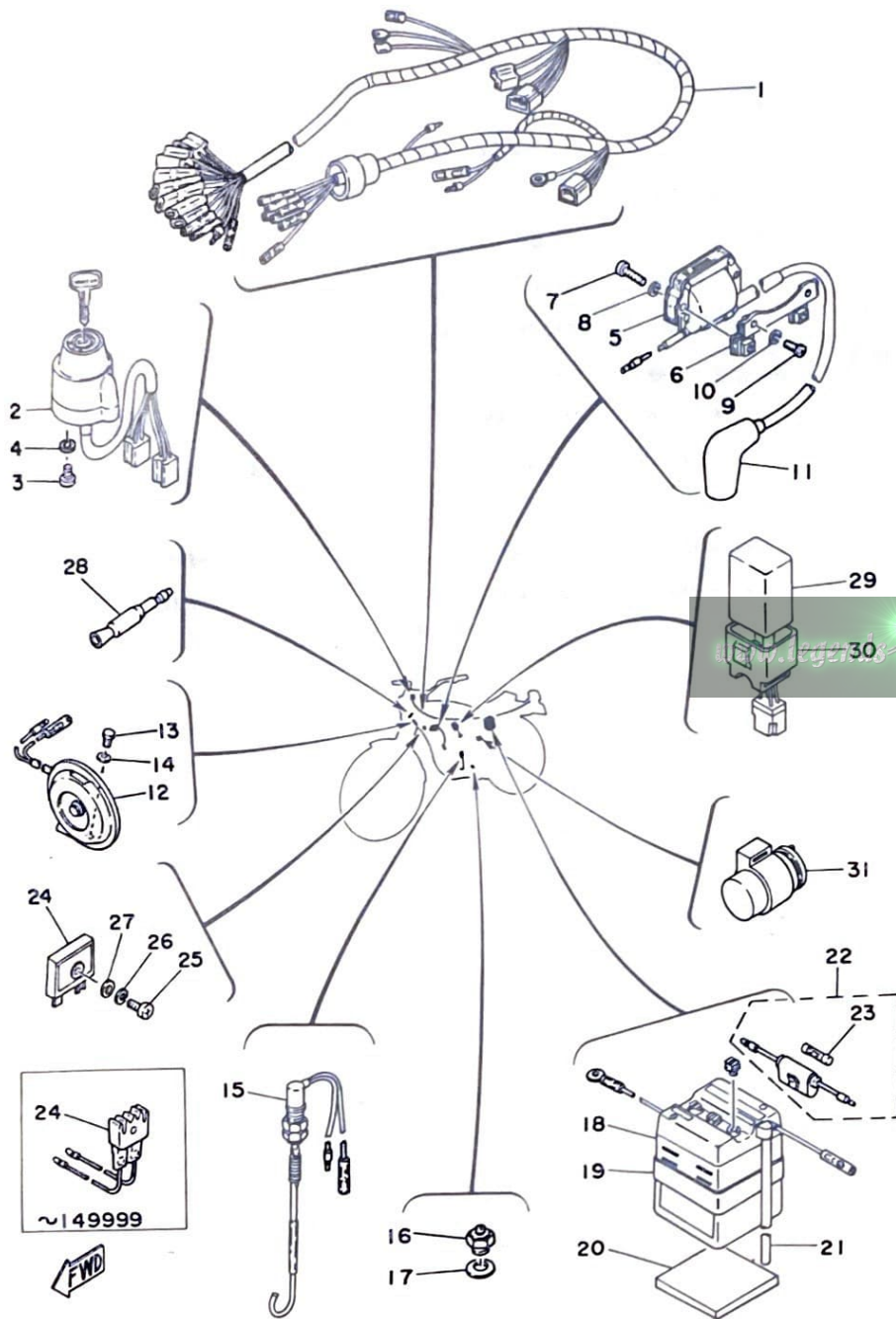
Fig. 30 FLASHER LAMP



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
30- 1	308-83310-35-93	FRONT FLASHER LAMP ASS'Y, left	1		
2	308-83320-35-93	FRONT FLASHER LAMP ASS'Y, right	1		
3	183-83332-21	. LENS, flasher	2		
4	183-83313-70	. PACKING, lens	2		
5	185-83311-10	. BULB (6V-8W)	2		
6	183-83333-21	. SCREW, lens fitting	4		
7	98803-08200	NUT	2		↙
	95303-08600	NUT, hexagon	2		
8	275-83328-00	STAY, flasher 2	2		↙
	437-83328-01	STAY, flasher 2	2		Use this parts with L.H and R.H as a set.
9	275-83318-00	STAY, flasher 1	2		
10	92503-06015	SCREW, panhead	4		
11	92901-06300	WASHER, tooth	4		
12	315-83330-35-93	REAR FLASHER LAMP ASS'Y, left	1		
13	315-83340-35-93	REAR FLASHER LAMP ASS'Y, right	1		
14	183-83332-21	. LENS, flasher	2		
15	183-83313-70	. PACKING, lens	2		
16	185-83311-10	. BULB (6V-8W)	2		
17	183-83333-21	. SCREW, lens fitting	4		
18	98801-08100	NUT	2		
19	92901-08100	WASHER, spring	2		

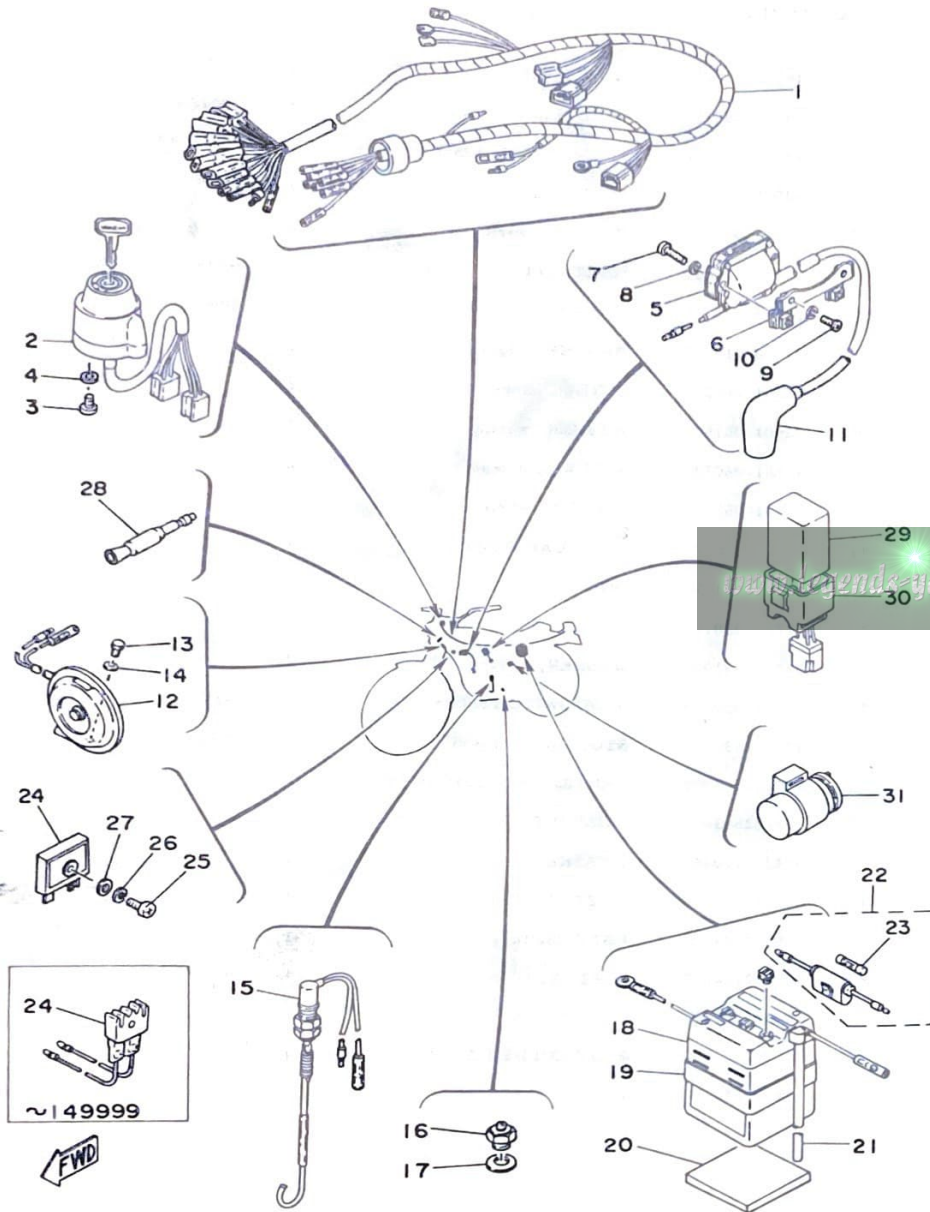
FWD

Fig. 31 ELECTRICAL



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
31- 1	482-82590-22	WIRE HARNESS ASS'Y	1	~149999	
	482-82590-90	WIRE HARNESS ASS'Y	1	200101~	
2	482-82508-20	MAIN SWITCH ASS'Y	1		
3	98501-05010	SCREW, panhead	2		
4	92901-05100	WASHER, spring	2		
5	304-82310-30	IGNITION COIL ASS'Y	1	~149999	
	565-82310-10	IGNITION COIL ASS'Y	1	200101~	
6	315-82316-00	BRACKET, ignition coil	1		
7	92501-06020	SCREW, panhead	2		
8	92901-06100	WASHER, spring	2		
9	92501-06012	SCREW, panhead	2		
10	92901-06100	WASHER, spring	2		
11	437-82370-21	PLUG CAP ASS'Y	1		
12	437-83371-12	HORN	1		
13	91201-06012	BOLT	2		
14	92901-06100	WASHER, spring	2		
15	248-82530-00	STOP SWITCH ASS'Y	1	~149999	
	482-82530-00	STOP SWITCH ASS'Y	1	200101~	
16	135-82540-00	NEUTRAL SWITCH ASS'Y	1		
17	102-82543-00	. GASKET	1		
	90430-11034	. GASKET	1		
18	308-82110-10	BATTERY ASS'Y	1		
19	308-82124-00	BAND, battery	1		
20	308-82122-00	SEAT, battery	1		
21	90445-08247	HOSE (5-500)	1		
22	116-82150-00	FUSE HOLDER ASS'Y	1		
23	116-82151-00	. FUSE	2		

Fig. 31 ELECTRICAL



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
31-24	482-81970-60	RECTIFIER ASS'Y	1		▽
	482-81970-61	RECTIFIER ASS'Y	1	~149999	
	353-81970-50	RECTIFIER ASS'Y	U.R. 1	200101~	
	353-81970-63	RECTIFIER ASS'Y			
25	98501-05020	SCREW, panhead	1		
26	92901-05100	WASHER, spring	1		
27	92901-05200	WASHER, plain	1		▽
	92901-05600	WASHER, plate	1		
28	517-81980-A0	ADJUSTER	1	009411~149999 Discontinued	
29	482-85540-10	C. D. I. UNIT ASS'Y	1	200101~	
30	2A7-85546-00	BAND	1	200101~	
31	482-83350-10	FLASHER RELAY ASS'Y	1	~149999	
	1K5-83350-10	FLASHER RELAY ASS'Y	1	200101~	

REPAIR KIT

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Fig.32 REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
32- 1	482-11630-00	PISTON ASS'Y (STD)	1s		
	482-11630-10	PISTON ASS'Y (1st O.S)	1s		
	482-11630-20	PISTON ASS'Y (2nd O.S)	1s		
	482-11630-30	PISTON ASS'Y (3rd O.S)	1s		
	482-11630-40	PISTON ASS'Y (4th O.S)	1s		
2	482-11631-00-96	. PISTON (65.96mm STD)	1	} Ref. No. 3-8	
	482-11635-00	. PISTON (66.25mm 1st O.S)	1		
	482-11636-00	. PISTON (66.50mm 2nd O.S)	1		
	482-11637-00	. PISTON (66.75mm 3rd O.S)	1		
	482-11638-00	. PISTON (67.00mm 4th O.S)	1		
3	251-11633-00	. PIN	1		3-10
4	137-11634-00	. CLIP, piston pin	2		3-11
	93450-17025	. CIRCLIP	2		
5	482-11601-00	. PISTON RING SET (STD)	1s	} 3-12	
	482-11601-10	. PISTON RING SET (1st O.S)	1s		
	482-11601-20	. PISTON RING SET (2nd O.S)	1s		
	482-11601-30	. PISTON RING SET (3rd O.S)	1s		
	482-11601-40	. PISTON RING SET (4th O.S)	1s		
6	248-11650-01	CONNECTING ROD ASS'Y	1s	~100100	
	559-11650-11	CONNECTING ROD ASS'Y	1s	100101~	
7	248-11651-01	. ROD, connecting	1	~100100	} 3-4
	559-11651-00	. ROD, connecting	1	100101~	
8	248-11681-00	. PIN, crank	1		} 3-5
	248-11681-01	. PIN, crank	1		
9	93310-42231	. BEARING, con-rod big end	1		3-6
10	164-11685-00	. WASHER, crank pin	2		} 3-7
	90209-22071	. WASHER, crank pin	2		
11	93310-21679	. BEARING, con-rod small end	1	~008770	} 3-9
	93310-216E1	. BEARING, con-rod small end	1	008771~	

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
32-12	482-W0001-00	GASKET KIT	1s		
13	90430-12038	. GASKET	1		Ref. No. 1-16
14	248-11351-00	. GASKET, cylinder	1		1-19
15	251-11181-00	. GASKET, cylinder head	1		1-21
16	214-11198-01	. GASKET	1		1-26
17	314-15455-00	. GASKET, generator cover	1		2-3
18	315-15451-02	. GASKET, crankcase cover	1		2-8
19	444-15456-00	. GASKET, oil pump cover	1		2-12
20	93210-18023	. O-RING (1.2-17.6)	1		3-22
21	137-15353-00	. GASKET	1		6-14
22	314-13621-02	. PACKING	2		9-7
23	248-13556-70	. GASKET	1		9-10
24	304-14184-00	. GASKET, float chamber	1		10-12
25	152-14613-00	. GASKET, exhaust pipe	1		11-6
26	126-13116-00	. GASKET, pump case	1		12-1
27	90430-04004	. GASKET	1		12-23
28	90430-06011	. GASKET	2		12-31
29	482-W0003-00	OIL SEAL KIT	1s		
30	93102-25061	. OIL SEAL (SD-25-40-8)	1		3-15
31	93103-28011	. OIL SEAL (SW-28-40-8)	1		3-21
32	93104-11028	. OIL SEAL (SO-10.5-15-3)	1		4-24
33	132-15389-00	. SEAL, push rod	1		5-10
34	93102-26042	. OIL SEAL (SD-26-38-5)	1		5-27
35	93109-14005	. OIL SEAL (SDO-14-24-6)	1		7-7
36	93104-20017	. OIL SEAL (SO-20-30-7)	1		8-15
37	93101-10002	. OIL SEAL (S-10-22-7)	1		12-6

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1A0-24521-00	22-12	122-23416-00	20- 8	137-11634-00	3-11	164-18589-00	6-10		30-16	214-21746-00	9-38
1E6-23441-00-98	20-18	122-24610-01	22- 4	137-13128-00	12-20	164-23462-00	20- 1	195-84315-01	27- 7		24-24
1E8-16371-00	4- 6	122-25351-01	25-23	137-13137-00-10	12-14	164-82594-00	6-12	195-84320-00	27- 4	214-21761-00	23- 2
1K5-15611-00-93	8- 6	122-83516-10	28- 2	137-13138-01	12-15	164-84721-00	29- 7	195-84324-00	27- 8	214-21771-00	23- 3
1K5-23101-01	19-36	122-84514-00	29- 5	137-13165-00	12-32	164-84723-00	29- 6	195-84325-00	27- 9	214-21772-00	23- 4
1K5-23144-00	19-37	126-13116-00	12- 1	137-13167-00	12-31	165-81145-21	13-14	2A7-85546-00	31-30	214-21779-00	23- 8
1K5-23191-00	19-43	127-24650-02	22-32	137-13176-00	12- 5		13-17	2K5-25118-00	25-13	214-23158-00	19-23
1K5-24161-10	22- 2	132-11561-00-03	3-13	137-13187-00	12-23	166-14116-13	10-15	2N3-24528-00	22-22	214-23163-00	19-13
1K5-83350-10	31-31	132-11561-00-05	3-13	137-14133-00	10-23	168-14190-25	10- 3	2N3-24531-00	22-25	214-23318-00	19-19
1N1-23158-00	19-41	132-14173-00	10-29	137-14143-32	10- 7	168-17481-00	2-16	2N3-24535-00	22-24	214-24173-00	22- 5
1T1-25194-00	25- 7	132-15351-00	1-17	137-14143-34	10- 7	168-21638-00	11-10	201-84716-00	29- 9	214-24718-00	24-12
1T2-25394-00	26- 7	132-15353-00	1-16	137-14143-36	10- 7		18-20	201-84724-00	29- 8	214-24724-00	24-18
102-17463-00	4-14	132-15389-00	5-10	137-14143-38	10- 7	168-21758-00	11-11	206-84114-60	27- 6	214-24727-00	24-15
	5-31	132-15653-00-12	5-24	137-14143-40	10- 7	174-14123-00	10-26	207-81326-10	13-12	214-24728-00-33	24- 9
102-17464-00	4-15	132-15653-00-14	5-24	137-14186-00	10-11	174-14134-00	10-25	207-81331-10	13-13	214-24745-00	11-22
	5-30	132-16345-00	4-22	137-15353-00	6-14	174-16154-00	4- 5	212-84751-00-35	29-10	214-24776-00	24-13
102-18138-00	12- 8	132-16346-00	4-23	137-16333-00	4-11	174-16371-01	4- 6	214-11197-00	1-25	214-25194-00	25- 7
102-25137-00	25-31	132-16351-00	4-10	137-16337-01	4-12	174-17461-40	5-29	214-11198-01	1-26	214-25388-00	26-18
10-282543-00	31-17	132-17216-00	5- 4	137-16356-00	4-13	174-17461-50	5-29	214-11555-01	3-18	214-25394-00	26- 7
109-25136-00	25-28		5-32	137-16367-00	4- 8	174-17461-60	5-29	214-11557-01	3-16	214-26337-01	21-32
109-25315-00	25- 9	132-17414-00	5- 5	137-25423-00	22-13	174-18544-00	6- 3	214-13162-00	12-30	214-27413-00	17-10
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110-81346-20	13- 9	132-18123-00	7- 2	148-22315-00	16-18	178-14766-00	11-17	214-14195-00	10- 4	214-82910-06	21- 4
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116-82150-00	31-22	132-24515-00	22-10	152-14613-00	11- 6	183-25118-00	25-13	214-15616-00	8- 4	214-83912-00	21- 6
116-82151-00	31-23	132-24518-00	22-16	156-14135-00	10-28	183-25149-00	25-18	214-15617-00	8- 5	214-83913-00	21- 9
120-15371-00	1-14	132-24521-00	22-12	156-15618-01	8-12	183-25311-00	26- 1	214-15618-00	8-12		21-21
120-27430-02	16-43	132-24522-00	22-11	156-23411-00	20- 2	183-25315-00	26- 9	214-15625-01	8- 3	232-83980-30	21-22
120-27431-00	16-45	132-24531-00	22-15	156-23412-00	20- 4	183-25330-01	26-13	214-15664-00	8-19	233-82920-32	21-12
120-27432-02	16-44	132-24532-00	22-14	156-24181-00	22- 7	183-25366-01	26-28	214-15676-00	8-17	233-82920-35	21-12
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241-16343-00	4-26	248-21613-00-91	18-14	278-13175-01	12-3	314-13613-01	9-3	336-16324-00	4-7	392-14412-00	9-19
241-84311-00-N6	27-1	248-21622-00-33	18-26	278-14455-00	9-15	314-13616-01	9-4	336-83510-31	28-1	392-14651-00	11-7
241-84330-00-N6	27-1	248-21635-00	18-18	278-15621-00	8-7	314-13621-02	9-7	341-26397-01	15-24	392-14753-10	11-2
246-14126-00	10-19	248-21745-00	23-12	278-18552-00	6-18	314-14112-20	10-14	351-26259-00-98	21-38	396-82116-00	29-19
246-14132-00	10-17	248-21775-00	23-9	291-22210-71	16-7	314-14141-38	10-5	353-14138-00	10-32	401-15651-00	5-23
248-11171-01	1-24	248-22141-00	16-3	296-24861-00	27-16	314-14181-00	10-13	353-81970-50	31-24	401-17471-00	5-12
248-11351-00	1-19	248-22151-00	16-6	296-24862-00	27-15	314-14185-00	10-10	353-81970-63	31-24	401-25181-00	25-15
248-11361-00	1-18	248-23111-01	19-17	301-25135-00	25-19	314-14718-30	11-14	357-24515-10	22-27	401-25181-01	25-15
248-11422-00	3-3	248-23115-01	19-15	301-25138-00	25-26	314-14729-30	11-19	357-24521-10	22-29	401-26329-00	21-29
248-11650-01	32-6	248-23116-01	19-14	304-13578-00	9-14	314-15415-00-Y4	2-2	357-24522-10	22-28	402-13146-00	12-16
248-11651-01	3-4	248-23122-01	19-12	304-14171-00	10-27	214-15416-00-Y4	2-11	357-24524-10	22-23	402-13552-00	12-26
248-11681-00	3-5	248-23142-00	19-9	304-14184-00	10-12	314-15421-00-Y4	2-7	357-24529-10	22-21	407-26290-50	21-47
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248-13161-01	12-27	248-24173-00	22-6	304-14261-00	10-31	314-16396-01	4-28	360-14124-20	10-22	427-17131-00	5-6
248-13174-00	12-33	248-24183-00	22-8	304-15128-00	1-5	315-13555-00	9-11	363-13133-01	12-34	427-17221-00	5-15
248-13556-70	9-10	248-25111-00-38	25-1	304-15373-00	1-15	315-15362-01	2-10	367-25382-00	25-38	427-17231-00	5-17
248-14131-00	10-18	248-25321-00	26-15	304-23122-50	19-12	315-15451-02	2-8	382-13178-60	12-9	434-24532-00	22-14
248-14147-00	10-6	248-25351-00	26-14	304-24500-01	22-9	315-15641-00	8-22	382-16111-61	3-24	434-26243-10	21-24
248-14166-00	10-9	248-25388-00	26-40	204-24500-02	22-9	315-15660-00	8-14	382-16111-62	3-24	434-81321-10	13-8
248-15111-01	1-1	248-82530-00	31-15	204-24500-03	22-9	315-15687-00	8-23	382-17241-60	5-18	434-31332-10	13-7
248-15111-02	1-1	251-11181-00	1-21	204-24500-04	22-9	315-16363-00	4-31	382-18111-60-91	7-10	437-16321-00	4-9
248-15111-03	1-1	251-11633-00	3-10	204-24500-05	22-9	315-17421-01	5-14	382-18140-60	6-23	437-17121-00	5-8
248-15357-00	1-3	260-14142-25	10-2	204-24500-10	22-20	315-21705-01-N6	23-1	382-18540-60	6-1	437-17121-01	5-8
248-15610-00-93	8-1	261-15631-00	4-16	304-24500-10	22-20	315-23124-50	19-8	382-18541-60	6-1	437-21633-00	9-24
248-15654-00	8-21	261-15631-01	4-16	304-24515-00	22-10	315-23126-50	19-2	382-18561-60	6-5		18-23
248-15665-00	8-18	261-21775-00	23-10	304-25355-00	26-22	315-23136-50	19-3	382-18561-60	6-5		23-6
248-15668-00	8-24	261-27411-00	17-6	304-25364-00	26-27	315-23167-50	19-27	382-22318-01-33	16-25	437-21779-00	23-8
248-16136-00	3-23	275-14122-00	10-24	304-28100-10	24-28	315-23171-50	19-4	382-22321-00-33	16-30	437-23121-00-N6	19-30
248-16164-01	4-18	275-83318-00	30-9	304-28100-11	24-28	315-23183-50	19-5	382-25304-00	26-2	437-23131-00-N6	19-31
248-16357-00	4-20	275-83328-00	30-8	304-82310-30	31-5	315-23441-00-33	20-18	382-25371-00	26-43	437-23141-01	19-7
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