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YAMAHA

PARTS LIST

MODEL **DT100** ('78)
(TYPE 1N1)

FOR EUROPE

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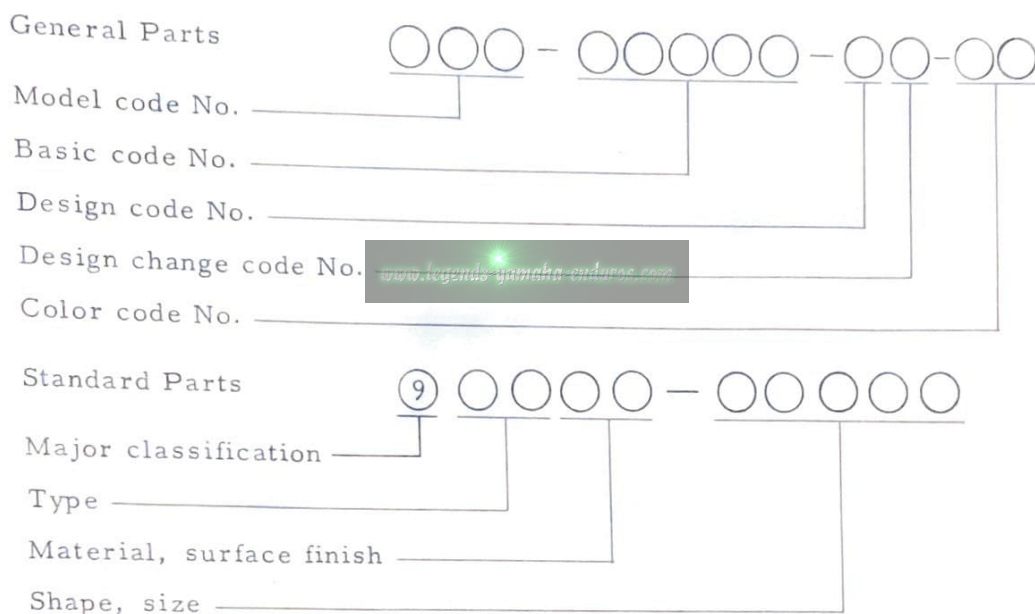
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FOREWORD

This Parts List relates to the parts in use for the Yamaha DT100('78). When you are ordering replacement parts for the DT100('78), refer to this Parts List and quote both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g. right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
.	
.	
.	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD	"SD" type oil seal
SO	"SO" type oil seal
SW	"SW" type oil seal
E	"E" type circlip
R	"R" type circlip
F/No.	Frame No. (Applicable machine No.)

- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) This Parts List is based on the model in the production line on Jul., 25, 1977. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

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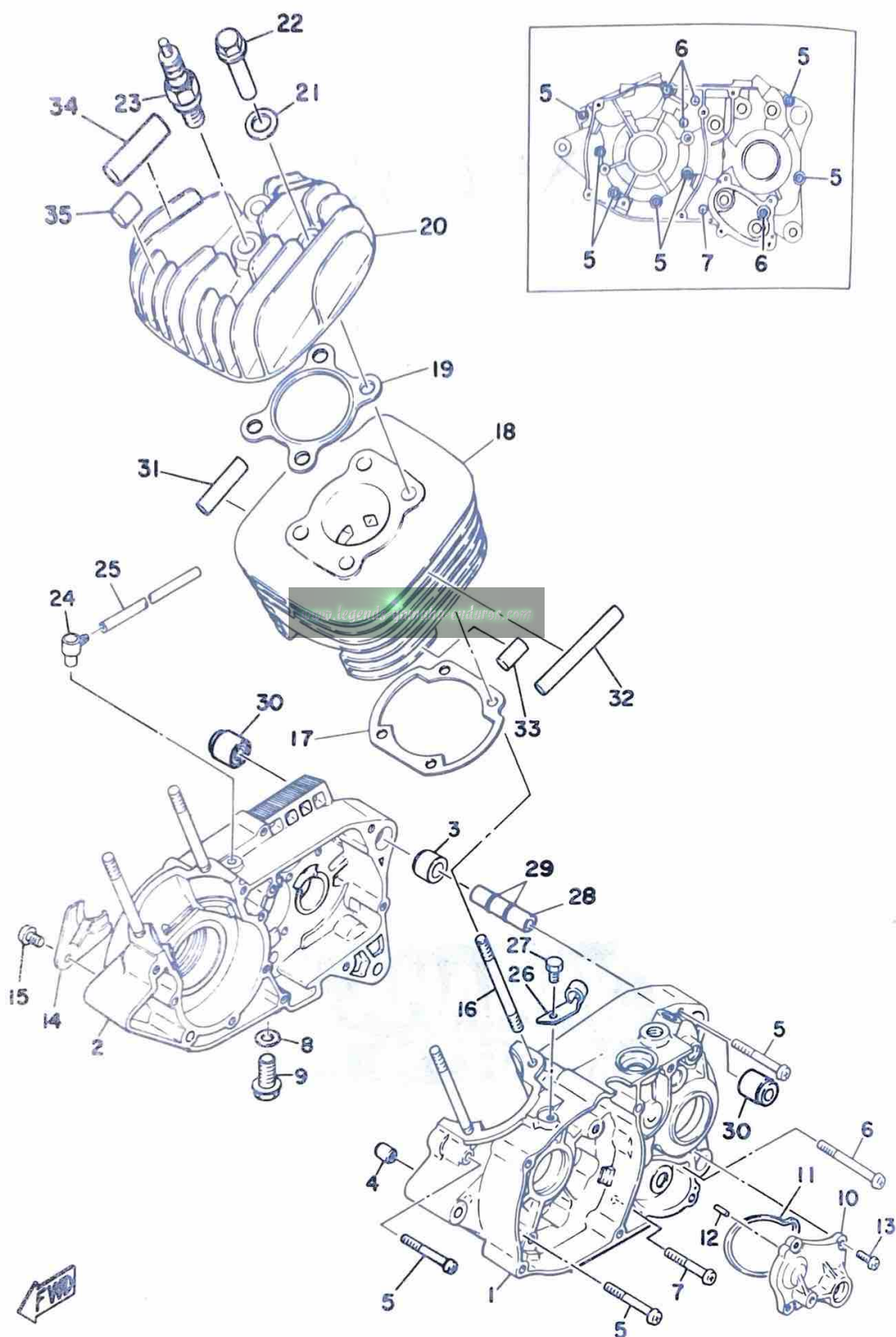
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ENGINE

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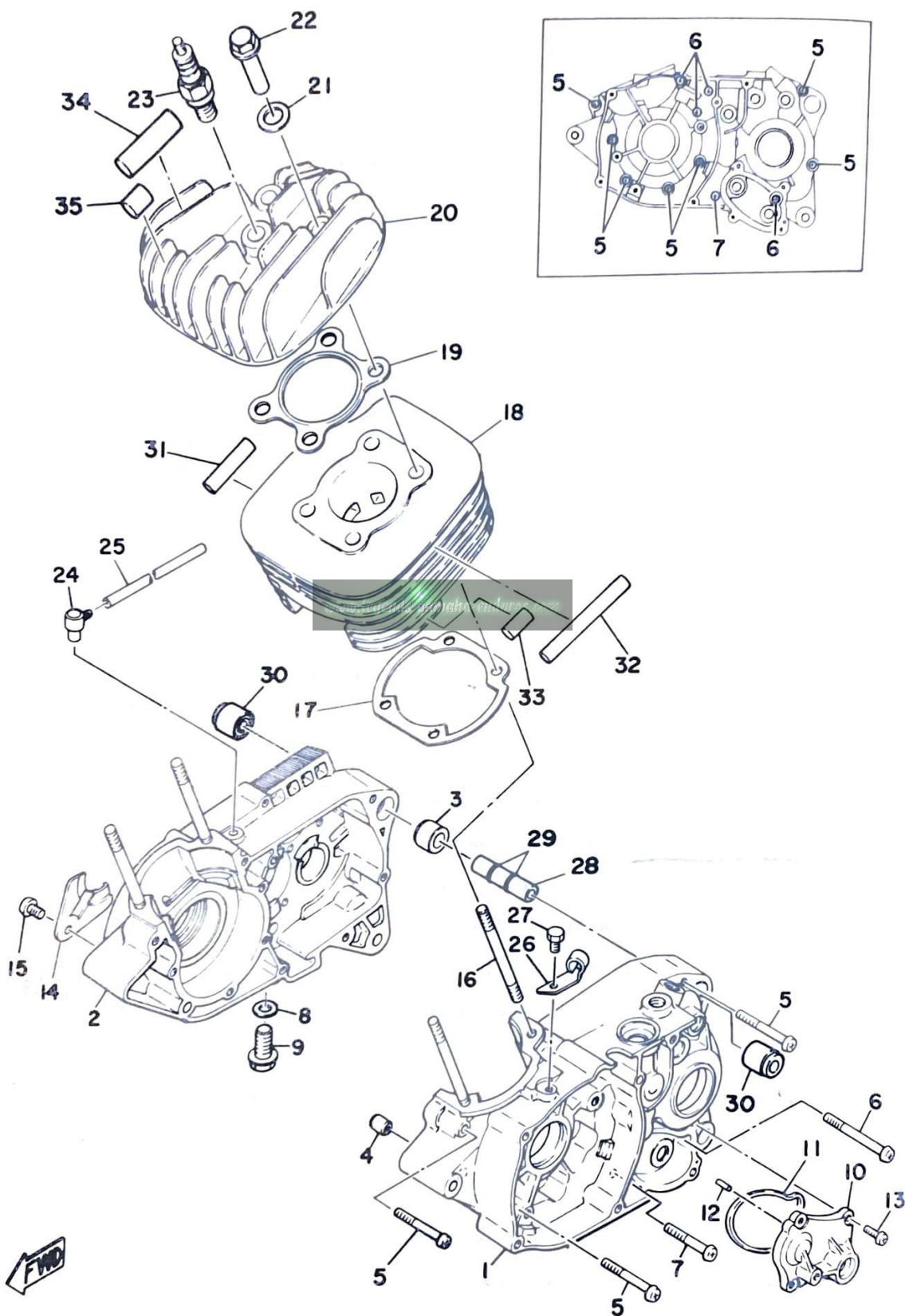
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PARTS

Fig. 1 CRANKCASE · CYLINDER



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	437-15111-03	CASE, crank left	1		
1- 2	437-15121-02	CASE, crank right	1		
1- 3	91810-19020	PIN, dowel (16.5-20-20)	1		
1- 4	91830-21014	PIN, dowel (6.4-14)	1		
1- 5	92501-06050	SCREW, panhead	7		
1- 6	92501-06060	SCREW, panhead	4		
1- 7	92501-06040	SCREW, panhead	1		
1- 8	90430-12038	GASKET, drain plug (132-15353-00)	1		
1- 9	90340-12005	PLUG, drain (132-15351-00)	1		
1-10	437-15419-01	COVER, shifter	1		
1-11	401-15449-00	RING, rubber	1		
1-12	93603-12007	PIN, dowel (3-11.8)	2		
1-13	92501-06015	SCREW, panhead	4		
1-14	304-15128-00	HOLDER, right	1		
1-15	92501-08010	SCREW, panhead	1		
1-16	90116-08065	BOLT (276-11361-00)	4		
1-17	276-11351-00	GASKET, cylinder	1		
1-18	558-11311-00	CYLINDER	1		
1-19	<u>304-11181-70</u>	GASKET, cylinder head	1		
1-20	558-11111-01	HEAD, cylinder	1		
1-21	90201-12362	WASHER, plate (278-11175-00) ...	4		
1-22	90179-08025	NUT (248-11171-01)	4		
1-23	94701-00044	PLUG, spark (B-7ES)	1		
1-24	498-15371-00	BREATHER	1		
1-25	90445-07176	HOSE (395-24317-00)	1		
1-26	401-15441-02	HOLDER, clutch wire	1		
1-27	97301-06012	BOLT, hexagon	1		
1-28	401-15317-00	SPACER, engine mount	1		
1-29	93210-11073	O-RING (2.4-10.8)	2		

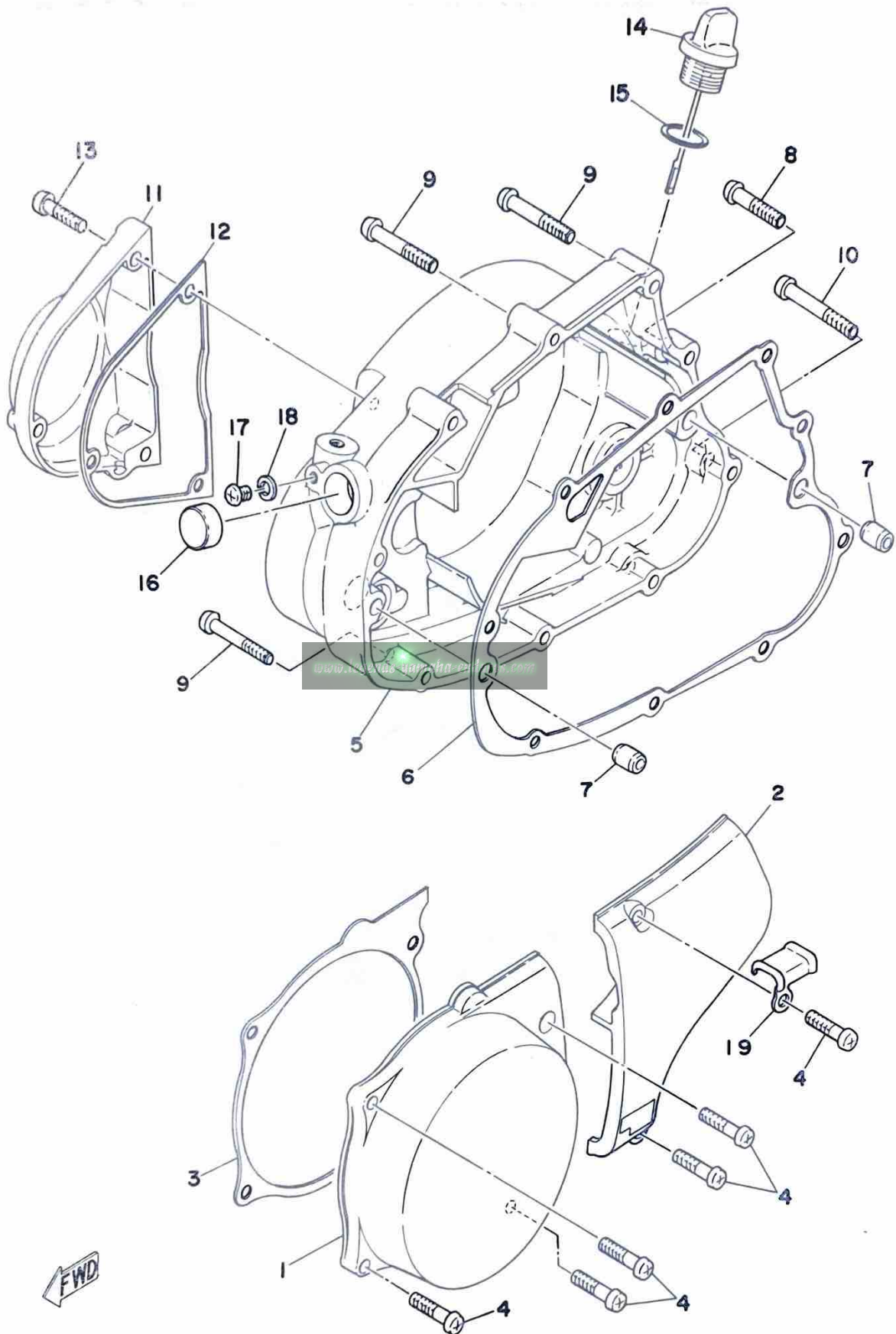
Fig. 1 CRANKCASE · CYLINDER



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
1-30	<u>328-15316-00</u>	DAMPER, engine mount	2		
1-31	1K6-11127-00	ABSORBER 3	2		
1-32	1K6-11162-00	ABSORBER 2	9		
1-33	576-11127-00	ABSORBER 3	1		
1-34	579-11161-00	ABSORBER 1	2		
1-35	579-11162-00	ABSORBER 2	10		

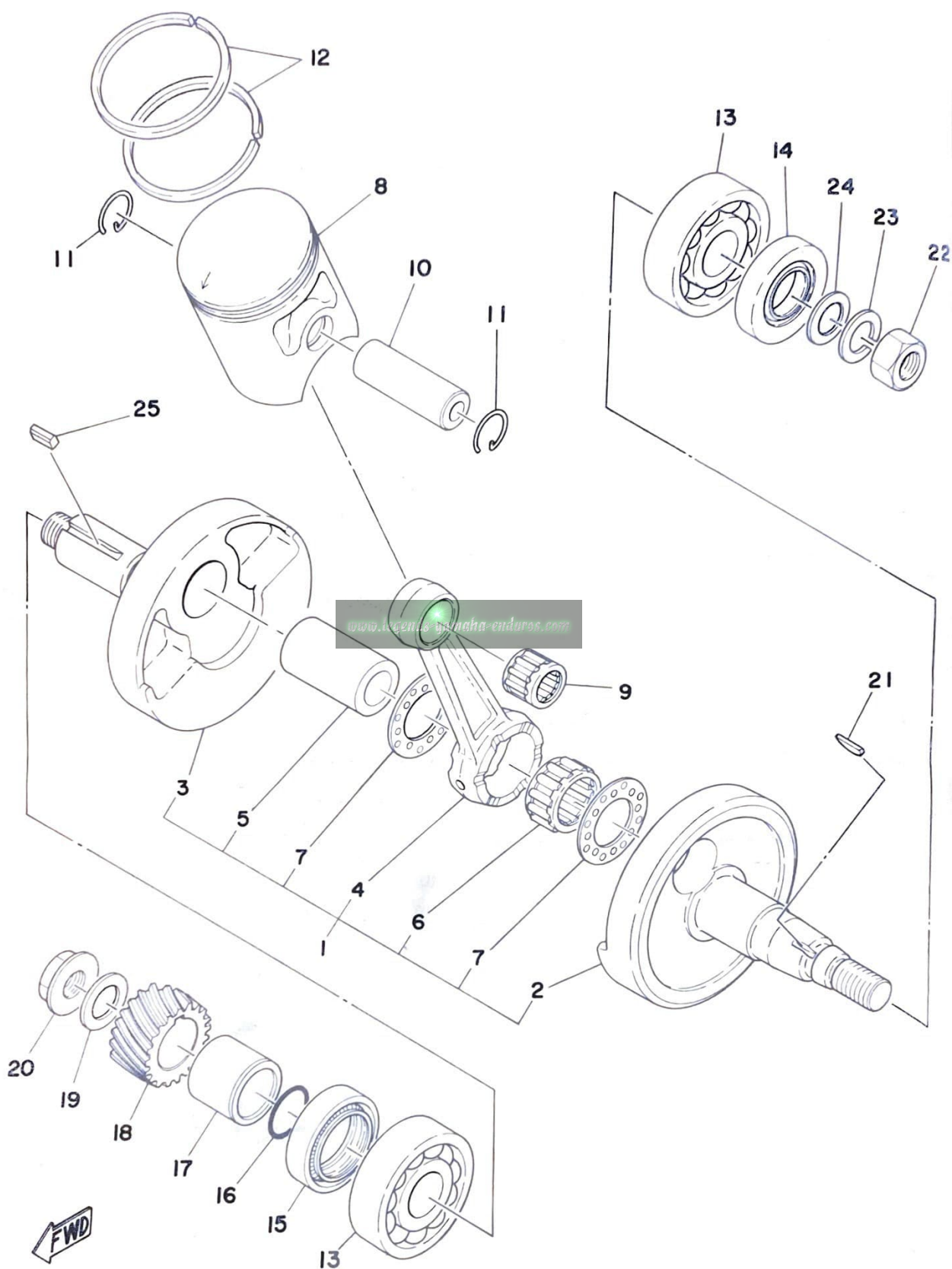
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Fig. 2 CRANKCASE COVER



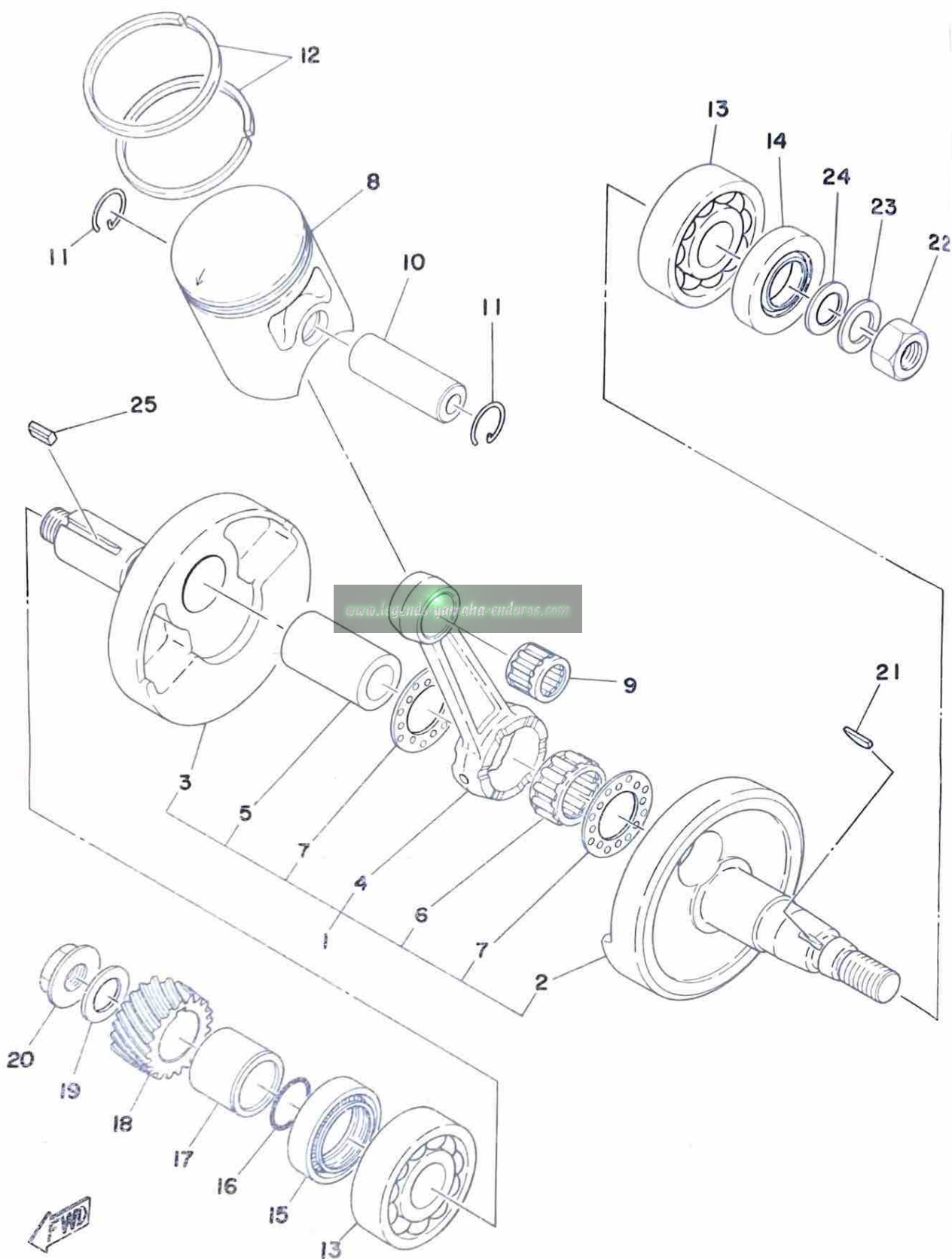
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	437-15411-01	COVER, crankcase left 1	1		
2- 2	437-15421-00	COVER, crankcase left 2	1		
2- 3	1X0-15455-00	GASKET, crankcase cover left ...	1		
2- 4	92501-06020	SCREW, panhead	6		
2- 5	437-15431-00	COVER, crankcase right	1		
2- 6	401-15451-00	GASKET, crankcase cover right ..	1		
2- 7	91830-21014	PIN, dowel (6.4-14)	2		
2- 8	92501-06030	SCREW, panhead	3		
2- 9	92501-06040	SCREW, panhead	5		
2-10	92501-06045	SCREW, panhead	1		
2-11	437-15416-01	COVER, oil pump	1		
2-12	402-15456-00	GASKET, oil pump cover	1		
2-13	92501-06025	SCREW, panhead	3		
2-14	401-15362-00	PLUG, oil level	1		
2-15	93210-19123	O-RING (2.4-19)	1		
2-16	90338-20023	PLUG, blind (363-17481-00)	1		
2-17	92501-06010	SCREW, panhead	1		
2-18	92901-06100	WASHER, spring	1		
2-19	90461-10016	CLAMP	1		

Fig. 3 CRANK · PISTON



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 1	558-11400-01	CRANK ASS'Y	1		
3- 2	558-11412-00	. CRANK, left	1		
3- 3	558-11422-00	. CRANK, right	1		
3- 4	558-11651-00	. ROD, connecting	1		
3- 5	164-11681-01	. PIN, crank	1		
3- 6	93310-422E7	. BEARING, con-rod big end	1		
3- 7	90209-22071	. WASHER (164-11685-00)	2		
3- 8	558-11631-01-96	PISTON (51.96mm STD)	} U.R. 1		
	558-11631-01-98	PISTON (51.98mm STD)			
	558-11635-01	PISTON (52.25mm 1st O.S)	1		Alternate Parts
	558-11636-01	PISTON (52.50mm 2nd O.S)	1		Alternate Parts
	558-11637-01	PISTON (52.75mm 3rd O.S)	1		Alternate Parts
	558-11638-01	PISTON (53.00mm 4th O.S)	1		Alternate Parts
3- 9	93310-21403	BEARING, con-rod small end	1		
3-10	131-11633-00	PIN, piston	1		
3-11	93450-15023	CLIP, piston pin (131-11634-00) ..	2		
3-12	558-11610-00	PISTON RING SET (STD)	1s		
	558-11610-10	PISTON RING SET (1st O.S)	1s		Alternate Parts
	558-11610-20	PISTON RING SET (2nd O.S)	1s		Alternate Parts
	558-11610-30	PISTON RING SET (3rd O.S)	1s		Alternate Parts
	558-11610-40	PISTON RING SET (4th O.S)	1s		Alternate Parts
3-13	93306-30405	BEARING (B6304C3)	2		
3-14	93102-20010	OIL SEAL (SD-20-40-8)	1		
3-15	93103-28011	OIL SEAL (SW-28-40-8)	1		
3-16	93210-18023	O-RING (1.2-17.6)	1		
3-17	90387-20175	COLLAR, distance (276-16136-00) ..	1		
3-18	336-16111-00	GEAR, primary drive (19T)	1		
3-19	90208-12015	SPRING, belleville (164-16119-00) ..	1		
3-20	90179-12244	NUT, lock	1		

Fig. 3 CRANK · PISTON

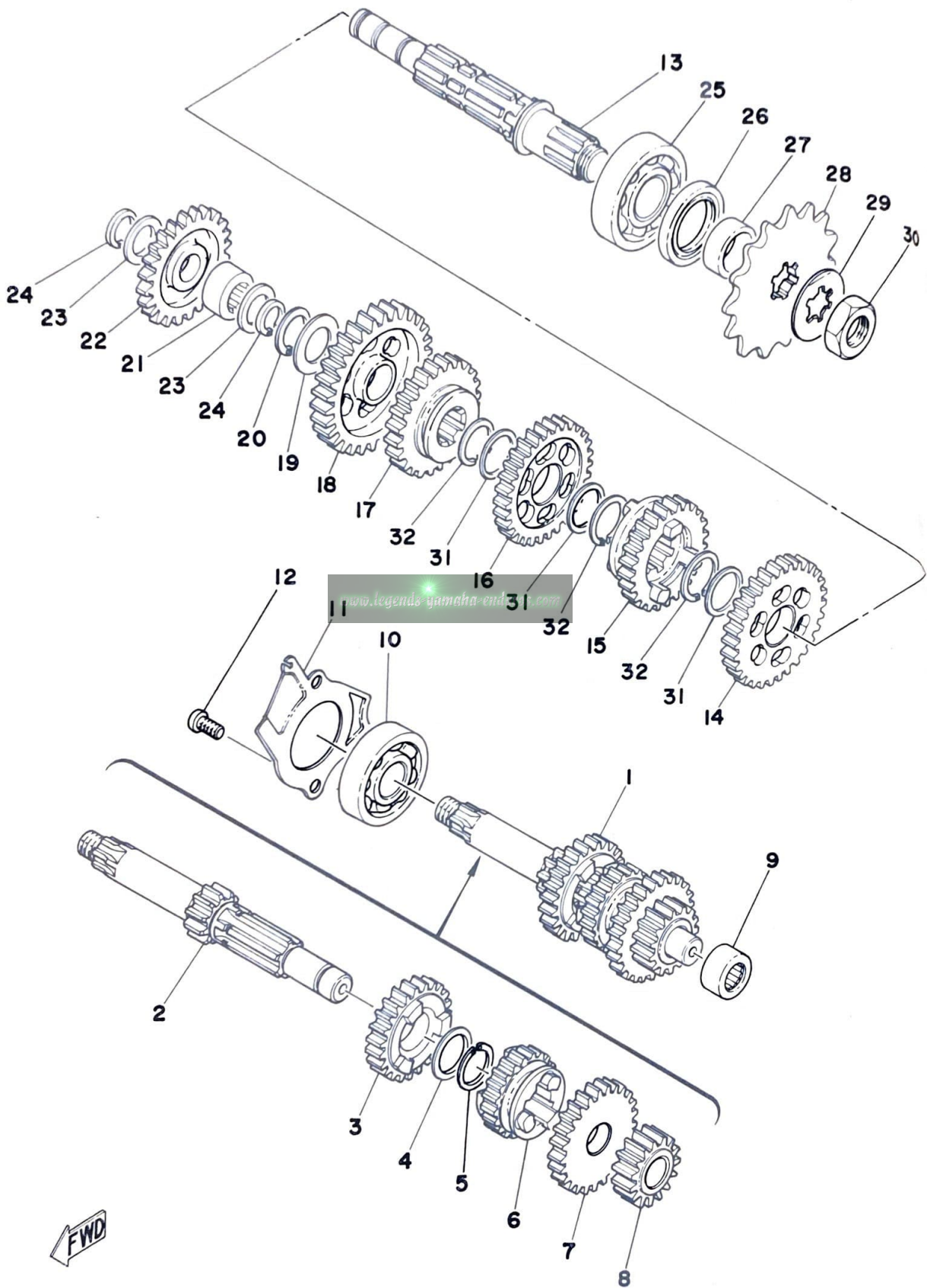


Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3-21	90280-03017	KEY, woodruff (146-11545-00)	1		
3-22	90170-12175	NUT (98801-12200)	1		
3-23	92901-12100	WASHER, spring	1		
3-24	90201-12535	WASHER, plate	1		
3-25	90282-05005	KEY (353-11546-00)	1		

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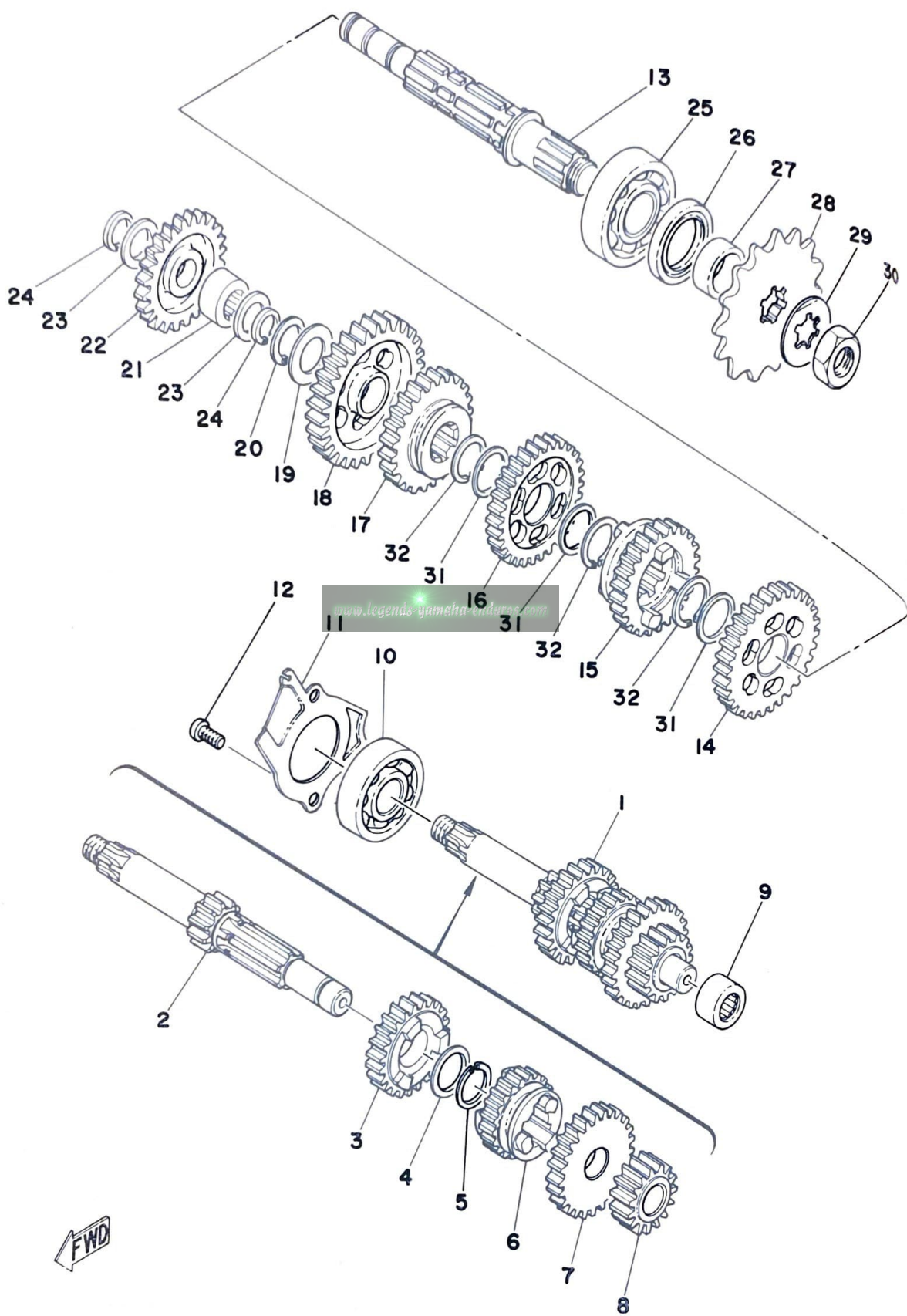
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 1	558-16301-01	CLUTCH ASS'Y	1		
4- 2	525-16150-00	. PRIMARY DRIVEN GEAR COMP. (74T)	1		
4- 3	122-16164-00	. PLATE, thrust (17.2-37-2) ...	1		
4- 4	525-16371-02	. BOSS, clutch	1		
4- 5	307-16367-00	. RING, cushion	5		
4- 6	559-16321-01	. PLATE, friction	5		
4- 7	137-16325-70	. PLATE, clutch 2	4		
4- 8	525-16351-00	. PLATE, pressure	1		
4- 9	90501-20125	. SPRING, compression (132-16333-00)	5		
4-10	90159-05011	. BOLT, hexagon with washer	5		
4-11	137-16356-00	ROD, push 1	1		
4-12	90170-12060	NUT, hexagon (137-16377-00)	1		
4-13	90208-12015	WASHER, (164-16119-00)	1		
4-14	90560-17147	SPACER	1		
4-15	90201-17558	WASHER, plate	1		
4-16	93503-16010	BALL (3/16 inch)	1		
4-17	1W1-16357-00	ROD, push 2	1		
4-18	525-16380-00	PUSH LEVER AXLE ASS'Y	1		
4-19	90508-14132	SPRING, torsion (401-16345-00) ..	1		
4-20	90201-14217	WASHER, plate (150-25153-00) ...	1		
4-21	93104-14004	OIL SEAL (SO-14-25-5)	1		
4-22	90149-12097	SCREW	1		
4-23	93210-10096	O-RING (A-2.4-9.8)	1		
4-24	90179-12197	NUT, hexagon	1		

Fig. 5 TRANSMISSION



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	558-17410-90	MAIN AXLE COMP.	1		
5- 2	558-17411-00	. AXLE, main (11T)	1		
5- 3	427-17141-00	. GEAR, 4th pinion (22T)	1		
5- 4	90201-20266	. WASHER, plate (132-17216-00) ..	1		
5- 5	93440-20043	. CLIP (132-17414-00)	1		
5- 6	427-17131-00	. GEAR, 3rd pinion (19T)	1		
5- 7	427-17151-00	. GEAR, 5th pinion (23T)	1		
5- 8	437-17121-01	. GEAR, 2nd pinion (15T)	1		
5- 9	93315-31502	BEARING	1		
5-10	93306-30304	BEARING (B6303Z)	1		
5-11	1G8-17471-00	PLATE, bearing cover	1		
5-12	92501-06012	SCREW, panhead	2		
5-13	558-17421-00	AXLE, drive	1		
5-14	427-17221-00	GEAR, 2nd wheel (30T)	1		
5-15	427-17251-00	GEAR, 5th wheel (22T)	1		
5-16	427-17231-00	GEAR, 3rd wheel (26T)	1		
5-17	265-17241-00	GEAR, 4th wheel (24T)	1		
5-18	248-17211-00	GEAR, 1st wheel (35T)	1		
5-19	164-17427-00-06	SHIM, drive axle (15.2-30-0.6) ...	1		
5-20	93440-15012	CIRCLIP (S-15)	1		
5-21	93311-31515	BEARING (15-25-12)	1		
5-22	525-15651-00	GEAR, kick idle	1		
5-23	137-17417-00-05	SHIM, main axle (15.5-22-0.5) ...	2		
5-24	93440-15012	CIRCLIP (S-15)	2		
5-25	93306-30401	BEARING (B6304)	1		
5-26	93102-26042	OIL SEAL (SD-26-38-5)	1		
5-27	90387-20491	COLLAR (20-26-10.3)	1		

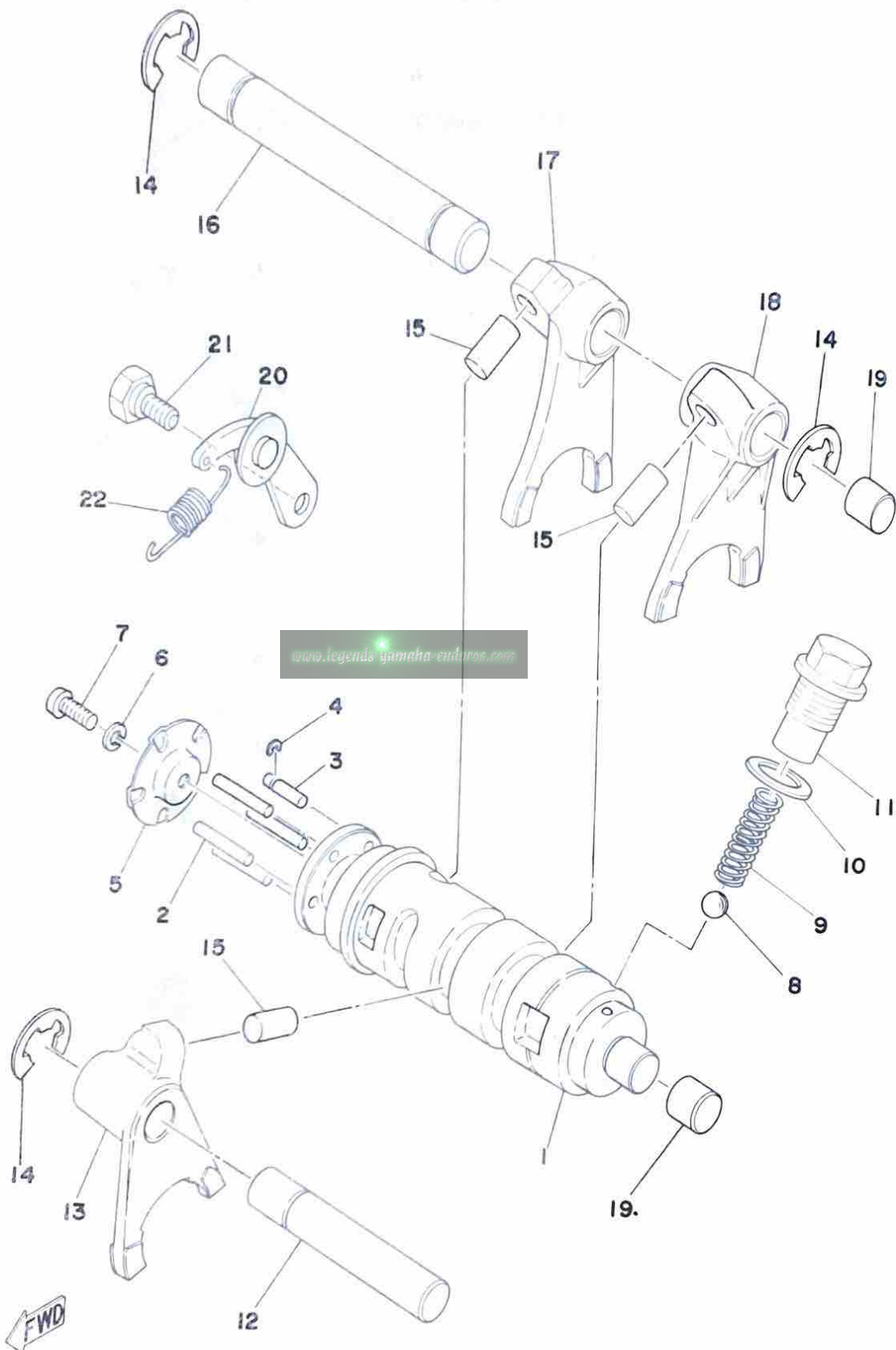
Fig. 5 TRANSMISSION



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5-28	174-17461-50	SPROCKET, drive (15T)	} U.R. 1		STD
	174-17461-60	SPROCKET, drive (16T)			
	174-17461-70	SPROCKET, drive (17T)			
5-29	90215-16020	WASHER, lock (102-17464-00)	1		
5-30	90179-16018	NUT, lock (102-17463-00)	1		
5-31	90201-20266	WASHER, plate (132-17216-00) ...	3		
5-32	93440-20043	CLIP (132-17414-00)	3		

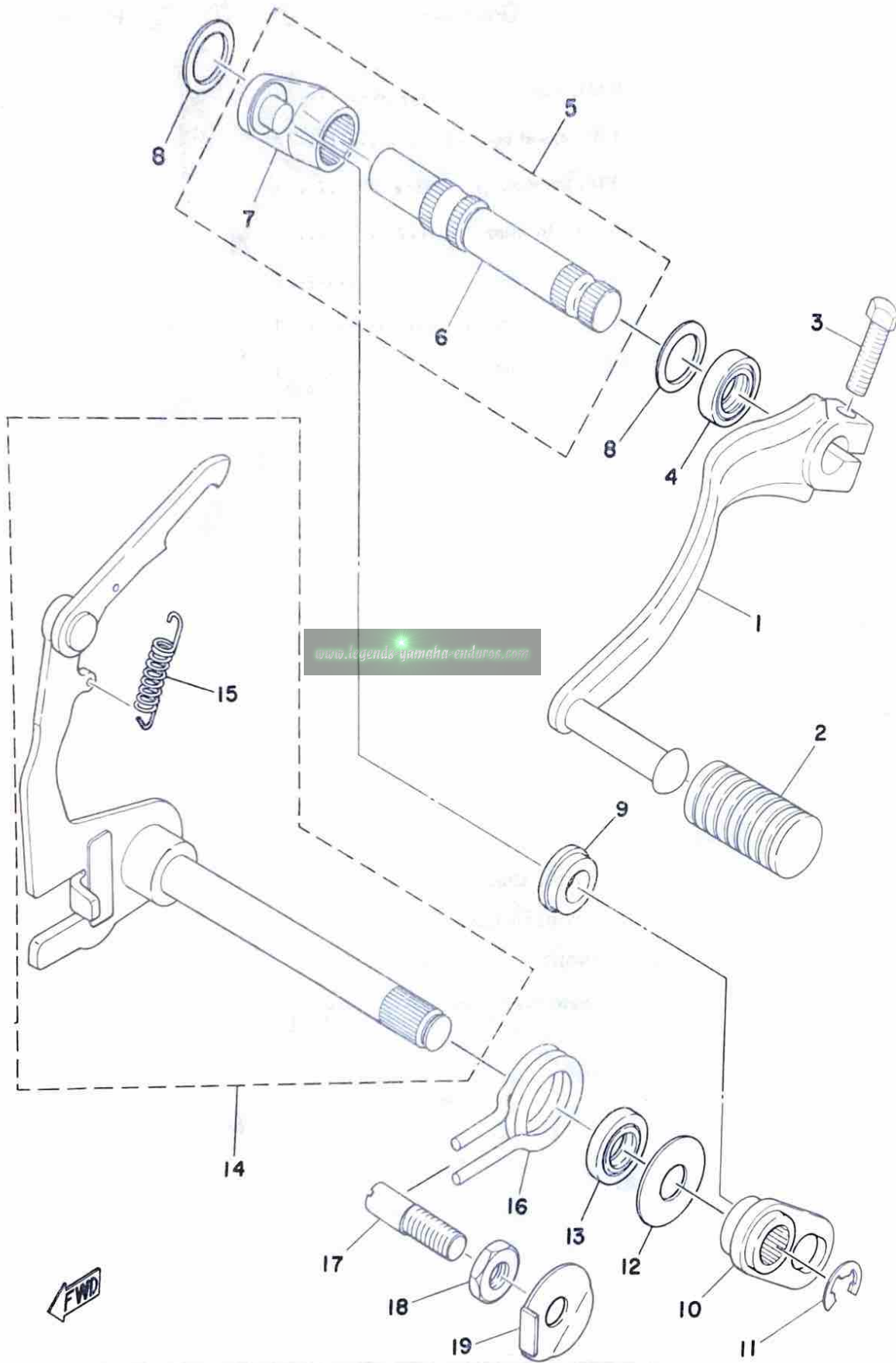
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Fig. 6 SHIFTER 1



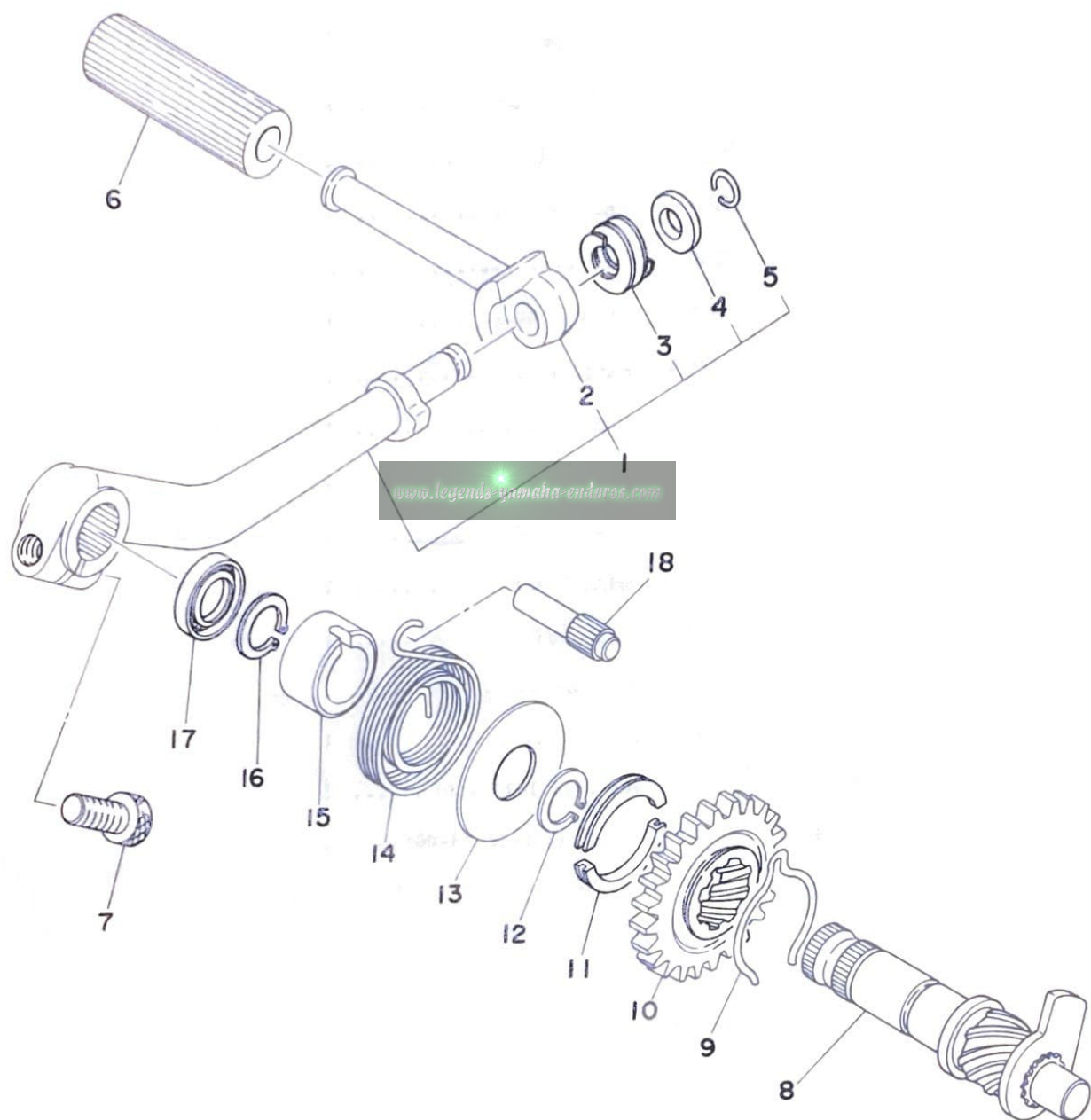
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	401-18541-00	CAM, shift	1		
6- 2	93604-22050	PIN, dowel (4-21.8)	4		
6- 3	90249-04039	PIN, locating (174-18544-00)	1		
6- 4	93430-03014	CLIP, locating	1		
6- 5	164-18561-00	PLATE, side	1		
6- 6	92901-05100	WASHER, spring	1		
6- 7	98501-05012	SCREW, panhead	1		
6- 8	93505-16006	BALL (5/16 inch)	1		
6- 9	90501-12083	SPRING, neutral (174-18558-00)...	1		
6-10	137-15353-00	GASKET (14.5-21-1.5)	1		
6-11	90109-14385	BOLT	1		
6-12	248-18531-00	BAR, shift fork guide	1		
6-13	248-18512-01	FORK, shift 2	1		
6-14	93430-10017	CIRCLIP (E-10)	1		
6-15	90250-08017	PIN, cam follower (278-18552-00)	3		
6-16	214-18531-00	BAR, shift fork guide	1		
6-17	248-18513-01	FORK, shift 3	1		
6-18	248-18511-02	FORK, shift 1	1		
6-19	214-15385-00	PLUG, blind	2		
6-20	132-18140-01	STOPPER LEVER ASS'Y	1		
6-21	90109-06001	BOLT, stopper (132-18177-00)....	1		
6-22	90506-09112	SPRING, tension	1		

Fig.7 SHIFTER 2



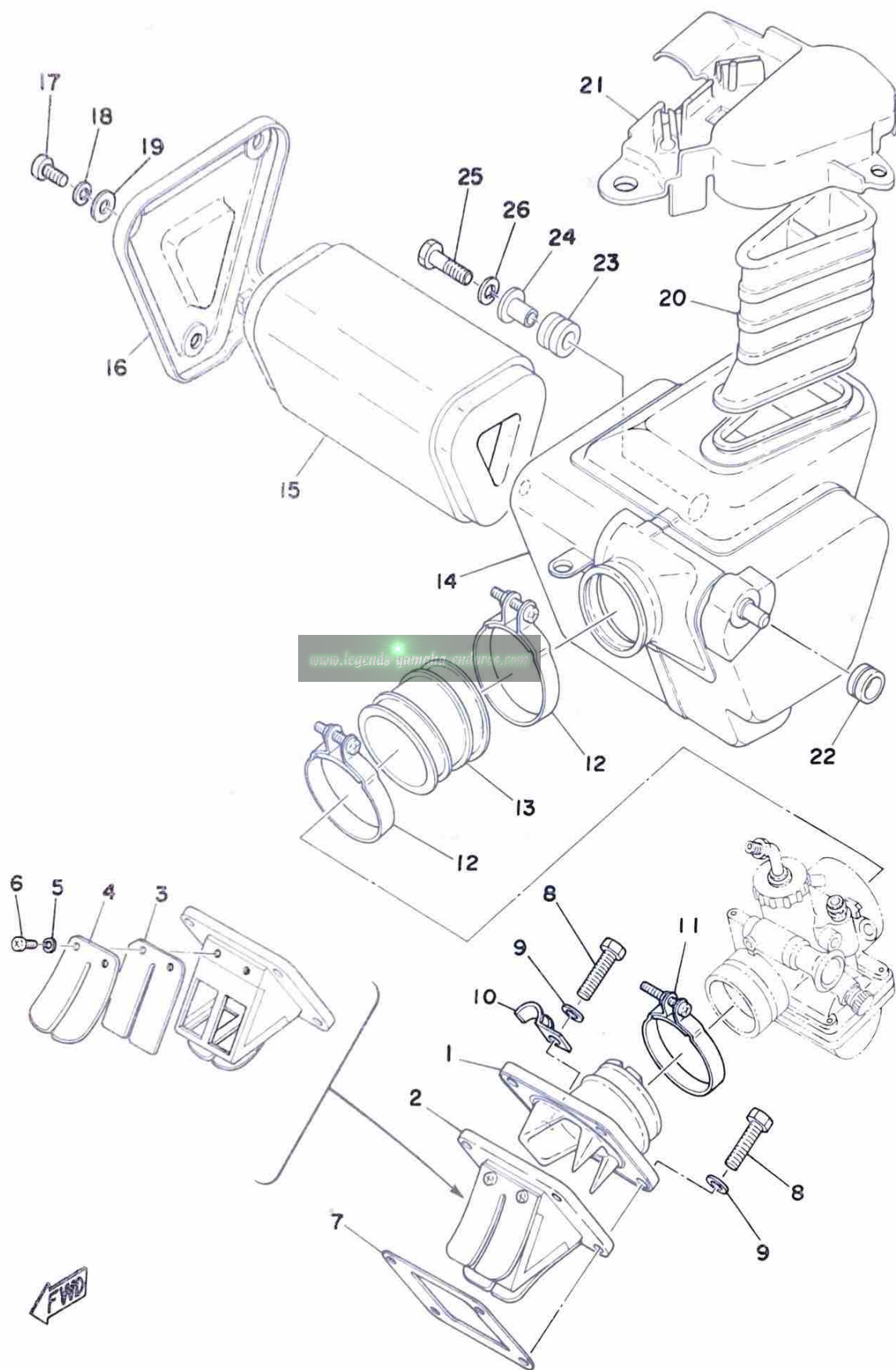
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	401-18111-01-93	PEDAL, change	1		
7- 2	132-18113-01	COVER, change pedal	1		
7- 3	97321-06020	BOLT, hexagon	1		
7- 4	93109-12012	OIL SEAL (SDO-12-19-5)	1		
7- 5	401-18102-00	CHANGE SHAFT 2 ASS'Y	1		
7- 6	401-18155-01	. SHAFT, change 2	1		
7- 7	401-18151-00	. LEVER, change 3	1		
7- 8	401-18334-00	SHIM	2		
7- 9	401-18178-00	ROLLER, change lever	1		
7-10	401-18152-01	LEVER, change 4	1		
7-11	93430-08006	CIRCLIP (E-8)	1		
7-12	90201-12575	WASHER, plate	1		
7-13	93101-12060	OIL SEAL (S-12-21-4)	1		
7-14	558-18101-00	CHANGE SHAFT ASS'Y	1		
7-15	90506-09009	. SPRING (132-18123-00)	1		
7-16	90508-32207	SPRING (132-18124-00)	1		
7-17	90149-08094	SCREW	1		
7-18	90170-08029	NUT, screw (248-18134-00)	1		
7-19	90215-08014	WASHER, lock (248-18139-00)	1		

Fig. 8 KICK STARTER



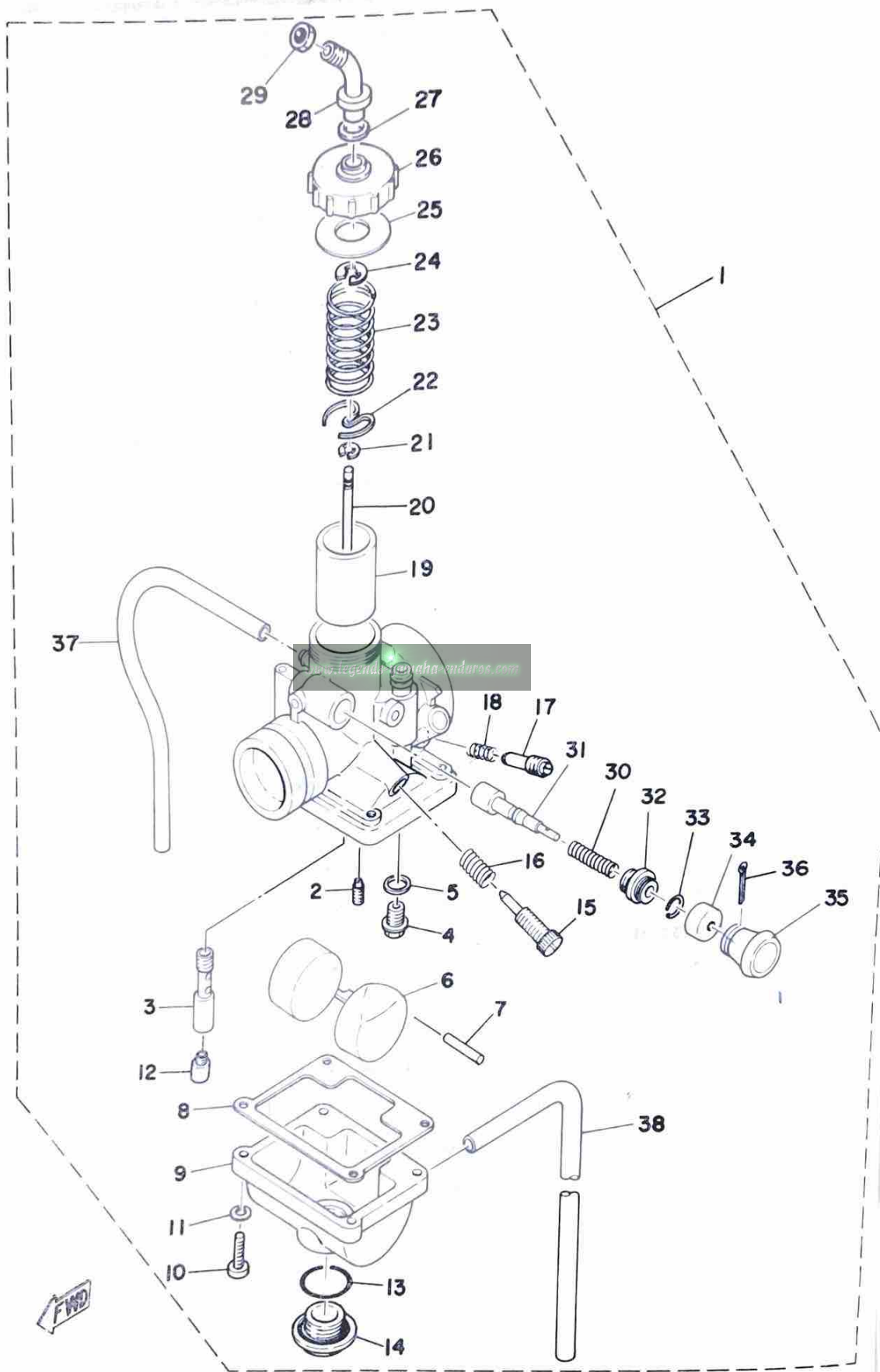
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 1	437-15610-01-93	KICK CRANK ASS'Y	1		
8- 2	122-15612-02	. LEVER, kick 1	1		
8- 3	90504-18005	. SPRING (132-15625-01)	1		
8- 4	90209-10108	. WASHER (132-15616-01)	1		
8- 5	93440-10028	. CLIP (132-15617-00)	1		
8- 6	156-15618-01	COVER, kick lever	1		
8- 7	91316-08025	BOLT	1		
8- 8	403-15660-01	KICK AXLE ASS'Y	1		
8- 9	90468-26048	CLIP, kick (315-15687-00)	1		
8-10	315-15641-00	GEAR, kick (27T)	1		
8-11	248-15654-00	HOLDER, kick gear	2		
8-12	93410-30012	CIRCLIP (S-30)	1		
8-13	401-15676-00	COVER, spring	1		
8-14	90508-26041	SPRING, kick (401-15665-00)	1		
8-15	401-15666-00	SPACER	1		
8-16	93410-17008	CIRCLIP (S-17)	1		
8-17	93101-17062	OIL SEAL (S-17-25-4)	1		
8-18	257-15668-00	STOPPER, kick spring	1		

Fig. 9 INTAKE



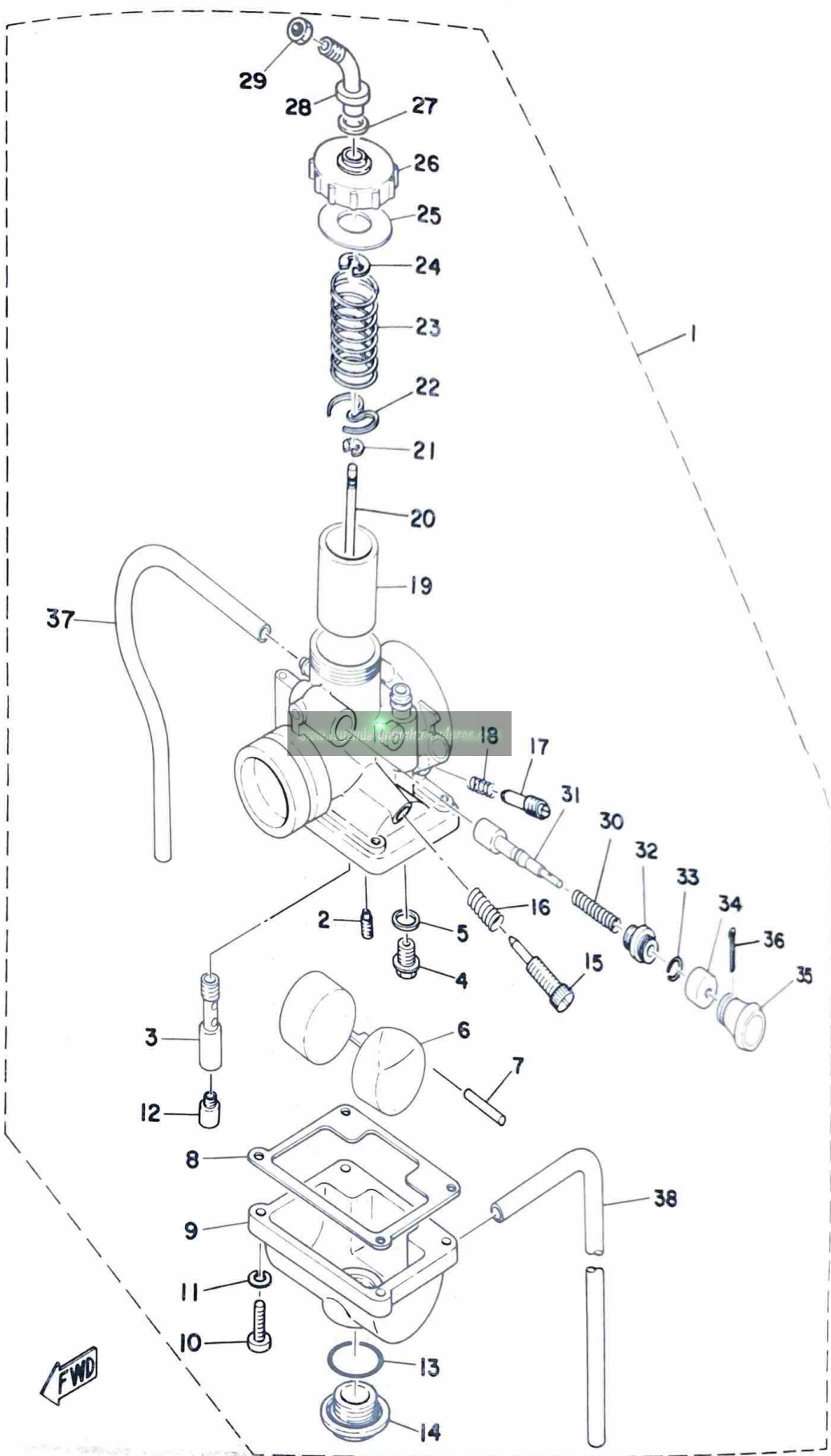
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	401-13565-00	JOINT, carburetor	1		
9- 2	558-13610-00	REED VALVE ASS'Y	1		
9- 3	345-13613-70	. VALVE, reed	2		
9- 4	558-13616-00	. STOPPER, reed valve	2		
9- 5	92901-03100	. WASHER, spring	4		
9- 6	98502-03010	. SCREW, panhead	4		
9- 7	314-13621-02	PACKING, valve seat	1		
9- 8	97301-06025	BOLT, hexagon	4		
9- 9	92901-06100	WASHER, spring	4		
9-10	90462-05005	CLAMP (363-15485-01)	1		
9-11	90460-43053	CLAMP, hose (304-14455-70)	1		
9-12	90460-49058	CLAMP, hose (278-14455-00)	2		
9-13	437-14453-00	JOINT, air cleaner	1		
9-14	558-14411-01	CASE, air cleaner	1		
9-15	437-14451-01	ELEMENT, air cleaner	1		
9-16	437-14412-00	CAP, case	1		
9-17	92501-06012	SCREW, panhead	3		
9-18	92901-06100	WASHER, spring	3		
9-19	92901-06600	WASHER, plate	3		
9-20	437-14437-01	DUCT	1		
9-21	558-14418-01	COVER, cleaner duct	1		
9-22	90480-10091	DAMPER (214-21746-00)	1		
9-23	90480-14102	DAMPER (214-21717-00)	1		
9-24	90387-07391	COLLAR, fender (437-21633-00) ..	1		
9-25	97301-06025	BOLT, hexagon	1		
9-26	92901-06100	WASHER, spring	1		

Fig. 10 CARBURETOR



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 1	579-14101-00	CARBURETOR ASS'Y	1		
10- 2	260-14142-25	. JET, pilot (#25)	1		
10- 3	558-14141-32	. NOZZLE, main (O-2)	1		
10- 4	353-14190-15	. VALVE SEAT ASS'Y (#1.5)	1		
10- 5	127-14195-00	. WASHER, valve seat	1		
10- 6	304-14185-00	. FLOAT	1		
10- 7	137-14186-01	. PIN, float	1		
10- 8	304-14184-00	. GASKET, float chamber	1		
10- 9	539-14181-08	. BODY, float chamber	1		
10-10	98501-04016	. SCREW, panhead	4		
10-11	92901-04100	. WASHER, spring	4		
10-12	137-14143-27	. JET, main (#135)	} U.R. 1		STD
	137-14143-28	. JET, main (#140)			
	137-14143-30	. JET, main (#150)			
10-13	558-14147-00	. O-RING	1		
10-14	500-14115-00	. PLUG, screw	1		
10-15	493-14122-00	. SCREW, throttle	1		
10-16	493-14133-00	. SPRING, throttle valve	1		
10-17	174-14123-00	. SCREW, air adjusting	1		
10-18	174-14134-00	. SPRING, air adjusting	1		
10-19	304-14112-20	. VALVE, throttle (#2.0)	1		
10-20	166-14116-13	. NEEDLE (4J13-4)	1		
10-21	164-14137-00	. CLIP	1		
10-22	137-14136-00	. SEAT, spring	1		
10-23	276-14131-00	. SPRING, throttle valve	1		
10-24	363-14137-00	. CLIP	1		
10-25	193-14126-00	. PACKING	1		
10-26	558-14158-00	. TOP, mixing chamber	1		
10-27	363-14198-00	. PACKING	1		

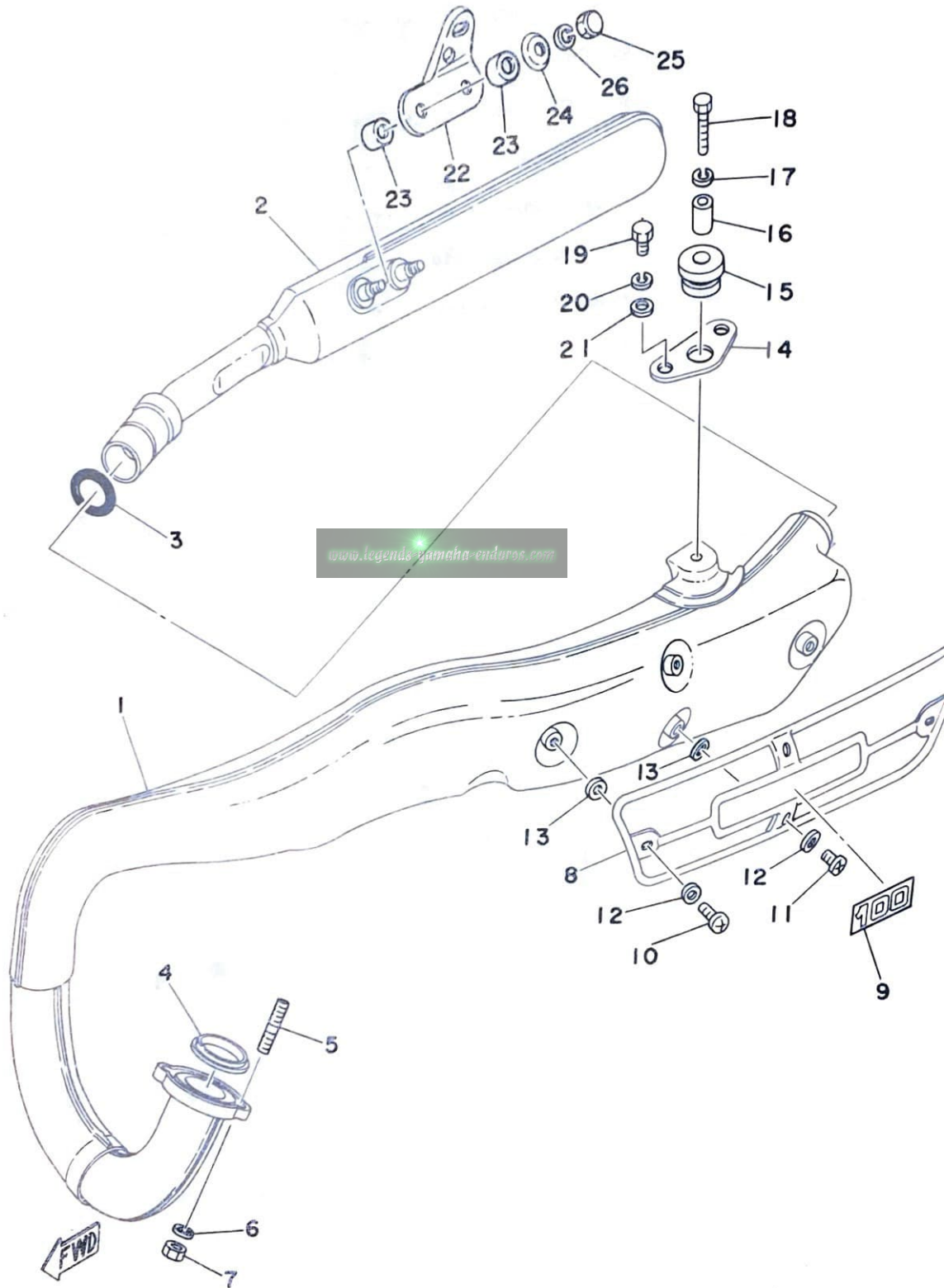
Fig. 10 CARBURETOR



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
10-28	363-14155-00	. TUBE, guide wire	1		
10-29	127-14161-00	. NUT, wire adjust	1		
10-30	156-14135-00	. SPRING, plunger	1		
10-31	304-14171-00	. PLUNGER, starter	1		
10-32	152-14174-00	. CAP, plunger	1		
10-33	152-14138-00	. CLIP, plunger	1		
10-34	132-14173-00	. COVER, plunger cap	1		
10-35	304-14261-00	. HOLDER	1		
10-36	91401-16015	. PIN, cotter	1		
10-37	183-14197-01	. PIPE, air vent (3-220)	1		
10-38	183-14196-00	. PIPE, over flow (5-160)	1		

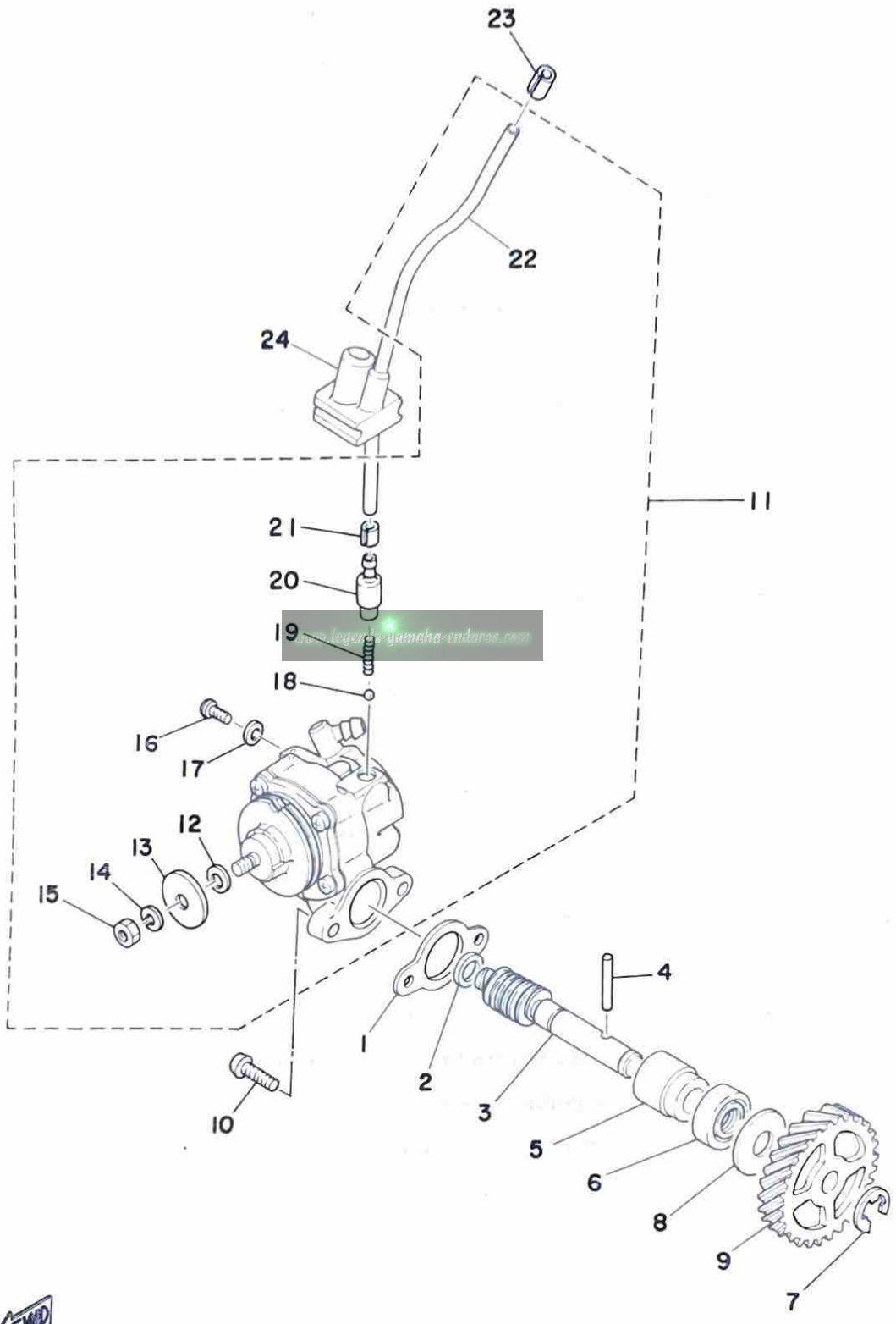
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Fig. 11 EXHAUST



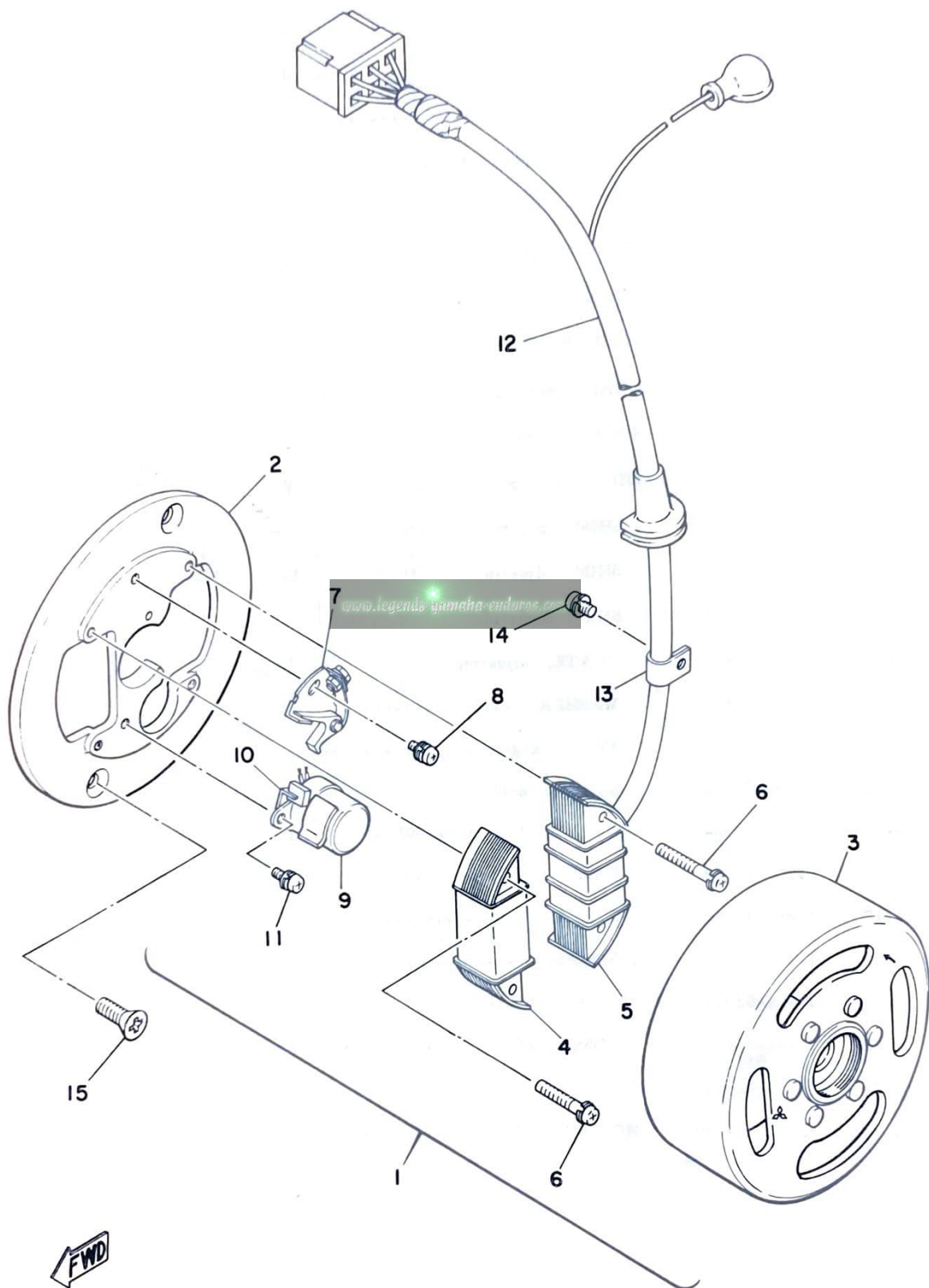
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 1	576-14610-01	EXHAUST PIPE ASS'Y	1		
11- 2	578-14753-00	SILENCER	1		
11- 3	<u>93210-24235</u>	O-RING (3.1-24.4)	2		
11- 4	152-14613-00	GASKET, exhaust pipe	1		
11- 5	90116-06016	BOLT, stud (306-11179-00).....	2		
11- 6	92901-06100	WASHER, spring	2		
11- 7	95301-06600	NUT, hexagon	2		
11- 8	558-14718-00	PROTECTOR, muffler	1		
11- 9	1N1-14729-00	EMBLEM, protector	1		
11-10	91903-06030	SCREW, bind	1		
11-11	91903-06012	SCREW, bind	3		
11-12	90202-05005	WASHER (214-14766-00)	4		
11-13	90202-06010	WASHER (178-14766-00)	4		
11-14	437-14771-00	STAY, muffler	1		
11-15	90480-20132	GROMMET (437-14747-00)	1		
11-16	90387-08242	COLLAR, muffler	1		
11-17	92901-08100	WASHER, spring	1		
11-18	97301-08035	BOLT, hexagon	1		
11-19	97301-06018	BOLT, hexagon	2		
11-20	92901-06100	WASHER, spring	2		
11-21	90201-06067	WASHER, plate	2		
11-22	558-14781-01	STAY, silencer	1		
11-23	438-14757-00	DAMPER, muffler	4		
11-24	90209-06061	WASHER (438-14759-00)	2		
11-25	95301-06800	NUT, crown	2		
11-26	92901-06100	WASHER, spring	2		

Fig. 12 OIL PUMP



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	126-13116-00	GASKET, pump case	1		
12- 2	90201-08624	WASHER	1		
12- 3	558-13175-00	SHAFT, worm	1		
12- 4	93603-22028	PIN, dowel (3-21.8)	1		
12- 5	1E7-13176-00	METAL, worm shaft outer	1		
12- 6	93101-10002	OIL SEAL (S-10-22-7)	1		
12- 7	93430-08006	CIRCLIP (E-8)	1		
12- 8	90201-10135	WASHER, plate (102-18138-00) ...	1		
12- 9	248-13178-00	GEAR, drive (28T)	1		
12-10	98501-05016	SCREW, panhead	2		
12-11	558-13101-01	OIL PUMP ASS'Y	1		
12-12	137-13137-00-03	. SHIM, adjusting (5.8-10-0.3)..	} U.R		
	137-13137-00-05	. SHIM, adjusting (5.8-10-0.5)..			
	137-13137-00-10	. SHIM, adjusting (5.8-10-1.0)..			
12-13	137-13138-01	. PLATE, adjusting	1		
12-14	92901-05100	. WASHER, spring	1		
12-15	95301-05600	. NUT, hexagon	1		
12-16	98901-04008	. SCREW, bind	1		
12-17	90430-04004	. GASKET (137-13187-00)	1		
12-18	93505-32002	. BALL (5/32 inch)	1		
12-19	278-13169-00	. SPRING	1		
12-20	402-13552-00	. NOZZLE	1		
12-21	90468-02033	. CLIP (214-13164-00)	1		
12-22	90445-05278	. HOSE (3-200)	1		
12-23	90468-02033	. CLIP (214-13164-00)	1		
12-24	525-13174-00	HOLDER, oil pipe	1		

Fig. 13 FLYWHEEL MAGNETO



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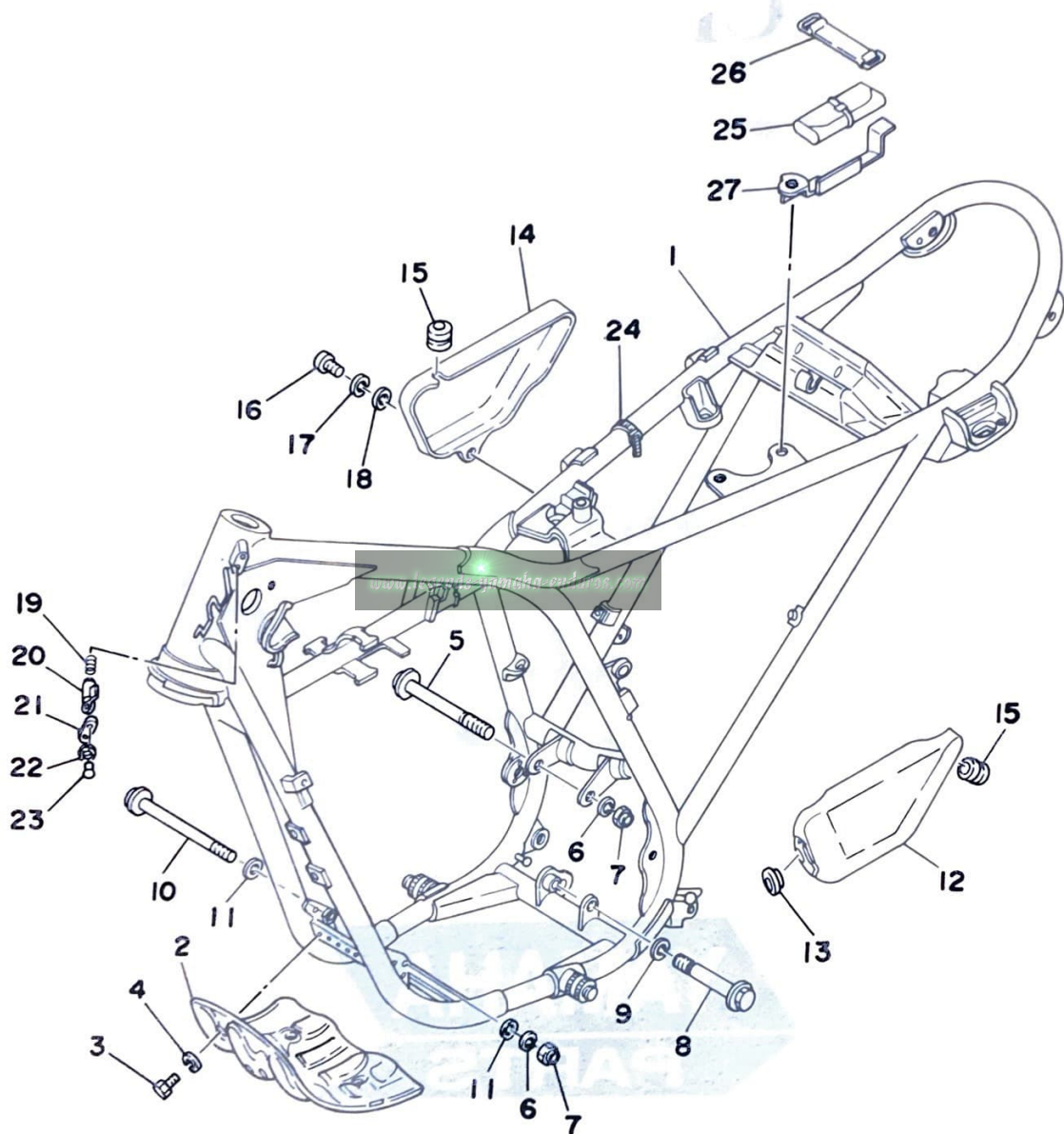
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 1	594-81300-20	FLYWHEEL MAGNETO ASS'Y	1		
13- 2	437-81309-20	. BASE, magneto	1		
13- 3	437-81350-20	. ROTOR ASS'Y	1		
13- 4	437-81312-70	. COIL, source	1		
13- 5	594-81313-20	. LIGHTING COIL ASS'Y	1		
13- 6	110-81348-21	. SCREW, panhead (4-25)	4		
13- 7	437-81321-20	. CONTACT BREAKER ASS'Y	1		
13- 8	110-81346-21	. SCREW, panhead (4-10)	1		
13- 9	1K8-81325-20	. CONDENSER	1		
13-10	116-81331-20	. LUBRICATOR	1		
13-11	110-81346-21	. SCREW, panhead (4-10)	1		
13-12	437-81315-70	. LEAD WIRE ASS'Y	1		
13-13	104-81328-20	. CLAMP, lead	1		
13-14	110-81345-21	. SCREW, panhead (4-6)	1		
13-15	92701-06012	SCREW, flathead	2		

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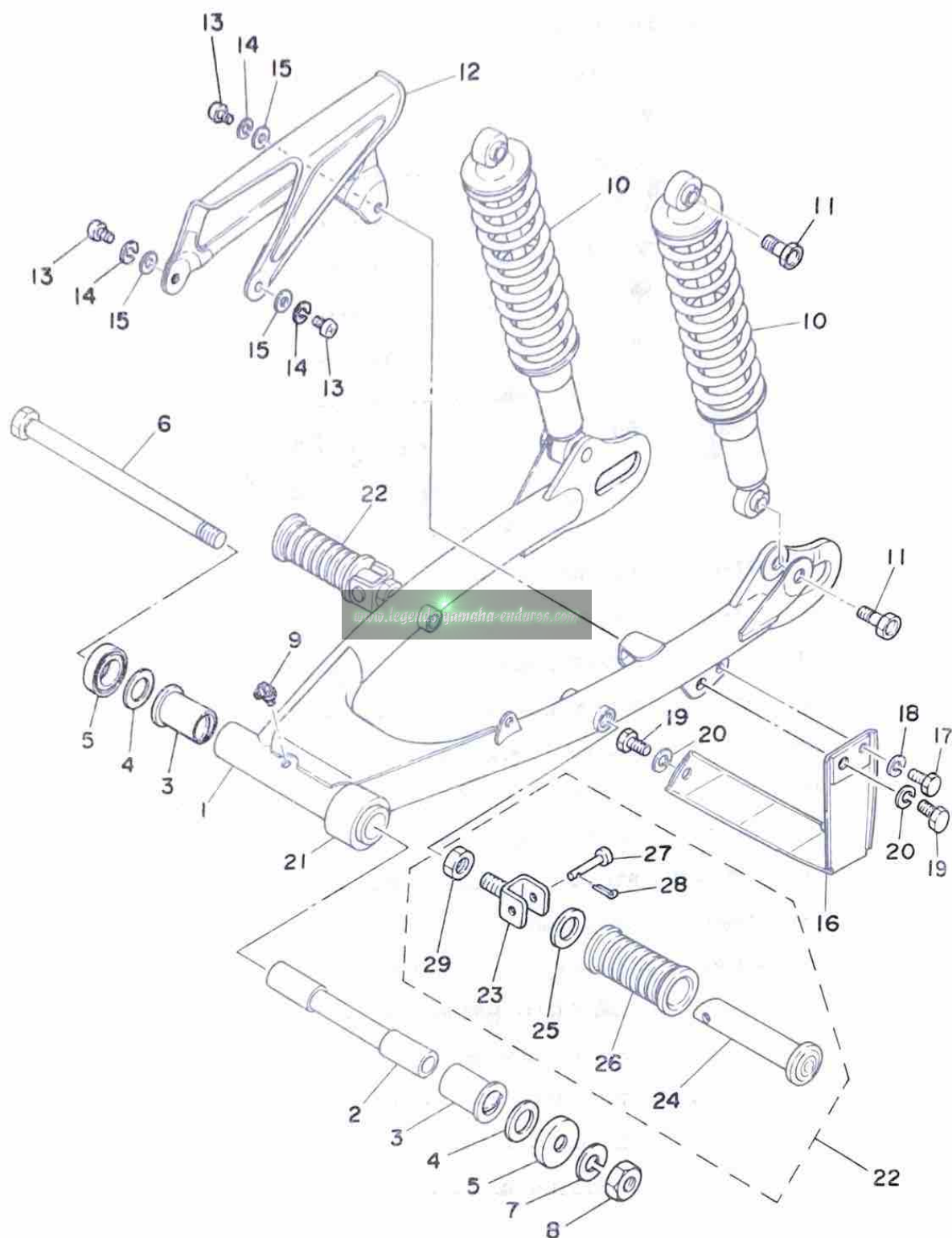


Fig. 14 FRAME · SIDE COVER



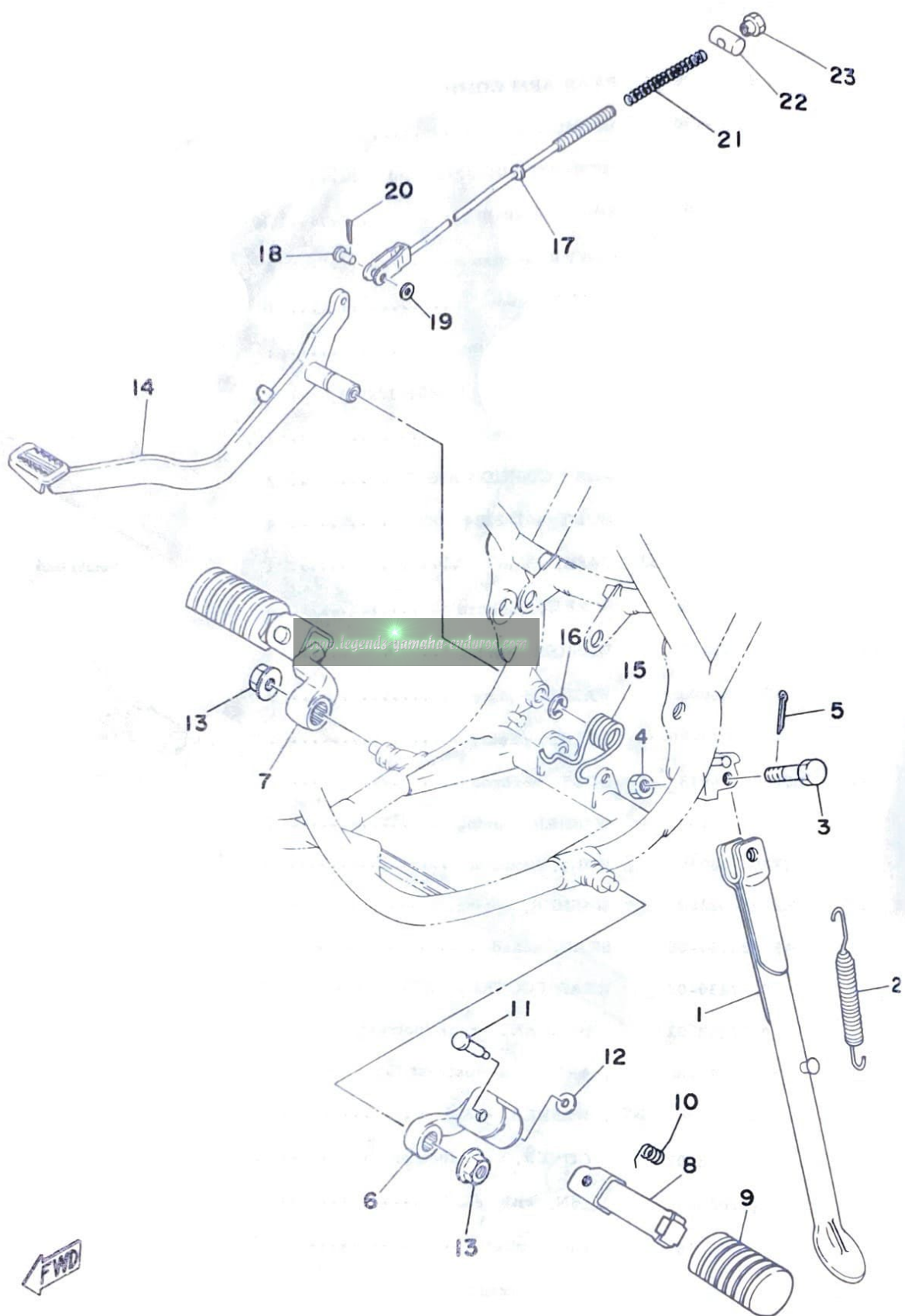
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 1	1N1-21110-00-33	FRAME COMP.	1		Yamaha Black
14- 2	401-21471-00-33	PROTECTOR, engine	1		Yamaha Black
14- 3	97301-06012	BOLT, hexagon	4		
14- 4	92901-06600	WASHER, plate	4		
14- 5	90105-08022	BOLT, hexagon	1		
14- 6	92901-08100	WASHER, spring	2		
14- 7	90185-08054	NUT, U	2		
14- 8	90105-10037	BOLT, hexagon	1		
14- 9	92901-10100	WASHER, spring	1		
14-10	90105-08024	BOLT, hexagon	1		
14-11	90209-08050	WASHER 1	2		
14-12	437-21710-00	SIDE COVER ASS'Y	1		
14-13	437-21717-10	DAMPER, side cover	1		
14-14	437-21721-00	COVER, side right	1		
14-15	90480-12053	DAMPER, side cover	2		
14-16	92501-06015	SCREW, panhead	1		
14-17	92901-06100	WASHER, spring	1		
14-18	92901-06600	WASHER, plate	1		
14-19	90502-08005	SPRING, conical (214-23485-00) ..	1		
14-20	341-23408-01	STEERING LOCK ASS'Y	1		
14-21	134-23484-10	CAP, handle lock	1		
14-22	90206-04003	WASHER, wave (214-23488-00) ...	1		
14-23	90269-04003	RIVET (214-23483-00)	1		
14-24	437-83936-10	BAND, switch cord	1		
14-25	304-28100-11	TOOL ASS'Y	1		
14-26	116-82131-00	BAND	1		
14-27	558-28175-01	TOOL HOLDER	1		

Fig. 15 REAR ARM · REAR CUSHION · CHAIN CASE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
15- 1	558-22110-00-33	REAR ARM COMP.	1		Yamaha Black
15- 2	403-22124-00	BUSHING 2	1		
15- 3	90386-18028	BUSHING (401-22123-00)	2		
15- 4	401-22127-00	SHIM (19-28-0.3)	U.N		
15- 5	401-22128-01	COVER, thrust	2		
15- 6	537-22141-01	SHAFT, pivot	1		
15- 7	92901-12100	WASHER, spring	1		
15- 8	90170-12175	NUT, hexagon (98801-12200) ..	1		
15- 9	93700-06005	NIPPLE, grease	1		
15-10	558-22210-01	REAR CUSHION ASS'Y	2		
15-11	90109-10195	BOLT (401-22241-00)	4		
15-12	437-22311-02-33	CASE, chain	1		Yamaha Black
15-13	98501-05010	SCREW, panhead	3		
15-14	92901-05100	WASHER, spring	3		
15-15	92901-05600	WASHER, plate	3		
15-16	248-22318-00-33	GUARD, chain	1		Yamaha Black
15-17	97301-06018	BOLT, hexagon	1		
15-18	92901-06100	WASHER, spring	1		
15-19	97301-08018	BOLT, hexagon	2		
15-20	92901-08100	WASHER, spring	2		
15-21	437-22151-00	SEAL, guard	1		
15-22	120-27430-02	REAR FOOTREST ASS'Y	2		
15-23	120-27432-02	. BRACKET, rear footrest	2		
15-24	120-27431-00	. ARM, rear footrest	2		
15-25	90201-20279	. WASHER, plate	2		
15-26	120-27432-02	. COVER, rear footrest	2		
15-27	90240-06009	. PIN, with hole	2		
15-28	91401-16015	. PIN, cotter	2		
15-29	95301-12700	. NUT, hexagon	2		

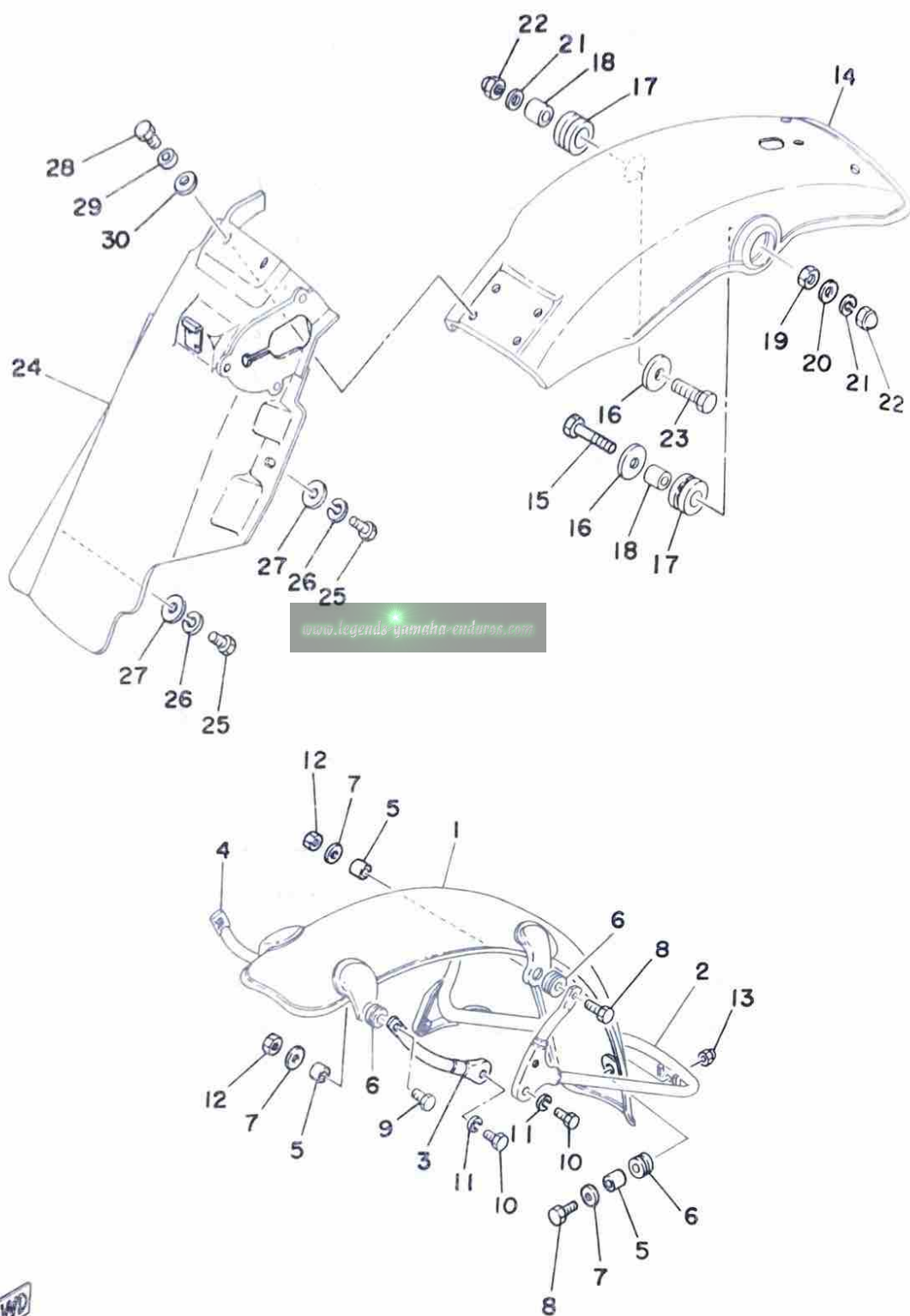
Fig. 16 STAND · FOOTREST · BRAKE PEDAL



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Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	458-27311-00	STAND, side	1		
16- 2	90507-29021	SPRING, tension	1		
16- 3	90102-10006	BOLT, hexagon (278-27317-00) ...	1		
16- 4	90171-10012	NUT, castle	1		
16- 5	91401-20025	PIN, cotter	1		
16- 6	437-27412-00	BRACKET, footrest left	1		
16- 7	437-27422-00	BRACKET, footrest right	1		
16- 8	214-27421-00	FOOTREST	2		
16- 9	214-27413-00	COVER, footrest	2		
16-10	90508-20023	SPRING, return (214-27426-00) ...	2		
16-11	90243-08006	PIN, clevis (214-27418-00)	2		
16-12	90201-06042	WASHER, plate (214-27417-00) ...	2		
16-13	95701-12100	NUT, hexagon	2		
16-14	558-27211-00-33	PEDAL, brake	1		Yamaha Black
16-15	90508-45290	SPRING, torsion	1		
16-16	93430-10015	CIRCLIP (E-10)	1		
16-17	403-27231-01	ROD, brake	1		
16-18	90240-06006	PIN, with hole (248-27228-00)	1		
16-19	92901-06200	WASHER, plain	1		
16-20	91401-25012	PIN, cotter	1		
16-21	90501-10245	SPRING (180-27236-00)	1		
16-22	90249-12008	PIN (156-27237-00)	1		
16-23	90179-06176	NUT, hexagon	1		

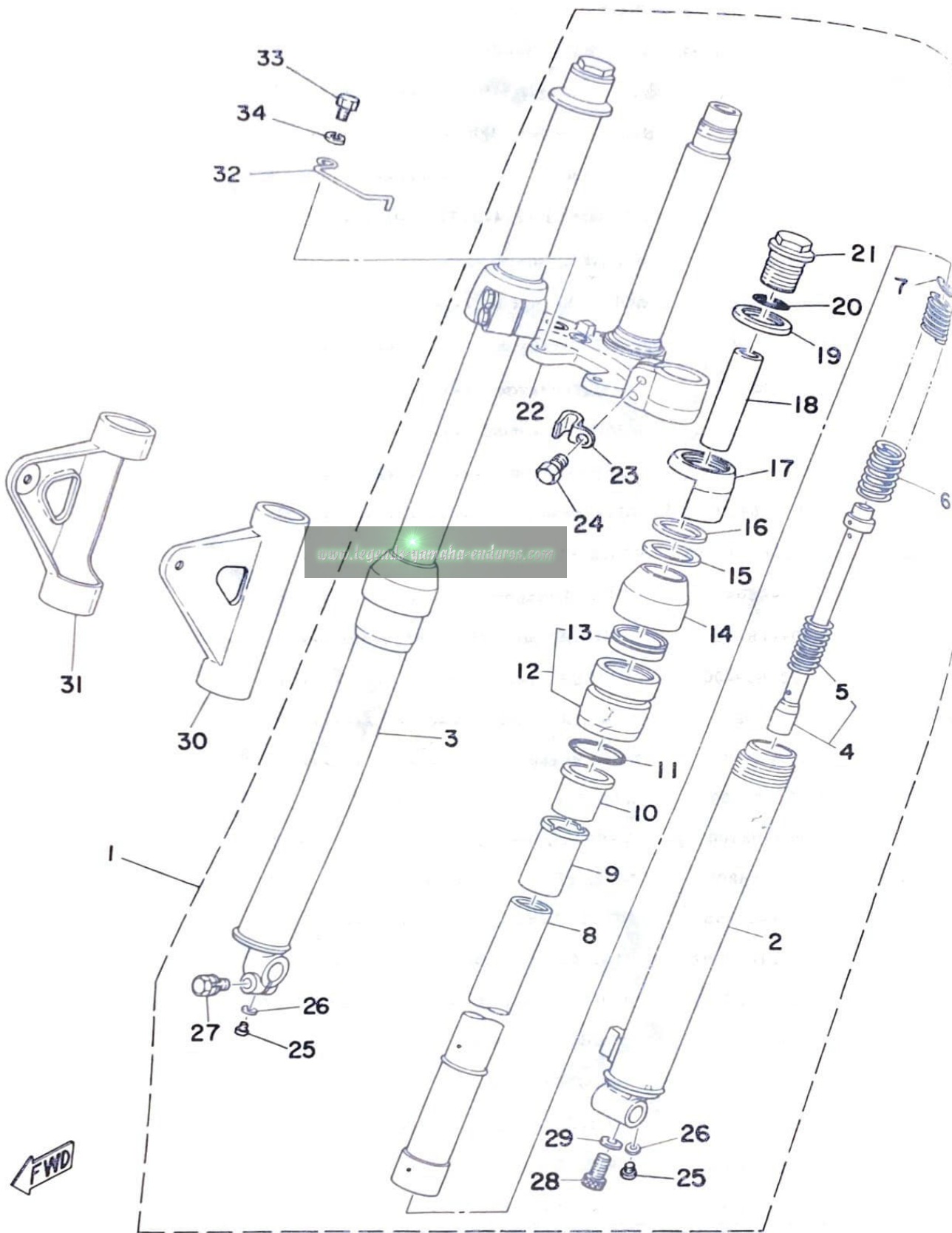
Fig. 17 FRONT FENDER · REAR FENDER



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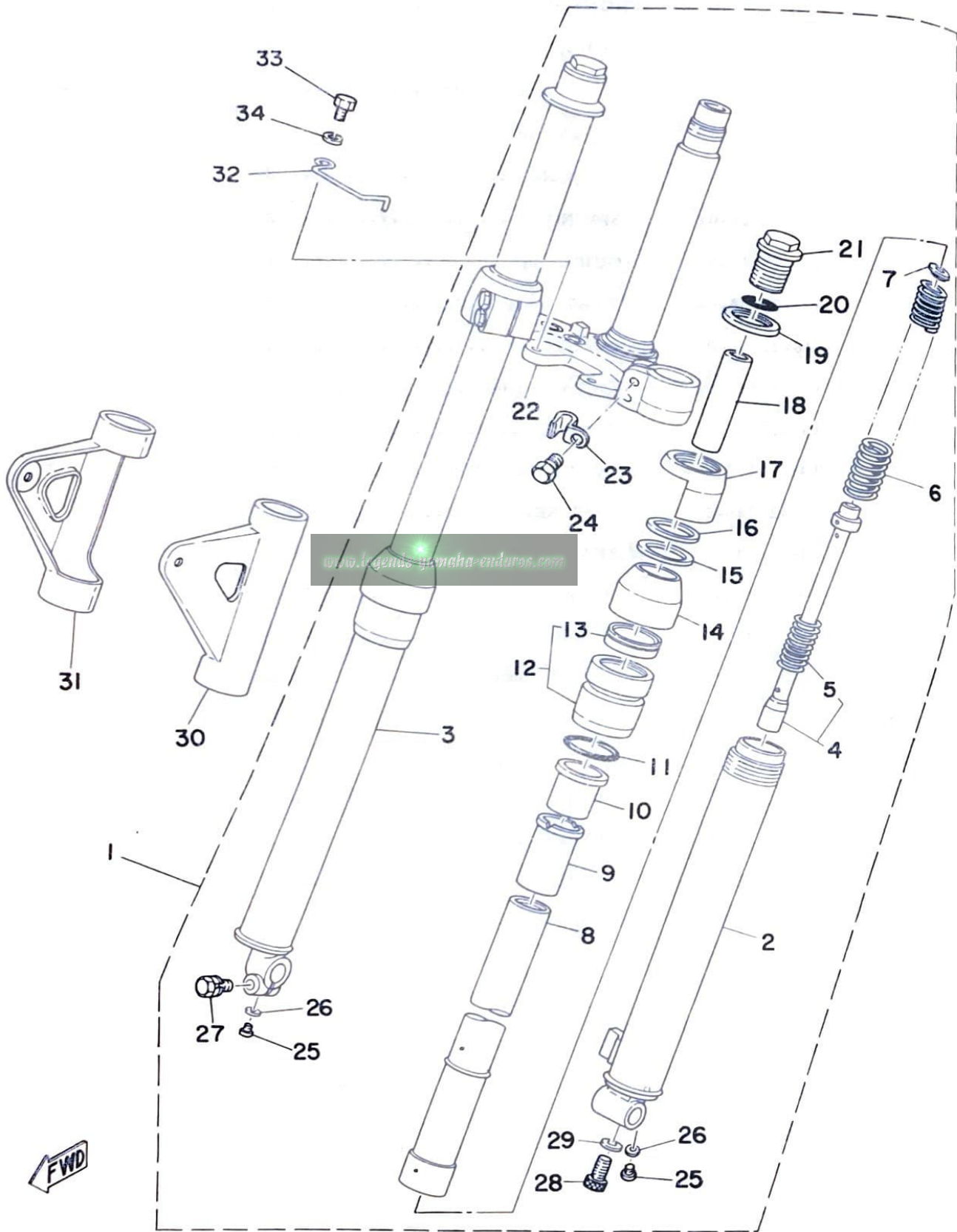
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	248-21510-00-36	FRONT FENDER COMP.	1		Clean White
17- 2	248-21512-00-93	BRACKET, fender	1		
17- 3	248-21513-00	STAY, fender left	1		
17- 4	248-21514-00	STAY, fender right	1		
17- 5	90387-07390	COLLAR	5		
17- 6	90480-14102	GROMMET (214-21717-00)	5		
17- 7	90201-06067	WASHER, plate	5		
17- 8	97301-06020	BOLT, hexagon	3		
17- 9	97301-06025	BOLT, hexagon	2		
17-10	97301-06012	BOLT, hexagon	4		
17-11	92901-06100	WASHER, spring	4		
17-12	95301-06600	NUT, hexagon	4		
17-13	95301-06800	NUT, crown	1		
17-14	458-21610-30-36	REAR FENDER COMP.	1		Clean White
17-15	97301-08045	BOLT, hexagon	1		
17-16	90201-08113	WASHER, plate (611-48556-30) ...	2		
17-17	168-21639-00	DAMPER, rear fender	2		
17-18	90387-08258	COLLAR, fender	2		
17-19	95301-08700	NUT, hexagon	1		
17-20	92901-08600	WASHER, plate	1		
17-21	92901-08100	WASHER, spring	2		
17-22	95301-08800	NUT, crown	2		
17-23	97301-08035	BOLT, hexagon	1		
17-24	558-21620-01	MAD GUARD ASS'Y	1		
17-25	97321-06016	BOLT, hexagon	2		
17-26	92901-06100	WASHER, spring	2		
17-27	90201-06067	WASHER, plate	2		
17-28	97301-06016	BOLT, hexagon	2		
17-29	92901-06100	WASHER, spring	2		
17-30	92901-06600	WASHER, plate	2		

Fig. 18 FRONT FORK



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
18- 1	1N1-23101-00	FRONT FORK ASS'Y	1		
18- 2	248-23126-00-20	. TUBE, outer left	1		Crystal Silver
18- 3	248-23136-00-20	. TUBE, outer right	1		Crystal Silver
18- 4	248-23170-01	. CYLINDER COMP.	2		
18- 5	248-23152-00	. . SPRING, sub	2		
18- 6	437-23141-01	. SPRING	2		
18- 7	437-23117-01	. GUIDE, spring	2		
18- 8	437-23124-00	. TUBE, inner	2		
18- 9	248-23166-00	. SPACER	2		
18-10	137-23125-00	. METAL, slide	2		
18-11	137-23147-00	. O-RING	2		
18-12	193-23150-40	. OUTER NUT COMP.	2		
18-13	137-23145-01	. . OIL SEAL	2		
18-14	248-23144-00	. SEAL, dust	2		
18-15	437-23163-00	. PACKING	2		
18-16	437-23161-00	. WASHER	2		
18-17	304-23122-50	. COVER, outer	2		
18-18	248-23118-00	. SPACER	2		
18-19	248-23115-01	. COVER, guide	2		
18-20	146-23114-00	. O-RING	2		
18-21	248-23111-01	. BOLT, cap	2		
18-22	437-23340-00-33	. UNDER BRACKET COMP.	1		Yamaha Black
18-23	214-23318-00	. HOLDER, wire	1		
18-24	90119-08012	. BOLT, under bracket	4		
18-25	122-23119-01	. PLUG, drain	2		
18-26	122-23129-00	. GASKET, drain plug	2		
18-27	90119-08010	. BOLT (122-23128-00)	1		
18-28	91311-08020	. BOLT	2		
18-29	1N1-23158-00	. PACKING	2		

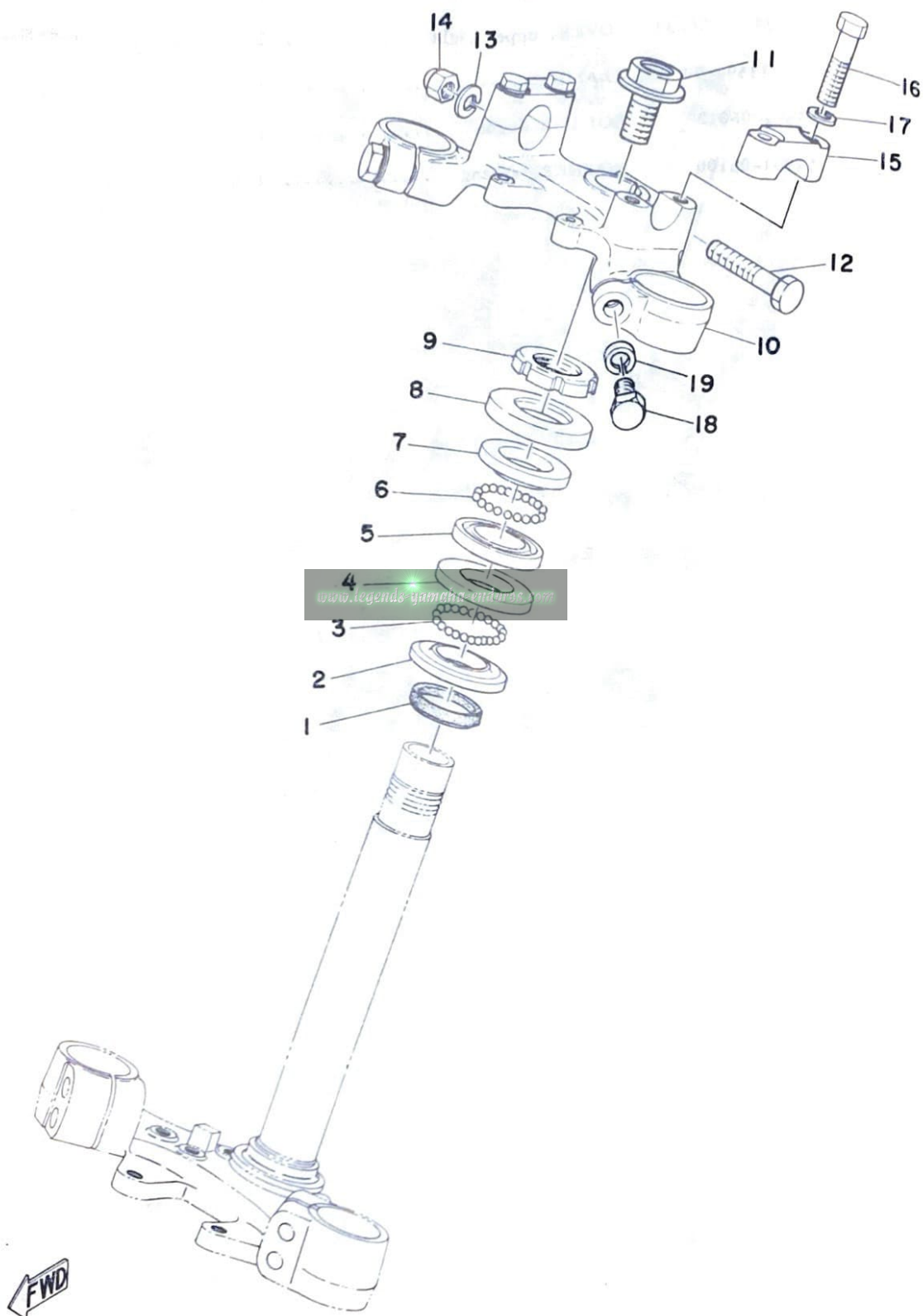
Fig. 18 FRONT FORK



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
18-30	438-23121-00-33	COVER, upper left	1		Yamaha Black
18-31	438-23131-00-33	COVER, upper right	1		Yamaha Black
18-32	1G1-82594-00	CLAMP	1		
18-33	97301-06010	BOLT, hexagon	1		
18-34	92901-06100	WASHER, spring	1		

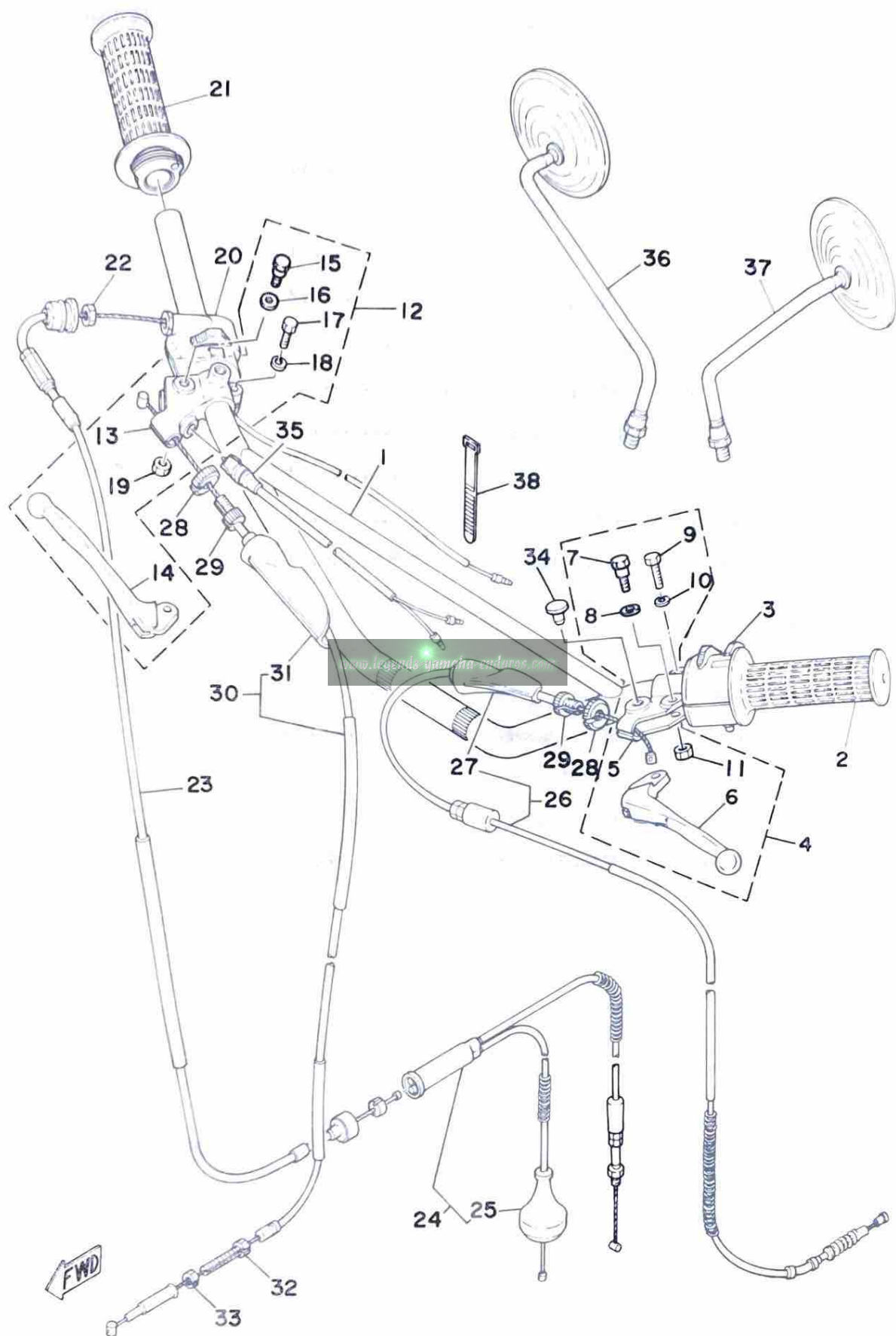
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Fig. 19 STEERING



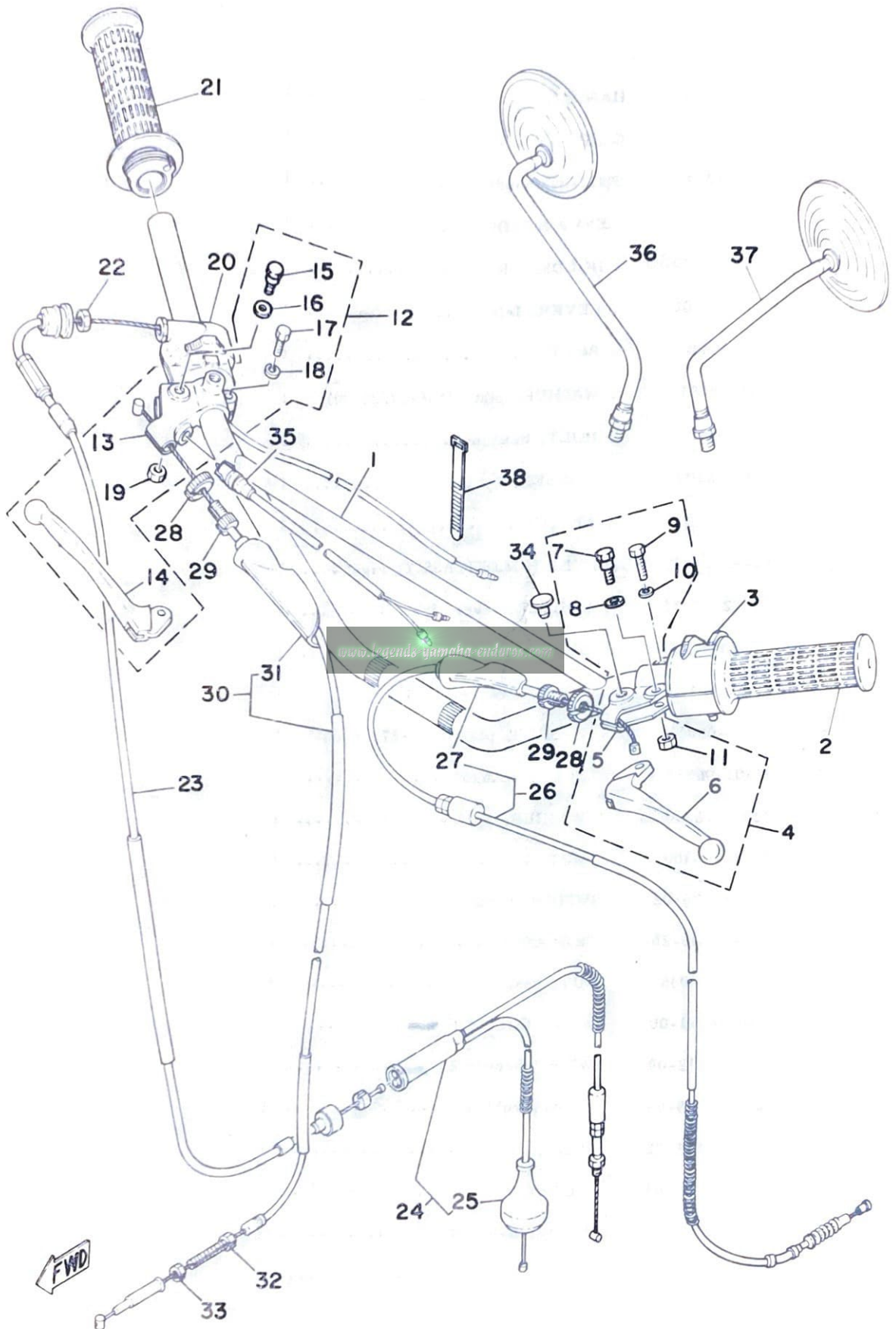
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
19- 1	164-23462-00	SEAL, dust	1		
19- 2	156-23411-00	RACE, ball 1	1		
19- 3	93501-04011	BALL (1/4 inch)	19		
19- 4	156-23412-00	RACE, ball 2	1		
19- 5	122-23411-00	RACE, ball 1	1		
19- 6	93503-16010	BALL (3/16 inch)	22		
19- 7	122-23412-00	RACE, ball 2	1		
19- 8	122-23416-00	COVER, ball race	1		
19- 9	90179-25033	NUT (137-23454-00)	1		
19-10	248-23435-03-33	CROWN, handle	1		Yamaha Black
19-11	90105-14060	BOLT	1		
19-12	97313-08045	BOLT, hexagon	1		
19-13	92901-08100	WASHER, spring	1		
19-14	95303-08800	NUT, crown	1		
19-15	1E6-23441-00-33	HOLDER, handle upper	2		Yamaha Black
19-16	97321-08035	BOLT, hexagon	4		
19-17	92901-08100	WASHER, spring	4		
19-18	97303-10030	BOLT, hexagon	2		
19-19	92901-10100	WASHER, spring	2		

Fig. 20 HANDLE · WIRE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
20- 1	558-26111-00	HANDLE	1		
20- 2	214-26241-20	GRIP, left	1		
20- 3	456-83972-42	SWITCH, handle 4	1		
20- 4	498-82910-11	LEVER HOLDER ASS'Y, left	1		
20- 5	498-82911-00	. HOLDER, lever left	1		
20- 6	214-83912-00	. LEVER, left	1		
20- 7	90109-06410	. BOLT	1		
20- 8	90201-08083	. WASHER, plate (156-27226-00)	1		
20- 9	97301-06022	. BOLT, hexagon	1		
20-10	92901-06100	. WASHER, spring	1		
20-11	95601-06100	. NUT, U	1		
20-12	361-82920-93	LEVER HOLDER ASS'Y, right	1		
20-13	361-82921-31	. HOLDER, lever right	1		
20-14	233-83922-30	. LEVER, right	1		
20-15	90109-06410	. BOLT	1		
20-16	90201-08083	. WASHER, plate (156-27226-00)	1		
20-17	97301-06022	. BOLT, hexagon	1		
20-18	92901-06100	. WASHER, spring	1		
20-19	95601-06100	. NUT, U	1		
20-20	437-83976-02	SWITCH, handle 1	1		
20-21	437-26240-20	GRIP ASS'Y	1		
20-22	90170-10038	NUT, hexagon	1		
20-23	558-26311-00	WIRE, throttle 1	1		
20-24	558-26312-00	WIRE, throttle 2	1		
20-25	437-26329-00	. CAP, rubber	1		
20-26	558-26335-02	WIRE, clutch	1		
20-27	382-26372-01	. COVER, lever	1		
20-28	90179-08148	NUT (168-26344-00)	2		
20-29	90123-08046	BOLT	2		

Fig. 20 HANDLE · WIRE

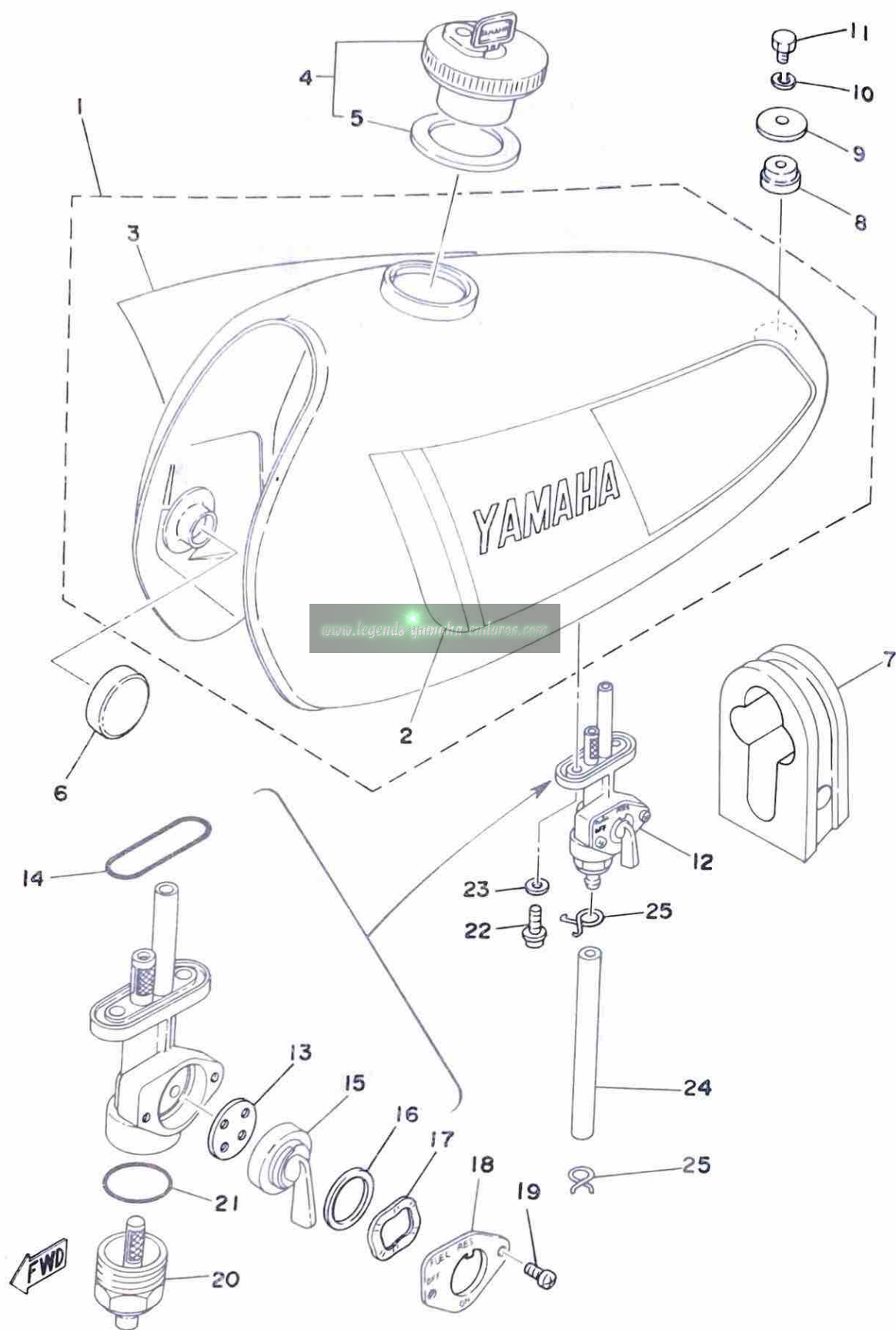


Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
20-30	437-26341-02	WIRE, brake	1		
20-31	498-26372-00	. COVER, lever	1		
20-32	90123-06010	BOLT	1		
20-33	90179-06143	NUT (109-26344-00)	1		
20-34	90338-09012	PLUG, blind (341-26329-00)	1		
20-35	361-83980-30	FRONT STOP SWITCH ASS'Y	1		
20-36	1Y1-26290-00	BACK MIRROR ASS'Y, right	1		
20-37	1Y1-26290-10	BACK MIRROR ASS'Y, left	1		
20-38	341-26397-01	BAND	2		

Optional Parts

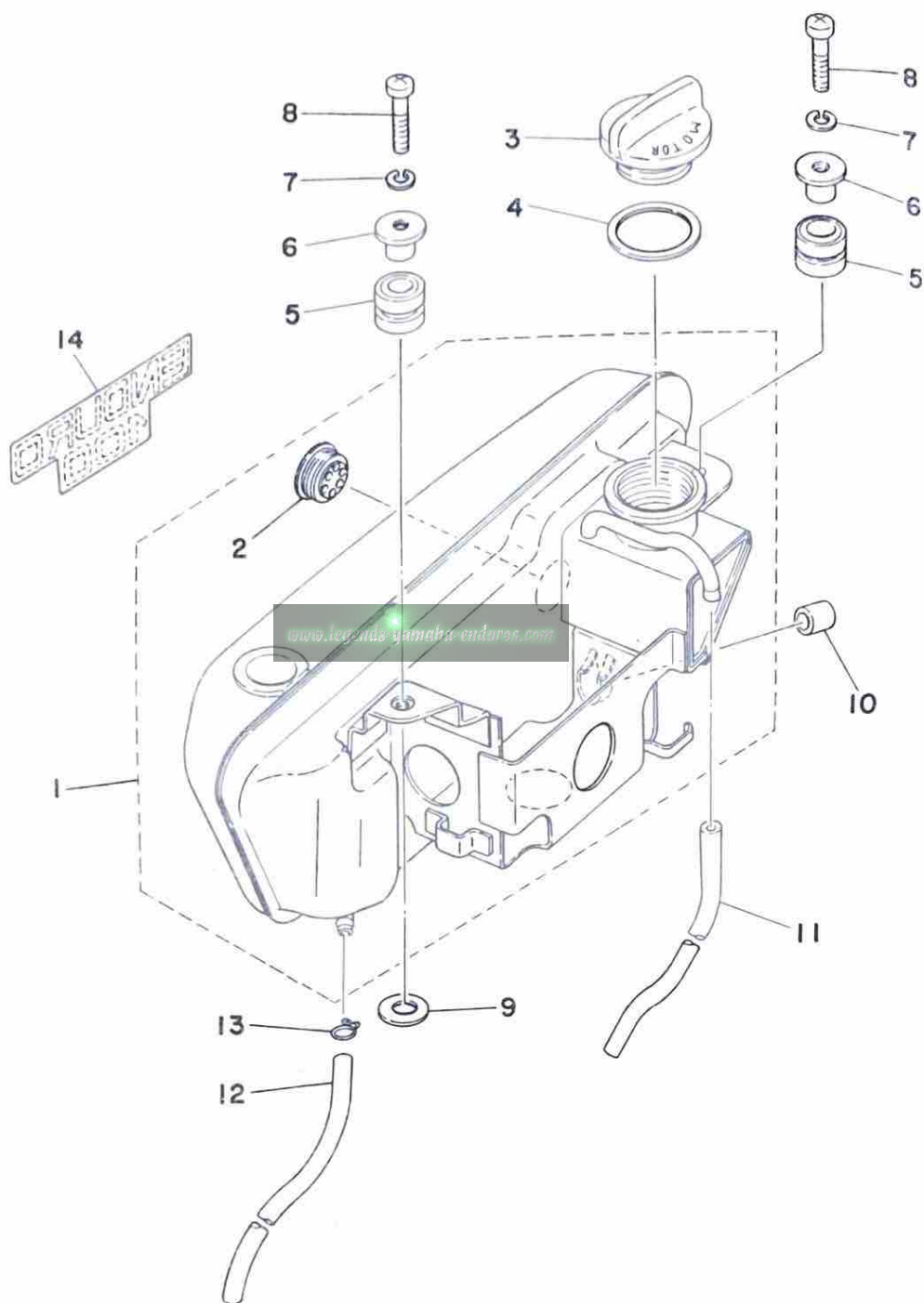
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Fig. 21 FUEL TANK



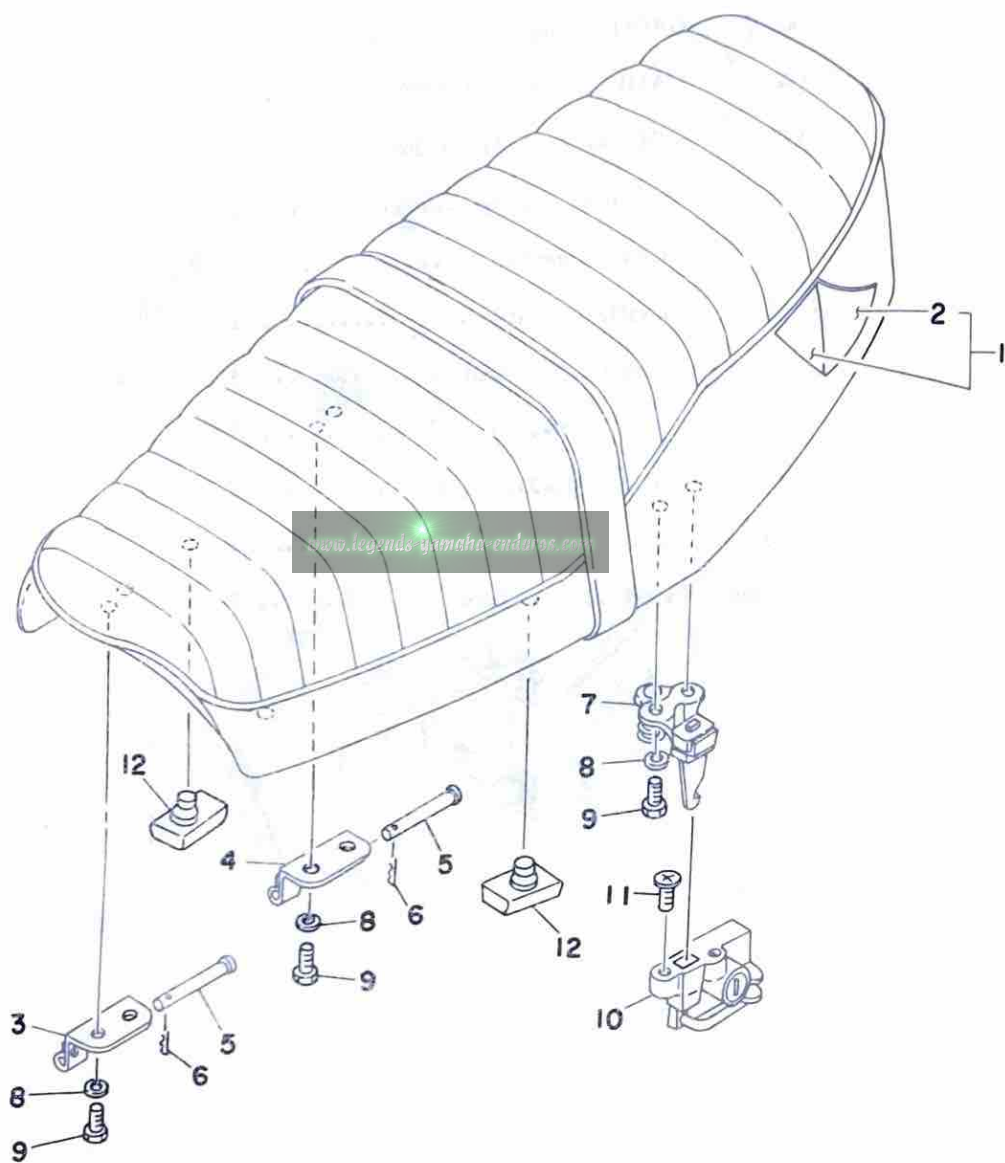
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
21- 1	558-24110-00-W6	FUEL TANK COMP.	1		Candy Blue
	558-24110-00-W7	FUEL TANK COMP.	1		Yamaha Black
21- 2	1G0-24244-10	. GRAPHIC, fuel tank 1	1		for Candy Blue
	1G0-24244-20	. GRAPHIC, fuel tank 1	1		for Yamaha Black
21- 3	1G0-24245-10	. GRAPHIC, fuel tank 2	1		for Candy Blue
	1G0-24245-20	. GRAPHIC, fuel tank 2	1		for Yamaha Black
21- 4	498-24602-03	CAP ASS'Y	1		
21- 5	498-24612-00	. PACKING, cap	1		
21- 6	156-24181-00	DAMPER, locating	2		
21- 7	401-24183-00	DAMPER, fuel tank	1		
21- 8	90480-25135	DAMPER, fuel tank (322-24182-00)	1		
21- 9	90209-08098	WASHER (341-83348-00)	1		
21-10	92901-08100	WASHER, spring	1		
21-11	97301-08016	BOLT, hexagon	1		
21-12	558-24500-01	FUEL COCK ASS'Y	1		
21-13	498-24523-00	. VALVE	1		
21-14	214-24512-00	. O-RING	1		
21-15	498-24524-01	. LEVER, cock	1		
21-16	498-24528-00	. WASHER, fuel cock	1		
21-17	90206-18025	. WASHER (137-24518-00)	1		
21-18	498-24525-00	. PLATE, lever fitting	1		
21-19	214-24535-00	. SCREW, lever fitting	2		
21-20	498-24521-00	. CUP, filter	1		
21-21	498-24522-00	. O-RING	1		
21-22	90149-06011	SCREW (256-24143-00)	2		
21-23	90202-06010	WASHER, plate (178-14766-00) ...	2		
21-24	90445-11295	HOSE (7-175)	1		
21-25	90467-10008	CLIP (143-24356-00)	2		

Fig. 22 OIL TANK



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	558-21705-01-29	OIL TANK ASS'Y	1		Candy Blue
	558-21705-01-33	OIL TANK ASS'Y	1		Yamaha Black
22- 2	360-21761-00	. GAUGE, level	1		
22- 3	1A0-21771-00	CAP, oil tank	1		
22- 4	90430-27124	GASKET, cap	1		
22- 5	90480-14102	DAMPER (214-21717-00)	2		
22- 6	90387-07391	COLLAR (437-21633-00)	2		
22- 7	92901-06100	WASHER, spring	2		
22- 8	92501-06030	SCREW, panhead	2		
22- 9	90201-06067	WASHER, plate	1		
22-10	437-21779-00	DAMPER, oil tank	1		
22-11	90446-09012	HOSE (248-21745-00)	1		
22-12	90445-09107	HOSE (353-21766-00)	1		
22-13	90467-08003	CLIP (101-24356-00)	1		
22-14	1N1-21787-20	EMBLEM, enduro	1		

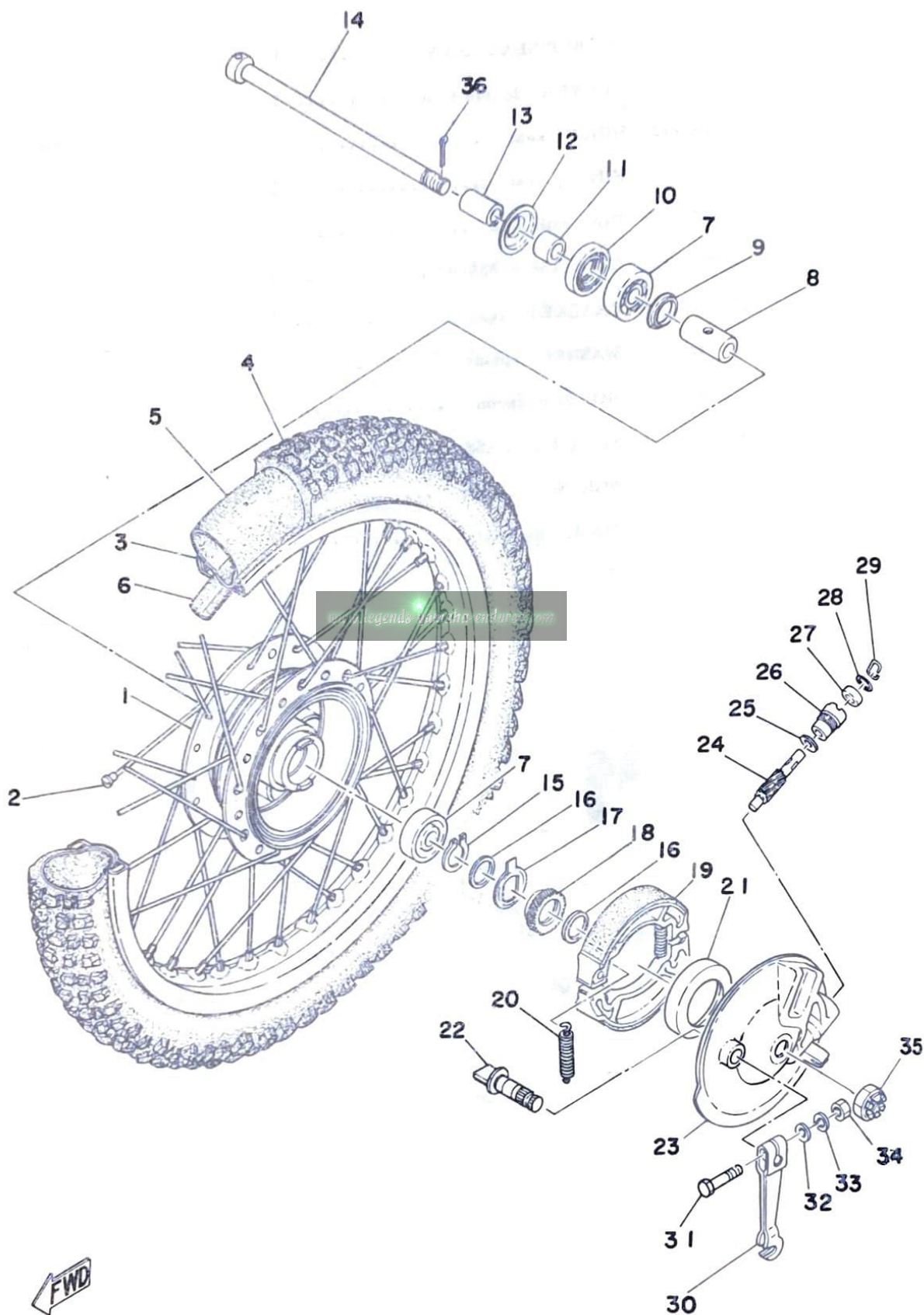
Fig. 23 SEAT



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	1G1-24730-00	DOUBLE SEAT ASS'Y	1		
23- 2	1G1-24731-00	. COVER, double seat	1		
23- 3	248-24726-00-33	HINGE, seat	1		Yamaha Black
23- 4	437-24726-00	HINGE, seat	1		
23- 5	91501-05055	PIN, with hole	2		
23- 6	90468-10050	CLIP (156-83525-00).....	2		
23- 7	371-24728-00	BRACKET, seat	1		
23- 8	92901-06100	WASHER, spring	6		
23- 9	97301-06012	BOLT, hexagon	6		
23-10	558-24705-00	SEAT LOCK ASS'Y	1		
23-11	92701-06012	SCREW, flathead	2		
23-12	214-24724-00	DAMPER, seat	5		

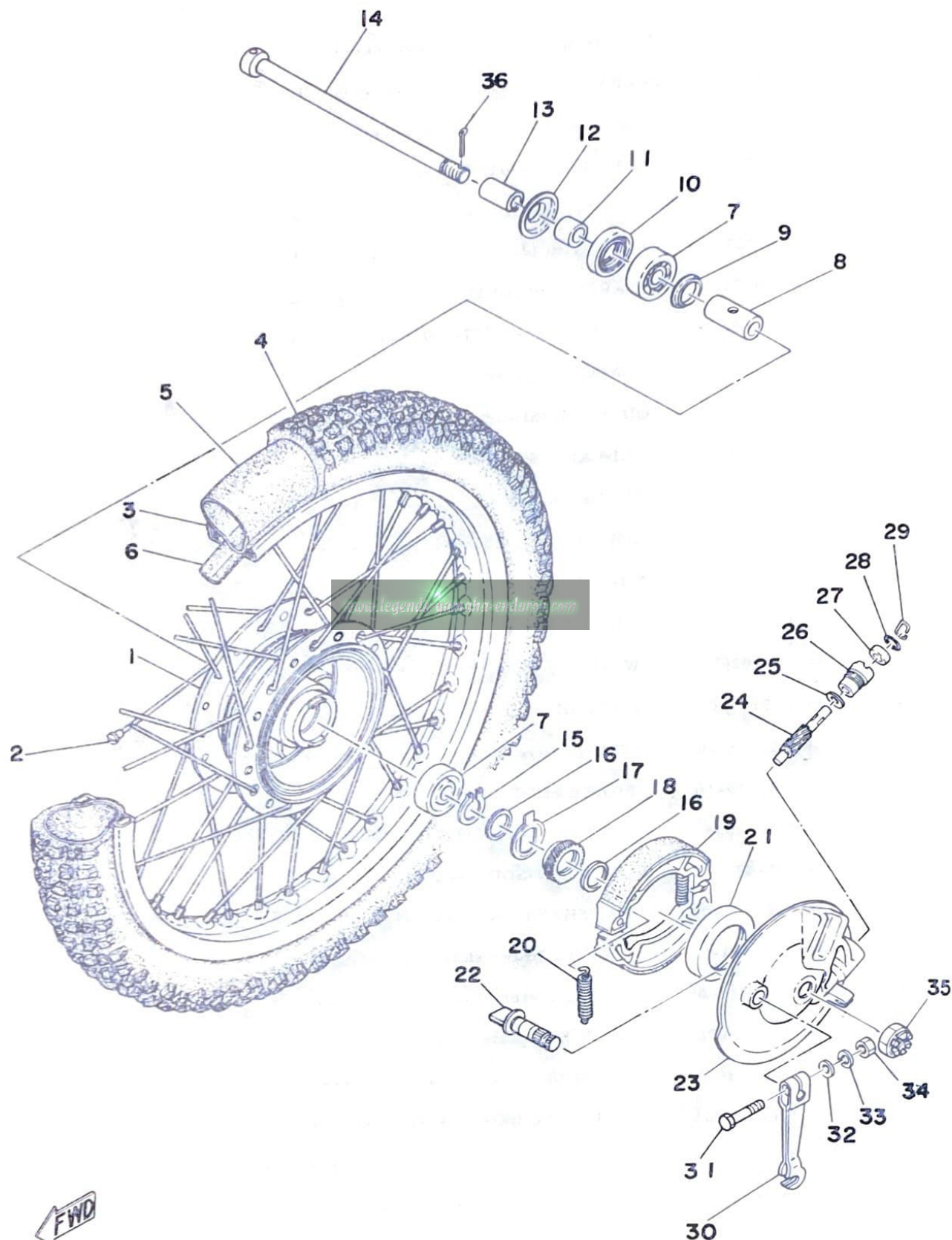
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Fig. 24 FRONT WHEEL



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	248-25111-00-38	HUB, front	1		
24- 2	276-25104-10	SPOKE SET	1s		
24- 3	94414-19056	RIM (1.40-19)	1		
24- 4	94127-19093	TIRE (2.75-19-4PR)	1		
24- 5	94227-19037	TUBE (2.75-19)	1		
24- 6	94325-19027	BAND, rim (2.75-19)	1		
24- 7	93306-30103	BEARING (B6303Z)	2		
24- 8	90560-12138	SPACER (183-25117-00)	1		
24- 9	109-25315-00	FLANGE, spacer	1		
24-10	93102-18006	OIL SEAL (SD-18-37-8)	1		
24-11	90387-12095	COLLAR (183-25183-00)	1		
24-12	183-25118-00	COVER, hub dust	1		
24-13	90387-12099	COLLAR (251-25186-00)	1		
24-14	427-25181-00	SHAFT, wheel	1		
24-15	93410-20009	CIRCLIP (S-20)	1		
24-16	90201-20269	WASHER, plate (183-25147-00) ...	2		
24-17	183-25149-00	CLUTCH, meter	1		
24-18	301-25135-00	GEAR, drive	1		
24-19	326-25330-10	BRAKE SHOE COMP.	2		
24-20	90506-16034	SPRING, tension (102-25333-00) ..	2		
24-21	93105-47007	OIL SEAL (SDD-47-58-7)	1		
24-22	538-25351-01	CAMSHAFT	1		
24-23	579-25121-00	PLATE, brake shoe	1		
24-24	301-25138-00	GEAR, meter	1		
24-25	90201-07076	WASHER, plate (183-25146-00) ...	1		
24-26	109-25136-00	BUSHING	1		
24-27	93104-07003	OIL SEAL (SO-7-14-4)	1		
24-28	93210-14104	O-RING (2.4-13.8)	1		
24-29	102-25137-00	RING, stop	1		

Fig. 24 FRONT WHEEL

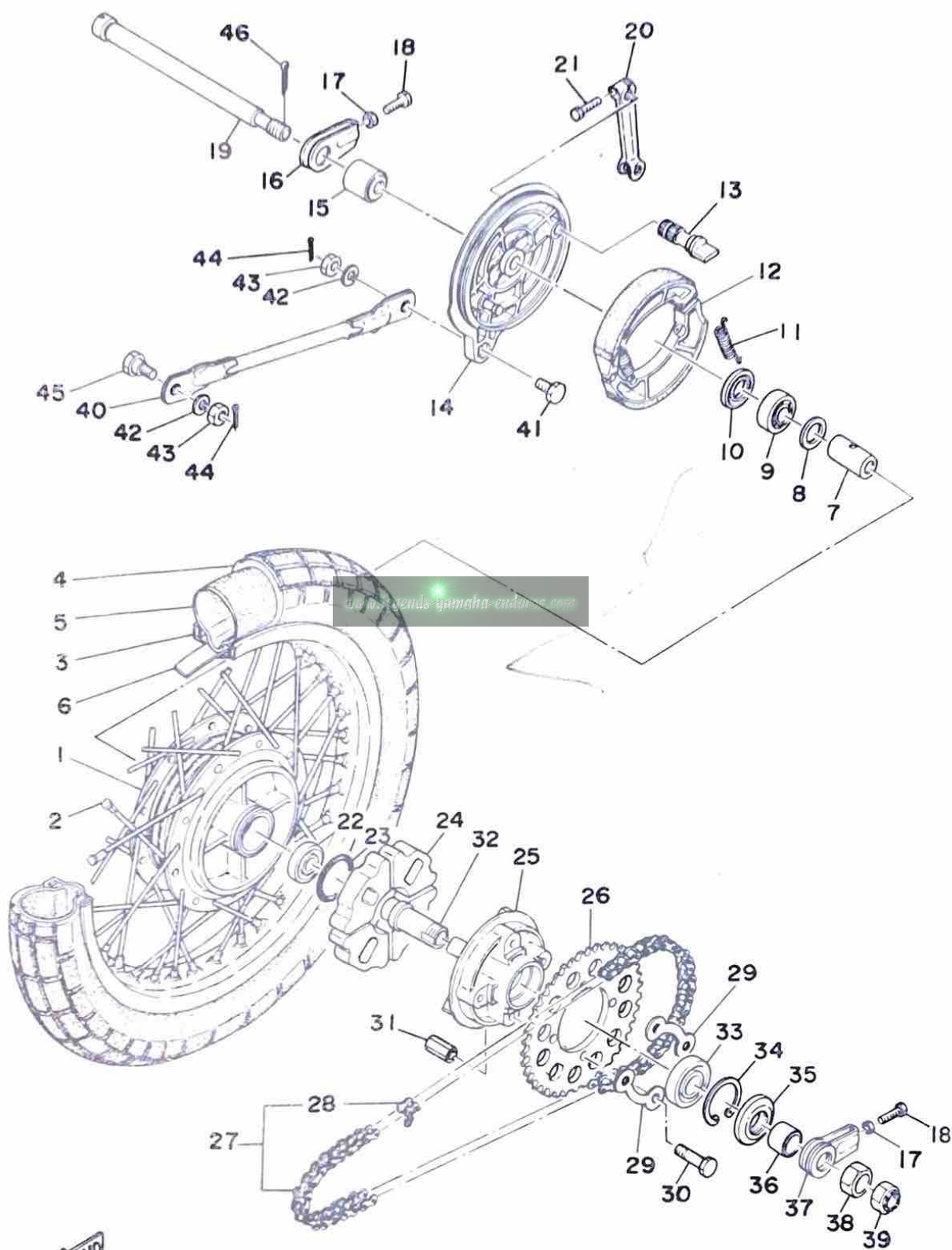


FWD

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
24-30	558-25155-00	LEVER, camshaft	1		
24-31	90101-06278	BOLT	1		
24-32	92901-06600	WASHER, plate	1		
24-33	92901-06100	WASHER, spring	1		
24-34	95301-06600	NUT, hexagon	1		
24-35	90171-12005	NUT, castle	1		
24-36	91401-30025	PIN, cotter	1		

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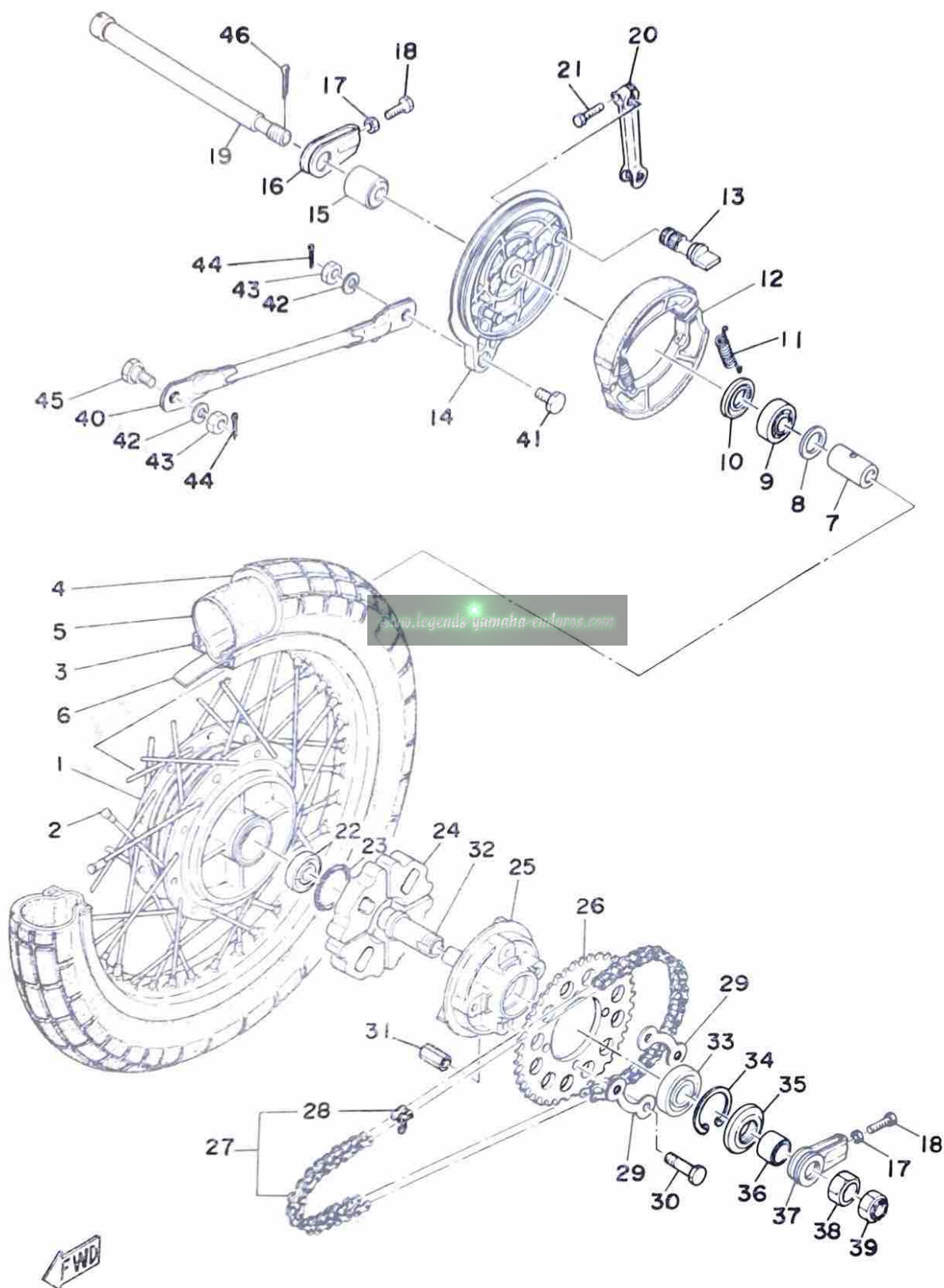
Fig. 25 REAR WHEEL



FWD

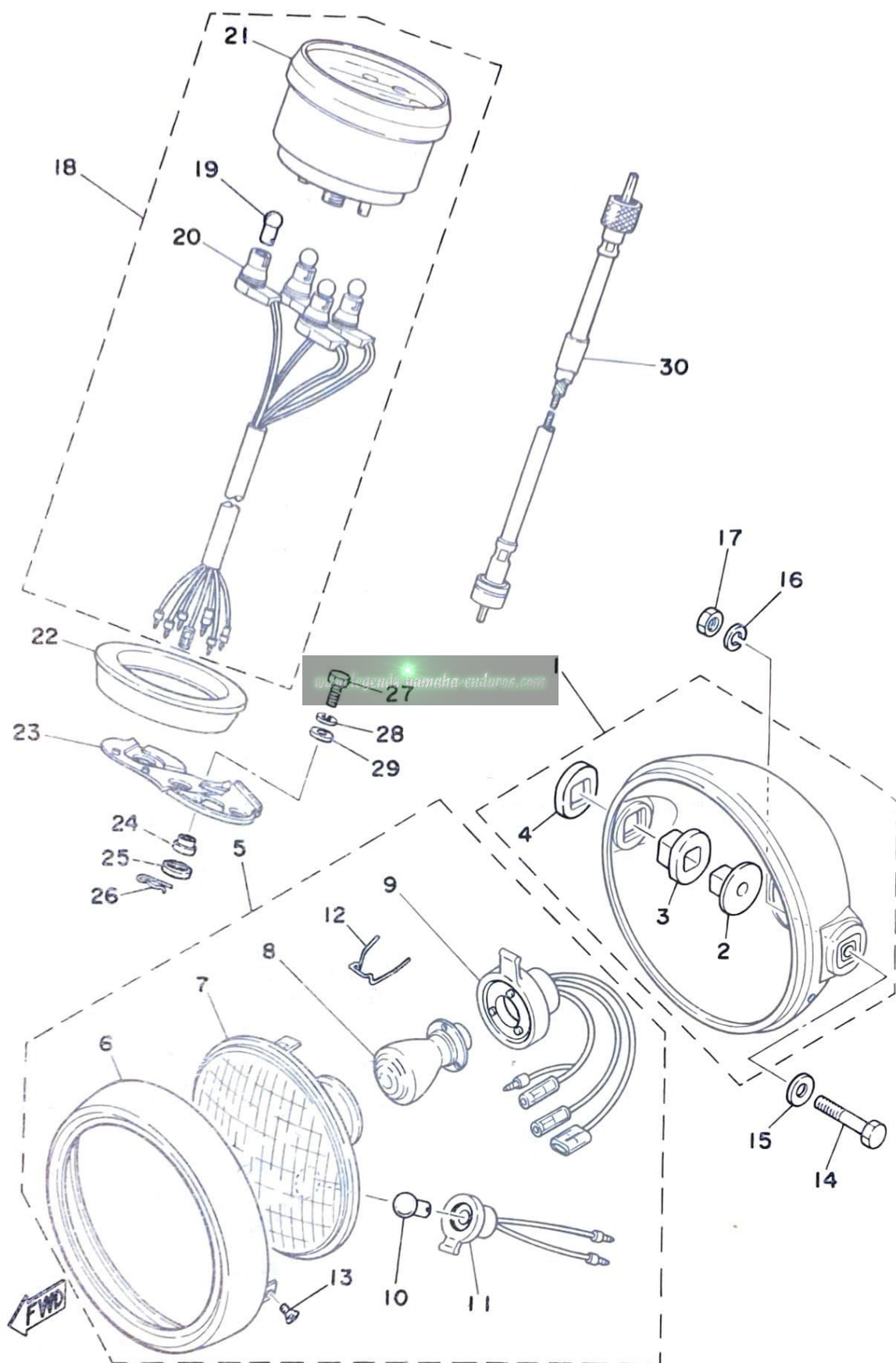
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
25- 1	183-25311-00	HUB, rear	1		
25- 2	183-25304-00	SPOKE SET	1s		
25- 3	94414-18007	RIM (1.40-18)	1		
25- 4	94130-18073	TIRE (3.00-18-4PR)	1		
25- 5	94230-18012	TUBE (3.00-18)	1		
25- 6	94325-18043	BAND, rim (2.50-18)	1		
25- 7	90560-15136	SPACER, bearing (136-25317-00)..	1		
25- 8	183-25315-00	FLANGE, spacer	1		
25- 9	93306-20205	BEARING (B6201)	1		
25-10	93104-22018	OIL SEAL (SO-22-35-5)	1		
25-11	90506-16036	SPRING, tension (183-25333-00) ..	2		
25-12	183-25330-01	BRAKE SHOE COMP.	2		
25-13	248-25351-00	CAMSHAFT	1		
25-14	248-25321-00-38	BRAKE SHOE PLATE ASS'Y	1		
25-15	90387-15425	COLLAR (183-25383-00)	1		
25-16	214-25388-00	PULLER, chain	1		
25-17	95301-08700	NUT, hexagon	2		
25-18	90101-08034	BOLT, hexagon (168-25379-00) ...	2		
25-19	382-25381-00	SHAFT, wheel	1		
25-20	558-25355-00	LEVER, camshaft	1		
25-21	97301-06025	BOLT, hexagon	1		
25-22	93306-20204	BEARING (B6201Z)	1		
25-23	93210-42101	O-RING (2.5-41.7)	1		
25-24	304-25364-00	DAMPER, clutch	4		
25-25	183-25366-01	CLUTCH, hub	1		
25-26	276-25445-10-33	GEAR, sprocket wheel (45T).....	1		Yamaha Black
25-27	94504-28110	CHAIN (DK428-110L)	1		
25-28	94604-28001	. JOINT, chain	1		
25-29	482-25412-00	WASHER, lock	2		

Fig. 25 REAR WHEEL



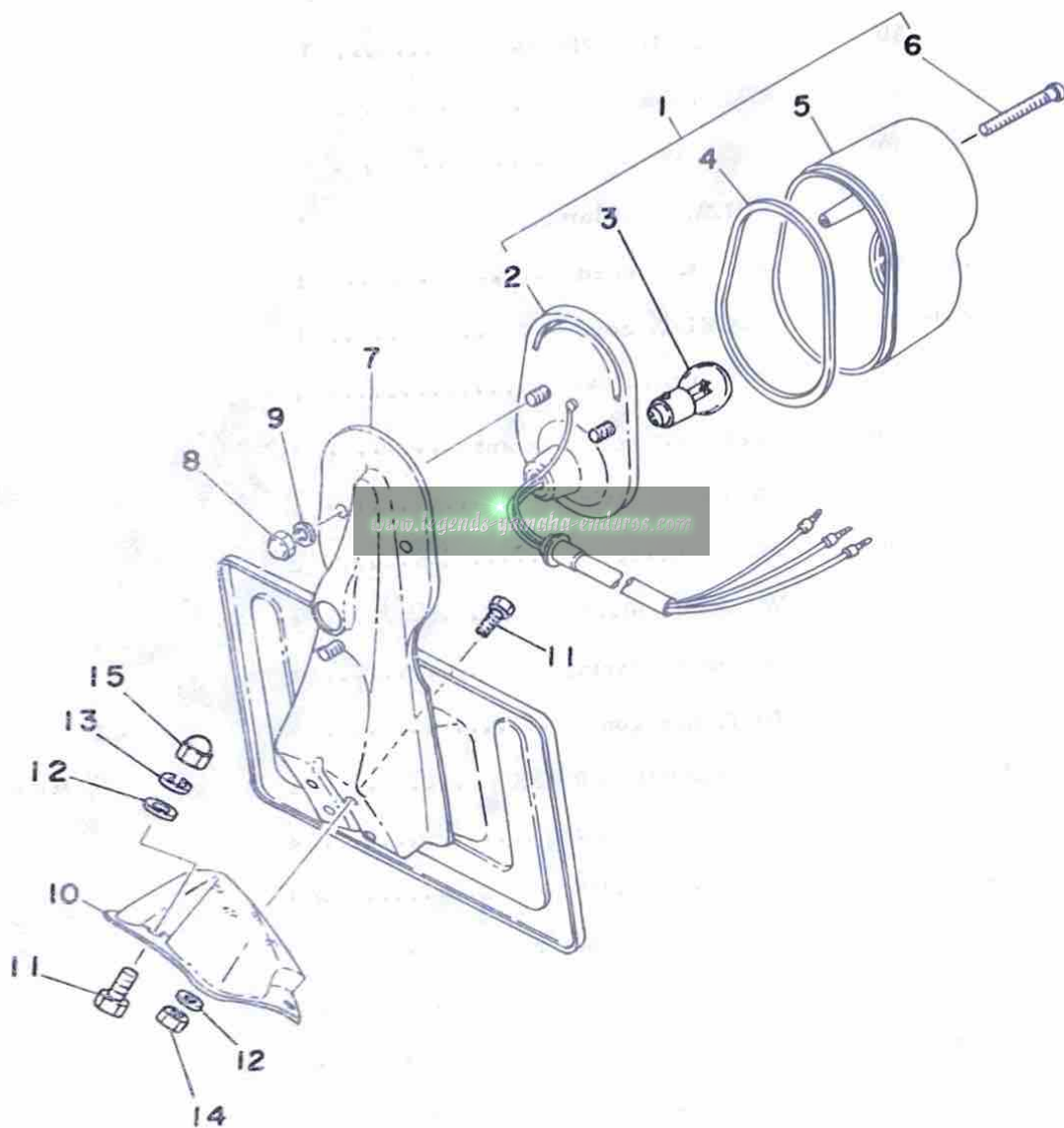
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
25-30	90109-08361	BOLT, hexagon	4		
25-31	90179-08168	NUT, hexagon	4		
25-32	183-25387-00	SHAFT, sprocket	1		
25-33	93306-00406	BEARING (B6004Z)	1		
25-34	93420-42007	CIRCLIP (R-42)	1		
25-35	93106-26005	OIL SEAL (DD-26-42-8)	1		
25-36	90387-20165	COLLAR (183-25386-00)	1		
25-37	248-25388-00	PULLER, chain	1		
25-38	90170-20224	NUT, hexagon	1		
25-39	90171-14020	NUT, castle	1		
25-40	401-25371-01	BAR, tension	1		
25-41	90109-08063	BOLT (109-25373-00)	1		
25-42	92901-08100	WASHER, spring	2		
25-43	95301-08700	NUT, hexagon	2		
25-44	91401-20012	PIN, cotter	2		
25-45	90109-08368	BOLT (183-25378-00)	1		
25-46	91401-30030	PIN, cotter	1		

Fig. 26 HEAD LAMP · SPEEDOMETER



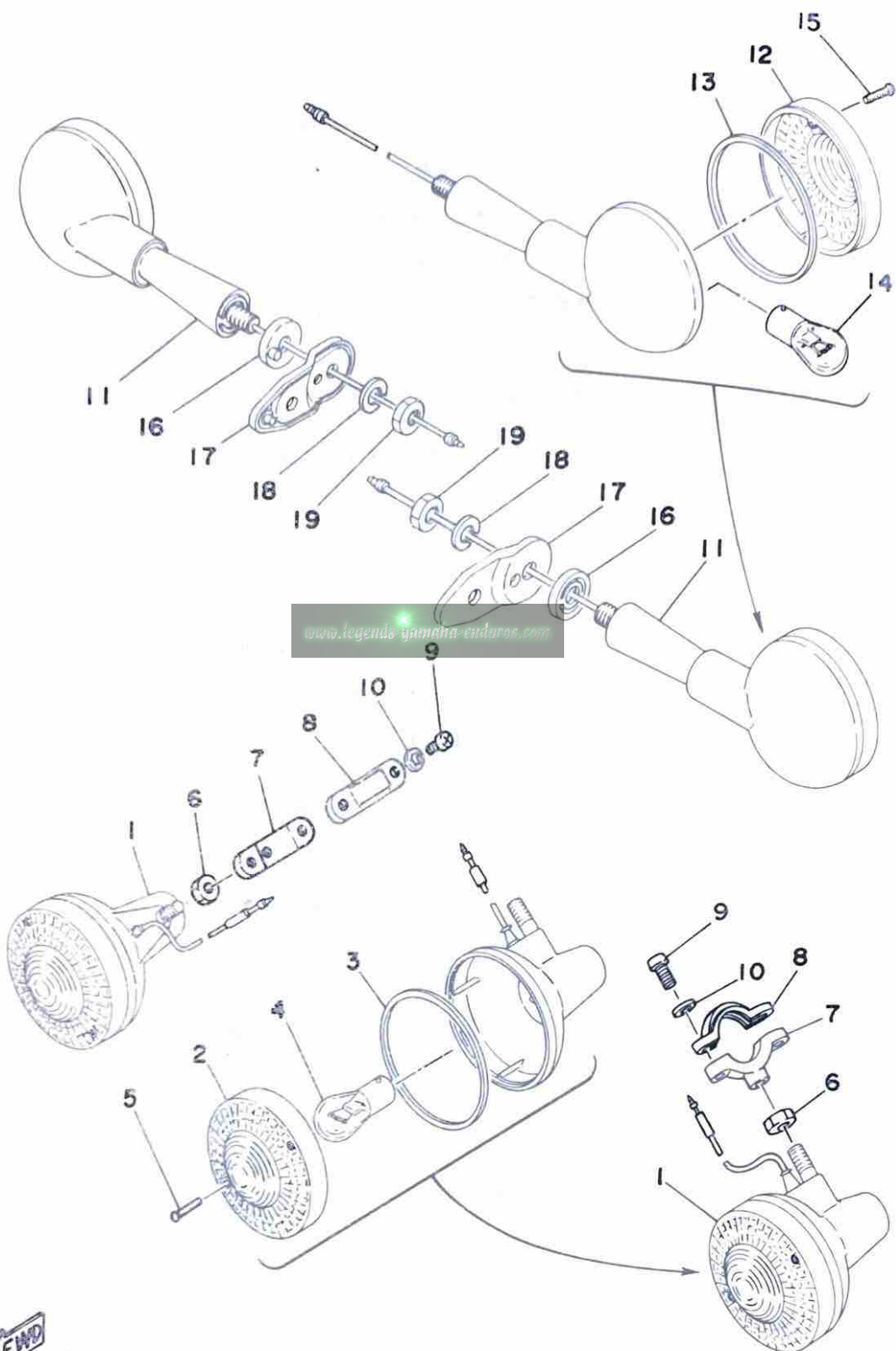
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	437-84130-62-33	BODY ASS'Y	1		Yamaha Black
26- 2	498-84145-60	. COLLAR	2		
26- 3	498-84163-60	. BUSHING	2		
26- 4	498-84164-60	. BUSHING	2		
26- 5	1N1-84110-30	HEAD LAMP UNIT ASS'Y	1		
26- 6	450-84115-00	. RIM, head lamp	1		
26- 7	458-84120-30	. LENS ASS'Y	1		
26- 8	206-84114-60	. BULB, head lamp (6V-25/25W) ..	1		
26- 9	357-84312-00	. SOCKET, cord	1		
26-10	306-84346-40	. SOCKET, cord	1		
26-11	112-83516-10	. BULB (6V-3W)	1		
26-12	195-84324-00	. SPRING, reflector set	4		
26-13	90152-05005	. SCREW, ovalhead	1		
26-14	97304-08040	BOLT, hexagon	2		
26-15	92901-08200	WASHER, plain	4		
26-16	92903-08100	WASHER, spring	2		
26-17	95301-08600	NUT, hexagon	2		
26-18	437-83510-31	SPEEDOMETER ASS'Y	1		Mile/h
26-19	122-83516-10	. BULB (6V-4W)	4		
26-20	437-83520-30	. SOCKET ASS'Y	1		
26-21	437-83513-00	. DAMPER, meter	1		
26-22	438-83526-00	DAMPER	1		
26-23	437-83519-01	BRACKET, meter	1		
26-24	437-83523-00	DAMPER	2		
26-25	437-83524-00	WASHER, special	2		
26-26	437-83525-00	CLIP	2		
26-27	97301-06016	BOLT, hexagon	2		
26-28	92901-06100	WASHER, spring	2		
26-29	92901-06600	WASHER, plate	2		
26-30	437-83550-00	SPEEDOMETER CABLE ASS'Y ...	1		

Fig. 27 TAIL LAMP



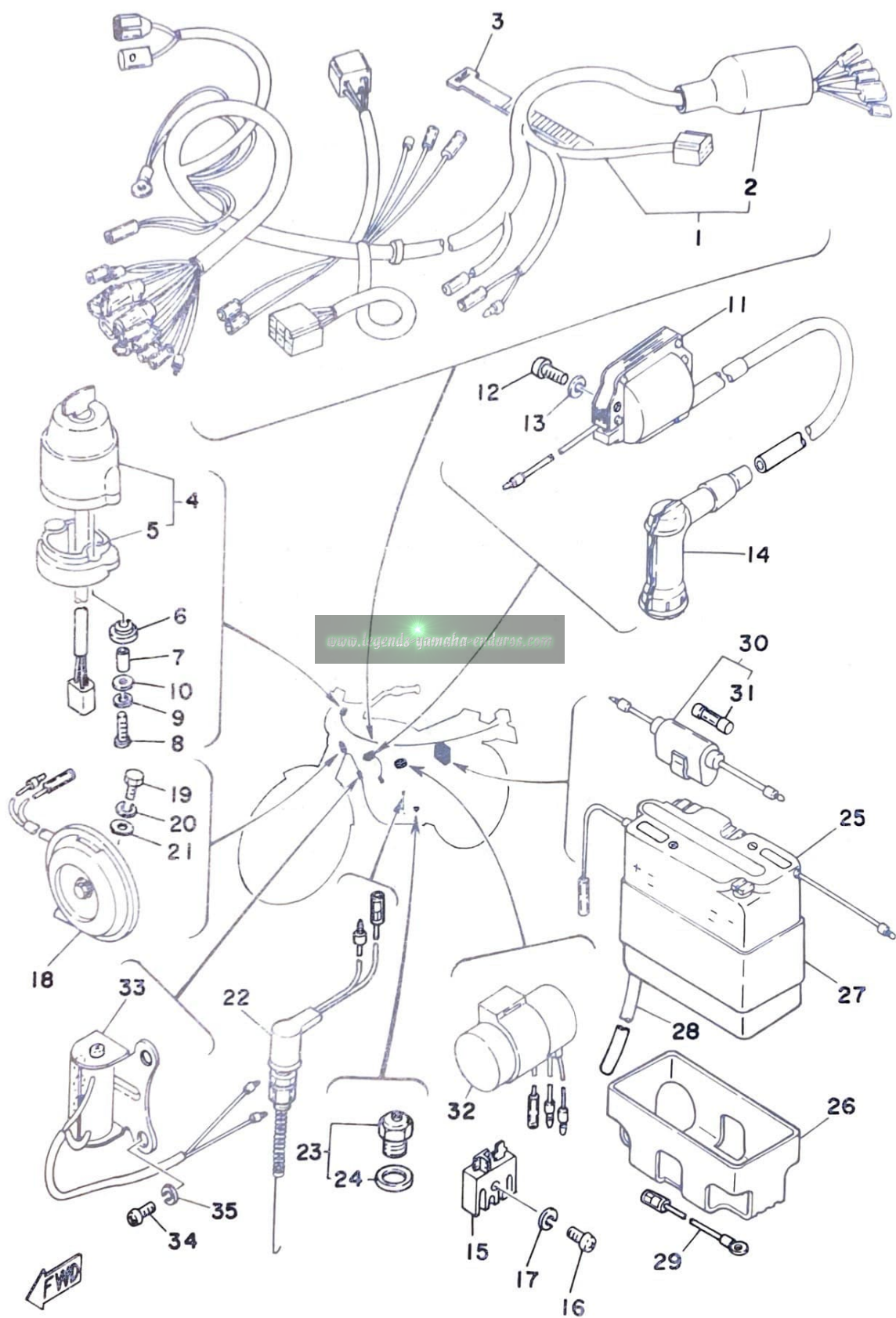
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
27- 1	317-84510-30	TAIL LAMP UNIT ASS'Y	1		
27- 2	317-84511-30	. BASE, tail lamp	1		
27- 3	122-84514-30	. BULB (6V-17/5.3W)	1		
27- 4	122-84523-30	. GASKET, tail lamp	1		
27- 5	127-84521-31	. LENS, tail lamp	1		
27- 6	127-84524-30	. SCREW, lens fitting	2		
27- 7	168-84751-30-20	BRACKET, licence	1		Crystal Silver
27- 8	95303-06800	NUT, crown	2		
27- 9	92901-06100	WASHER, spring	2		
27-10	458-84558-30-36	STAY, license bracket	1		Clean White
27-11	97301-06012	BOLT, hexagon	7		
27-12	92901-06600	WASHER, plate	7		
27-13	92901-06100	WASHER, spring	3		
27-14	95301-06600	NUT, hexagon	4		
27-15	95301-06800	NUT, crown	3		
27-16	437-84517-00	CORD, tail lamp	1		

Fig. 28 FLASHER LAMP



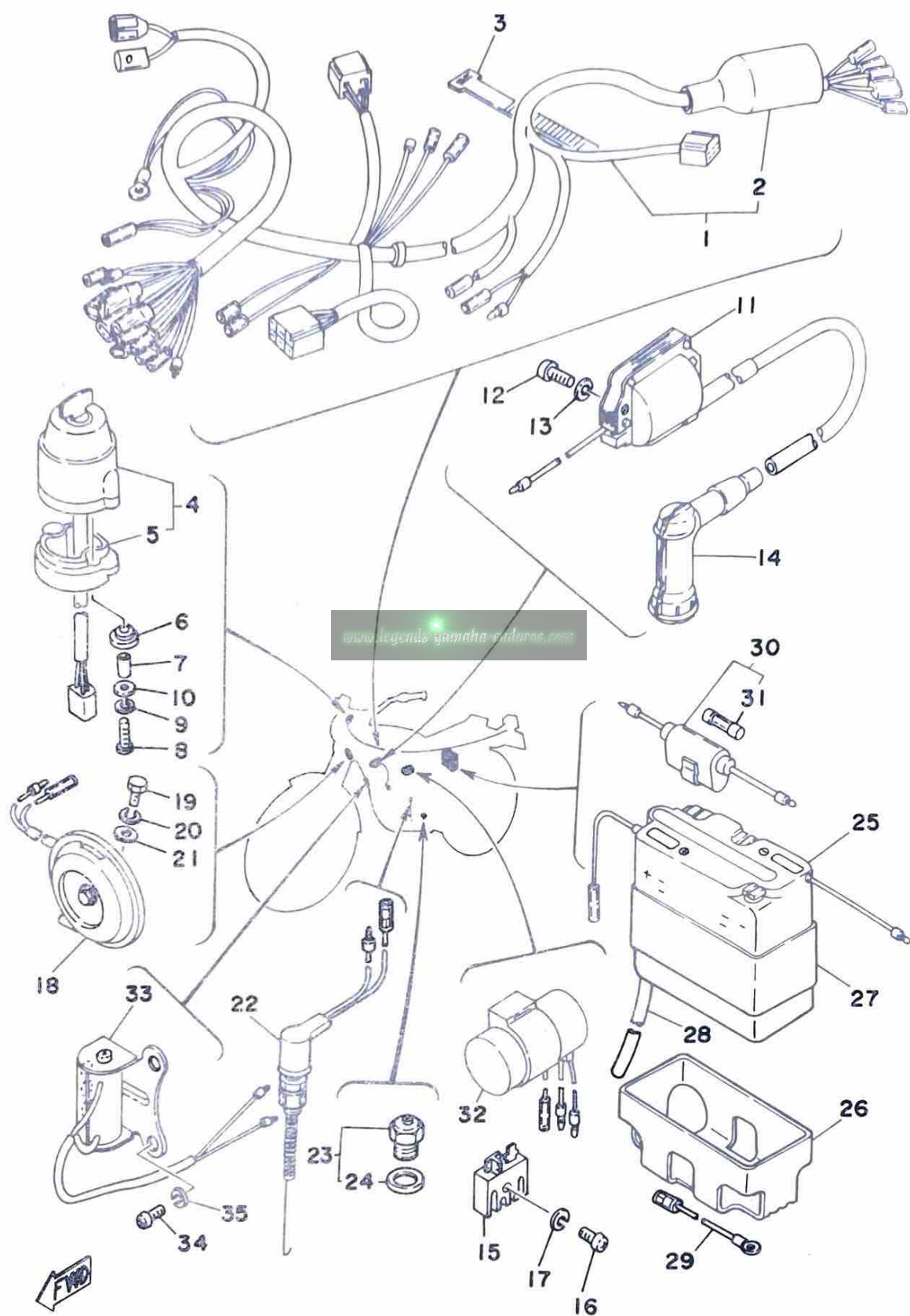
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
28- 1	438-83310-62-93	FRONT FLASHER LAMP ASS'Y ...	2		
28- 2	341-83312-70	. LENS, flasher	2		Amber
28- 3	341-83313-70	. PACKING, lens	2		
28- 4	115-83311-60	. BULB (6V-18W)	2		
28- 5	341-83333-70	. SCREW, lens fitting	4		
28- 6	95301-08600	NUT, hexagon	2		
28- 7	437-83328-01	STAY, flasher 2	2		
28- 8	275-83318-00	STAY, flasher 1	2		
28- 9	92503-06015	SCREW, panhead	4		
28-10	92901-06300	WASHER, tooth	4		
28-11	437-83330-30-93	REAR FLASHER LAMP ASS'Y ...	2		
28-12	341-83312-70	. LENS, flasher	2		Amber
28-13	341-83313-70	. PACKING, lens	2		
28-14	115-83311-60	. BULB (6V-18W)	2		
28-15	341-83333-70	. SCREW, lens fitting	4		
28-16	437-83326-00	COLLAR, flasher	2		
28-17	437-83368-02	STAY, flasher 3	2		
28-18	92901-08100	WASHER, spring	2		
28-19	95301-08600	NUT, hexagon	2		

Fig. 29 ELECTRICAL



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
29- 1	1F9-82590-31	WIRE HARNESS ASS'Y	1		
29- 2	307-82599-01	. COVER, connector	1		
29- 3	437-83936-00	BAND, switch cord	2		
29- 4	512-82508-41	MAIN SWITCH ASS'Y	1		
29- 5	437-82555-00	. DAMPER, main switch 1	1		
29- 6	437-82556-00	DAMPER, main switch 2	2		
29- 7	437-82516-00	COLLAR, main switch	2		
29- 8	98501-05025	SCREW, panhead	2		
29- 9	92901-05100	WASHER, spring	2		
29-10	92901-05600	WASHER, plate	2		
29-11	525-82310-40	IGNITION COIL ASS'Y	1		
29-12	92501-06025	SCREW, panhead	2		
29-13	92901-06100	WASHER, spring	2		
29-14	512-82370-10	PLUG CAP ASS'Y	} U.R 1		
	808-82370-10	PLUG CAP ASS'Y			
29-15	353-81970-50	RECTIFIER ASS'Y	} U.R 1		
	353-81970-63	RECTIFIER ASS'Y			
29-16	98501-05018	SCREW, panhead	1		
29-17	92901-05100	WASHER, spring	1		
29-18	437-83371-12	HORN	1		
29-19	97301-06012	BOLT, hexagon	2		
29-20	92901-06100	WASHER, spring	2		
29-21	92901-06600	WASHER, plate	2		
29-22	437-82530-00	STOP SWITCH ASS'Y	1		
29-23	136-82540-00	NEUTRAL SWITCH ASS'Y	1		
29-24	90430-11034	. GASKET (136-82543-00)	1		
29-25	437-82110-12	BATTERY ASS'Y	} U.R 1		
	437-82110-22	BATTERY ASS'Y			
29-26	558-82122-00	SEAT, battery 1	1		

Fig. 29 ELECTRICAL



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
29-27	558-82123-00	SEAT, battery 2	1		
29-28	90445-08286	HOSE	1		
29-29	558-82116-00	WIRE, minus lead	1		
29-30	116-82150-00	FUSE HOLDER ASS'Y	1		
29-31	116-82151-00	. FUSE (6V-10A)	1		
29-32	438-83350-62	FLASHER RELAY ASS'Y	1		
29-33	1F9-85370-10	RESISTOR ASS'Y	1		
29-34	92501-06012	SCREW, panhead	2		
29-35	92901-06100	WASHER, spring	2		

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REPAIR KIT

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Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
30- 1	558-11630-00	PISTON ASS'Y (STD)	1		
	558-11630-10	PISTON ASS'Y (1st O.S)	1		
	558-11630-20	PISTON ASS'Y (2nd O.S)	1		
	558-11630-30	PISTON ASS'Y (3rd O.S)	1		
	558-11630-40	PISTON ASS'Y (4th O.S)	1		
30- 2	558-11631-01-96	. PISTON (51.96mm STD)	1	U.R	Ref. No. 3-8
	558-11631-01-98	. PISTON (51.98mm STD)			
	558-11635-01	. PISTON (52.25mm 1st O.S)	1		
	558-11636-01	. PISTON (52.50mm 2nd O.S)	1		
	558-11637-01	. PISTON (52.75mm 3rd O.S)	1		
	558-11638-01	. PISTON (53.00mm 4th O.S)	1		
30- 3	558-11610-00	. PISTON RING SET (STD)	1s		3-12
	558-11610-10	. PISTON RING SET (1st O.S)	1s		
	558-11610-20	. PISTON RING SET (2nd O.S)	1s		
	558-11610-30	. PISTON RING SET (3rd O.S)	1s		
	558-11610-40	. PISTON RING SET (4th O.S)	1s		
30- 4	131-11633-00	. PIN, piston	1		3-10
30- 5	93450-15023	. CLIP, piston pin (131-11634-00)	2		3-11
30- 6	558-11650-00	CONNECTING ROD ASS'Y	1		
30- 7	558-11651-00	. ROD, connecting	1		3-4
30- 8	164-11681-01	. PIN, crank	1		3-5
30- 9	93310-422E7	. BEARING, con-rod big end	1		3-6
30-10	90209-22071	. WASHER (164-11685-00)	2		3-7
30-11	93310-21403	. BEARING, con-rod small end...	1		3-9
30-12	1N1-W0001-01	GASKET KIT	1s		
30-13	90430-12038	. GASKET (132-15353-00)	1		1-8
30-14	276-11351-00	. GASKET, cylinder	1		1-17
30-15	304-11181-70	. GASKET, cylinder head	1		1-19
30-16	93210-11073	. O-RING (2.4-10.8)	2		1-29

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30-17	1X0-15455-00	. GASKET, crankcase cover left ..	1		Ref. No. 2-3
30-18	401-15451-00	. GASKET, crankcase cover right	1		2-6
30-19	402-15456-00	. GASKET, oil pump cover	1		2-12
30-20	93210-19123	. O-RING (2.4-19)	1		2-15
30-21	93210-18023	. O-RING (1.2-17.6)	1		3-16
30-22	93210-10096	. O-RING (2.4-9.8)	1		4-23
30-23	137-15353-00	. GASKET (14.5-21-1.5)	1		6-10
30-24	314-13621-02	. PACKING, valve seat	1		9-8
30-25	304-14184-00	. GASKET, float chamber	1		10-8
30-26	558-14147-00	. O-RING	1		10-13
30-27	93210-24235	. O-RING	2		11-3
30-28	152-14613-00	. GASKET, exhaust pipe	1		11-4
30-29	126-13116-00	. GASKET, pump case	1		12-1
30-30	90430-04004	. GASKET (137-13187-00)	1		12-17
30-31	1N1-W0003-00	OIL SEAL KIT	1s		
30-32	93102-20010	. OIL SEAL (SD-20-40-8)	1		3-14
30-33	93103-28011	. OIL SEAL (SW-28-40-8)	1		3-15
30-34	93104-14004	. OIL SEAL (SO-14-25-5)	1		4-21
30-35	93102-26042	. OIL SEAL (SD-26-38-5)	1		5-26
30-36	93109-12012	. OIL SEAL (SDO-12-19-5)	1		7-4
30-37	93101-12060	. OIL SEAL (S-12-21-4)	1		7-13
30-38	93101-17062	. OIL SEAL (S-17-25-4)	1		8-17
30-39	93101-10002	. OIL SEAL (S-10-22-7)	1		12-6

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12- 5	1E7-13176-00	29-31	116-82151-00	18-10	137-23125-00
29- 1	1F9-82590-31	15-22	120-27430-02	18-13	137-23145-01
29-33	1F9-85370-10	15-24	120-27431-00	18-11	137-23147-00
21- 2	1G0-24244-10	15-23	120-27432-02	18-20	146-23114-00
21- 2	1G0-24244-20	15-26	120-27432-02	10-33	152-14138-00
21- 3	1G0-24245-10	8- 2	122-15612-02	10-32	152-14174-00
21- 3	1G0-24245-20	4- 3	122-16164-00	11- 4	152-14613-00
23- 1	1G1-24730-00	18-25	122-23119-01	10-30	156-14135-00
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18-32	1G1-82594-00	19- 5	122-23411-00	19- 2	156-23411-00
5-11	1G8-17471-00	19- 7	122-23412-00	19- 4	156-23412-00
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13- 9	1K8-81325-20	27- 3	122-84514-30	10-21	164-14137-00
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30-31	1N1-W0003-00	12- 1	126-13116-00-00	6- 5	164-18561-00
11- 9	1N1-14729-00	10-29	127-14161-00	19- 1	164-23462-00
14- 1	1N1-21110-00-33	10- 5	127-14195-00	10-20	166-14116-13
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