



# YAMAHA

## PARTS LIST

### MODEL MX125C

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#### NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

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# **YAMAHA**

## **PARTS LIST**

### **MODEL MX125C**

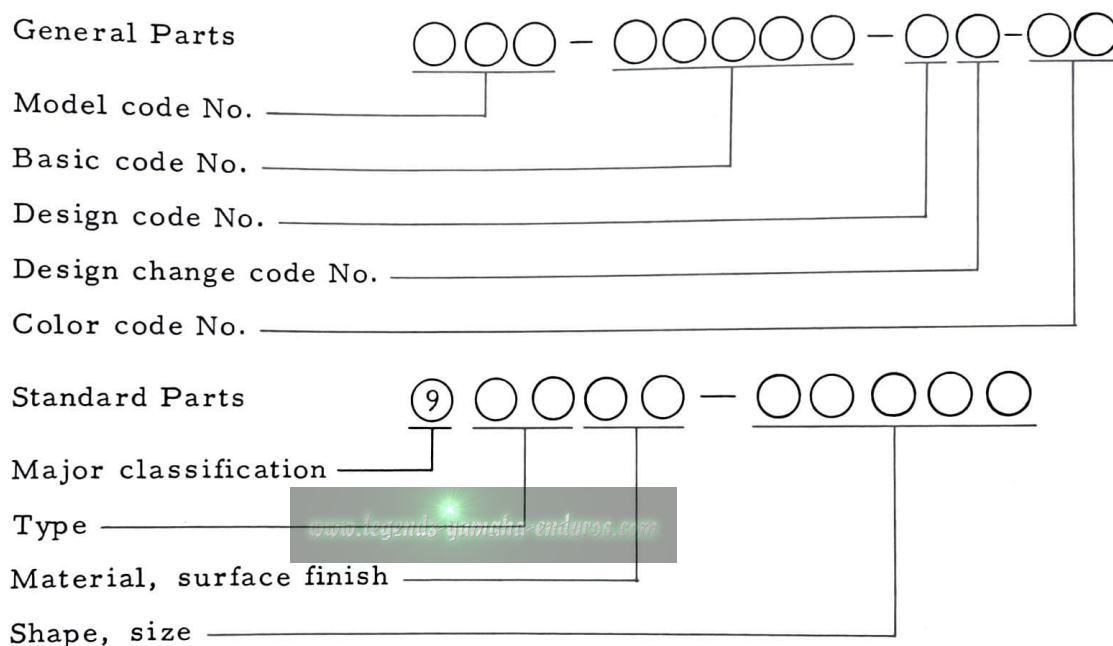
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## FOREWORD

This Parts List relates to the parts in use for the YAMAHA MX125C. When you are ordering replacement parts for the MX125C, refer to this Parts List and quote both part numbers and part names correctly.

### 1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

### 2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl) .... Inside diameter - length

O-ring ..... Section area - inside diameter

Washer, shim, collar ..... Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indentation as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

#### Example

| Description             | Q'ty |
|-------------------------|------|
| CARBURETOR ASS'Y, left  | 1    |
| CARBURETOR ASS'Y, right | 1    |
| . JET, pilot            | 2    |
| . NOZZLE, main          | 2    |
| .<br>.<br>.<br>.        |      |
| . LEVER, starter, left  | 1    |
| . LEVER, starter, right | 1    |

#### (3) Key to Symbols

|            |                                                |
|------------|------------------------------------------------|
| U.R. ....  | Use size (thickness) and/or number as required |
| U.N. ....  | Use as many as you need                        |
| T .....    | Number of teeth in a gear                      |
| V .....    | Voltage for light bulbs                        |
| S .....    | "S" type oil seal or "S" type circlip          |
| SD .....   | "SD" type oil seal                             |
| SO .....   | "SO" type oil seal                             |
| SW .....   | "SW" type oil seal                             |
| E .....    | "E" type circlip                               |
| R .....    | "R" type circlip                               |
| F/No. .... | Frame No. (Applicable machine No. )            |



- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) This Parts List is based on the model in the production line on May, 15 1975. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

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## CHASSIS

|         |                                      |    |
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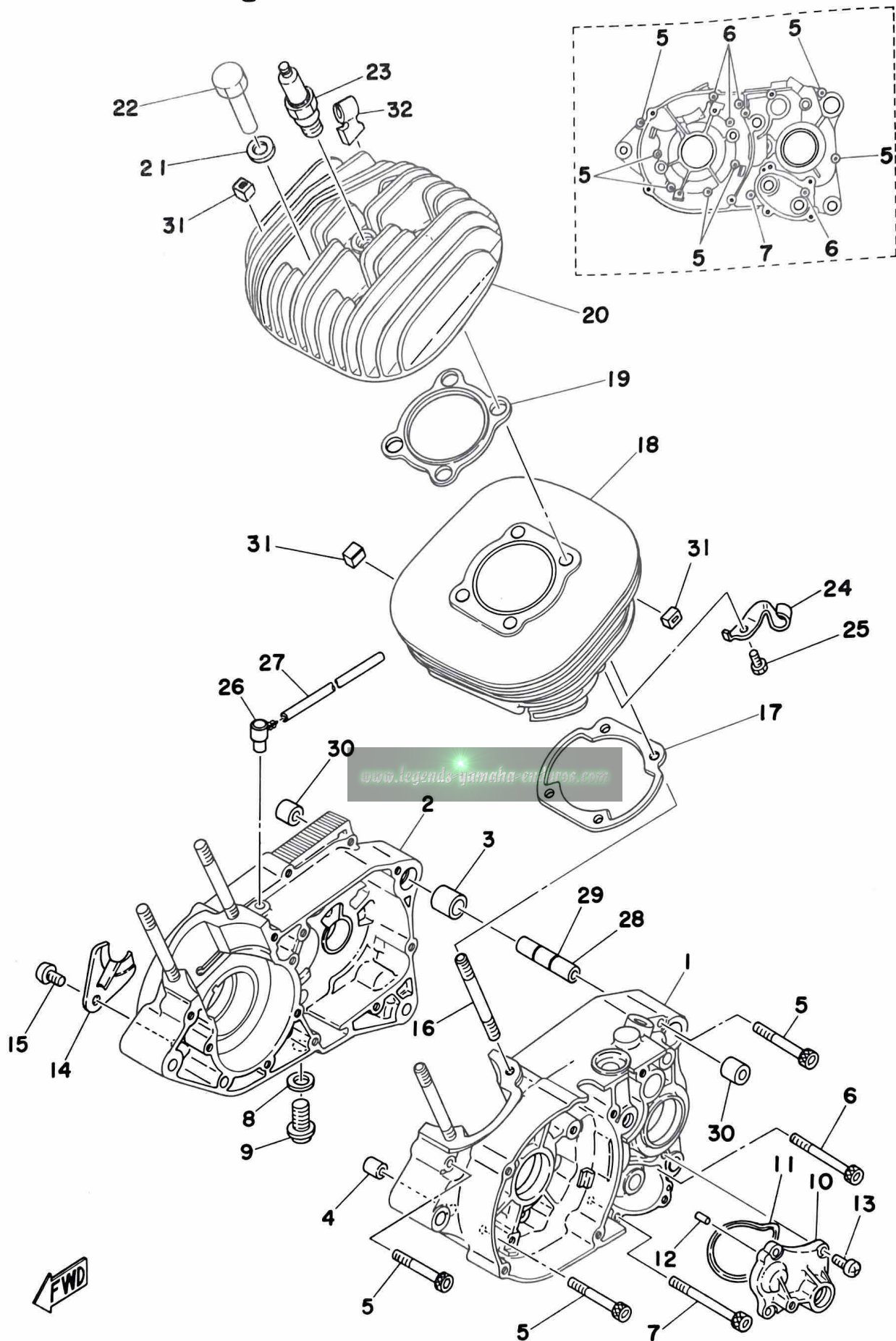
## NUMERICAL INDEX

# ENGINE

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Fig. 1 CRANKCASE · CYLINDER

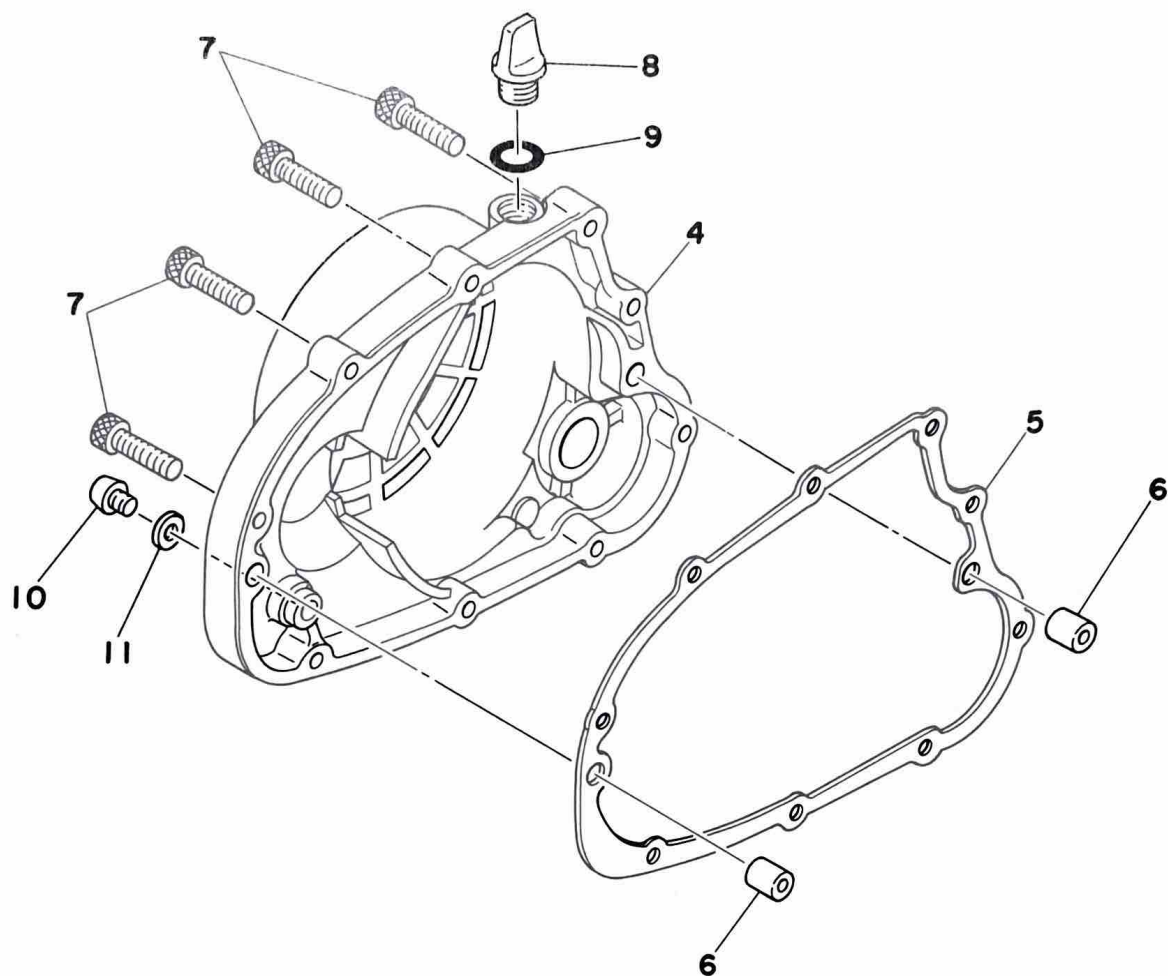


FWD

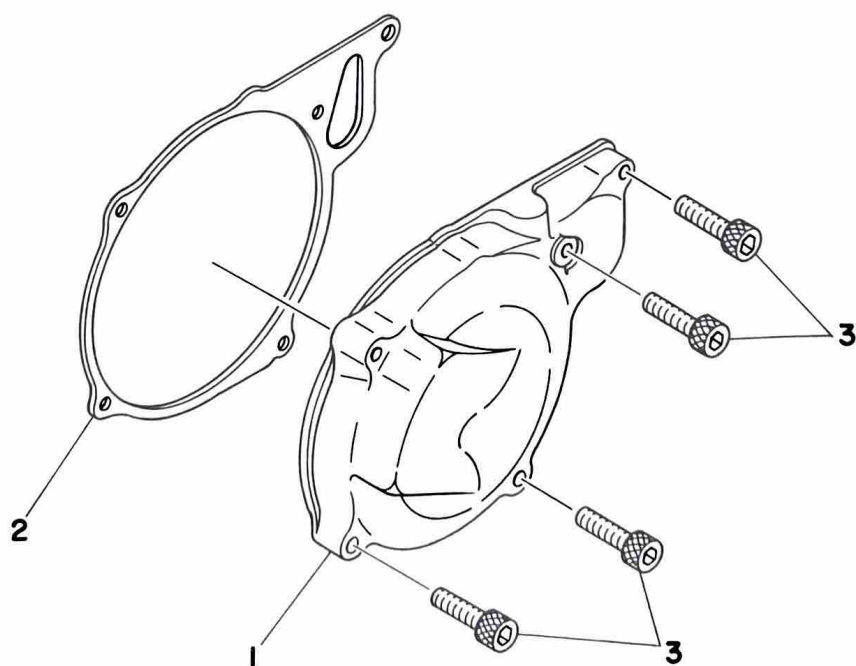
| Ref. No. | Parts No.    | Description                         | Q'ty | Applicable<br>Machine No. | Remarks     |
|----------|--------------|-------------------------------------|------|---------------------------|-------------|
| 1- 1     | 537-15111-00 | CASE, crank left .....              | 1    |                           |             |
| 2        | 537-15121-00 | CASE, crank right .....             | 1    |                           |             |
| 3        | 91810-19020  | PIN, dowel (16.5-20-20) .....       | 1    |                           |             |
| 4        | 91810-02015  | PIN, dowel (16.4-10-15) .....       | 1    |                           |             |
| 5        | 91316-06050  | BOLT, hexagon socket head .....     | 7    |                           |             |
| 6        | 91316-06060  | BOLT, hexagon socket head .....     | 4    |                           |             |
| 7        | 91316-06070  | BOLT, hexagon socket head .....     | 1    |                           |             |
| 8        | 90430-12038  | GASKET (132-15353-00) .....         | 1    |                           |             |
| 9        | 90340-12005  | PLUG, straight (132-15351-00) ..... | 1    |                           |             |
| 10       | 401-15419-01 | COVER, shifter .....                | 1    |                           |             |
| 11       | 401-15449-00 | RING, rubber .....                  | 1    |                           |             |
| 12       | 93603-12007  | PIN, dowel (3-11.8) .....           | 2    |                           |             |
| 13       | 92506-06015  | SCREW, panhead .....                | 4    |                           |             |
| 14       | 304-15128-00 | HOLDER, right .....                 | 1    |                           |             |
| 15       | 92501-08010  | SCREW, panhead .....                | 1    |                           |             |
| 16       | 90116-08064  | BOLT, stud (248-11361-00) .....     | 4    |                           |             |
| 17       | 248-11351-00 | GASKET, cylinder .....              | 1    |                           |             |
| 18       | 537-11311-00 | CYLINDER .....                      | 1    |                           |             |
| 19       | 248-11181-00 | GASKET, cylinder head .....         | 1    |                           |             |
| 20       | 565-11111-00 | HEAD, cylinder .....                | 1    |                           |             |
| 21       | 90201-12362  | WASHER, plate (278-11175-00) .....  | 4    |                           | (12.5-22-2) |
| 22       | 90179-08025  | NUT (248-11171-01) .....            | 4    |                           |             |
| 23       | 94701-00063  | PLUG, spark (B-9EV) .....           | 1    |                           |             |
| 24       | 525-15441-01 | HOLDER, clutch wire .....           | 1    |                           |             |
| 25       | 97301-06012  | BOLT .....                          | 1    |                           |             |
| 26       | 498-15371-00 | BREATHER .....                      | 1    |                           |             |
| 27       | 90445-07177  | HOSE (395-14197-00) .....           | 1    |                           |             |
| 28       | 401-15317-00 | SPACER, engine mount .....          | 1    |                           |             |
| 29       | 93210-11073  | O-RING (2.4-10.8) .....             | 2    |                           |             |
| 30       | 328-15316-00 | DAMPER, engine mount .....          | 2    |                           |             |
| 31       | 463-11127-02 | ABSORBER .....                      | 41   |                           |             |
| 32       | 537-11161-00 | ABSORBER .....                      | 1    |                           |             |



Fig. 2 CRANKCASE COVER



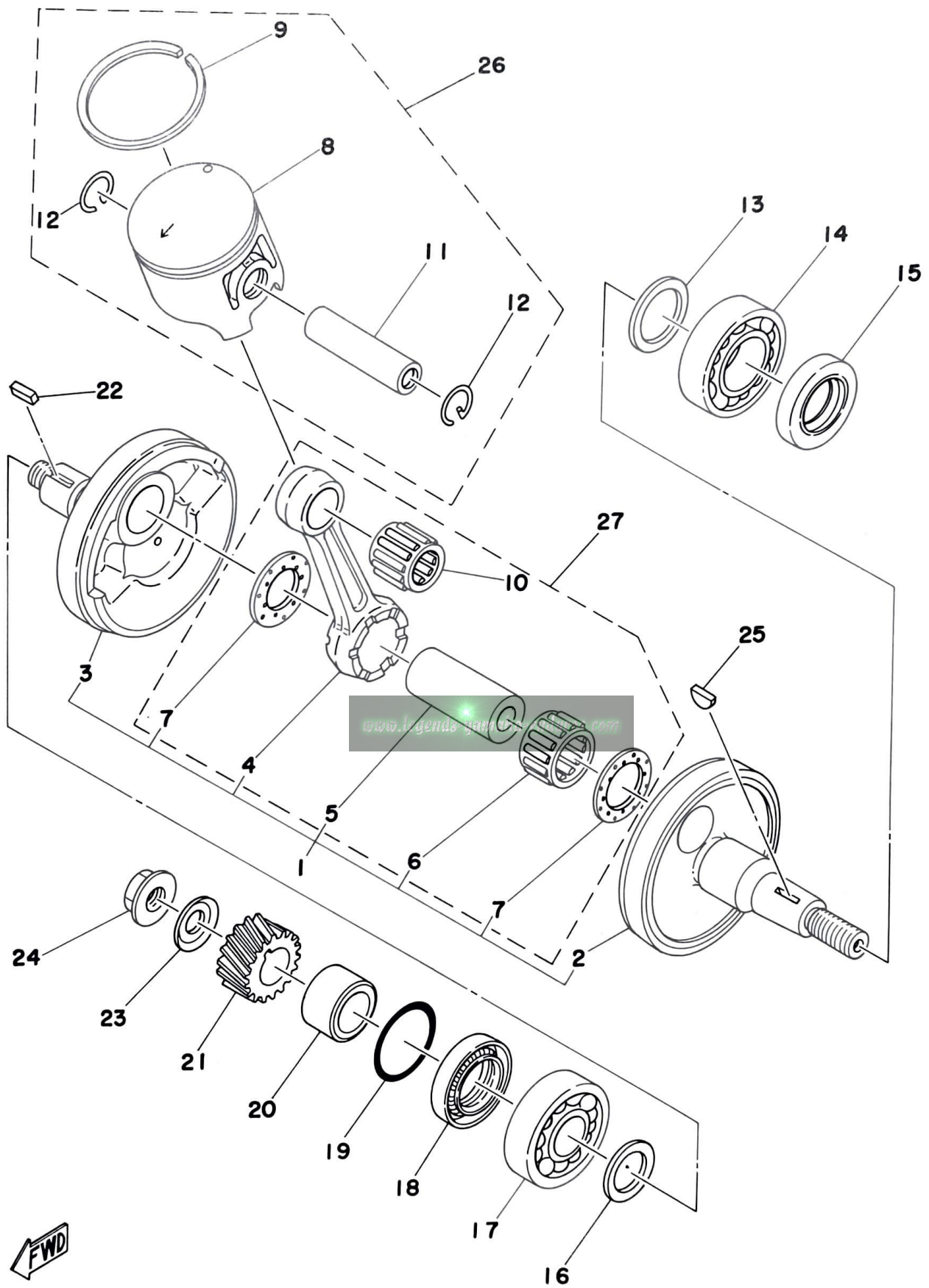
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| Ref. No. | Parts No.    | Description                         | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|-------------------------------------|------|---------------------------|---------|
| 2- 1     | 537-15411-00 | COVER, crankcase left .....         | 1    |                           |         |
| 2        | 537-15455-00 | GASKET, crankcase cover left .....  | 1    |                           |         |
| 3        | 91316-06030  | BOLT, hexagon socket head .....     | 5    |                           |         |
| 4        | 537-15431-01 | COVER, crankcase right .....        | 1    |                           |         |
| 5        | 537-15451-00 | GASKET, crankcase cover right ..... | 1    |                           |         |
| 6        | 91810-02015  | PIN, dowel (6.4-10-15) .....        | 2    |                           |         |
| 7        | 91316-06030  | BOLT, hexagon socket head .....     | 9    |                           |         |
| 8        | 537-15362-00 | PLUG, oil level .....               | 1    |                           |         |
| 9        | 93210-14104  | O-RING (2.4-13.8) .....             | 1    |                           |         |
| 10       | 92506-06008  | SCREW, panhead .....                | 1    |                           |         |
| 11       | 90430-06016  | GASKET (838-15384-00) .....         | 1    |                           |         |

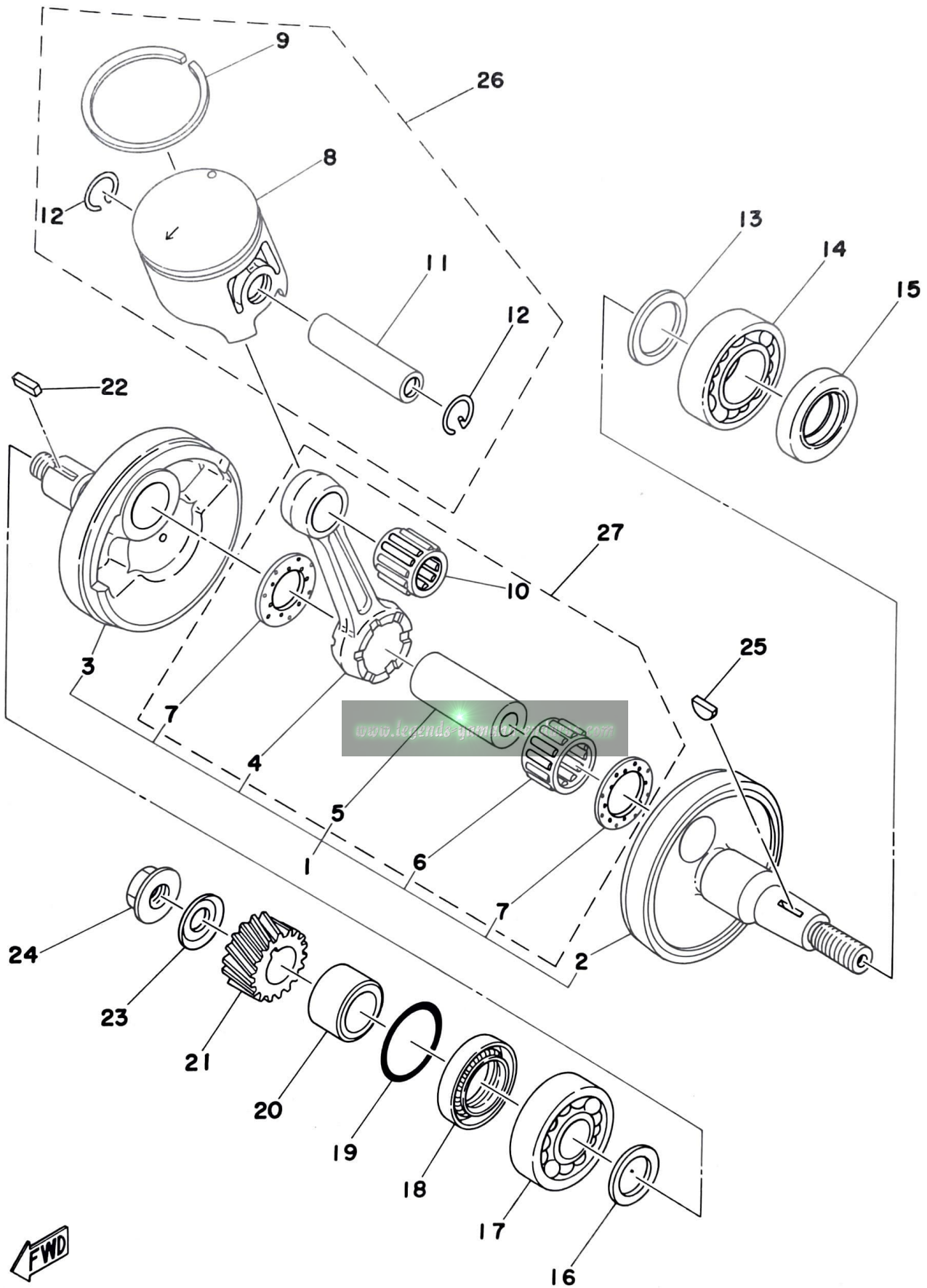
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Fig. 3 CRANK · PISTON



| Ref. No. | Parts No.       | Description                      | Q'ty        | Applicable<br>Machine No. | Remarks         |
|----------|-----------------|----------------------------------|-------------|---------------------------|-----------------|
| 3- 1     | 537-11400-01    | CRANK ASS'Y .....                | 1           |                           |                 |
| 2        | 537-11412-00    | . CRANK, left .....              | 1           |                           |                 |
| 3        | 525-11422-00    | . CRANK, right .....             | 1           |                           |                 |
| 4        | 345-11651-72    | . ROD, connecting .....          | 1           |                           |                 |
| 5        | 248-11681-00    | . PIN, crank .....               | 1           |                           |                 |
| 6        | 93310-42255     | . BEARING, con-rod big end ..... | 1           |                           |                 |
| 7        | 90209-22071     | . WASHER (164-11685-00) .....    | 2           |                           |                 |
| 8        | 537-11631-01-96 | PISTON (55.96mm STD) .....       | } U. R<br>1 |                           |                 |
|          | 537-11631-01-97 | PISTON (55.97mm STD) .....       |             |                           |                 |
|          | 537-11635-01    | PISTON (56.25mm 1st O.S) .....   | 1           |                           | Alternate Parts |
|          | 537-11636-01    | PISTON (56.50mm 2nd O.S) .....   | 1           |                           | Alternate Parts |
|          | 537-11637-01    | PISTON (56.75mm 3rd O.S) .....   | 1           |                           | Alternate Parts |
|          | 537-11638-01    | PISTON (57.00mm 4th O.S) .....   | 1           |                           | Alternate Parts |
| 9        | 401-11611-01    | RING, piston (STD) .....         | 1           |                           |                 |
|          | 401-11611-11    | RING, piston (1st O.S) .....     | 1           |                           | Alternate Parts |
|          | 401-11611-21    | RING, piston (2nd O.S) .....     | 1           |                           | Alternate Parts |
|          | 401-11611-31    | RING, piston (3rd O.S) .....     | 1           |                           | Alternate Parts |
|          | 401-11611-41    | RING, piston (4th O.S) .....     | 1           |                           | Alternate Parts |
| 10       | 93310-216A3     | BEARING, con-rod small end ..... | 1           |                           |                 |
| 11       | 137-11633-00    | PIN, piston .....                | 1           |                           |                 |
| 12       | 93450-17025     | CIRCLIP (137-11634-00) .....     | 2           |                           |                 |
| 13       | 132-11561-00-03 | SHIM, crank (25.5-35-0.3) .....  | } U. R<br>1 |                           |                 |
|          | 132-11561-00-05 | SHIM, crank (25.5-35-0.5) .....  |             |                           |                 |
| 14       | 93306-20529     | BEARING (6205C4SH) .....         | 1           |                           |                 |
| 15       | 93102-25144     | OIL SEAL (MHSA-25-40-8) .....    | 1           |                           |                 |
| 16       | 136-11561-00-03 | SHIM, crank (20-30-0.3) .....    | } U. R<br>1 |                           |                 |
|          | 136-11561-00-04 | SHIM, crank (20-30-0.4) .....    |             |                           |                 |
|          | 136-11561-00-05 | SHIM, crank (20-30-0.5) .....    |             |                           |                 |
|          | 136-11561-00-06 | SHIM, crank (20-30-0.6) .....    |             |                           |                 |
|          | 136-11561-00-07 | SHIM, crank (20-30-0.7) .....    |             |                           |                 |
|          | 136-11561-00-08 | SHIM, crank (20-30-0.8) .....    |             |                           |                 |
| 3-17     | 93306-30405     | BEARING (6304C3) .....           | 1           |                           |                 |

Fig. 3 CRANK · PISTON





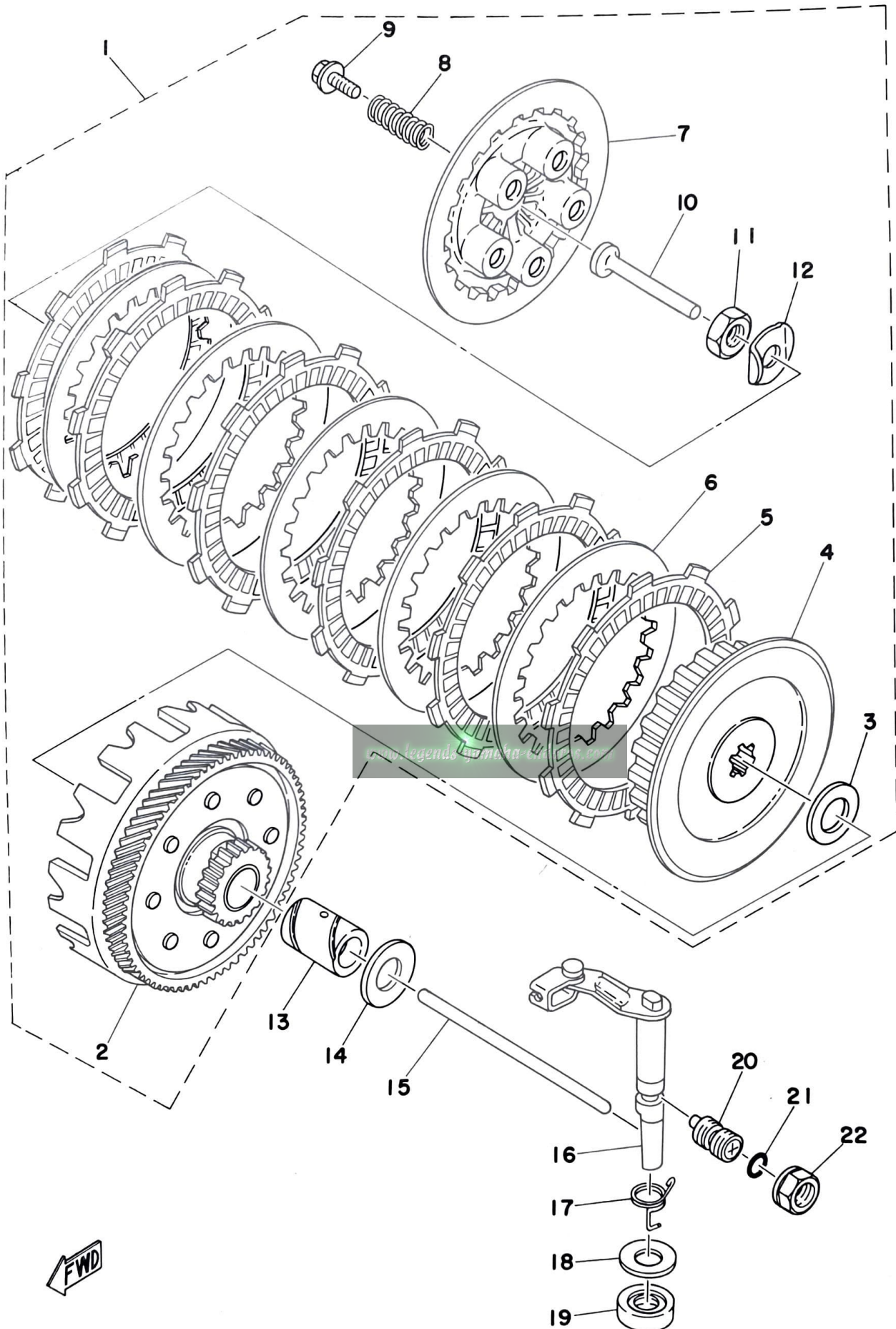
| Ref. No. | Parts No.    | Description                        | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|------------------------------------|------|---------------------------|---------|
| 3-18     | 93103-28100  | OIL SEAL (MHSD-28-40-8) .....      | 1    |                           |         |
| 19       | 93210-18023  | O-RING (1.2-17.6) .....            | 1    |                           |         |
| 20       | 90387-20488  | COLLAR (20-28-18.5) .....          | 1    |                           |         |
| 21       | 525-16111-00 | GEAR, primary drive (19T) .....    | 1    |                           |         |
| 22       | 90282-05005  | KEY, straight (353-11546-00) ..... | 1    |                           |         |
| 23       | 90208-12015  | WASHER (164-16119-00) .....        | 1    |                           |         |
| 24       | 90179-12044  | NUT (353-16144-00) .....           | 1    |                           |         |
| 25       | 90280-03017  | KEY, woodruff (146-11545-00) ..... | 1    |                           |         |

### ALTERNATE PARTS

|    |              |                              |   |                         |  |
|----|--------------|------------------------------|---|-------------------------|--|
| 26 | 537-11630-00 | PISTON ASS'Y (STD) .....     | 1 | } Ref. No.<br>8,9,11,12 |  |
|    | 537-11630-10 | PISTON ASS'Y (1st O.S) ..... | 1 |                         |  |
|    | 537-11630-20 | PISTON ASS'Y (2nd O.S) ..... | 1 |                         |  |
|    | 537-11630-30 | PISTON ASS'Y (3rd O.S) ..... | 1 |                         |  |
|    | 537-11630-40 | PISTON ASS'Y (4th O.S) ..... | 1 |                         |  |
| 27 | 537-11650-00 | CONNECTING ROD ASS'Y .....   | 1 | Ref. No.<br>4,5,6,7,10  |  |

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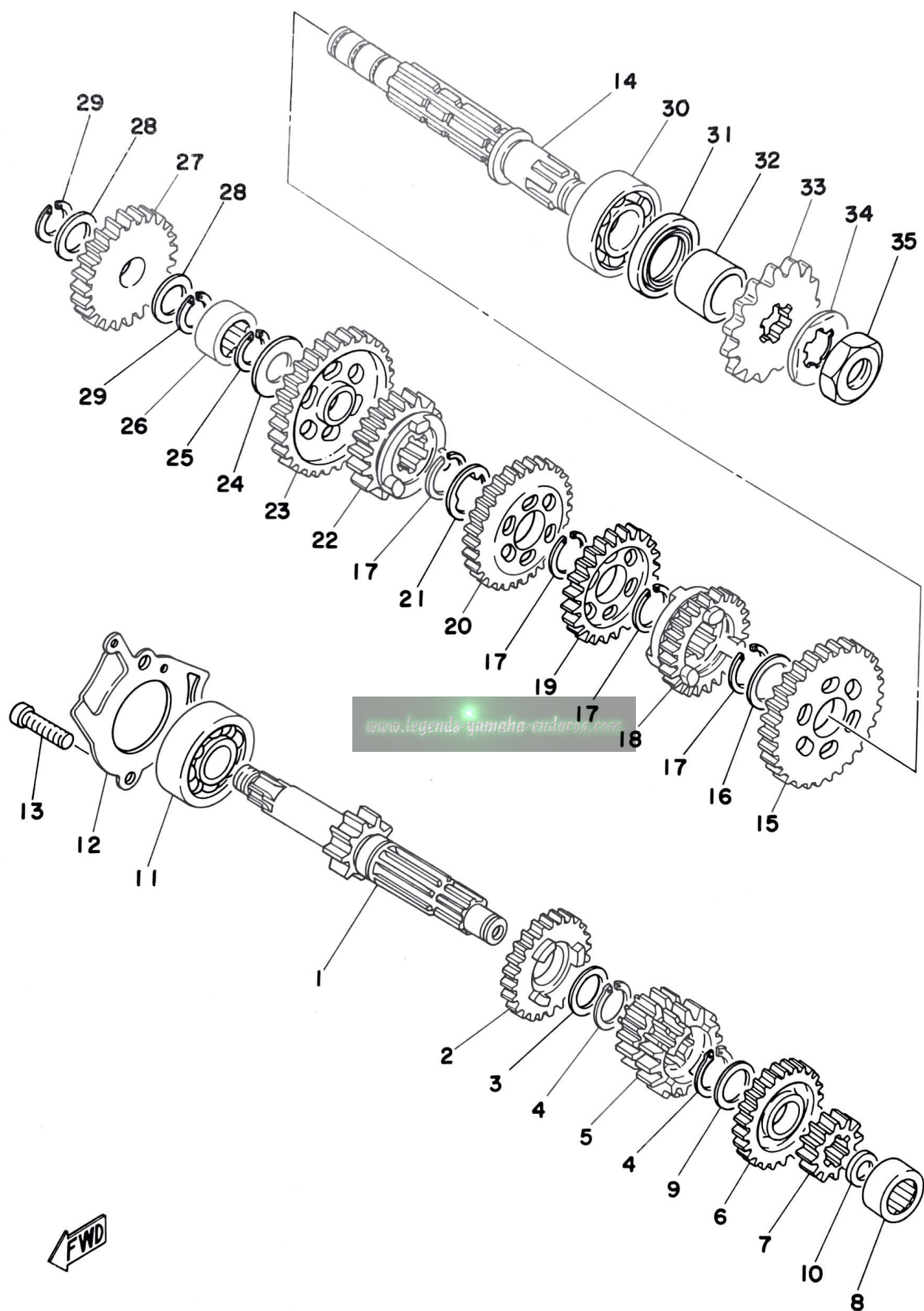
Fig. 4 CLUTCH



FWD

| Ref. No. | Parts No.    | Description                             | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|-----------------------------------------|------|---------------------------|---------|
| 4- 1     | 537-16301-03 | CLUTCH ASS'Y .....                      | 1    |                           |         |
| 2        | 537-16150-02 | . PRIMARY DRIVEN GEAR COMP. (74T) ..... | 1    |                           |         |
| 3        | 122-16164-00 | . PLATE, thrust .....                   | 1    |                           |         |
| 4        | 537-16371-00 | . BOSS, clutch .....                    | 1    |                           |         |
| 5        | 537-16321-00 | . PLATE, friction .....                 | 6    |                           |         |
| 6        | 137-16325-70 | . PLATE, clutch 2 .....                 | 5    |                           |         |
| 7        | 537-16351-00 | . PLATE, pressure .....                 | 1    |                           |         |
| 8        | 90501-20361  | . SPRING, compression .....             | 5    |                           |         |
| 9        | 90119-05001  | . BOLT, hexagon .....                   | 5    |                           |         |
| 10       | 137-16356-00 | ROD, push 1 .....                       | 1    |                           |         |
| 11       | 90170-12060  | NUT, hexagon (137-16377-00) .....       | 1    |                           |         |
| 12       | 90215-12007  | WASHER, lock .....                      | 1    |                           |         |
| 13       | 90560-17147  | SPACER .....                            | 1    |                           |         |
| 14       | 90201-17543  | WASHER, plate .....                     | 1    |                           |         |
| 15       | 525-16357-00 | ROD, push 2 .....                       | 1    |                           |         |
| 16       | 525-16380-00 | PUSH LEVER ASS'Y .....                  | 1    |                           |         |
| 17       | 90508-14132  | SPRING, torsion (401-16345-00) .....    | 1    |                           |         |
| 18       | 90201-14217  | WASHER, plate (150-25153-00) .....      | 1    |                           |         |
| 19       | 93104-14004  | OIL SEAL (SO-14-25-4) .....             | 1    |                           |         |
| 20       | 90149-12097  | SCREW .....                             | 1    |                           |         |
| 21       | 93210-10096  | O-RING (2.4-9.8) .....                  | 1    |                           |         |
| 22       | 90179-12197  | NUT .....                               | 1    |                           |         |

Fig. 5 TRANSMISSION

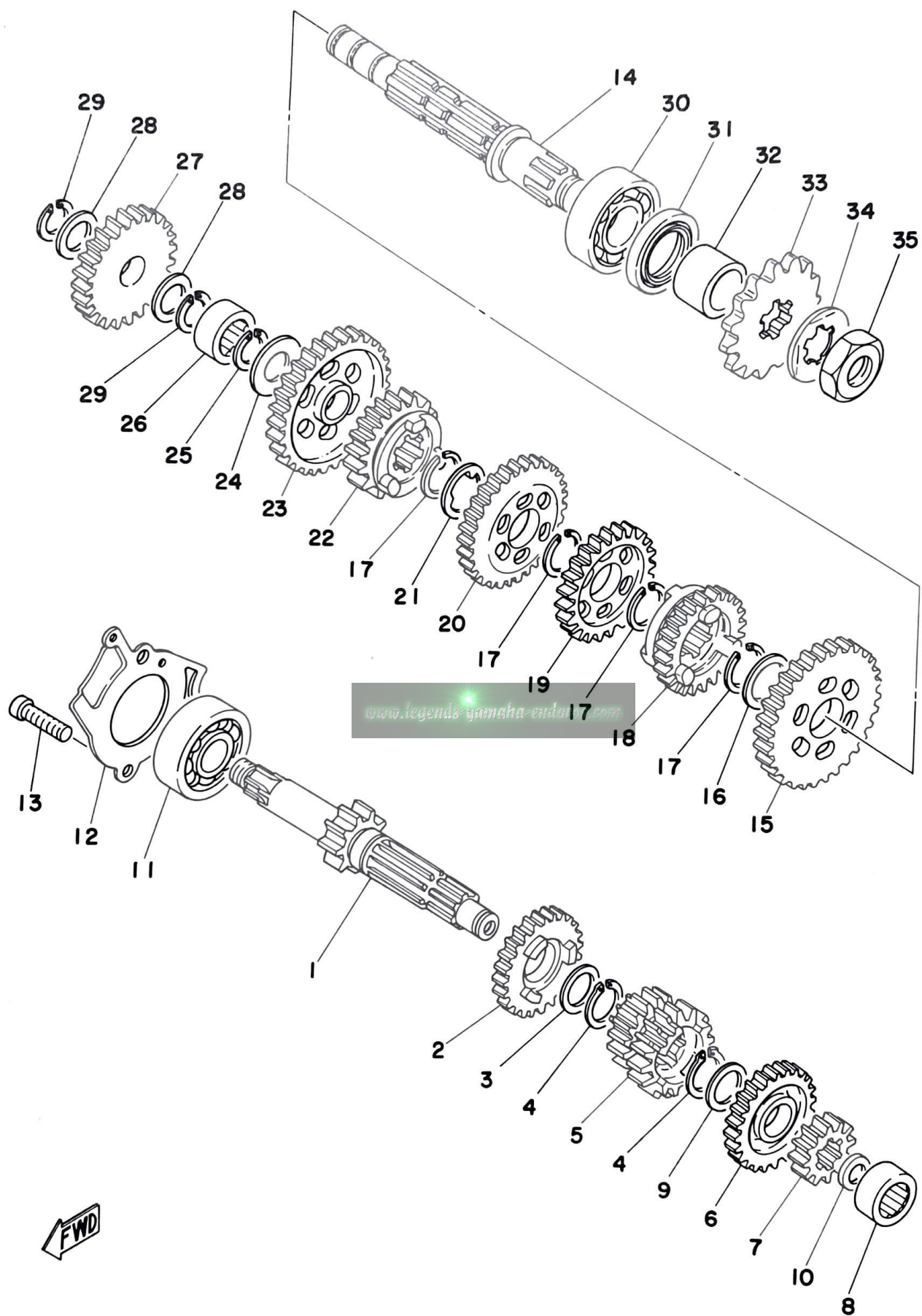




| Ref. No. | Parts No.       | Description                           | Q'ty | Applicable Machine No. | Remarks       |
|----------|-----------------|---------------------------------------|------|------------------------|---------------|
| 5- 1     | 537-17411-00    | AXLE, main (13T) .....                | 1    |                        |               |
| 2        | 537-17151-00    | GEAR, 5th pinion (21T) .....          | 1    |                        |               |
| 3        | 90201-20266     | WASHER, plate (132-17216-00) .....    | 1    |                        |               |
| 4        | 93410-20038     | CIRCLIP (S-20) .....                  | 2    |                        |               |
| 5        | 537-17131-01    | GEAR, 3rd/4th pinion (18T, 20T) ..... | 1    |                        |               |
| 6        | 537-17161-00    | GEAR, 6th pinion (22T) .....          | 1    |                        |               |
| 7        | 525-17121-00    | GEAR, 2nd pinion (15T) .....          | 1    |                        |               |
| 8        | 93311-31522     | BEARING .....                         | 1    |                        |               |
| 9        | 90201-20266     | WASHER, plate (132-17216-00) .....    | 1    |                        | (20-25-1)     |
| 10       | 90201-15563     | WASHER, plate (642-45576-00-10) ...   | 1    | U.R                    | (15.3-22-1)   |
|          | 90201-15564     | WASHER, plate (642-45576-00-15) ...   |      |                        | (15.3-22-1.5) |
| 11       | 93306-30304     | BEARING (6303Z) .....                 | 1    |                        |               |
| 12       | 525-17471-00    | PLATE, bearing cover .....            | 1    |                        |               |
| 13       | 92501-06012     | SCREW, panhead .....                  | 2    |                        |               |
| 14       | 537-17421-00    | AXLE, drive .....                     | 1    |                        |               |
| 15       | 537-17221-01    | GEAR, 2nd wheel (29T) .....           | 1    |                        |               |
| 16       | 90201-22555     | WASHER, plate .....                   | 1    |                        |               |
| 17       | 93410-22039     | CIRCLIP (S-22) .....                  | 4    |                        |               |
| 18       | 537-17261-01    | GEAR, 6th wheel (23T) .....           | 1    |                        |               |
| 19       | 537-17241-02    | GEAR, 4th wheel (26T) .....           | 1    |                        |               |
| 20       | 537-17231-02    | GEAR, 3rd wheel (28T) .....           | 1    |                        |               |
| 21       | 90209-18135     | WASHER .....                          | 1    |                        |               |
| 22       | 537-17251-01    | GEAR, 5th wheel (24T) .....           | 1    |                        |               |
| 23       | 537-17211-00    | GEAR, 1st wheel (33T) .....           | 1    |                        |               |
| 24       | 164-17427-00-06 | SHIM, drive axle (15.6-30-0.6) .....  | 1    |                        |               |
| 25       | 93440-15012     | CIRCLIP (15ø special) .....           | 1    |                        |               |
| 26       | 93311-31515     | BEARING .....                         | 1    |                        |               |
| 27       | 525-15651-00    | GEAR, kick idle (25T) .....           | 1    |                        |               |
| 28       | 137-17417-00-05 | SHIM, main axle (15.5-22-0.5) .....   | 2    |                        |               |
| 29       | 93440-15012     | CIRCLIP (15ø special) .....           | 2    |                        |               |
| 30       | 93306-20402     | BEARING (6204C3) .....                | 1    |                        |               |
| 31       | 93102-26042     | OIL SEAL (SD-26-38-5) .....           | 1    |                        |               |



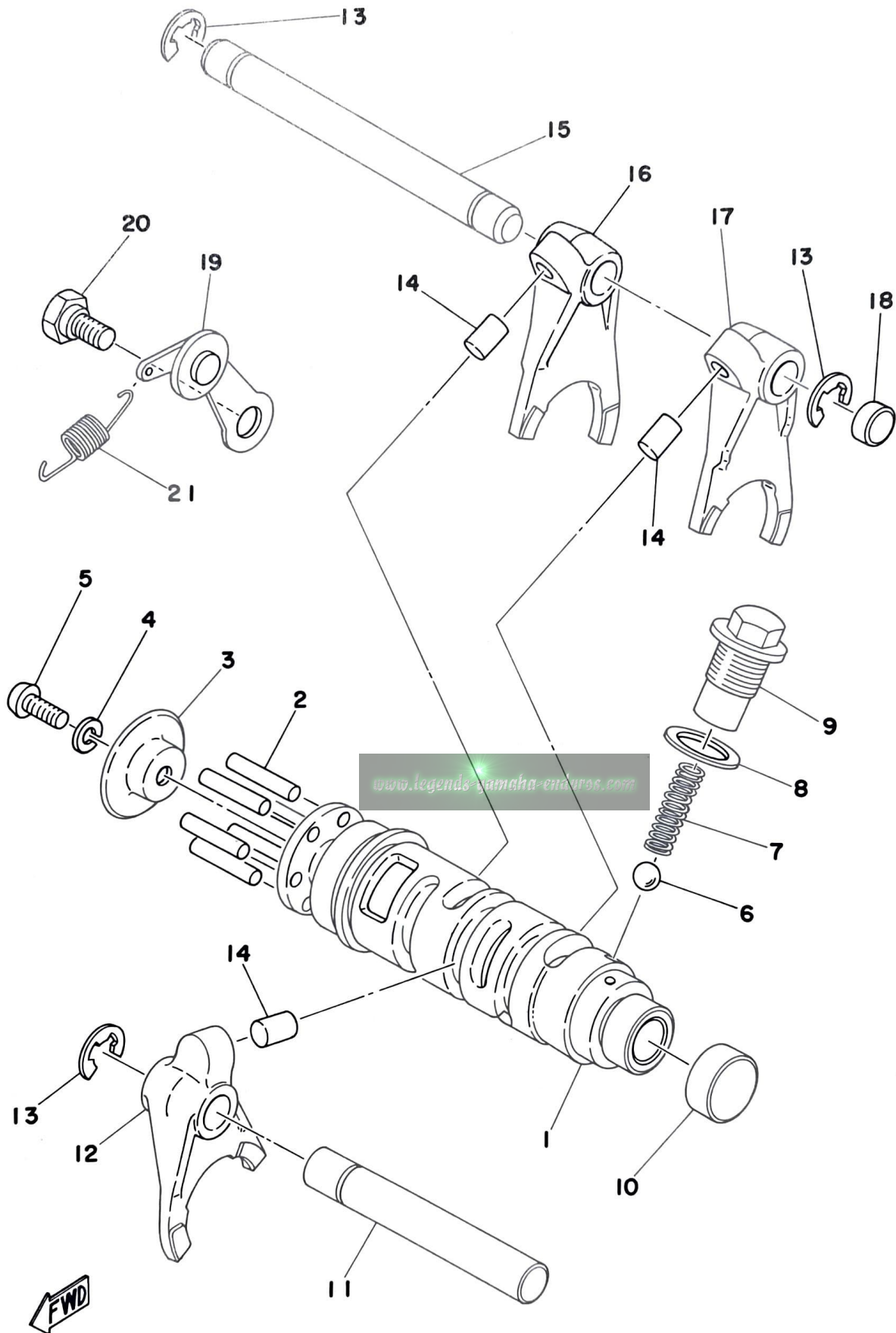
Fig. 5 TRANSMISSION



| Ref. No. | Parts No.    | Description                       | Q'ty       | Applicable<br>Machine No. | Remarks |
|----------|--------------|-----------------------------------|------------|---------------------------|---------|
| 5-32     | 90387-20503  | COLLAR (20-26-11.3) .....         | 1          |                           |         |
| 33       | 174-17461-30 | SPROCKET, drive (13T) .....       | } U.R<br>1 |                           | STD     |
|          | 174-17461-40 | SPROCKET, drive (14T) .....       |            |                           |         |
|          | 174-17461-50 | SPROCKET, drive (15T) .....       |            |                           |         |
| 34       | 90215-16020  | WASHER, lock (102-17464-00) ..... | 1          |                           |         |
| 35       | 90179-16018  | NUT (102-17463-00) .....          | 1          |                           |         |

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Fig. 6 SHIFTER 1



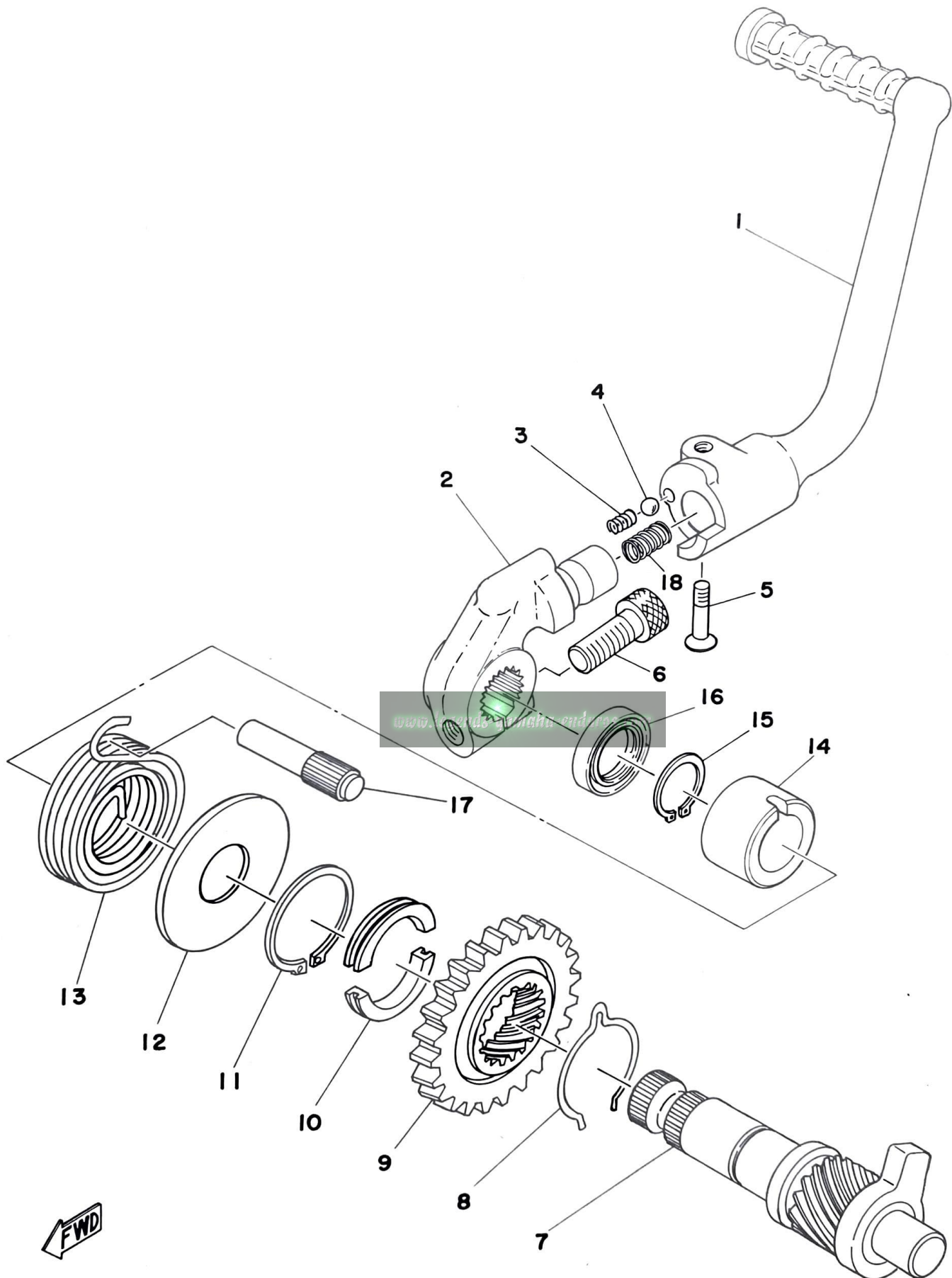
| Ref. No. | Parts No.    | Description                        | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|------------------------------------|------|---------------------------|---------|
| 6- 1     | 525-18541-00 | CAM, shift .....                   | 1    |                           |         |
| 2        | 93604-22050  | PIN, dowel (4-21.8) .....          | 6    |                           |         |
| 3        | 525-18561-00 | PLATE, side .....                  | 1    |                           |         |
| 4        | 92901-05100  | WASHER, spring .....               | 1    |                           |         |
| 5        | 98501-05012  | SCREW, panhead .....               | 1    |                           |         |
| 6        | 93505-16006  | BALL (5/16 inch) .....             | 1    |                           |         |
| 7        | 90501-12083  | SPRING (174-18558-00) .....        | 1    |                           |         |
| 8        | 137-15353-00 | GASKET, drain plug .....           | 1    |                           |         |
| 9        | 90109-14385  | BOLT .....                         | 1    |                           |         |
| 10       | 90338-20023  | PLUG (363-17481-00) .....          | 1    |                           |         |
| 11       | 257-18531-00 | BAR, shift fork guide .....        | 1    |                           |         |
| 12       | 525-18512-00 | FORK, shift 2 .....                | 1    |                           |         |
| 13       | 93430-08006  | CIRCLIP (E-8) .....                | 3    |                           |         |
| 14       | 90250-06013  | PIN, straight (257-18552-00) ..... | 3    |                           |         |
| 15       | 363-18535-00 | BAR, shift fork guide 2 .....      | 1    |                           |         |
| 16       | 525-18513-00 | FORK, shift 3 .....                | 1    |                           |         |
| 17       | 537-18511-00 | FORK, shift 1 .....                | 1    |                           |         |
| 18       | 90338-10063  | PLUG .....                         | 1    |                           |         |
| 19       | 537-18140-00 | STOPPER LEVER ASS'Y .....          | 1    |                           |         |
| 20       | 90109-06001  | BOLT (132-18177-00) .....          | 1    |                           |         |
| 21       | 90506-09112  | SPRING, tension .....              | 1    |                           |         |





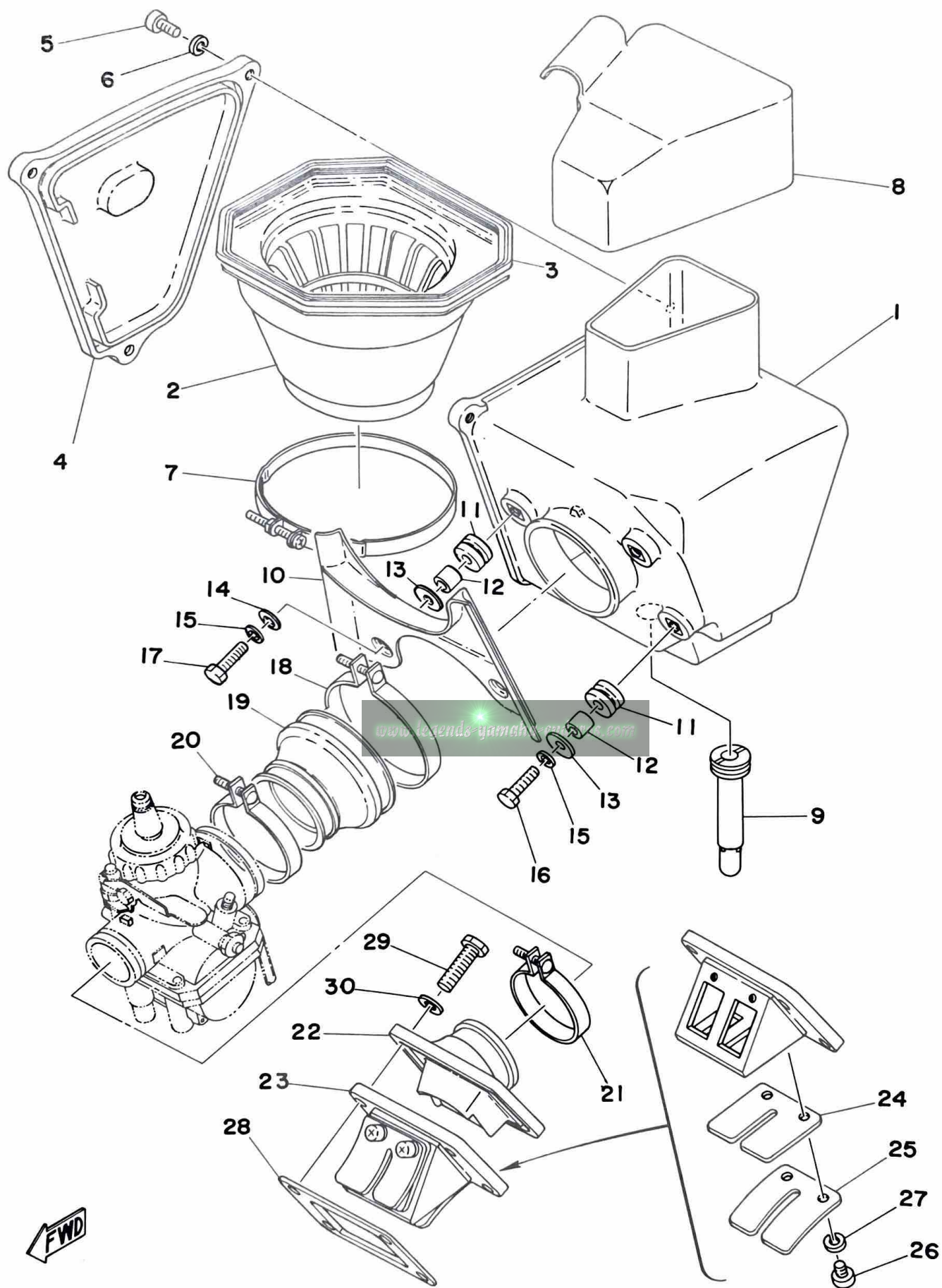
| Ref. No. | Parts No.       | Description                            | Q'ty | Applicable<br>Machine No. | Remarks      |
|----------|-----------------|----------------------------------------|------|---------------------------|--------------|
| 7- 1     | 537-18111-01-33 | PEDAL, change .....                    | 1    |                           | Yamaha Black |
| 2        | 132-18113-01    | COVER, change pedal .....              | 1    |                           |              |
| 3        | 97326-06020     | BOLT .....                             | 1    |                           |              |
| 4        | 93109-12012     | OIL SEAL (SDO-12-19-5) .....           | 1    |                           |              |
| 5        | 401-18102-00    | CHANGE SHAFT ASS'Y 2 .....             | 1    |                           |              |
| 6        | 401-18155-01    | . SHAFT, change 2 .....                | 1    |                           |              |
| 7        | 401-18151-00    | . LEVER, change 3 .....                | 1    |                           |              |
| 8        | 401-18334-00    | SHIM .....                             | 2    |                           |              |
| 9        | 401-18178-00    | ROLLER, change lever .....             | 1    |                           |              |
| 10       | 401-18152-01    | LEVER, change 4 .....                  | 1    |                           |              |
| 11       | 93430-08006     | CIRCLIP (E-8) .....                    | 1    |                           |              |
| 12       | 90201-12183     | WASHER, plate (132-18137-00) .....     | 1    |                           |              |
| 13       | 93101-12060     | OIL SEAL (S-12-21-4) .....             | 1    |                           |              |
| 14       | 525-18101-01    | CHANGE SHAFT ASS'Y .....               | 1    |                           |              |
| 15       | 90506-09009     | . SPRING, tension (132-18123-00) ..... | 1    |                           |              |
| 16       | 90508-25273     | SPRING, torsion .....                  | 1    |                           |              |
| 17       | 90149-08096     | SCREW .....                            | 1    |                           |              |
| 18       | 90170-08029     | NUT, hexagon (248-18134-00) .....      | 1    |                           |              |
| 19       | 90215-08014     | WASHER, lock (248-18139-00) .....      | 1    |                           |              |

Fig. 8 KICK STARTER



| Ref. No. | Parts No.    | Description                          | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|--------------------------------------|------|---------------------------|---------|
| 8- 1     | 537-15611-01 | CRANK, kick .....                    | 1    |                           |         |
| 2        | 537-15621-02 | BOSS, kick crank .....               | 1    |                           |         |
| 3        | 90501-12081  | SPRING (278-15622-00) .....          | 1    |                           |         |
| 4        | 93507-32009  | BALL (7/32 inch) .....               | 1    |                           |         |
| 5        | 90151-06007  | SCREW .....                          | 1    |                           |         |
| 6        | 91316-08025  | BOLT, hexagon socket head .....      | 1    |                           |         |
| 7        | 525-15660-00 | KICK AXLE ASS'Y .....                | 1    |                           |         |
| 8        | 90468-26048  | CLIP (315-15687-00) .....            | 1    |                           |         |
| 9        | 315-15641-00 | GEAR, kick (27T) .....               | 1    |                           |         |
| 10       | 248-15654-00 | HOLDER, kick gear .....              | 2    |                           |         |
| 11       | 93410-30012  | CIRCLIP (S-30) .....                 | 1    |                           |         |
| 12       | 401-15676-00 | COVER, spring .....                  | 1    |                           |         |
| 13       | 90508-26041  | SPRING, torsion (401-15665-00) ..... | 1    |                           |         |
| 14       | 401-15666-00 | SPACER .....                         | 1    |                           |         |
| 15       | 93410-17008  | CIRCLIP (S-17) .....                 | 1    |                           |         |
| 16       | 93101-17062  | OIL SEAL (S-17-25-4) .....           | 1    |                           |         |
| 17       | 257-15668-00 | STOPPER, kick spring .....           | 1    |                           |         |
| 18       | 90501-14373  | SPRING, compression .....            | 1    |                           |         |

Fig. 9 INTAKE

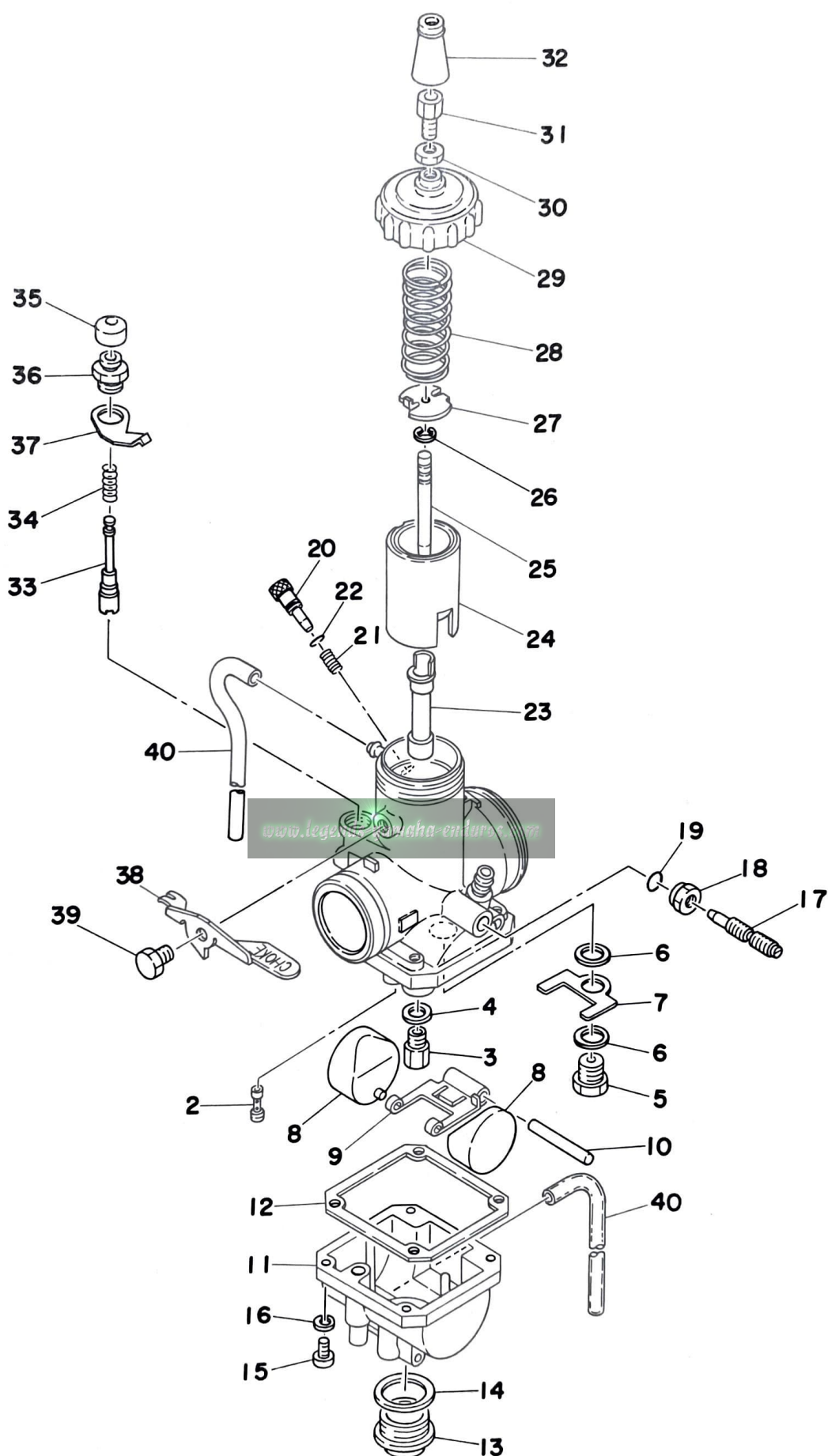


FWD

| Ref. No. | Parts No.    | Description                        | Q'ty | Applicable<br>Machine No. | Remarks      |
|----------|--------------|------------------------------------|------|---------------------------|--------------|
| 9- 1     | 565-14411-00 | CASE, air filter .....             | 1    |                           |              |
| 2        | 565-14450-00 | ELEMENT ASS'Y .....                | 1    |                           |              |
| 3        | 565-14452-01 | SEAL .....                         | 1    |                           |              |
| 4        | 565-14412-00 | CAP, case .....                    | 1    |                           |              |
| 5        | 92501-05012  | SCREW, panhead .....               | 3    |                           |              |
| 6        | 92901-05100  | WASHER, spring .....               | 3    |                           |              |
| 7        | 90460-00078  | CLAMP, hose .....                  | 1    |                           |              |
| 8        | 565-14418-00 | COVER, cleaner duct .....          | 1    |                           |              |
| 9        | 565-14457-00 | SEAL .....                         | 1    |                           |              |
| 10       | 565-14417-00 | COVER .....                        | 1    |                           |              |
| 11       | 90480-14102  | GROMMET (214-21717-00) .....       | 3    |                           |              |
| 12       | 90387-07391  | COLLAR (437-21633-00) .....        | 3    |                           |              |
| 13       | 90201-06067  | WASHER, plate (116-28324-00) ..... | 3    |                           | (6.5-20-1.6) |
| 14       | 92901-06600  | WASHER, plate .....                | 2    |                           |              |
| 15       | 92901-06100  | WASHER, spring .....               | 3    |                           |              |
| 16       | 97301-06020  | BOLT, hexagon .....                | 1    |                           |              |
| 17       | 97301-06025  | BOLT, hexagon .....                | 2    |                           |              |
| 18       | 90460-75020  | CLAMP, hose (839-14455-00) .....   | 1    |                           |              |
| 19       | 565-14453-00 | JOINT, air cleaner .....           | 1    |                           |              |
| 20       | 90460-54062  | CLAMP, hose (308-14455-00) .....   | 1    |                           |              |
| 21       | 90460-43053  | CLAMP, hose (304-14455-70) .....   | 1    |                           |              |
| 22       | 537-13565-00 | JOINT, carburetor .....            | 1    |                           |              |
| 23       | 311-13610-00 | REED VALVE ASS'Y .....             | 1    |                           |              |
| 24       | 311-13613-00 | . REED VALVE .....                 | 2    |                           |              |
| 25       | 311-13616-01 | . STOPPER, reed valve .....        | 2    |                           |              |
| 26       | 98512-03008  | . SCREW, panhead .....             | 4    |                           |              |
| 27       | 92901-03100  | . WASHER, spring .....             | 4    |                           |              |
| 28       | 311-13621-01 | PACKING, valve seat .....          | 1    |                           |              |
| 29       | 97301-06025  | BOLT, hexagon .....                | 4    |                           |              |
| 30       | 92901-06100  | WASHER, spring .....               | 4    |                           |              |

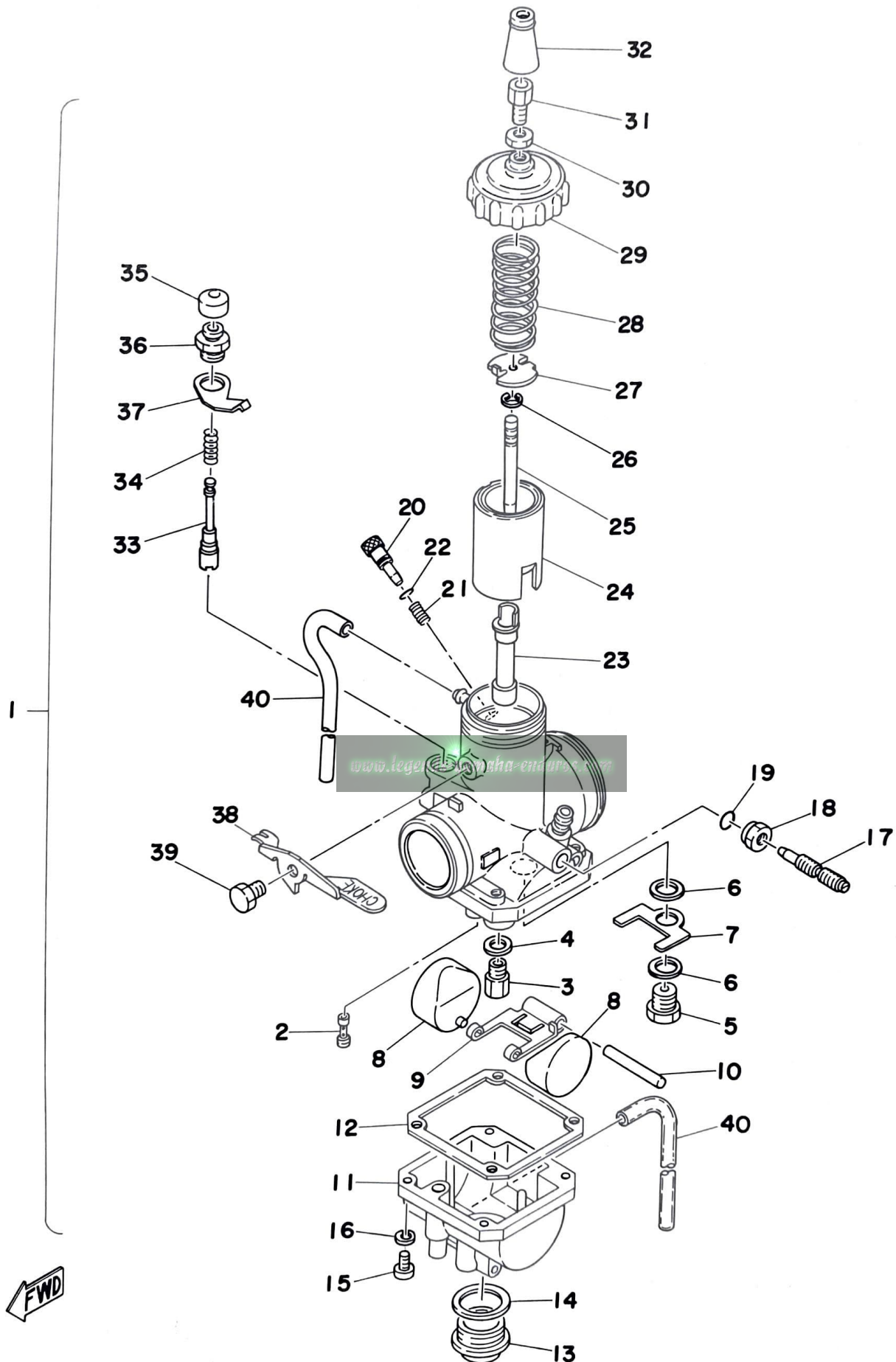


Fig. 10 CARBURETOR



| Ref. No. | Parts No.    | Description                     | Q'ty        | Applicable<br>Machine No. | Remarks |
|----------|--------------|---------------------------------|-------------|---------------------------|---------|
| 10- 1    | 537-14101-00 | CARBURETOR ASS'Y .....          | 1           |                           |         |
| 2        | 193-14142-60 | . JET, pilot (#60) .....        | 1           |                           |         |
| 3        | 137-14143-36 | . JET, main (#180) .....        | } U.R.<br>1 |                           | STD     |
|          | 137-14143-38 | . JET, main (#190) .....        |             |                           |         |
|          | 137-14143-40 | . JET, main (#200) .....        |             |                           |         |
| 4        | 346-14153-70 | . WASHER, main jet .....        | 1           |                           |         |
| 5        | 168-14190-28 | . VALVE SEAT ASS'Y (#2.8) ..... | 1           |                           |         |
| 6        | 214-14195-00 | . WASHER, valve seat .....      | 2           |                           |         |
| 7        | 537-14146-00 | . PLATE .....                   | 1           |                           |         |
| 8        | 280-14185-00 | . FLOAT .....                   | 2           |                           |         |
| 9        | 280-14187-00 | . ARM, float .....              | 1           |                           |         |
| 10       | 537-14186-00 | . PIN, float .....              | 1           |                           |         |
| 11       | 537-14181-00 | . BODY, float chamber .....     | 1           |                           |         |
| 12       | 537-14184-00 | . GASKET, float chamber .....   | 1           |                           |         |
| 13       | 278-14115-00 | . PLUG, screw .....             | 1           |                           |         |
| 14       | 278-14117-00 | . WASHER, screw plug .....      | 1           |                           |         |
| 15       | 98503-04015  | . SCREW, panhead .....          | 4           |                           |         |
| 16       | 92901-04100  | . WASHER, spring .....          | 4           |                           |         |
| 17       | 537-14122-00 | . SCREW, throttle .....         | 1           |                           |         |
| 18       | 537-14161-00 | . NUT .....                     | 1           |                           |         |
| 19       | 214-14147-00 | . O-RING .....                  | 1           |                           |         |
| 20       | 525-14123-00 | . SCREW, air adjusting .....    | 1           |                           |         |
| 21       | 174-14134-00 | . SPRING, air adjusting .....   | 1           |                           |         |
| 22       | 354-14147-00 | . O-RING .....                  | 1           |                           |         |
| 23       | 278-14141-44 | . NOZZLE, main .....            | 1           |                           |         |
| 24       | 537-14112-30 | . VALVE, throttle (#3.0) .....  | 1           |                           |         |
| 25       | 275-14116-01 | . NEEDLE .....                  | 1           |                           |         |
| 26       | 164-14137-00 | . CLIP .....                    | 1           |                           |         |
| 27       | 537-14136-00 | . SEAT, spring .....            | 1           |                           |         |
| 28       | 537-14131-00 | . SPRING, throttle valve .....  | 1           |                           |         |
| 29       | 312-14158-00 | . TOP, mixing chamber .....     | 1           |                           |         |
| 30       | 802-14161-00 | . NUT .....                     | 1           |                           |         |

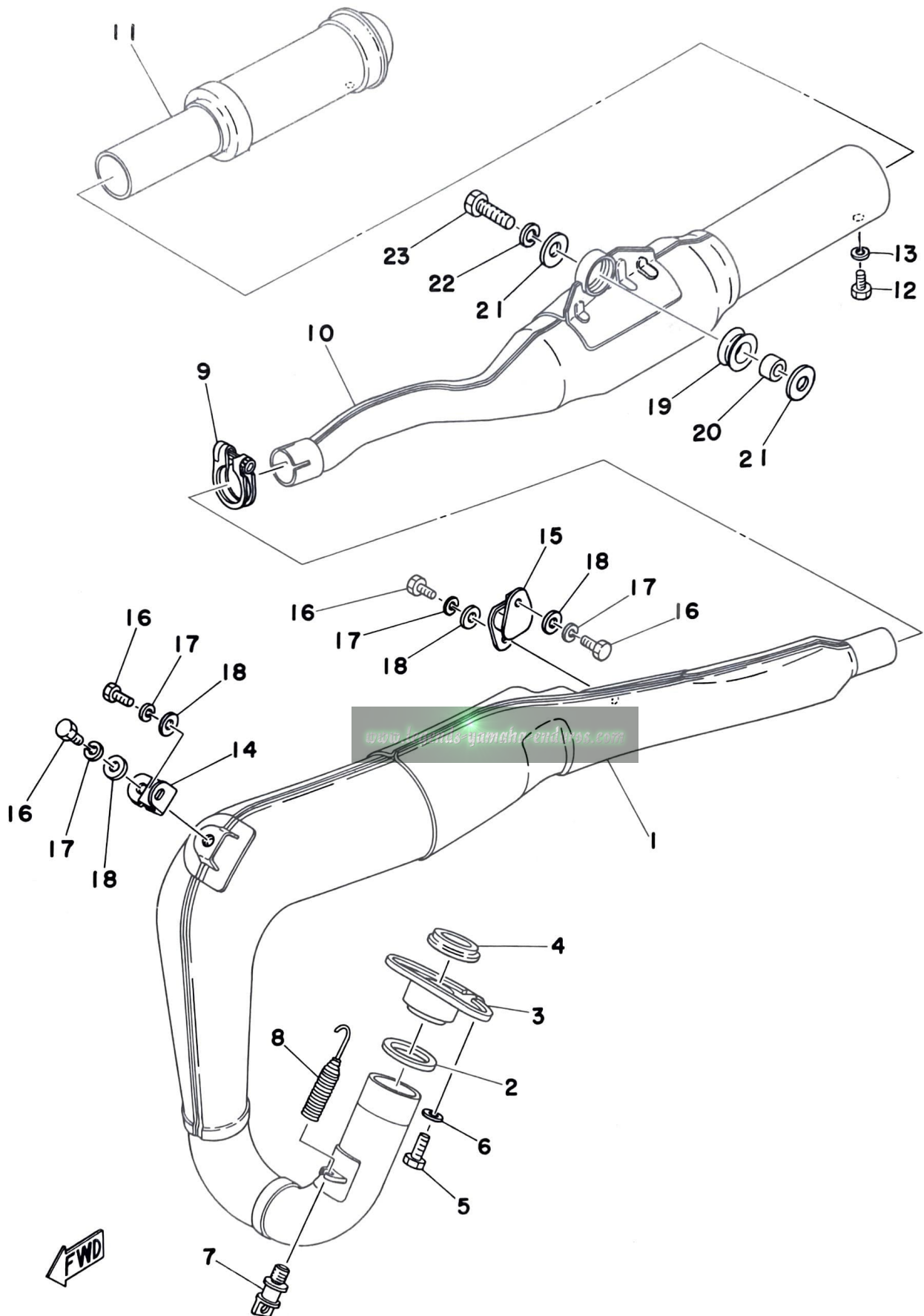
Fig. 10 CARBURETOR



| Ref. No. | Parts No.    | Description                   | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|-------------------------------|------|---------------------------|---------|
| 10-31    | 360-14124-20 | . SCREW, wire adjusting ..... | 1    |                           |         |
| 32       | 525-14169-00 | . CAP .....                   | 1    |                           |         |
| 33       | 174-14171-00 | . PLUNGER, starter .....      | 1    |                           |         |
| 34       | 500-14135-00 | . SPRING, plunger .....       | 1    |                           |         |
| 35       | 802-14173-00 | . COVER, plunger cap .....    | 1    |                           |         |
| 36       | 802-14174-00 | . CAP, plunger .....          | 1    |                           |         |
| 37       | 537-14178-00 | . PLATE, starter lever .....  | 1    |                           |         |
| 38       | 537-14175-00 | . LEVER, starter .....        | 1    |                           |         |
| 39       | 537-14162-00 | . BOLT .....                  | 1    |                           |         |
| 40       | 310-14196-00 | . PIPE .....                  | 2    |                           |         |

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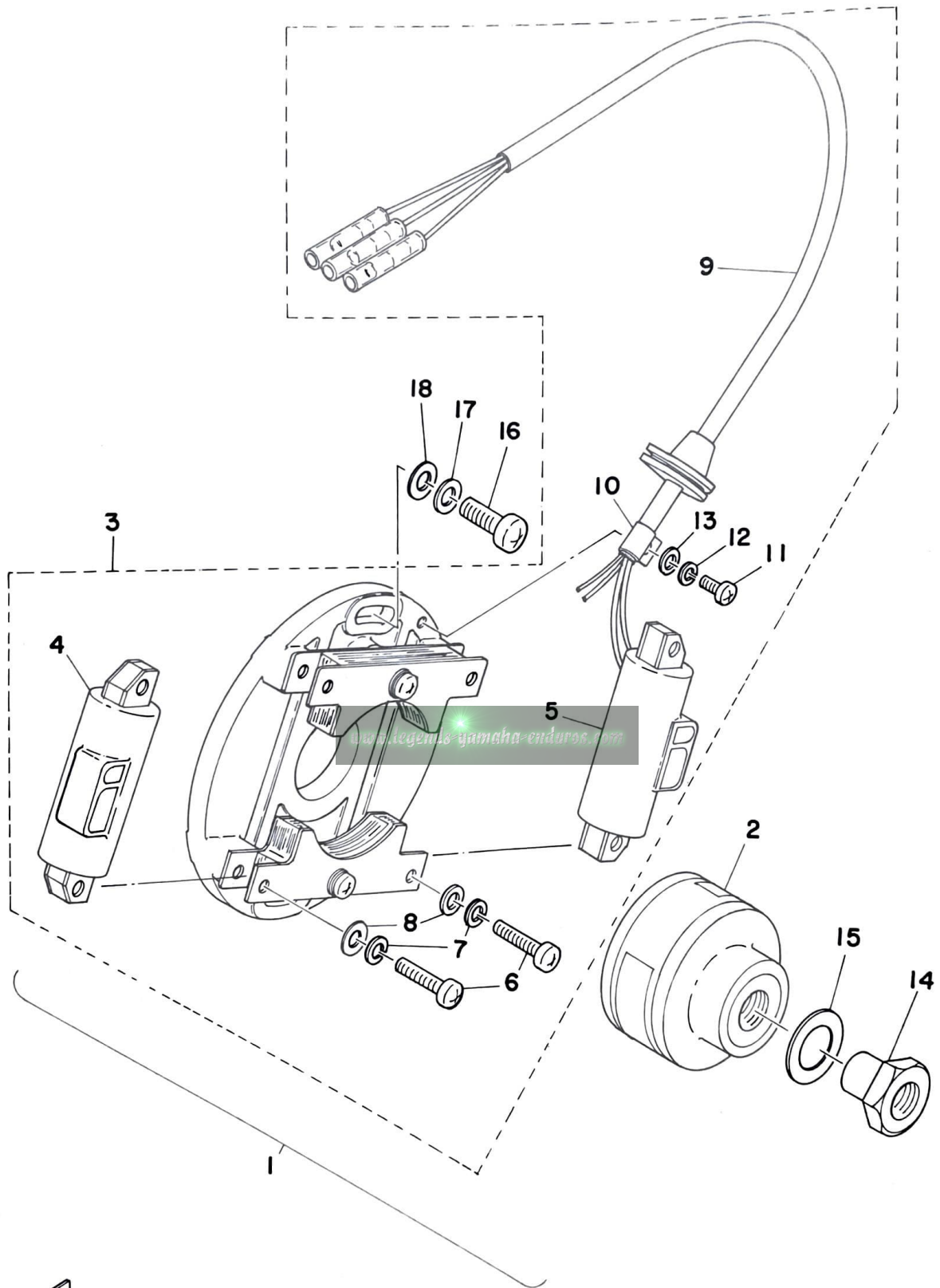
Fig. 11 EXHAUST





| Ref. No. | Parts No.    | Description                          | Q'ty | Applicable<br>Machine No. | Remarks    |
|----------|--------------|--------------------------------------|------|---------------------------|------------|
| 11- 1    | 565-14610-01 | EXHAUST PIPE ASS'Y .....             | 1    |                           |            |
| 2        | 248-14623-00 | GASKET .....                         | 1    |                           |            |
| 3        | 276-14612-10 | NUT, ring .....                      | 1    |                           |            |
| 4        | 152-14613-00 | GASKET, exhaust pipe .....           | 1    |                           |            |
| 5        | 97301-06015  | BOLT, hexagon .....                  | 2    |                           |            |
| 6        | 92901-06100  | WASHER, spring .....                 | 2    |                           |            |
| 7        | 409-14684-00 | BOLT, hook .....                     | 1    |                           |            |
| 8        | 90507-20012  | SPRING, tension (145-14683-00) ..... | 1    |                           |            |
| 9        | 537-14788-00 | BAND, silencer .....                 | 1    |                           |            |
| 10       | 565-14753-00 | SILENCER .....                       | 1    |                           |            |
| 11       | 565-14752-00 | PIPE, outlet .....                   | 1    |                           |            |
| 12       | 97301-06012  | BOLT, hexagon .....                  | 1    |                           |            |
| 13       | 92901-06100  | WASHER, spring .....                 | 1    |                           |            |
| 14       | 537-14771-01 | STAY, muffler .....                  | 1    |                           |            |
| 15       | 565-14771-00 | STAY, muffler .....                  | 1    |                           |            |
| 16       | 97301-06015  | BOLT, hexagon .....                  | 4    |                           |            |
| 17       | 92901-06100  | WASHER, spring .....                 | 4    |                           |            |
| 18       | 90201-07081  | WASHER, plate (808-77525-00) .....   | 4    |                           |            |
| 19       | 168-21639-00 | DAMPER, rear .....                   | 1    |                           |            |
| 20       | 90387-08258  | COLLAR (8.3-15-15) .....             | 1    |                           |            |
| 21       | 90201-08113  | WASHER, plate (611-48556-00) .....   | 2    |                           | (8.2-26-2) |
| 22       | 92901-08100  | WASHER, spring .....                 | 1    |                           |            |
| 23       | 97301-08030  | BOLT, hexagon .....                  | 1    |                           |            |

Fig. 12 C.D.I. MAGNETO



| Ref. No. | Parts No.    | Description                | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|----------------------------|------|---------------------------|---------|
| 12- 1    | 565-85500-11 | C.D.I. MAGNETO ASS'Y ..... | 1    |                           |         |
| 2        | 565-85550-10 | . ROTOR ASS'Y .....        | 1    |                           |         |
| 3        | 565-85510-10 | . STATOR ASS'Y .....       | 1    |                           |         |
| 4        | 565-85566-10 | . . COIL, charge 1 .....   | 1    |                           |         |
| 5        | 565-85567-10 | . . COIL, charge 2 .....   | 1    |                           |         |
| 6        | 98501-05025  | . . SCREW, panhead .....   | 4    |                           |         |
| 7        | 92901-05100  | . . WASHER, spring .....   | 4    |                           |         |
| 8        | 92901-05200  | . . WASHER, plain .....    | 4    |                           |         |
| 9        | 565-85515-10 | . . LEAD WIRE ASS'Y .....  | 1    |                           |         |
| 10       | 109-81328-10 | . . CLAMP, lead wire ..... | 1    |                           |         |
| 11       | 98501-04008  | . . SCREW .....            | 1    |                           |         |
| 12       | 92901-04100  | . . WASHER, spring .....   | 1    |                           |         |
| 13       | 92901-04200  | . . WASHER, plain .....    | 1    |                           |         |
| 14       | 322-85553-10 | . NUT, rotor .....         | 1    |                           |         |
| 15       | 322-85554-10 | . WASHER, rotor .....      | 1    |                           |         |
| 16       | 92501-06020  | SCREW, panhead .....       | 2    |                           |         |
| 17       | 92901-06200  | WASHER, plain .....        | 2    |                           |         |
| 18       | 90201-06045  | WASHER, plate .....        | 2    |                           |         |

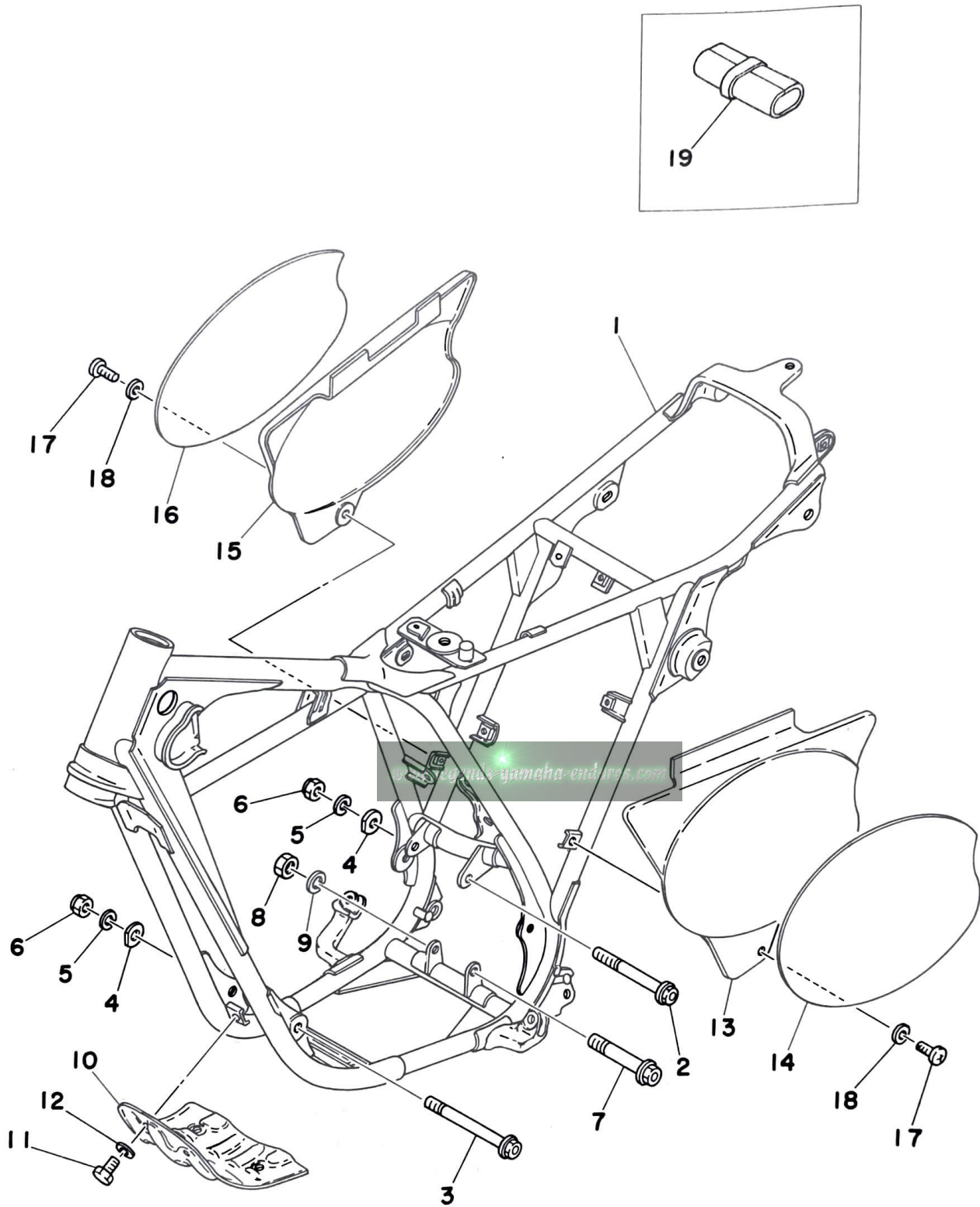
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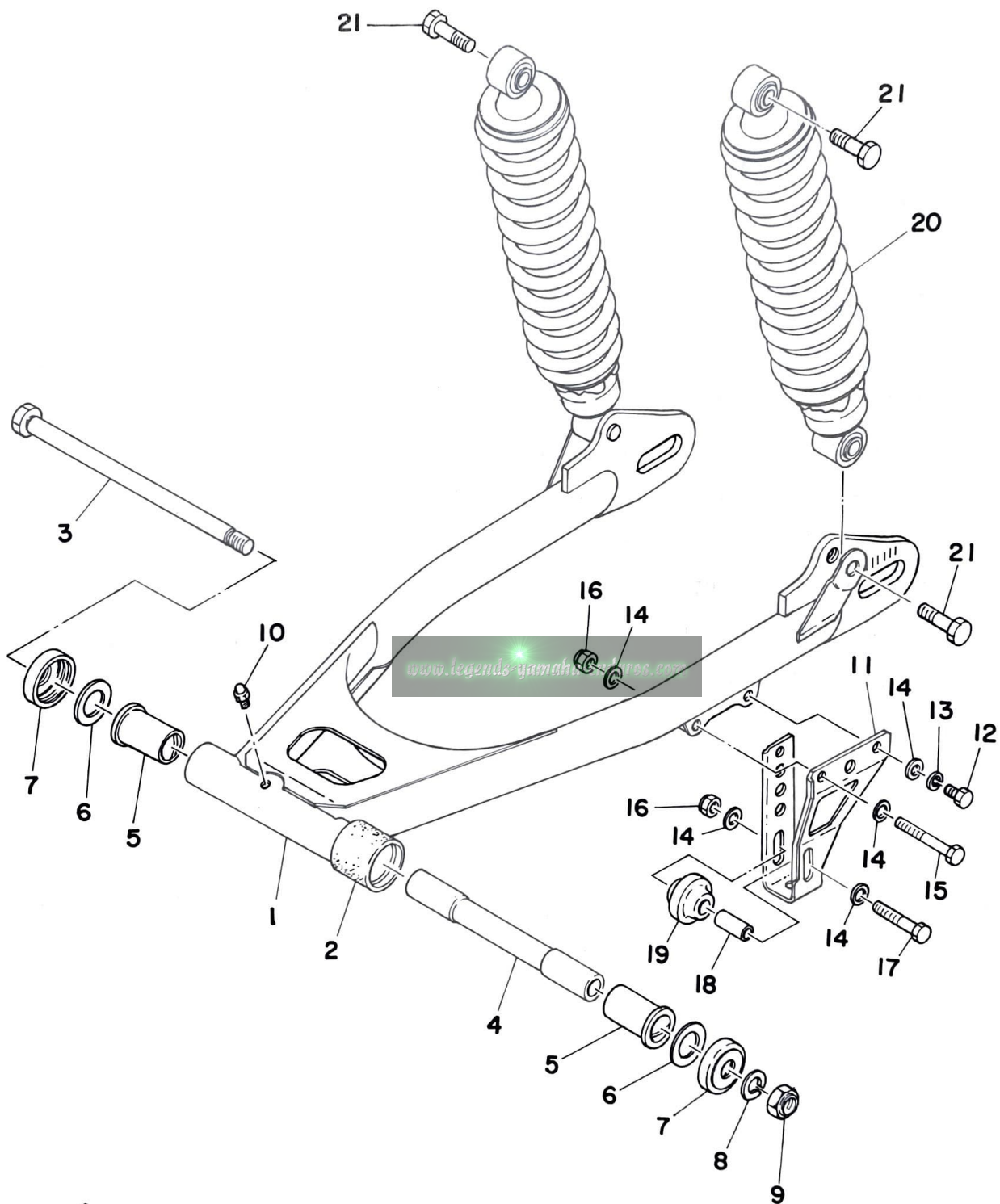
Fig.13 FRAME · SIDE COVER





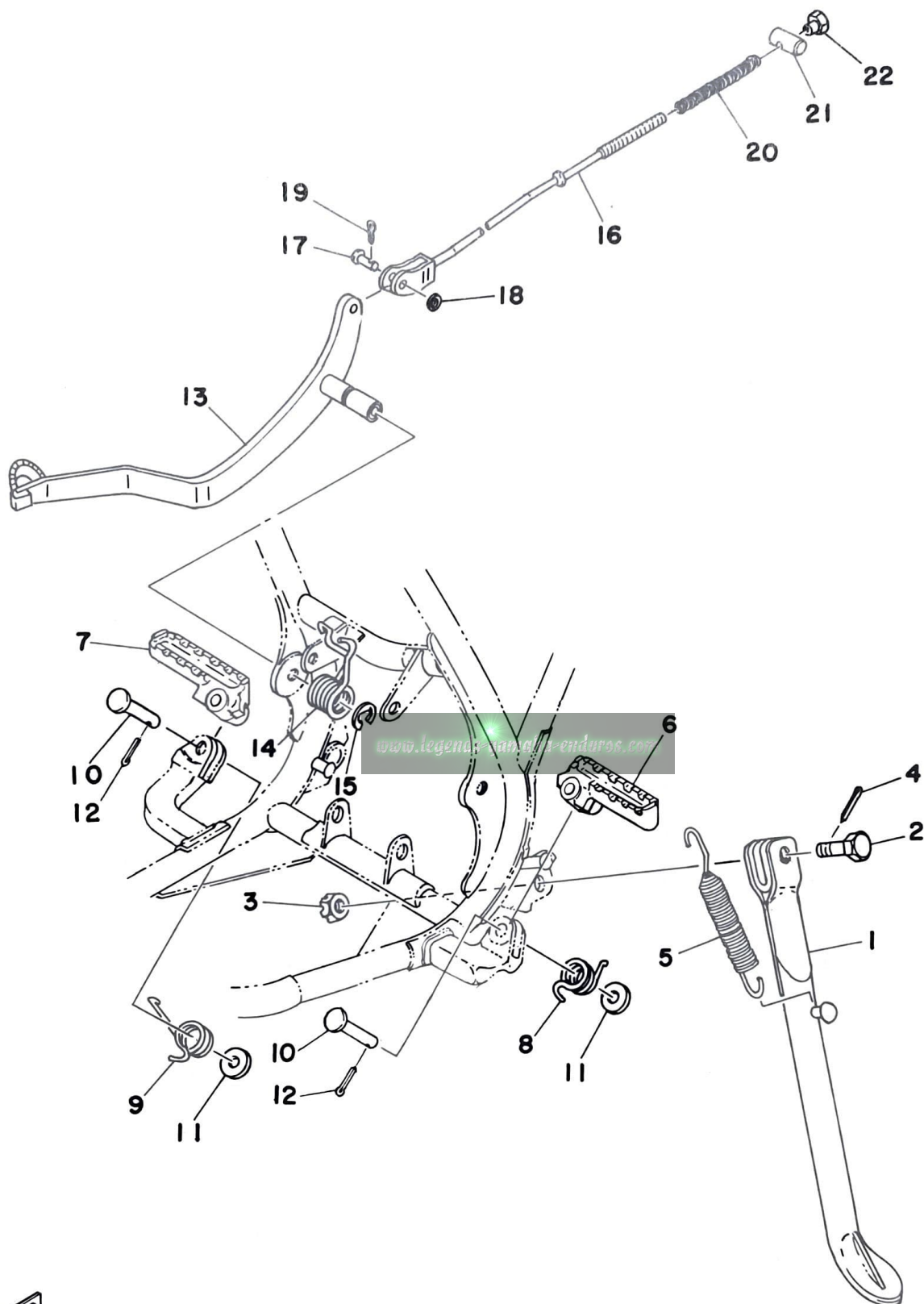
| Ref. No. | Parts No.       | Description                       | Q'ty | Applicable<br>Machine No. | Remarks      |
|----------|-----------------|-----------------------------------|------|---------------------------|--------------|
| 13- 1    | 565-21110-01-33 | FRAME COMP. ....                  | 1    |                           | Yamaha Black |
| 2        | 90105-08022     | BOLT ....                         | 1    |                           |              |
| 3        | 90105-08024     | BOLT ....                         | 1    |                           |              |
| 4        | 90209-08050     | WASHER ....                       | 2    |                           |              |
| 5        | 92901-08100     | WASHER, spring ....               | 2    |                           |              |
| 6        | 90185-08054     | NUT U ....                        | 2    |                           |              |
| 7        | 90105-10037     | BOLT ....                         | 1    |                           |              |
| 8        | 95301-10600     | NUT, hexagon ....                 | 1    |                           |              |
| 9        | 92901-10100     | WASHER, spring ....               | 1    |                           |              |
| 10       | 401-21471-00-33 | PROTECTOR, engine ....            | 1    |                           | Yamaha Black |
| 11       | 97301-06012     | BOLT, hexagon ....                | 4    |                           |              |
| 12       | 92901-06100     | WASHER, spring ....               | 4    |                           |              |
| 13       | 565-21711-01    | COVER, side left ....             | 1    |                           |              |
| 14       | 565-21786-00    | EMBLEM, number left ....          | 1    |                           |              |
| 15       | 565-21721-01    | COVER, side right ....            | 1    |                           |              |
| 16       | 565-21787-00    | EMBLEM, number right ....         | 1    |                           |              |
| 17       | 98903-06015     | SCREW, bind ....                  | 2    |                           |              |
| 18       | 90201-06067     | WASHER, plate (116-28324-00) .... | 2    |                           | (6.5-20-1.6) |
| 19       | 401-28100-10    | TOOL ASS'Y ....                   | 1    |                           |              |

Fig.14 REAR ARM · REAR CUSHION



| Ref. No. | Parts No.       | Description                 | Q'ty | Applicable Machine No. | Remarks      |
|----------|-----------------|-----------------------------|------|------------------------|--------------|
| 14- 1    | 565-22110-00-33 | REAR ARM COMP. ....         | 1    |                        | Yamaha Black |
| 2        | 443-22151-00    | SEAL, guard ....            | 1    |                        |              |
| 3        | 403-22141-00    | SHAFT, pivot ....           | 1    |                        |              |
| 4        | 403-22124-00    | BUSHING 2 ....              | 1    |                        |              |
| 5        | 90386-18028     | BUSHING (401-22123-00) .... | 2    |                        |              |
| 6        | 401-22127-00    | SHIM (19-28-0.3) ....       | U.N  |                        |              |
| 7        | 401-22128-01    | COVER, thrust ....          | 2    |                        |              |
| 8        | 92901-12100     | WASHER, spring ....         | 1    |                        |              |
| 9        | 90185-12046     | NUT U ....                  | 1    |                        |              |
| 10       | 93700-06005     | NIPPLE, grease ....         | 1    |                        |              |
| 11       | 401-22153-00-33 | GUARD, chain ....           | 1    |                        | Yamaha Black |
| 12       | 97301-06012     | BOLT, hexagon ....          | 1    |                        |              |
| 13       | 92901-06100     | WASHER, spring ....         | 1    |                        |              |
| 14       | 92901-06600     | WASHER, plate ....          | 5    |                        |              |
| 15       | 97301-06055     | BOLT ....                   | 1    |                        |              |
| 16       | 95601-06100     | NUT U ....                  | 2    |                        |              |
| 17       | 97301-06040     | BOLT, hexagon ....          | 1    |                        |              |
| 18       | 90560-06003     | SPACER (322-22137-00) ....  | 1    |                        |              |
| 19       | 322-22178-00    | TENSIONER ....              | 1    |                        |              |
| 20       | 565-22210-00    | REAR CUSHION ASS'Y ....     | 2    |                        |              |
| 21       | 90106-10025     | BOLT (214-22241-00) ....    | 4    |                        |              |

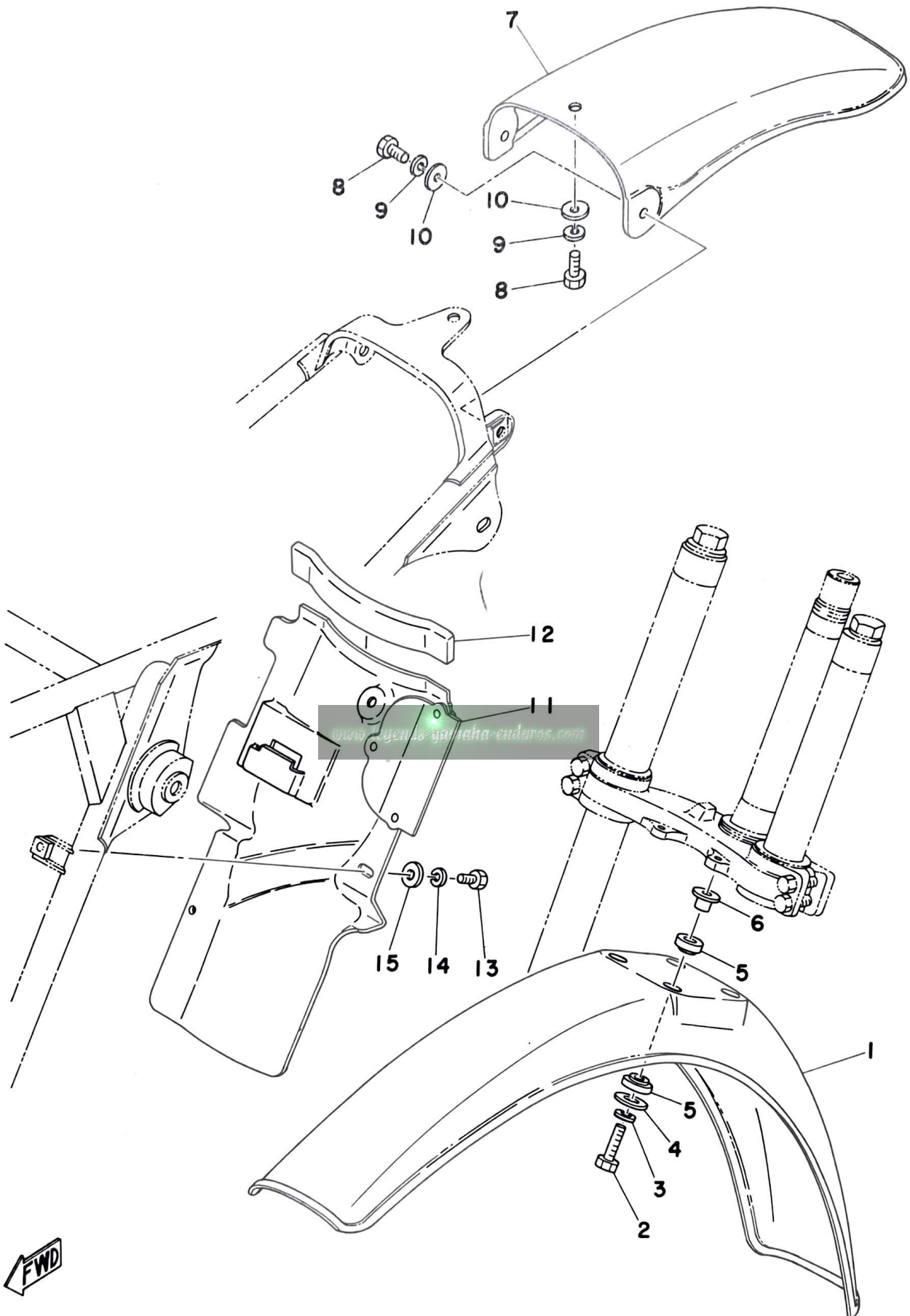
Fig. 15 STAND · FOOTREST · BRAKE PEDAL



| Ref. No. | Parts No.       | Description                         | Q'ty | Applicable<br>Machine No. | Remarks      |
|----------|-----------------|-------------------------------------|------|---------------------------|--------------|
| 15- 1    | 456-27311-00    | STAND, side .....                   | 1    |                           |              |
| 2        | 90102-10006     | BOLT (278-27317-00) .....           | 1    |                           |              |
| 3        | 90171-10012     | NUT, castle .....                   | 1    |                           |              |
| 4        | 91401-20025     | PIN, cotter .....                   | 1    |                           |              |
| 5        | 90507-29021     | SPRING, torsion .....               | 1    |                           |              |
| 6        | 565-27411-00    | FOOTREST, left .....                | 1    |                           |              |
| 7        | 565-27421-00    | FOOTREST, right .....               | 1    |                           |              |
| 8        | 90508-18298     | SPRING, torsion .....               | 1    |                           |              |
| 9        | 90508-18299     | SPRING, torsion .....               | 1    |                           |              |
| 10       | 91701-08042     | PIN, clevis .....                   | 2    |                           |              |
| 11       | 90201-08200     | WASHER, plate .....                 | 2    |                           |              |
| 12       | 91401-25012     | PIN, cotter .....                   | 2    |                           |              |
| 13       | 565-27211-01-33 | PEDAL, brake .....                  | 1    |                           | Yamaha Black |
| 14       | 90508-45290     | SPRING, torsion .....               | 1    |                           |              |
| 15       | 93430-10015     | CIRCLIP (E-10) .....                | 1    |                           |              |
| 16       | 248-27231-00    | ROD, brake .....                    | 1    |                           |              |
| 17       | 90240-06006     | PIN, with hole (248-27228-00) ..... | 1    |                           |              |
| 18       | 92901-06200     | WASHER, plain .....                 | 1    |                           |              |
| 19       | 91401-25012     | PIN, cotter .....                   | 1    |                           |              |
| 20       | 90501-10245     | SPRING (180-27236-00) .....         | 1    |                           |              |
| 21       | 90249-12008     | PIN (156-27237-00) .....            | 1    |                           |              |
| 22       | 90179-06176     | NUT .....                           | 1    |                           |              |



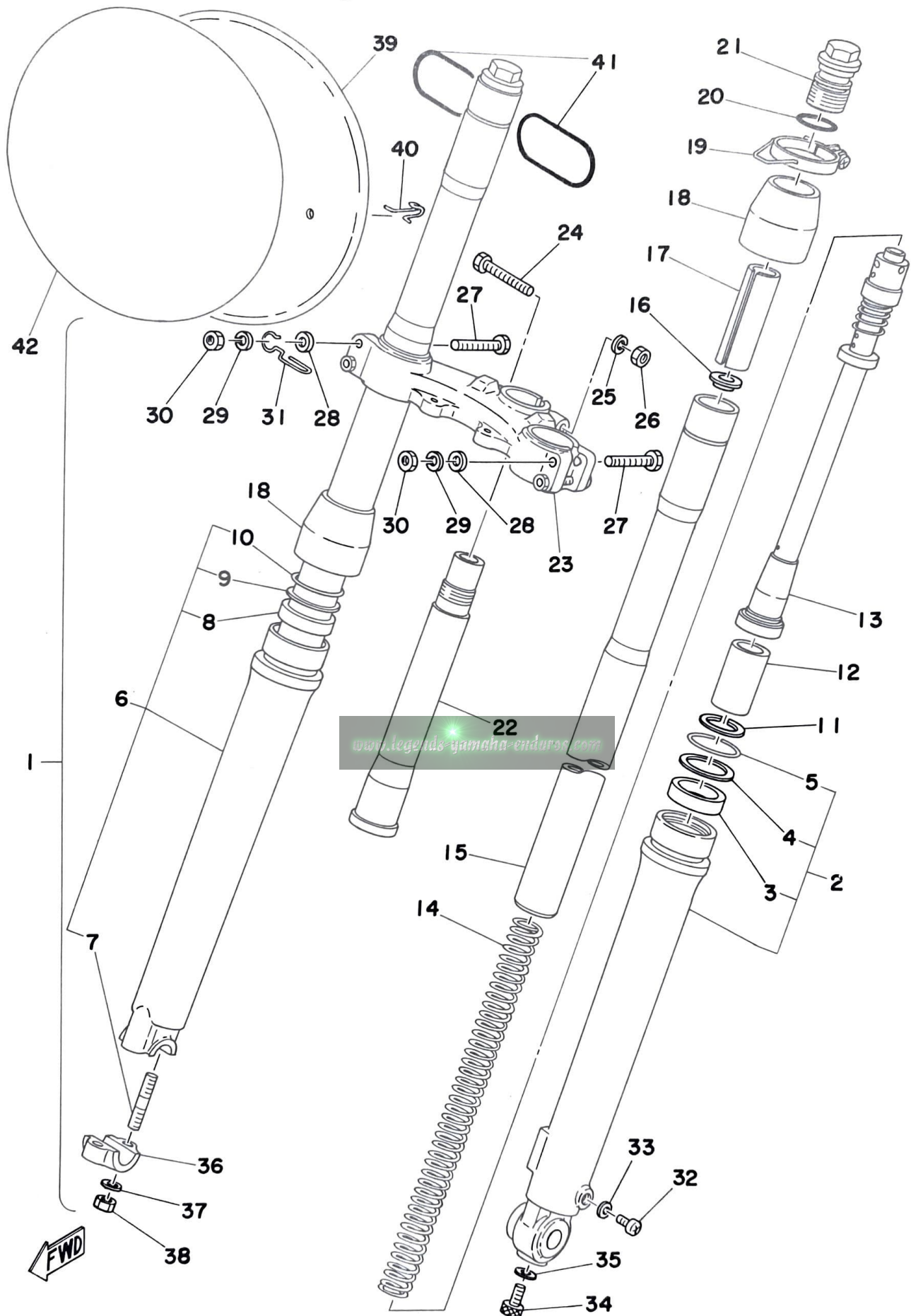
Fig. 16 FRONT FENDER · REAR FENDER



| Ref. No. | Parts No.    | Description                        | Q'ty | Applicable<br>Machine No. | Remarks      |
|----------|--------------|------------------------------------|------|---------------------------|--------------|
| 16- 1    | 453-21511-00 | FENDER, front .....                | 1    |                           |              |
| 2        | 97301-06030  | BOLT .....                         | 4    |                           |              |
| 3        | 92901-06100  | WASHER, spring .....               | 4    |                           |              |
| 4        | 90201-06067  | WASHER, plate (116-28324-00) ..... | 4    |                           | (6.5-20-1.6) |
| 5        | 322-21541-00 | DAMPER, fender .....               | 8    |                           |              |
| 6        | 90387-06388  | COLLAR (322-21544-00) .....        | 4    |                           |              |
| 7        | 537-21611-10 | FENDER, rear .....                 | 1    |                           |              |
| 8        | 97301-06015  | BOLT, hexagon .....                | 3    |                           |              |
| 9        | 92901-06100  | WASHER, spring .....               | 3    |                           |              |
| 10       | 90201-06067  | WASHER, plate (116-28324-00) ..... | 3    |                           | (6.5-20-1.6) |
| 11       | 565-21620-01 | MUD GUARD ASS'Y .....              | 1    |                           |              |
| 12       | 565-21746-00 | SEAL, mud guard .....              | 1    |                           |              |
| 13       | 97301-06015  | BOLT, hexagon .....                | 3    |                           |              |
| 14       | 92901-06100  | WASHER, spring .....               | 3    |                           |              |
| 15       | 90201-06067  | WASHER, plate (116-28324-00) ..... | 3    |                           | (6.5-20-1.6) |

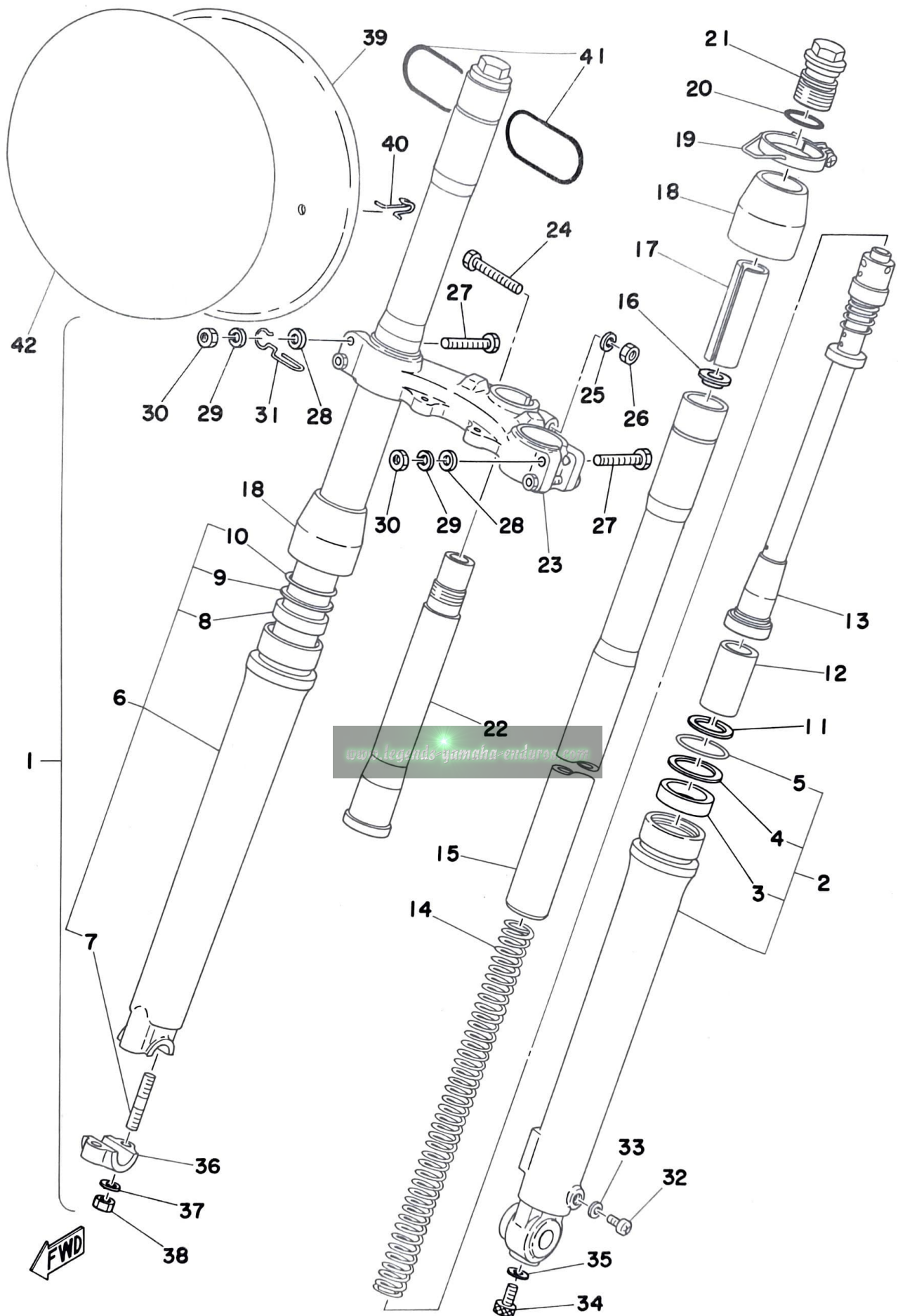
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Fig. 17 FRONT FORK



| Ref. No. | Parts No.       | Description                  | Q'ty | Applicable Machine No. | Remarks        |
|----------|-----------------|------------------------------|------|------------------------|----------------|
| 17- 1    | 509-23101-01    | FRONT FORK ASS'Y             | 1    |                        |                |
| 2        | 498-23126-00    | . TUBE, outer left           | 1    |                        |                |
| 3        | 278-23145-51    | . . OIL SEAL                 | 1    |                        |                |
| 4        | 214-23146-00    | . . WASHER, oil seal         | 1    |                        |                |
| 5        | 214-23156-00    | . . CLIP, oil seal           | 1    |                        |                |
| 6        | 498-23136-00    | . TUBE, outer right          | 1    |                        |                |
| 7        | 278-23128-50    | . . BOLT, axle holder        | 2    |                        |                |
| 8        | 278-23145-51    | . . OIL SEAL                 | 1    |                        |                |
| 9        | 214-23146-00    | . . WASHER, oil seal         | 1    |                        |                |
| 10       | 214-23156-00    | . . CLIP, oil seal           | 1    |                        |                |
| 11       | 93450-30033     | . CIRCLIP                    | 2    |                        |                |
| 12       | 509-23171-00    | . PISTON, front fork         | 2    |                        |                |
| 13       | 509-23170-01    | . CYLINDER, front fork       | 2    |                        |                |
| 14       | 509-23141-01    | . SPRING, front fork         | 2    |                        |                |
| 15       | 509-23124-01    | . TUBE, inner                | 2    |                        |                |
| 16       | 278-23142-50    | . SPACER                     | 2    |                        |                |
| 17       | 341-23118-50    | . SPACER                     | 2    |                        |                |
| 18       | 292-23144-00    | . SEAL, dust                 | 2    |                        |                |
| 19       | 90460-54061     | . CLAMP, hose (322-23318-01) | 1    |                        |                |
| 20       | 214-23114-00    | . PACKING (O-RING)           | 2    |                        |                |
| 21       | 291-23111-60    | . BOLT, cap                  | 2    |                        |                |
| 22       | 322-23341-00    | . SHAFT, steering            | 1    |                        |                |
| 23       | 483-23345-00-98 | . BRACKET, under             | 1    |                        | Frosting Black |
| 24       | 322-23356-00    | . BOLT                       | 1    |                        |                |
| 25       | 92901-10100     | . WASHER, spring             | 1    |                        |                |
| 26       | 322-23357-00    | . NUT                        | 1    |                        |                |
| 27       | 90109-08397     | . BOLT                       | 4    |                        |                |
| 28       | 90201-08544     | . WASHER, plate              | 4    |                        |                |
| 29       | 92901-08100     | . WASHER, spring             | 4    |                        |                |
| 30       | 90170-08180     | . NUT                        | 4    |                        |                |
| 31       | 434-23319-00    | . HOLDER, wire               | 1    |                        |                |
| 32       | 122-23119-01    | . PLUG, drain                | 2    |                        |                |

Fig. 17 FRONT FORK

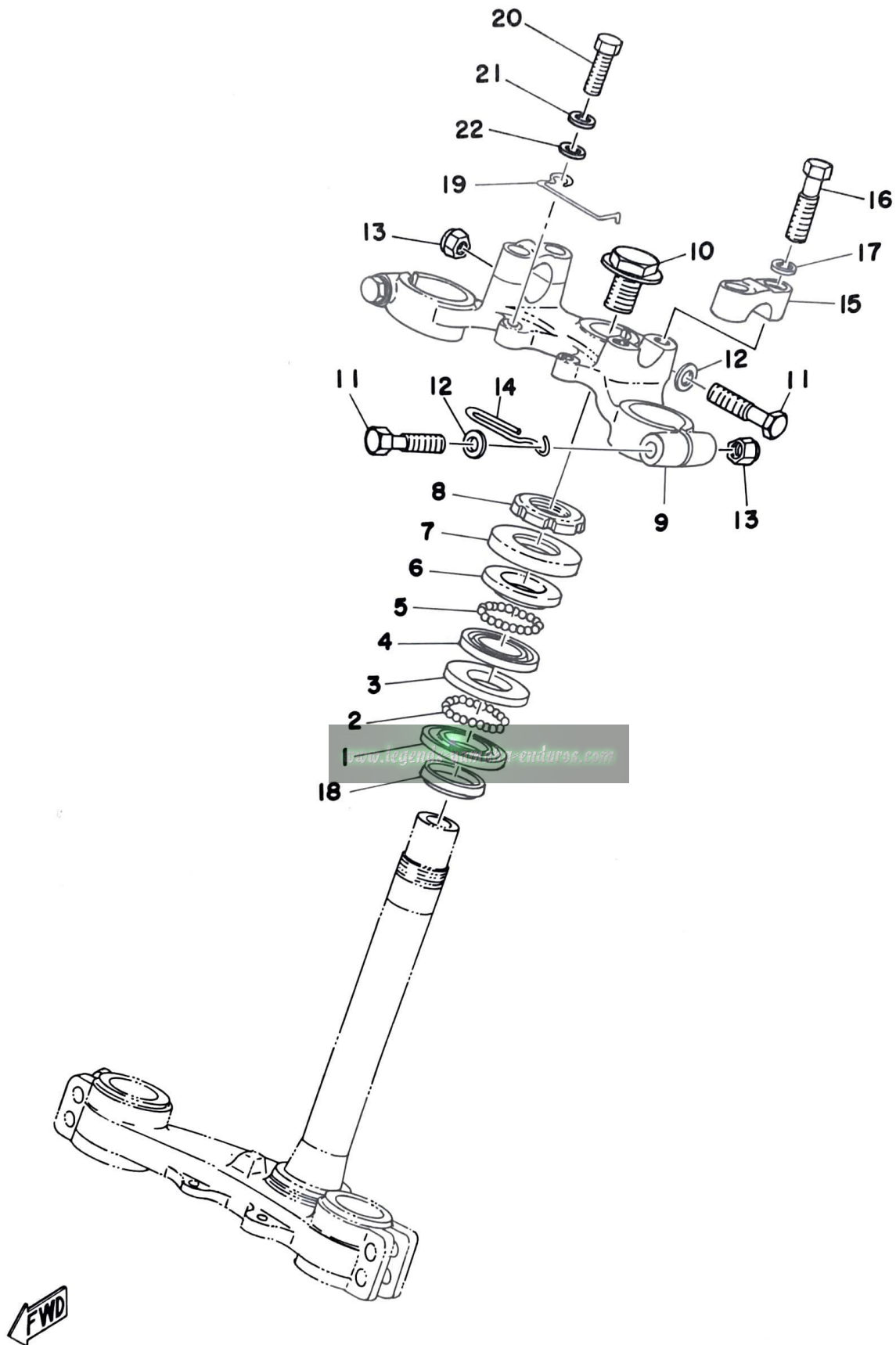




| Ref. No. | Parts No.    | Description                | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|----------------------------|------|---------------------------|---------|
| 17-33    | 122-23129-00 | . GASKET, drain plug ..... | 2    |                           |         |
| 34       | 278-23181-50 | . BOLT .....               | 2    |                           |         |
| 35       | 278-23158-50 | . GASKET .....             | 2    |                           |         |
| 36       | 291-23167-60 | . HOLDER, axle .....       | 1    |                           |         |
| 37       | 90201-08544  | . WASHER, plate .....      | 2    |                           |         |
| 38       | 90170-08176  | . NUT .....                | 2    |                           |         |
| 39       | 322-23485-00 | PLATE, number .....        | 1    |                           |         |
| 40       | 431-23486-02 | STAY, number plate .....   | 2    |                           |         |
| 41       | 93210-44280  | O-RING (3.1-44.4) .....    | 2    |                           |         |
| 42       | 322-23395-00 | EMBLEM, number .....       | 1    |                           |         |

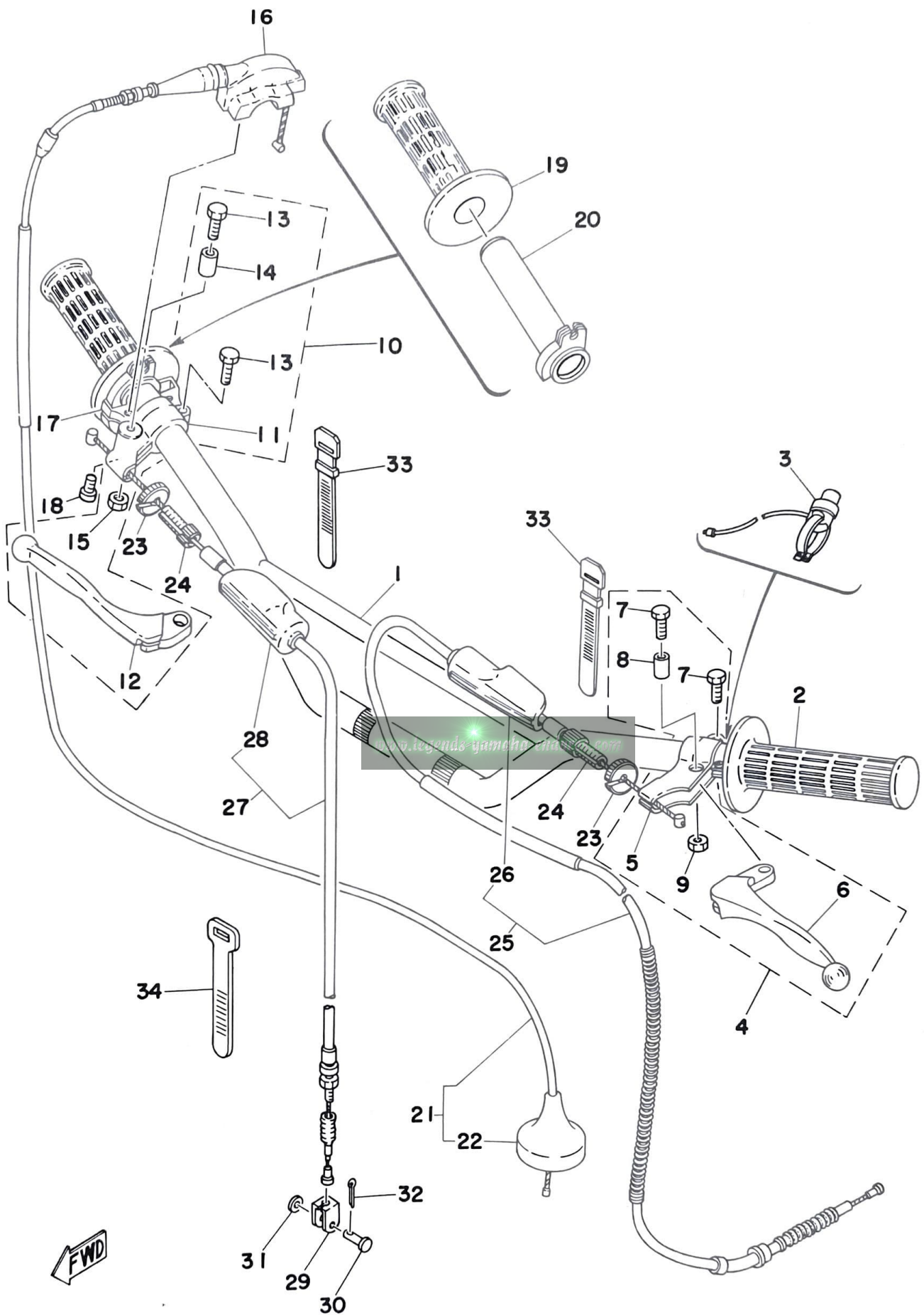
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Fig. 18 STEERING



| Ref. No. | Parts No.       | Description                        | Q'ty | Applicable<br>Machine No. | Remarks        |
|----------|-----------------|------------------------------------|------|---------------------------|----------------|
| 18- 1    | 156-23411-00    | RACE, ball 1 .....                 | 1    |                           |                |
| 2        | 93501-04011     | BALL (1/4 inch) .....              | 19   |                           |                |
| 3        | 156-23412-00    | RACE, ball 2 .....                 | 1    |                           |                |
| 4        | 122-23412-00    | RACE, ball 2 .....                 | 1    |                           |                |
| 5        | 93503-16010     | BALL (3/16 inch) .....             | 22   |                           |                |
| 6        | 122-23411-00    | RACE, ball 1 .....                 | 1    |                           |                |
| 7        | 122-23416-00    | COVER, ball race .....             | 1    |                           |                |
| 8        | 90179-25033     | NUT (137-23454-00) .....           | 1    |                           |                |
| 9        | 321-23435-00-98 | CROWN, handle .....                | 1    |                           | Frosting Black |
| 10       | 90105-14060     | BOLT .....                         | 1    |                           |                |
| 11       | 97313-08055     | BOLT, hexagon .....                | 3    |                           |                |
| 12       | 90201-08083     | WASHER, plate (156-27226-00) ..... | 3    |                           |                |
| 13       | 95601-08100     | NUT, U .....                       | 3    |                           |                |
| 14       | 434-23319-00    | HOLDER, wire .....                 | 1    |                           |                |
| 15       | 401-23441-00-98 | HOLDER, handle upper .....         | 2    |                           | Frosting Black |
| 16       | 97323-08035     | BOLT, hexagon .....                | 4    |                           |                |
| 17       | 92901-08100     | WASHER, spring .....               | 4    |                           |                |
| 18       | 164-23462-00    | SEAL, dust .....                   | 1    |                           |                |
| 19       | 483-23318-00    | HOLDER, wire .....                 | 1    |                           |                |
| 20       | 97301-06014     | BOLT, hexagon .....                | 1    |                           |                |
| 21       | 92901-06100     | WASHER, spring .....               | 1    |                           |                |
| 22       | 92901-06600     | WASHER, plate .....                | 1    |                           |                |

Fig. 19 HANDLE · WIRE

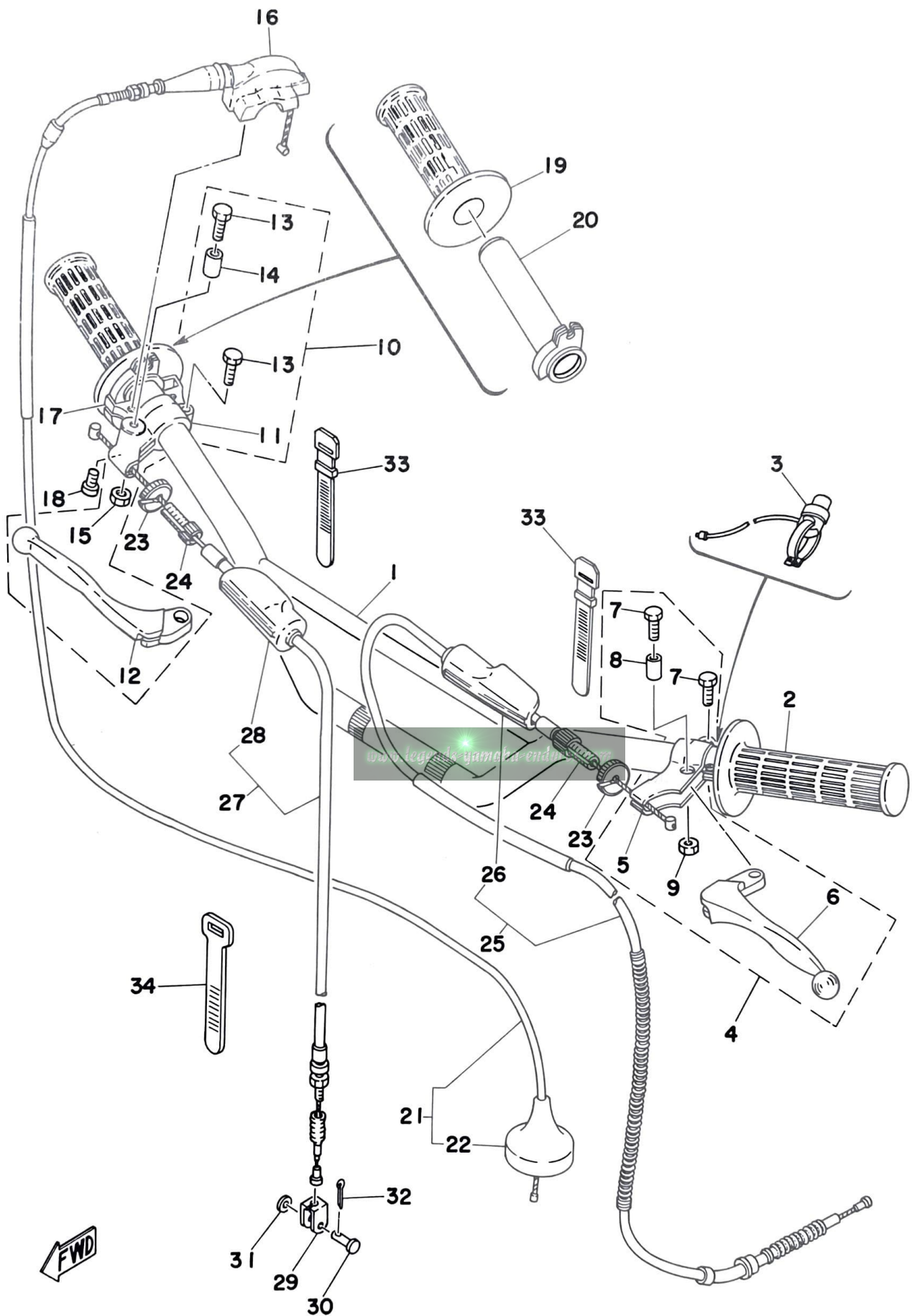


| Ref. No. | Parts No.    | Description                         | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|-------------------------------------|------|---------------------------|---------|
| 19- 1    | 483-26111-00 | HANDLE .....                        | 1    |                           |         |
| 2        | 509-26241-00 | GRIP, left .....                    | 1    |                           |         |
| 3        | 363-83976-00 | SWITCH, handle l .....              | 1    |                           |         |
| 4        | 214-82910-03 | LEVER HOLDER ASS'Y, left .....      | 1    |                           |         |
| 5        | 214-82911-01 | . HOLDER, lever left .....          | 1    |                           |         |
| 6        | 214-83912-01 | . LEVER, left .....                 | 1    |                           |         |
| 7        | 97303-06020  | . BOLT, hexagon .....               | 2    |                           |         |
| 8        | 214-83913-00 | . COLLAR, lever .....               | 1    |                           |         |
| 9        | 95301-06600  | . NUT, hexagon .....                | 1    |                           |         |
| 10       | 233-82920-03 | LEVER HOLDER ASS'Y, right .....     | 1    |                           |         |
| 11       | 233-82921-31 | . HOLDER, lever right .....         | 1    |                           |         |
| 12       | 233-83922-31 | . LEVER, right .....                | 1    |                           |         |
| 13       | 97303-06020  | . BOLT, hexagon .....               | 2    |                           |         |
| 14       | 214-83913-00 | . COLLAR, lever .....               | 1    |                           |         |
| 15       | 95301-06600  | . NUT, hexagon .....                | 1    |                           |         |
| 16       | 322-26281-00 | CAP, grip upper .....               | 1    |                           |         |
| 17       | 322-26282-00 | CAP, grip under .....               | 1    |                           |         |
| 18       | 98503-05020  | SCREW, panhead .....                | 2    |                           |         |
| 19       | 509-26242-00 | GRIP, right .....                   | 1    |                           |         |
| 20       | 322-26243-00 | TUBE, guide .....                   | 1    |                           |         |
| 21       | 537-26311-00 | WIRE, throttle (1145mm) .....       | 1    |                           |         |
| 22       | 431-26329-00 | . CAP, rubber .....                 | 1    |                           |         |
| 23       | 90179-08148  | NUT (168-26344-00) .....            | 2    |                           |         |
| 24       | 90123-08046  | BOLT (168-26337-00) .....           | 2    |                           |         |
| 25       | 537-26335-00 | WIRE, clutch (1050mm) .....         | 1    |                           |         |
| 26       | 382-26372-01 | . COVER, lever .....                | 1    |                           |         |
| 27       | 483-26341-01 | WIRE, brake (1150mm) .....          | 1    |                           |         |
| 28       | 382-26372-01 | . COVER, lever .....                | 1    |                           |         |
| 29       | 156-26347-00 | JOINT, wire .....                   | 1    |                           |         |
| 30       | 90240-08012  | PIN, with hole (156-27229-00) ..... | 1    |                           |         |
| 31       | 90201-08083  | WASHER, plate (156-27226-00) .....  | 1    |                           |         |
| 32       | 91401-20012  | PIN, cotter .....                   | 1    |                           |         |

(8.2-13-0.3)



Fig. 19 HANDLE · WIRE



FWD

| Ref. No. | Parts No.    | Description             | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|-------------------------|------|---------------------------|---------|
| 19-33    | 437-83936-00 | BAND, switch cord ..... | 2    |                           |         |
| 34       | 341-26397-01 | BAND .....              | 2    |                           |         |

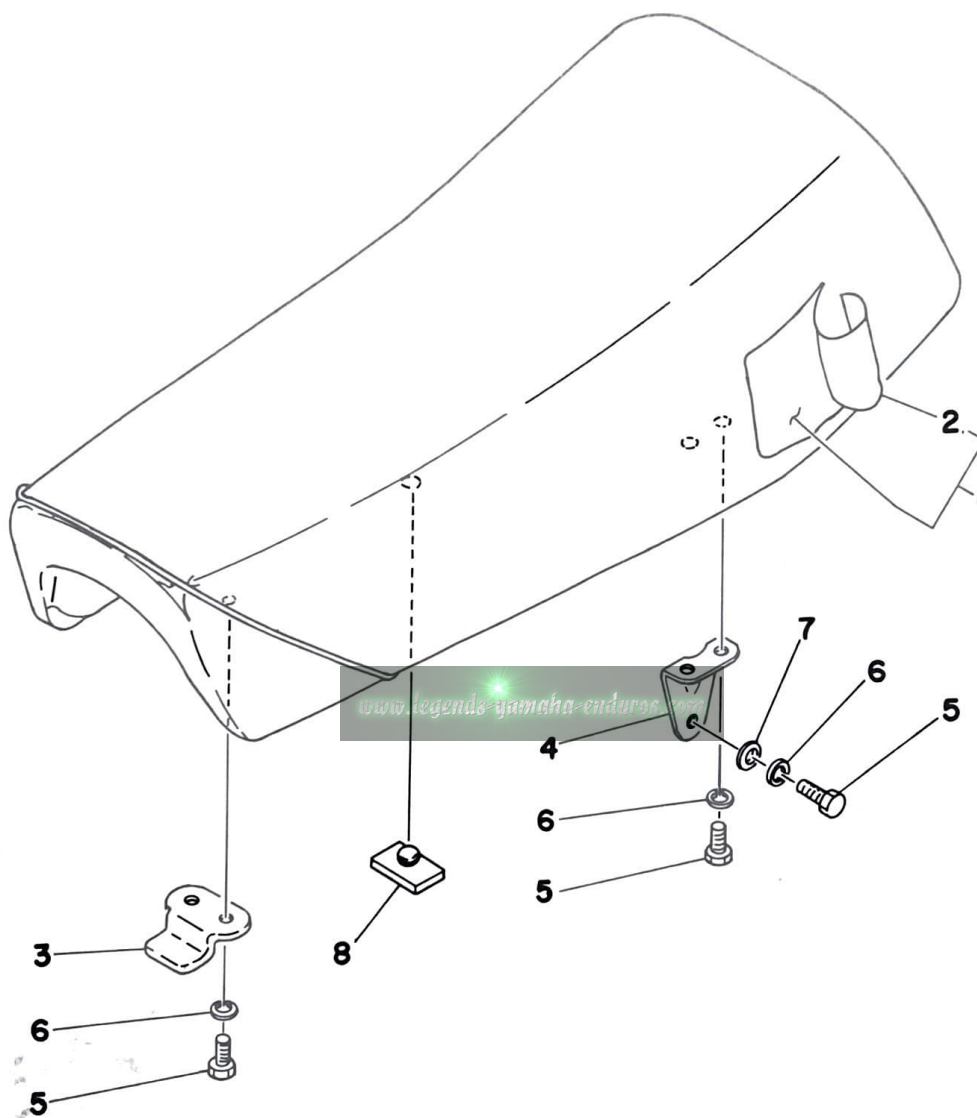
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| Ref. No. | Parts No.       | Description                    | Q'ty | Applicable<br>Machine No. | Remarks     |
|----------|-----------------|--------------------------------|------|---------------------------|-------------|
| 20- 1    | 565-24110-00-01 | FUEL TANK COMP. ....           | 1    |                           | Clean White |
| 2        | 565-24244-00    | . GRAPHIC 1 ....               | 1    |                           |             |
| 3        | 565-24245-00    | . GRAPHIC 2 ....               | 1    |                           |             |
| 4        | 565-24246-00    | . GRAPHIC 3 ....               | 1    |                           |             |
| 5        | 565-24247-00    | . GRAPHIC 4 ....               | 1    |                           |             |
| 6        | 565-24248-00    | . GRAPHIC 5 ....               | 1    |                           |             |
| 7        | 565-24249-00    | . GRAPHIC 6 ....               | 1    |                           |             |
| 8        | 322-24611-01    | BODY, cap ....                 | 1    |                           |             |
| 9        | 90430-35122     | GASKET ....                    | 1    |                           |             |
| 10       | 90445-09111     | HOSE (129-24311-00 5-430) .... | 1    |                           |             |
| 11       | 90480-25135     | GROMMET (322-24182-00) ....    | 1    |                           |             |
| 12       | 90209-08098     | WASHER (341-83348-00) ....     | 1    |                           |             |
| 13       | 92901-08100     | WASHER, spring ....            | 1    |                           |             |
| 14       | 97301-08015     | BOLT, hexagon ....             | 1    |                           |             |
| 15       | 156-24181-00    | DAMPER, locating ....          | 2    |                           |             |
| 16       | 401-24183-00    | DAMPER, locating ....          | 1    |                           |             |
| 17       | 322-24500-02    | FUEL COCK ASS'Y ....           | 1    |                           |             |
| 18       | 90445-11149     | HOSE (322-24311-00 7-200) .... | 1    |                           |             |
| 19       | 90467-10008     | CLIP (143-24356-00) ....       | 2    |                           |             |

Fig. 21 SEAT

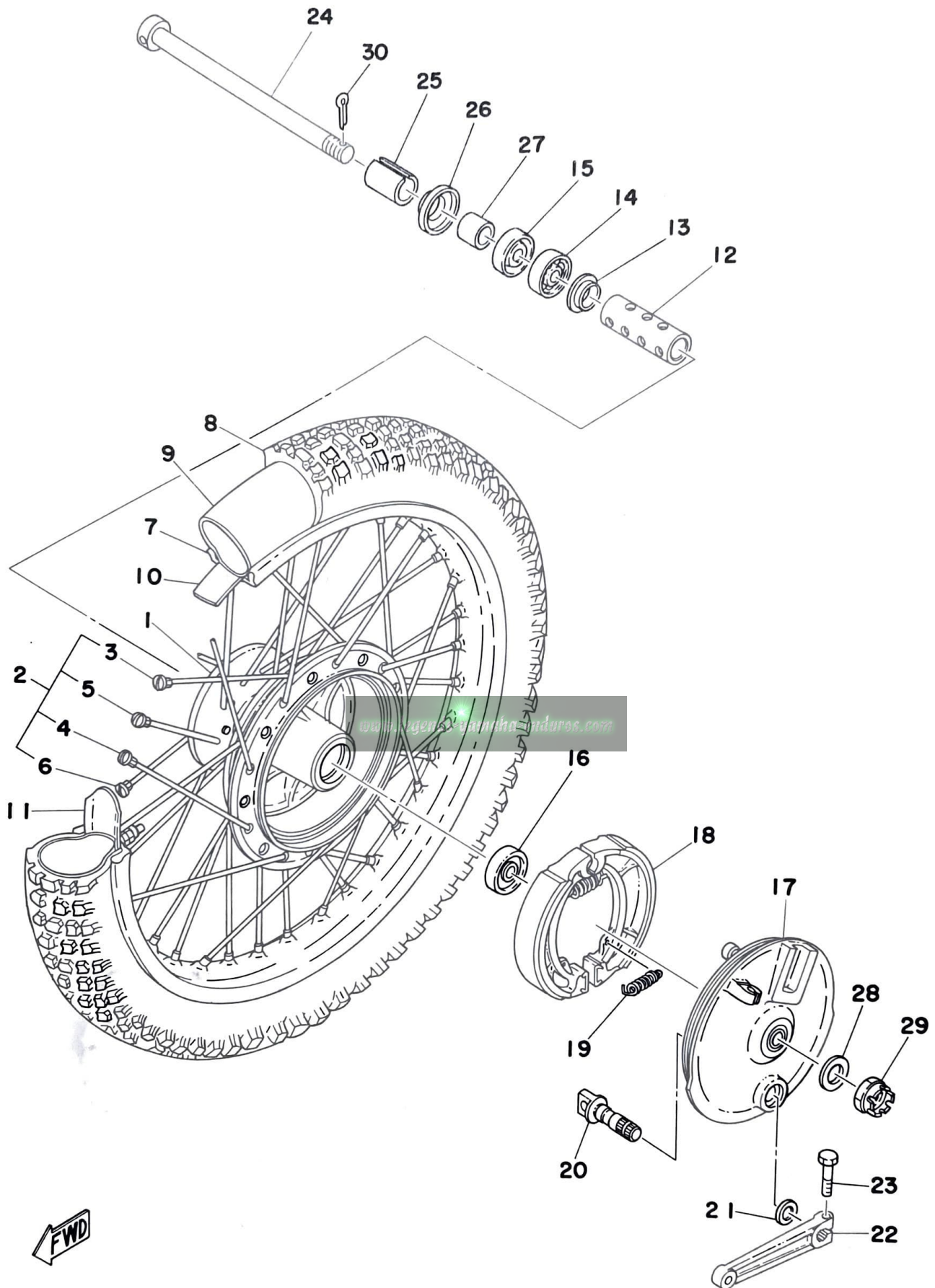




| Ref. No. | Parts No.    | Description            | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|------------------------|------|---------------------------|---------|
| 21- 1    | 565-24770-00 | SEMI DOUBLE SEAT ASS'Y | 1    |                           |         |
| 2        | 565-24771-00 | . COVER, seat          | 1    |                           |         |
| 3        | 322-24748-00 | BRACKET, seat front    | 1    |                           |         |
| 4        | 509-24738-00 | BRACKET, seat rear     | 2    |                           |         |
| 5        | 97301-06015  | BOLT, hexagon          | 8    |                           |         |
| 6        | 92901-06100  | WASHER, spring         | 8    |                           |         |
| 7        | 92901-06200  | WASHER, plain          | 2    |                           |         |
| 8        | 509-24724-00 | DAMPER, seat           | 6    |                           |         |

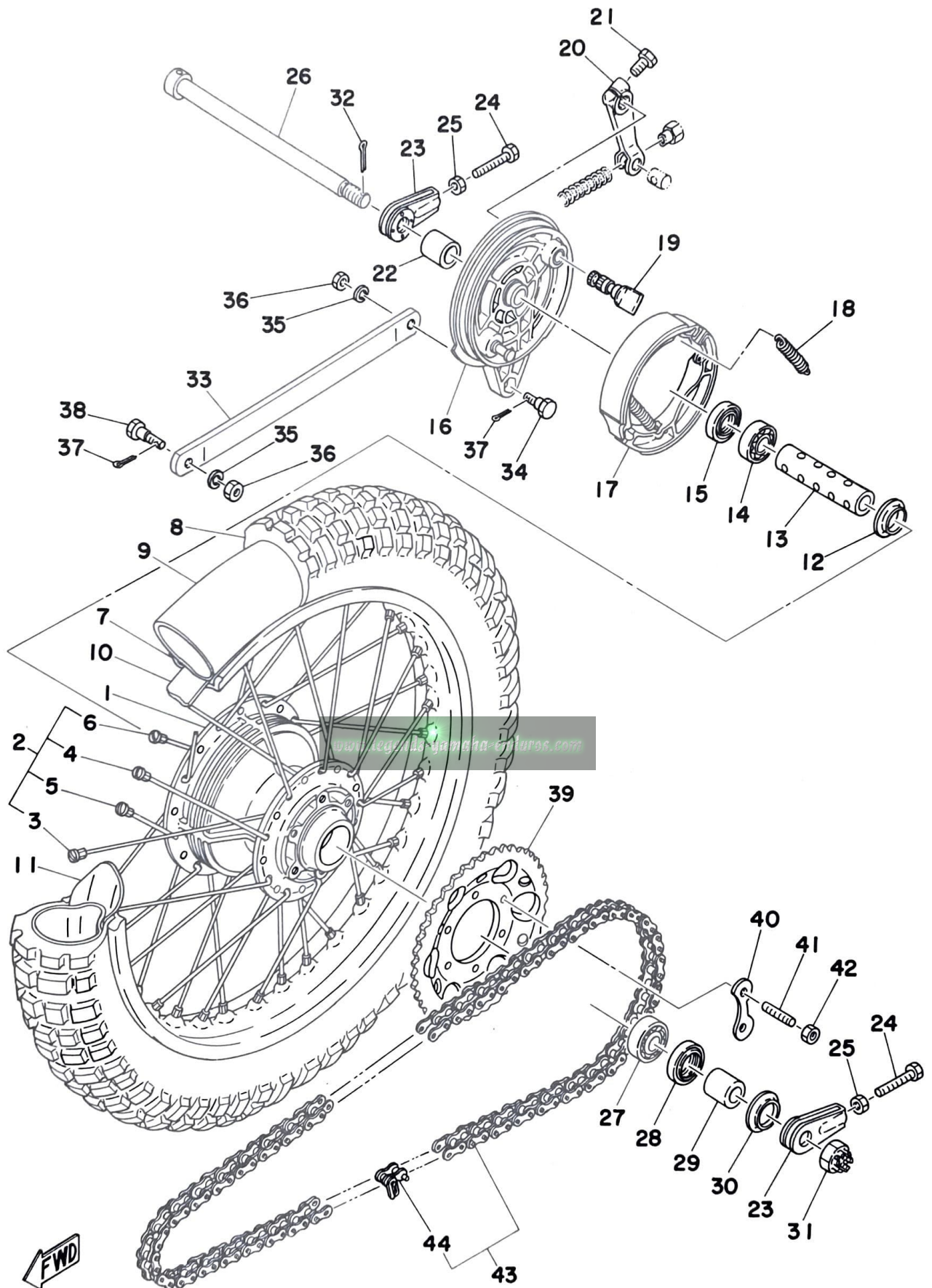
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Fig. 22 FRONT WHEEL



| Ref. No. | Parts No.       | Description                      | Q'ty | Applicable Machine No. | Remarks    |
|----------|-----------------|----------------------------------|------|------------------------|------------|
| 22- 1    | 322-25111-00-98 | HUB, front                       | 1    |                        |            |
| 2        | 322-25104-00    | SPOKE SET                        | 1s   |                        |            |
| 3        | 322-25196-90    | . SPOKE SET, inner left (10PCS)  | 1s   |                        |            |
| 4        | 322-25197-90    | . SPOKE SET, outer left (10PCS)  | 1s   |                        |            |
| 5        | 322-25179-90    | . SPOKE SET, inner right (10PCS) | 1s   |                        |            |
| 6        | 322-25189-90    | . SPOKE SET, outer right (10PCS) | 1s   |                        |            |
| 7        | 94416-21150     | RIM, front (1.60A-21)            | 1    |                        |            |
| 8        | 94130-21096     | TIRE, front (3.00-21-4PR)        | 1    |                        |            |
| 9        | 94230-21038     | TUBE, front (3.00-21)            | 1    |                        |            |
| 10       | 94327-21024     | BAND, rim (3.00-21)              | 1    |                        |            |
| 11       | 214-25394-00    | SPACER, bead                     | 2    |                        |            |
| 12       | 322-25117-00    | SPACER, bearing                  | 1    |                        |            |
| 13       | 146-25116-00    | FLANGE, spacer                   | 1    |                        |            |
| 14       | 93306-20201     | BEARING (6202)                   | 1    |                        |            |
| 15       | 93102-20009     | OIL SEAL (SD-20-35-7)            | 1    |                        |            |
| 16       | 93306-20204     | BEARING (6202Z)                  | 1    |                        |            |
| 17       | 322-25121-00-98 | PLATE, brake shoe                | 1    |                        |            |
| 18       | 322-25130-00    | BRAKE SHOE COMP.                 | 1    |                        |            |
| 19       | 90506-16036     | SPRING, tension (183-25333-00)   | 1    |                        |            |
| 20       | 431-25151-00    | CAMSHAFT                         | 1    |                        |            |
| 21       | 137-25159-00    | SEAL, camshaft                   | 1    |                        |            |
| 22       | 322-25155-00    | LEVER, camshaft                  | 1    |                        |            |
| 23       | 97301-06025     | BOLT, hexagon                    | 1    |                        |            |
| 24       | 275-25181-00    | SHAFT, wheel                     | 1    |                        |            |
| 25       | 90387-15116     | COLLAR (322-25186-00)            | 1    |                        |            |
| 26       | 322-25118-00    | COVER, hub dust                  | 1    |                        |            |
| 27       | 90387-15418     | COLLAR (322-25183-00)            | 1    |                        | (15-20-18) |
| 28       | 92901-14200     | WASHER, plain                    | 1    |                        |            |
| 29       | 90171-14006     | NUT, castle (214-25182-01)       | 1    |                        |            |
| 30       | 91401-30030     | PIN, cotter                      | 1    |                        |            |

Fig. 23 REAR WHEEL

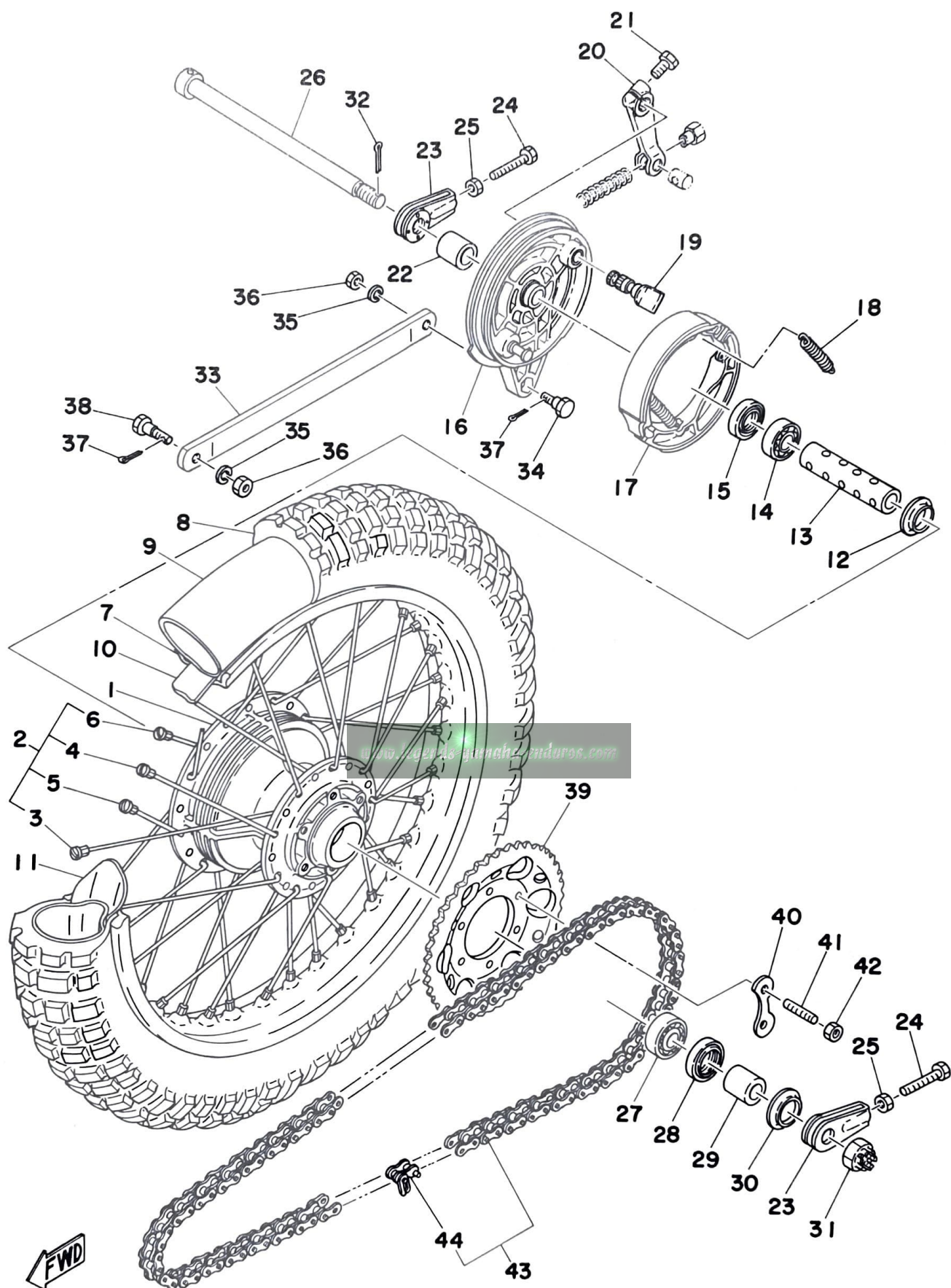




| Ref. No. | Parts No.       | Description                            | Q'ty | Applicable Machine No. | Remarks        |
|----------|-----------------|----------------------------------------|------|------------------------|----------------|
| 23- 1    | 537-25311-01-98 | HUB, rear .....                        | 1    |                        |                |
| 2        | 537-25304-00    | SPOKE SET .....                        | 1s   |                        |                |
| 3        | 537-25396-90    | . SPOKE SET, inner left (10PCS) .....  | 1s   |                        |                |
| 4        | 537-25397-90    | . SPOKE SET, outer left (10PCS) .....  | 1s   |                        |                |
| 5        | 537-25391-90    | . SPOKE SET, inner right (10PCS) ..... | 1s   |                        |                |
| 6        | 537-25392-90    | . SPOKE SET, outer right (10PCS) ..... | 1s   |                        |                |
| 7        | 94418-18160     | RIM, rear (1.85-18E3) .....            | 1    |                        |                |
| 8        | 94141-18171     | TIRE, rear (4.10-18-4PR) .....         | 1    |                        |                |
| 9        | 94235-18022     | TUBE, rear (4.10-18) .....             | 1    |                        |                |
| 10       | 94327-18008     | BAND, rim (4.10-18) .....              | 1    |                        |                |
| 11       | 537-25394-00    | SPACER, bead .....                     | 2    |                        |                |
| 12       | 148-25115-00    | FRANGE, spacer .....                   | 1    |                        |                |
| 13       | 401-25317-00    | SPACER, bearing .....                  | 1    |                        |                |
| 14       | 93306-20204     | BEARING (6202Z) .....                  | 1    |                        |                |
| 15       | 93104-22018     | OIL SEAL (SU-22-35-5) .....            | 1    |                        |                |
| 16       | 401-25321-00-98 | PLATE, brake shoe .....                | 1    |                        | Frosting Black |
| 17       | 183-25330-01    | BRAKE SHOE COMP. ....                  | 2    |                        |                |
| 18       | 90506-16036     | SPRING, tension (183-25333-00) ....    | 2    |                        |                |
| 19       | 401-25351-00    | CAMSHAFT .....                         | 1    |                        |                |
| 20       | 431-25355-00    | LEVER, camshaft .....                  | 1    |                        |                |
| 21       | 97301-06020     | BOLT, hexagon .....                    | 1    |                        |                |
| 22       | 90387-15115     | COLLAR (248-25377-00) .....            | 1    |                        | (15-20-24)     |
| 23       | 248-25388-00    | PULLER, chain .....                    | 2    |                        |                |
| 24       | 90101-08034     | BOLT, hexagon (168-25379-00) .....     | 2    |                        |                |
| 25       | 95301-08700     | NUT, hexagon .....                     | 2    |                        |                |
| 26       | 537-25381-00    | SHAFT, wheel .....                     | 1    |                        |                |
| 27       | 93306-30203     | BEARING (6302Z) .....                  | 1    |                        |                |
| 28       | 93106-26005     | OIL SEAL (DD-26-42-8) .....            | 1    |                        |                |
| 29       | 90387-15424     | COLLAR (401-25377-00) .....            | 1    |                        | (15-26-28)     |
| 30       | 401-25367-00    | COVER, dust .....                      | 1    |                        |                |
| 31       | 90171-14006     | NUT, castle (214-25182-01) .....       | 1    |                        |                |
| 32       | 91401-30030     | PIN, cotter .....                      | 1    |                        |                |



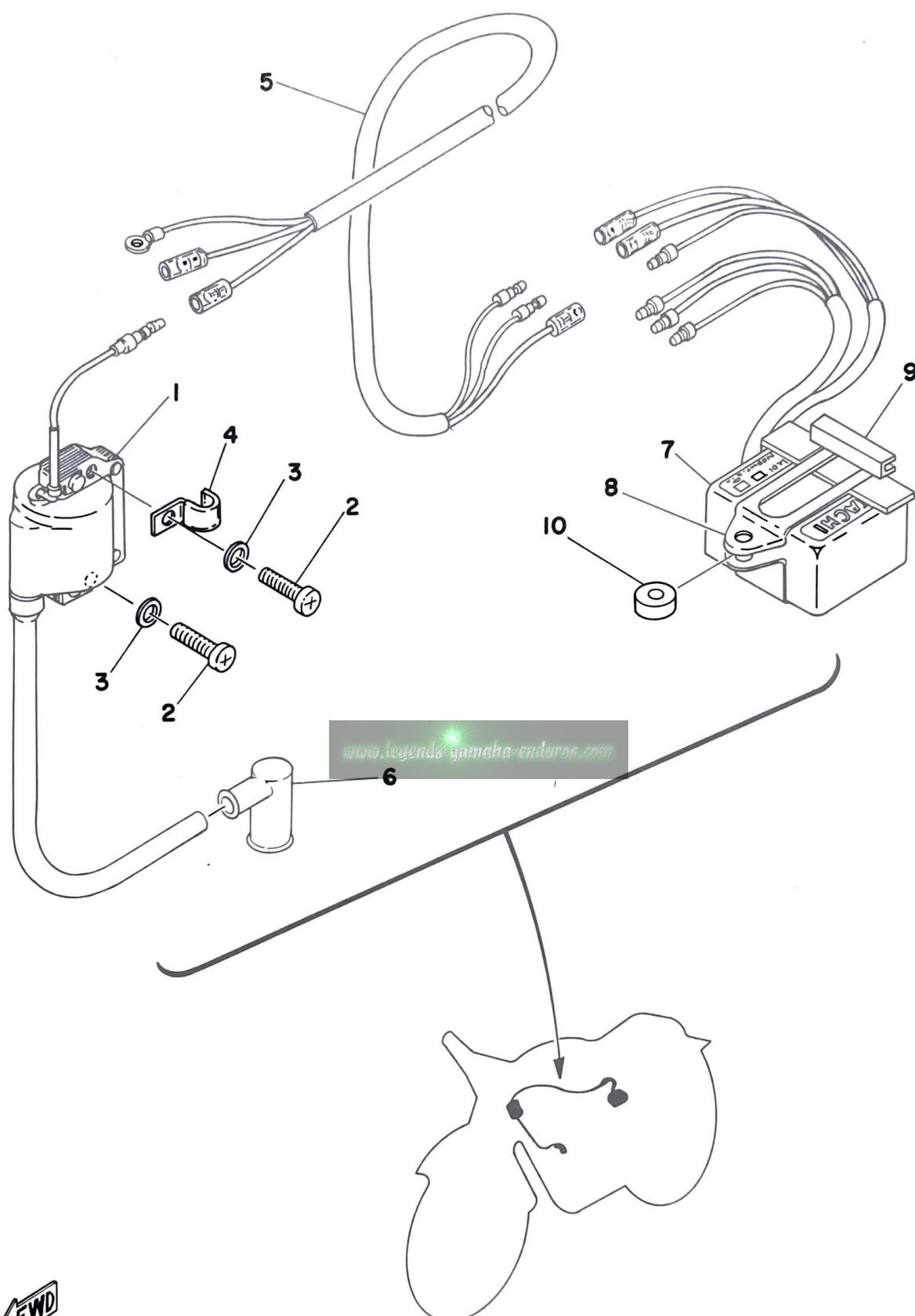
Fig. 23 REAR WHEEL



| Ref. No. | Parts No.    | Description                      | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|----------------------------------|------|---------------------------|---------|
| 23-33    | 537-25371-00 | BAR, tension .....               | 1    |                           |         |
| 34       | 90109-08368  | BOLT (183-25378-00) .....        | 1    |                           |         |
| 35       | 92901-08100  | WASHER, spring .....             | 2    |                           |         |
| 36       | 95301-08700  | NUT, hexagon .....               | 2    |                           |         |
| 37       | 91401-20012  | PIN, cotter .....                | 2    |                           |         |
| 38       | 90109-08063  | BOLT (109-25373-00) .....        | 1    |                           |         |
| 39       | 565-25445-10 | GEAR, sprocket wheel (45T) ..... | 1    |                           |         |
| 40       | 537-25412-00 | WASHER, lock .....               | 3    |                           |         |
| 41       | 90116-10221  | BOLT, stud .....                 | 6    |                           |         |
| 42       | 95301-10700  | NUT, hexagon .....               | 6    |                           |         |
| 43       | 94574-28114  | CHAIN (DK28HDS-114L) .....       | 1    |                           |         |
| 44       | 94674-28001  | . JOINT, chain .....             | 1    |                           |         |

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Fig. 24 ELECTRICAL



FWD

| Ref. No. | Parts No.    | Description                | Q'ty | Applicable<br>Machine No. | Remarks |
|----------|--------------|----------------------------|------|---------------------------|---------|
| 24- 1    | 565-82310-10 | IGNITION COIL ASS'Y .....  | 1    |                           |         |
| 2        | 92501-06025  | SCREW, panhead .....       | 2    |                           |         |
| 3        | 92901-06200  | WASHER, plain .....        | 2    |                           |         |
| 4        | 90462-05005  | CLAMP (363-15485-01) ..... | 1    |                           |         |
| 5        | 565-85517-02 | WIRE, sub lead .....       | 1    |                           |         |
| 6        | 294-82370-20 | PLUG CAP ASS'Y .....       | 1    |                           |         |
| 7        | 565-85540-11 | C.D.I. UNIT ASS'Y .....    | 1    |                           |         |
| 8        | 565-85542-00 | BRACKET .....              | 1    |                           |         |
| 9        | 565-85547-00 | DAMPER .....               | 1    |                           |         |
| 10       | 90202-06094  | WASHER, plate .....        | 1    |                           |         |

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| 17-32   | 122-23119-01    | 5-33    | 174-17461-30 | 17-16   | 278-23142-50    |
| 17-33   | 122-23129-00    | 5-33    | 174-17461-40 | 17- 3   | 278-23145-51    |
| 18- 6   | 122-23411-00    | 5-33    | 174-17461-50 | 17- 8   | 278-23145-51    |
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| 22-21   | 137-25159-00    | 1-17    | 248-11351-00 | 17-22   | 322-23341-00    |
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