



YAMAHA

PARTS LIST

MODEL **DT175MX** (78)

(TYPE 2K4)

FOR EUROPE

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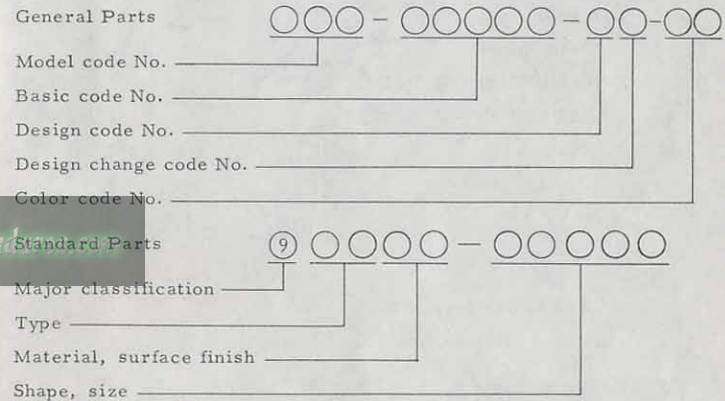


FOREWORD

This Parts List relates to the parts in use for the Yamaha DT175MX ('78). When you are ordering replacement parts for the DT175MX('78), refer to this Parts List and quote both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indentation as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
⋮	
⋮	
⋮	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

- U.R. Use size (thickness) and/or number as required
- U.N. Use as many as you need
- T Number of teeth in a gear
- V Voltage for light bulbs
- S "S" type oil seal or "S" type circlip
- SD "SD" type oil seal
- SO "SO" type oil seal
- SW "SW" type oil seal
- E "E" type circlip
- R "R" type circlip
- F/No. Frame No. (Applicable machine No.)

- (4) The parts marked with "X" in your country column are exclusive for your country, therefore, you should place an order only those parts. Meanwhile, the other parts are common for all European countries, and then we do not mention the names of countries.
- (5) Please be advised that we supply you with Head Lamp Unit Ass'y, Tail Lamp Unit Ass'y and Flasher Lamp Ass'y without bulbs.
- (6) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (7) This Parts List is based on the model in the production line on Nov., 14, 1977. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.



CONTENTS

ENGINE

Fig. 1	Crankcase · Cylinder	1
Fig. 2	Crankcase Cover	5
Fig. 3	Crank · Piston	7
Fig. 4	Clutch	11
Fig. 5	Transmission	13
Fig. 6	Shifter 1	17
Fig. 7	Shifter 2	19
Fig. 8	Kick Starter	21
Fig. 9	Tachometer Gear	23
Fig. 10	Intake	25
Fig. 11	Carburetor	29
Fig. 12	Exhaust	33
Fig. 13	Oil Pump	35
Fig. 14	C. D. I. Magneto	39

CHASSIS

Fig. 15	Frame · Side Cover	43
Fig. 16	Rear Arm · Chain Case	47
Fig. 17	Rear Cushion	51
Fig. 18	Stand · Footrest · Brake Pedal	53
Fig. 19	Front Fender · Rear Fender	57
Fig. 20	Front Fork	61
Fig. 21	Steering	65
Fig. 22	Handle · Wire	67
Fig. 23	Fuel Tank	71
Fig. 24	Oil Tank	73
Fig. 25	Seat	75
Fig. 26	Front Wheel	77

Fig. 27	Rear Wheel	81
Fig. 28	Head Lamp	85
Fig. 29	Speedometer · Tachometer	89
Fig. 30	Tail Lamp	91
Fig. 31	Flasher Lamp 1 (England)	95
Fig. 32	Flasher Lamp 2 (W. Germany)	97
Fig. 33	Electrical	99

REPAIR KIT

Fig. 34	Repair Kit	105
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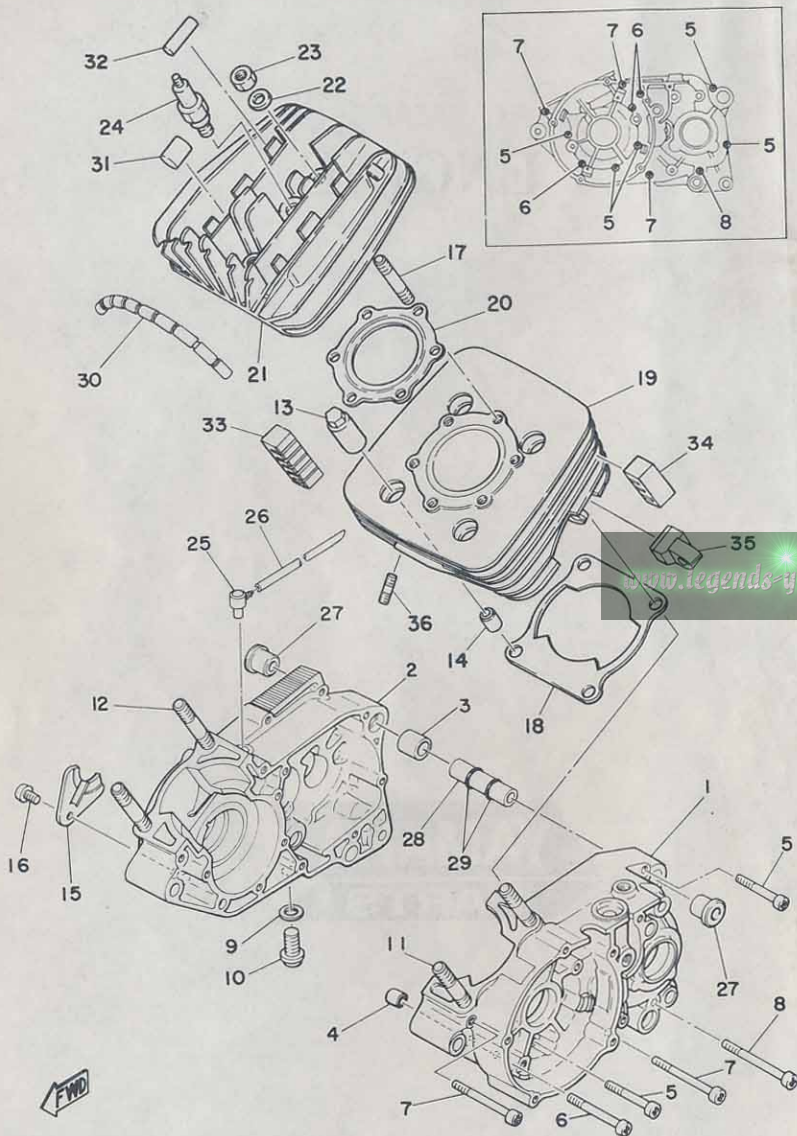
NUMERICAL INDEX

ENGINE

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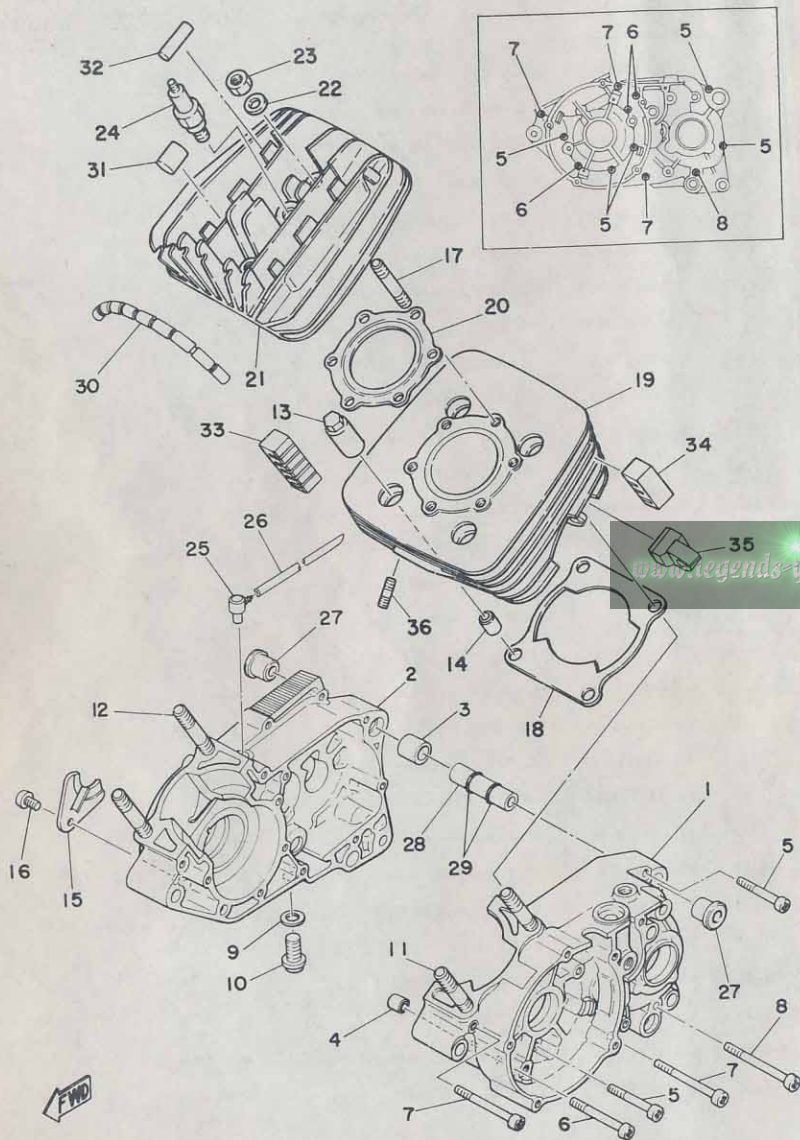


Fig. 1 CRANKCASE · CYLINDER



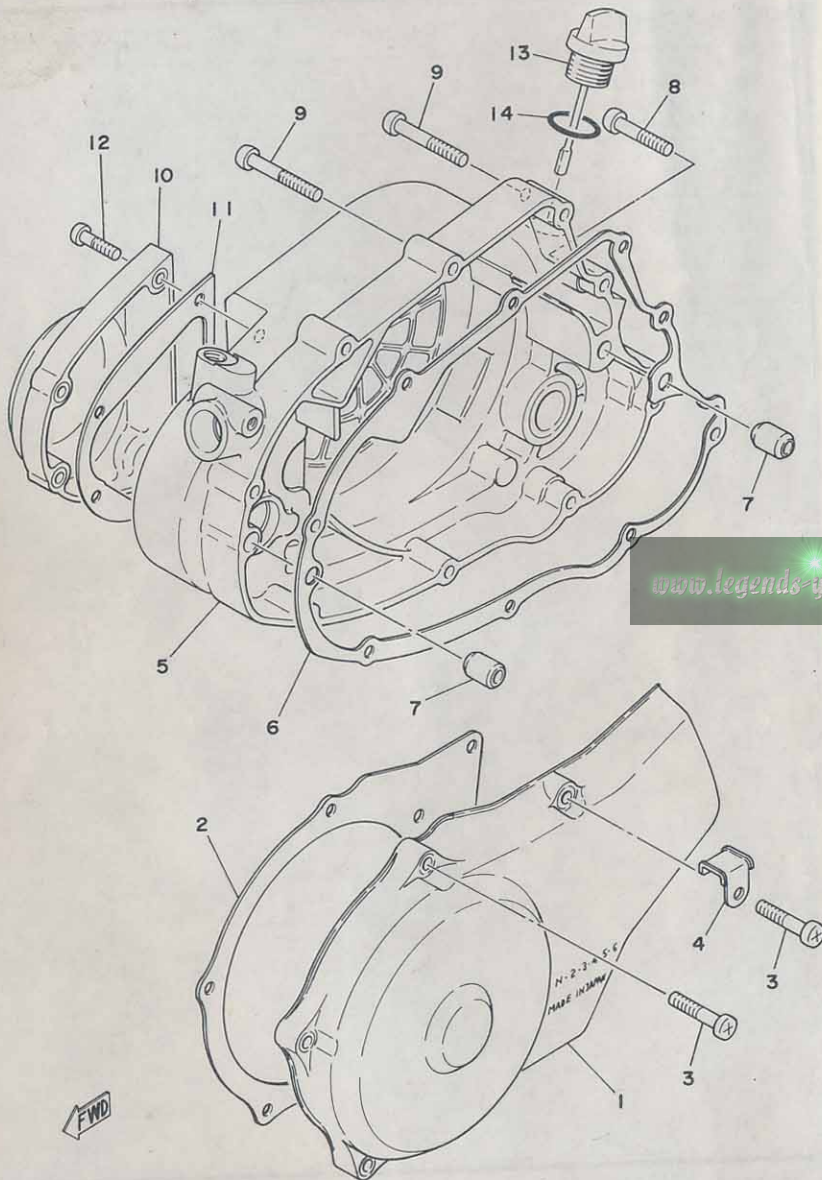
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	2A6-15111-02	CASE, crank left	1		
1- 2	2A6-15121-01	CASE, crank right	1		
1- 3	91810-19020	PIN, dowel (16.5-20-20)	1		
1- 4	91830-21014	PIN, dowel (6.4-10-14)	1		
1- 5	92501-06050	SCREW, panhead	5		
1- 6	92501-06060	SCREW, panhead	3		
1- 7	92501-06070	SCREW, panhead	3		
1- 8	92501-06075	SCREW, panhead	1		
1- 9	90430-12038	GASKET (132-15353-00)	1		
1-10	90340-12005	PLUG, screw (132-15351-00)	1		
1-11	95611-10630	BOLT, stud	2		
1-12	95611-10640	BOLT, stud	2		
1-13	90179-10201	NUT	4		
1-14	91810-16016	PIN, dowel (10.5-14-16)	2		
1-15	304-15128-00	HOLDER, right	1		
1-16	92501-08010	SCREW, panhead	1		
1-17	90116-08104	BOLT, stud (363-11179-00)	6		
1-18	1W1-11351-00	GASKET, cylinder	1		
1-19	2A7-11311-00	CYLINDER	1		
1-20	1W2-11181-00	GASKET, cylinder head	1		
1-21	2A7-11111-00	HEAD, cylinder	1		
1-22	812-11175-00	WASHER, plate	6		
1-23	95301-08600	NUT, hexagon	6		
1-24	94701-00045	PLUG, spark (B-8ES)	1		
1-25	2N4-15371-00	BREATHER	1		
1-26	90445-07340	HOSE (4.2-310)	1		
1-27	328-15316-00	DAMPER	2		
1-28	401-15317-00	SPACER, engine mount	1		
1-29	93210-11073	O-RING (2.4-10.8)	2		

Fig. 1 CRANKCASE · CYLINDER



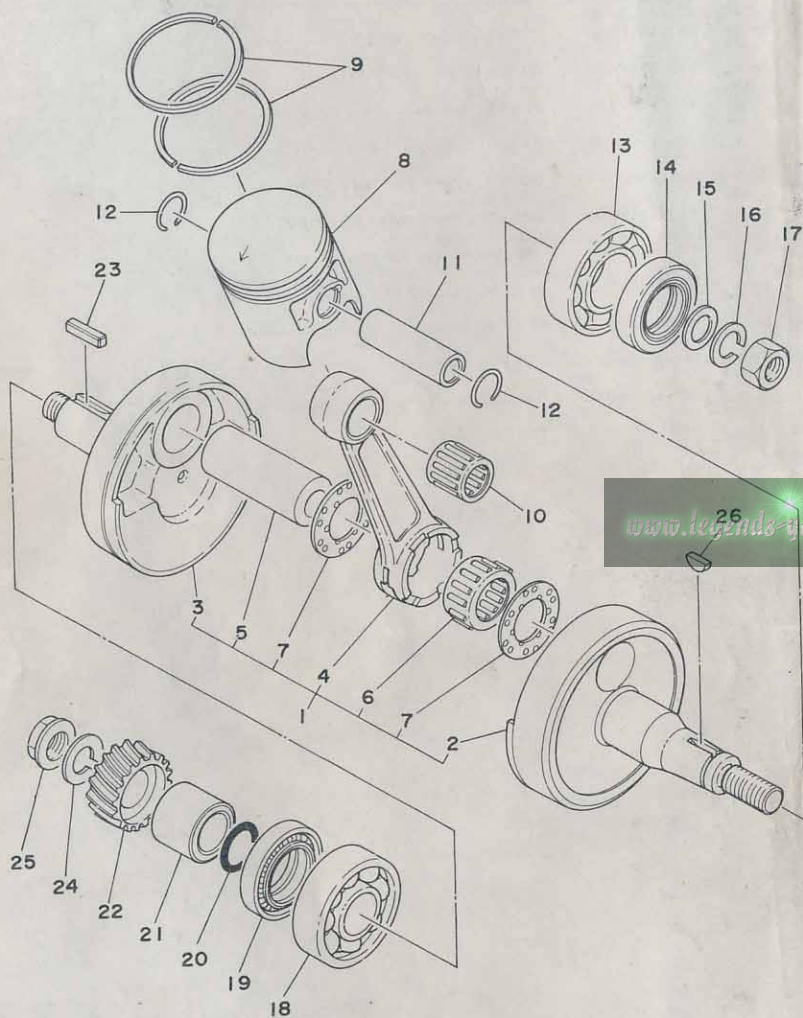
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
1-30	2A6-11161-00	ABSORBER 1	1		
1-31	2A6-11162-00	ABSORBER 2	1		
1-32	579-11162-00	ABSORBER 2	2		
1-33	2A6-11127-00	ABSORBER 3	2		
1-34	2A6-11128-00	ABSORBER 4	2		
1-35	2A6-11129-00	ABSORBER 5	1		
1-36	90116-06016	BOLT, stud (306-11179-00)	2		

Fig. 2 CRANKCASE COVER



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	2A7-15411-00	COVER, crankcase left 1	1		
2- 2	2A6-15455-00	GASKET, generator cover	1		
2- 3	92501-06025	SCREW, panhead	6		
2- 4	2A6-15484-00	CLAMP 2	1		
2- 5	2A6-15431-00	COVER, crankcase right	1		
2- 6	1W1-15451-00	GASKET, crankcase cover right	1		
2- 7	91830-21014	PIN, dowel (6.4-10-14)	2		
2- 8	92501-06030	SCREW, panhead	3		
2- 9	92501-06040	SCREW, panhead	6		
2-10	2A6-15416-00	COVER, oil pump	1		
2-11	2A6-15456-00	GASKET, oil pump cover	1		
2-12	92501-06025	SCREW, panhead	4		
2-13	401-15362-00	PLUG, oil level	1		
2-14	93210-19123	O-RING (2.4-19)	1		

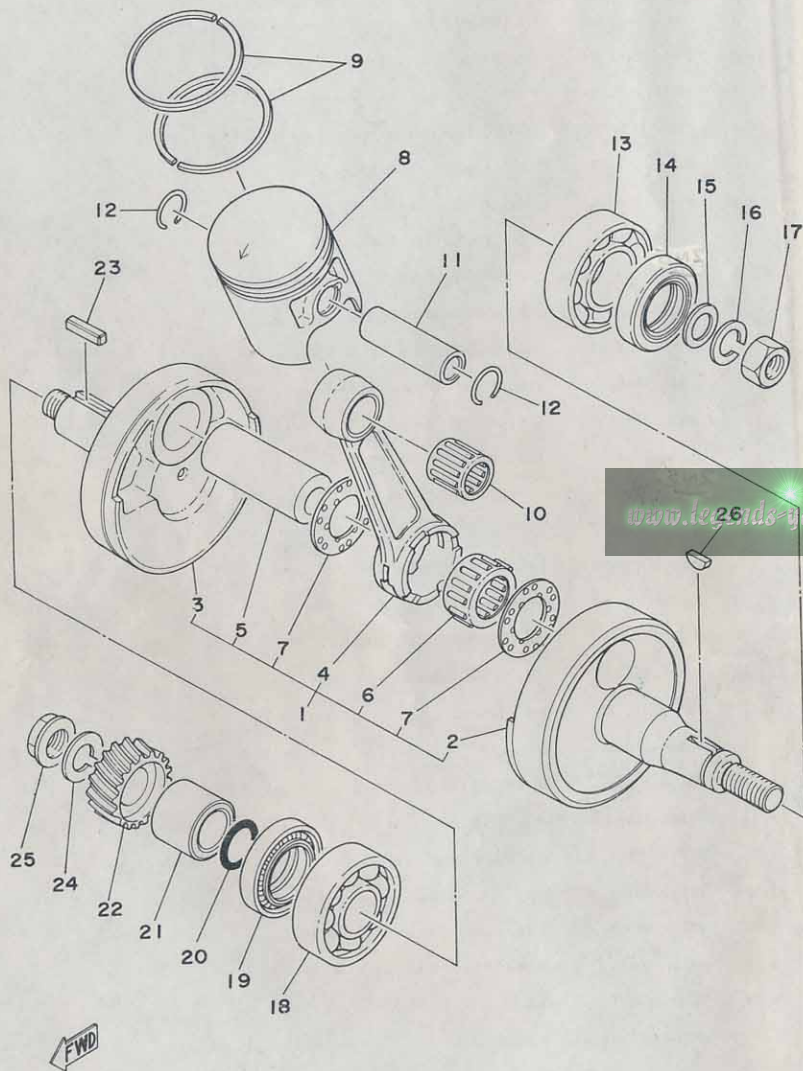
Fig. 3 CRANK · PISTON



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 1	2A6-11400-01	CRANK ASS'Y	1		
3- 2	1W1-11412-01	. CRANK, left	1		
3- 3	1W1-11422-01	. CRANK, right	1		
3- 4	2A6-11651-01	. ROD, connecting	1		
3- 5	248-11681-01	. PIN, crank	1		
3- 6	93310-42231	. BEARING, con-rod big end	1		
3- 7	90209-22071	. WASHER (164-11685-00)	2		
3- 8	^{2N5} 3J1-11631-00-96 ^{2A7}	PISTON (65.96mm STD)	1	U.R	
	2A7-11631-00-98	PISTON (65.98mm STD)	1		
	2A7-11635-00	PISTON (66.25mm 1st O.S)	1		Alternate Parts
	2A7-11636-00	PISTON (66.50mm 2nd O.S)	1		Alternate Parts
	2A7-11637-00	PISTON (66.75mm 3rd O.S)	1		Alternate Parts
	2A7-11638-00	PISTON (67.00mm 4th O.S)	1		Alternate Parts
3- 9	^{2N5} 2A7-11610-00	PISTON RING SET (STD)	1		
	2A7-11610-10	PISTON RING SET (1st O.S)	1		Alternate Parts
	2A7-11610-20	PISTON RING SET (2nd O.S)	1		Alternate Parts
	2A7-11610-30	PISTON RING SET (3rd O.S)	1		Alternate Parts
	2A7-11610-40	PISTON RING SET (4th O.S)	1		Alternate Parts
3-10	93310-216E1	BEARING, con-rod small end	1		
3-11	251-11633-00	PIN, piston	1		
3-12	93450-17044	CIRCLIP	2		
3-13	²⁰⁵²⁹ 93306-20517	BEARING (B6205)	1		
3-14	93102-25061	OIL SEAL (SD-25-40-8)	1		
3-15	90201-12593	WASHER, plate	1		
3-16	92901-12100	WASHER, spring	1		
3-17	90170-12067	NUT, hexagon (214-11555-01)	1		
3-18	³⁰⁴⁰¹ 93306-30405	BEARING (B6304)	1		
3-19	93103-28011	OIL SEAL (SW-28-40-8)	1		
3-20	93210-18023	O-RING (1.2-17.6)	1		

FWD

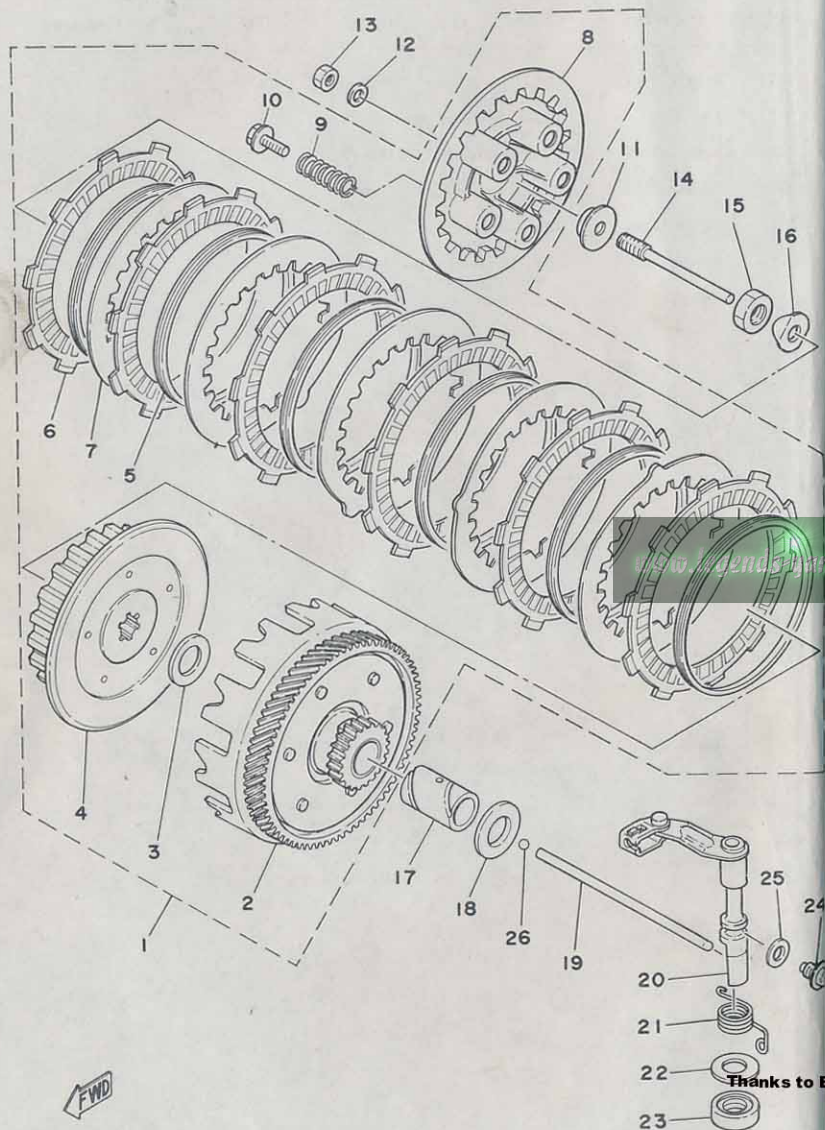
Fig. 3 CRANK · PISTON



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3-21	90387-20488	COLLAR, distance (20-28-18.5) ..	1		
3-22	2A6-16111-00	GEAR, primary drive (22T)	1		
3-23	90282-05005	KEY, straight (353-11546-00).....	1		
3-24	90204-12007	WASHER, spring	1		
3-25	90179-12244	NUT	1		
3-26	90280-03017	KEY, woodruff (146-11545-00)	1		

Thanks to Bill Riley for supplying the parts book.

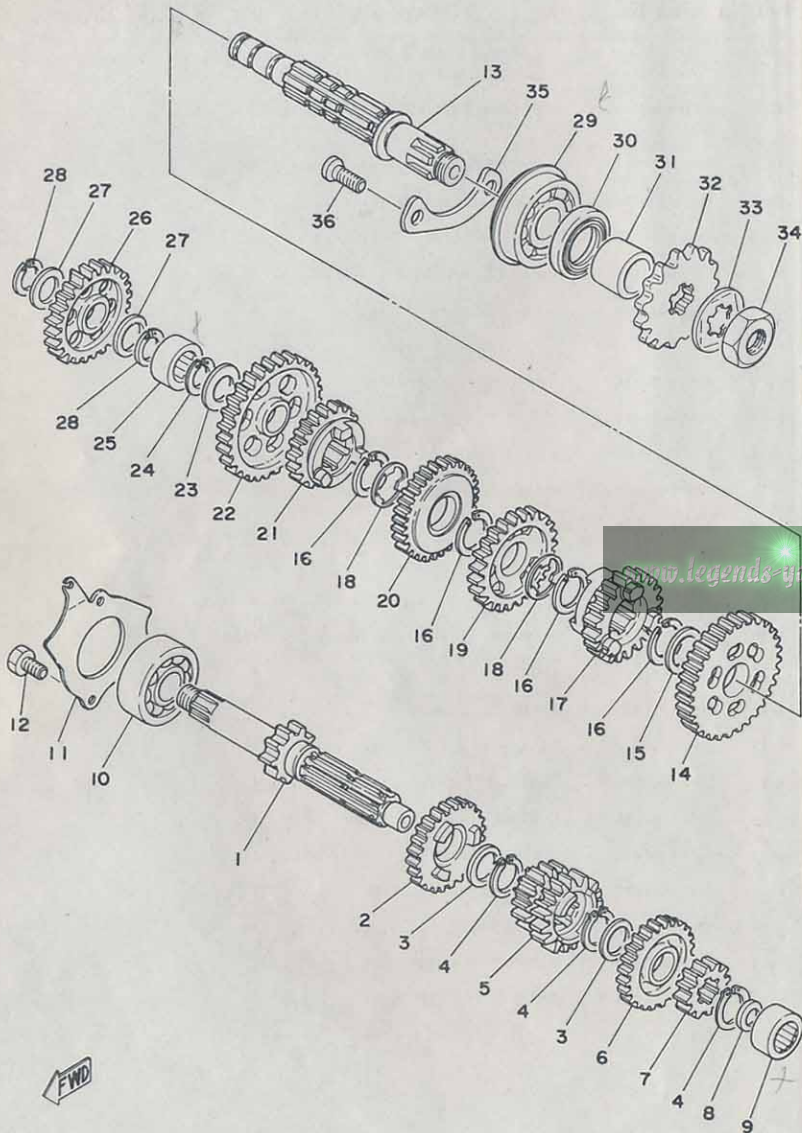
Fig. 4 CLUTCH



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 1	2A7-16301-00	CLUTCH ASS'Y	1		
4- 2	2A7-16150-00	. PRIMARY DRIVEN GEAR COMP. (71T)	1		
4- 3	90201-17543	. WASHER, plate	1		
4- 4	1G8-16371-00	. BOSS, clutch	1		
4- 5	307-16367-00	. RING, cushion	6		
4- 6	559-16321-01	. PLATE, friction	6		
4- 7	2A6-16324-00	. PLATE, clutch 2	5		
4- 8	1W1-16351-00	. PLATE, pressure	1		
4- 9	90501-20474	. SPRING, compression	5		
4-10	90159-05011	. SCREW, with washer	5		
4-11	1W1-16358-00	PLATE, push	1		
4-12	92901-06200	WASHER, plain	1		
4-13	95301-06600	NUT, hexagon	1		
4-14	1W1-16356-00	ROD, push 1	1		
4-15	90170-14171	NUT, hexagon	1		
4-16	90215-14122	WASHER, lock	1		
4-17	90560-17147	SPACER	1		
4-18	90201-17550	WASHER, plate	1		
4-19	1W1-16357-00	ROD, push 2	1		
4-20	1W1-16380-00	PUSH LEVER ASS'Y	1		
4-21	90508-20345	SPRING, torsion	1		
4-22	90201-14217	WASHER, plate (150-25153-00)	1		
4-23	93104-14004	OIL SEAL (SO-14-25-5)	1		
4-24	90149-08108	SCREW	1		
4-25	90430-08069	GASKET (452-16387-00)	1		
4-26	93503-16010	BALL (3/16 inch)	1		

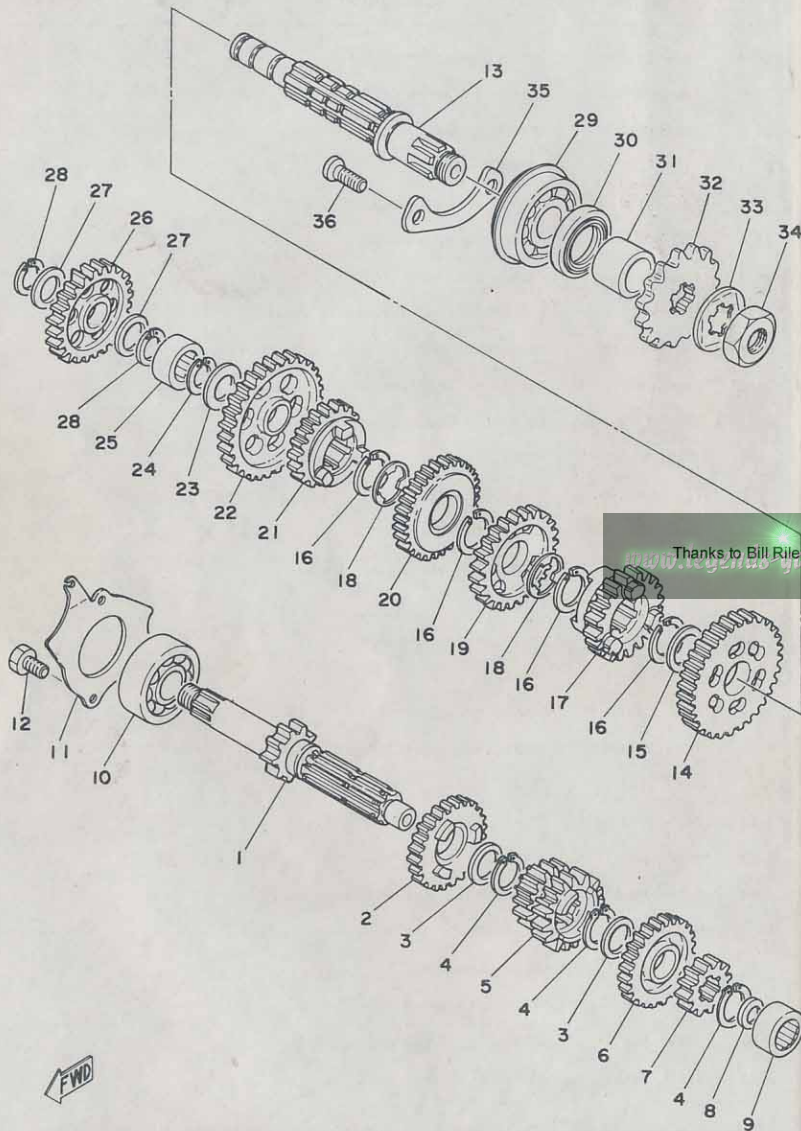
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Fig. 5 TRANSMISSION



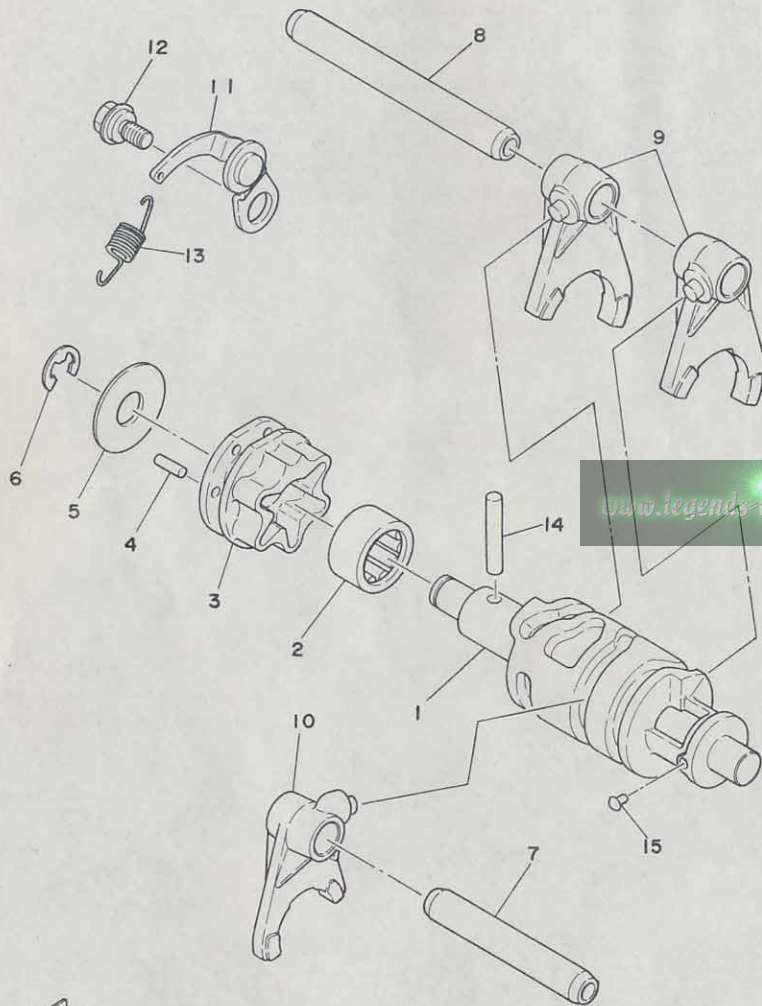
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	2A6-17411-00	AXLE, main (10T)	1		
5- 2	1W2-17151-00	GEAR, 5th pinion (23T)	1		
5- 3	90201-20266	WASHER, plate (132-17216-00) ...	2		
5- 4	93410-20038	CIRCLIP (S-20)	3		
5- 5	2A6-17131-00	GEAR, 3rd/4th pinion (18T, 20T)..	1		
5- 6	1W2-17161-00	GEAR, 6th pinion (25T)	1		
5- 7	2A6-17121-00	GEAR, 2nd pinion (14T)	1		
5- 8	90201-15563	WASHER, thrust (642-45576-00-10)	1		
5- 9	93311-41530	BEARING	1		
5-10	93306-30304	BEARING (B6303Z)	1		
5-11	1W1-17471-01	PLATE, bearing cover	1		
5-12	97321-06012	BOLT, hexagon	2		
5-13	2A6-17421-00	AXLE, drive	1		
5-14	2A6-17221-01	GEAR, 2nd wheel (31T)	1		
5-15	90201-22555	WASHER, plate	1		
5-16	93410-22039	CIRCLIP (S-22)	4		
5-17	2A6-17261-00	GEAR, 6th wheel (20T)	1		
5-18	90209-18135	WASHER	2		
5-19	1W2-17241-00	GEAR, 4th wheel (25T)	1		
5-20	2A6-17231-00	GEAR, 3rd wheel (28T)	1		
5-21	2A6-17251-00	GEAR, 5th wheel (22T)	1		
5-22	2A6-17211-01	GEAR, 1st wheel (35T)	1		
5-23	90201-15563	WASHER, thrust (642-45576-00-10)	1		
5-24	93440-15012	CIRCLIP (15 ϕ special)	1		
5-25	93311-31515	BEARING	1		
5-26	525-15651-00	GEAR, kick idle (25T)	1		
5-27	137-17417-00-05	SHIM, main axle (15.5-22-0.5) ...	2		
5-28	93440-15012	CIRCLIP (15 ϕ special)	2		
5-29	93306-30411	BEARING (B6304)	1		

Fig. 5 TRANSMISSION



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5-30	93102-26042	OIL SEAL (SD-26-38-5)	1		
5-31	90387-20503	COLLAR (20-26-11.3)	1		
5-32	174-17461-50	SPROCKET, drive (15T)	1		
5-33	90215-16127	WASHER, lock	1		
5-34	90179-16226	NUT	1		
5-35	1W1-15381-00	PLATE, bearing cover	1		
5-36	92701-06012	SCREW, flathead	2		

Fig. 6 SHIFTER 1

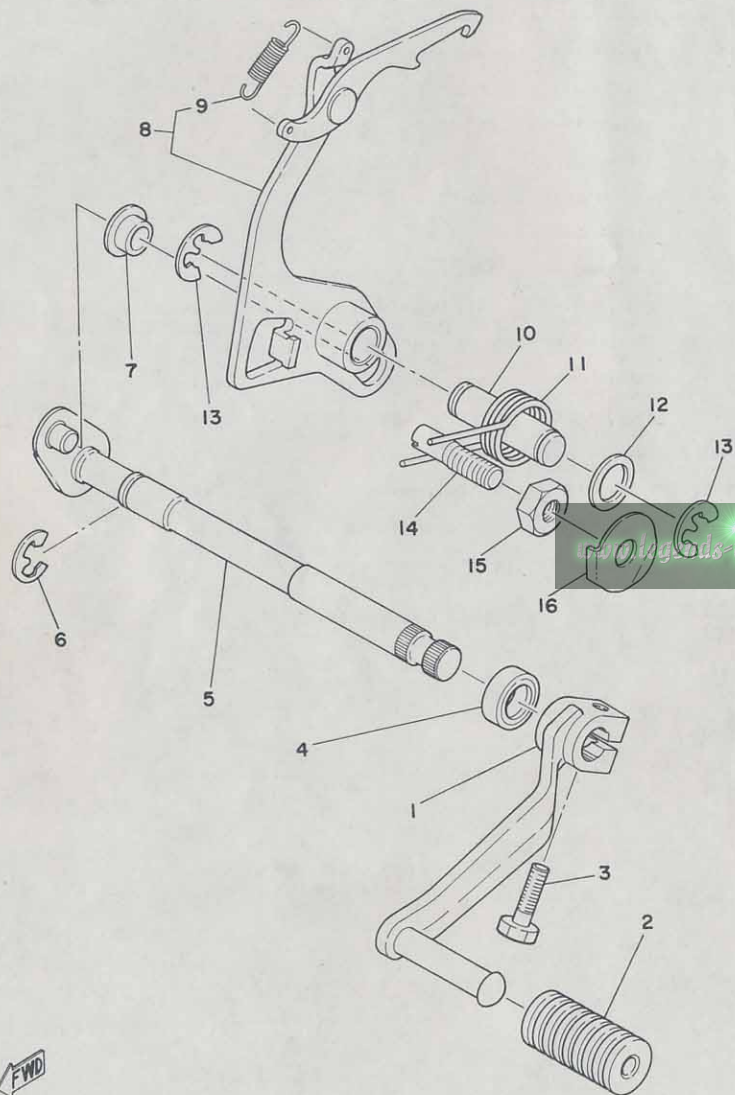


Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	1W1-18541-00	CAM, shift	1		
6- 2	93315-21813	BEARING	1		
6- 3	1W1-18185-00	SEGMENT	1		
6- 4	93604-12037	PIN, dowel (4-11.8)	6		
6- 5	1W1-18561-00	PLATE, side	1		
6- 6	93430-08006	CIRCLIP (E-8)	1		
6- 7	2A6-18531-00	BAR, shift fork guide 1	1		
6- 8	2A6-18535-00	BAR, shift fork guide 2	1		
6- 9	2A6-18511-00	FORK, shift 1	2		
6-10	2A6-18512-00	FORK, shift 2	1		
6-11	1W1-18140-00	STOPPER LEVER ASS'Y	1		
6-12	1W1-18177-00	BOLT, stopper 2	1		
6-13	90506-09156	SPRING, tension	1		
6-14	93604-30018	PIN, dowel (4-29.8)	1		
	136-18542-00	POINT, neutral	1		

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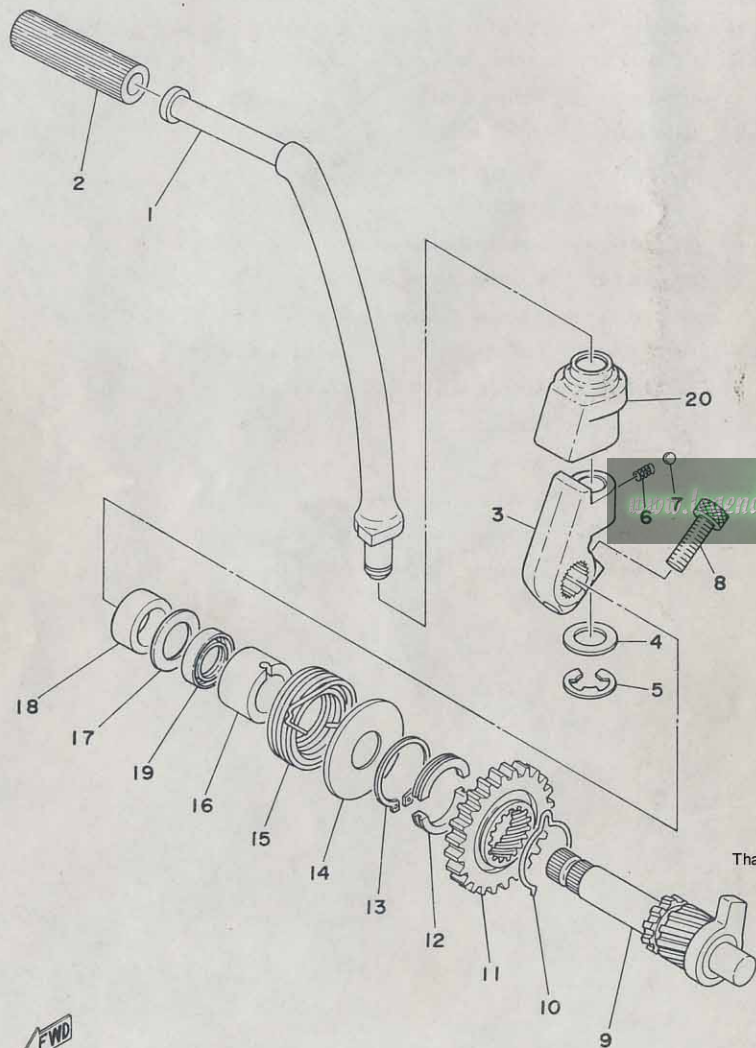
Fig.7 SHIFTER 2



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	2A6-18111-00	PEDAL, change	1		
7- 2	132-18113-01	COVER, change pedal	1		
7- 3	97321-06020	BOLT	1		
7- 4	93101-12060	OIL SEAL (S-12-21-4)	1		
7- 5	1W1-18101-02	CHANGE SHAFT ASS'Y	1		
7- 6	93430-10016	CIRCLIP	1		
7- 7	401-18178-00	ROLLER, change lever	1		
7- 8	2A6-18120-01	CHANGE LEVER ASS'Y	1		
7- 9	90506-08155	SPRING, tension	1		
7-10	1W1-18197-01	SHAFT	1		
7-11	90508-32349	SPRING, torsion	1		
7-12	102-18137-00-10	WASHER	1		
7-13	93430-10016	CIRCLIP (E-10)	2		
	90149-08111	SCREW	1		
7-15	90170-08029	NUT, hexagon (248-18134-00)	1		
7-16	90215-08014	WASHER, lock (248-18139-00)	1		

FWD

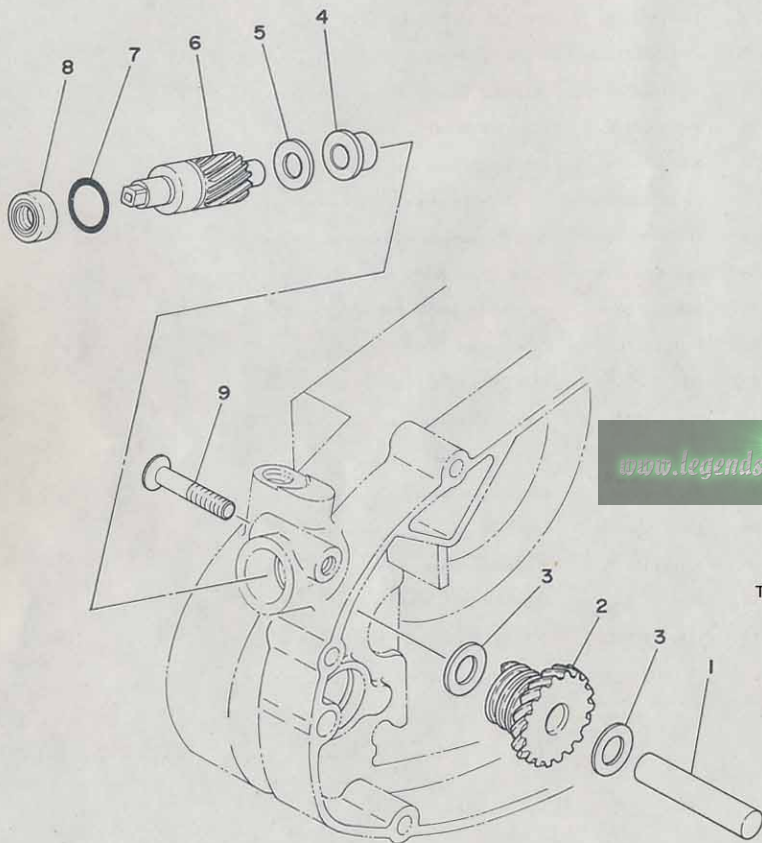
Fig. 8 KICK STARTER



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Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 1	2A6-15611-01	CRANK, kick	1		
8- 2	156-15618-01	COVER, kick lever	1		
8- 3	1W1-15621-01	BOSS, kick crank	1		
8- 4	90201-12541	WASHER, plate	1		
8- 5	93430-08006	CIRCLIP (E-8)	1		
8- 6	90501-10459	SPRING, compression	1		
8- 7	93503-16010	BALL (3/16 inch)	1		
8- 8	91316-08025	BOLT, hexagon socket head	1		
8- 9	2A6-15660-00	KICK AXLE ASS'Y	1		
8-10	90468-26048	CLIP (315-15687-00)	1		
8-11	1W1-15641-00	GEAR, kick (27T)	1		
8-12	248-15654-00	HOLDER, kick gear	2		
8-13	93410-30012	CIRCLIP (S-30)	1		
8-14	401-15676-00	COVER, spring	1		
8-15	90508-26346	SPRING, torsion	1		
8-16	1W1-15666-00	SPACER	1		
8-17	90201-17327	WASHER, plate	1		
8-18	90560-17032	SPACER (401-15683-00)	1		
8-19	93101-17062	OIL SEAL (S-17-25-4)	1		
8-20	1W1-15618-01	COVER, kick crank boss	1		

Fig. 9 TACHOMETER GEAR



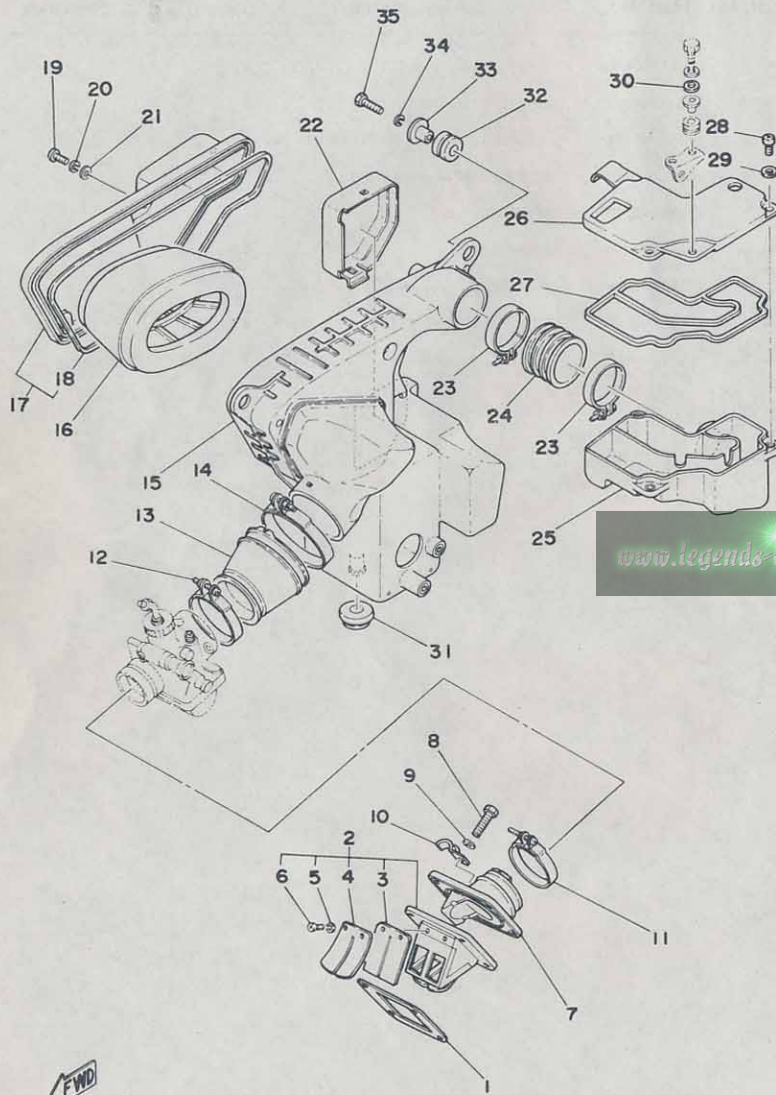
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Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	248-17861-00	AXLE, drive gear	1		
9- 2	2A6-17831-00	GEAR, drive (16T, 2T)	1		
9- 3	90201-10123	WASHER, plate (256-21715-01)	2		
9- 4	90381-08002	BUSHING (214-17843-00)	1		
9- 5	92901-08200	WASHER, plain	1		
9- 6	2A6-17841-00	GEAR, driven	1		
9- 7	93210-14104	O-RING (2.4-13.8)	1		
9- 8	93109-08017	OIL SEAL (SDO-8-18-5)	1		
9- 9	92601-06032	SCREW, ovalhead	1		



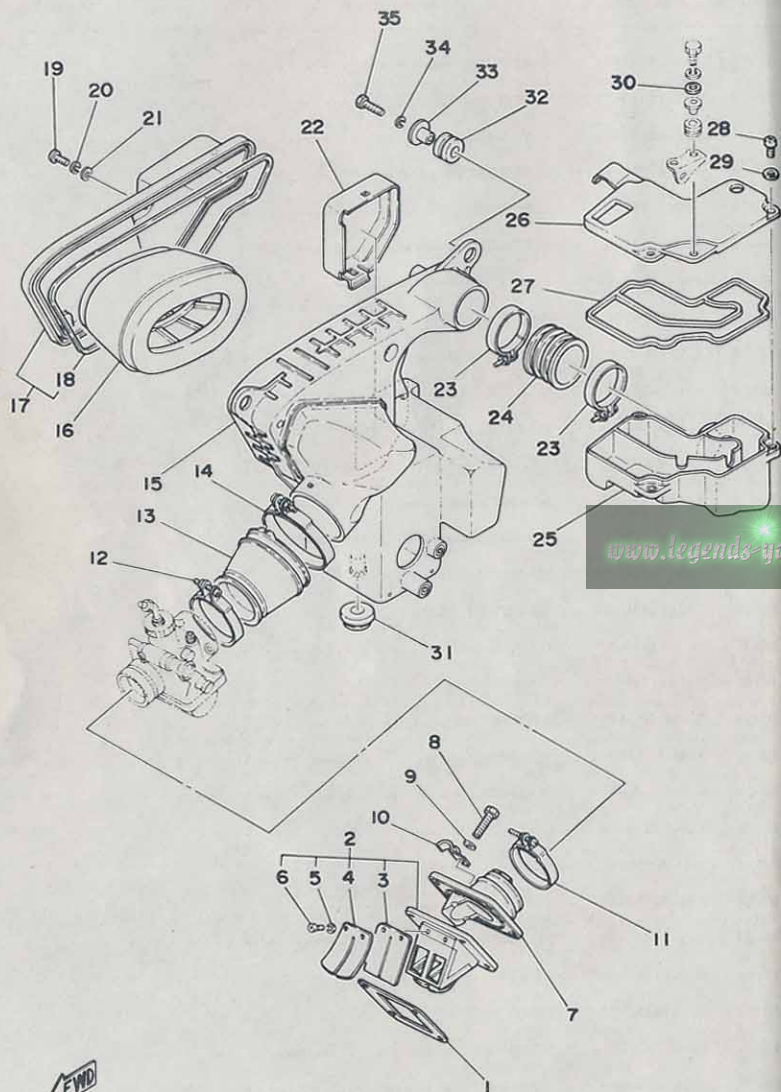
Fig. 10 INTAKE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 1	314-13621-02	PACKING, valve seat	1		
10- 2	345-13610-70	REED VALVE ASS'Y	1		
10- 3	345-13613-70	. VALVE, read	2		
10- 4	345-13616-70	. STOPPER, read valve	2		
10- 5	92901-03100	. WASHER, spring	4		
10- 6	97602-03108	. SCREW, panhead	4		
10- 7	401-13565-01	JOINT, carburetor	1		
10- 8	97301-06025	BOLT	4		
10- 9	92901-06600	WASHER, plate	4		
10-10	90462-05005	CLAMP (363-15485-01)	1		
10-11	90460-43053	CLAMP, hose (304-14455-70)	1		
10-12	90460-49058	CLAMP, hose (278-14455-00)	1		
10-13	2A7-14453-00	JOINT, air cleaner	1		
10-14	90460-64065	CLAMP, hose (310-14455-00)	1		
10-15	2A6-14411-01	CASE, air cleaner	1		
10-16	2A6-14450-00	ELEMENT ASS'Y	1		
10-17	2A6-14412-00	CAP, case	1		
10-18	2A6-14452-00	. SEAL	1		
10-19	98501-05012	SCREW, panhead	5		
10-20	92901-05100	WASHER, spring	5		
10-21	92901-05600	WASHER, plate	5		
10-22	2A6-14417-00	COVER	1		
10-23	90460-45040	CLAMP, hose	2		
10-24	2A8-14463-00	JOINT 2	1		
10-25	2A8-14431-00	SILENCER	1		
10-26	2H5-14484-00	PLATE, silencer side	1		
10-27	2A8-14452-00	SEAL	1		
10-28	98501-05012	SCREW, panhead	3		
10-29	92901-05600	WASHER, plate	3		

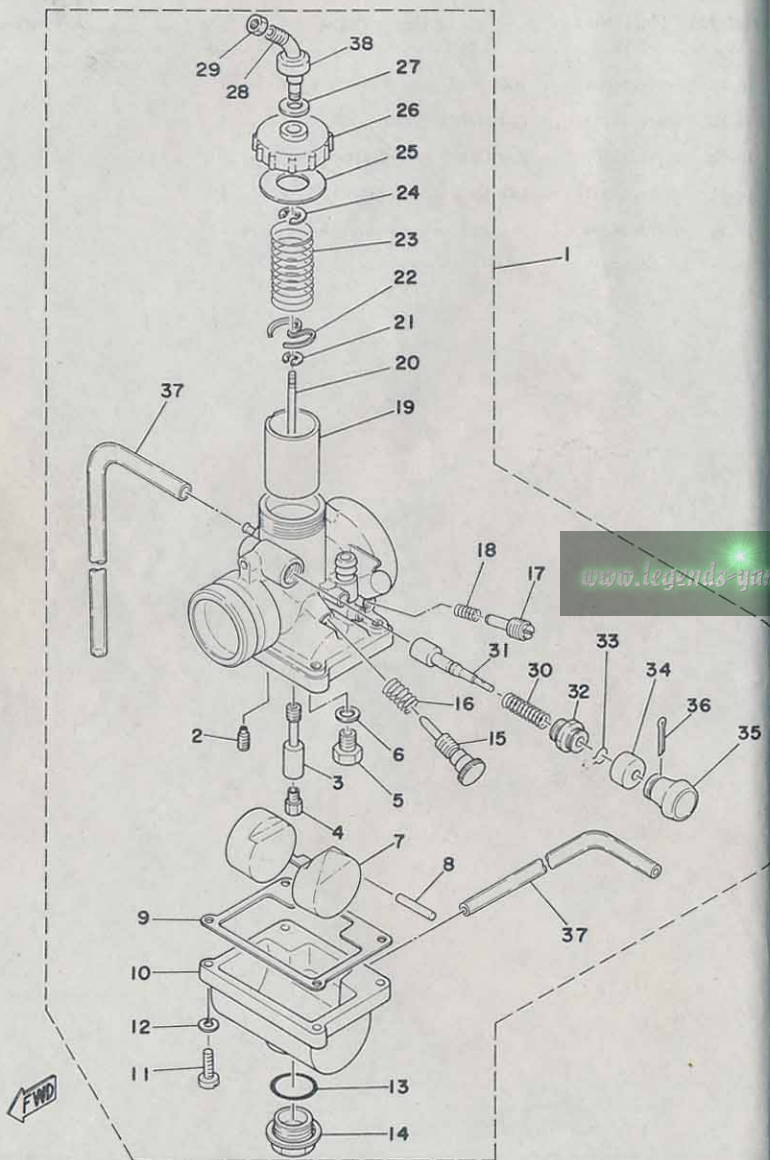


Fig. 10 INTAKE



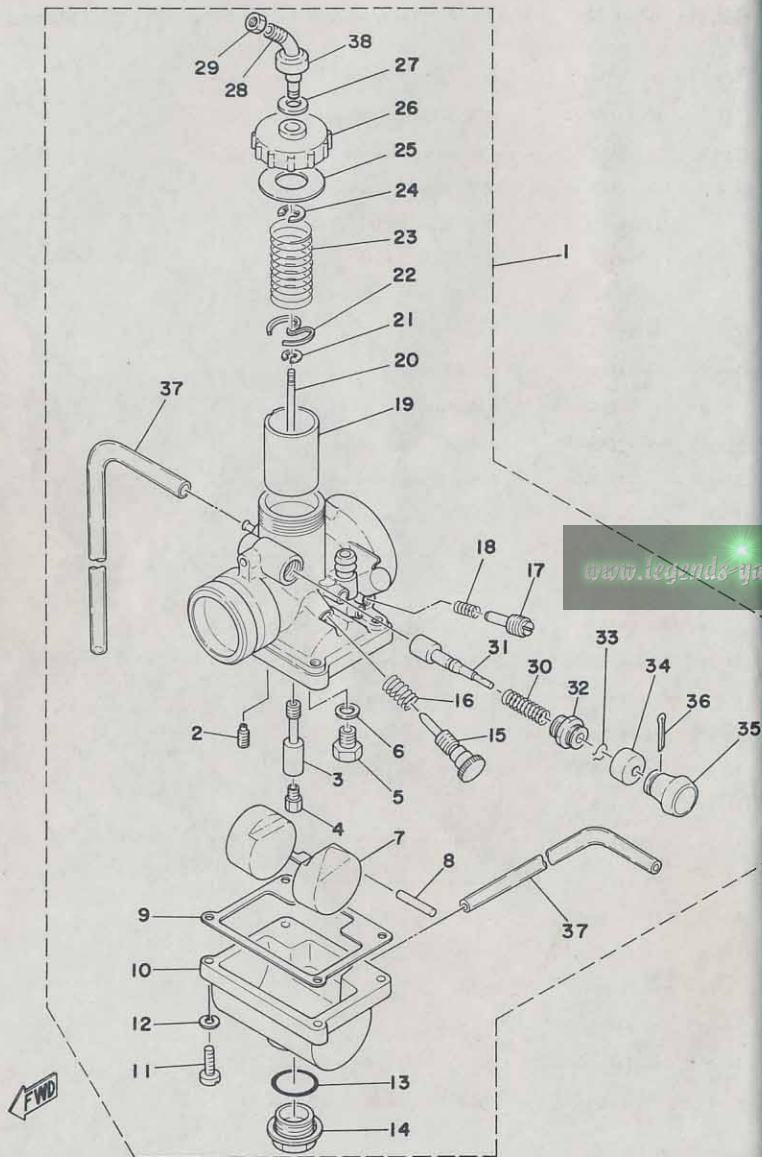
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
10-30	90201-06063	WASHER, plate (810-77318-00) ...	1		
10-31	90480-18171	GROMMET	1		
10-32	90480-14101	GROMMET (214-21638-00)	2		
10-33	90387-07391	COLLAR, fender (437-21633-00) ..	2		
10-34	92901-06100	WASHER, spring	2		
10-35	97301-06025	BOLT, hexagon	2		

Fig. 11 CARBURETOR



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 1	2H5-14101-00	CARBURETOR ASS'Y	1		
11- 2	260-14142-25	. JET, pilot (#25)	1		
11- 3	558-14141-32	. NOZZLE, main (O-2)	1		
11- 4	137-14143-25	. JET, main (#125)	1	U.R	STD
	137-14143-26	. JET, main (#130)			
	137-14143-27	. JET, main (#135)			
11- 5	1V0-14190-25	. VALVE SEAT ASS'Y (#2.5)	1		
11- 6	214-14195-00	. WASHER, valve seat	1		
11- 7	314-14185-00	. FLOAT	1		
11- 8	137-14186-01	. PIN, float	1		
11- 9	304-14184-00	. GASKET, float chamber	1		
11-10	539-14181-04	. BODY, float chamber	1		
11-11	98501-04016	. SCREW, panhead	4		
11-12	92901-04100	. WASHER, spring	4		
11-13	558-14147-00	. O-RING	1		
11-14	500-14115-00	. PLUG, screw	1		
11-15	443-14122-00	. SCREW, throttle	1		
11-16	493-14133-00	. SPRING, throttle stop	1		
11-17	174-14123-00	. SCREW, air adjusting	1		
11-18	174-14134-00	. SPRING, air adjusting	1		
11-19	314-14112-20	. VALVE, throttle (#2.0)	1		
11-20	166-14116-13	. NEEDLE (4J13-3)	1		
11-21	363 14137-00	. CLIP	1		
11-22	246-14132-00	. STOPPER, cable	1		
11-23	248-14131-00	. SPRING, throttle valve	1		
11-24	363 14137-00	. CLIP	1		
11-25	2A6-14126-00	. PACKING	1		
11-26	2A6-14158-00	. TOP, mixing chamber	1		
11-27	509-14198-00	. PACKING	1		

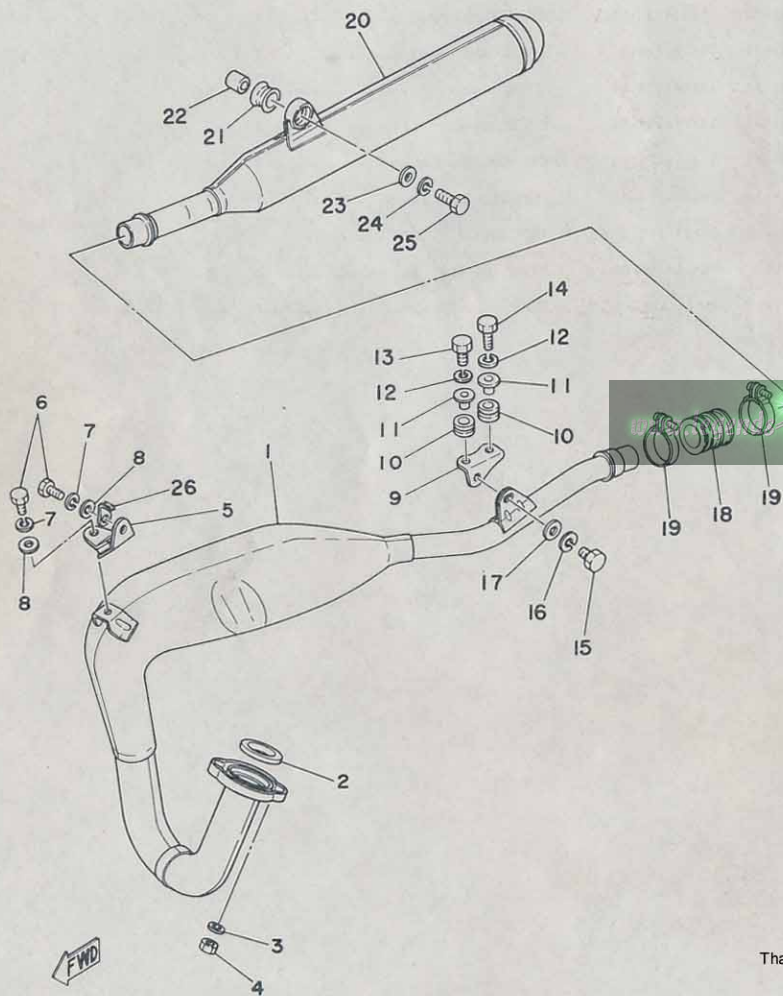
Fig. 11 CARBURETOR



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
11-28	1T9-14155-00	. TUBE, guide wire	1		
11-29	127-14161-00	. NUT, wire adjusting	1		
11-30	156-14135-00	. SPRING, plunger	1		
11-31	304-14171-00	. PLUNGER, starter	1		
11-32	152-14174-00	. CAP, plunger	1		
11-33	353-14138-00	. CLIP, plunger	1		
11-34	132-14173-00	. COVER, plunger cap	1		
11-35	304-14261-00	. HOLDER	1		
11-36	91401-16015	. PIN, cotter	1		
11-37	183-14196-00	. HOSE (5-160)	2		
11-38	1M1-14169-00	. CAP	1		

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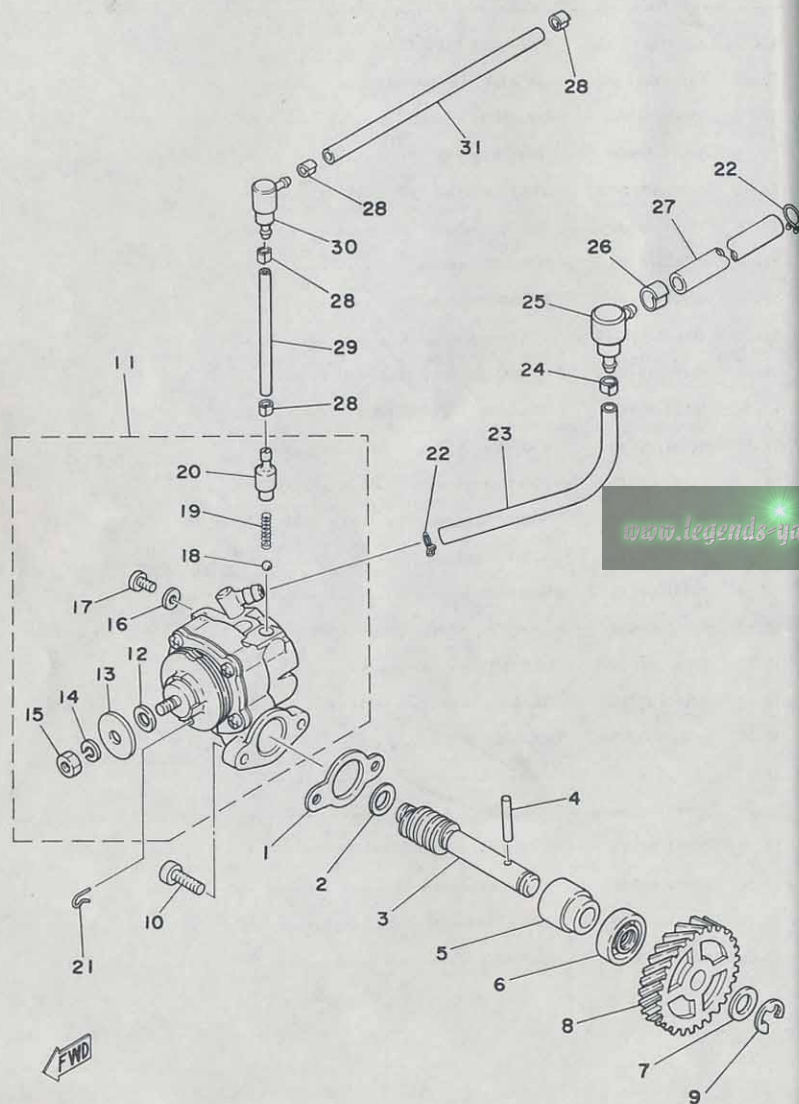
Fig. 12 EXHAUST



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	2A6-14610-00	EXHAUST PIPE ASS'Y	1		
12- 2	152-14613-00	GASKET, exhaust pipe	1		
12- 3	92901-06100	WASHER, spring	2		
12- 4	95301-06600	NUT, hexagon	2		
12- 5	2A6-14772-00	STAY, muffler 1-2	1		
12- 6	97301-08016	BOLT, hexagon	2		
12- 7	92901-08100	WASHER, spring	2		
12- 8	92901-08600	WASHER, plate	2		
12- 9	1W2-14771-00	STAY, muffler 1-1	1		
12-10	90480-14101	GROMMET (214-21638-00)	2		
12-11	90387-06388	COLLAR (322-21544-00)	2		
12-12	92901-06100	WASHER, spring	2		
12-13	97301-06025	BOLT, hexagon	1		
12-14	97301-06030	BOLT, hexagon	1		
12-15	97301-08016	BOLT, hexagon	1		
12-16	92901-08100	WASHER, spring	1		
12-17	92901-08600	WASHER, plate	1		
12-18	1W2-14714-00	GASKET, muffler joint	1		
12-19	90460-37026	CLAMP, hose (396-14456-00)	2		
12-20	2K4-14753-00	SILENCER	1		
12-21	565-14747-00	DAMPER, muffler	1		
12-22	90387-08258	COLLAR (8.3-15-15)	1		
12-23	90201-08113	WASHER, plate (611-48556-30)	1		
12-24	92901-08100	WASHER, spring	1		
12-25	97301-08030	BOLT, hexagon	1		
12-26	2A6-83596-00	CLAMP	1		

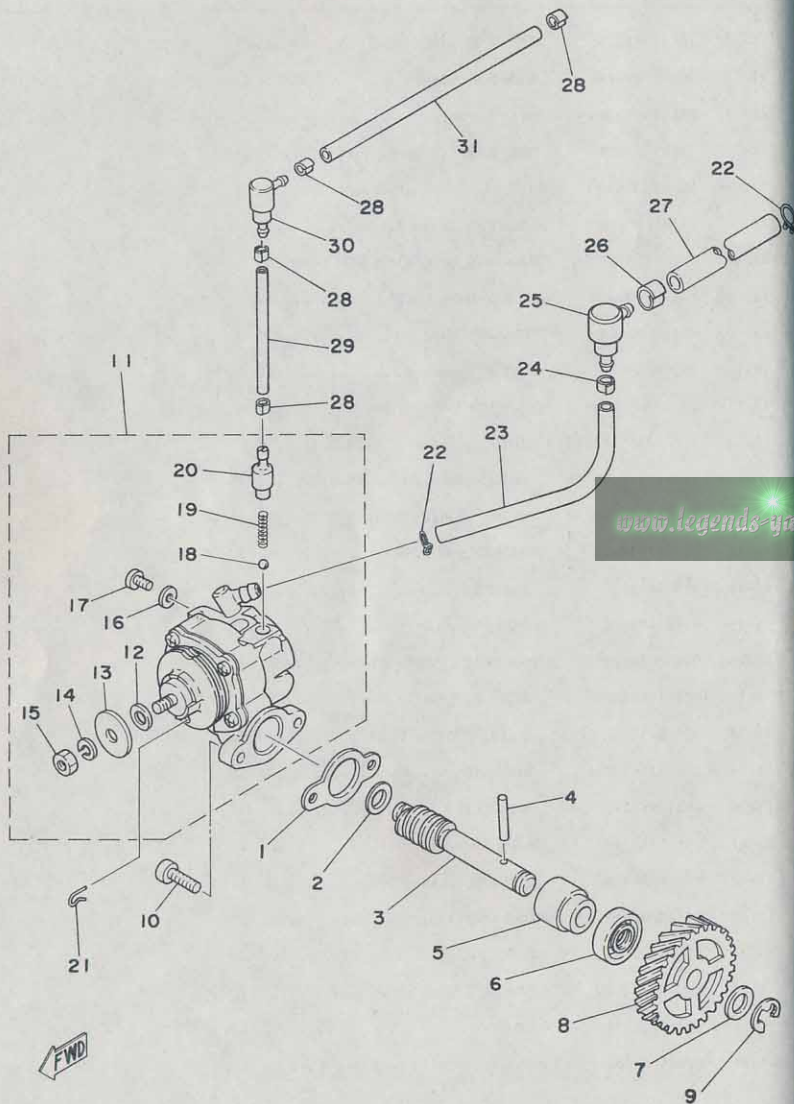
Thanks to Bill Riley for supplying the parts book.

Fig. 13 OIL PUMP



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 1	126-13116-00	GASKET, pump case	1		
13- 2	90201-08624	WASHER, plate	1		
13- 3	558-13175-00	SHAFT, worm	1		
13- 4	93603-22028	PIN, dowel (3-21.8)	1		
13- 5	1E7-13176-00	METAL, worm shaft outer	1		
13- 6	93101-10002	OIL SEAL (S-10-22-7)	1		
13- 7	90201-10135	WASHER, plate (102-18138-00) ...	1		
13- 8	2A6-13178-00	GEAR, drive (24T)	1		
13- 9	93430-08006	CIRCLIP (E-8)	1		
13-10	98501-05016	SCREW, panhead	2		
13-11	2A6-13101-00	OIL PUMP ASS'Y	1		
13-12	137-13137-00-03	. SHIM, plunger (5.8-10-0.3)...	} U.R 1		
	137-13137-00-05	. SHIM, plunger (5.8-10-0.5)...			
	137-13137-00-10	. SHIM, plunger (5.8-10-1.0)...			
13-13	137-13138-01	. PLATE, adjusting	1		
13-14	92901-05100	. WASHER, spring	1		
13-15	95301-05600	. NUT, hexagon	1		
13-16	90430-04004	. GASKET (137-13187-00)	1		
13-17	98901-04008	. SCREW, bind	1		
13-18	93505-32002	. BALL (5/32 inch)	1		
13-19	278-13169-00	. SPRING	1		
13-20	402-13552-00	. NOZZLE	1		
13-21	363-13133-01	CLIP, plunger	1		
13-22	90467-08003	CLIP (101-24356-00)	2		
13-23	90445-07219	HOSE (4.2-100)	1		
13-24	90468-02025	CLIP	1		
13-25	2A6-13115-01	CONNECTOR, suction pipe	1		
13-26	90468-02078	CLIP	1		
13-27	90445-09100	HOSE (654-24313 5-260)	1		

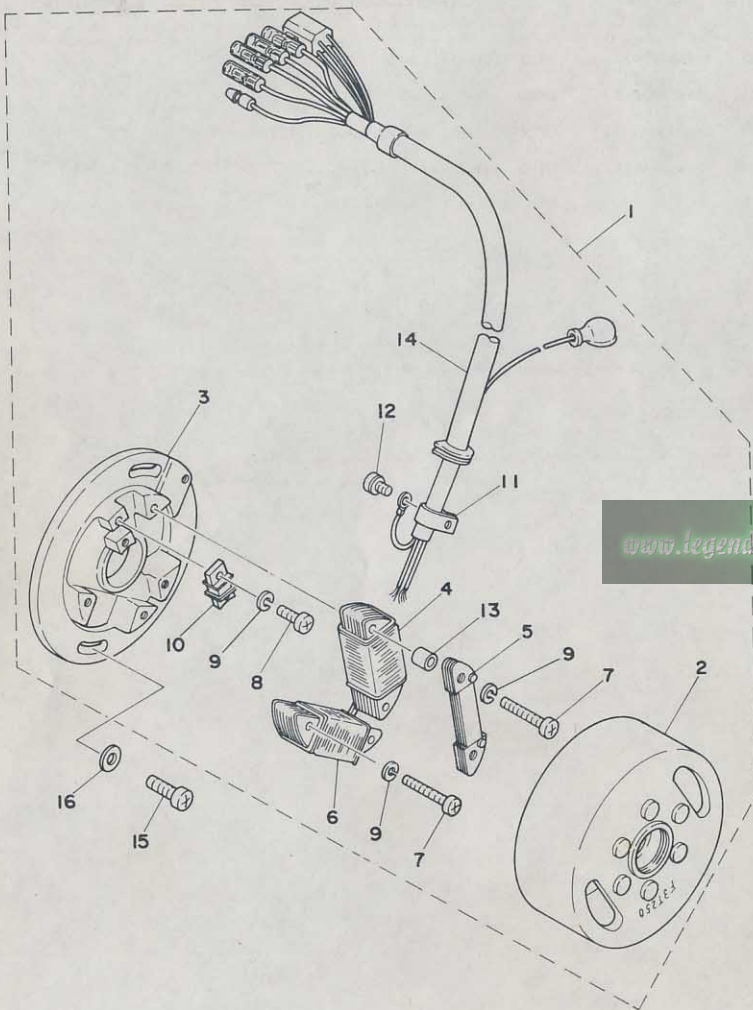
Fig. 13 OIL PUMP



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
13-28	90468-02033	CLIP (214-13164-00)	4		
13-29	90445-05018	HOSE (257-13161-00 3-65)	1		
13-30	2A6-13164-01	CONNECTOR, delivery pipe	1		
13-31	90445-05023	HOSE (248-13161-01 3-130)	1		

Thanks to Bill Riley for supplying the parts book.

Fig. 14 C. D. I. MAGNETO



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 1	2A7-85500-20	C.D.I. MAGNETO ASS'Y	1		
14- 2	2A7-85550-20	. ROTOR ASS'Y	1		
14- 3	1W2-85509-20	. BASE, magneto	1		
14- 4	2A7-85511-20	. COIL, source 1	1		
14- 5	2A7-85512-20	. COIL, source 2	1		
14- 6	2A7-85513-20	. COIL, lighting	1		
14- 7	98501-04032	. SCREW, panhead	4		
14- 8	98501-04014	. SCREW, panhead	2		
14- 9	92901-04100	. WASHER, spring	6		
14-10	2A7-85580-20	. PULSER ASS'Y	1		
14-11	445-85528-20	. CLAMP	1		
14-12	110-81345-21	. SCREW (4-6)	1		
14-13	1W2-85519-20	. SPACER	2		
14-14	2A7-85515-20	. LEAD WIRE ASS'Y	1		
14-15	92501-06015	SCREW, panhead	2		
14-16	92901-06600	WASHER, plate	2		

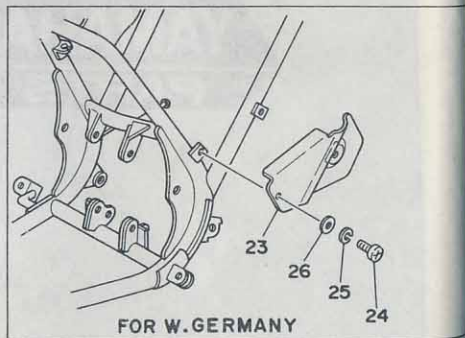
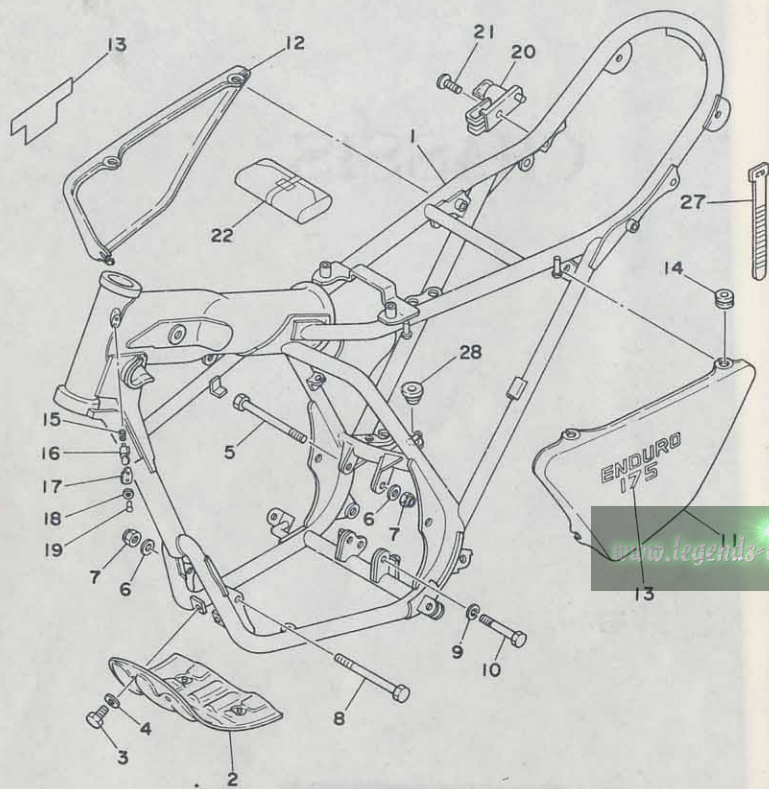
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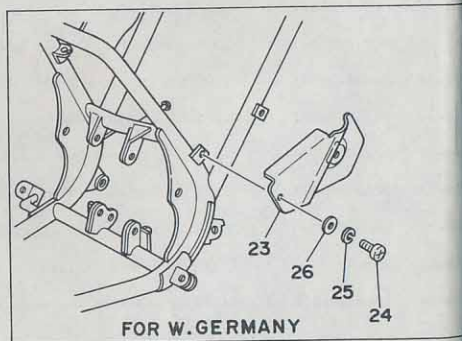
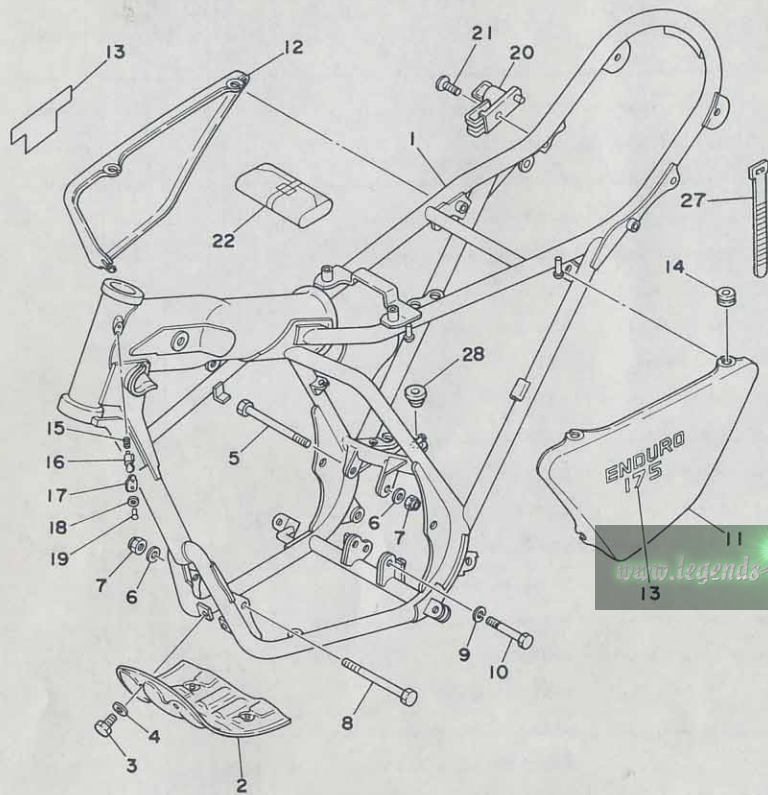


Fig. 15 FRAME · SIDE COVER



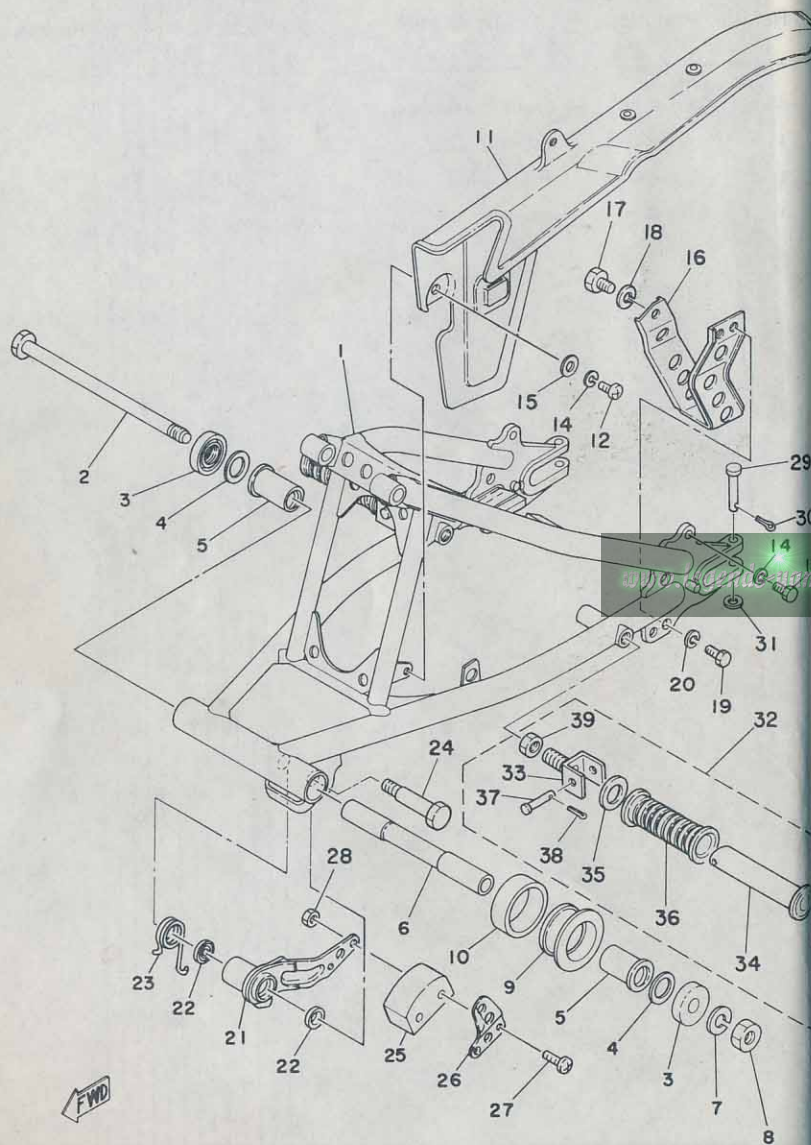
Ref. No.	Part No.	Description	Q'ty												Remarks			
				FRANCE	HOLLAND	GERMANY	SWITZERLAND	FINLAND	ENGLAND	ITALY	NETHERLANDS	AUSTRIA	SPAIN	SCANDINAVIA				
15- 1	2A6-21110-00-33	FRAME COMP.	1														x	Yamaha Black
	2A8-21110-40-33	FRAME COMP.	1														x	Yamaha Black
15- 2	2A6-21471-00-33	PROTECTOR, engine	1														x	Yamaha Black
15- 3	97301-06012	BOLT, hexagon	4														x	
15- 4	92901-06600	WASHER, plate	4														x	
15- 5	90105-08022	BOLT	1														x	
15- 6	92901-08200	WASHER, plain	2														x	
15- 7	90185-08054	NUT, U	2														x	
15- 8	90105-08099	BOLT	1														x	
15- 9	92901-10100	WASHER, spring	1														x	
15-10	90105-10037	BOLT	1														x	
15-11	2A8-21711-00	COVER, side left	1														x	Clean White
15-12	2A8-21721-00	COVER, side right	1														x	Clean White
15-13	2K4-21786-00	EMBLEM, side cover	2														x	
15-14	90480-12053	GROMMET	6														x	
15-15	90502-09024	SPRING, conical	1														x	
	*	SPRING, conical	1														x	
15-16	2A6-23408-00	STEERING LOCK ASS'Y	1														x	
	*	STEERING LOCK ASS'Y	1														x	
15-17	584-23484-01	CAP, handle lock	1														x	
	134-23484-10	CAP, handle lock	1														x	
15-18	90206-04003	WASHER (214-23488-00)	1														x	
15-19	90269-04003	RIVET (214-23483-00)	1														x	
15-20	2A6-21308-00	HANGER, helmet	1														x	
15-21	92701-06018	SCREW, flathead	1														x	
15-22	2A6-28100-10	TOOL ASS'Y	1														x	
15-23	2A8-21731-00-33	COVER, side 3	1														x	Yamaha Black
15-24	92501-06012	SCREW, panhead	2														x	

Fig. 15 FRAME · SIDE COVER



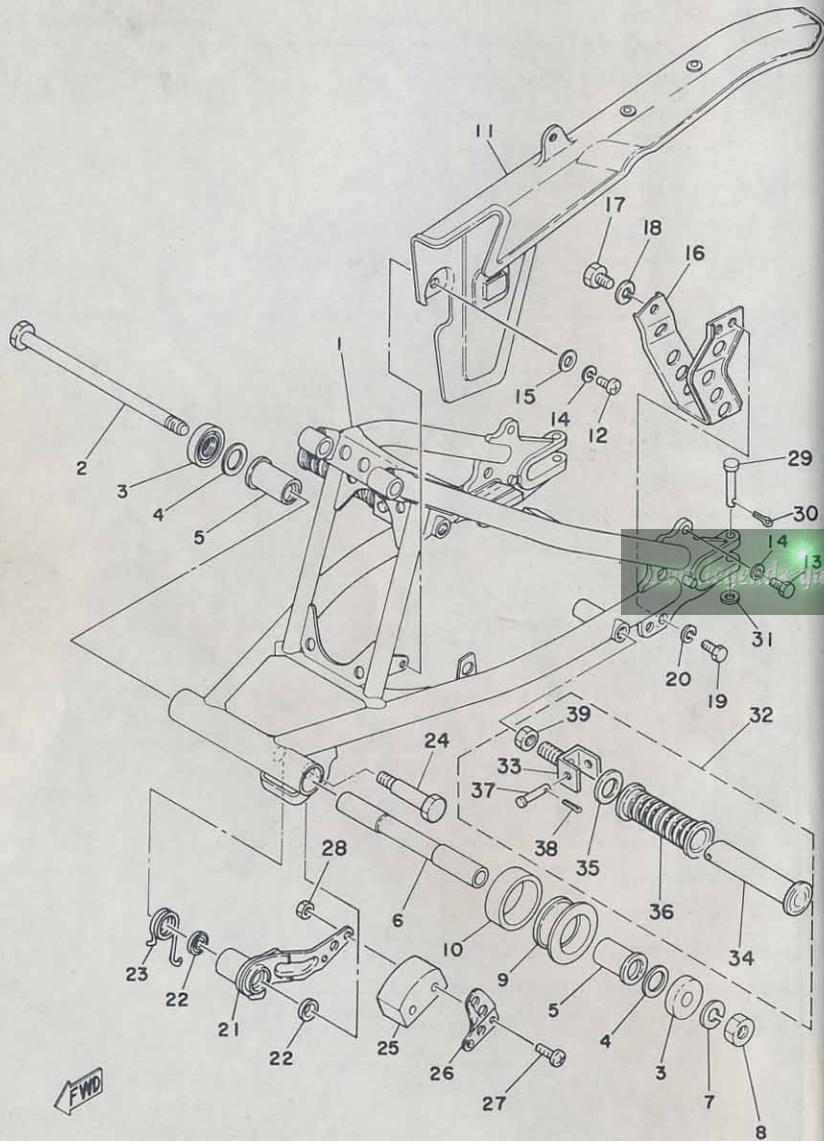
Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWEDEN	SWITZERLAND	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	ENGLAND	Remarks
15-25	92901-06100	WASHER, spring	2	X											
15-26	92901-06600	WASHER, plate	2	X											
15-27	437-83936-00	BAND, switch cord	4	X									X		
15-28	90480-18171	GROMMET	1	X									X		

Fig.16 REAR ARM · CHAIN CASE



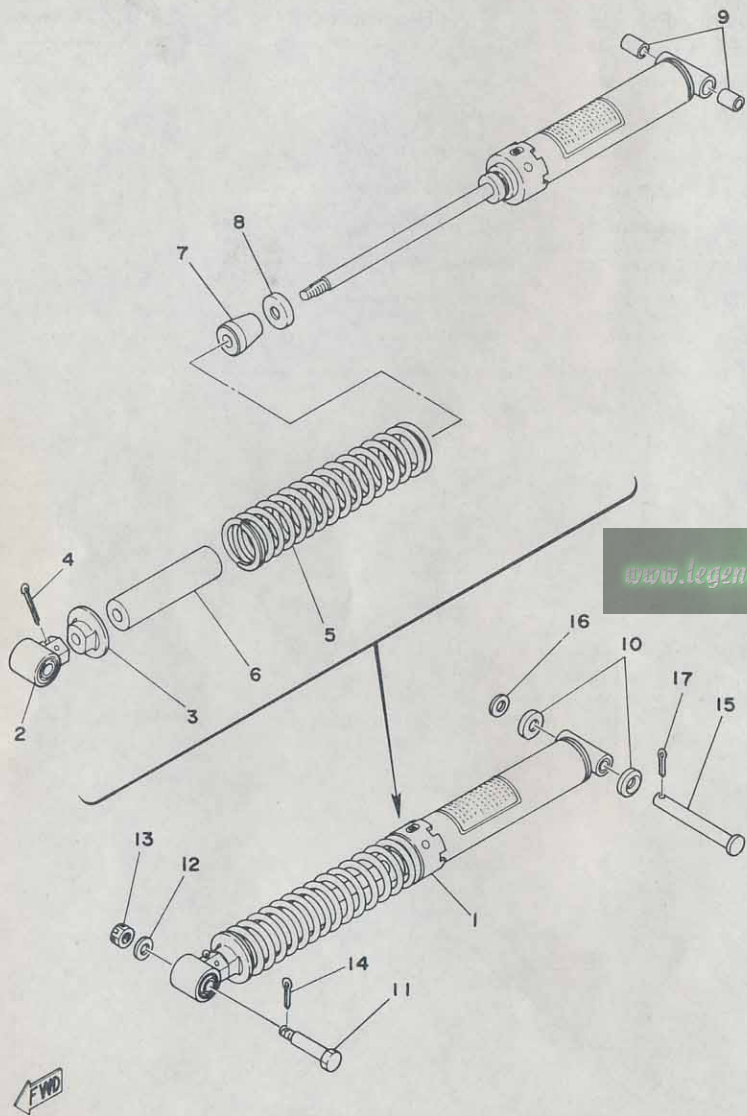
Ref. No.	Part No.	Description	Qty	Applicable Machine No.	Remarks
16- 1	2A6-22110-00-33	REAR ARM COMP.	1		Yamaha Black
16- 2	537-22141-01	SHAFT, pivot	1		
16- 3	401-22128-01	COVER, thrust	2		
16- 4	401-22127-00	SHIM	U.N		
16- 5	90386-18028	BUSHING 1 (401-22123-00)	2		
16- 6	18C 405-22124-00	BUSHING 2	1		
16- 7	92901-12100	WASHER, spring	1		
16- 8	90185-12046	NUT, U	1		
16- 9	2A6-22151-00	SEAL, guard 1	1		
16-10	2A6-22152-00	SEAL, guard 2	1		
16-11	2A6-22311-00	CASE, chain	1		Yamaha Black
16-12	98501-05016	SCREW, panhead	2		
16-13	97301-05012	BOLT, hexagon	1		
16-14	92901-05100	WASHER, spring	3		
	90201-05036	WASHER, plate (838-77218-00) ...	2		
16-16	2A6-22318-00	GUARD, chain	1		
16-17	97301-08012	BOLT, hexagon	1		
16-18	92901-08100	WASHER, spring	1		
16-19	97301-06016	BOLT, hexagon	2		
16-20	92901-06100	WASHER, spring	2		
16-21	2A6-22179-00	ARM, chain tensioner	1		
16-22	93104-14044	OIL SEAL (SO-14-20-3)	2		
16-23	90508-35350	SPRING, torsion	1		
16-24	90109-10483	BOLT	1		
16-25	2N0-22178-00	TENSIONER	1		
16-26	1W1-22187-00	GUIDE, chain	1		
16-27	98501-05035	SCREW, panhead	2		
16-28	95301-05700	NUT, hexagon	2		
16-29	91701-06042	PIN, clevis	2		

Fig.16 REAR ARM · CHAIN CASE



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
16-30	91401-20012	PIN, cotter	2		
16-31	92901-06600	WASHER, plate	2		
16-32	120-27430-02	REAR FOOTREST ASS'Y	2		
16-33	120-27432-02	. BRACKET, rear footrest	2		
16-34	120-27431-00	. ARM, rear footrest	2		
16-35	90201-20279	. WASHER, plate	2		
16-36	120-27433-00	. COVER, rear footrest	2		
16-37	90240-06009	. PIN, with hole	2		
16-38	91401-16015	. PIN, cotter	2		
16-39	95301-12700	. NUT, hexagon	2		

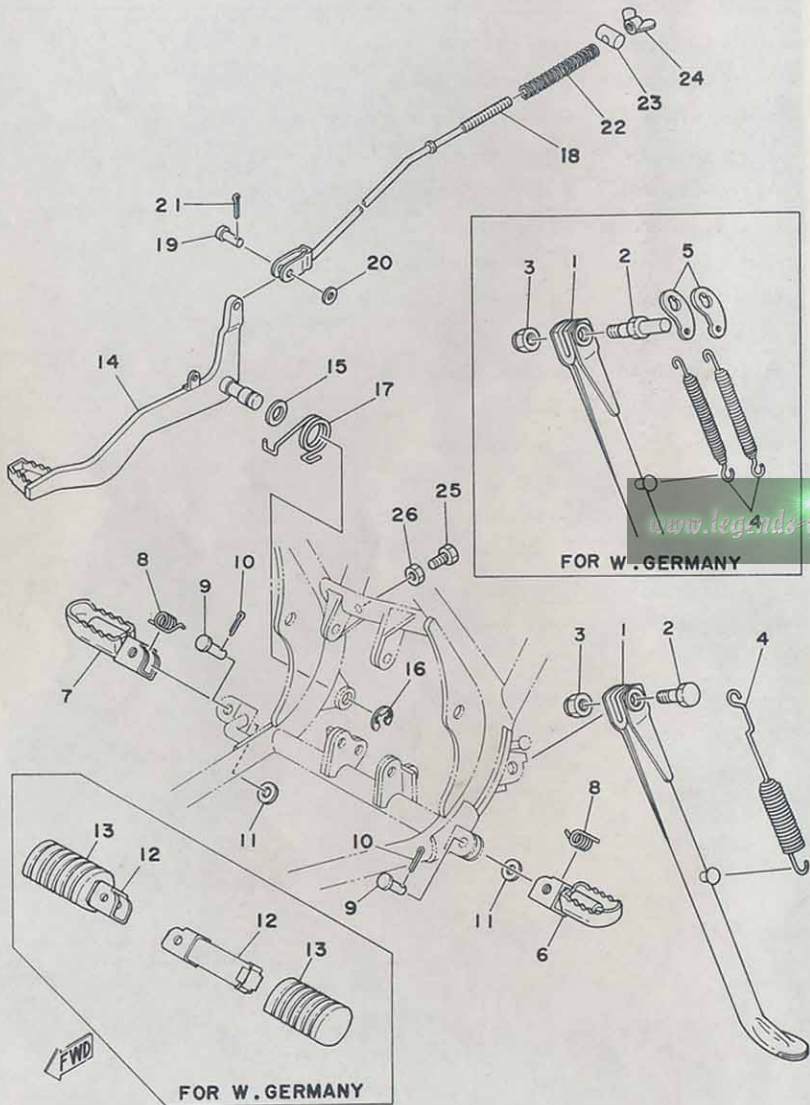
Fig. 17 REAR CUSHION



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	2A6-22210-00	REAR CUSHION ASS'Y	1		
17- 2	1M1-22219-01	. BRACKET, upper	1		
17- 3	1M1-22213-01	. SEAT, spring upper	1		
17- 4	91401-30040	. PIN, cotter	1		
17- 5	90501-90484	. SPRING, compression	1		
17- 6	1M1-22496-02	. SLEEVE, rod	1		
17- 7	2A6-22493-00	. STOPPER, bump	1		
17- 8	2A6-22482-00	. STOPPER	1		
17- 9	90380-12051	. BUSHING	2		
17-10	483-22128-00	COVER, thrust	2		
17-11	90109-10453	BOLT	1		
17-12	92901-10200	WASHER, plain	1		
17-13	95302-10900	NUT, slotted	1		
17-14	91401-20025	PIN, cotter	1		
17-15	90240-12059	PIN, with hole	1		
17-16	92901-12600	WASHER, plate	1		
17-17	91401-30022	PIN, cotter	1		

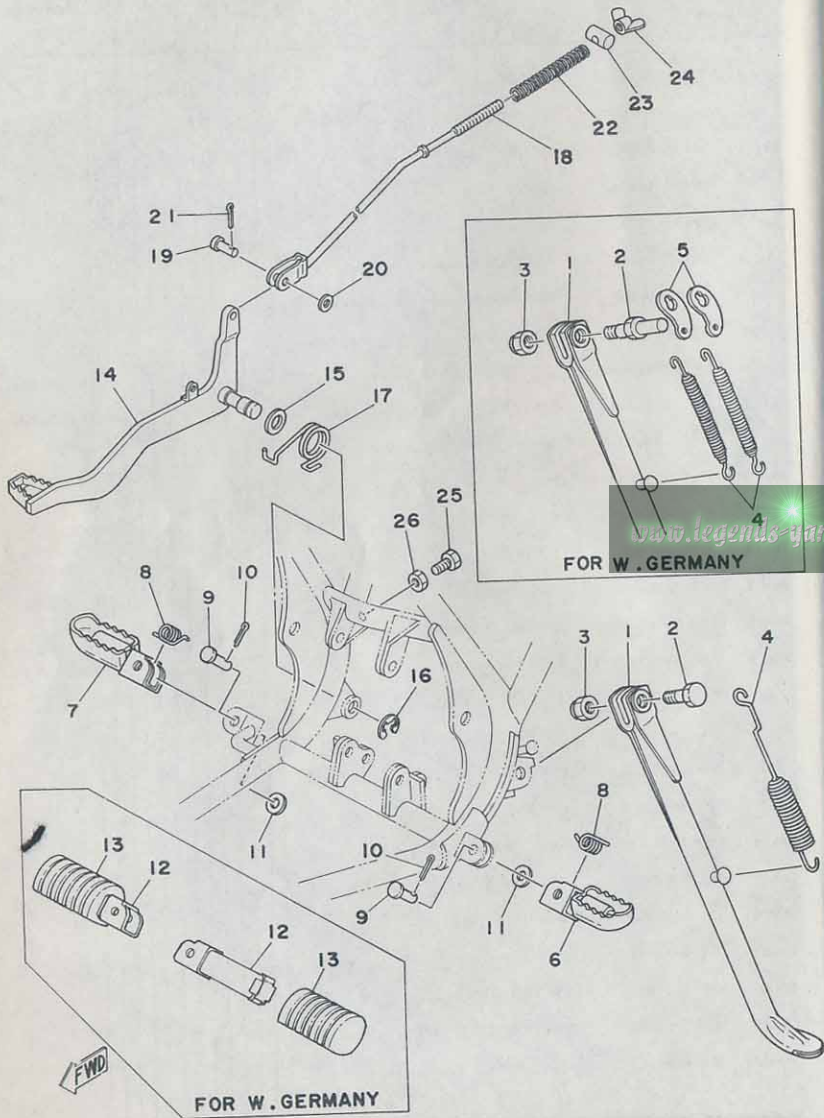
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Fig. 18 STAND · FOOTREST · BRAKE PEDAL



Ref. No.	Part No.	Description	Q'ty	ITALY	HOLLAND	AUSTRIA	NORWAY	DENMARK	FINLAND	SWEDEN	BELGIUM	SWITZERLAND	W. GERMANY	FRANCE	Remarks
18- 1	1W1-27311-10	STAND, side	1												x
	2A8-27311-10	STAND, side	1	x											x
18- 2	90109-10473	BOLT	1												x
	90109-10494	BOLT	1		x										x
18- 3	90185-10037	NUT, U	1			x									x
18- 4	90507-29008	SPRING, tension	1								x				x
	90507-26026	SPRING, tension	2								x				x
18- 5	1A2-27315-00	LINK	2								x				x
18- 6	1M1-27411-02-33	FOOTREST, left	1												x
18- 7	1M1-27421-02-33	FOOTREST, right	1												x
18- 8	90508-20023	SPRING (214-27426-00)	2								x				x
18- 9	91701-08038	PIN, clevis	2								x				x
18-10	91401-25012	PIN, cotter	2								x				x
18-11	92901-08600	WASHER, plate	2								x				x
18-12	214-27421-00	FOOTREST 2	2								x				x
18-13	214-27413-00	COVER, footrest	2								x				x
18-14	2A6-27211-00-33	PEDAL, brake	1												x
	2A8-27211-00-33	PEDAL, brake	1												x
18-15	90201-14212	WASHER (611-44126-00)	1								x				x
18-16	93430-10015	CIRCLIP	1								x				x
18-17	90508-32354	SPRING, tension	1								x				x
18-18	922- 27231-00	ROD, brake	1								x				x
18-19	90240-06006	PIN (248-27228-00)	1								x				x
18-20	92901-06200	WASHER, plain	1								x				x
18-21	91401-25012	PIN, cotter	1								x				x
18-22	90501-10245	SPRING (180-27236-00)	1								x				x
18-23	90249-12008	PIN (156-27237-00)	1								x				x
18-24	90175-06013	NUT, wing	1								x				x

Fig. 18 STAND · FOOTREST · BRAKE PEDAL



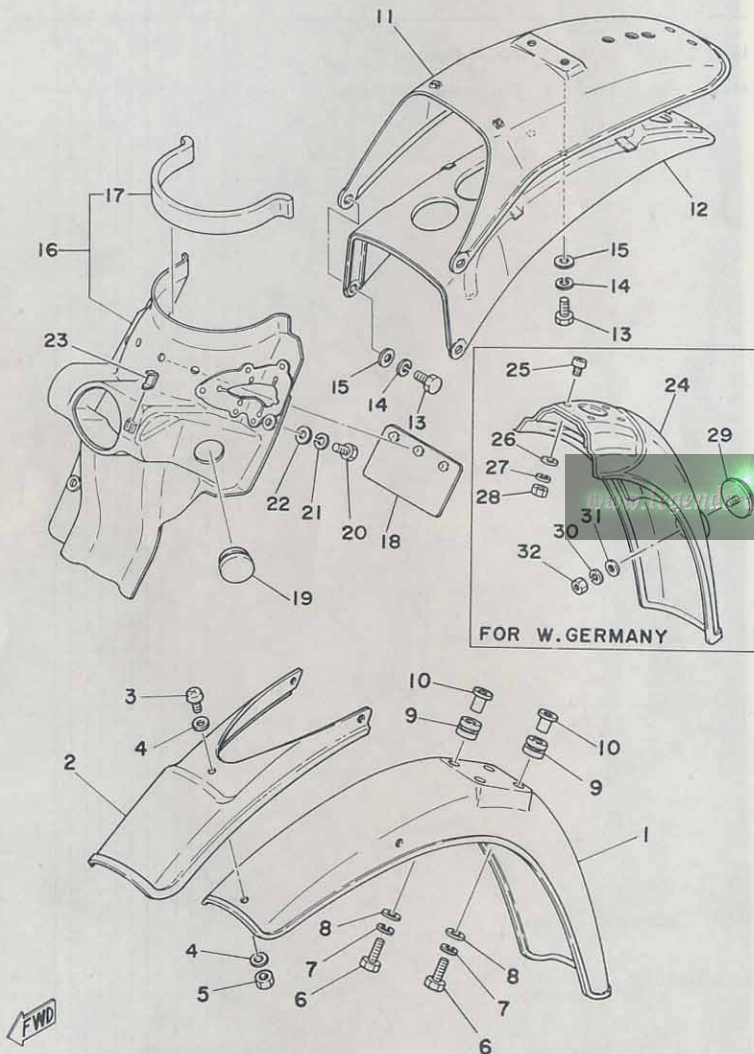
Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BEIJING	SWEDEN	DENMARK	FINLAND	INDIA	ITALY	ENGLAND	REMARKS
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18-25	97301-06020	BOLT, hexagon	1	x										x	
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18-26	95301-06700	NUT, hexagon	1	x										x	
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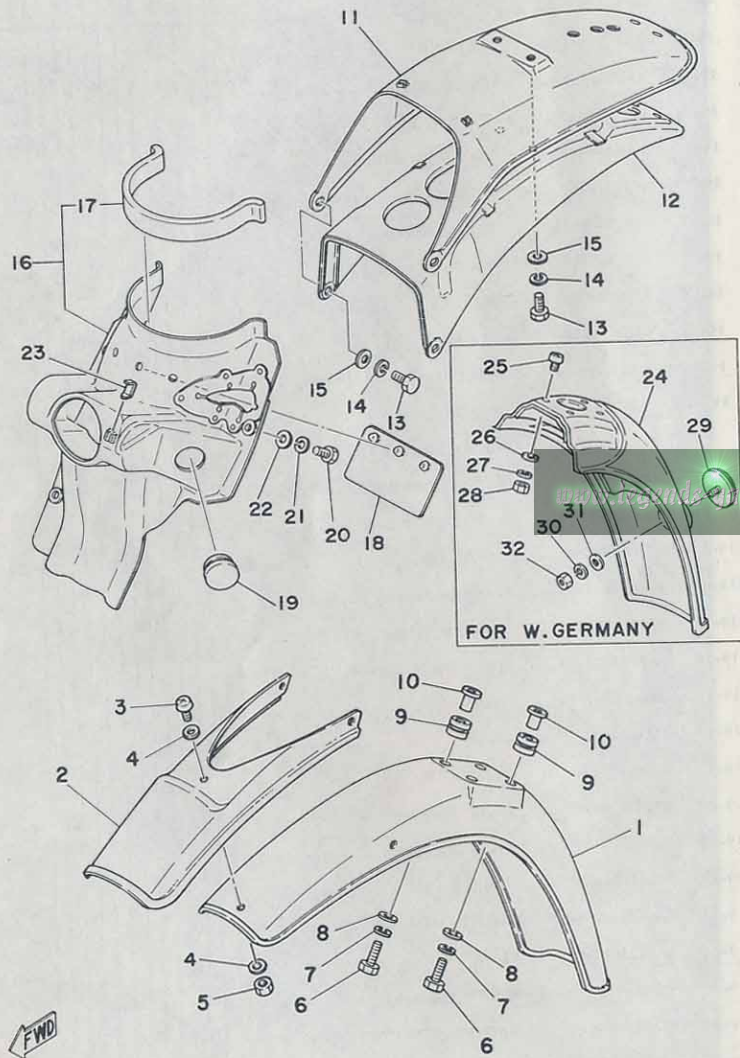
Thanks to Bill Riley for supplying the parts book.

Fig. 19 FRONT FENDER · REAR FENDER



Ref. No.	Part No.	Description	Q'ty	COUNTRY											Remarks	
				FRANCE	HOLLAND	SWITZERLAND	WEST GERMANY	GERMANY	SWEDEN	FINLAND	NETHERLANDS	NETHERLANDS	AUSTRIA	ENGLAND		ITALY
19- 1	2A8-21511-00	FENDER, front	1	x												Clean White
19- 2	2A8-21551-00	OVER, fender	1	x												Clean White
19- 3	98901-04012	SCREW, bind	3	x												
19- 4	92901-04600	WASHER, plate	6	x												
19- 5	95301-04600	NUT, hexagon	3	x												
19- 6	97301-06025	BOLT, hexagon	4	x												
19- 7	92901-06100	WASHER, spring	4	x												
19- 8	90201-06067	WASHER, plate	4	x												
19- 9	90480-14198	GROMMET	4	x												
19-10	90387-06388	COLLAR (322-21544-00)	4	x												
19-11	2A8-21611-80	FENDER, rear	1													Clean White
	2A8-21611-40	FENDER, rear	1	x												Clean White
19-12	2A6-21617-00	REINFORCEMENT, rear	1													
	2A8-21617-00	REINFORCEMENT, rear	1	x												
19-13	97301-06016	BOLT, hexagon	4	x												
19-14	92901-06100	WASHER, spring	4	x												
19-15	92901-06600	WASHER, plate	4	x												
19-16	2A7-21620-01	MUD GUARD COMP.	1	x												
19-17	2A6-21639-00	DAMPER	1	x												
19-18	1M1-21621-00	FLAP	1	x												
19-19	90480-01230	GROMMET	2	x												
19-20	97301-06016	BOLT, hexagon	3	x												
19-21	92901-06100	WASHER, spring	3	x												
19-22	90201-06067	WASHER, plate	3	x												
19-23	2A6-21637-00	CLAMP, wire	1	x												
19-24	2A8-21621-01-33	FLAP	1	x												Yamaha Black
19-25	92501-06020	SCREW, panhead	2	x												
19-26	90201-07081	WASHER (808-77525-00)	2	x												
19-27	92901-06100	WASHER, spring	2	x												

Fig. 19 FRONT FENDER · REAR FENDER

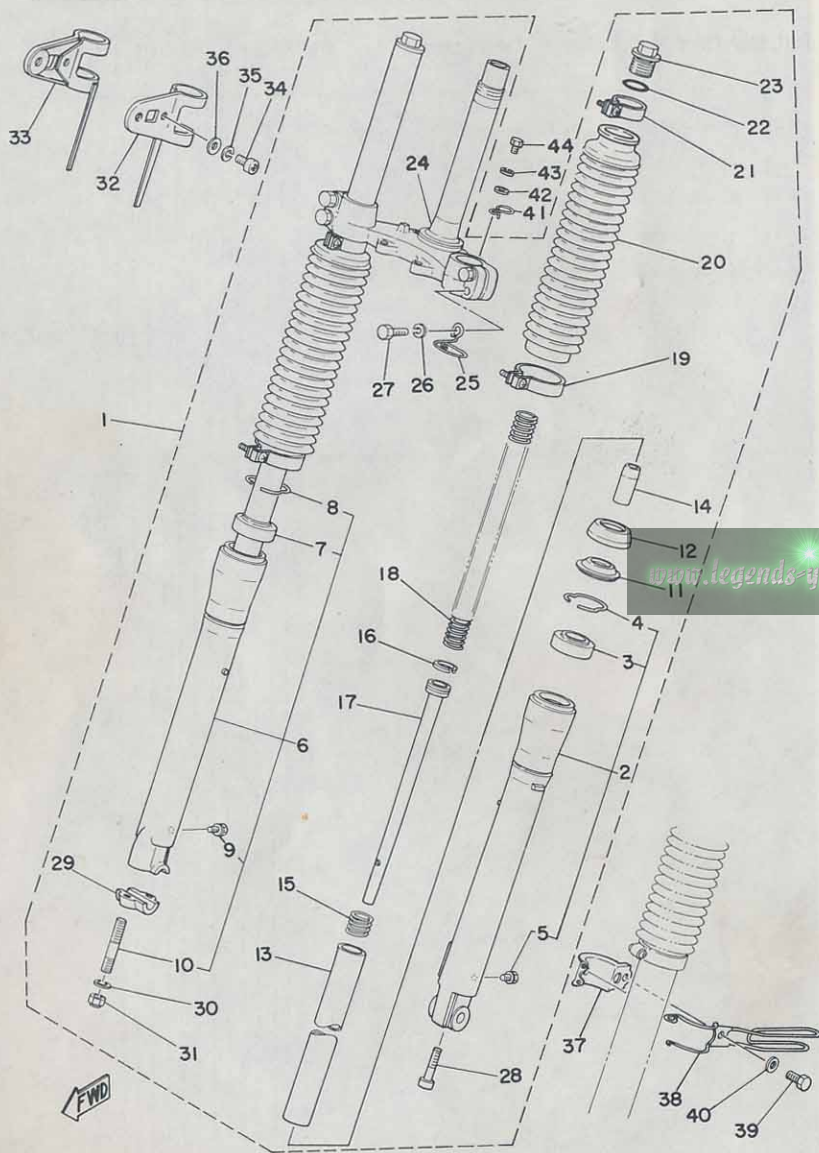


Ref. No.	Part No.	Description	Q'ty												Remarks			
				FRANCE	ENGLAND	IRELAND	ITALY	AUSTRIA	NETHERLANDS	NORWAY	GERMANY	SPAIN	SWEDEN	SWITZERLAND		WEST GERMANY	USA	
19-28	95301-06600	NUT, hexagon	2		x													
19-29	449-85131-01	REFLECTOR	1		x													
19-30	92901-05100	WASHER, spring	1		x													
19-31	92901-05200	WASHER, plain	1		x													
19-32	95301-05600	NUT, hexagon	1		x													

Thanks to Bill Riley for supplying the parts book.

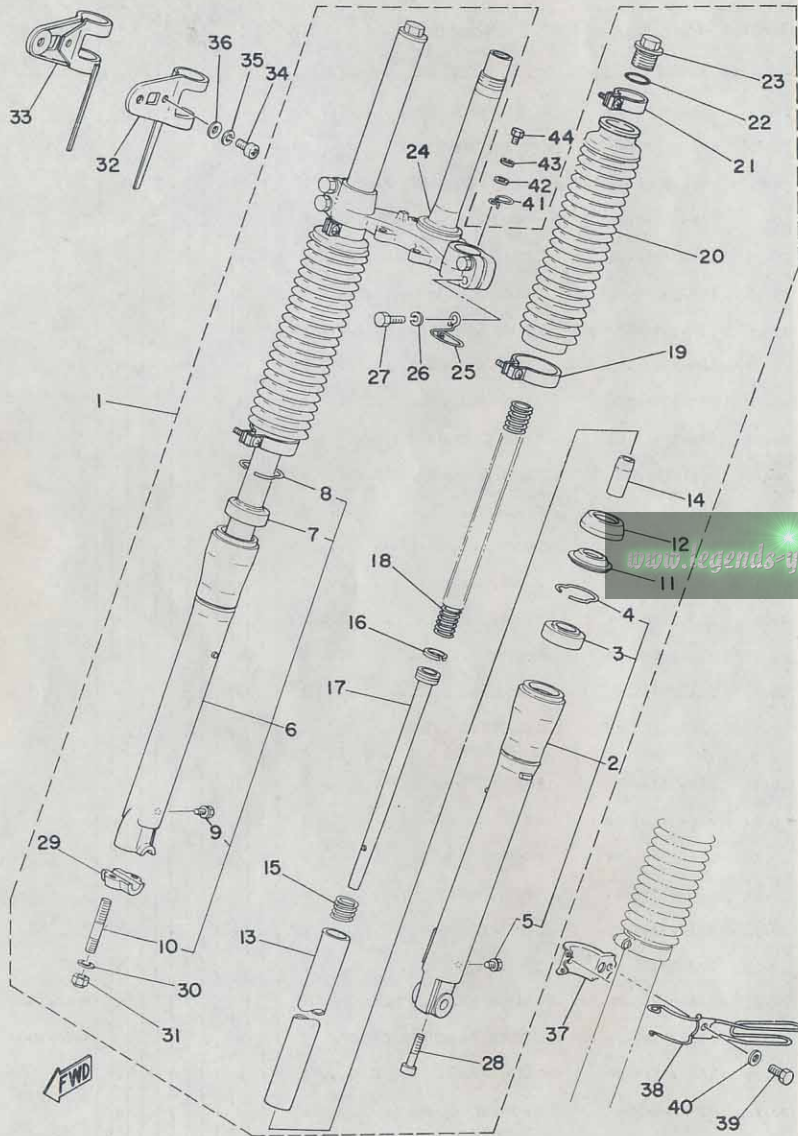
FWD

Fig. 20 FRONT FORK



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	SPAIN	FINLAND	DENMARK	AUSTRIA	ITALY	ENGLAND	Remarks
20- 1	2A6-23101-00	FRONT FORK ASS'Y	1											x
	2A8-23101-40	FRONT FORK ASS'Y	1	x										
20- 2	2A6-23126-00-38	. TUBE, outer left	1	x									x	
20- 3	2A6-23145-00	. . OIL SEAL	1	x									x	
20- 4	2A6-23156-00	. . CLIP, oil seal	1	x									x	
20- 5	2A6-23119-00	. . BOLT, drain	1	x									x	
20- 6	2A6-23136-00-38	. TUBE, outer right	1	x									x	
20- 7	2A6-23145-00	. . OIL SEAL	1	x									x	
20- 8	2A6-23156-00	. . CLIP, oil seal	1	x									x	
20- 9	2A6-23119-00	. . BOLT, drain	1	x									x	
20-10	90116-08260	. . BOLT, stud	1	x									x	
20-11	2A6-23144-00	. SEAL, dust	2	x									x	
20-12	2A6-23193-00	. GUIDE, boot	2	x									x	
20-13	2A6-23124-00	. TUBE, inner	2	x									x	
20-14	1L9-23166-00	. TAPER, spindle	2	x									x	
20-15	2A6-23151-00	. SPRING, rebound	2	x									x	
20-16	2A6-23157-00	. RING, piston	2	x									x	
20-17	2A6-23170-00	. CYLINDER COMP., front fork	2	x									x	
20-18	2A6-23141-00	. SPRING, front fork	2	x									x	
20-19	2A6-23489-01	. BAND, boot B	2	x									x	
20-20	2A6-23191-00	. BOOT	2	x									x	
20-21	2A6-23192-01	. BAND, boot A	2	x									x	
20-22	2A6-23147-00	. O-RING (2.8-19.4)	2	x									x	
20-23	2A6-23111-00	. BOLT, cap	2	x									x	
20-24	2A6-23340-00-33	. UNDER BRACKET COMP.	1	x									x	Yamaha Black
	2A8-23340-30-33	. UNDER BRACKET COMP.	1	x										Yamaha Black
20-25	2A6-23317-00	. CLIP	1	x									x	
20-26	92901-08100	. WASHER, spring	4	x									x	

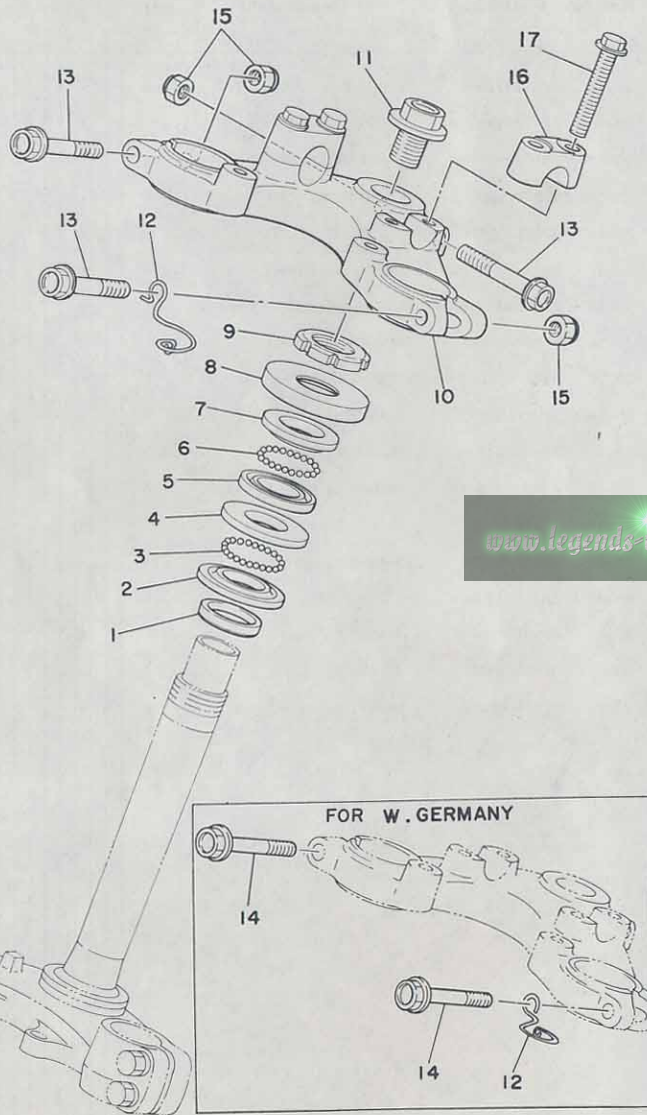
Fig. 20 FRONT FORK



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	SWITZERLAND	WEST GERMANY	BELGIUM	SPAIN	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
20-27	2A6-23346-00	. BOLT	4	x									x		
20-28	1E7-23181-00	. BOLT	2	x									x		
20-29	2A6-23167-01	. HOLDER, axle	1	x									x		
20-30	92901-08600	. WASHER, plate	2	x									x		
20-31	90185-08054	. NUT, U	2	x									x		
20-32	2A6-84118-00	STAY, head lamp 1	1	x									x		
20-33	2A6-84119-00	STAY, head lamp 2	1	x									x		
20-34	92501-06020	SCREW, panhead	2	x									x		
20-35	92901-06100	WASHER, spring	2	x									x		
20-36	92901-06200	WASHER, plain	2	x									x		
20-37	2A6-23319-00	HOLDER, wire 2	1	x									x		
20-38	2A6-23318-00	HOLDER, wire 1	1	x									x		
20-39	97301-06020	BOLT, hexagon	1	x									x		
20-40	92901-06200	WASHER, plain	1	x									x		
20-41	2A6-83595-00	CLAMP	1	x									x		
20-42	92901-06600	WASHER, plate	1	x									x		
20-43	92901-06100	WASHER, spring	1	x									x		
20-44	97301-06012	BOLT, hexagon	1	x									x		

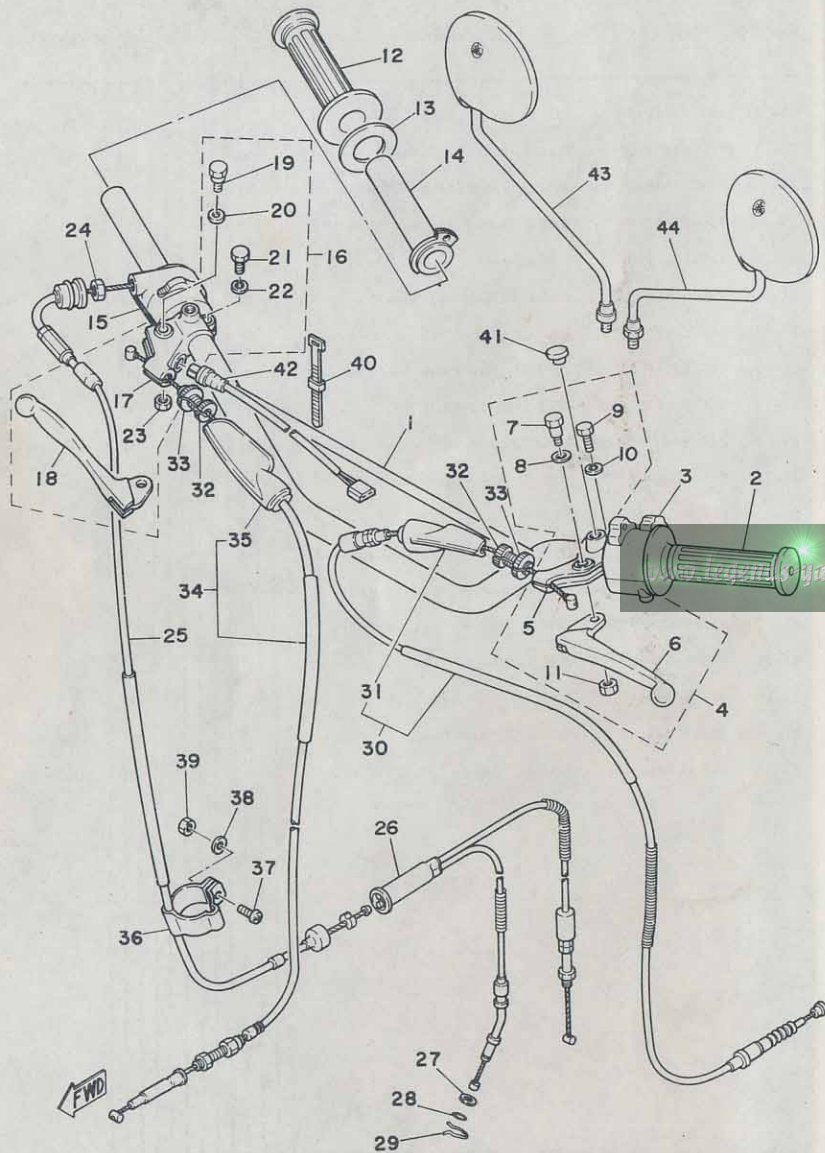
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Fig. 21 STEERING



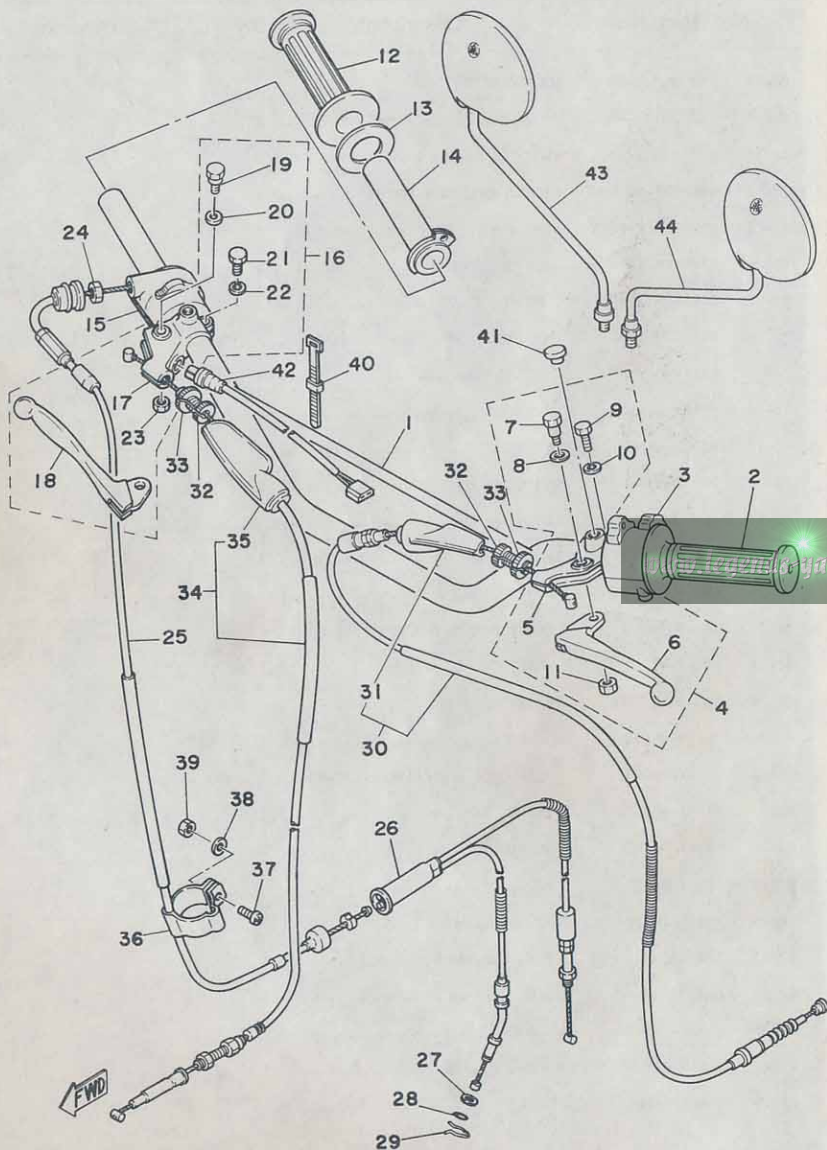
Ref. No.	Part No.	Description	Q'ty	ITALY	ENGLAND	AUSTRALIA	NORWAY	DENMARK	FINLAND	NETHERLANDS	SWITZERLAND	W. GERMANY	HOLLAND	FRANCE	Remarks
21- 1	164-23462-00	SEAL, dust	1	x											
21- 2	156-23411-00	RACE, ball 1	1	x											
21- 3	93501-04011	BALL (1/4 inch)	19	x											
21- 4	156-23412-00	RACE, ball 2	1	x											
21- 5	122-23412-00	RACE, ball 2	1	x											
21- 6	93503-16010	BALL (3/16 inch)	22	x											
21- 7	122-23411-00	RACE, ball 1	1	x											
21- 8	583-23416-01	COVER, ball race	1	x											
21- 9	90179-25033	NUT (137-23454-00)	1	x											
21-10	2A6-23435-00-98	CROWN, handle	1	x											Low Gloss Black
21-11	90105-14060	BOLT, steering fitting	1	x											
21-12	90468-20082	CLIP	1												
	90468-20071	CLIP	1	x											
21-13	95811-08055	BOLT, flange	3												
	95811-08055	BOLT, flange	1	x											
21-14	95811-08060	BOLT, flange	2	x											
21-15	90185-08054	NUT, U	3	x											
21-16	1E6-23441-10-98	HOLDER, handle upper	2	x											Low Gloss Black
21-17	95821-08035	BOLT, flange	4	x											

Fig. 22 HANDLE · WIRE



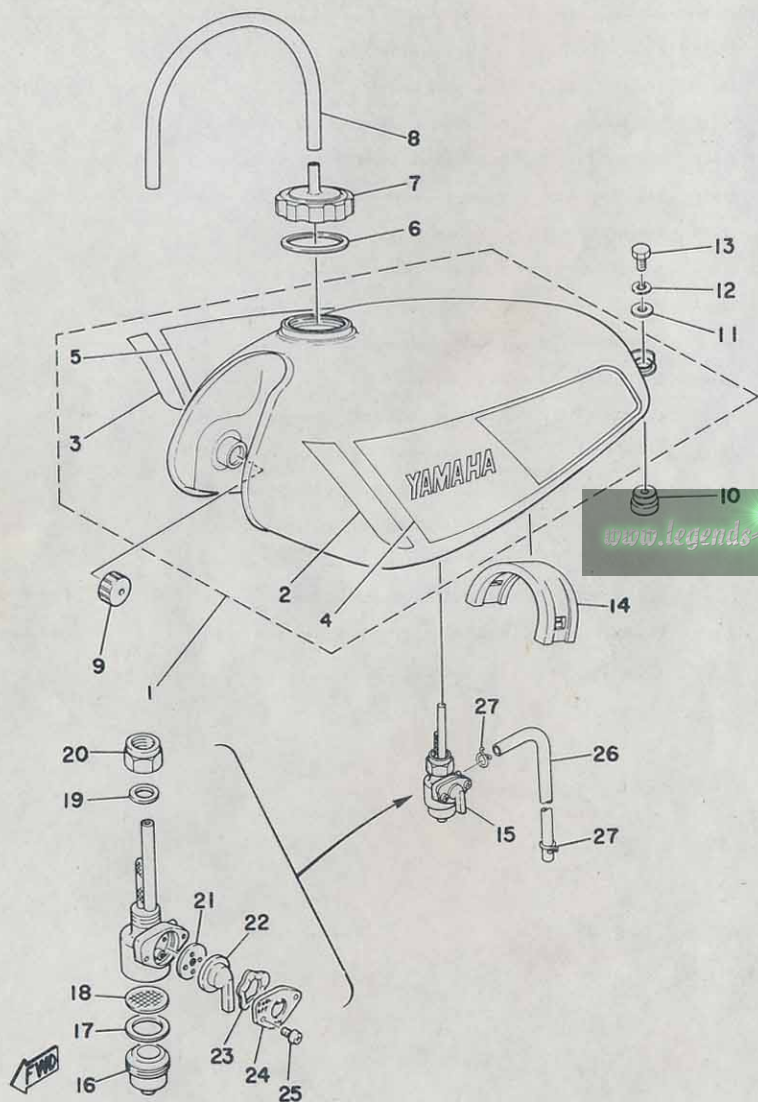
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	2A8-26111-00	HANDLE	1		
22- 2	1E6-26241-00	GRIP, left	1		
22- 3	1R7-83972-00	SWITCH, handle 4	1		
22- 4	498-82910-20	LEVER HOLDER ASS'Y, left	1		
22- 5	498-82911-00	. HOLDER, lever left	1		
22- 6	1J3-83912-20	. LEVER, left	1		
22- 7	90109-06410	. BOLT	1		
22- 8	90201-08083	. WASHER, plate (156-27226-00)..	1		
22- 9	97301-06022	. BOLT, hexagon	1		
22-10	92901-06100	. WASHER, spring	1		
22-11	95601-06100	. NUT, U	1		
22-12	1A0-26242-01	GRIP, right	1		
22-13	1M1-26249-01	RING, leaf	1		
22-14	434-26243-00	TUBE, guide	1		
22-15	1R6-83976-01	SWITCH, handle 1	1		
22-16	2A6-82920-91	LEVER HOLDER ASS'Y, right	1		
22-17	361-82921-31	. HOLDER, lever right	1		
22-18	2A6-83922-00	. LEVER, right	1		
22-19	90109-06410	. BOLT	1		
22-20	90201-08083	. WASHER, plate (156-27226-00)..	1		
22-21	97301-06022	. BOLT, hexagon	1		
22-22	92901-06100	. WASHER, spring	1		
22-23	95601-06100	. NUT, U	1		
22-24	90170-10038	NUT, hexagon	1		
22-25	2A6-26311-00	WIRE, throttle 1 (690mm)	1		
22-26	2A6-26312-00	WIRE, throttle 2 (165mm)	1		
22-27	92901-08600	WASHER, plate	1		
22-28	93210-07100	O-RING	1		
22-29	90468-08086	CIRCLIP	1		

Fig. 22 HANDLE · WIRE



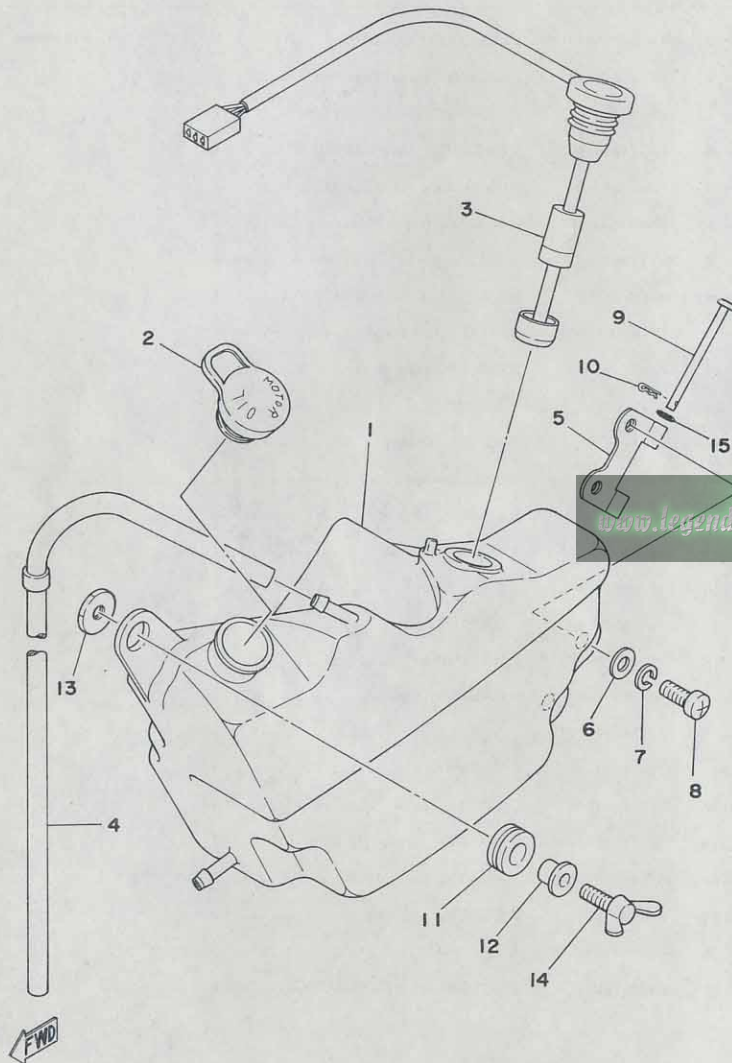
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
22-30	2A6-26335-01	WIRE, clutch (985mm)	1		
22-31	382-26372-01	. COVER, lever	1		
22-32	90123-08046	BOLT, wire adjusting	2		
22-33	90179-08148	NUT (168-26344-00)	2		
22-34	2A6-26341-01	WIRE, brake (1165mm)	1		
22-35	498-26372-00	. COVER, lever	1		
22-36	2A6-26397-00	CLAMP	1		
22-37	98501-05018	SCREW, panhead	1		
22-38	92901-05600	WASHER, plate	2		
22-39	95301-05600	NUT, hexagon	1		
22-40	437-83936-00	BAND, switch cord	4		
22-41	90338-09012	PLUG (341-26329-00)	1		
22-42	1M1-83980-30	FRONT STOP SWITCH ASS'Y	1		
22-43	1Y1-26290-00	BACK MIRROR ASS'Y, right	1		for England
	1Y1-26290-60	BACK MIRROR ASS'Y, right	1		Optional Parts for W. Germany
22-44	1Y1-26290-10	BACK MIRROR ASS'Y, left	1		Optional Parts for England
	1Y1-26290-50	BACK MIRROR ASS'Y, left	1		for W. Germany

Fig. 23 FUEL TANK



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	2A6-24110-00-08	FUEL TANK COMP.	1		Clean White
23- 2	2A8-24244-01	. GRAPHIC, fuel tank left 1	1		
23- 3	2A8-24245-01	. GRAPHIC, fuel tank right 2	1		
23- 4	2A8-24246-01	. GRAPHIC, fuel tank left 3	1		
23- 5	2A8-24247-01	. GRAPHIC, fuel tank right 4	1		
23- 6	1W1-24612-00	PACKING, cap	1		
23- 7	2A6-24611-00	BODY, cap	1		
23- 8	90445-09115	HOSE (214-21766-00 5-500)	1		
23- 9	278-24181-00	DAMPER, locating 1	2		
23-10	2A6-24181-00	DAMPER, locating 1	2		
23-11	90201-06067	WASHER, plate	2		
23-12	92901-06100	WASHER, spring	2		
23-13	97301-06012	BOLT, hexagon	2		
23-14	2A6-24182-00	DAMPER, locating 2	1		
23-15	304-24500-05	FUEL COCK ASS'Y	1		
23-16	132-24521-00	. CUP, filter	1		
23-17	132-24522-00	. GASKET, filter	1		
23-18	304-24515-00	. NET, filter	1		
23-19	434-24532-00	. GASKET, nut	1		
23-20	132-24531-00	. NUT	1		
23-21	137-24523-00	. VALVE	1		
23-22	447-24524-00	. LEVER, cock	1		
23-23	132-24518-00	. WASHER, wave	1		
23-24	447-24525-00	. PLATE, lever fitting	1		
23-25	98501-03006	. SCREW, panhead	2		
23-26	90445-09086	HOSE (5-170)	1		
23-27	90467-08003	CLIP (101-24356-00)	2		

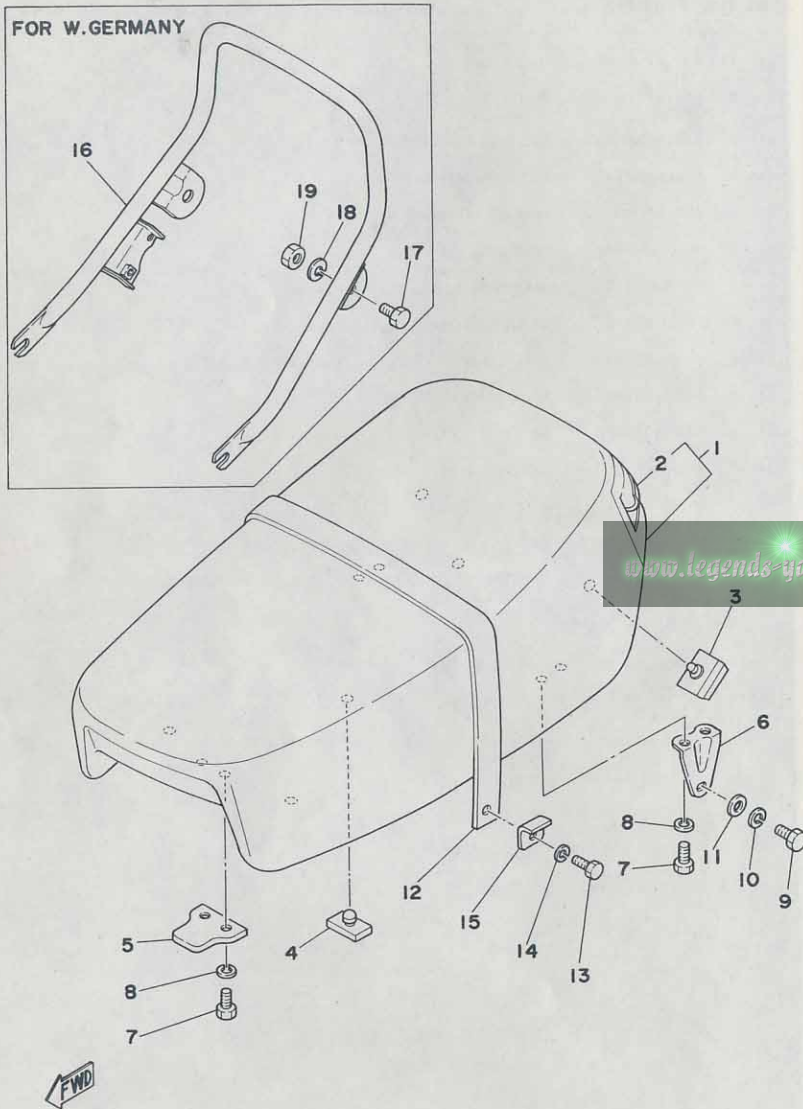
Fig. 24 OIL TANK



Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	2A6-21751-00	TANK, oil	1		
24- 2	1T9-21771-00	BODY, cap	1		
24- 3	1A0-85720-03	OIL LEVEL GAUGE ASS'Y	1		
24- 4	90445-09361	HOSE (5-545)	1		
24- 5	2A6-21796-00	HINGE, oil tank	1		
24- 6	90201-06067	WASHER, plate	2		
24- 7	92901-06100	WASHER, spring	2		
24- 8	92501-06015	SCREW, panhead	2		
24- 9	91701-05050	PIN, clevis	1		
24-10	90468-10050	CLIP (156-83525-00)	1		
24-11	90480-14102	GROMMET (214-21717-00)	1		
24-12	90387-07391	COLLAR (437-21633-00)	1		
24-13	90179-06013	NUT	1		
24-14	90122-06001	BOLT	1		
24-15	93210-04122	O-RING	1		

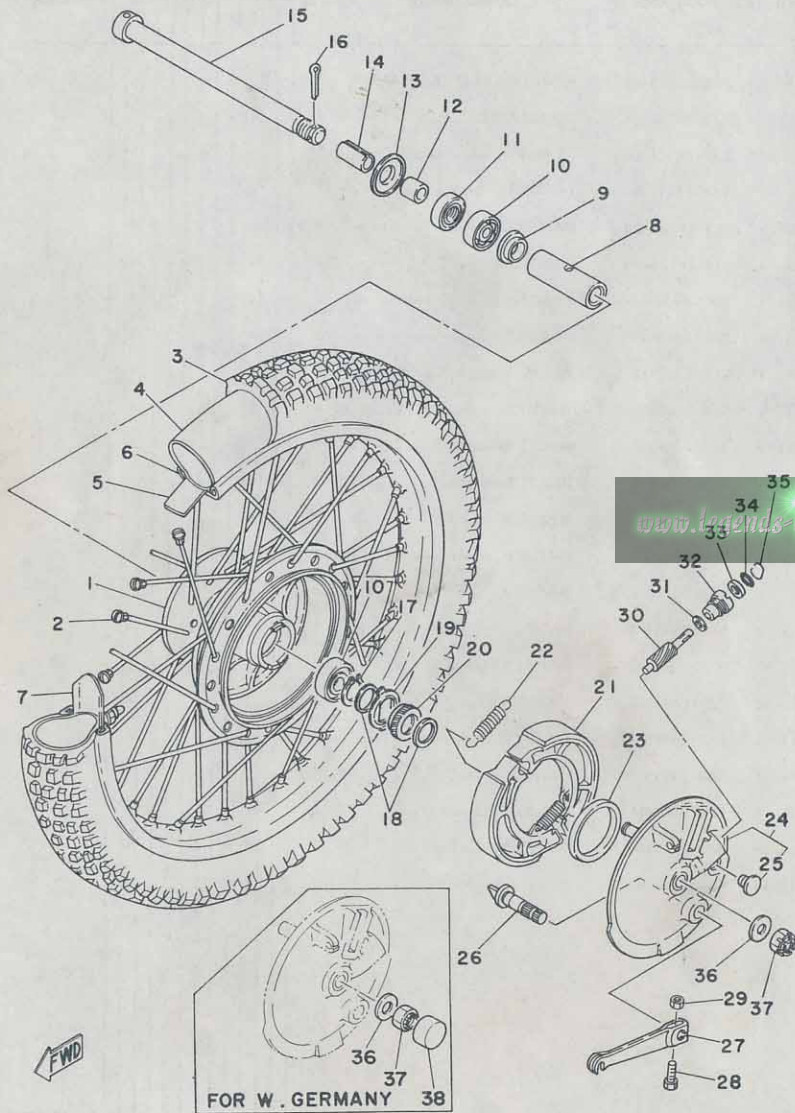
Thanks to Bill Riley for supplying the parts book.

Fig. 25 SEAT



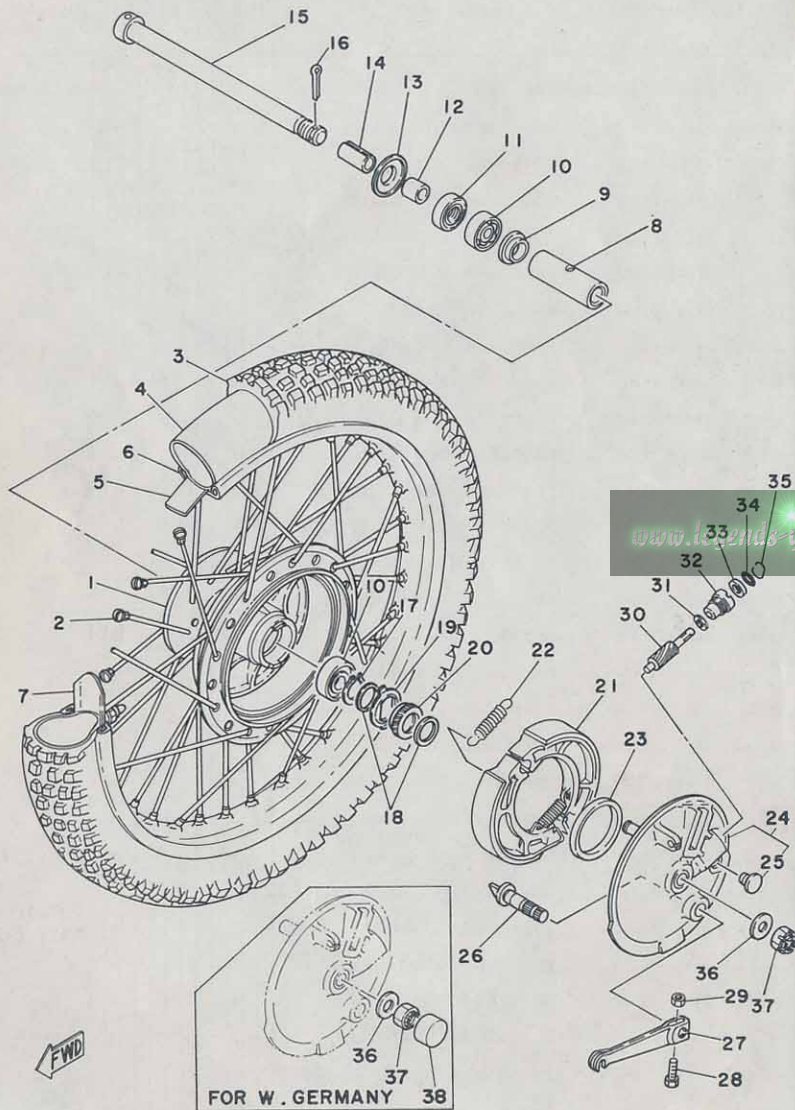
Ref. No.	Part No.	Description	Q'ty	FRANCE	GERMANY	NETHERLANDS	SPAIN	SWITZERLAND	UNITED KINGDOM	IRELAND	ITALY	INDONESIA	JAPAN	KOREA	NETHERLANDS	PHILIPPINES	SINGAPORE	TAIWAN	THAILAND	USA	Remarks
25- 1	2A8-24770-90	SEMI DOUBLE SEAT ASS'Y	1								x										
	2A8-24730-90	DOUBLE SEAT ASS'Y	1	x																	
25- 2	2A8-24771-00	. COVER, semi double seat	1								x										
	2A8-24731-00	. COVER, double seat	1	x																	
25- 3	509-24724-00	DAMPER, seat 1	4	x							x										
25- 4	214-24724-00	DAMPER, seat 2	2	x							x										
25- 5	1M1-24748-00	BRACKET, seat front	1	x							x										
25- 6	2A6-24738-00	BRACKET, seat rear	2	x							x										
25- 7	97301-06012	BOLT, hexagon	6	x							x										
25- 8	92901-06100	WASHER, spring	6	x							x										
25- 9	97301-08012	BOLT, hexagon	2	x							x										
	97303-08016	BOLT, hexagon	2	x							x										
	92903-08100	WASHER, spring	2	x							x										
25-11	92901-08600	WASHER, plate	2								x										
	92903-08600	WASHER, plate	2	x																	
25-12	2A8-24734-00	BAND	1								x										
25-13	97301-08020	BOLT, hexagon	2								x										
25-14	92901-08100	WASHER, spring	2								x										
25-15	2A8-24736-00	WASHER	2								x										
25-16	2A8-24773-00	HANDLE, seat	1								x										
25-17	97303-10016	BOLT, hexagon	2								x										
25-18	92901-10100	WASHER, spring	2								x										
25-19	95301-10700	NUT, hexagon	2								x										

Fig. 26 FRONT WHEEL



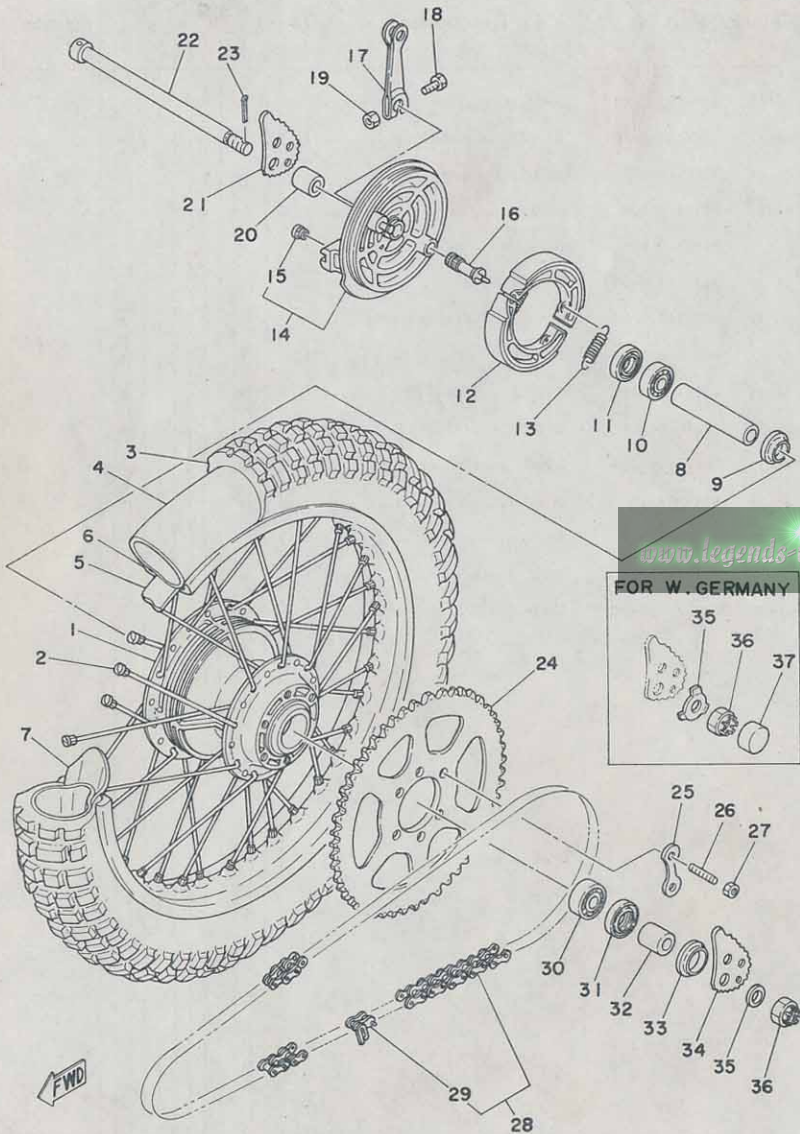
Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	SWITZERLAND	WEST GERMANY	SWEDEN	BELGIUM	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
26- 1	2A6-25111-00-98	HUB, front	1	x												Low Gloss Black
26- 2	2A6-25104-00	SPOKE SET	1s	x												
26- 3	94127-21178	TIRE, front (2.75-21-4PR)	} U.R 1	x												
	94127-21273	TIRE, front (2.75-21-4PR)														
26- 4	94227-21031	TUBE, front (2.75-21)	} U.R 1	x												
	94227-21123	TUBE, front (2.75-21)														
26- 5	94327-21024	BAND, rim (2.75-21)	} U.R 1	x												
	94330-21084	BAND, rim (3.00-21)														
26- 6	94416-21206	RIM, front (1.60-21)	1	x												
26- 7	1T1-25194-00	SPACER, bead	1	x												
26- 8	90560-12138	SPACER (183-25117-00) ...	1	x												
26- 9	109-25315-00	FLANGE, spacer	1	x												
26-10	93306-30103	BEARING (B6301)	2	x												
26-11	93102-18008	OIL SEAL (SD-18-37-8)	1	x												
26-12	90387-12095	COLLAR (183-25183-00)	1	x												
26-13	183-25118-00	COVER, hub dust	1	x												
26-14	90387-12100	COLLAR (315-25186-00)	1	x												
26-15	401-25181-01	SHAFT, wheel	1	x												
26-16	91401-30022	PIN, cotter	1	x												
26-17	93410-20009	CIRCLIP (S-20)	1	x												
26-18	90201-20269	WASHER (183-25147-00)	2	x												
26-19	183-25149-00	CLUTCH, meter	1	x												
26-20	248-25135-10	GEAR, drive	1	x												
26-21	437-25330-00	BRAKE SHOE COMP.	2	x												USE *183-25330-00
26-22	90506-16036	SPRING (183-25333-00)	2	x												
26-23	93105-47007	OIL SEAL (SDD-47-58-7) ...	1	x												
26-24	2A6-25120-00-98	BRAKE SHOE PLATE ASS'Y	1	x												Low Gloss Black
26-25	90480-10068	GROMMET	1	x												

Fig. 26 FRONT WHEEL



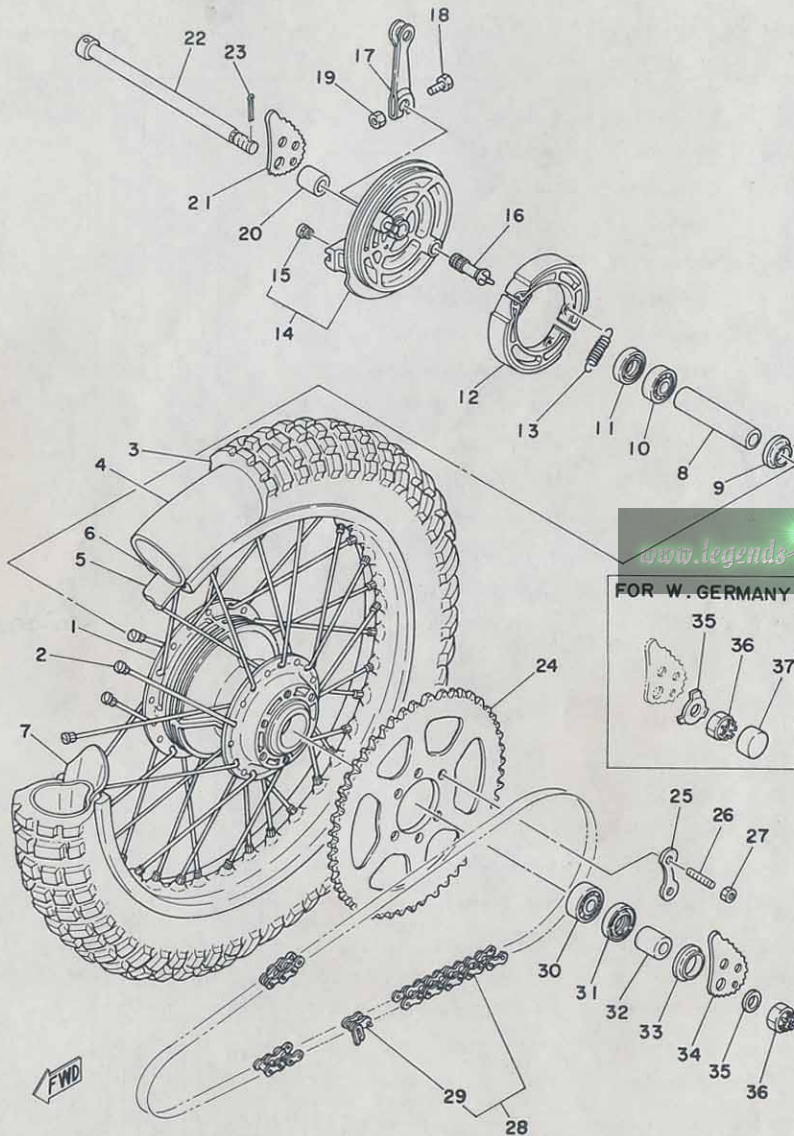
Ref. No.	Part No.	Description	Q'ty											Remarks		
				FRANCE	HOLLAND	SWITZERLAND W. GERMANY	BELGIUM	SWEDEN	DENMARK	FINLAND	ENGLAND	AUSTRIA	ITALY			
26-26	248-25351-00	CAM, shaft	1	x											x	
26-27	559-25155-00	LEVER, camshaft	1	x											x	
26-28	90101-06278	BOLT, hexagon	1	x											x	
26-29	95301-06600	NUT, hexagon	1	x											x	
	95601-06100	NUT, U	1	x												
26-30	248-25138-10	GEAR, meter	1	x											x	
26-31	90201-07076	WASHER (183-25146-00)	1	x											x	
26-32	109-25136-00	BUSHING	1	x											x	
26-33	93104-07003	OIL SEAL (SO-7-14-7)	1	x											x	
26-34	93210-14104	O-RING (2.4-13.8)	1	x											x	
26-35	102-25137-00	RING, stop	1	x											x	
26-36	92901-12200	WASHER, plain	1	x											x	
	90171-12005	NUT, castle	1	x											x	
26-37	90171-12015	NUT, castle	1	x												
	478-25188-00	CAP	1	x												

Fig. 27 REAR WHEEL



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	ITALY	Remarks
27- 1	1W1-25311-00-98	HUB, rear	1	x									x	Low Gloss Black
27- 2	401-25304-10	SPOKE SET	1s	x									x	
27- 3	94135-18079	TIRE, rear (3.50-18-4PR)	} U.R 1	x									x	
	94135-18274	TIRE, rear (3.50-18-4PR)												
27- 4	94235-18022	TUBE, rear (3.50-18)	} U.R 1	x									x	
	94232-18119	TUBE, rear (3.25-18)												
27- 5	94325-18043	BAND, rim (2.50-18)	} U.R 1	x									x	
	94330-18087	BAND, rim (3.00-18)												
27- 6	94418-18171	RIM, rear (1.80-18)	1	x									x	
27- 7	1T2-25394-00	SPACER, bead	1	x									x	
27- 8	248-25317-00	SPACER, bearing	1	x									x	
27- 9	148-25115-00	FLANGE, spacer	1	x									x	
	93306-20203	BEARING (B6202Z)	1	x									x	
27-11	93104-22018	OIL SEAL (SO-22-35-5)	1	x									x	
27-12	*437-25330-00	BRAKE SHOE COMP.	2	x									x	USE * 182-25330-0
27-13	90506-16036	SPRING, tension (183-25333-00)	2	x									x	
27-14	2A6-25320-00-98	BRAKE SHOE PLATE ASS'Y	1	x									x	Low Gloss Black
27-15	90480-10068	GROMMET	1	x									x	
27-16	2A6-25351-00	CAMSHAFT	1	x									x	
27-17	1E2-25155-00	LEVER, camshaft	1	x									x	
27-18	90101-06278	BOLT, hexagon	1	x									x	
27-19	95301-06600	NUT, hexagon	1	x									x	
	95601-06100	NUT, U	1	x									x	
27-20	90387-15524	COLLAR	1	x									x	
27-21	1W2-25389-01	PULLER, chain right	1	x									x	
27-22	2A6-25381-00	SHAFT, wheel	1	x									x	
27-23	91401-30030	PIN, cotter	1	x									x	

Fig. 27 REAR WHEEL

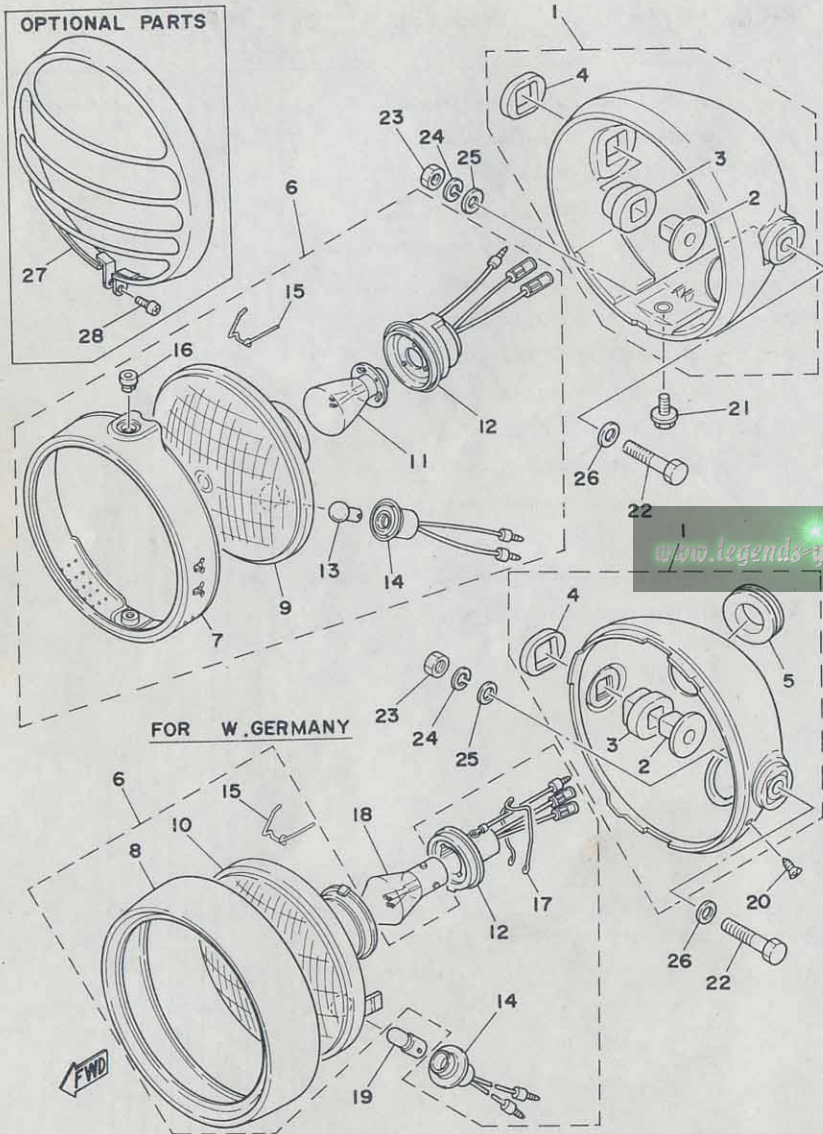


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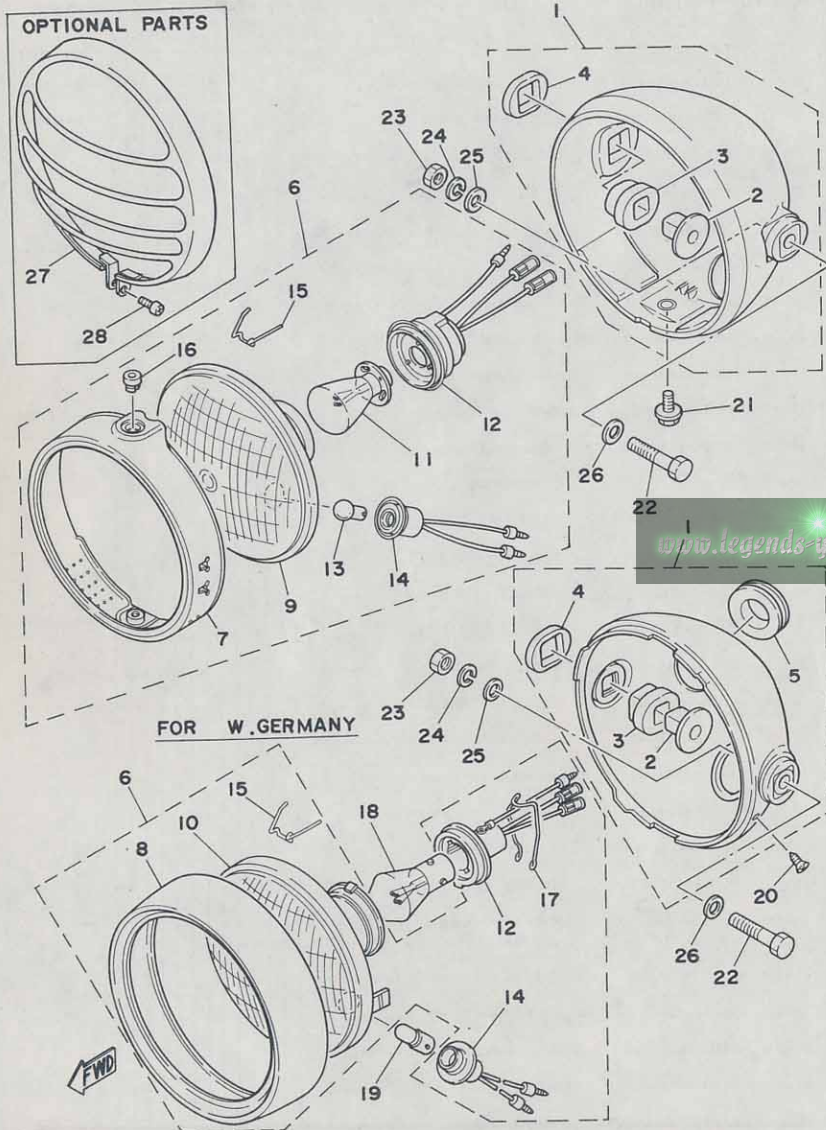
Ref. No.	Part No.	Description	Qty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	NETHERLANDS	FINLAND	SWEDEN	BEELGIUM	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
27-24	2A6-25449-10-33	GEAR, sprocket wheel (49T)	1	x											x		Yamaha Black
27-25	1G8-25412-00	WASHER, lock	3	x											x		
27-26	90116-10221	BOLT, stud	6	x											x		
27-27	90170-10219	NUT, hexagon	6	x											x		
27-28	94580-15118	CHAIN (DID-428DSM-118L)	1	x											x		
27-29	94680-15001	JOINT, chain	1	x											x		
27-30	93306-30203	BEARING (B6302Z)	1	x											x		
27-31	93106-26005	OIL SEAL (DD-26-42-8)	1	x											x		
27-32	90387-15524	COLLAR (15-26-22)	1	x											x		
27-33	401-25367-00	COVER, dust	1	x											x		
27-34	1W2-25388-01	PULLER, chain left	1	x											x		
27-35	90201-15238	WASHER, plate	1												x		
	90209-14136	WASHER	1	x													
27-36	90171-14020	NUT, castle	1	x											x		
27-37	521-25188-00	CAP	1	x													

Fig. 28 HEAD LAMP



Ref. No.	Part No.	Description	Q'ty	HOLLAND	FRANCE	SWITZERLAND	W. GERMANY	BELGIUM	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
28- 1	1M1-84130-60-98	HEAD LAMP BODY ASS'Y ...	1											x	Low Gloss Black
	1E6-84130-60-98	HEAD LAMP BODY ASS'Y ...	1	x											Low Gloss Black
28- 2	498-84145-60	. COLLAR	2	x										x	
28- 3	498-84163-60	. BUSHING	2	x										x	
28- 4	1M1-84164-60	. BUSHING	2											x	
	498-84164-60	. BUSHING	2	x											
28- 5	214-84153-60	. GROMMET	1	x											
28- 6	1R6-84110-30	HEAD LAMP UNIT ASS'Y ...	1											x	
	1R6-84103-45	HEAD LAMP UNIT ASS'Y ...	1	x											
28- 7	1M1-84195-61	. RING, retaining	1											x	
28- 8	1N5-84115-20	. RIM, head lamp	1	x											
28- 9	1R6-84120-30	. LENS ASS'Y	1											x	
28-10	456-84120-45	. LENS ASS'Y	1	x											
28-11	1R6-84114-30	. BULB (6V-35/35W)	1											x	
28-12	1R6-84112-30	. SOCKET CORD ASS'Y	1											x	
	541-84112-40	. SOCKET CORD ASS'Y	1	x											
28-13	122-83516-10	. BULB (6V-3W)	1											x	
28-14	1R6-84146-30	. SOCKET CORD ASS'Y	1											x	
	306-84346-40	. SOCKET CORD ASS'Y	1	x											
28-15	148-84324-00	. SPRING, reflector set ...	3											x	
	308-84124-20	. SPRING, reflector set ...	3	x											
28-16	1M1-84133-60	. COLLAR	1											x	
28-17	308-84135-21	. SPRING	1	x											
28-18	*	BULB, head lamp (6V-35/35W)	1	x											
28-19	*	BULB, pilot (6V-4W)	1	x											
28-20	90152-05005	SCREW, rim fitting	1	x											
28-21	1M1-84137-60	BOLT, hexagon	1											x	
28-22	97301-08040	BOLT	2	x										x	

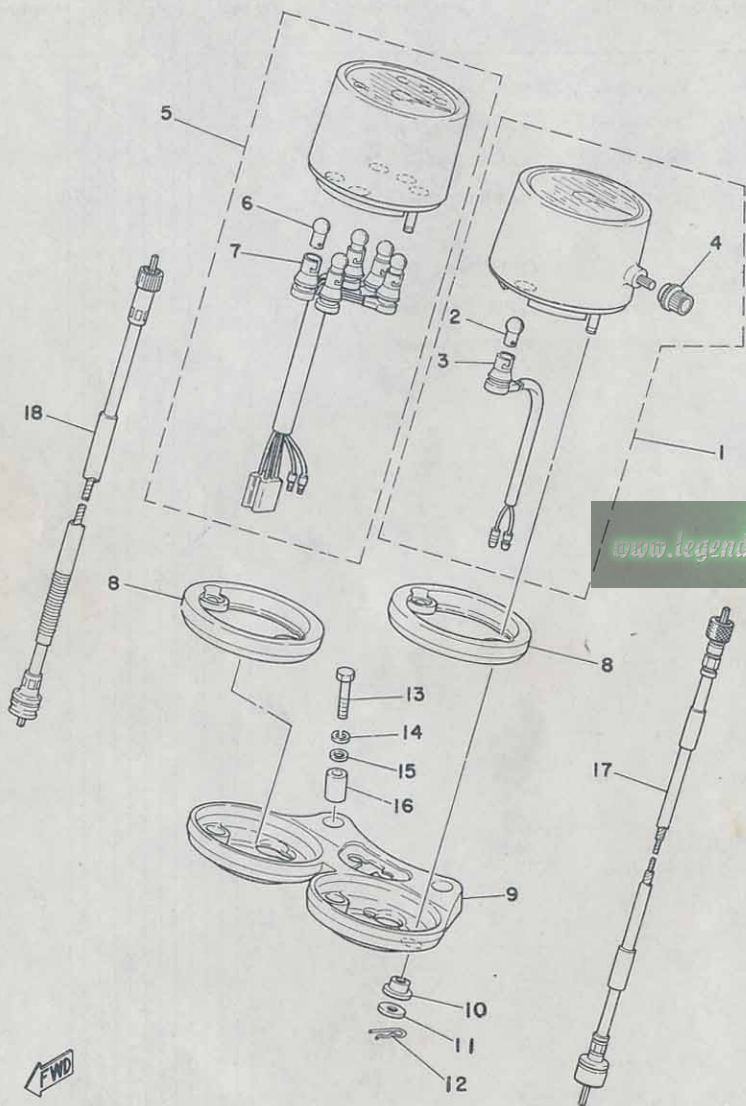
Fig. 28 HEAD LAMP



Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	AUSTRIA	ENGLAND	ITALY	Remarks
28-23	95301-08600	NUT, hexagon	2	x										x	
28-24	92901-08100	WASHER, spring	2	x										x	
28-25	92901-08200	WASHER, plane	2	x										x	
28-26	92901-08600	WASHER, plate	2	x										x	
OPTIONAL PARTS															
28-27	1R6-84144-00	COVER, head lamp	1											x	
28-28	98501-04016	SCREW, panhead	1											x	

Thanks to Bill Riley for supplying the parts book.

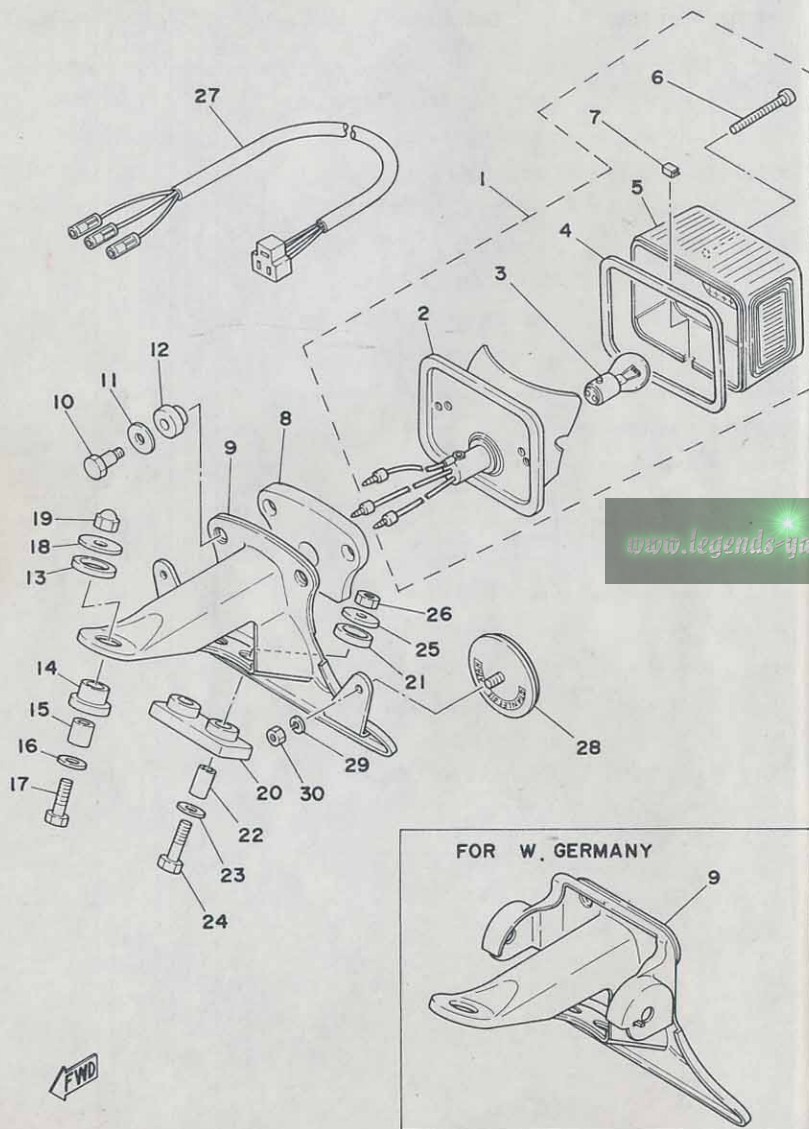
Fig. 29 SPEEDOMETER · TACHOMETER



Ref. No.	Part No.	Description	Q'ty	ITALY	ENGLAND	AUSTRIA	NETHERLANDS	DENMARK	FINLAND	SWEDEN	BELGIUM	SWITZERLAND	W. GERMANY	HOLLAND	FRANCE	Remarks
29- 1	2A6-83570-30	SPEEDOMETER ASS'Y	1													Mile/h
	2A6-83570-11	SPEEDOMETER ASS'Y	1	x												Km/h
29- 2	122-83516-10	. BULB (6V-3W)	1						x							
29- 3	1V1-83536-00	. SOCKET CORD ASS'Y	1						x							
29- 4	1E6-83578-60	. KNOB	1						x							
29- 5	2A6-83540-F0	TACHOMETER ASS'Y	1						x							
29- 6	122-83516-10	. BULB (6V-3W)	5						x							
29- 7	2A6-83520-00	. SOCKET CORD ASS'Y	1						x							
29- 8	2A6-83513-00	DAMPER	2						x							
29- 9	2A6-83519-00	BRACKET, meter	1						x							
29-10	1M1-83526-00	DAMPER, meter	4						x							
29-11	1E6-83524-60	WASHER, meter fitting	4													
	90201-05033	WASHER, plate (829-77178-00)	4													
29-12	90468-12007	CLIP (102-25375-00)	4	x												
29-13	97301-06030	BOLT, hexagon	2						x							
29-14	92901-06100	WASHER, spring	2						x							
29-15	92901-06600	WASHER, plate	2						x							
29-16	90385-06001	BUSHING (214-83528-00)	2						x							
29-17	2A6-83550-01	SPEEDOMETER CABLE ASS'Y	1						x							
29-18	2A6-83560-00	TACHOMETER CABLE ASS'Y	1						x							

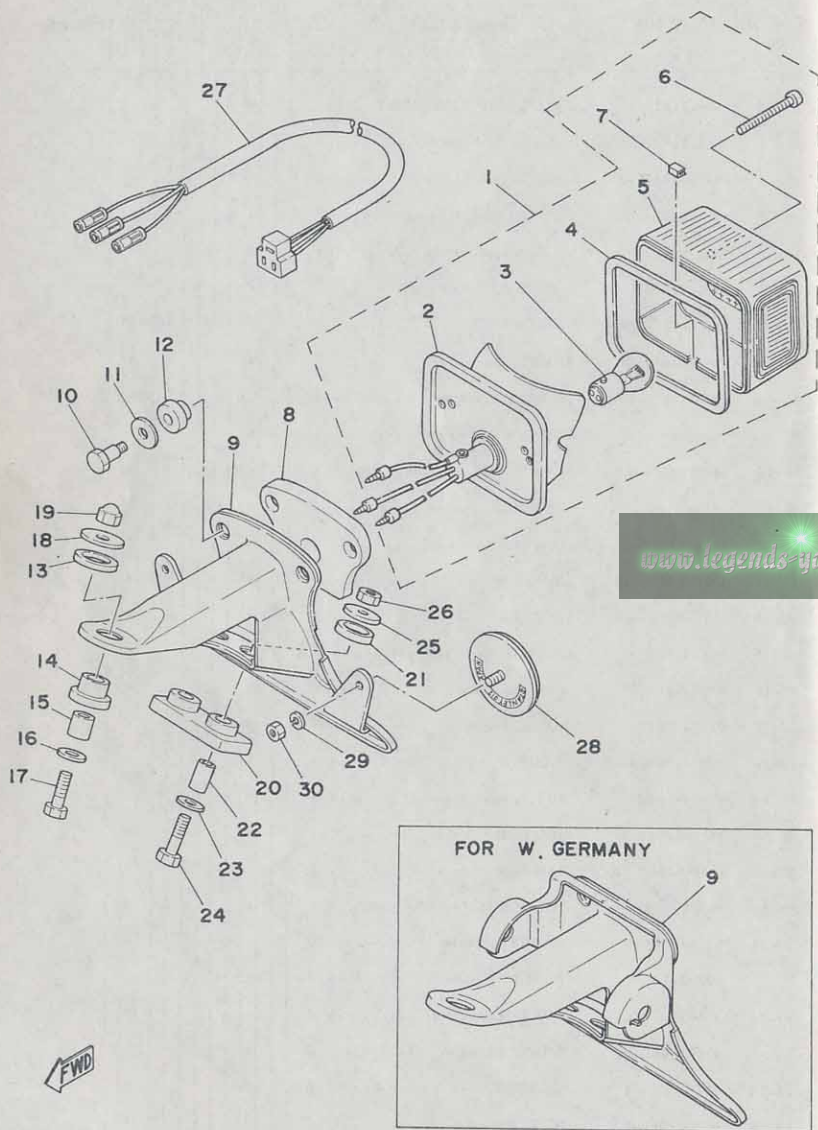


Fig. 30 TAIL LAMP



Ref. No.	Part No.	Description	Qty	ITALY	ENGLAND	AUSTRIA	NORWAY	DENMARK	FINLAND	SWEDEN	BELGIUM	SWITZERLAND	W. GERMANY	HOLLAND	FRANCE	Remarks	
30- 1	1M8-84510-40	TAIL LAMP UNIT ASS'Y	1	x													
30- 2	1M8-84511-40	. BASE, tail lamp	1	x													
30- 3	1M8-84514-40	. BULB (6V-21/5W)	1	x													
30- 4	1M1-84523-60	. GASKET, tail lamp	1	x													
30- 5	1M8-84521-40	. LENS, tail lamp	1	x													
30- 6	1M1-84524-60	. SCREW, lens fitting	2	x													
30- 7	1A2-84718-40	. GROMMET	1	x													
30- 8	1M1-84512-60	SHEET, base	1	x													
30- 9	2G3-84551-70-33	BRACKET, license	1														Yamaha Black
	2A8-84551-40-33	BRACKET, license	1	x													Yamaha Black
30-10	1M1-84526-60	SCREW	2	x													
30-11	437-84525-60	WASHER, special	2	x													
30-12	1M1-84527-60	DAMPER	2	x													
30-13	1M1-84553-10	DAMPER	1	x													
30-14	1M1-84553-20	DAMPER	1	x													
30-15	90387-06553	COLLAR (6.5-10.5-16)	1	x													
30-16	92901-06600	WASHER, plate	1	x													
30-17	97301-06025	BOLT, hexagon	1	x													
30-18	90201-06074	WASHER (248-21757-00)	1	x													
30-19	95301-06800	NUT, crown	1	x													
30-20	1M1-84553-00	DAMPER	1	x													
30-21	1M1-84553-10	DAMPER	2	x													
30-22	90387-06554	COLLAR (6.5-10.5-20.5)	2	x													
30-23	90201-06067	WASHER, plate	2														
	90201-06057	WASHER, plate	2	x													
30-24	97301-06035	BOLT, hexagon	2														
	97301-06040	BOLT, hexagon	2	x													
30-25	90201-06074	WASHER	2	x													
30-26	95301-06600	NUT, hexagon	2	x													

Fig. 30 TAIL LAMP

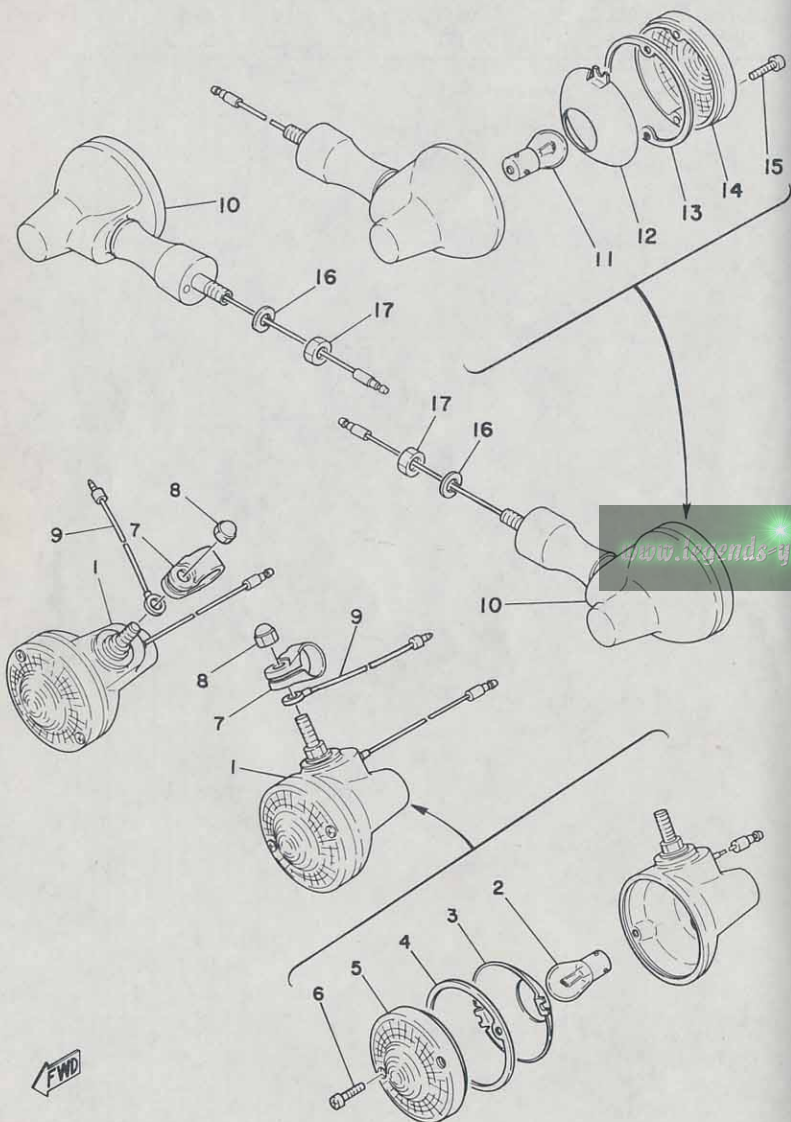


Ref. No.	Part No.	Description	Q'ty	FRANCE	GERMANY	NETHERLANDS	SPAIN	SWITZERLAND	UNITED KINGDOM	USA	REMARKS
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30-27	1M1-84517-00	CORD, tail lamp	1								x
	1R6-84517-00	CORD, tail lamp	1	x							
30-28	449-85131-01	REFLECTOR	2								x
30-29	92901-05100	WASHER, spring	2								x
30-30	95301-05600	NUT, hexagon	2								x

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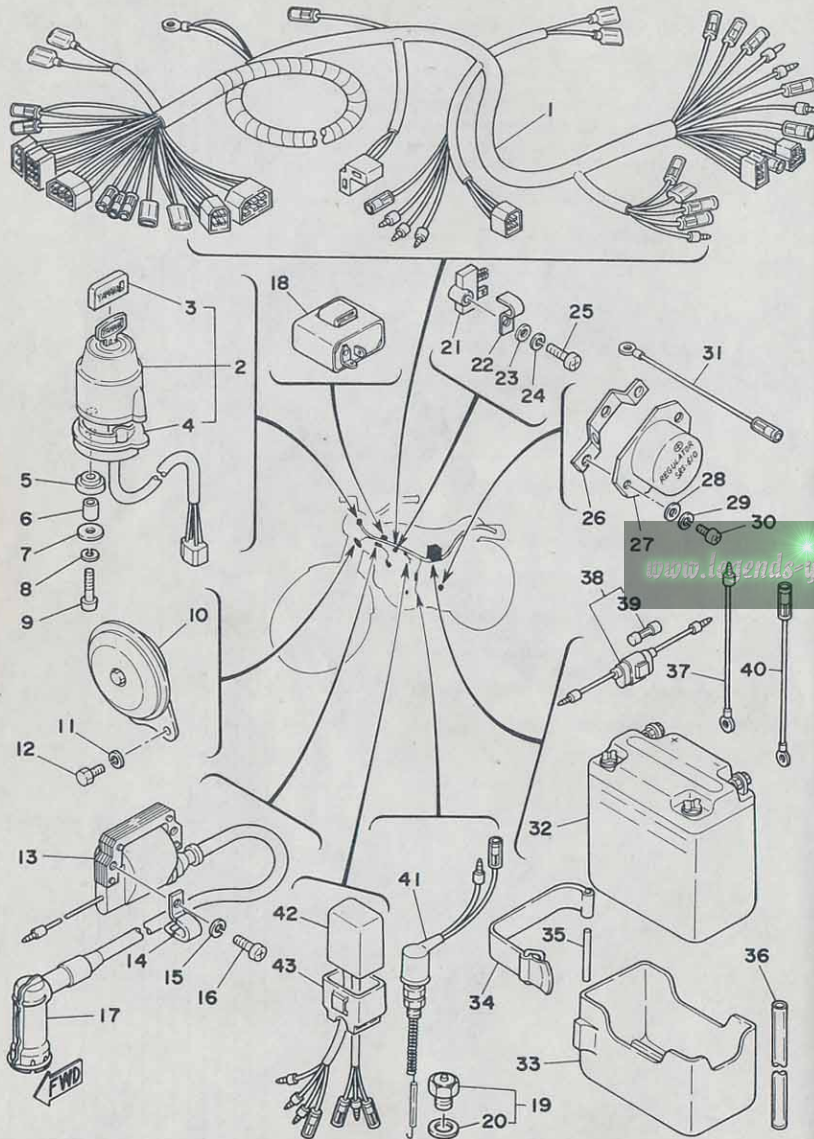
Fig. 32 FLASHER LAMP 1 (ENGLAND)



Ref. No.	Part No.	Description	Q'ty	ENGLAND	FRANCE	HOLLAND	GERMANY	SWITZERLAND	BELGIUM	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	Remarks
31- 1	1M1-83310-60	FRONT FLASHER LAMP ASS'Y	2											x	
31- 2	115-83311-60	. BULB (6V-18W)	2											x	
31- 3	1M1-83309-60	. REFLECTOR	2											x	
31- 4	1M1-83313-60	. GASKET, lens	2											x	
31- 5	341-83312-70	. LENS, flasher	2											x	
31- 6	97701-30520	. SCREW, tapping	4											x	
31- 7	1M1-83318-00	STAY, flasher	2											x	
31- 8	95303-08800	NUT, crown	2											x	
31- 9	1J7-83354-00	WIRE, earth lead	2											x	
31-10	1T9-83330-60	REAR FLASHER LAMP ASS'Y	2											x	
31-11	115-83311-60	. BULB (6V-18W)	2											x	
31-12	1M1-83309-60	. REFLECTOR	2											x	
31-13	1M1-83313-60	. GASKET, lens	2											x	
31-14	341-83312-70	. LENS, flasher	2											x	
31-15	97701-30520	. SCREW, tapping	4											x	
31-16	92901-10100	WASHER, spring	2											x	
31-17	95301-10600	NUT, hexagon	2											x	

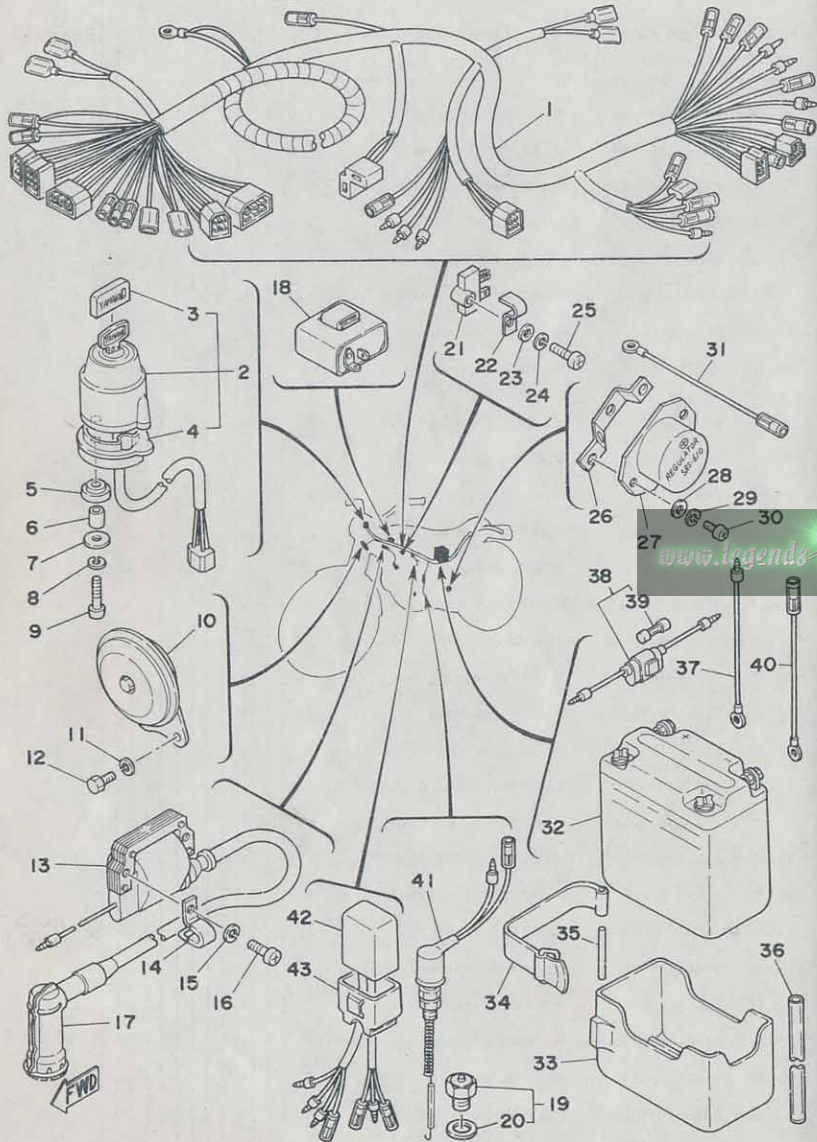
Thanks to Bill Riley for supplying the parts list.

Fig. 33 ELECTRICAL



Ref. No.	Part No.	Description	Qty	FRANCE	GERMANY	NETHERLANDS	SPAIN	SWITZERLAND	UNITED KINGDOM	USA	REMARKS
33- 1	2K4-82590-80	WIRE HARNESS ASS'Y	1	x							
33- 2	2A8-82508-80	MAIN SWITCH ASS'Y	1								
	2A8-82508-45	MAIN SWITCH ASS'Y	1	x							
33- 3	526-82579-00	. CAP, key	1	x							
33- 4	1M1-82555-00	. DAMPER, main switch	1	x							
33- 5	1M1-82556-00	DAMPER, main switch	2	x							
33- 6	437-82516-00	COLLAR, main switch	2	x							
33- 7	90201-05033	WASHER, plate (829-77178-00)	2	x							
33- 8	92901-05100	WASHER, spring	2	x							
33- 9	98501-05025	SCREW, panhead	2	x							
33-10	2A7-83371-10	HORN	1	x							
33-11	92901-06100	WASHER, spring	2	x							
33-12	97301-06012	BOLT, hexagon	2	x							
33-13	1M2-82310-40	IGNITION COIL ASS'Y	1	x							
33-14	90462-05005	CLAMP (363-15485-01)	1	x							
33-15	92901-06100	WASHER, spring	2	x							
33-16	92501-06020	SCREW, panhead	2	x							
33-17	512-82370-10	PLUG CAP ASS'Y	1	x							
33-18	2A6-83350-60	FLASHER RELAY ASS'Y	1	x							
	2A8-83350-40	FLASHER RELAY ASS'Y	1	x							
33-19	136-82540-00	NEUTRAL SWITCH ASS'Y	1	x							
33-20	90430-11034	. GASKET (136-82543-00)	1	x							
33-21	*1M1-81970-60	RECTIFIER ASS'Y	1	x							* ALSO 178
33-22	90462-05004	CLAMP (278-15485-00)	1	x							
33-23	92901-05600	WASHER, plate	1	x							
33-24	92901-05100	WASHER, spring	1	x							
33-25	98501-05020	SCREW, panhead	1	x							
33-26	2A6-81915-00	PLATE, regulator fitting	1	x							

Fig. 33 ELECTRICAL



Ref. No.	Part No.	Description	Q'ty	ITALY	ENGLAND	AUSTRIA	NORWAY	GERMANY	FINLAND	NETHERLANDS	SWITZERLAND	W. GERMANY	HOLLAND	FRANCE	Remarks
33-27	443-81910-60	VOLTAGE REGULATOR ASS'Y	U.R. 1												
	498-81910-22	VOLTAGE REGULATOR ASS'Y			x										
33-28	92901-05600	WASHER, plate	3		x										
33-29	92901-05100	WASHER, spring	3		x										
33-30	98501-05012	SCREW, panhead	3		x										
33-31	1M1-82519-00	WIRE, earth lead	1		x										
33-32	1E6-82110-11	BATTERY ASS'Y	1		x										
33-33	2A6-82122-00	SEAT, battery	1		x										
33-34	2A6-82131-00	BAND, battery	1		x										
33-35	91401-30040	PIN, split	1		x										
33-36	90445-08357	HOSE (5-350)	1		x										
33-37	2A6-82115-00	WIRE, plus lead	1		x										
33-38	353-82150-00	FUSE HOLDER ASS'Y	1		x										
33-39	116-82151-00	FUSE (6V-10A)	1		x										
33-40	1M1-82519-00	WIRE, earth lead	1		x										
33-41	371-82530-01	STOP SWITCH ASS'Y	1		x										
33-42	* 2A7-85540-20	C.D.I. UNIT ASS'Y	1		x										* USE 3Jc-85540-20
33-43	2A7-85546-00	BAND	1		x										

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REPAIR KIT

Thanks to Bill Riley for supplying the parts list.

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Fig. 34 REPAIR KIT

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
34- 1	2A7-11630-00	PISTON ASS'Y (STD)	1s		
	2A7-11630-10	PISTON ASS'Y (1st O.S)	1s		
	2A7-11630-20	PISTON ASS'Y (2nd O.S)	1s		
	2A7-11630-30	PISTON ASS'Y (3rd O.S)	1s		
	2A7-11630-40	PISTON ASS'Y (4th O.S)	1s		
34- 2	2A7-11631-00-96	. PISTON (66.96mm STD)	1	U.R 1 Ref. No. 3-8	
	2A7-11631-00-98	. PISTON (66.98mm STD)	1		
	2A7-11635-00	. PISTON (66.25mm 1st O.S)	1		
	2A7-11636-00	. PISTON (66.50mm 2nd O.S)	1		
	2A7-11637-00	. PISTON (66.75mm 3rd O.S)	1		
	2A7-11638-00	. PISTON (67.00mm 4th O.S)	1		
34- 3	2A7-11610-00	. PISTON RING SET (STD)	1s	3-9	
	2A7-11610-10	. PISTON RING SET (1st O.S)	1s		
	2A7-11610-20	. PISTON RING SET (2nd O.S)	1s		
	2A7-11610-30	. PISTON RING SET (3rd O.S)	1s		
	2A7-11610-40	. PISTON RING SET (4th O.S)	1s		
34- 4	251-11633-00	. PIN, piston	1	3-11	
34- 5	93450-17044	. CIRCLIP	2	3-12	
34- 6	2A7-11650-00	CONNECTING ROD ASSY	1s		
34- 7	2A6-11651-01	. ROD, connecting	1	3-4	
34- 8	248-11681-01	. PIN, crank	1	3-5	
34- 9	93310-42231	. BEARING, con-rod big end	1	3-6	
34-10	90209-22071	. WASHER (164-11685-00)	2	3-7	
34-11	93310-216E1	. BEARING, con-rod small end	1	3-10	
34-12	2A7-W0001-00	GASKET KIT	1s		
34-13	90430-12038	. GASKET (132-15353-00)	1	1-9	
34-14	1W1-11351-00	. GASKET, cylinder	1	1-18	
34-15	1W2-11181-00	. GASKET, cylinder head	1	1-20	
34-16	93210-11073	. O-RING (2.4-10.8)	2	1-29	

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
34-17	2A6-15455-00	. GASKET, generator cover	1		Ref. No. 2-2
34-18	1W1-15451-00	. GASKET, crankcase cover right	1		2-6
34-19	2A6-15456-00	. GASKET, oil pump cover	1		2-11
34-20	93210-19123	. O-RING (2.4-19)	1		2-14
34-21	93210-18023	. O-RING (1.2-17.6)	1		3-20
34-22	90430-08069	. GASKET (452-16387-00)	1		4-25
34-23	93210-14104	. O-RING (2.4-13.8)	1		9-7
34-24	304-14184-00	. GASKET, float chamber	1		11-9
34-25	152-14613-00	. GASKET, exhaust pipe	1		12-2
34-26	1W2-14714-00	. GASKET, muffler joint	1		12-18
34-27	126-13116-00	. GASKET, pump case	1		13-1
34-28	90430-04004	. GASKET (137-13187-00)	1		13-16
34-29	2A8-W0003-00	OIL SEAL KIT	1s		
	34-30	93102-25061	1		3-14
	34-31	93103-28011	1		3-19
34-32	93104-14004	. OIL SEAL (SD-14-25-5)	1		4-23
34-33	93102-26042	. OIL SEAL (SD-26-38-5)	1		5-30
34-34	93101-12060	. OIL SEAL (S-12-21-4)	1		7-4
34-35	93101-17062	. OIL SEAL (S-17-25-4)	1		8-19
34-36	93109-08017	. OIL SEAL (SDO-8-18-5)	1		9-8
34-37	93101-10002	. OIL SEAL (S-10-22-7)	1		13-6

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NUMERICAL INDEX

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NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
22-12	1A0-26242-01	31- 7	1M1-83318-00	26- 7	1T1-25194-00
24- 3	1A0-85720-03	29-10	1M1-83526-00	27- 7	1T2-25394-00
18- 5	1A2-27315-00	22-42	1M1-83980-30	11-28	1T9-14155-00
30- 7	1A2-84718-40	28- 1	1M1-84130-60-98	24- 2	1T9-21771-00
27-17	1E2-25155-00	28-16	1M1-84133-60	31-10	1T9-83330-60
21-16	1E6-23441-10-98	28-21	1M1-84137-60	11- 5	1V0-14190-25
22- 2	1E6-26241-00	28- 4	1M1-84164-60	29- 3	1V1-83536-00
33-32	1E6-82110-11	28- 7	1M1-84195-61	1-18	1W1-11351-00
29-11	1E6-83524-60	30- 8	1M1-84512-60	3- 2	1W1-11412-01
29- 4	1E6-83578-60	30-27	1M1-84517-00	3- 3	1W1-11422-01
28- 1	1E6-84130-60-98	30- 4	1M1-84523-60	5-35	1W1-15381-00
13- 5	1E7-13176-00	30- 6	1M1-84524-60	2- 6	1W1-15451-00
20-28	1E7-23181-00	30-10	1M1-84526-60	8-20	1W1-15618-01
4- 4	1G8-16371-00	30-12	1M1-84527-60	8- 3	1W1-15621-01
27-25	1G8-25412-00	30-20	1M1-84553-00	8-11	1W1-15641-00
22- 6	1J3-83912-20	30-13	1M1-84553-10	8-16	1W1-15666-00
31- 9	1J7-83354-00	30-21	1M1-84553-10	4- 8	1W1-16351-00
20-14	1L9-23166-00	30-14	1M1-84553-20	4-14	1W1-16356-00
11-38	1M1-14169-00	33-13	1M2-82310-40	4-19	1W1-16357-00
19-18	1M1-21621-00	30- 6	1M2-84524-60	4-11	1W1-16358-00
17- 3	1M1-22213-01	30- 1	1M8-84510-40	4-20	1W1-16380-00
17- 2	1M1-22219-01	30- 2	1M8-84511-40	5-11	1W1-17471-01
17- 6	1M1-22496-02	30- 3	1M8-84514-40	7- 5	1W1-18101-02
25- 5	1M1-24748-00	30- 5	1M8-84521-40	6-11	1W1-18140-00
22-13	1M1-26249-01	28- 8	1N5-84115-20	6-12	1W1-18177-00
18- 6	1M1-27411-02-33	32- 1	1R6-83310-45	6- 3	1W1-18185-00
18- 7	1M1-27421-02-33	32- 6	1R6-83318-00-33	7-10	1W1-18197-01
33-21	1M1-81970-60	32- 7	1R6-83328-00-33	6- 1	1W1-18541-00
33-31	1M1-82519-00	32-11	1R6-83330-45	6- 5	1W1-18561-00
33-40	1M1-82519-00	22-15	1R6-83976-01	16-26	1W1-22187-00
33- 4	1M1-82555-00	28- 6	1R6-84103-45	23- 6	1W1-24612-00
33- 5	1M1-82556-00	28- 6	1R6-84110-30	27- 1	1W1-25311-00-98
31- 3	1M1-83309-60	28-12	1R6-84112-30	18- 1	1W1-27311-10
31-12	1M1-83309-60	28-11	1R6-84114-30	1-20	1W2-11181-00
31- 1	1M1-83310-60	28- 9	1R6-84120-30	12-18	1W2-14714-00
31- 4	1M1-83313-60	28-27	1R6-84144-00	12- 9	1W2-14771-00
31-13	1M1-83313-60	28-14	1R6-84146-30	5- 2	1W2-17151-00
32- 2	1M1-83313-60	30-27	1R6-84517-00	5- 6	1W2-17161-00
32-12	1M1-83313-60	22- 3	1R7-83972-00	5-19	1W2-17241-00

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NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
27-34	1W2-25388-01	13-13	137-13138-01	10-22	2A6-14417-00
27-21	1W2-25389-01	11- 4	137-14143-25	10-16	2A6-14450-00
14- 3	1W2-85509-20	11- 4	137-14143-26	10-18	2A6-14452-00
14-13	1W2-85519-20	11- 4	137-14143-27	12- 1	2A6-14610-00
22-43	1Y1-26290-00	11- 8	137-14186-01	12- 5	2A6-14772-00
22-44	1Y1-26290-10	5-27	137-17417-00-05	1- 1	2A6-15111-02
22-44	1Y1-26290-50	23-21	137-24523-00	1- 2	2A6-15121-01
22-43	1Y1-26290-60	27- 9	148-25115-00	2-10	2A6-15416-00
7-12	102-18137-00-10	28-15	148-84324-00	2- 5	2A6-15431-00
26-35	102-25137-00	11-32	152-14174-00	2- 2	2A6-15455-00
26-32	109-25136-00	12- 2	152-14613-00	2-11	2A6-15456-00
26- 9	109-25315-00	11-30	156-14135-00	2- 4	2A6-15484-00
14-12	110-81345-21	8- 2	156-15618-01	8- 1	2A6-15611-01
31- 2	115-83311-60	21- 2	156-23411-00	8- 9	2A6-15660-00
31-11	115-83311-60	21- 4	156-23412-00	3-22	2A6-16111-00
33-39	116-82151-00	11-24	164-14137-00	4- 7	2A6-16324-00
16-32	120-27430-02	21- 1	164-23462-00	5- 7	2A6-17121-00
16-34	120-27431-00	11-20	166-14116-13	5- 5	2A6-17131-00
16-33	120-27432-02	11-17	174-14123-00	5-22	2A6-17211-01
16-36	120-27433-00	11-18	174-14134-00	5-14	2A6-17221-01
21- 7	122-23411-00	5-32	174-17461-50	5-20	2A6-17231-00
21- 5	122-23412-00	11-37	183-14196-00	5-21	2A6-17251-00
28-13	122-83516-10	26-13	183-25118-00	5-17	2A6-17261-00
29- 2	122-83516-10	26-19	183-25149-00	5- 1	2A6-17411-00
29- 6	122-83516-10	1-33	2A6-11127-00	5-13	2A6-17421-00
13- 1	126-13116-00	1-34	2A6-11128-00	9- 2	2A6-17831-00
11-29	127-14161-00	1-35	2A6-11129-00	9- 6	2A6-17841-00
11-34	132-14173-00	1-30	2A6-11161-00	7- 1	2A6-18111-00
7- 2	132-18113-01	1-31	2A6-11162-00	7- 8	2A6-18120-01
23-23	132-24518-00	3- 1	2A6-11400-01	6- 9	2A6-18511-00
23-16	132-24521-00	3- 4	2A6-11651-01	6-10	2A6-18512-00
23-17	132-24522-00	13-11	2A6-13101-00	6- 7	2A6-18531-00
23-20	132-24531-00	13-25	2A6-13115-01	6- 8	2A6-18535-00
15-17	134-23484-10	13-30	2A6-13164-01	15- 1	2A6-21110-00-33
6-15	136-18542-00	13- 8	2A6-13178-00	15-20	2A6-21308-00
33-19	136-82540-00	11-25	2A6-14126-00	15- 2	2A6-21471-00-33
13-12	137-13137-00-03	11-26	2A6-14158-00	19-12	2A6-21617-00
13-12	137-13137-00-05	10-15	2A6-14411-01	19-23	2A6-21637-00
13-12	137-13137-00-10	10-17	2A6-14412-00	19-17	2A6-21639-00

NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
24- 1	2A6-21751-00	20-19	2A6-23489-01	34-12	2A7-W0001-00
24- 5	2A6-21796-00	23- 1	2A6-24110-00-08	1-21	2A7-11111-00
16- 1	2A6-22110-00-33	23-10	2A6-24181-00	1-19	2A7-11311-00
16- 9	2A6-22151-00	23-14	2A6-24182-00	3- 9	2A7-11610-00
16-10	2A6-22152-00	23- 7	2A6-24611-00	3- 9	2A7-11610-10
16-21	2A6-22179-00	25- 6	2A6-24738-00	3- 9	2A7-11610-20
17- 1	2A6-22210-00	26- 2	2A6-25104-00	3- 9	2A7-11610-30
16-11	2A6-22311-00	26- 1	2A6-25111-00-98	3- 9	2A7-11610-40
16-16	2A6-22318-00	26-24	2A6-25120-00-98	34- 1	2A7-11630-00
17- 8	2A6-22482-00	27-14	2A6-25320-00-98	34- 1	2A7-11630-10
17- 7	2A6-22493-00	27-16	2A6-25351-00	34- 1	2A7-11630-20
20- 1	2A6-23101-00	27-22	2A6-25381-00	34- 1	2A7-11630-30
20-23	2A6-23111-00	27-24	2A6-25449-10-33	34- 1	2A7-11630-40
20- 5	2A6-23119-00	22-25	2A6-26311-00	3- 8	2A7-11631-00-96
20- 9	2A6-23119-00	22-26	2A6-26312-00	3- 8	2A7-11631-00-98
20-13	2A6-23124-00	22-30	2A6-26335-01	3- 8	2A7-11635-00
20- 2	2A6-23126-00-38	22-34	2A6-26341-01	3- 8	2A7-11636-00
20- 6	2A6-23136-00-38	22-36	2A6-26397-00	3- 8	2A7-11637-00
20-18	2A6-23141-00	18-14	2A6-27211-00-33	3- 8	2A7-11638-00
20-11	2A6-23144-00	15-22	2A6-28100-10	34- 6	2A7-11650-00
20- 3	2A6-23145-00	33-26	2A6-81915-00	10-13	2A7-14453-00
20- 7	2A6-23145-00	33-37	2A6-82115-00	2- 1	2A7-15411-00
20-22	2A6-23147-00	33-33	2A6-82122-00	4- 2	2A7-16150-00
20-15	2A6-23151-00	33-34	2A6-82131-00	4- 1	2A7-16301-00
20- 4	2A6-23156-00	22-16	2A6-82920-91	19-16	2A7-21620-01
20- 8	2A6-23156-00	33-18	2A6-83350-60	33-10	2A7-83371-10
20-16	2A6-23157-00	29- 8	2A6-83513-00	14- 1	2A7-85500-20
20-29	2A6-23167-01	29- 9	2A6-83519-00	14- 4	2A7-85511-20
20-17	2A6-23170-00	29- 7	2A6-83520-00	14- 5	2A7-85512-20
20-20	2A6-23191-00	29- 5	2A6-83540-F0	14- 6	2A7-85513-20
20-21	2A6-23192-01	29-17	2A6-83550-01	14-14	2A7-85515-20
20-12	2A6-23193-00	29-18	2A6-83560-00	33-42	2A7-85540-20
20-25	2A6-23317-00	29- 1	2A6-83570-11	33-43	2A7-85546-00
20-38	2A6-23318-00	29- 1	2A6-83570-30	14- 2	2A7-85550-20
20-37	2A6-23319-00	20-41	2A6-83595-00	14-10	2A7-85580-20
20-24	2A6-23340-00-33	12-26	2A6-83596-00	34-29	2A8-W0003-00
20-27	2A6-23346-00	22-18	2A6-83922-00	10-25	2A8-14431-00
15-16	2A6-23408-00	20-32	2A6-84118-00	10-27	2A8-14452-00
21-10	2A6-23435-00-98	20-33	2A6-84119-00	10-24	2A8-14463-00

NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
15- 1	2A8-21110-40-33	11- 6	214-14195-00	11-33	353-14138-00
19- 1	2A8-21511-00	25- 4	214-24724-00	33-38	353-82150-00
19- 2	2A8-21551-00	18-13	214-27413-00	22-17	361-82921-31
19-11	2A8-21611-40	18-12	214-27421-00	13-21	363-13133-01
19-11	2A8-21611-80	28- 5	214-84153-60	11-21	363-14137-00
19-12	2A8-21617-00	11-22	246-14132-00	32-13	366-83312-40
19-24	2A8-21621-01-33	3- 5	248-11681-01	33-41	371-82530-01
15-11	2A8-21711-00	11-23	248-14131-00	22-31	382-26372-01
15-12	2A8-21721-00	8-12	248-15654-00	10- 7	401-13565-01
15-23	2A8-21731-00-33	9- 1	248-17861-00	1-28	401-15317-00
20- 1	2A8-23101-40	26-20	248-25135-10	2-13	401-15362-00
20-24	2A8-23340-30-33	26-30	248-25138-10	8-14	401-15676-00
23- 2	2A8-24244-01	27- 8	248-25317-00	7- 7	401-18178-00
23- 3	2A8-24245-01	26-26	248-25351-00	16- 4	401-22127-00
23- 4	2A8-24246-01	3-11	251-11633-00	16- 3	401-22128-01
23- 5	2A8-24247-01	11- 2	260-14142-25	26-15	401-25181-01
25- 1	2A8-24730-90	13-19	278-13169-00	27- 2	401-25304-10
25- 2	2A8-24731-00	23- 9	278-24181-00	27-33	401-25367-00
25-12	2A8-24734-00	11-31	304-14171-00	13-20	403-13552-00
25-15	2A8-24736-00	11- 9	304-14184-00	16- 6	403-22124-00
25- 1	2A8-24770-90	11-35	304-14261-00	23-19	434-24532-00
25- 2	2A8-24771-00	1-15	304-15128-00	22-14	434-26243-00
25-16	2A8-24773-00	23-15	304-24500-05	26-21	437-25330-00
22- 1	2A8-26111-00	23-18	304-24515-00	27-12	437-25330-00
18-14	2A8-27211-00-33	28-14	306-84346-20	33- 6	437-82516-00
18- 1	2A8-27311-10	4- 5	307-16367-00	15-27	437-83936-00
33- 2	2A8-82508-45	28-15	308-84124-20	22-40	437-83936-00
33- 2	2A8-82508-80	28-17	308-84135-21	30-11	437-84525-60
33-18	2A8-83350-40	10- 1	314-13621-02	11-15	443-14122-00
30- 9	2A8-84551-40-33	11-19	314-14112-20	33-27	443-81910-60
32- 8	2A8-83354-00	11- 7	314-14185-00	14-11	445-85528-20
30- 9	2G3-84551-70-33	18-18	322-27231-00	23-22	447-24524-00
11- 1	2H5-14101-00	1-27	328-15316-00	23-24	447-24525-00
10-26	2H5-14484-00	31- 5	341-83312-70	19-29	449-85131-01
12-20	2K4-14753-00	31-14	341-83312-70	30-28	449-85131-01
15-13	2K4-21786-00	32- 3	341-83312-70	28-10	456-84120-45
33- 1	2K4-82590-80	10- 2	345-13610-70	26-38	478-25188-00
16-25	2N0-22178-00	10- 3	345-13613-70	17-10	483-22128-00
1-25	2N4-15371-00	10- 4	345-13616-70	11-16	493-14133-00

NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
22-35	498-26372-00	1-36	90116-06016	30-23	90201-06067
33-27	498-81910-22	1-17	90116-08104	30-18	90201-06074
22- 4	498-82910-20	20-10	90116-08260	30-25	90201-06074
22- 5	498-82911-00	27-26	90116-10221	26-31	90201-07076
28- 2	498-84145-60	24-14	90122-06001	19-26	90201-07081
28- 3	498-84163-60	22-32	90123-08046	22- 8	90201-08083
28- 4	498-84164-60	4-24	90149-08108	22-20	90201-08083
11-14	500-14115-00	7-14	90149-08111	12-23	90201-08113
11-27	509-14198-00	28-20	90152-05005	13- 2	90201-08624
25- 3	509-24724-00	4-10	90159-05011	9- 3	90201-10123
33-17	512-82370-10	7-15	90170-08029	13- 7	90201-10135
27-37	521-25188-00	22-24	90170-10038	8- 4	90201-12541
5-26	525-15651-00	27-27	90170-10219	3-15	90201-12593
33- 3	526-82579-00	3-17	90170-12067	18-15	90201-14212
16- 2	537-22141-01	4-15	90170-14171	4-22	90201-14217
11-10	539-14181-04	26-37	90171-12005	27-35	90201-15238
28-12	541-84112-40	26-37	90171-12015	5- 8	90201-15563
13- 3	558-13175-00	27-36	90171-14020	5-23	90201-15563
11-13	558-14141-32	18-24	90175-06013	8-17	90201-17327
4- 6	559-16321-01	24-13	90179-06013	4- 3	90201-17543
26-27	559-25155-00	22-33	90179-08148	4-18	90201-17550
12-21	565-14747-00	1-13	90179-10201	5- 3	90201-20266
1-32	579-11162-00	3-25	90179-12244	26-18	90201-20269
21- 8	583-23416-01	5-34	90179-16226	16-35	90201-20279
15-17	584-23484-01	21- 9	90179-25033	5-15	90201-22555
1-22	812-11175-00	15- 7	90185-08054	3-24	90204-12007
26-28	90101-06278	20-31	90185-08054	15-18	90206-04003
27-18	90101-06278	21-15	90185-08054	27-35	90209-14136
15- 5	90105-08022	18- 3	90185-10037	5-18	90209-18135
15- 8	90105-08099	16- 8	90185-12046	3- 7	90209-22071
15-10	90105-10037	29-11	90201-05033	7-16	90215-08014
21-11	90105-14060	33- 7	90201-05033	4-16	90215-14122
22- 7	90109-06410	16-15	90201-05036	5-33	90215-16127
22-19	90109-06410	30-23	90201-06057	18-19	90240-06006
17-11	90109-10453	10-30	90201-06063	16-37	90240-06009
18- 2	90109-10473	19- 8	90201-06067	17-15	90240-12059
16-24	90109-10483	19-22	90201-06067	18-23	90249-12008
18- 2	90109-10494	23-11	90201-06067	15-19	90269-04003
		24- 6	90201-06067	3-26	90280-03017

NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
3-23	90282-05005	33-22	90462-05004	18-17	90508-32354
22-41	90338-09012	10-10	90462-05005	16-23	90508-35350
1-10	90340-12005	33-14	90462-05005	26- 8	90560-12138
17- 9	90380-12051	13-22	90467-08003	8-18	90560-17032
9- 4	90381-08002	23-27	90467-08003	4-17	90560-17147
29-16	90385-06001	13-24	90468-02025	8- 8	91316-08025
16- 5	90386-18028	13-28	90468-02033	11-36	91401-16015
12-11	90387-06388	13-26	90468-02078	16-38	91401-16015
19-10	90387-06388	22-29	90468-08086	16-30	91401-20012
30-15	90387-06553	24-10	90468-10050	17-14	91401-20025
30-22	90387-06554	29-12	90468-12007	18-10	91401-25012
10-33	90387-07391	21-12	90468-20071	18-21	91401-25012
24-12	90387-07391	21-12	90468-20082	17-17	91401-30022
12-22	90387-08258	8-10	90468-26048	26-16	91401-30022
26-12	90387-12095	19-19	90480-01230	27-23	91401-30030
26-14	90387-12100	26-25	90480-10068	17- 4	91401-30040
27-20	90387-15524	27-15	90480-10068	33-35	91401-30040
27-32	90387-15524	15-14	90480-12053	24- 9	91701-05050
3-21	90387-20488	10-32	90480-14101	16-29	91701-06042
5-31	90387-20503	12-10	90480-14101	18- 9	91701-08038
13-16	90430-04004	24-11	90480-14102	1-14	91810-16016
4-25	90430-08069	19- 9	90480-14198	1- 3	91810-19020
33-20	90430-11034	10-31	90480-18171	1- 4	91830-21014
1- 9	90430-12038	15-28	90480-18171	2- 7	91830-21014
13-29	90445-05018	18-22	90501-10245	15-24	92501-06012
13-31	90445-05023	8- 6	90501-10459	14-15	92501-06015
13-23	90445-07219	4- 9	90501-20474	24- 8	92501-06015
1-26	90445-07340	17- 5	90501-90484	19-25	92501-06020
33-36	90445-08357	15-15	90502-09024	20-34	92501-06020
23-26	90445-09086	7- 9	90506-08155	33-16	92501-06020
13-27	90445-09100	6-13	90506-09156	2- 3	92501-06025
23- 8	90445-09115	26-22	90506-16036	2-12	92501-06025
24- 4	90445-09361	27-13	90506-16036	2- 8	92501-06030
12-19	90460-37026	18- 4	90507-26026	2- 9	92501-06040
10-11	90460-43053	18- 4	90507-29008	1- 5	92501-06050
10-23	90460-45040	18- 8	90508-20023	1- 6	92501-06060
10-12	90460-49058	4-21	90508-20345	1- 7	92501-06070
10-14	90460-64065	8-15	90508-26346	1- 8	92501-06075
24-14	90462-05004	7-11	90508-32349	1-16	92501-08010

NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
9- 9	92601-06032	33-15	92901-06100	26-36	92901-12200
5-36	92701-06012	4-12	92901-06200	17-16	92901-12600
15-21	92701-06018	18-20	92901-06200	25-10	92903-08100
10- 5	92901-03100	20-36	92901-06200	25-11	92903-08600
11-12	92901-04100	20-40	92901-06200	13- 6	93101-10002
14- 9	92901-04100	10- 9	92901-06600	7- 4	93101-12060
19- 4	92901-04600	14-16	92901-06600	8-19	93101-17062
10-20	92901-05100	15- 4	92901-06600	26-11	93102-18008
13-14	92901-05100	15-26	92901-06600	3-14	93102-25061
16-14	92901-05100	16-31	92901-06600	5-30	93102-26042
19-30	92901-05100	19-15	92901-06600	3-19	93103-28011
30-29	92901-05100	20-42	92901-06600	26-33	93104-07003
33- 8	92901-05100	29-15	92901-06600	4-23	93104-14004
33-24	92901-05100	30-16	92901-06600	16-22	93104-14044
33-29	92901-05100	12- 7	92901-08100	27-11	93104-22018
19-31	92901-05200	12-16	92901-08100	26-23	93105-47007
10-21	92901-05600	12-24	92901-08100	27-31	93106-26005
10-29	92901-05600	16-18	92901-08100	9- 8	93109-08017
33-23	92901-05600	20-26	92901-08100	24-15	93210-04122
33-28	92901-05600	25-14	92901-08100	22-28	93210-07100
10-34	92901-06100	28-24	92901-08100	1-29	93210-11073
12- 3	92901-06100	9- 5	92901-08200	9- 7	93210-14104
12-12	92901-06100	15- 6	92901-08200	26-34	93210-14104
15-25	92901-06100	28-25	92901-08200	3-20	93210-18023
16-20	92901-06100	12- 8	92901-08600	2-14	93210-19123
19- 7	92901-06100	12-17	92901-08600	27-10	93306-20203
19-14	92901-06100	18-11	92901-08600	3-13	93306-20517
19-21	92901-06100	20-30	92901-08600	26-10	93306-30103
19-27	92901-06100	22-27	92901-08600	27-30	93306-30203
19-27	92901-06100	25-11	92901-08600	5-10	93306-30304
20-35	92901-06100	28-26	92901-08600	3-18	93306-30405
20-43	92901-06100	15- 9	92901-10100	5-29	93306-30411
22-10	92901-06100	25-18	92901-10100	3-10	93310-216E1
22-22	92901-06100	31-16	92901-10100	3- 6	93310-42231
23-12	92901-06100	32- 9	92901-10100	5-25	93311-31515
24- 7	92901-06100	32-16	92901-10100	5- 9	93311-41530
25- 8	92901-06100	17-12	92901-10200	6- 2	93315-21813
29-14	92901-06100	3-16	92901-12100	26-17	93410-20009
33-11	92901-06100	16- 7	92901-12100	5- 4	93410-20038

NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
5-16	93410-22039	22-39	95301-05600	19-20	97301-06016
8-13	93410-30012	30-30	95301-05600	18-25	97301-06020
6- 6	93430-08006	16-28	95301-05700	20-39	97301-06020
13- 9	93430-08006	4-13	95301-06600	22- 9	97301-06022
8- 5	93430-08007	12- 4	95301-06600	22-21	97301-06022
18-16	93430-10015	19-28	95301-06600	10- 8	97301-06025
7- 6	93430-10016	26-29	95301-06600	10-35	97301-06025
7-13	93430-10016	27-19	95301-06600	12-13	97301-06025
5-24	93440-15012	30-26	95301-06600	19- 6	97301-06025
5-28	93440-15012	18-26	95301-06700	30-17	97301-06025
3-12	93450-17044	30-19	95301-06800	12-14	97301-06030
21- 3	93501-04011	1-23	95301-08600	29-13	97301-06030
4-26	93503-16010	28-23	95301-08600	30-24	97301-06035
8- 7	93503-16010	31-17	95301-10600	30-24	97301-06040
21- 6	93503-16010	25-19	95301-10700	16-17	97301-08012
13-18	93505-32002	32-10	95301-10700	25- 9	97301-08012
13- 4	93603-22028	32-17	95301-10700	12- 6	97301-08016
6- 4	93604-12037	16-39	95301-12700	12-15	97301-08016
6-14	93604-30018	17-13	95302-10900	25-13	97301-08020
26- 3	94127-21178	31- 8	95303-08800	12-25	97301-08030
26- 3	94127-21273	22-11	95601-06100	28-22	97301-08040
27- 3	94135-18079	22-23	95601-06100	25- 9	97303-08016
27- 3	94135-18274	26-29	95601-06100	25-17	97303-10016
26- 4	94227-21031	27-19	95601-06100	5-12	97321-06012
26- 4	94227-21123	1-11	95611-10630	7- 3	97321-06020
27- 4	94232-18119	1-12	95611-10640	10- 6	97602-03108
27- 4	94235-18022	21-13	95811-08055	31- 6	97701-30520
27- 5	94325-18043	21-13	95811-08055	31-15	97701-30520
26- 5	94327-21024	21-14	95811-08060	32- 4	97701-30520
27- 5	94330-18087	21-17	95821-08035	32-14	97701-30520
26- 5	94330-21084	16-13	97301-05012	23-25	98501-03006
26- 6	94416-21206	33-30	97301-05012	14- 8	98501-04014
27- 6	94418-18171	15- 3	97301-06012	11-11	98501-04016
27-28	94580-15118	20-44	97301-06012	28-28	98501-04016
27-29	94680-15001	23-13	97301-06012	14- 7	98501-04032
1-24	94701-00045	25- 7	97301-06012	10-19	98501-05012
19- 5	95301-04600	33-12	97301-06012	10-28	98501-05012
13-15	95301-05600	16-19	97301-06016	16-12	98501-05016
19-32	95301-05600	19-13	97301-06016	13-10	98501-05016

NUMERICAL INDEX

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.
22-37	98501-05018				
33-25	98501-05020				
33- 9	98501-05025				
16-27	98501-05035				
13-17	98901-04008				
19- 3	98901-04012				

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