



# YAMAHA

## PARTS LIST

MODEL **DT175A**

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### NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

**YAMAHA MOTOR CO., LTD.**

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**MODEL DT175A**

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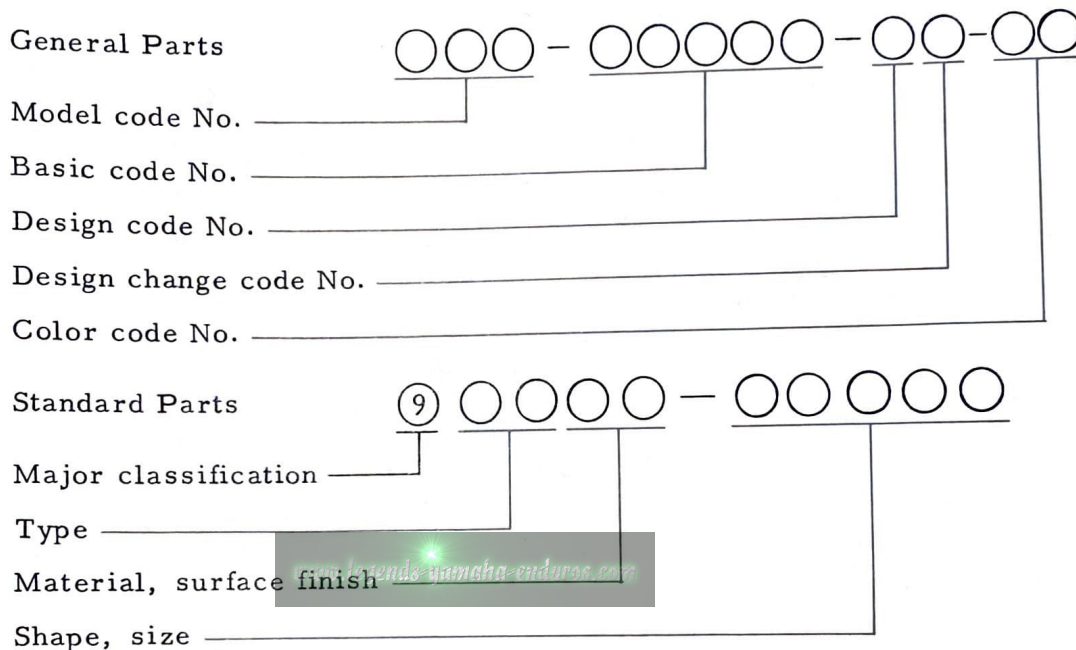


# FOREWORD

This Parts List relates to the parts in use for the Yamaha DT175A. When you are ordering replacement parts for the DT175A, refer to this Parts List and quote both part numbers and part names correctly.

## 1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

## 2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) . . . . Inside diameter - length

O-ring . . . . . Section area - inside diameter

Washer, shim, collar . . . . Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indentation as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
⋮	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U. R. ....	Use size (thickness) and/or number as required
T .....	Number of teeth in a gear
V .....	Voltage for light bulbs
S .....	"S" type oil seal or "S" type circlip
SD .....	"SD" type oil seal
SO .....	"SO" type oil seal
SW .....	"SW" type oil seal
E .....	"E" type circlip
R .....	"R" type circlip
F/No. ....	Frame No. (Applicable machine No.)

- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) This Parts List is based on the model in the production line on Jun., 30, 1973. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

# CONTENTS

## ENGINE

Fig. 1	Crankcase · Cylinder .....	1
Fig. 2	Crankcase Cover .....	5
Fig. 3	Crank · Piston .....	7
Fig. 4	Clutch .....	11
Fig. 5	Transmission .....	15
Fig. 6	Shifter 1 .....	19
Fig. 7	Shifter 2 .....	21
Fig. 8	Kick Starter .....	23
Fig. 9	Tachometer Gear .....	25
Fig. 10	Intake .....	27
Fig. 11	Carburetor .....	29
Fig. 12	Exhaust .....	33
Fig. 13	Oil Pump .....	37
Fig. 14	Flywheel Magneto .....	41

## CHASSIS

Fig. 15	Frame · <a href="http://www.legend-yamaha-enduro.com">www.legend-yamaha-enduro.com</a> Side Cover .....	45
Fig. 16	Rear Arm · Rear Cushion · Chain Case .....	49
Fig. 17	Stand · Footrest · Brake Pedal .....	51
Fig. 18	Front Fender · Rear Fender .....	53
Fig. 19	Front Fork .....	55
Fig. 20	Steering .....	59
Fig. 21	Handle · Wire .....	61
Fig. 22	Fuel Tank .....	65
Fig. 23	Oil Tank .....	69
Fig. 24	Seat .....	71
Fig. 25	Front Wheel .....	73
Fig. 26	Rear Wheel .....	77
Fig. 27	Head Lamp .....	81

Fig. 28	Speedometer · Tachometer	.....	83
Fig. 29	Tal Lamp	.....	85
Fig. 30	Flasher Lamp	.....	89
Fig. 31	Electrical	.....	91

## NUMERICAL INDEX

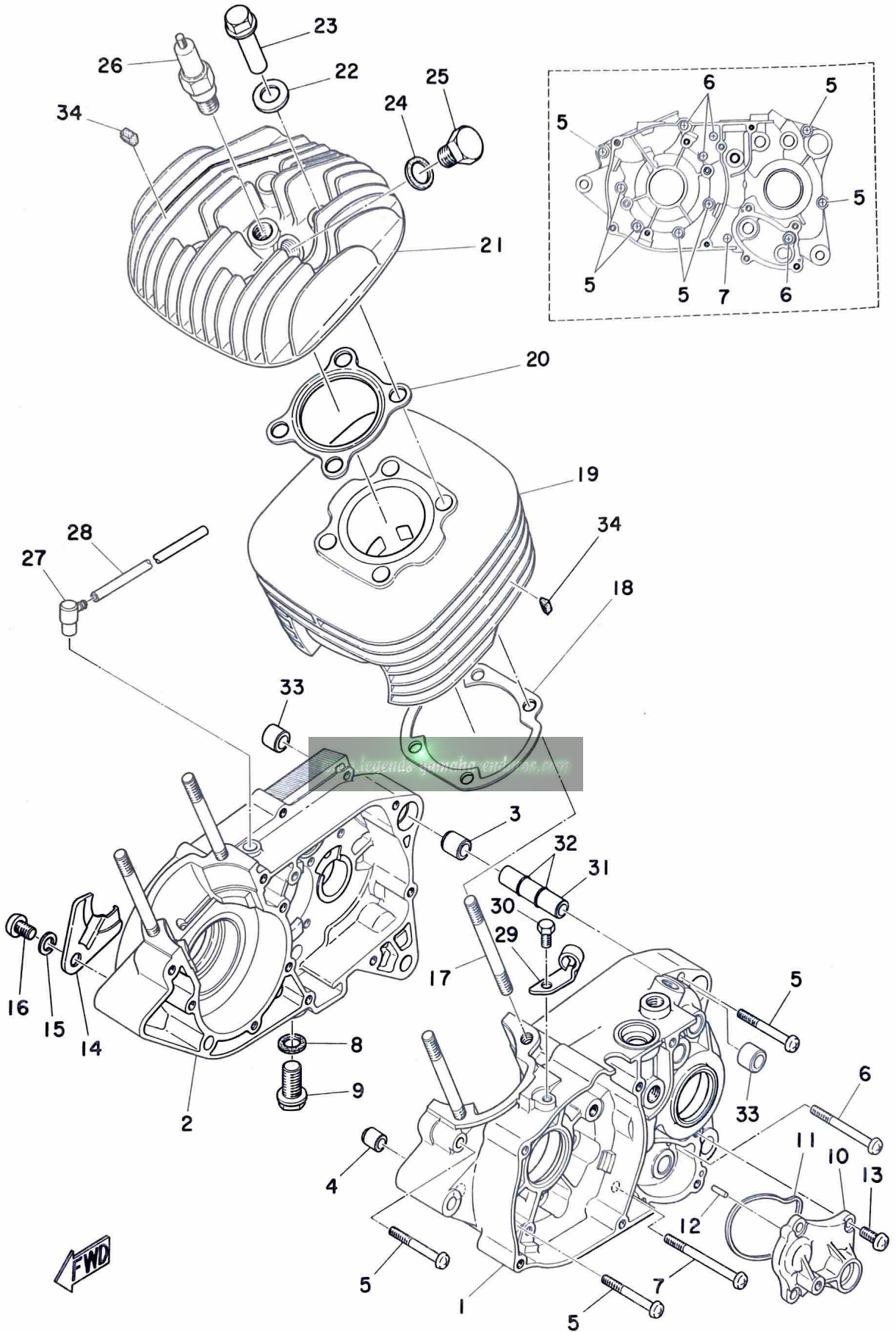


# ENGINE

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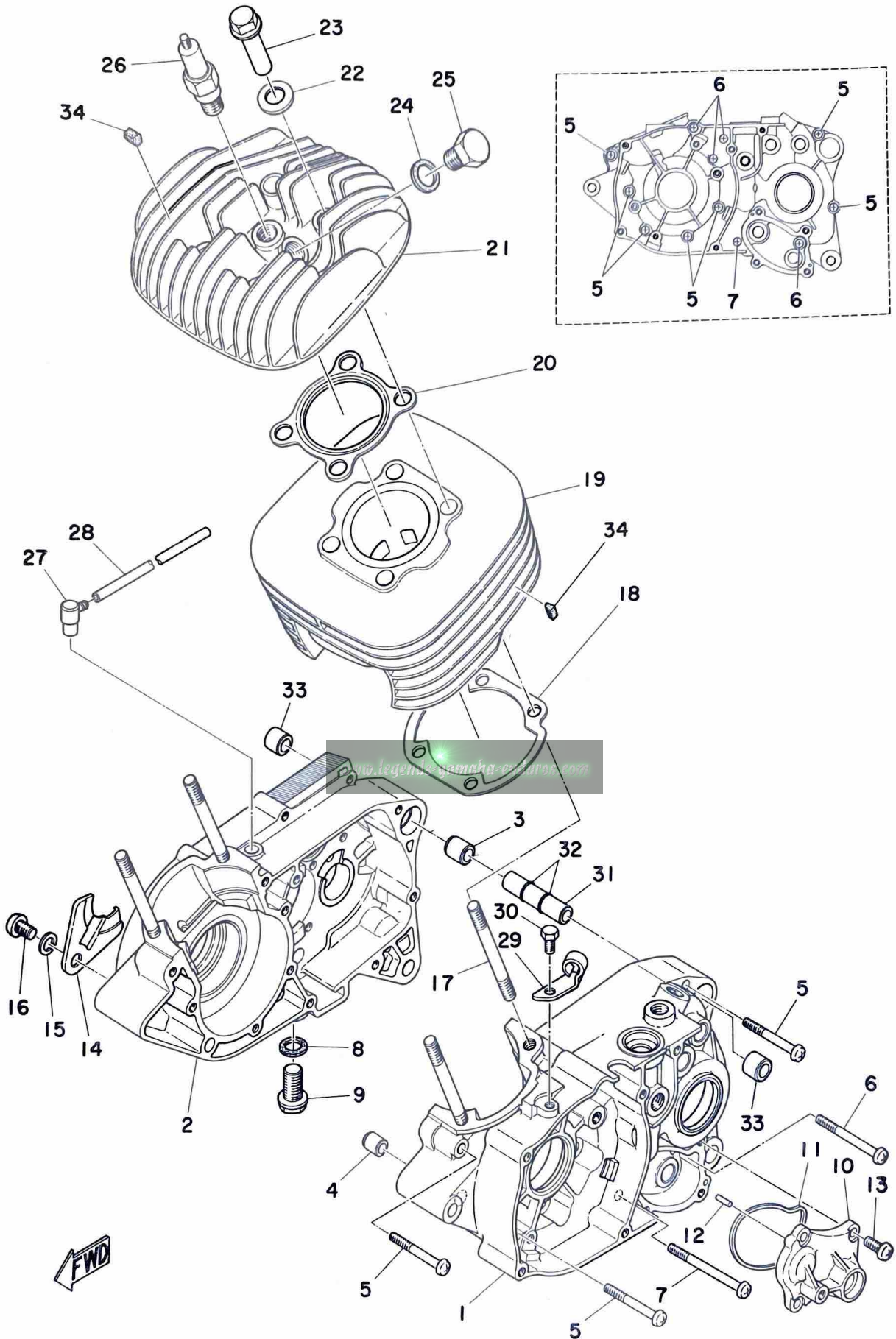
Fig. 1 CRANKCASE · CYLINDER



## CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	443-15111-00	CASE, crank left .....	1		
1- 2	443-15121-00	CASE, crank right .....	1		
1- 3	91810-19020	PIN, dowel (16.5-20-20) .....	1		
1- 4	91810-02014	PIN, dowel (6.4-10-14) .....	1		
1- 5	92501-06050	SCREW, panhead .....	7		
1- 6	92501-06060	SCREW, panhead .....	4		
1- 7	92501-06070	SCREW, panhead .....	1		
1- 8	132-15353-00	GASKET, drain plug .....	1		
1- 9	132-15351-00	PLUG, drain .....	1		
1-10	437-15419-00	COVER, shifter .....	1		
1-11	401-15449-00	RING, rubber .....	1		
1-12	93603-12007	PIN, dowel (3-11.8) .....	2		
1-13	92501-06015	SCREW, panhead .....	4		
1-14	304-15128-00	HOLDER, right .....	1		
1-15	92901-08100	WASHER, spring .....	1		
1-16	92501-08012	SCREW, panhead .....	1		
1-17	248-11361-00	BOLT, cylinder holding .....	4		
1-18	248-11351-00	GASKET, cylinder .....	1		
1-19	443-11311-01	CYLINDER .....	1		
1-20	251-11181-00	GASKET, cylinder head .....	1		
1-21	443-11111-00	HEAD, cylinder .....	1		
1-22	278-11175-00	WASHER, plain .....	4		
1-23	248-11171-01	NUT, cylinder holding .....	4		
1-24	214-11198-01	GASKET .....	1		
1-25	214-11197-00	PLUG, blind .....	1		
1-26	94701-00045	PLUG, spark (B-8ES) .....	1		
1-27	120-15371-00	BREATHER .....	1		
1-28	304-15373-00	PIPE, breather .....	1		

Fig. 1 CRANKCASE · CYLINDER

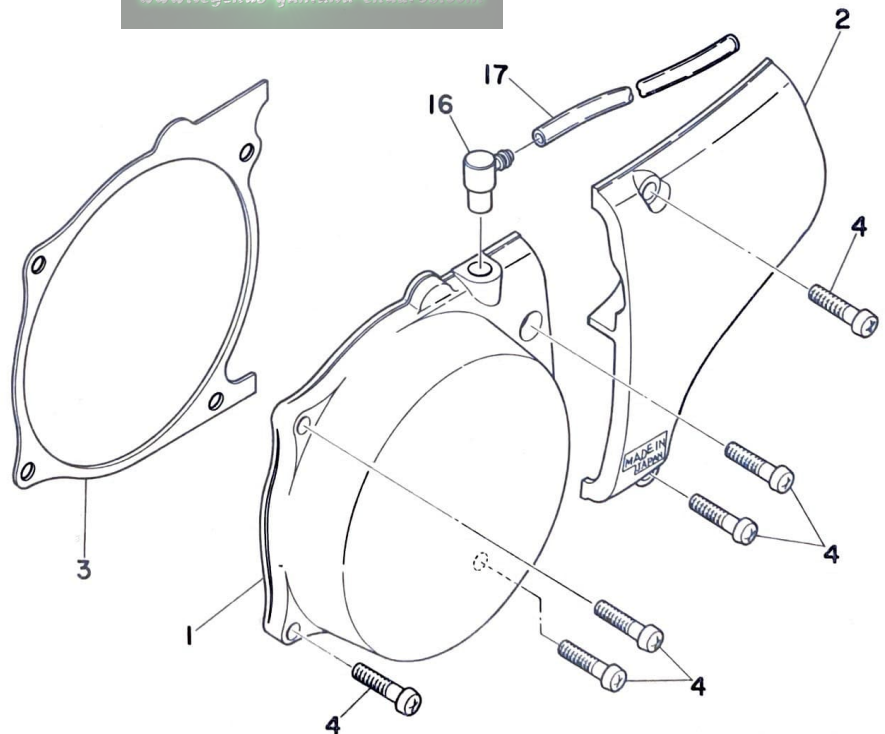
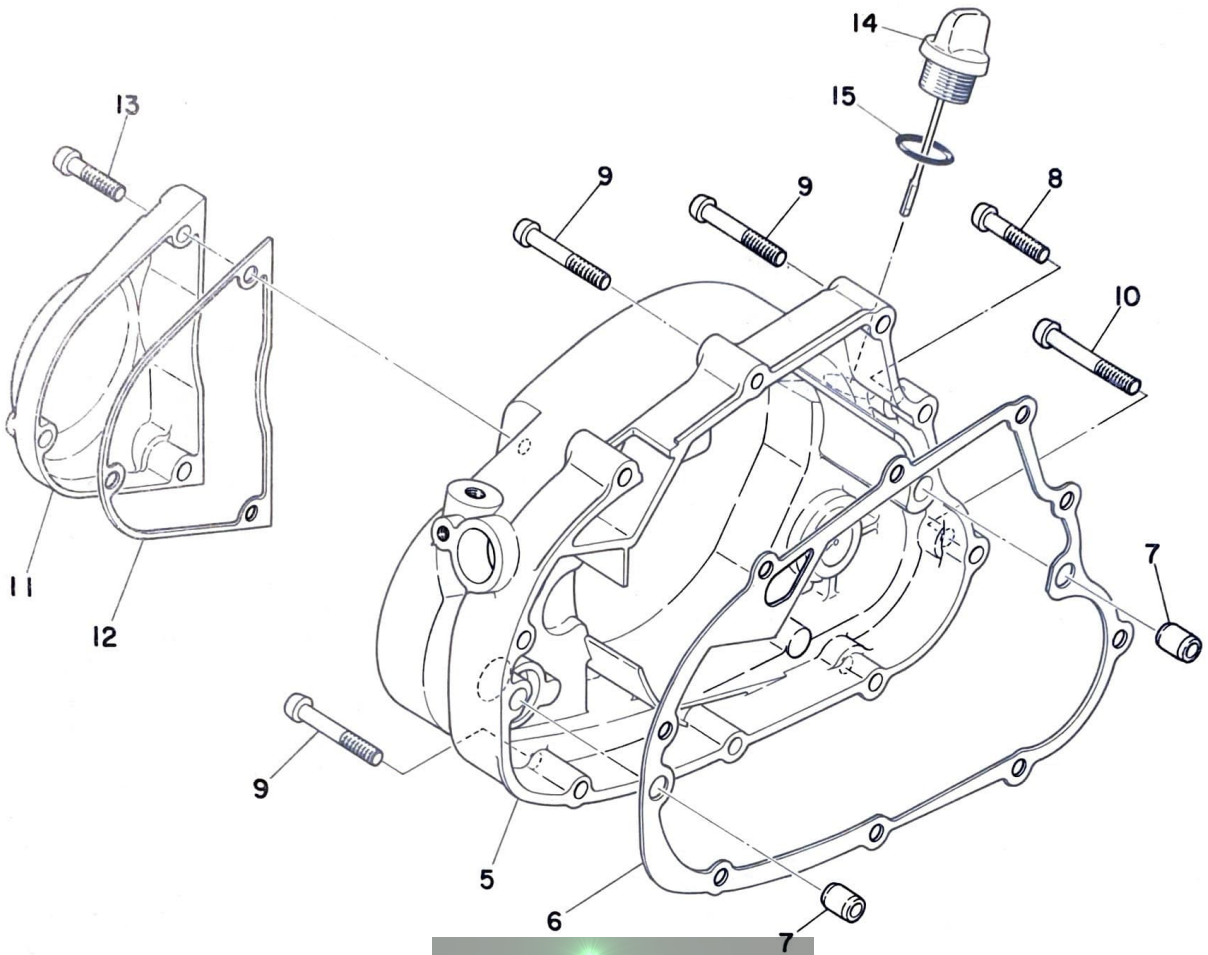


# CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1-29	401-15441-02	HOLDER, clutch wire .....	1		
1-30	91201-06012	BOLT .....	1		
1-31	401-15317-00	SPACER, engine mount .....	1		
1-32	93210-11073	O-RING (2.4-10.8) .....	2		
1-33	328-15316-00	DAMPER, engine mount .....	2		
1-34	434-11161-00	ABSORBER .....	20		

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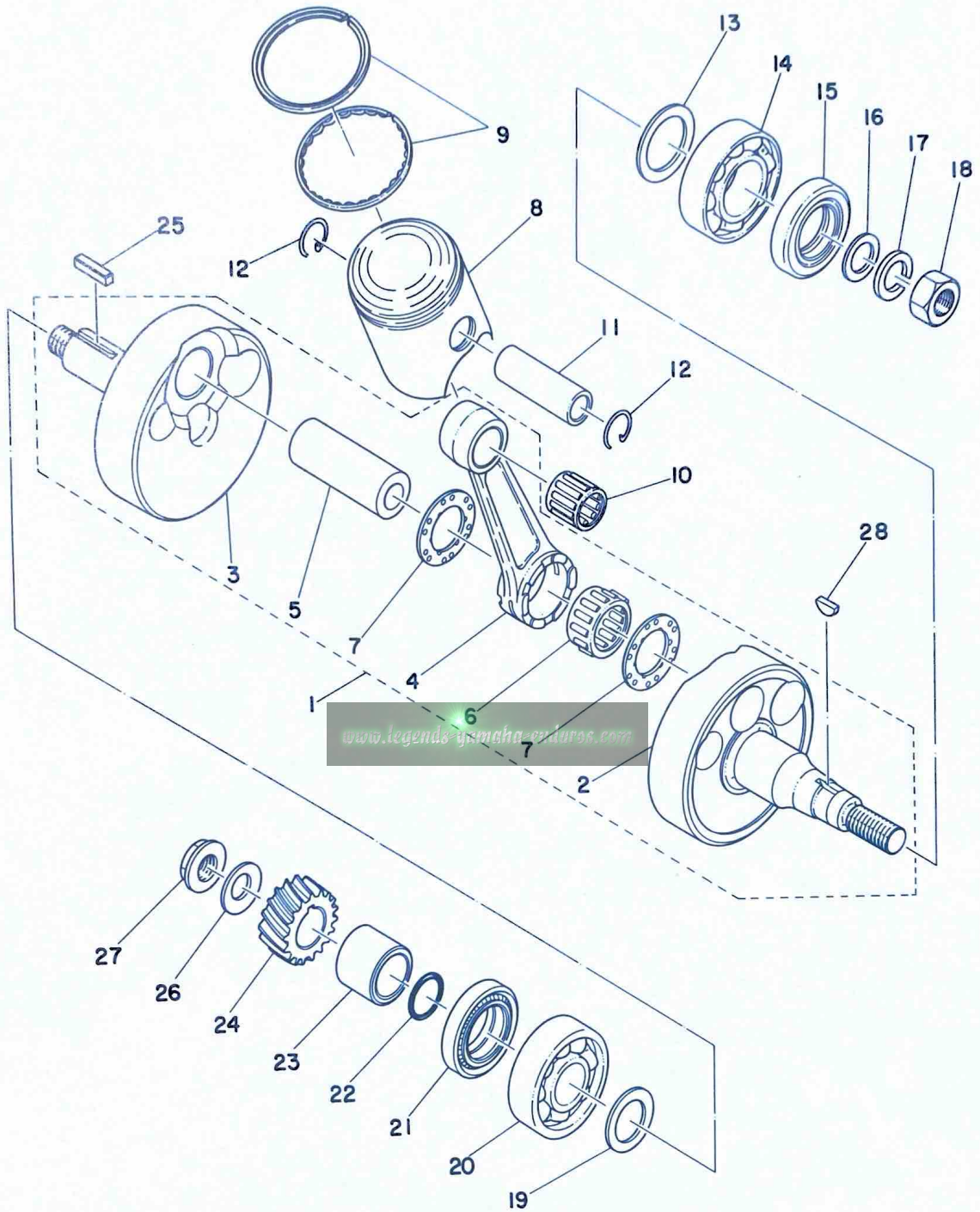
Fig. 2 CRANKCASE COVER



# CRANKCASE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	437-15411-00	COVER, crankcase left 1 .....	1		
2- 2	437-15421-00	COVER, crankcase left 2 .....	1		
2- 3	401-15455-00	GASKET, crankcase cover left 1	1		
2- 4	92501-06025	SCREW, panhead .....	6		
2- 5	437-15431-00	COVER, crankcase right .....	1		
2- 6	401-15451-00	GASKET, crankcase cover right	1		
2- 7	91810-02014	PIN, dowel (6.4-10-14) .....	2		
2- 8	92501-06030	SCREW, panhead .....	3		
2- 9	92501-06040	SCREW, panhead .....	5		
2-10	92501-06045	SCREW, panhead .....	1		
2-11	437-15416-00	COVER, oil pump .....	1		
2-12	402-15456-00	GASKET, oil pump cover .....	1		
2-13	92501-06025	SCREW, panhead .....	3		
2-14	401-15362-00	PLUG, oil level .....	1		
2-15	93210-19123	O-RING (2.4-19) .....	1		
2-16	120-15371-00	BREATHER .....	1		
2-17	304-15373-00	PIPE, breather (5-200) .....	1		

Fig. 3 CRANK · PISTON

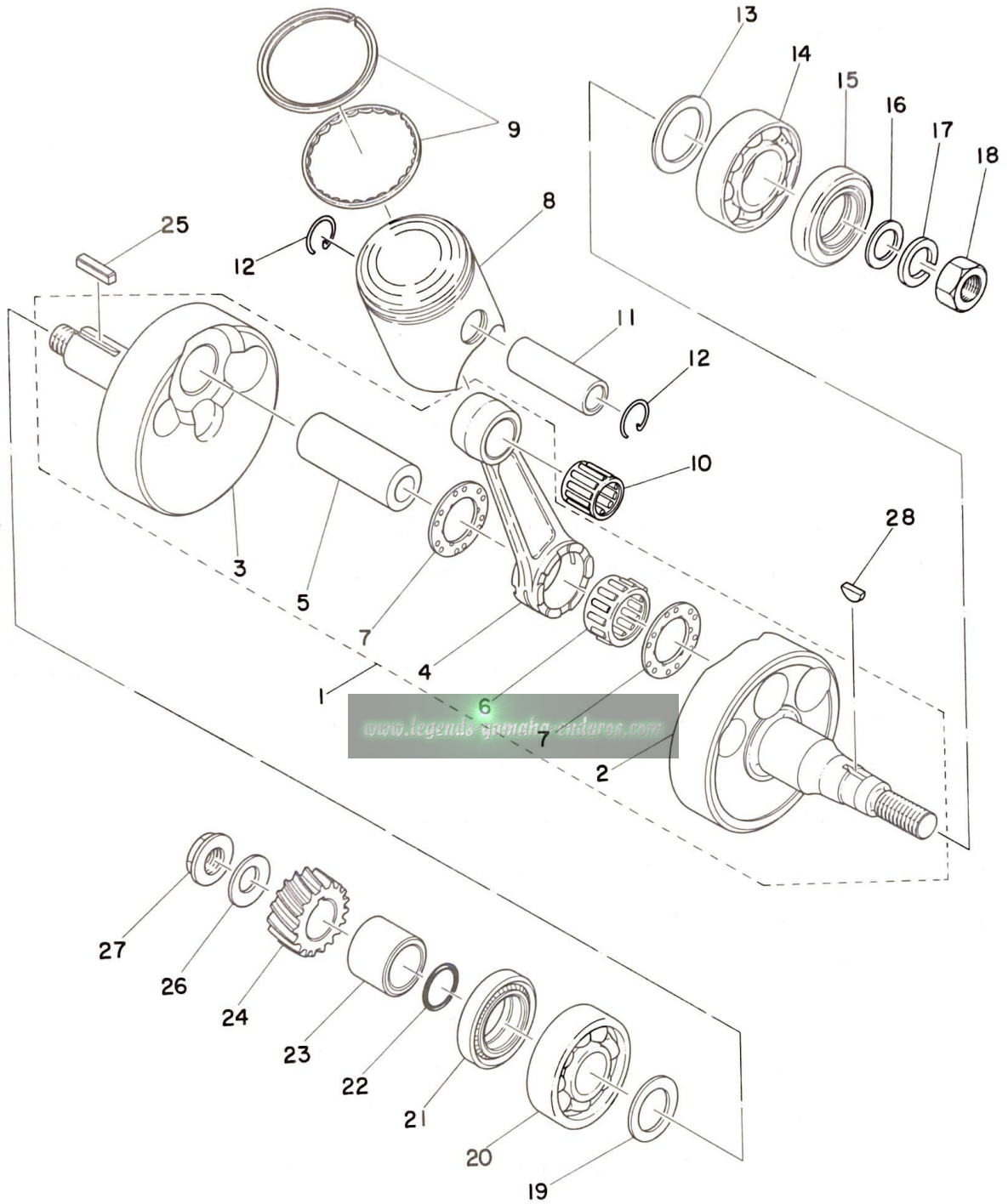




# CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 1	443-11400-00	CRANK ASS'Y .....	1		
3- 2	443-11412-00	. CRANK, left .....	1		
3- 3	401-11422-00	. CRANK, right .....	1		
3- 4	248-11651-01	. ROD, connecting .....	1		
3- 5	248-11681-00	. PIN, crank .....	1		
3- 6	93310-42231	. BEARING, con-rod big end ...	1		
3- 7	164-11685-00	. WASHER, crank pin .....	2		
3- 8	443-11631-00-96	PISTON (65.96mm STD) .....	1	U.R	
	443-11631-00-98	PISTON (65.98 mm STD) .....			
	443-11635-00	PISTON (66.25mm 1st O.S) ....	1		Alternate Parts
	443-11636-00	PISTON (66.50mm 2nd O.S) ....	1		Alternate Parts
	443-11637-00	PISTON (66.75mm 3rd O.S) ....	1		Alternate Parts
	443-11638-00	PISTON (67.00mm 4th O.S) ....	1		Alternate Parts
3- 9	443-11610-00	PISTON RING SET (STD) .....	1s		
	443-11610-10	PISTON RING SET (1st O.S) ..	1s		Alternate Parts
	443-11610-20	PISTON RING SET (2nd O.S) ..	1s		Alternate Parts
	443-11610-30	PISTON RING SET (3rd O.S) ..	1s		Alternate Parts
	443-11610-40	PISTON RING SET (4th O.S) ..	1s		Alternate Parts
3-10	93310-21679	BEARING, con-rod small end ...	1		
3-11	251-11633-00	PIN, piston .....	1		
3-12	137-11634-00	CLIP, piston pin .....	2		
3-13	132-11561-00-03	SHIM, crank (25.5-35-0.3) ....	1	U.R	
	132-11561-00-05	SHIM, crank (25.5-35-0.5) ....			
3-14	93306-20517	BEARING, crank (6205 C4) ....	1		
3-15	93102-25061	OIL SEAL (SD-25-40-8) .....	1		
3-16	214-11557-01	WASHER 1 .....	1		
3-17	92901-12100	WASHER, spring .....	1		
3-18	214-11555-01	NUT, crank shaft .....	1		

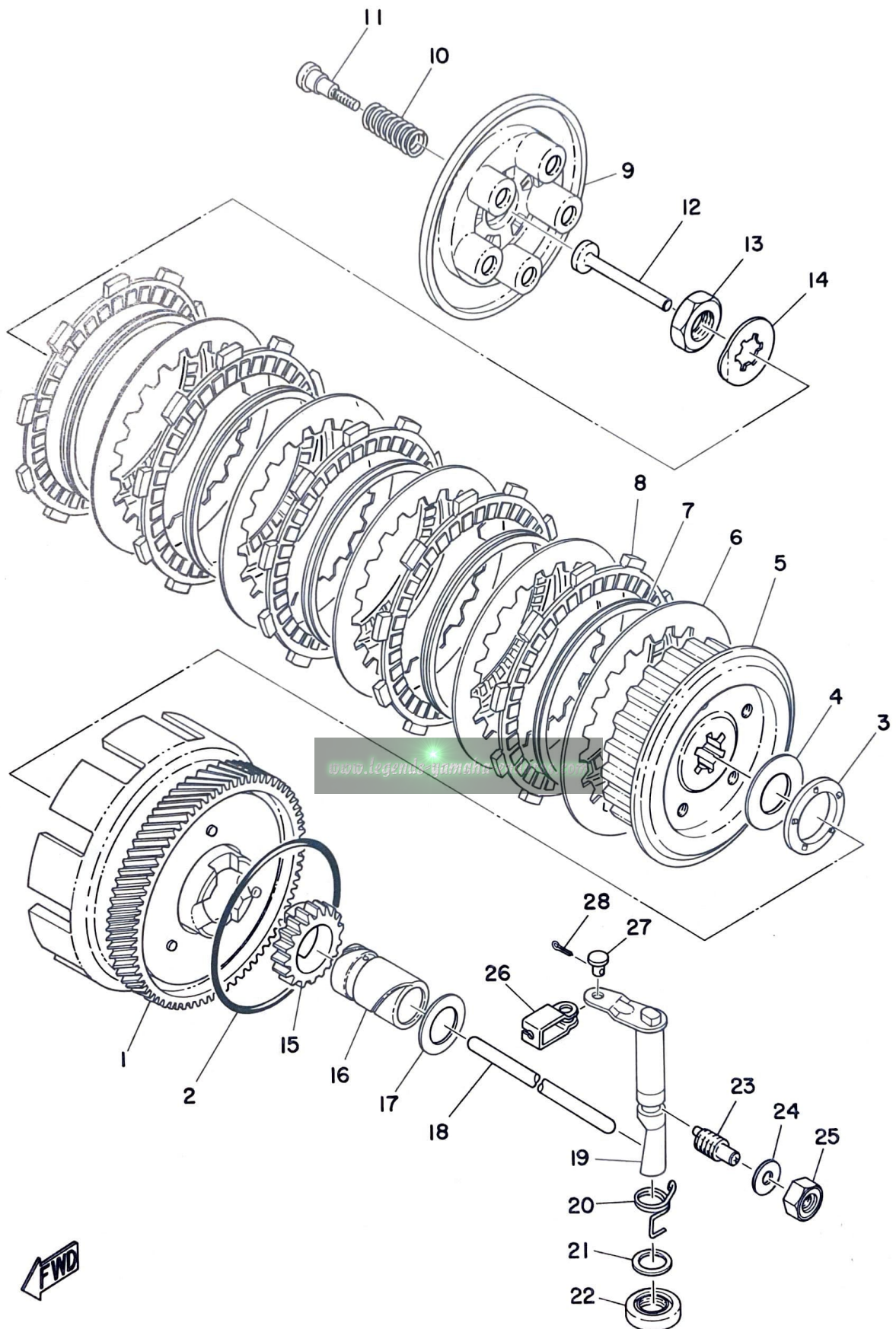
Fig. 3 CRANK · PISTON



# CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3-19	136-11561-00-04	SHIM, crank (20-30-0.4) .....	} U.R. 1		
	136-11561-00-05	SHIM, crank (20-30-0.5) .....			
	136-11561-00-06	SHIM, crank (20-30-0.6) .....			
	136-11561-00-07	SHIM, crank (20-30-0.7) .....			
3-20	93306-30405	BEARING, crank (6304 C3) ....	1		
3-21	93103-28011	OILSEAL (SW-28-40-8) .....	1		
3-22	93210-18023	O-RING (1.2-17.6) .....	1		
3-23	248-16136-00	COLLAR, distance .....	1		
3-24	401-16111-00	GEAR, primary drive (19T) ....	1		
3-25	353-11546-00	KEY .....	1		
3-26	164-16119-00	SPRING, bellevile .....	1		
3-27	353-16144-00	NUT, lock .....	1		
3-28	146-11545-00	KEY, woodruff .....	1		
<b>ALTERNATE PARTS</b>					
3- 0-1	443-11630-00	PISTON ASS'Y (STD) .....	1		
	443-11630-10	PISTON ASS'Y (1st) .....	1		
	443-11630-20	PISTON ASS'Y (2nd) .....	1		
	443-11630-30	PISTON ASS'Y (3rd) .....	1		
	443-11630-40	PISTON ASS'Y (4th) .....	1		

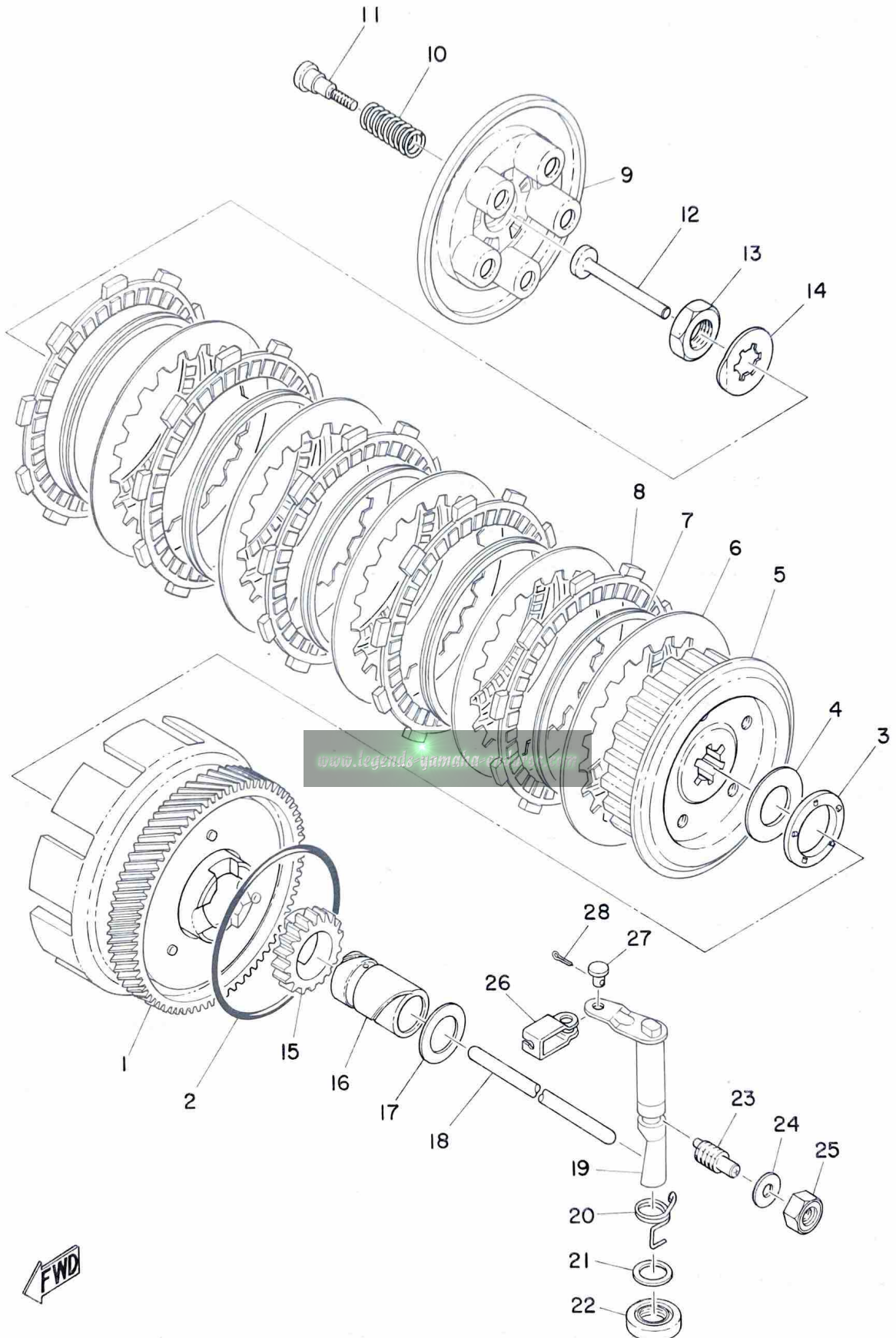
Fig. 4 CLUTCH



# CLUTCH

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 0-1	444-16301-00	CLUTCH ASS'Y .....	1		
4- 1	401-16150-00	. PRIMARY DRIVEN GEAR COMP. (74T) .....	1		
4- 2	93210-85075	. O-RING (3.1-84.4) .....	1		
4- 3	93341-22603	. BEARING, thrust .....	1		
4- 4	174-16154-00	. PLATE, thrust right (20-38-2)	1		
4- 5	174-16371-01	. BOSS, clutch .....	1		
4- 6	336-17324-00	. PLATE, clutch .....	5		
4- 7	137-16367-00	. RING, cushion .....	5		
4- 8	437-16321-00	. PLATE, friction .....	5		
4- 9	132-16351-00	. PLATE, pressure .....	1		
4-10	137-16333-00	. SPRING, clutch .....	5		
4-11	137-16337-01	. SCREW, spring .....	5		
4-12	137-16356-00	ROD, push 1 .....	1		
4-13	102-17463-00	NUT, lock .....	1		
4-14	102-17464-00	WASHER, lock .....	1		
4-15	261-15631-00	GEAR, kick pinion (19T) .....	1		
4-16	174-16176-01	COLLAR, distance .....	1		
4-17	248-16164-01	PLATE, thrust left (20.2-31-3)	1		
4-18	401-16357-00	ROD, push 2 .....	1		
4-19	401-16382-02	AXLE, push lever .....	1		
4-20	401-16345-00	SPRING, return .....	1		
4-21	150-25153-00	SHIM, cam shaft (14-26-0.5) ...	1		
4-22	93104-14004	OIL SEAL (SO-14-25-5) .....	1		
4-23	364-16343-00	SCREW, adjusting .....	1		
4-24	363-16387-00	GASKET .....	1		
4-25	363-16344-00	NUT, adjusting .....	1		
4-26	214-16389-00	JOINT .....	1		

Fig. 4 CLUTCH

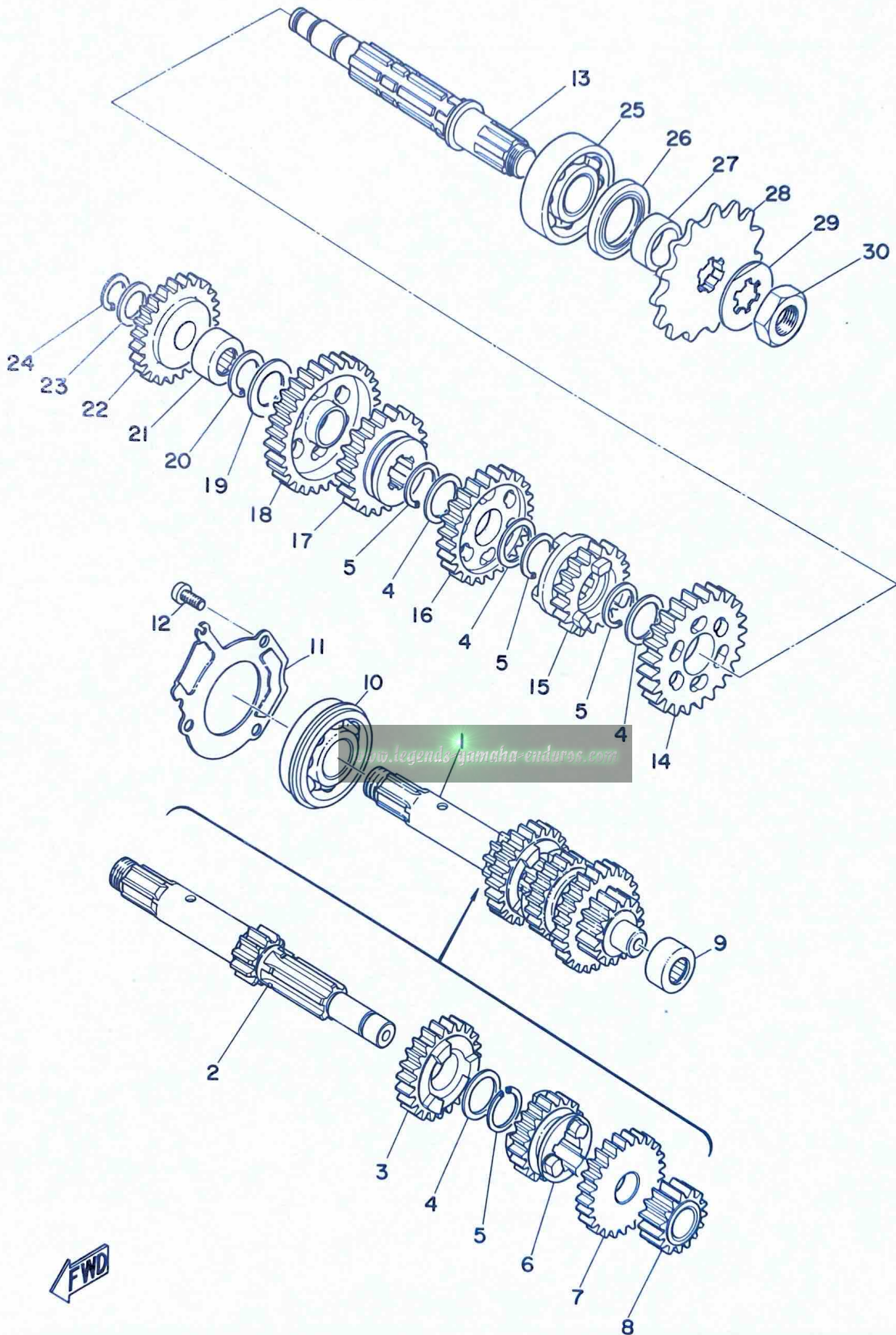


# CLUTCH

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4-27	214-16379-00	PIN .....	1		
4-28	91401-10010	PIN, cotter .....	1		

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Fig. 5 TRANSMISSION

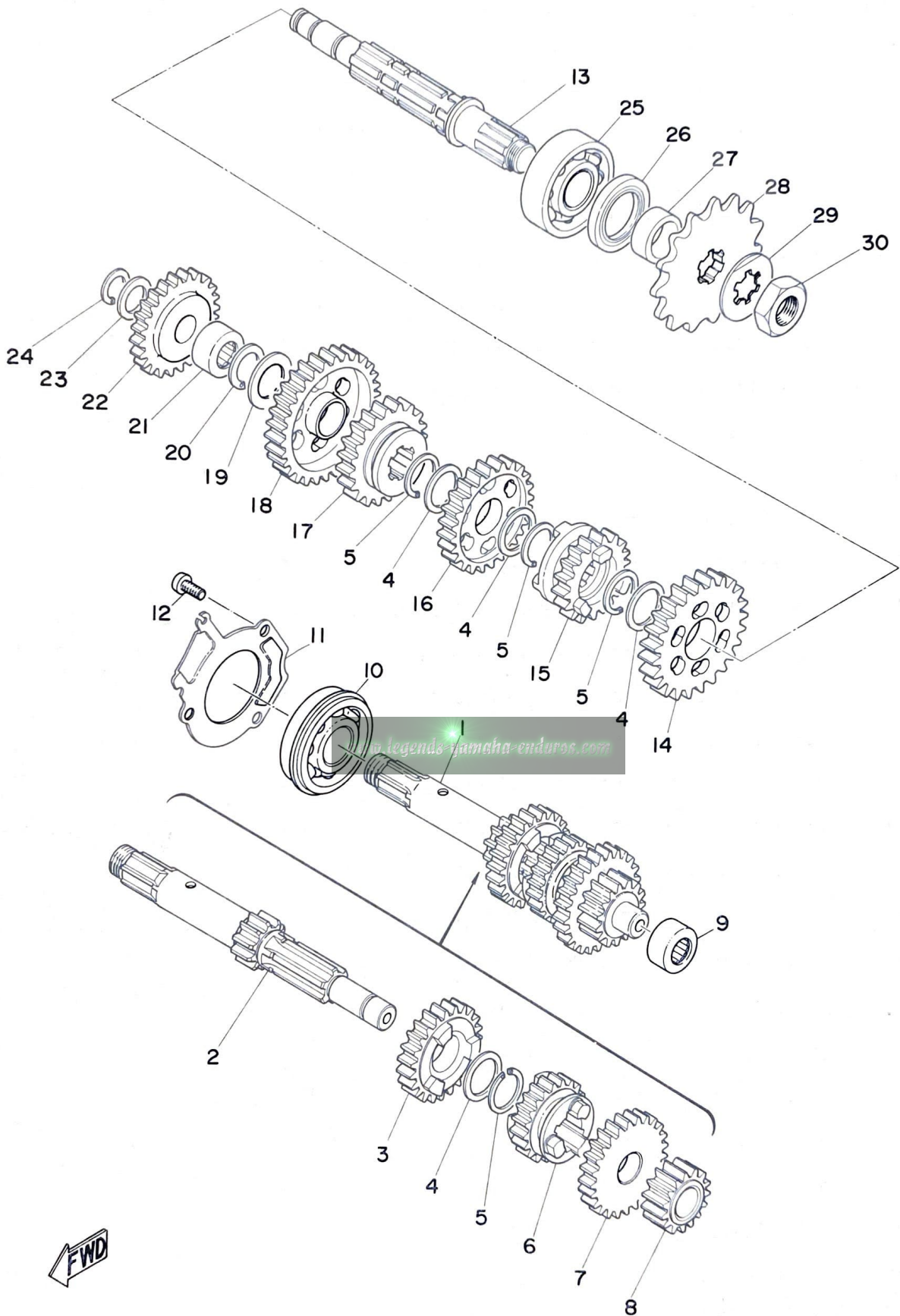




# TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	443-17410-00	MAIN AXLE COMP. ....	1		
5- 2	443-17411-00	AXLE, main (11T) ....	1		
5- 3	437-17141-00	GEAR, 4th pinion (23T) ....	1		
5- 4	132-17216-00	WASHER, gear hold (20-25-1.0)	4		
5- 5	132-17414-00	CLIP .....	4		
5- 6	427-17131-00	GEAR, 3rd pinion (19T) ....	1		
5- 7	437-17151-00	GEAR, 5th pinion (25T) ....	1		
5- 8	437-17121-00	GEAR, 2nd pinion (15T) ....	1		
5- 9	93315-31502	BEARING .....	1		
5-10	93306-30408	BEARING (6304Z) .....	1		
5-11	401-17471-00	PLATE, cover .....	1		
5-12	98501-05012	SCREW, panhead .....	3		
5-13	315-17421-01	AXLE, drive .....	1		
5-14	427-17221-00	GEAR, 2nd wheel (30T) ....	1		
5-15	437-17251-00	GEAR, 5th wheel (20T) ....	1		
5-16	427-17231-00	GEAR, 3rd wheel (26T) ....	1		
5-17	248-17241-00	GEAR, 4th wheel (23T) ....	1		
5-18	248-17211-00	GEAR, 1st wheel (35T) ....	1		
5-19	164-17427-00-06	SHIM, drive axle (15.6-30-0.6)	1		
5-20	93440-15012	CIRCLIP (S-15) .....	1		
5-21	93311-31515	BEARING (15-25-12) .....	1		
5-22	401-15651-00	GEAR, kick idle (25T) ....	1		
5-23	132-15653-00-12	WASHER, thrust (13.3-22-1.2)	} U.R 1		
	132-15653-00-14	WASHER, thrust (13.3-22-1.4)			
5-24	93410-13004	CIRCLIP (S-13) .....	1		
5-25	93306-30401	BEARING .....	1		
5-26	93102-26042	OIL SEAL (SD-26-38-5) ....	1		
5-27	164-17462-00	COLLAR, distance (10.1-16-9.3)	1		

Fig. 5 TRANSMISSION

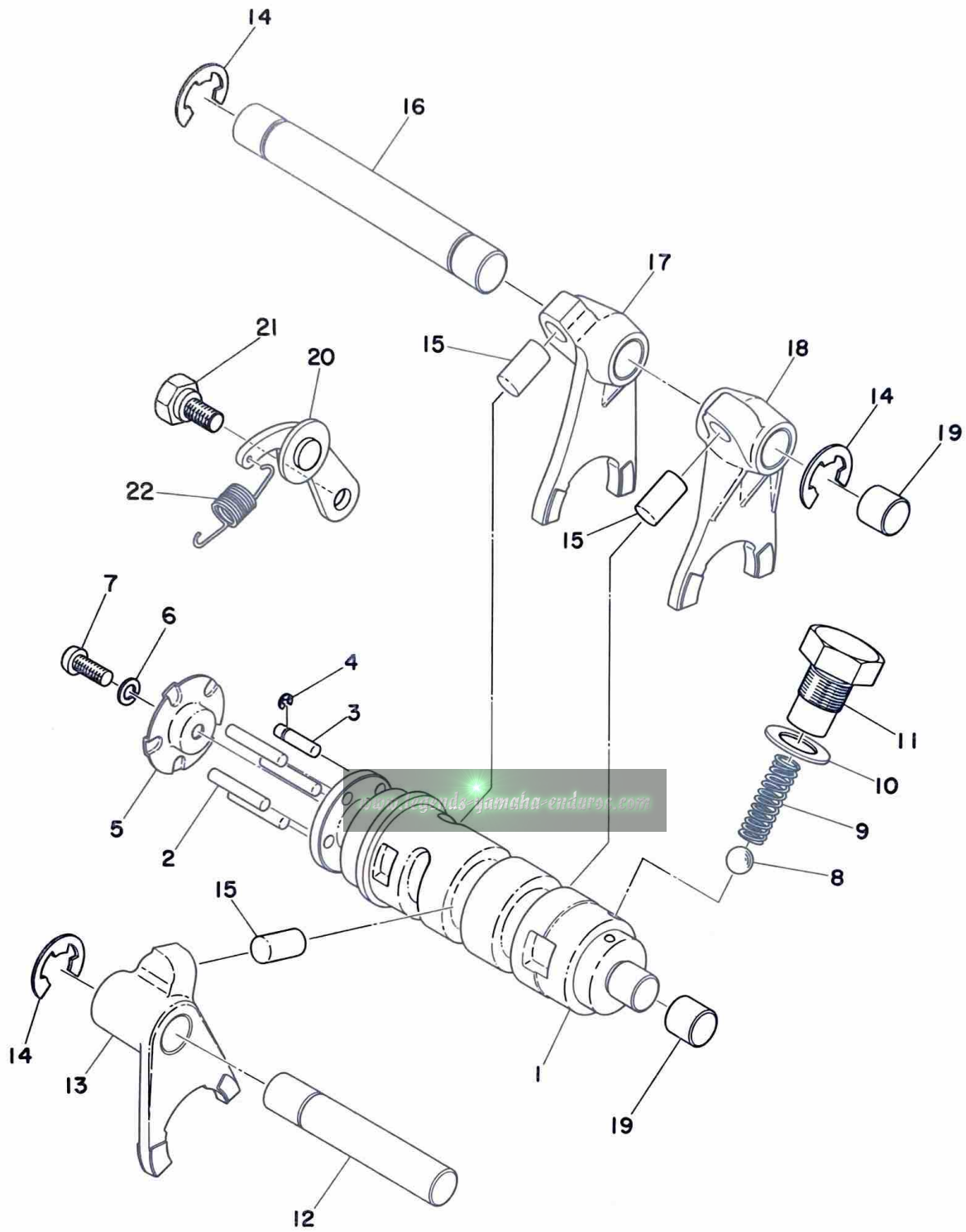


# TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5-28	174-17461-50	SPROCKET, drive (15T) .....	} U.R 1		STD
	174-17461-60	SPROCKET, drive (16T) .....			
	174-17461-70	SPROCKET, drive (17T) .....			
5-29	102-17464-00	WASHER, lock .....	1		
5-30	102-17463-00	NUT, lock .....	1		

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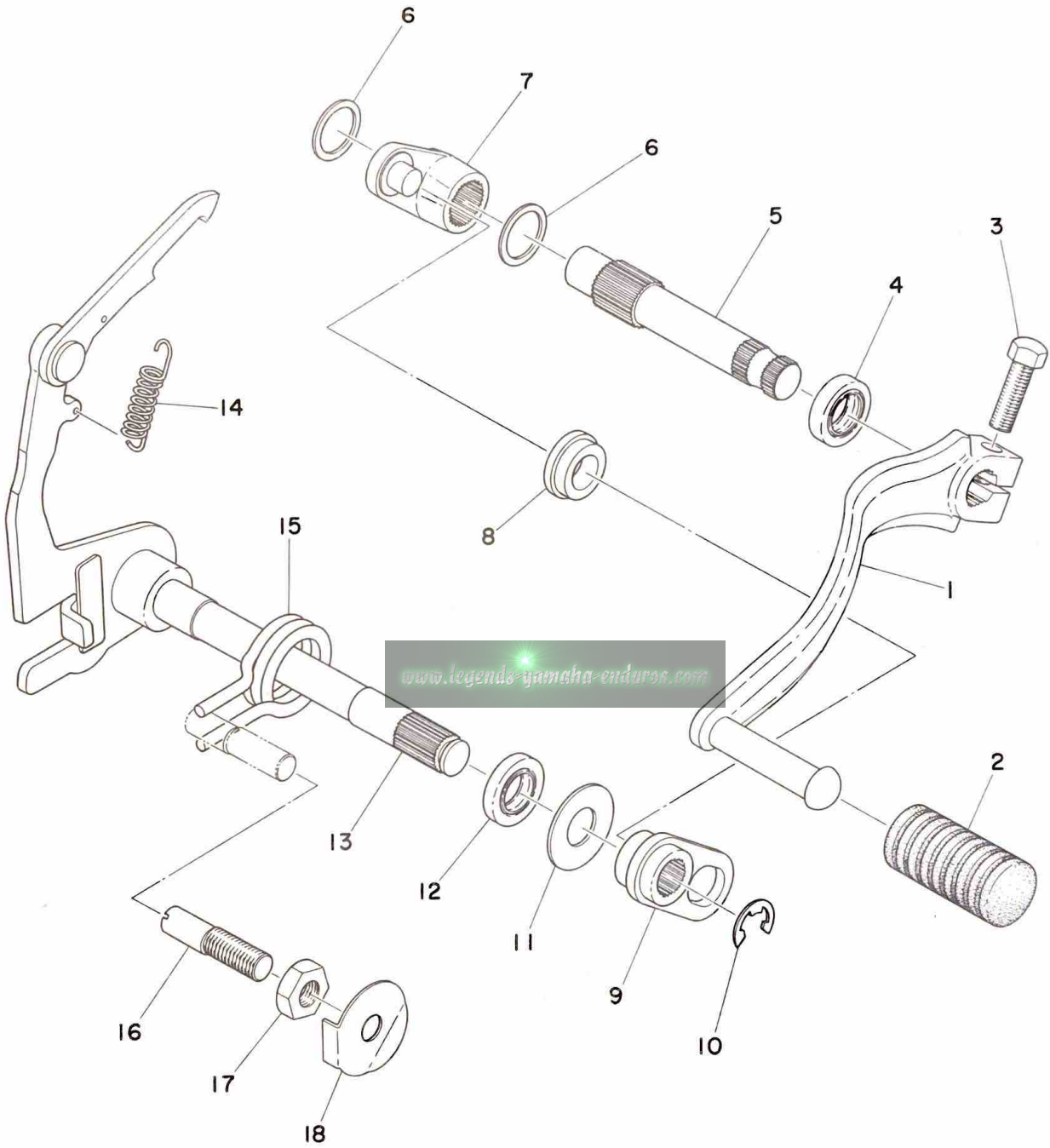
Fig. 6 SHIFTER 1



# SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	401-18541-00	CAM, shift .....	1		
6- 2	93604-22050	PIN, dowel (4-21.8) .....	4		
6- 3	174-18544-00	PIN, locating .....	1		
6- 4	93430-03014	CLIP, locating .....	1		
6- 5	164-18561-00	PLATE, side .....	1		
6- 6	92901-05100	WASHER, spring .....	1		
6- 7	98501-05012	SCREW, panhead .....	1		
6- 8	93505-16006	BALL (5/16 inch) .....	1		
6- 9	174-18558-00	SPRING, neutral .....	1		
6-10	137-15353-00	GASKET (14.5-21-1.5) .....	1		
6-11	174-18578-00	SCREW, spring .....	1		
6-12	248-18531-00	BAR, shift fork guide .....	1		
6-13	248-18512-01	FORK, shift 2 .....	1		
6-14	93430-10017	CIRCLIP (E-10) .....	3		
6-15	278-18552-00	PIN, cam follower .....	3		
6-16	214-18531-00	BAR, shift fork guide .....	1		
6-17	248-18513-01	FORK, shift 3 .....	1		
6-18	248-18511-01	FORK, shift 1 .....	1		
6-19	214-15385-00	PLUG, blind .....	2		
6-20	132-18140-01	STOPPER LEVER ASS'Y .....	1		
6-21	132-18177-00	BOLT, stopper .....	1		
6-22	132-18143-00	SPRING, stopper .....	1		

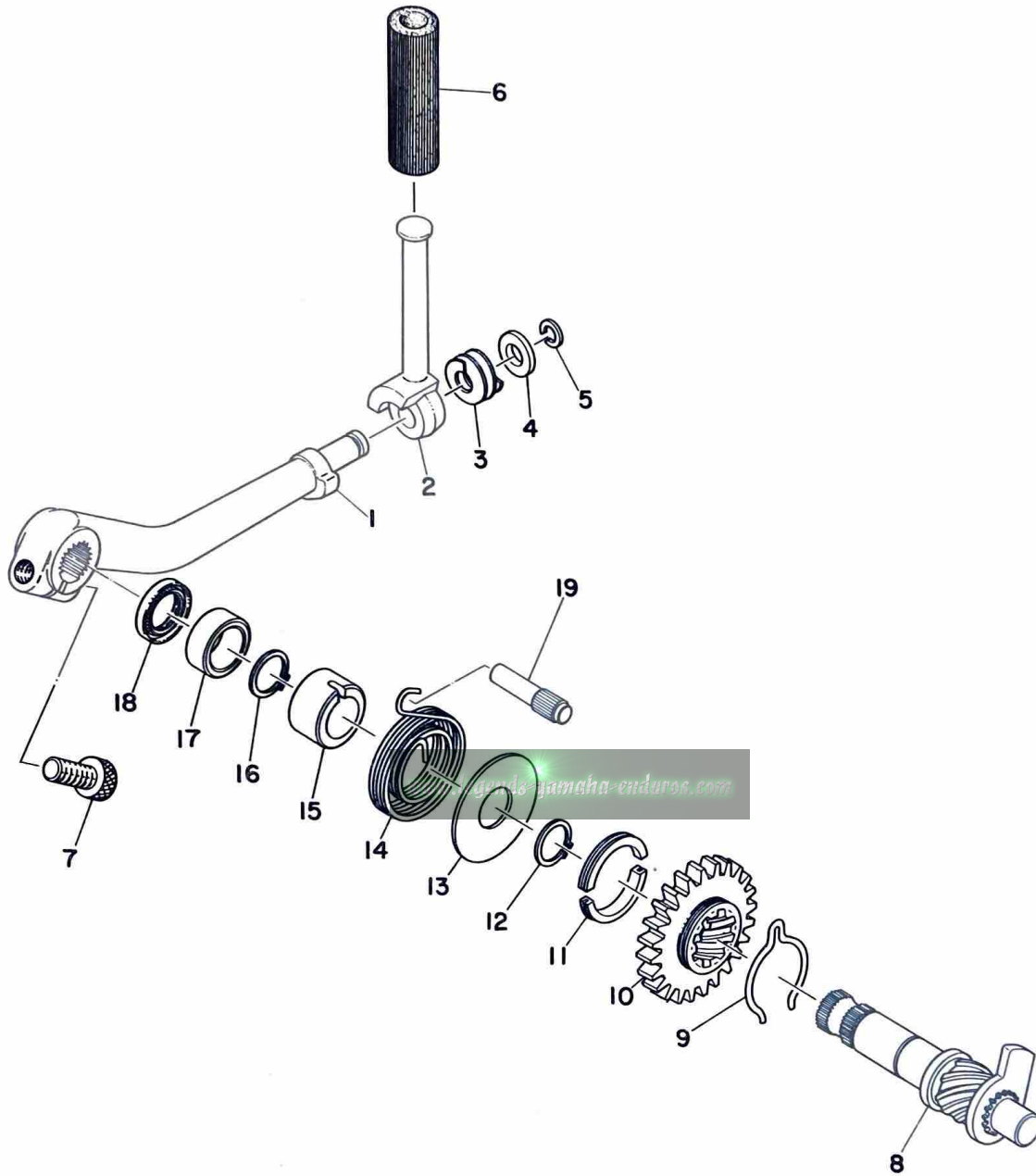
Fig. 7 SHIFTER 2



## SHIFTER 2

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	401-18111-00-93	PEDAL, change .....	1		
7- 2	132-18113-01	COVER, change pedal .....	1		
7- 3	91101-06020	BOLT .....	1		
7- 4	93109-12012	OIL SEAL (SDO-12-19-5) .....	1		
7- 5	401-18155-00	SHAFT, change 2 .....	1		
7- 6	401-18334-00	SHIM .....	2		
7- 7	401-18151-00	LEVER, change 3 .....	1		
7- 8	401-18178-00	ROLLER, change lever .....	1		
7- 9	401-18152-00	LEVER, change 4 .....	1		
7-10	93430-08006	CIRCLIP (E-8) .....	1		
7-11	132-18137-00	WASHER, change axle .....	1		
7-12	93101-12060	OIL SEAL (S-12-21-4) .....	1		
7-13	401-18101-00	CHANGE SHAFT ASS'Y .....	1		
7-14	132-18123-00	. SPRING, shift arm .....	1		
7-15	132-18124-00	SPRING, shaft return .....	1		
7-16	132-18133-00	SCREW, adjusting .....	1		
7-17	248-18134-00	NUT, screw .....	1		
7-18	248-18139-00	WASHER, lock .....	1		

Fig. 8 KICK STARTER

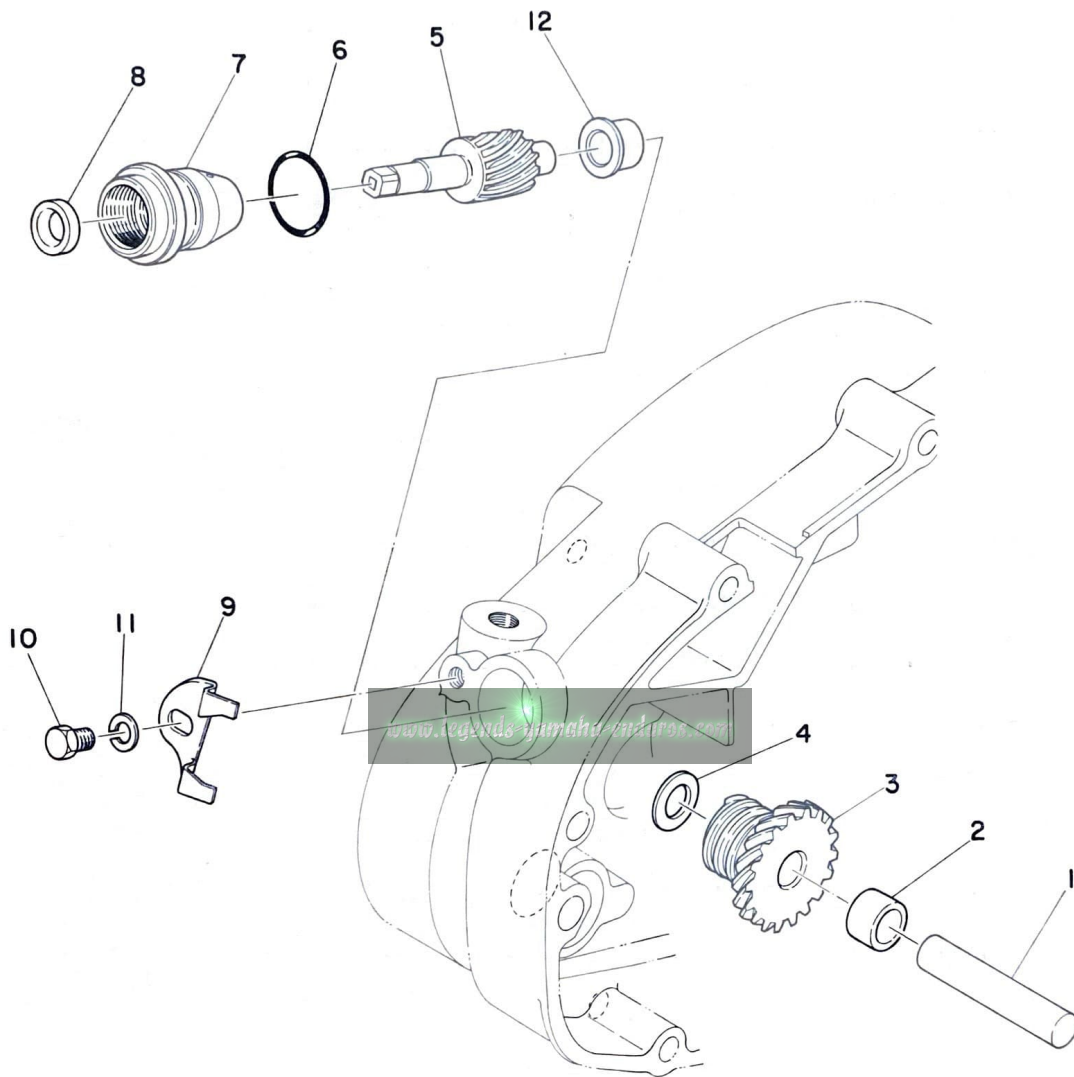




# KICK STARTER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 0-1	437-15610-00-93	KICK CRANK ASS'Y .....	1		
8- 1	437-15611-00	. CRANK, kick .....	1		Not for sale
8- 2	137-15612-01	. LEVER, kick l .....	1		
8- 3	132-15625-01	. SPRING, kick crank .....	1		
8- 4	132-15616-01	. WASHER, kick lever .....	1		
8- 5	132-15617-00	. CLIP, kick lever .....	1		
8- 6	156-15618-01	COVER, kick lever .....	1		
8- 7	91316-08025	BOLT .....	1		
8- 8	401-15660-01	KICK AXLE ASS'Y .....	1		
8- 9	315-15687-00	CLIP, kick .....	1		
8-10	315-15641-00	GEAR, kick (27T) .....	1		
8-11	248-15654-00	HOLDER, kick gear .....	2		
8-12	93410-30012	CIRCLIP (S-30) .....	1		
8-13	401-15676-00	COVER, spring .....	1		
8-14	401-15665-00	SPRING, kick .....	1		
8-15	401-15666-00	SPACER .....	1		
8-16	93410-17008	CIRCLIP (S-17) .....	1		
8-17	401-15683-00	SPACER, kick axle .....	1		
8-18	93104-17062	OIL SEAL (S-17-25-4) .....	1		
8-19	257-15668-00	STOPPER, kick spring .....	1		

Fig. 9 TACHOMETER GEAR

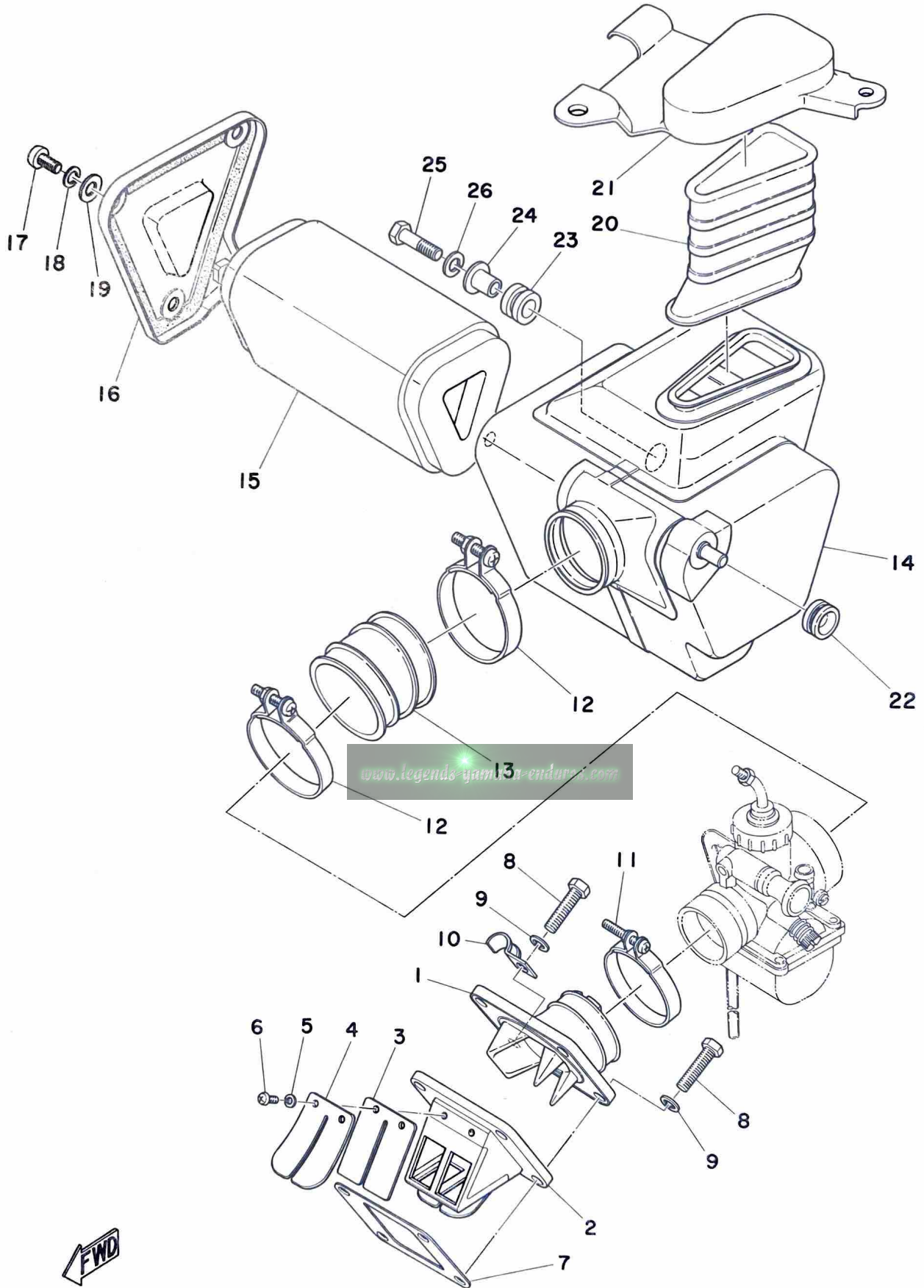


# TACHOMETER GEAR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	248-17861-00	AXLE, drive gear .....	1		
9- 2	276-17839-10	COLLAR, distance .....	1		
9- 3	443-17831-00	GEAR, drive (3T) .....	1		
9- 4	248-17837-00	SHIM (10.2-16-1.0) .....	1		
9- 5	443-17841-00	GEAR, driven (15T) .....	1		
9- 6	93210-17239	O-RING (2.0-16.5) .....	1		
9- 7	438-17811-00	HOUSING .....	1		
9- 8	93104-07036	OIL SEAL (SO-7-13-4) .....	1		
9- 9	438-17812-00	STOPPER .....	1		
9-10	91201-06010	BOLT .....	1		
9-11	92901-06100	WASHER, spring .....	1		
9-12	214-17843-00	BUSHING .....	1		

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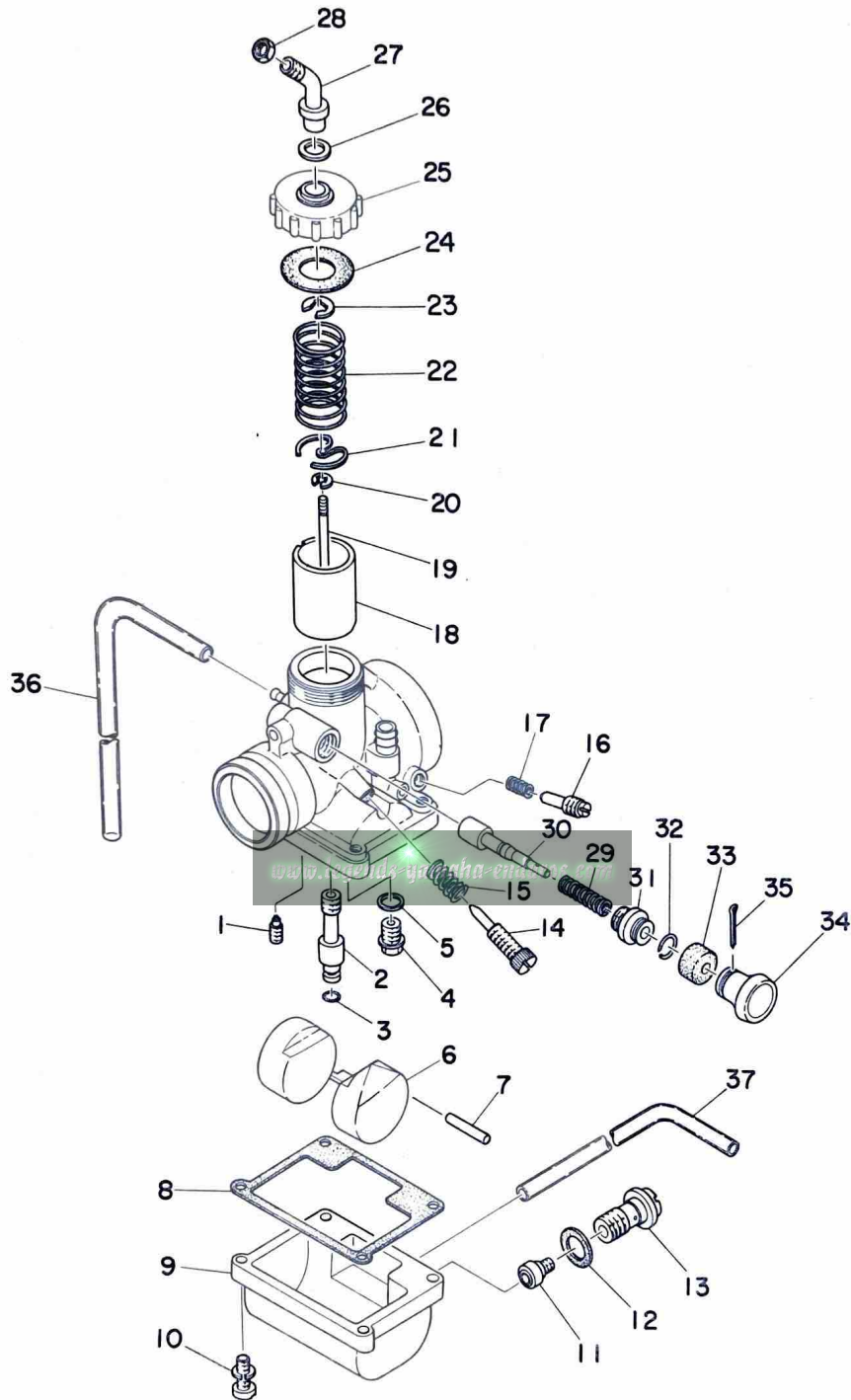
Fig. 10 INTAKE



# INTAKE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 1	401-13565-00	JOINT, carburetor .....	1		
10- 2	345-13610-70	REED VALVE ASS'Y .....	1		
10- 3	345-13613-70	. VALVE, reed .....	2		
10- 4	345-13616-70	. STOPPER, reed valve .....	2		
10- 5	92901-03100	. WASHER, spring .....	4		
10- 6	98512-03008	. SCREW, panhead .....	4		
10- 7	314-13621-01	PACKING, valve seat .....	1		
10- 8	91201-06025	BOLT .....	4		
10- 9	92901-06100	WASHER, spring .....	4		
10-10	363-15485-01	CLAMP .....	1		
10-11	304-14455-70	BAND .....	1		
10-12	304-14455-00	BAND .....	2		
10-13	437-14453-00	JOINT, air cleaner .....	1		
10-14	437-14411-00	CASE, air cleaner .....	1		
10-15	437-14451-00	ELEMENT, air cleaner .....	1		
10-16	437-14412-00	CAP, case .....	1		
10-17	98501-06012	SCREW, panhead .....	3		
10-18	92901-06100	WASHER, spring .....	3		
10-19	92901-06200	WASHER, plain .....	3		
10-20	437-14437-00	DUCT .....	1		
10-21	437-14418-00	COVER, cleaner duct .....	1		
10-22	214-21746-00	DAMPER, tool box .....	1		
10-23	214-21717-00	DAMPER, battery box .....	1		
10-24	437-21633-00	COLLAR, fender .....	1		
10-25	91201-06025	BOLT .....	1		
10-26	92901-06100	WASHER, spring .....	1		

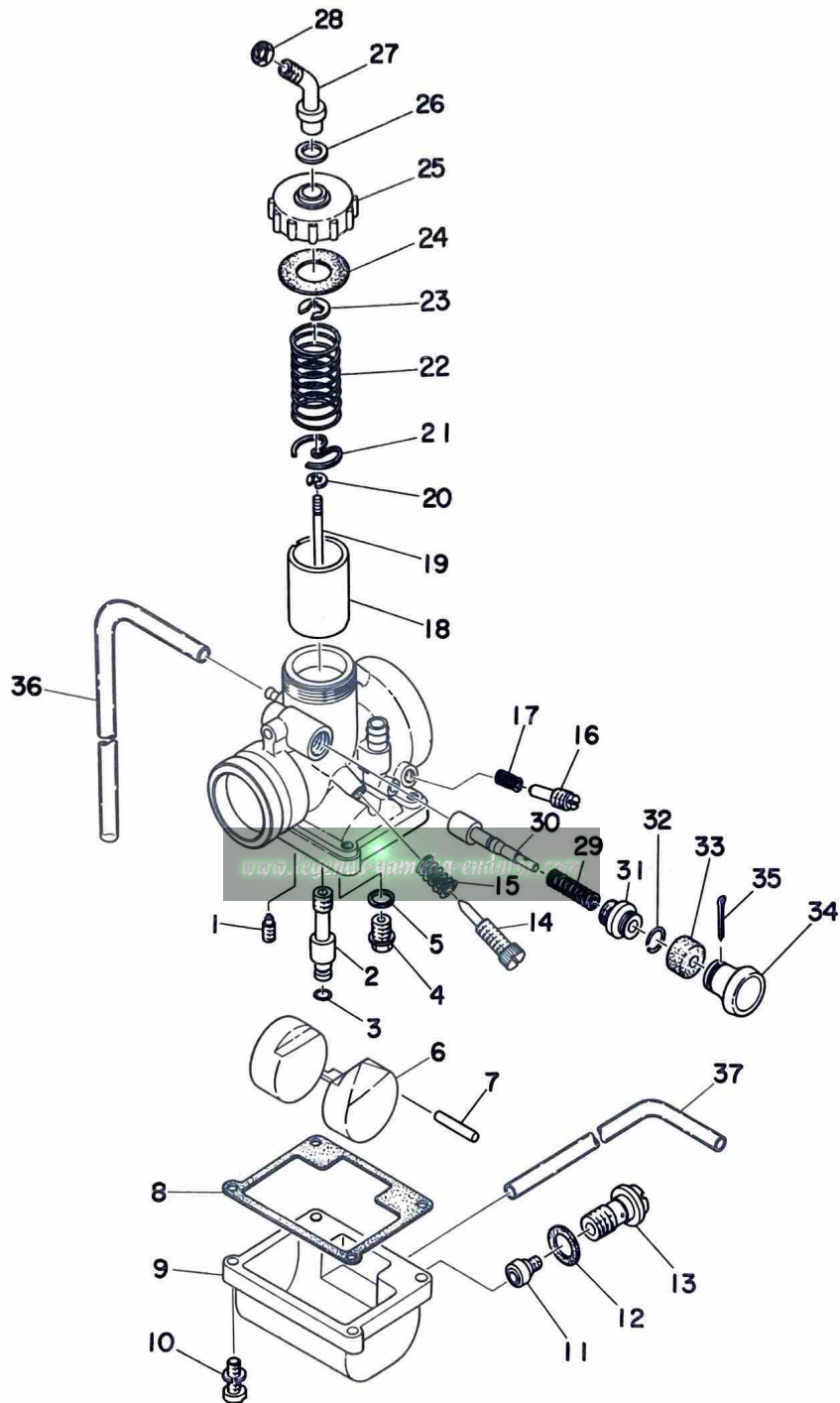
Fig. 11 CARBURETOR



# CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 0-1	443-14101-61	CARBURETOR ASS'Y .....	1		
11- 1	260-14142-25	. JET, pilot (#25) .....	1		
11- 2	314-14141-32	. NOZZLE, main (0-2) .....	1		
11- 3	214-14147-00	. O-RING .....	1		
11- 4	168-14190-25	. VALVE SEAT ASS'Y (#2.5) ....	1		
11- 5	214-14195-00	. WASHER, valve seat .....	1		
11- 6	314-14185-00	. FLOAT .....	1		
11- 7	137-14186-00	. PIN, float .....	1		
11- 8	304-14184-00	. GASKET, float chamber .....	1		
11- 9	437-14181-00-33	. BODY, float chamber .....	1		
11-10	305-14567-00-33	. SCREW, panhead .....	4		
11-11	137-14143-30	. JET, main (#150) .....	} U.R 1		STD
	137-14143-32	. JET, main (#160) .....			
	137-14143-34	. JET, main (#170) .....			
11-12	304-14198-00	. GASKET .....	1		
11-13	248-14166-00-33	. BOLT, banjo <span style="background-color: #cccccc; padding: 2px;">yamaha-enduse.com</span> .....	1		
11-14	275-14122-00-33	. SCREW, throttle .....	1		
11-15	137-14133-00-33	. SPRING, throttle stop .....	1		
11-16	174-14123-00-33	. SCREW, air adjusting .....	1		
11-17	174-14134-00	. SPRING, air adjusting .....	1		
11-18	314-14112-20	. VALVE, throttle (#2.0) .....	1		
11-19	452-14116-04	. NEEDLE (5G4-3) .....	1		
11-20	164-14137-00	. CLIP .....	1		
11-21	246-14132-00	. STOPPER, cable .....	1		
11-22	248-14131-00	. SPRING, throttle valve .....	1		
11-23	363-14137-00	. CLIP .....	1		
11-24	246-14126-00	. PACKING .....	1		
11-25	401-14158-00-33	. TOP, mixing chamber .....	1		

# Fig. 11 CARBURETOR



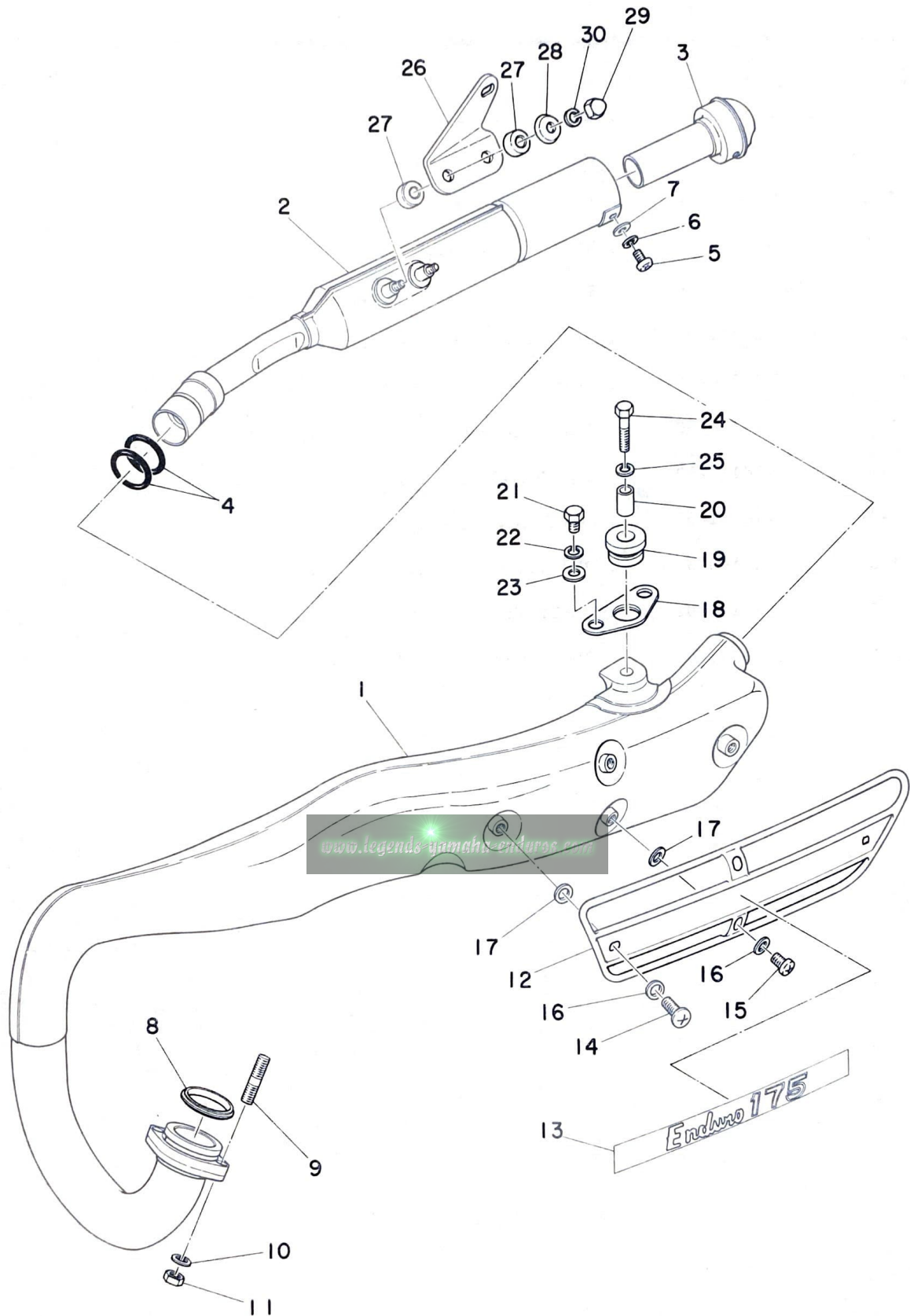


# CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11-26	363-14198-00	. PACKING .....	1		
11-27	363-14155-00	. TUBE, guide wire .....	1		
11-28	127-14161-00	. NUT, wire adjust .....	1		
11-29	156-14135-00	. SPRING, plunger .....	1		
11-30	304-14171-00	. PLUNGER, starter .....	1		
11-31	152-14174-00-33	. CAP, plunger .....	1		
11-32	353-14138-00	. CLIP, plunger .....	1		
11-33	132-14173-00	. COVER, plunger cap .....	1		
11-34	304-14261-00	. HOLDER .....	1		
11-35	91401-16015	. PIN, cotter .....	1		
11-36	183-14197-01	. PIPE, air vent (3-220) .....	1		
11-37	183-14196-00	. PIPE, over flow (5-160) .....	1		

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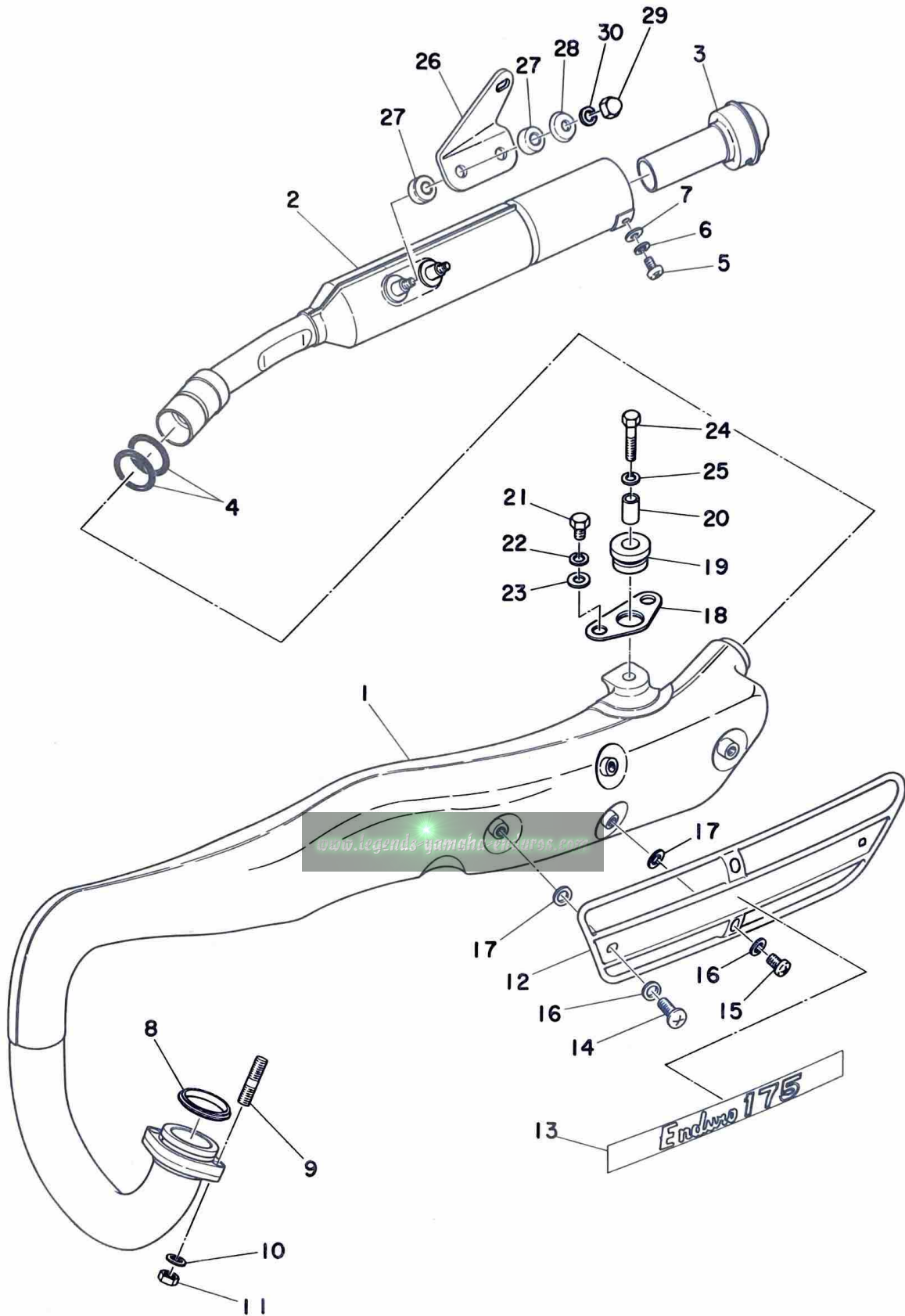
Fig. 12 EXHAUST



# EXHAUST

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	443-14610-00	EXHAUST PIPE ASS'Y .....	1		
12- 2	437-14753-02	SILENCER .....	1		
12- 3	438-14752-00	PIPE, outlet .....	1		
12- 4	93210-24235	O-RING .....	2		
12- 5	92501-06012	SCREW, panhead .....	1		
12- 6	92901-06100	WASHER, spring .....	1		
12- 7	92901-06200	WASHER, plain .....	1		
12- 8	152-14613-00	GASKET, exhaust pipe .....	1		
12- 9	392-14651-00	STUD .....	2		
12-10	92901-08100	WASHER, spring .....	2		
12-11	98801-08200	NUT .....	2		
12-12	437-14718-00	PROTECTOR, muffler .....	1		
12-13	443-14729-00	EMBLEM, protector .....	1		
12-14	91903-06030	SCREW, bind .....	1		
12-15	91903-06012	SCREW, bind .....	3		
12-16	214-14766-00	WASHER, protector .....	4		
12-17	178-14766-00	WASHER, protector .....	4		
12-18	437-14771-00	STAY, muffler .....	1		
12-19	437-14747-00	DAMPER, muffler .....	1		
12-20	90387-08242	COLLAR, muffler .....	1		
12-21	91201-06015	BOLT .....	2		
12-22	92901-06100	WASHER, spring .....	2		
12-23	116-28324-00	WASHER, leg shield .....	2		
12-24	97201-08035	BOLT .....	1		
12-25	92901-08100	WASHER, spring .....	1		
12-26	443-14781-00	STAY, silencer .....	1		
12-27	438-14757-00	DAMPER, muffler .....	4		
12-28	438-14759-00	WASHER .....	2		

Fig. 12 EXHAUST

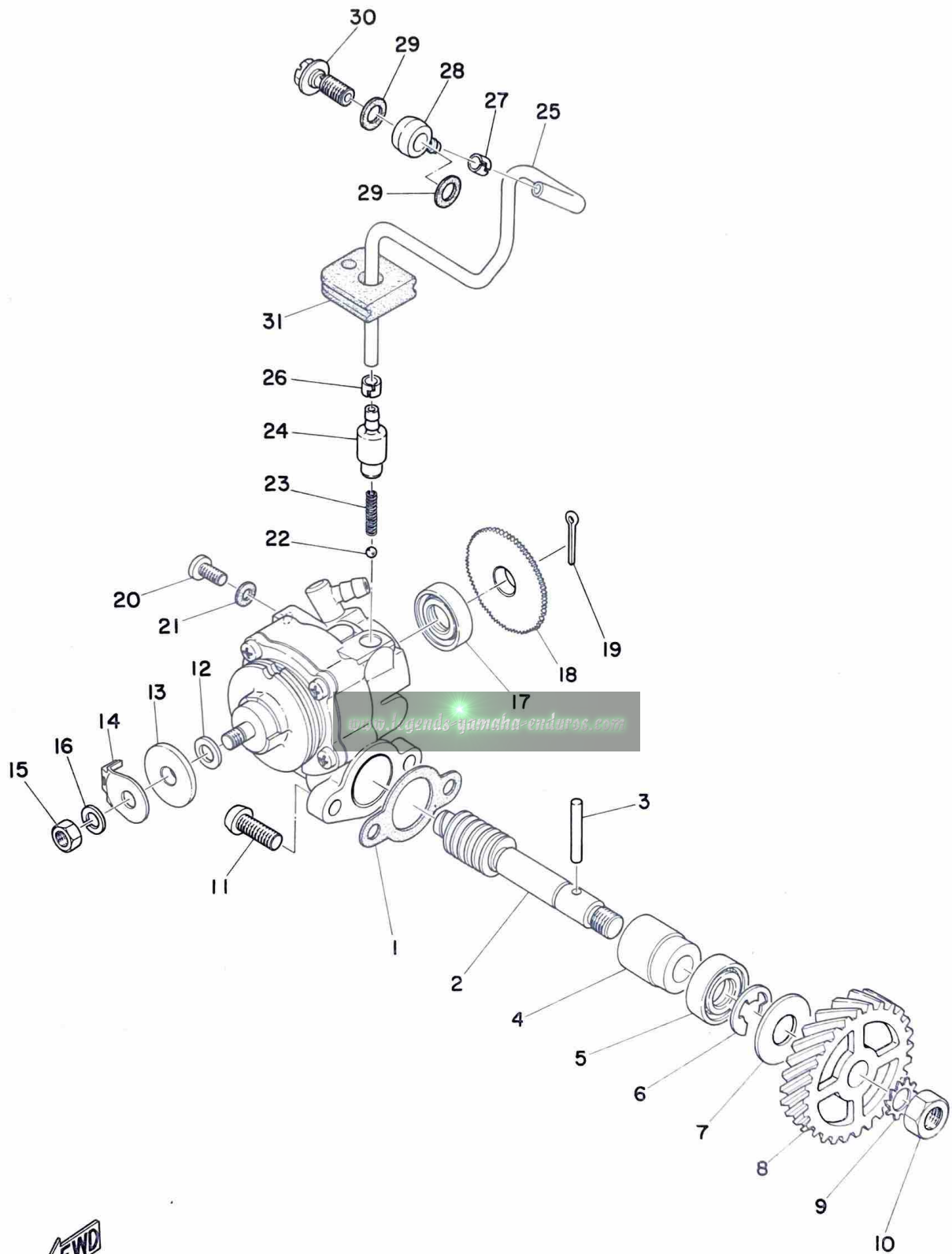


# EXHAUST

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12-29	98801-06700	NUT, crown .....	2		
12-30	92901-06100	WASHER, spring .....	2		

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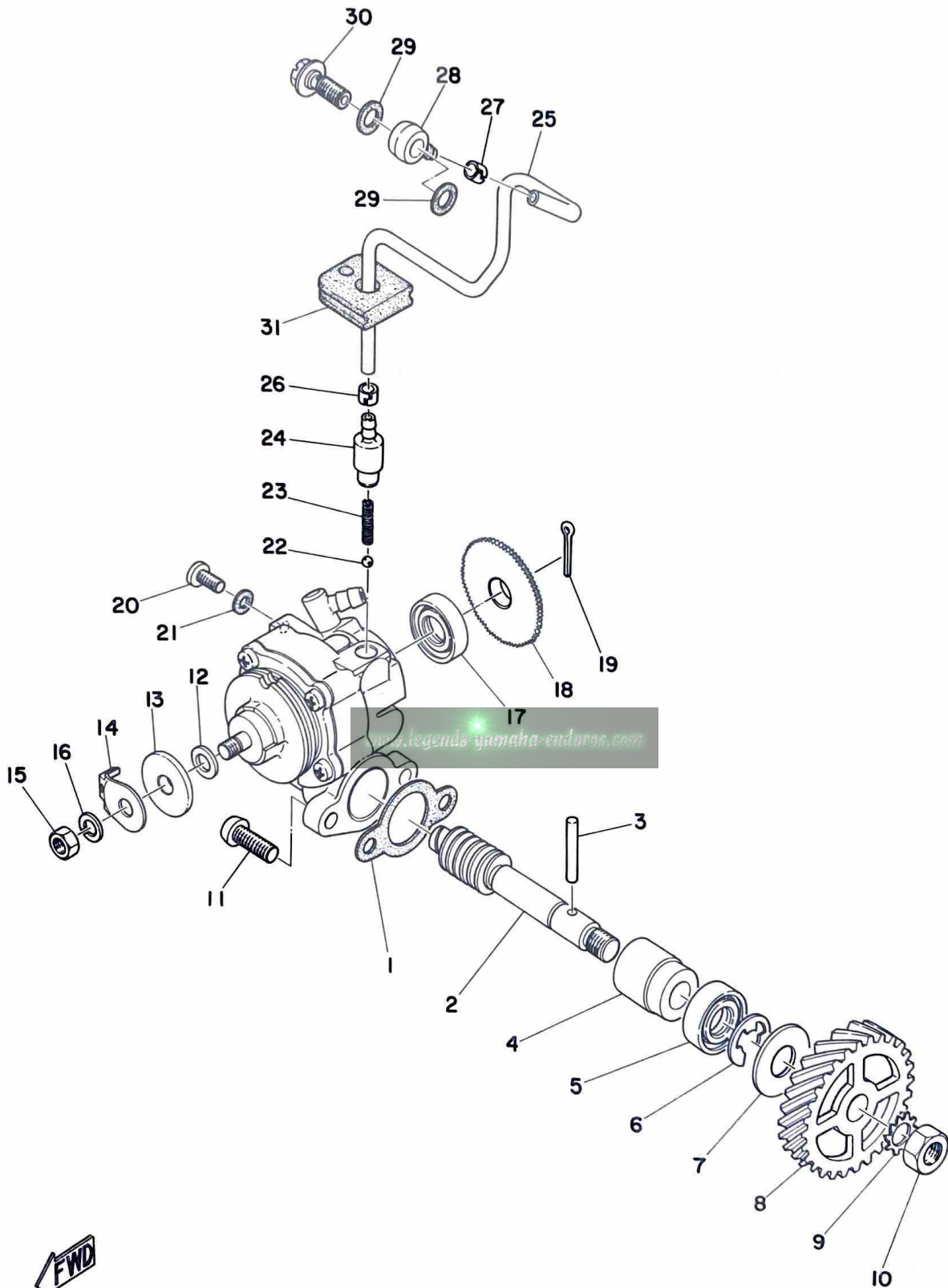
Fig. 13 OIL PUMP



# OIL PUMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 1	126-13116-00	GASKET, pump case .....	1		
13- 2	214-13175-01	SHAFT, worm .....	1		
13- 3	93603-22028	PIN, dowel (3-21.8) .....	1		
13- 4	137-13176-00	METAL, worm shaft outer .....	1		
13- 5	93101-10002	OIL SEAL (S-10-22-7) .....	1		
13- 6	93430-08006	CIRCLIP (E-8) .....	1		
13- 7	102-18138-00	WASHER .....	1		
13- 8	248-13178-00	GEAR, drive (28T) .....	1		
13- 9	92901-08400	WASHER, tooth .....	1		
13-10	98801-08300	NUT .....	1		
13-11	98501-05015	SCREW, panhead .....	2		
13- 0-1	402-13101-00	OIL PUMP ASS'Y .....	1		
13-12	137-13137-00-10	. SHIM, plunger (5.8-10-0.1) ..	U.R		
13-13	137-13138-01	. PLATE, adjusting .....	1		
13-14	402-13146-00	. COVER .....	1		
13-15	98801-05200	. NUT .....	1		
13-16	92901-05100	. WASHER, spring .....	1		
13-17	93101-10001	. OIL SEAL (S-10-21-5) .....	1		
13-18	137-13128-00	. PLATE, starter .....	1		
13-19	91401-12018	. PIN, cotter .....	1		
13-20	98901-04008	. SCREW, bind .....	1		
13-21	137-13187-00	. GASKET, breather .....	1		
13-22	93505-32002	. BALL (5/32 inch) .....	1		
13-23	278-13169-00	. SPRING, check ball .....	1		
13-24	402-13552-00	. NOZZLE .....	1		
13-25	402-13161-00	. PIPE, delivery (3-90) .....	1		
13-26	214-13164-00	. CLIP, delivery pipe .....	1		
13-27	214-13164-00	CLIP, delivery pipe .....	1		

Fig. 13 OIL PUMP



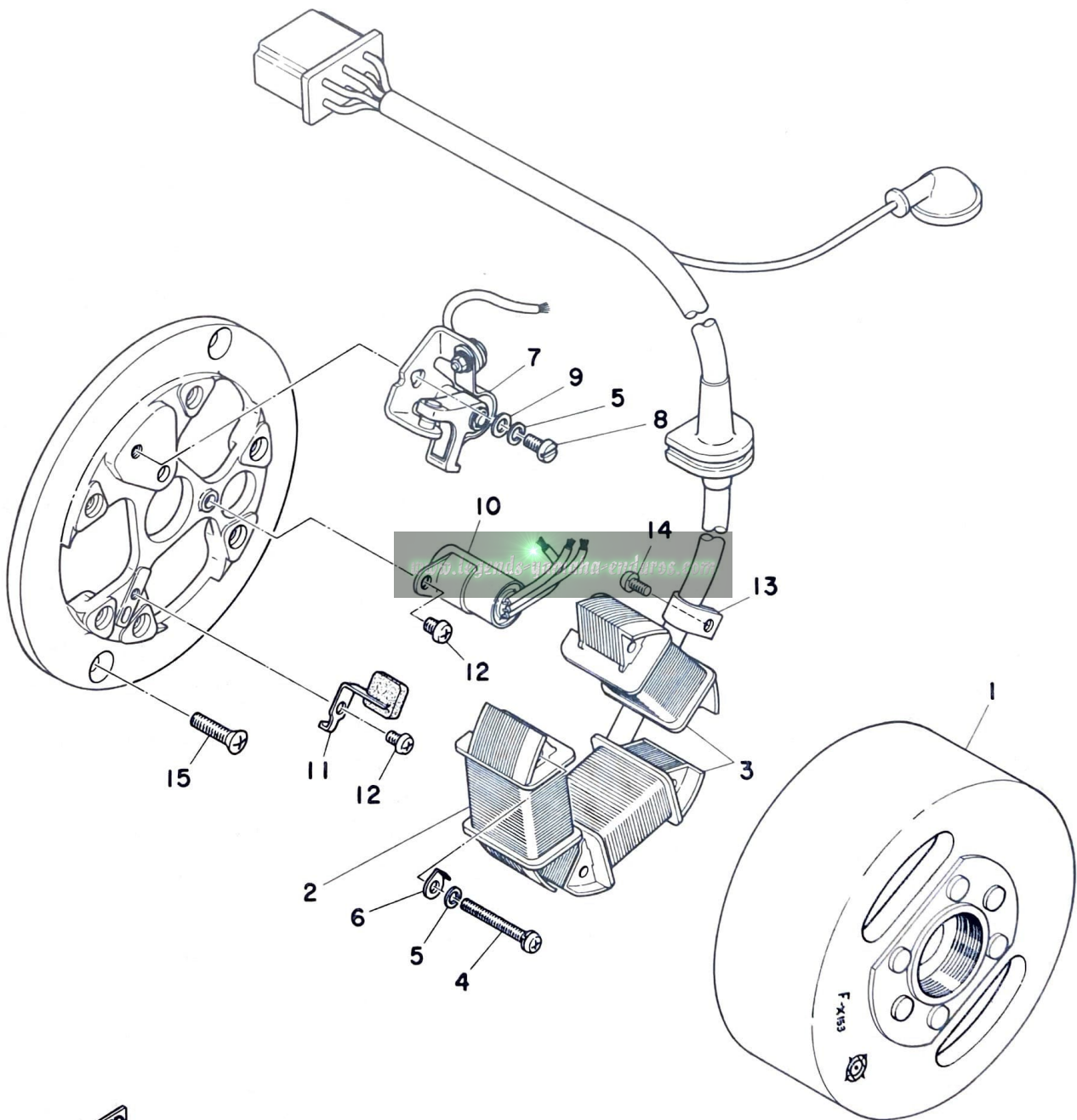


# OIL PUMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13-28	214-13162-00	BANJO .....	1		
13-29	137-13167-00	GASKET, banjo bolt (6-13-0.5)	2		
13-30	137-13165-00	BOLT, banjo .....	1		
13-31	248-13174-00	HOLDER, oil pipe .....	1		

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Fig. 14 FLYWHEEL MAGNETO



# FLYWHEEL MAGNETO

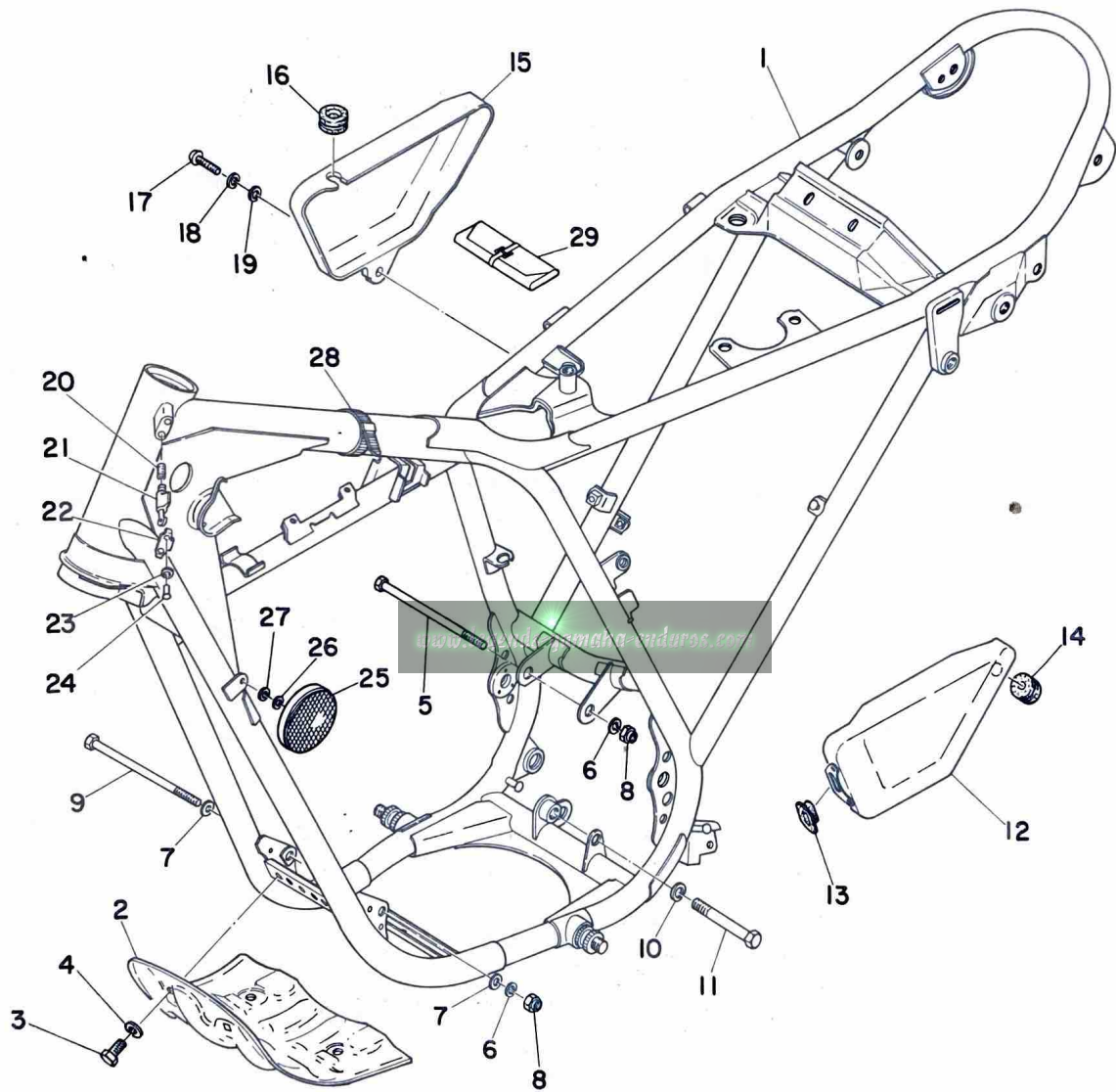
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 0-1	443-81300-10	FLYWHEEL MAGNETO ASS'Y ..	1		
14- 1	443-81350-10	. ROTOR ASS'Y .....	1		
14- 2	443-81312-10	. COIL, source .....	1		
14- 3	443-81313-10	. LIGHTING COIL ASS'Y .....	1		
14- 4	110-81348-20	. SCREW, panhead (4-25) .....	6		
14- 5	92901-04100	. WASHER, spring .....	7		
14- 6	443-81332-10	. PLATE, timing .....	1		
14- 7	443-81321-10	. CONTACT BREAKER ASS'Y ...	1		
14- 8	110-81347-20	. SCREW, panhead (4-12) .....	1		
14- 9	92901-04200	. WASHER, plain .....	1		
14-10	277-81326-10	. CONDENSER .....	1		
14-11	207-81331-10	. LUBRICATOR .....	1		
14-12	110-81345-20	. SCREW, panhead (4-6) .....	2		
14-13	109-81328-10	. CLAMP, lead .....	1		
14-14	110-81345-20	. SCREW, panhead (4-6) .....	1		
14-15	92701-06012	SCREW, flathead (4-6) .....	2		

# CHASSIS

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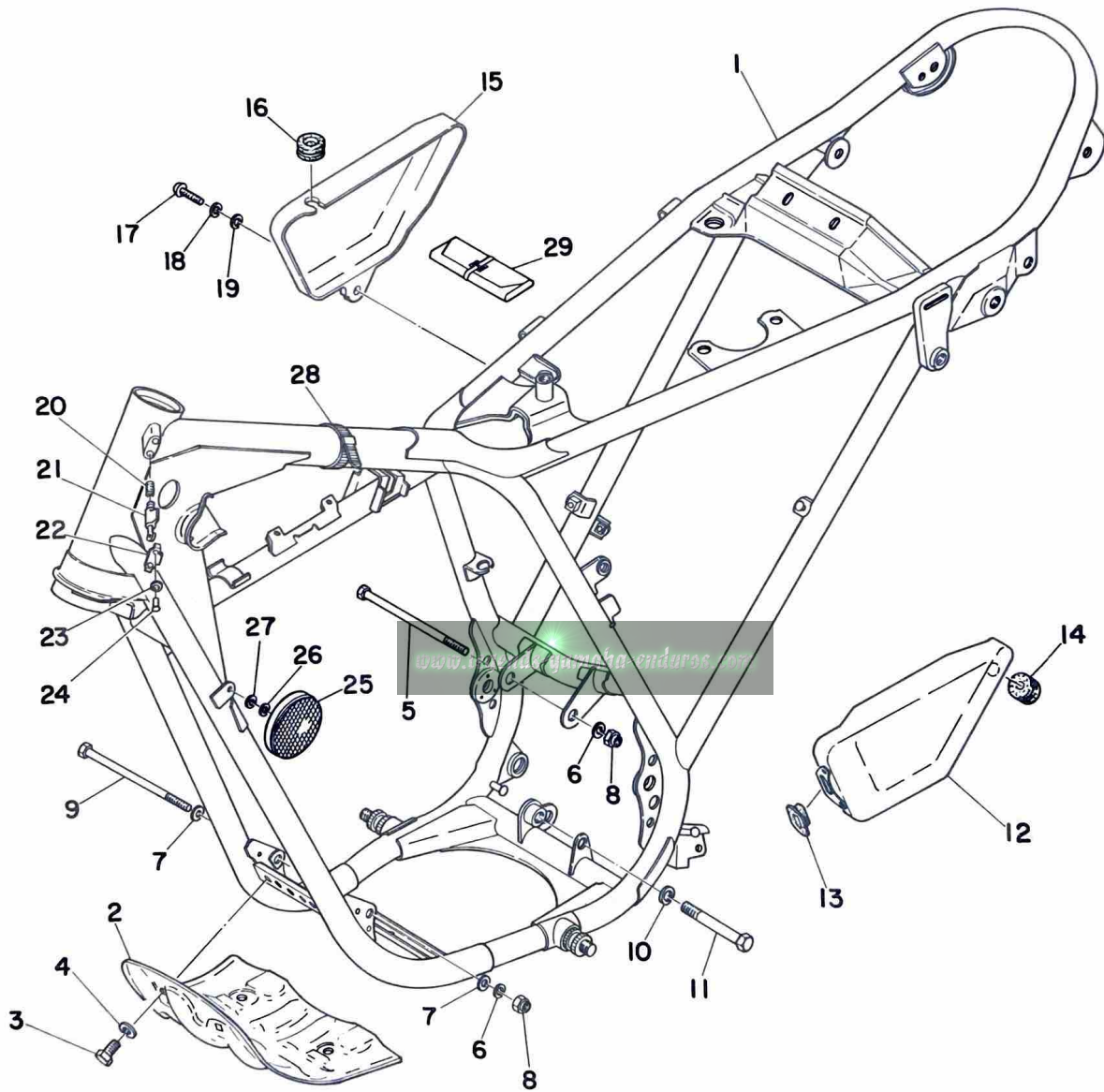
Fig. 15 FRAME · SIDE COVER



# FRAME · SIDE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15- 1	443-21110-00-33	FRAME COMP. ....	1		Yamaha Black
15- 2	401-21471-00-33	PROTECTOR, engine .....	1		Yamaha Black
15- 3	91201-06012	BOLT .....	4		
15- 4	92901-06200	WASHER, plain .....	4		
15- 5	90101-08219	BOLT, hexagon .....	1		
15- 6	92901-08100	WASHER, spring .....	2		
15- 7	90209-08050	WASHER .....	2		
15- 8	90185-08039	NUT U .....	2		
15- 9	90101-10136	BOLT, hexagon .....	1		
15-10	92901-10100	WASHER, spring .....	1		
15-11	90109-08255	BOLT, engine mounting .....	1		
15-12	437-21711-00	COVER, side left .....	1		
15-13	437-21717-10	DAMPER, side cover .....	1		
15-14	90480-12053	DAMPER, side cover .....	1		
15-15	437-21721-00	COVER, side right .....	1		
15-16	90480-12053	DAMPER, side cover .....	1		
15-17	98501-06015	SCREW, panhead .....	1		
15-18	92901-06100	WASHER, spring .....	1		
15-19	92901-06200	WASHER, plain .....	1		
15-20	214-23485-00	SPRING .....	1		
15-21	341-23408-01	STEERING LOCK ASS'Y .....	1		
15-22	134-23484-00	CAP, handle lock .....	1		
15-23	214-23488-00	WASHER, wave .....	1		
15-24	214-23483-00	RIVET .....	1		
15-25	341-85111-00	REFLECTOR .....	2		
15-26	92901-05100	WASHER, spring .....	2		
15-27	92901-05200	WASHER, plain .....	2		

Fig. 15 FRAME · SIDE COVER



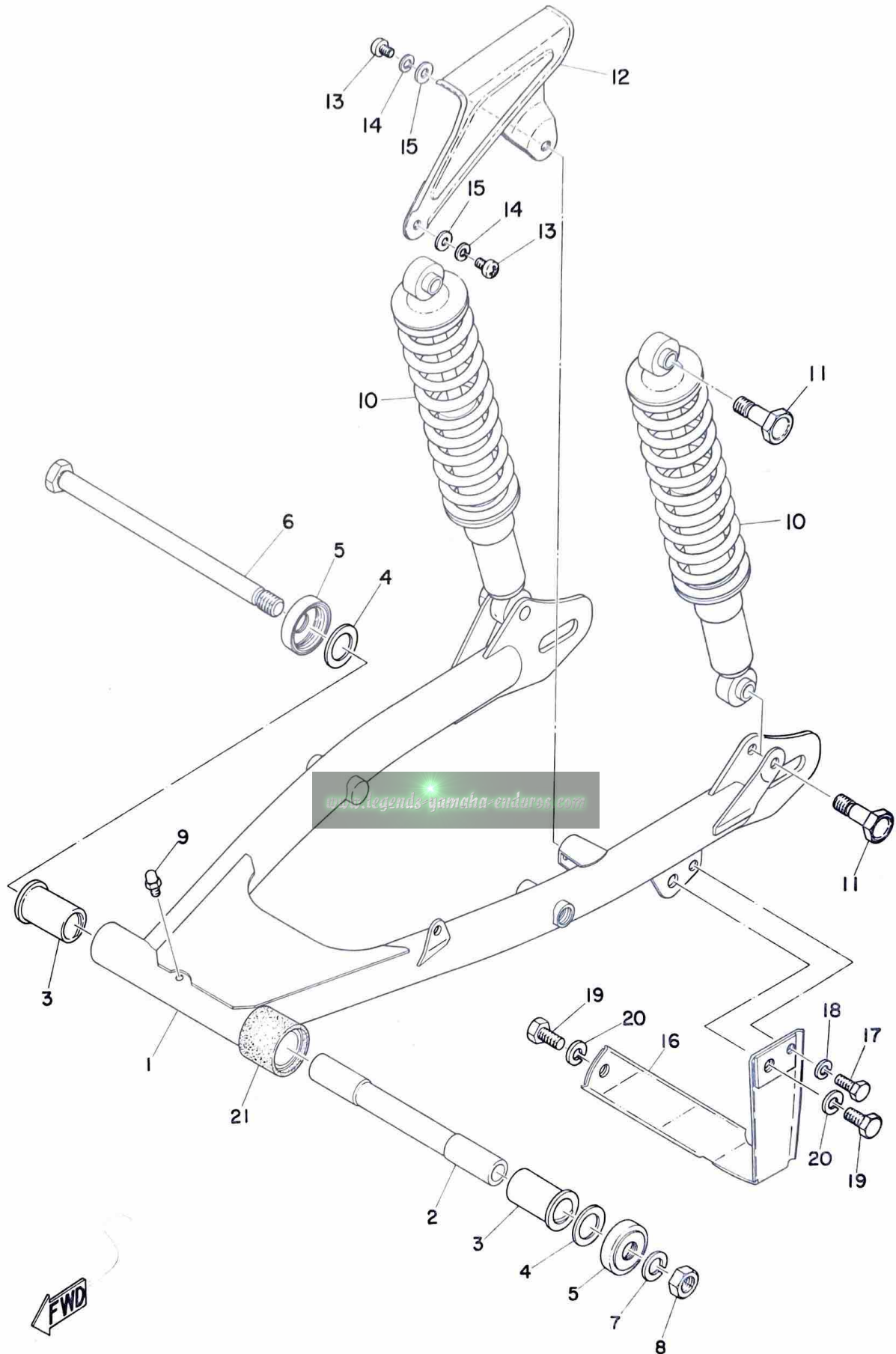
# FRAME · SIDE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15-28	341-26397-01	BAND .....	2		
15-29	315-28100-10	TOOL ASS'Y .....	1		

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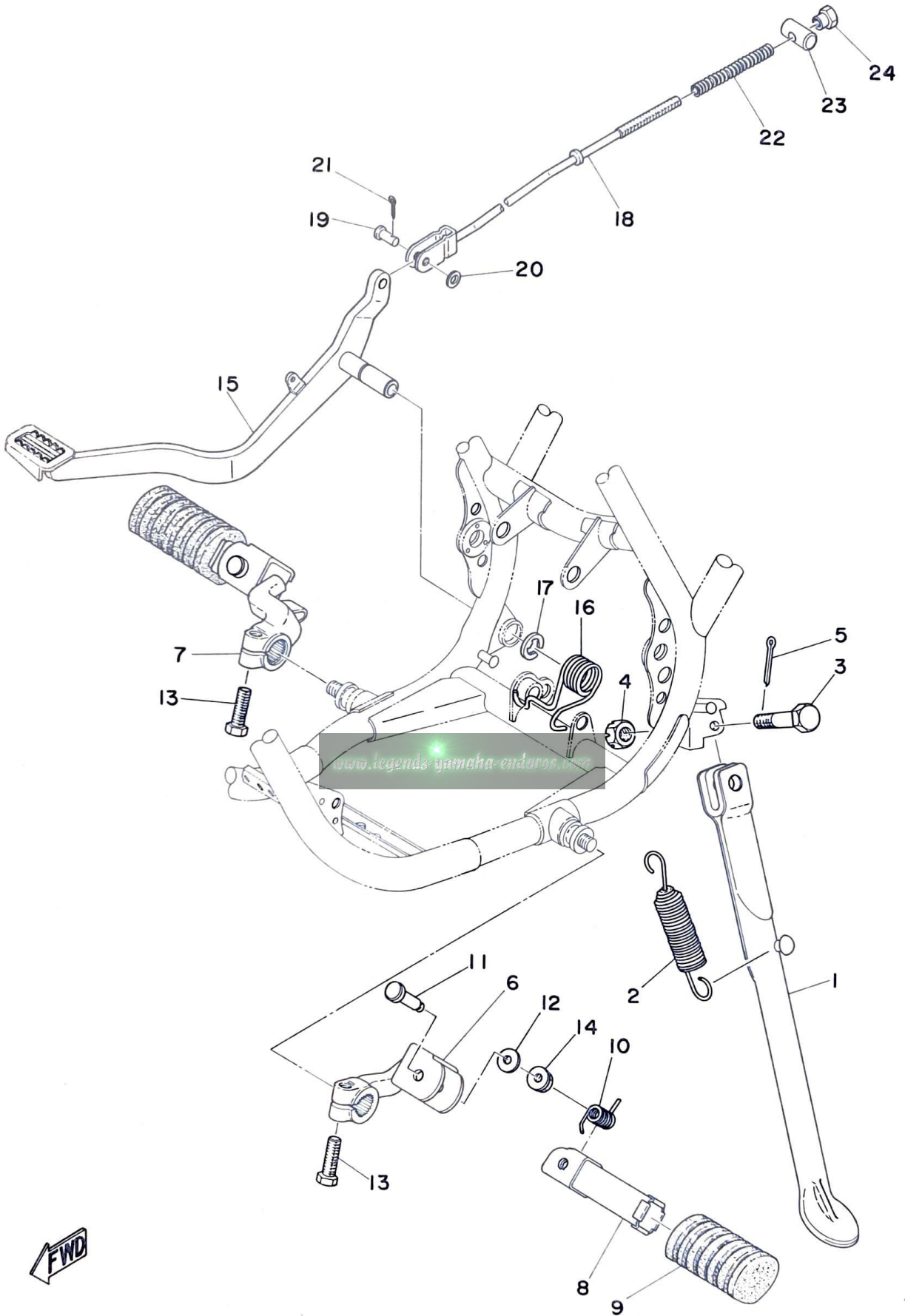
Fig. 16 REAR ARM · REAR CUSHION · CHAIN CASE



## REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	443-22110-00-33	REAR ARM COMP. ....	1		Yamaha Black
16- 2	401-22124-00	BUSHING 2 .....	1		
16- 3	401-22123-00	BUSHING 1 .....	2		
16- 4	401-22127-00	SHIM .....	U.N		
16- 5	401-22128-00	COVER, thrust .....	2		
16- 6	401-22141-00	SHAFT, pivot .....	1		
16- 7	92901-12100	WASHER, spring .....	1		
16- 8	98801-12100	NUT .....	1		
16- 9	93700-06005	NIPPLE, grease .....	1		
16-10	305-22210-20	REAR CUSHION ASS'Y .....	2		
16-11	261-22242-00	BOLT, rear cushion .....	4		
16-12	437-22311-00-33	CASE, chain .....	1		Yamaha Black
16-13	98501-05010	SCREW, panhead .....	2		
16-14	92901-05100	WASHER, spring .....	2		
16-15	92901-05200	WASHER, plain .....	2		
16-16	248-22318-00-33	GUARD, chain .....	1		Yamaha Black
16-17	91201-06018	BOLT .....	1		
16-18	92901-06100	WASHER, spring .....	1		
16-19	97201-08018	BOLT .....	2		
16-20	92901-08100	WASHER, spring .....	2		
16-21	443-22151-00	SEAL, guard .....	1		

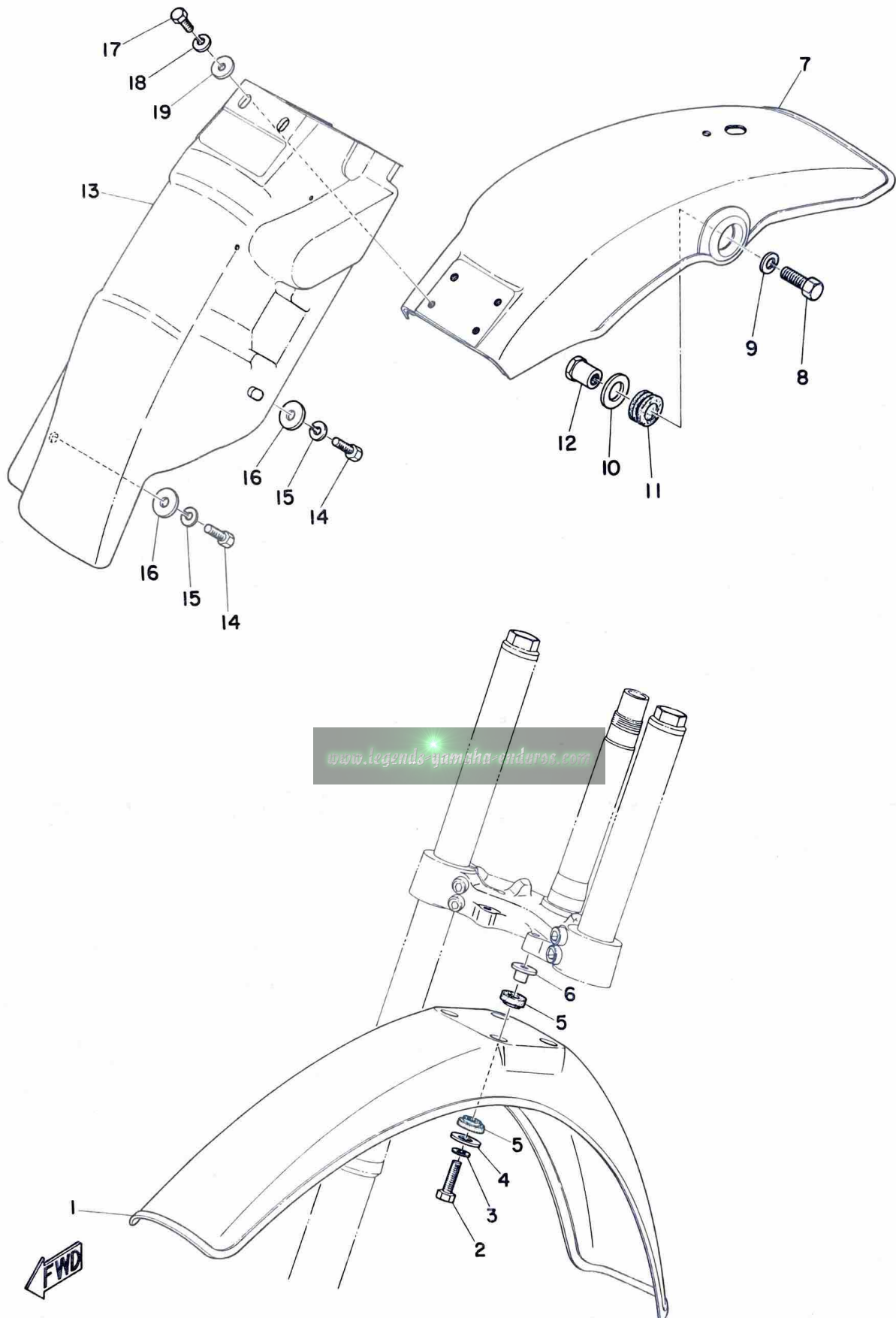
Fig. 17 STAND · FOOTREST · BRAKE PEDAL



## STAND · FOOTREST · BRAKE PEDAL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	248-27311-01	STAND, side .....	1		
17- 2	214-27316-00	SPRING .....	1		
17- 3	278-27317-00	BOLT .....	1		
17- 4	92802-10500	NUT, slotted .....	1		
17- 5	91401-20025	PIN, cotter .....	1		
17- 6	437-27412-00	BRACKET, footrest left .....	1		
17- 7	437-27422-00	BRACKET, footrest right .....	1		
17- 8	214-27421-00	FOOTREST .....	2		
17- 9	214-27413-00	COVER, footrest .....	2		
17-10	214-27426-00	SPRING, return .....	2		
17-11	214-27418-00	PIN, clevis .....	2		
17-12	214-27417-00	WASHER, special (6.5-18-0.6) .....	2		
17-13	97101-08025	BOLT .....	2		
17-14	322-27416-01	NUT, footrest .....	2		
17-15	437-27211-00	PEDAL, brake .....	1		
17-16	90508-40165	SPRING, return .....	1		
17-17	93430-10015	CIRCLIP (E-10) .....	1		
17-18	248-27231-00	ROD, brake .....	1		
17-19	248-27228-00	PIN, link joint .....	1		
17-20	92901-06200	WASHER, plain .....	1		
17-21	91401-25012	PIN, cotter .....	1		
17-22	180-27236-00	SPRING, rod .....	1		
17-23	156-27237-00	PIN, clevis .....	1		
17-24	206-27238-00	NUT, adjusting .....	1		

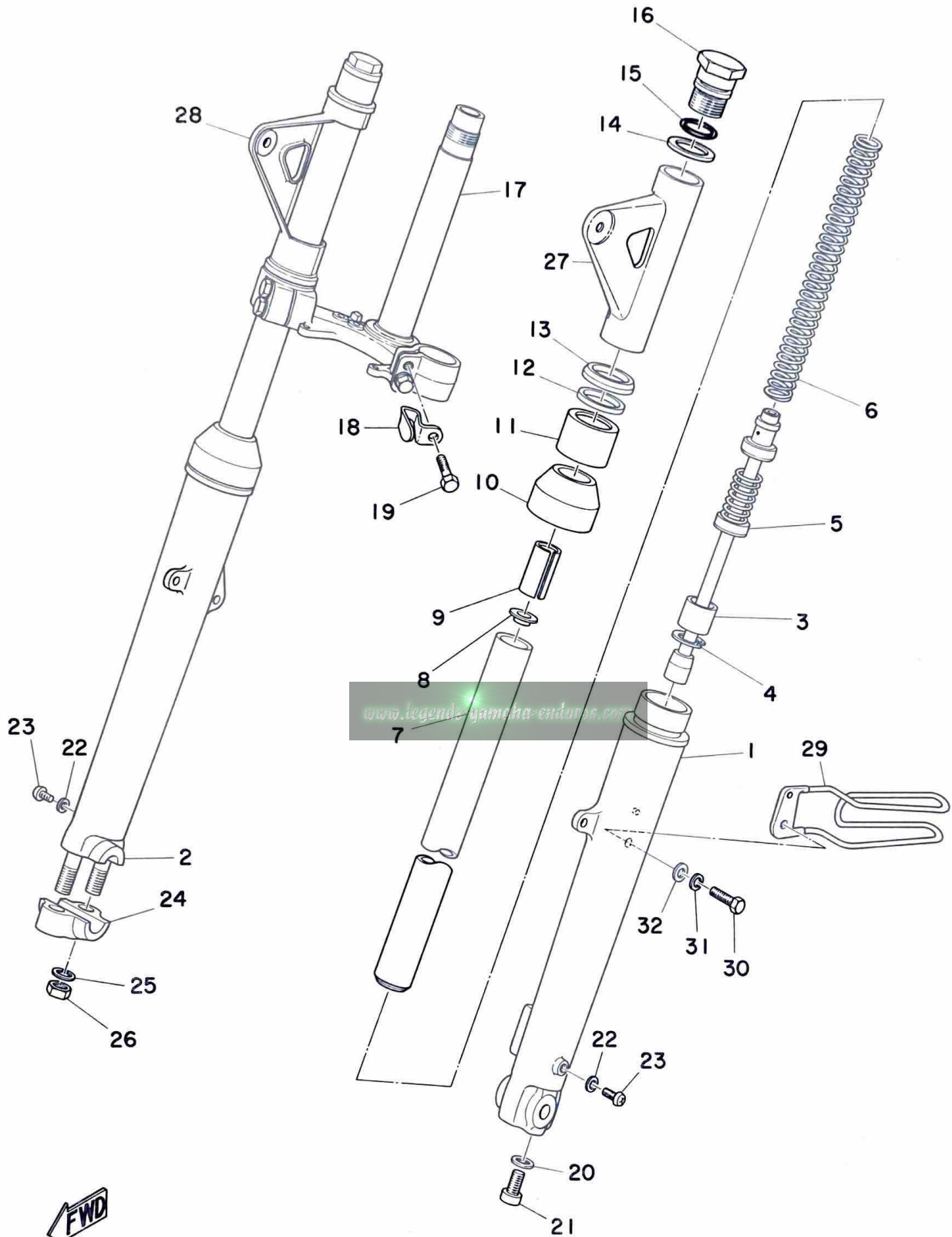
Fig. 18 FRONT FENDER · REAR FENDER



## FRONT FENDER · REAR FENDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
18- 1	403-21511-01-20	FENDER, front .....	1		Crystal Silver
18- 2	97201-06025	BOLT .....	4		
18- 3	92901-06100	WASHER, spring .....	4		
18- 4	116-28324-00	WASHER, leg shield (6.5-20-1.6)	4		
18- 5	322-21541-00	DAMPER, fender .....	8		
18- 6	322-21544-00	COLLAR, fender .....	4		
18- 7	437-21610-00-20	REAR FENDER COMP. ....	1		Crystal Silver
18- 8	97201-08025	BOLT .....	2		
18- 9	92901-08100	WASHER, spring .....	2		
18-10	168-21615-00	WASHER, special .....	2		
18-11	168-21639-00	DAMPER, rear fender .....	2		
18-12	437-21635-00	NUT, rear fender .....	2		
18-13	437-21629-00	GUARD, mat .....	1		
18-14	91201-06015	BOLT .....	2		
18-15	92901-06100	WASHER, spring .....	2		
18-16	116-28324-00	WASHER, leg shield (6.5-20-1.6)	2		
18-17	91201-06018	BOLT .....	2		
18-18	92901-06100	WASHER, spring .....	2		
18-19	92901-06200	WASHER, plain .....	2		

Fig. 19 FRONT FORK

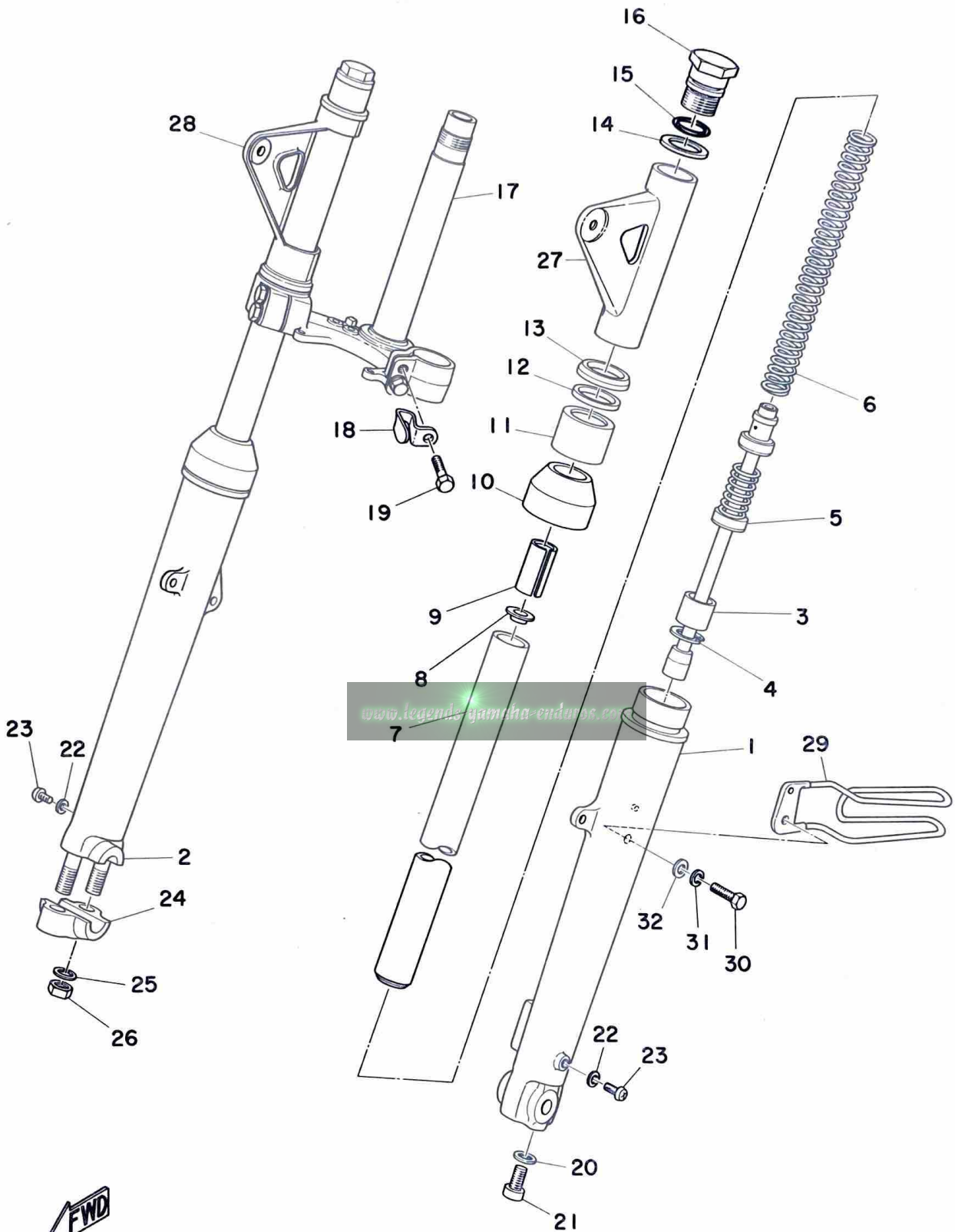


# FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
19- 0-1	443-23101-01	FRONT FORK ASS'Y .....	1		
19- 1	315-23126-50-93	. TUBE, outer left .....	1		
19- 2	315-23136-50-93	. TUBE, outer right .....	1		
19- 3	315-23171-50	. PISTON .....	2		
19- 4	315-23183-50	. RING, snap .....	2		
19- 5	443-23170-01	. CYLINDER COMP. ....	2		
19- 6	437-23141-01	. SPRING, fork .....	2		
19- 7	315-23124-50	. TUBE, inner .....	2		
19- 8	248-23142-00	. SEAT, spring upper .....	2		
19- 9	443-23118-01	. SPACER .....	2		
19-10	248-23144-00	. SEAL, dust .....	2		
19-11	248-23122-01	. COVER, outer .....	2		
19-12	214-23163-00	. PACKING .....	2		
19-13	248-23116-01	. COVER, under .....	2		
19-14	248-23115-01	. COVER, upper .....	2		
19-15	146-23114-00	. PACKING (O-RING) .....	2		
19-16	248-23111-01	. BOLT, cap .....	2		
19-17	443-23340-00-33	. UNDER BRACKET COMP. ...	1		Yamaha Black
19-18	214-23318-00	. HOLDER, wire .....	1		
19-19	275-23346-61	. BOLT, under bracket .....	4		
19-20	214-23158-00	. PACKING .....	2		
19-21	91311-08020	. BOLT .....	2		
19-22	122-23129-00	. GASKET, drain plug .....	2		
19-23	122-23119-01	. PLUG, drain .....	2		
19-24	315-23167-50	. HOLDER .....	1		
19-25	92901-08100	. WASHER, spring .....	2		
19-26	98801-08100	. NUT .....	2		
19-27	438-23121-00-20	COVER, upper left .....	1		Crystal Silver



Fig. 19 FRONT FORK

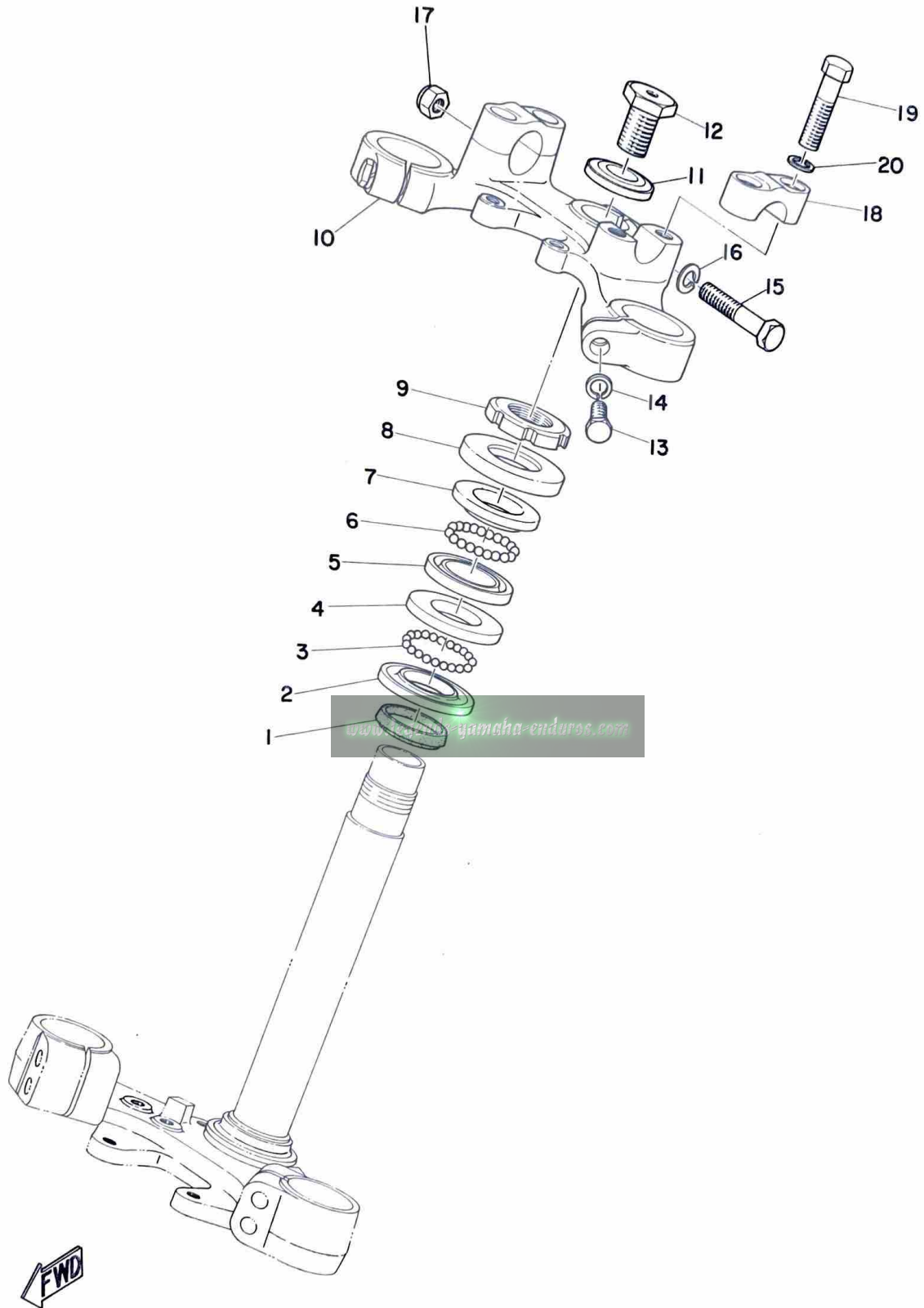


# FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
19-28	438-23131-00-20	COVER, upper right .....	1		Crystal Silver
19-29	437-23318-00	HOLDER, wire .....	1		
19-30	97201-06018	BOLT .....	1		
19-31	92901-06100	WASHER, spring .....	1		
19-32	92901-06200	WASHER, plain .....	1		

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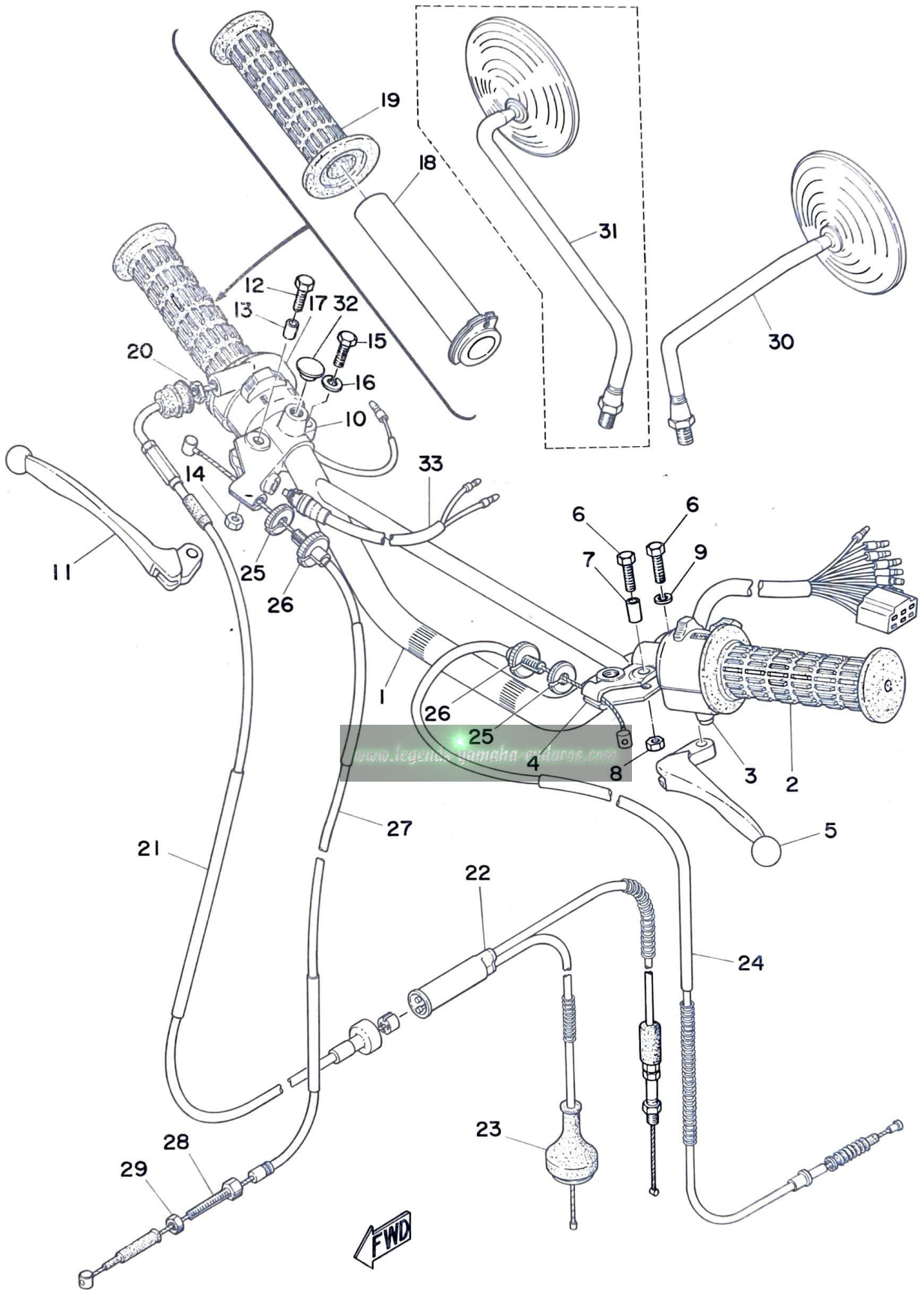
Fig. 20 STEERING



# STEERING

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20- 1	164-23462-00	SEAL, dust .....	1		
20- 2	156-23411-00	RACE, ball 1 .....	1		
20- 3	93501-04011	BALL (1/4 inch) .....	19		
20- 4	156-23412-00	RACE, ball 2 .....	1		
20- 5	122-23412-00	RACE, ball 2 .....	1		
20- 6	93503-16010	BALL (3/16 inch) .....	22		
20- 7	122-23411-00	RACE, ball 1 .....	1		
20- 8	122-23416-00	COVER, ball race .....	1		
20- 9	137-23454-00	NUT, fitting .....	1		
20-10	443-23435-00-33	CROWN, handle .....	1		Yamaha Black
20-11	214-23443-00	WASHER, crown .....	1		
20-12	90109-14235	BOLT, steering fitting .....	1		
20-13	91203-10030	BOLT .....	2		
20-14	92901-10100	WASHER, spring .....	2		
20-15	97103-08045	BOLT .....	1		
20-16	92901-08100	WASHER, spring .....	1		
20-17	98803-08700	NUT, crown .....	1		
20-18	315-23441-00-33	HOLDER, handle upper .....	2		Yamaha Black
20-19	97103-08035	BOLT .....	4		
20-20	92901-08100	WASHER, spring .....	4		

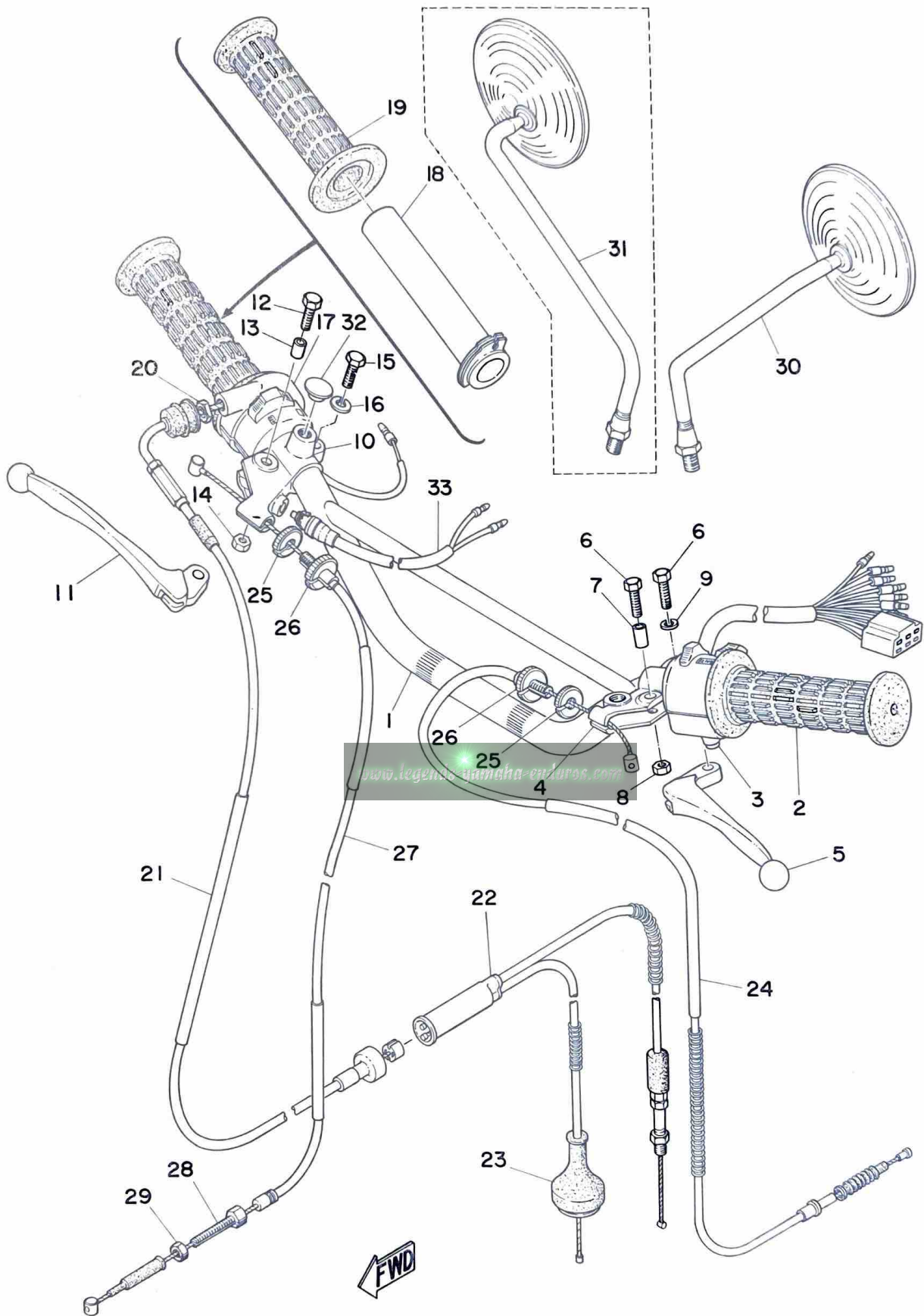
Fig. 21 HANDLE · WIRE



# HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21- 1	248-26111-02	HANDLE .....	1		
21- 2	214-26241-00	GRIP, left .....	1		
21- 3	437-83972-62	SWITCH, handle 4 .....	1		
21- 0-1	360-82910-00	LEVER HOLDER ASS'Y, left ....	1		
21- 4	341-82911-00	. HOLDER, lever left .....	1		
21- 5	214-83912-00	. LEVER, left .....	1		
21- 6	91201-06020	. BOLT .....	2		
21- 7	214-83913-00	. COLLAR, lever .....	1		
21- 8	92801-06300	. NUT .....	1		
21- 9	92901-06100	. WASHER, spring .....	1		
21- 0-2	361-82920-91	LEVER HOLDER ASS'Y, right ..	1		
21-10	361-82921-31	. HOLDER, lever right .....	1		
21-11	233-83922-30	. LEVER, right .....	1		
21-12	91201-06020	. BOLT .....	1		
21-13	214-83913-00	. COLLAR, lever .....	1		
21-14	92801-06300	. NUT .....	1		
21-15	91201-06020	. BOLT .....	1		
21-16	92901-06100	. WASHER, spring .....	1		
21-17	437-83976-01	SWITCH, handle 1 .....	1		
21-18	434-26243-10	TUBE, guide .....	1		
21-19	214-26242-00	GRIP, right .....	1		
21-20	169-26251-00	NUT, adjusting .....	1		
21-21	437-26311-01	WIRE, throttle 1 .....	1		
21-22	443-26312-01	WIRE, throttle 2 .....	1		
21-23	401-26329-00	. CAP, rubber .....	1		
21-24	437-26335-00	WIRE, clutch .....	1		
21-25	168-26344-00	NUT, wire adjusting .....	2		
21-26	214-26337-01	BOLT, wire adjusting .....	2		

Fig. 21 HANDLE · WIRE



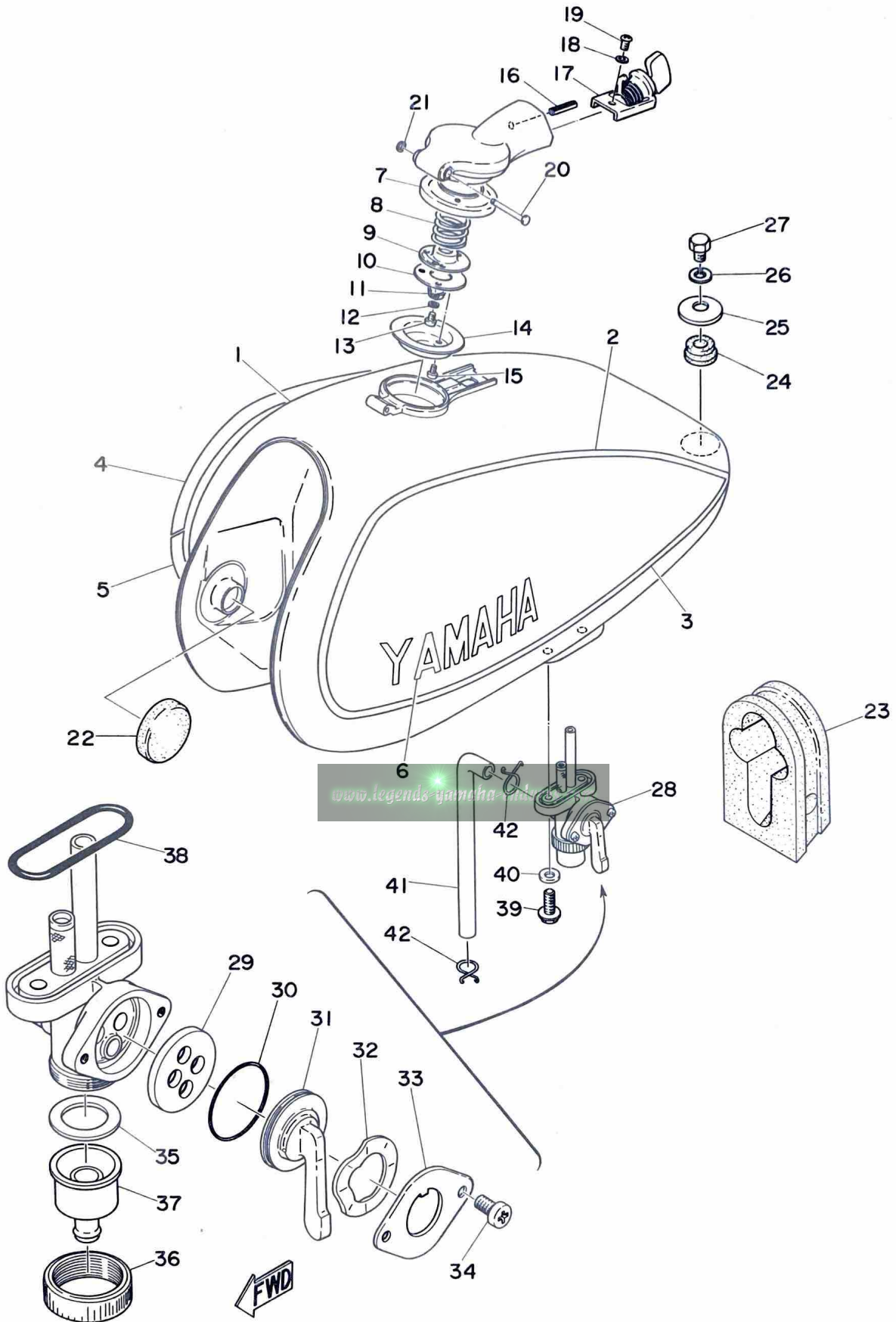
# HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21-27	443-26341-00	WIRE, brake .....	1		
21-28	326-26345-00	BOLT, wire adjusting .....	1		
21-29	109-26344-00	NUT, wire adjusting .....	1		
21-30	341-26290-10	BACK MIRROR ASS'Y, left ....	1		
21-31	341-26290-01	BACK MIRROR ASS'Y, right ...	1		Alternate Parts
21-32	341-26329-00	PLUG, blind .....	1		
21-33	361-83980-30	FRONT STOP SWITCH ASS'Y ...	1		

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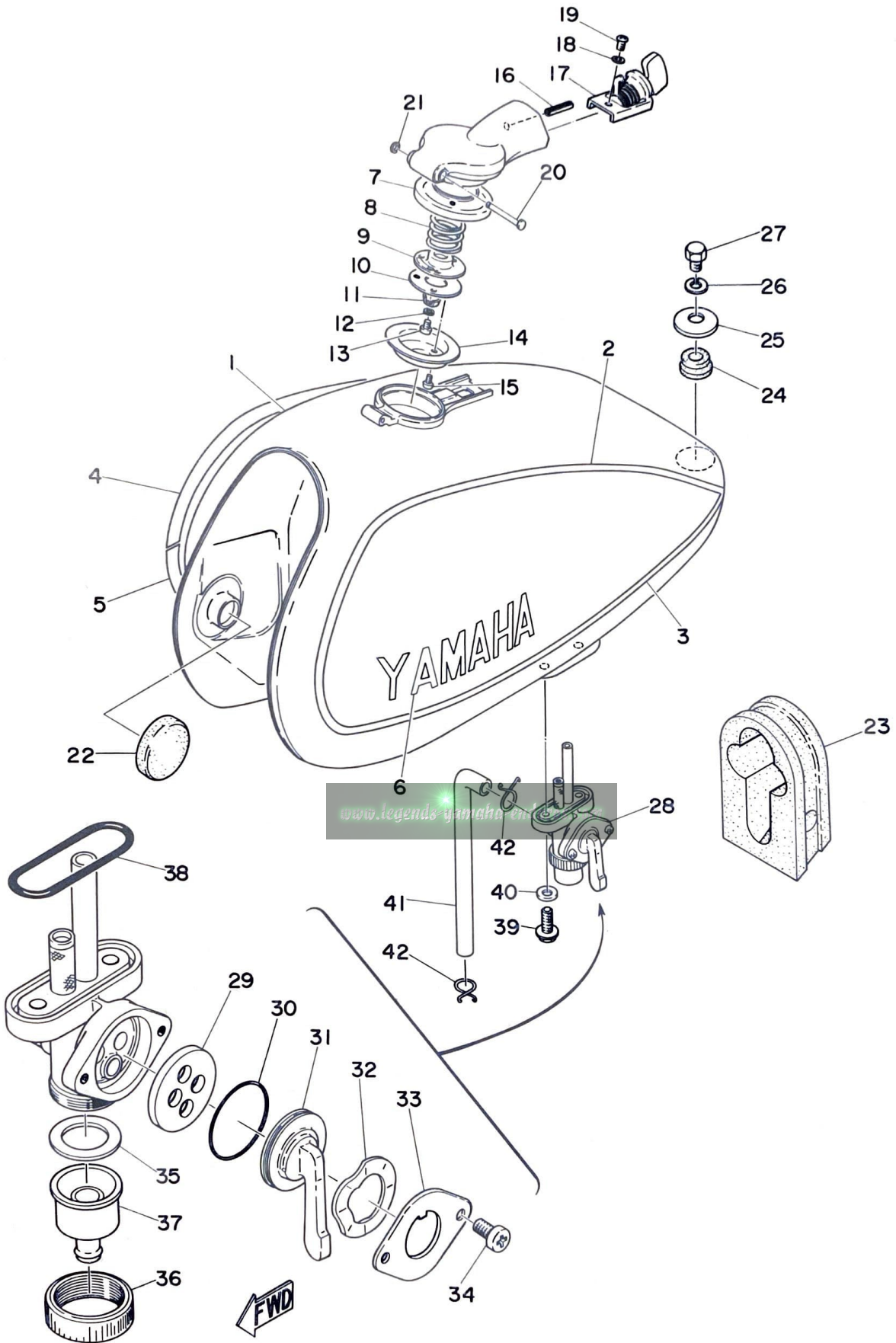
Fig. 22 FUEL TANK



# FUEL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	443-24110-00-01	FUEL TANK COMP. ....	1		Yale Blue
22- 2	443-24244-00	. GRAPHIC, fuel tank upper left	1		
22- 3	443-24246-00	. GRAPHIC, fuel tank under left	1		
22- 4	443-24245-00	. GRAPHIC, fuel tank upper right	1		
22- 5	443-24247-00	. GRAPHIC, fuel tank under right	1		
22- 6	322-24161-00	. EMBLEM, fuel tank ....	1		
22- 0-1	437-24653-00	CAP ASS'Y .....	1		
22- 7	437-24612-00	. PACKING, cap .....	1		
22- 8	437-24621-00	. SPRING, cap .....	1		
22- 9	437-24616-00	. GASKET, plate 2 .....	1		
22-10	437-24683-00	. GASKET .....	1		
22-11	437-24639-00	. STOPPER, plate .....	1		
22-12	92901-04100	. WASHER, spring .....	1		
22-13	98501-04006	. SCREW, panhead .....	1		
22-14	437-24651-00	. GASKET, plate 1 .....	1		
22-15	98501-03006	. SCREW, panhead .....	3		
22-16	91609-40018	. PIN, spring .....	1		
22-17	437-24602-00	KEY COMP. ....	1		
22-18	92901-05100	WASHER, spring .....	1		
22-19	98501-05008	SCREW, panhead .....	1		
22-20	308-24623-00	PIN 1 .....	1		
22-21	93430-02001	CIRCLIP (E-2) .....	1		
22-22	156-24181-00	DAMPER, locating .....	2		
22-23	401-24183-00	DAMPER, fuel tank .....	1		
22-24	322-24182-00	DAMPER, fuel tank .....	1		
22-25	341-83348-00	WASHER, special .....	1		
22-26	92901-08100	WASHER, spring .....	1		
22-27	97201-08015	BOLT .....	1		

Fig. 22 FUEL TANK

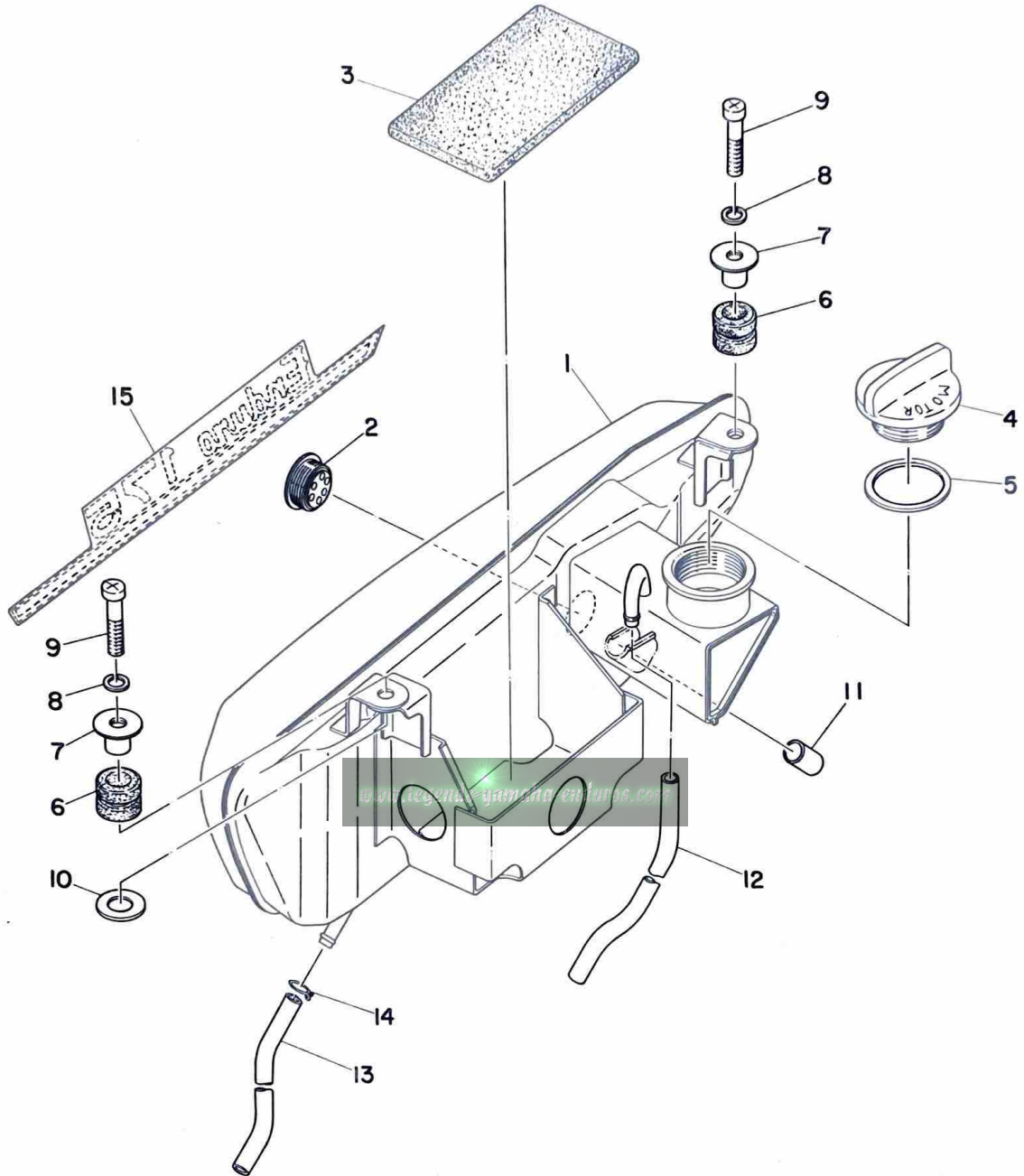


# FUEL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22-28	438-24500-01	FUEL COCK ASS'Y .....	1		
22-29	214-24523-00	. VALVE .....	1		
22-30	214-24513-00	. O-RING .....	1		
22-31	214-24524-01	. LEVER, cock .....	1		
22-32	214-24518-00	. WASHER, wave .....	1		
22-33	214-24525-00	. PLATE, lever fitting .....	1		
22-34	214-24535-00	. SCREW, lever fitting .....	2		
22-35	214-24522-00	. GASKET, filter .....	1		
22-36	438-24531-00	. NUT, ring .....	1		
22-37	438-24521-00	. CUP, filter .....	1		
22-38	214-24512-00	. O-RING .....	1		
22-39	256-24143-00	BOLT, cock connecting .....	2		
22-40	178-14766-00	WASHER, protector (6.2-12-1.5)	2		
22-41	214-24311-00	PIPE, fuel (7-190) .....	1		
22-42	101-24356-00	CLIP, pipe .....	2		

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Fig. 23 OIL TANK

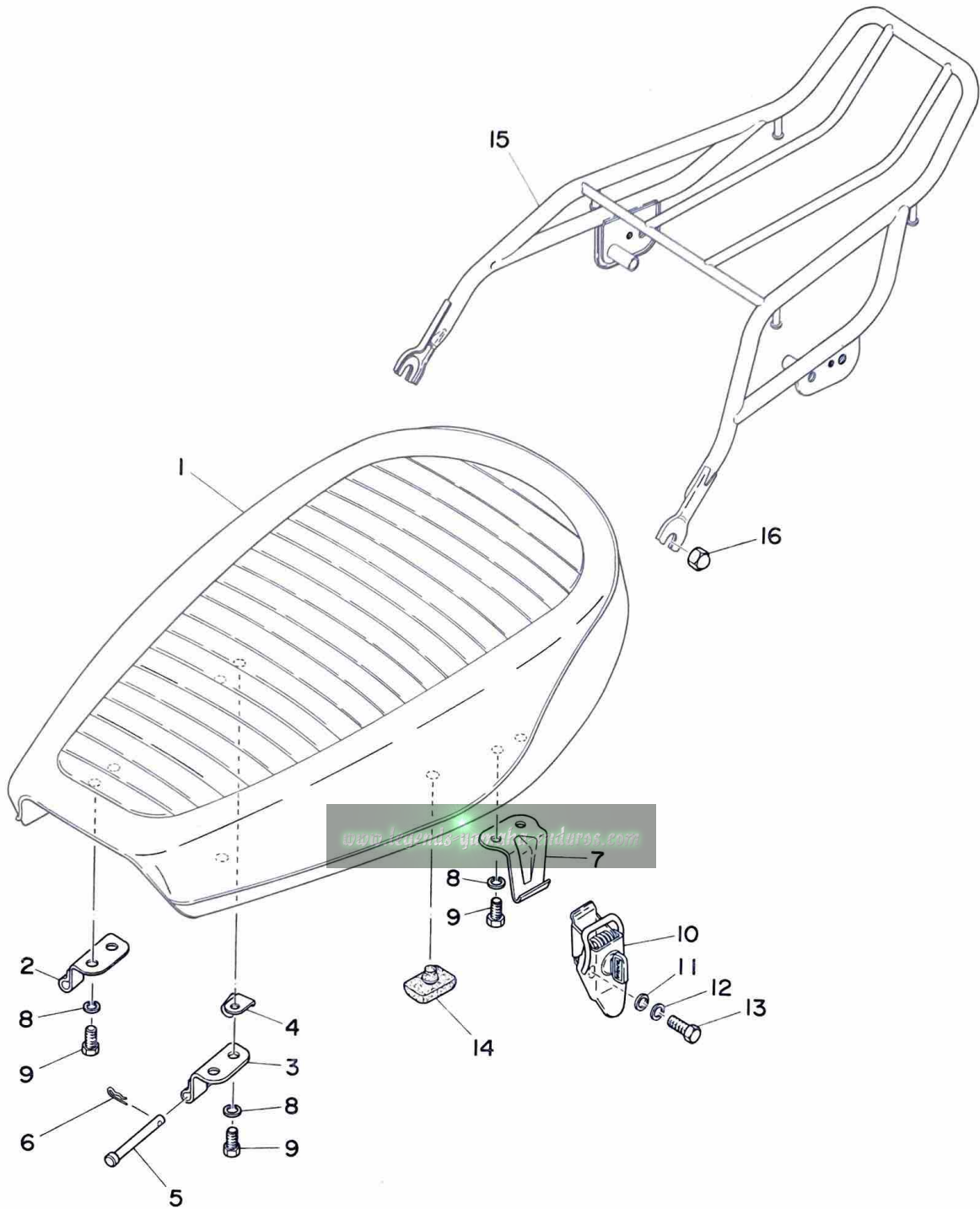


# OIL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	437-21705-00-G1	OIL TANK COMP. ....	1		Yale Blue
23- 2	360-21761-00	. GAUGE, level .....	1		
23- 3	437-21732-00	. SEAL .....	1		
23- 4	214-21771-00	CAP, oil tank .....	1		
23- 5	214-21772-00	GASKET, cap (29-37-2) .....	1		
23- 6	214-21717-00	DAMPER, battery box .....	2		
23- 7	437-21633-00	COLLAR .....	2		
23- 8	92901-06100	WASHER, spring .....	2		
23- 9	90157-06029	SCREW, panhead special .....	2		
23-10	116-28324-00	WASHER, leg shield (6.5-20-1.6) .....	1		
23-11	214-21779-00	DAMPER, oil tank .....	1		
23-12	248-21745-00	PIPE, oil tank breather (4-350) .....	1		
23-13	174-21766-00	PIPE, oil (5-330) .....	1		
23-14	101-24356-00	CLIP, pipe .....	1		
23-15	443-21787-00	EMBLEM, enduro .....	1		

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Fig. 24 SEAT

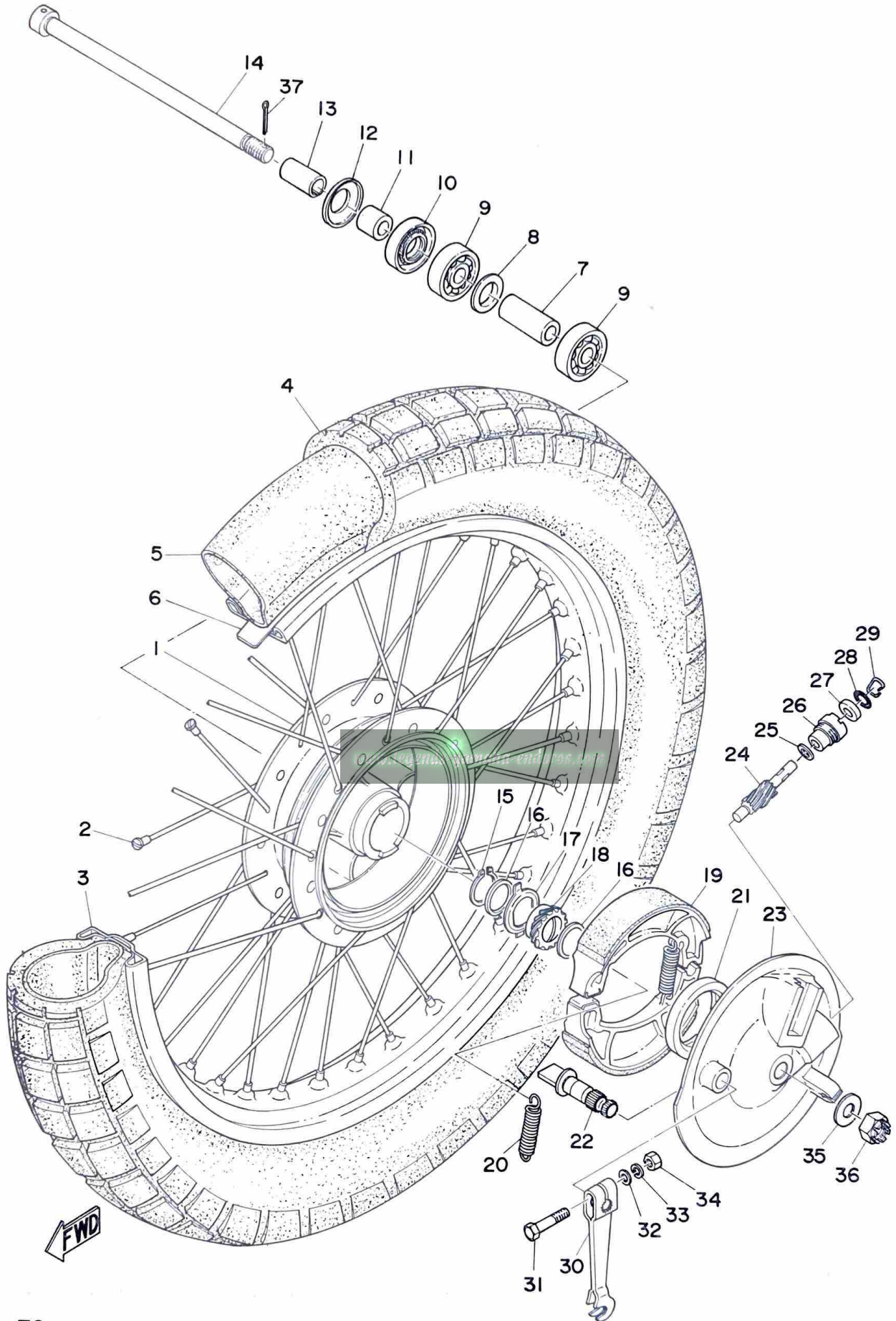


# SEAT

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	443-24710-00	SINGLE SEAT ASS'Y .....	1		
24- 0-1	443-24711-00	. COVER, single seat .....	1		
24- 2	248-24726-00	HINGE, seat .....	1		
24- 3	437-24726-00	HINGE, seat .....	1		
24- 4	437-24768-00	STOPPER .....	2		
24- 5	90240-05001	PIN, clevis .....	2		
24- 6	156-83525-00	CLIP .....	2		
24- 7	214-24728-00	BRACKET, seat .....	1		
24- 8	92901-06100	WASHER, spring .....	6		
24- 9	91201-06012	BOLT .....	6		
24-10	438-24705-00	SEAT BRACKET UNDER COMP.	1		
24-11	92901-06200	WASHER, plain .....	1		
24-12	92901-06100	WASHER, spring .....	1		
24-13	91201-06025	BOLT .....	1		
24-14	214-24724-00	DAMPER, seat .....	2		
24-15	443-24810-00	SUB CARRIER ASS'Y .....	1		
24-16	92803-10700	NUT, crown .....	2		



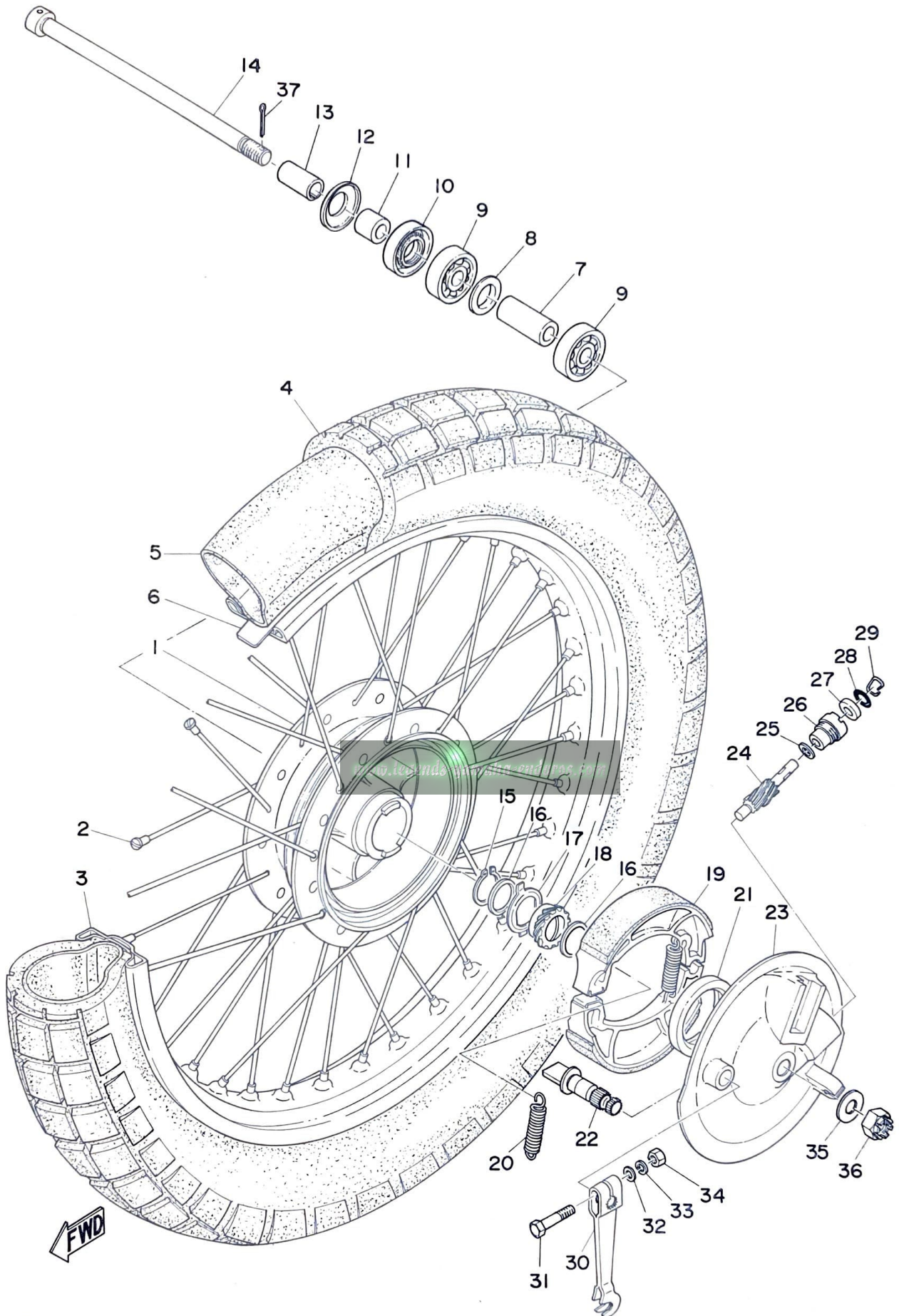
Fig. 25 FRONT WHEEL



# FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25- 1	183-25111-00	HUB .....	1		
25- 2	443-25104-00	SPOKE SET .....	1s		
25- 3	94416-19116	RIM (1.60A-19) .....	1		
25- 4	94130-19140	TIRE (3.00-19-4PR) .....	1		
25- 5	94230-19047	TUBE (3.00-19) .....	1		
25- 6	94330-19035	BAND, rim (3.00-19) .....	1		
25- 7	183-25117-00	SPACER, bearing .....	1		
25- 8	109-25315-00	FLANGE, spacer .....	1		
25- 9	93306-30103	BEARING (6301Z) .....	2		
25-10	93102-18008	OIL SEAL (SD-18-37-8) .....	1		
25-11	183-25183-00	COLLAR, wheel shaft .....	1		
25-12	183-25118-00	COVER, hub dust .....	1		
25-13	315-25186-00	COLLAR .....	1		
25-14	401-25181-00	SHAFT, wheel .....	1		
25-15	93410-20009	CIRCLIP (S-20) .....	1		
25-16	183-25147-00	WASHER, thrust 2 (20.5-26-1.0)	2		
25-17	183-25149-00	CLUTCH, meter .....	1		
25-18	301-25135-00	GEAR, drive .....	1		
25-19	183-25330-01	BRAKE SHOE COMP. ....	2		
25-20	183-25333-00	SPRING, return .....	2		
25-21	93105-47007	OIL SEAL (SDD-47-58-7) .....	1		
25-22	122-25351-01	CAMSHAFT .....	1		
25-23	443-25121-00	PLATE, brake shoe .....	1		
25-24	301-25138-00	GEAR, meter .....	1		
25-25	183-25416-00	WASHER, thrust 1 (7-12-0.8) ...	1		
25-26	109-25136-00	BUSHING .....	1		
25-27	93104-07003	OIL SEAL (SO-7-14-4) .....	1		
25-28	93210-14104	O-RING (2.4-13.8) .....	1		

Fig. 25 FRONT WHEEL

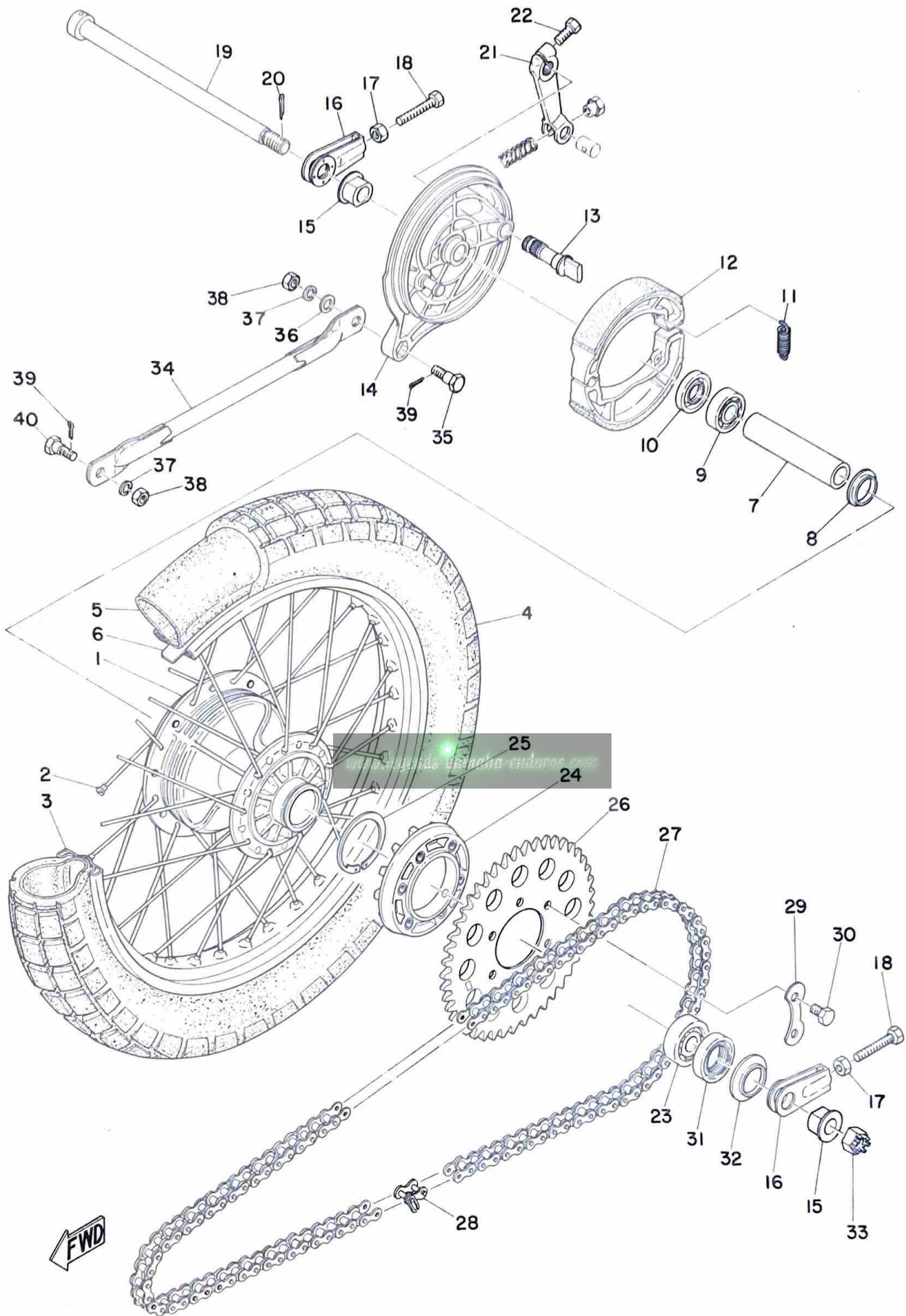


## FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25-29	102-25137-00	RING, stop .....	1		
25-30	227-25155-00	LEVER, camshaft .....	1		
25-31	91201-06030	BOLT .....	1		
25-32	92901-06200	WASHER, plain .....	1		
25-33	92901-06100	WASHER, spring .....	1		
25-34	98801-06100	NUT .....	1		
25-35	92901-12200	WASHER, plain .....	1		
25-36	367-25382-00	NUT, shaft .....	1		
25-37	91401-30022	PIN, cotter .....	1		

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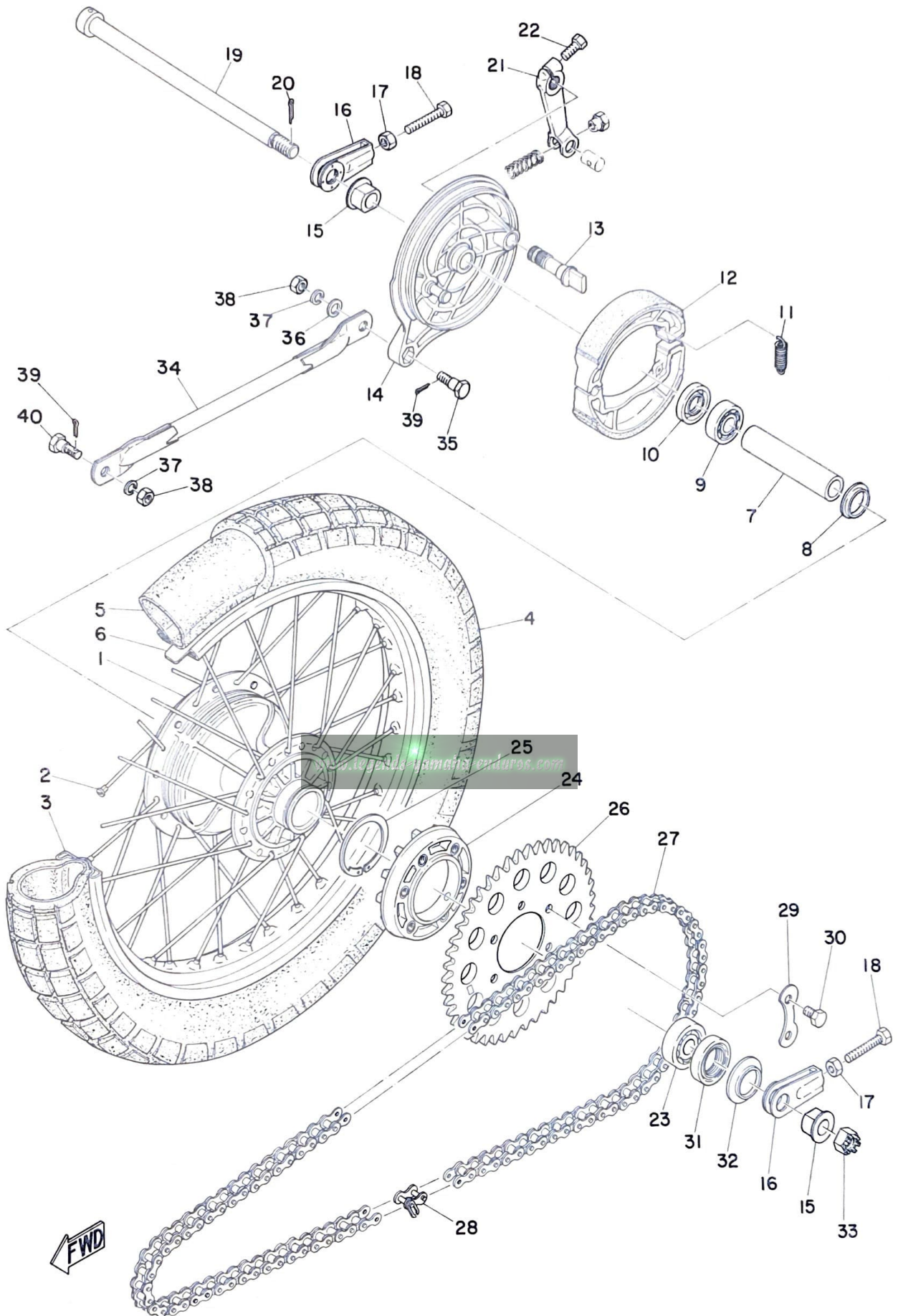
Fig. 26 REAR WHEEL



## REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	248-25311-00	HUB .....	1		
26- 2	248-25304-00	SPOKE SET .....	1s		
26- 3	94418-18045	RIM (1.85B-18) .....	1		
26- 4	94135-18079	TIRE (3.50-18-4PR) .....	1		
26- 5	94235-18022	TUBE (3.50-18) .....	1		
26- 6	94335-18018	BAND, rim (3.50-18) .....	1		
26- 7	248-25317-00	SPACER, bearing .....	1		
26- 8	148-25115-00	FLANGE, spacer .....	1		
26- 9	93306-20204	BEARING (6202Z) .....	1		
26-10	93106-26005	OIL SEAL (DD-26-42-8) .....	1		
26-11	183-25333-00	SPRING, return .....	2		
26-12	183-25330-01	BRAKE SHOE COMP. ....	2		
26-13	248-25351-00	CAMSHAFT .....	1		
26-14	248-25321-00	PLATE, brake shoe .....	1		
26-15	248-25377-00	COLLAR .....	2		
26-16	248-25388-00	PULLER, chain .....	2		
26-17	98801-08300	NUT .....	2		
26-18	168-25379-00	BOLT, chain puller .....	2		
26-19	401-25381-00	SHAFT, wheel .....	1		
26-20	91401-30030	PIN, cotter .....	1		
26-21	214-25355-00	LEVER, camshaft .....	1		
26-22	91201-06020	BOLT .....	1		
26-23	93306-30203	BEARING (6302Z) .....	1		
26-24	248-25364-00	DAMPER, clutch .....	1		
26-25	93410-52034	CIRCLIP (S-52) .....	1		

Fig. 26 REAR WHEEL



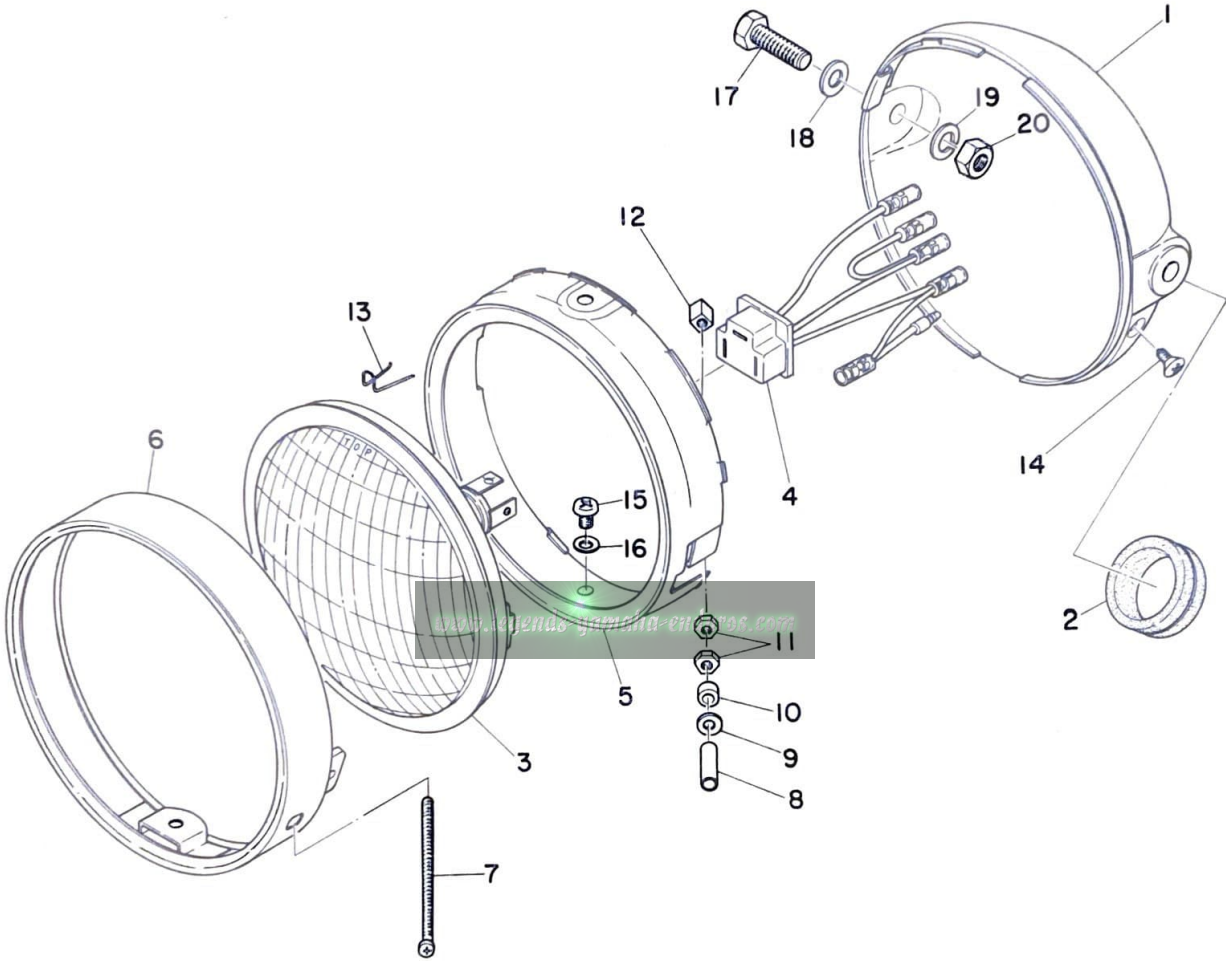
FWD

# REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26-26	248-25443-10	GEAR, sprocket wheel (43T) ..	} U.R 1		STD
	248-25445-10	GEAR, sprocket wheel (45T) ..			
	248-25447-10	GEAR, sprocket wheel (47T) ..			
	248-25448-10	GEAR, sprocket wheel (48T) ..			
	248-25449-10	GEAR, sprocket wheel (49T) ..			
	248-25451-10	GEAR, sprocket wheel (51T) ..			
26-27	94504-28112	CHAIN (DK428H-112L) .....	1		
26-28	94604-28001	. JOINT, chain .....	1		
26-29	214-25412-00	WASHER, lock .....	3		
26-30	97101-08012	BOLT .....	6		
26-31	93104-22018	OIL SEAL (SO-22-35-5) .....	1		
26-32	401-25367-00	COVER, dust .....	1		
26-33	214-25182-01	NUT, shaft .....	1		
26-34	401-25371-00	BAR, tension .....	1		
26-35	109-25373-00	BOLT, tension bar .....	1		
26-36	92901-08200	WASHER, plain .....	1		
26-37	92901-08100	WASHER, spring .....	2		
26-38	98801-08300	NUT .....	2		
26-39	91401-20012	PIN, cotter .....	2		
26-40	183-25378-00	BOLT, tension bar .....	1		



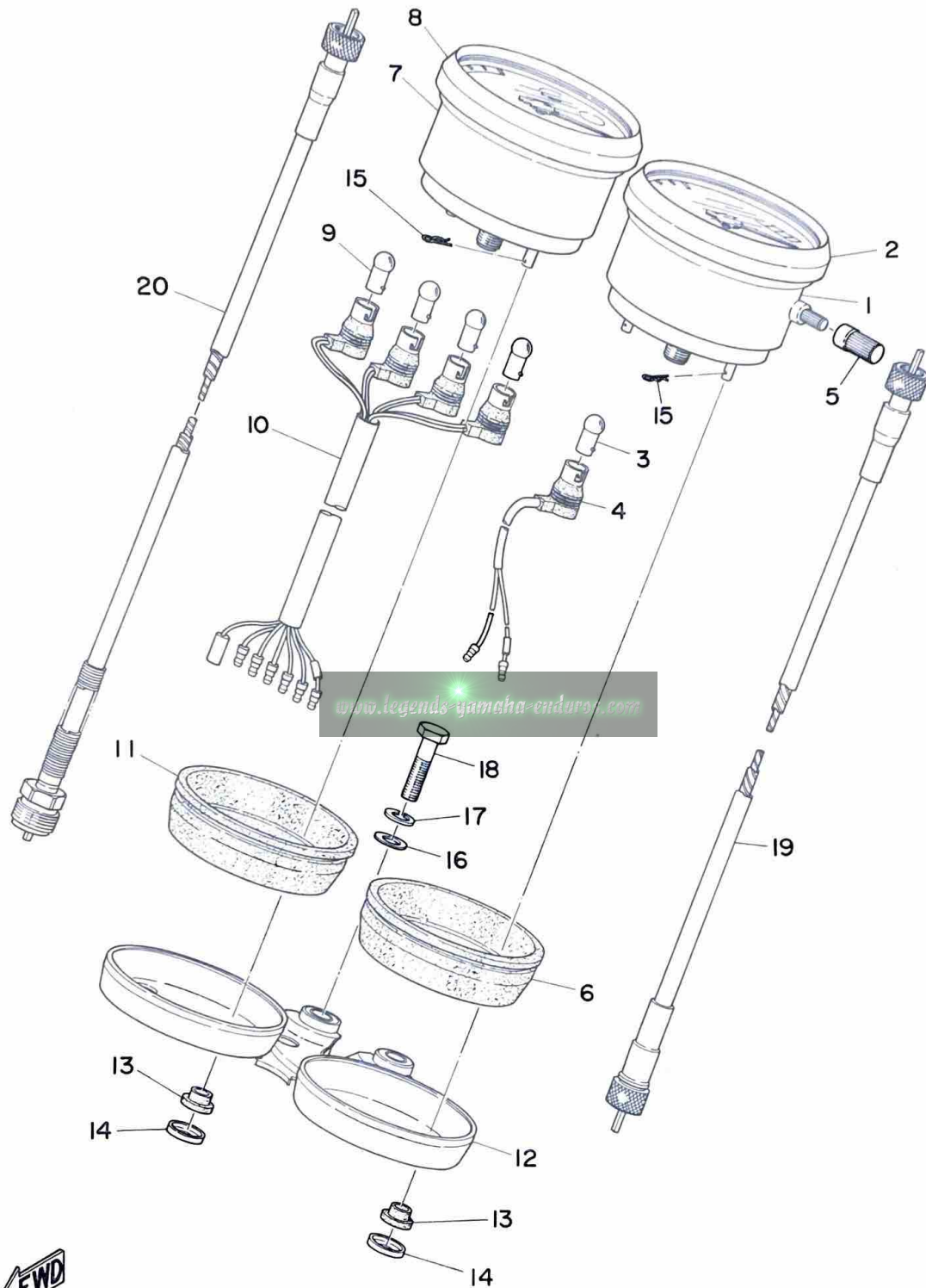
Fig. 27 HEAD LAMP



## HEAD LAMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
27- 1	438-84130-61-20	BODY ASS'Y .....	1		Crystal Silver
27- 2	214-84153-60	. GROMMET .....	1		
27- 0-1	443-84110-61	HEAD LAMP UNIT ASS'Y .....	1		
27- 3	443-84120-61	. LENS ASS'Y .....	1		
27- 4	261-84312-61	. SOCKET, cord .....	1		
27- 5	438-84195-61	. RING, retaining .....	1		
27- 6	438-84115-61	. RIM, head lamp .....	1		
27- 7	214-84131-61	. SCREW, rim adjusting .....	1		
27- 8	438-84133-60	. SPACER .....	1		
27- 9	92901-04200	. WASHER, plain .....	1		
27-10	168-84328-60	. SPACER .....	1		
27-11	98801-04200	. NUT .....	2		
27-12	198-84334-60	. NUT, adjust .....	1		
27-13	148-84324-00	. SPRING, reflector set .....	3		
27-14	195-84325-00	. SCREW, rim fitting .....	1		
27-15	438-84194-60	. SCREW .....	2		
27-16	438-14192-60	. WASHER .....	2		
27-17	97203-08025	BOLT .....	2		
27-18	92901-08200	WASHER, plain .....	2		
27-19	92901-08100	WASHER, spring .....	2		
27-20	98801-08100	NUT .....	2		

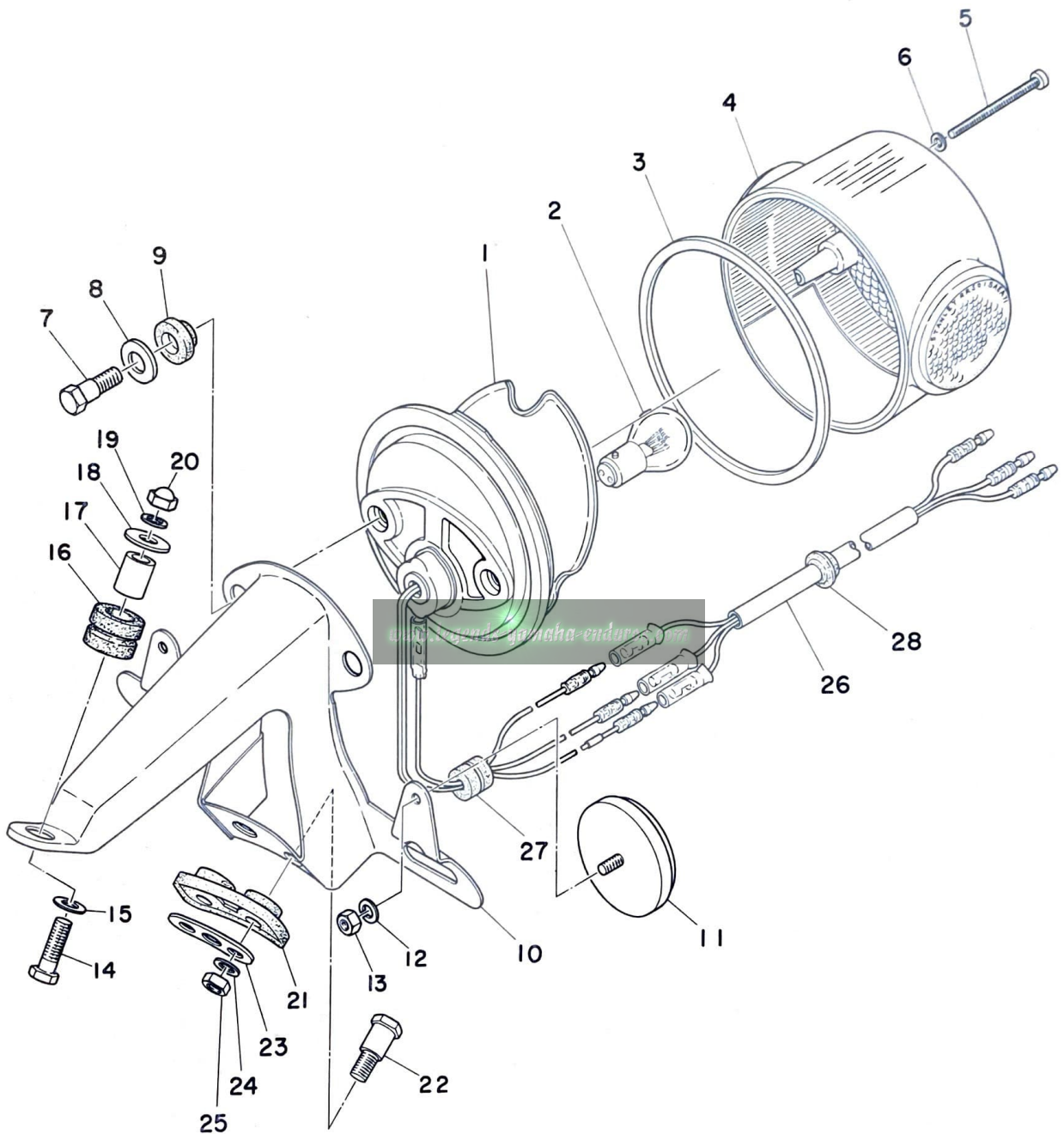
Fig. 28 SPEEDOMETER · TACHOMETER



## SPEEDOMETER · TACHOMETER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
28- 1	438-83570-30	SPEEDOMETER ASS'Y .....	1		
28- 2	437-83513-00	. DAMPER .....	1		
28- 3	122-83516-10	. BULB (6V-3W) .....	1		
28- 4	438-83536-30	. SOCKET ASS'Y .....	1		
28- 5	308-83578-30	. KNOB, trip meter .....	1		
28- 6	438-83526-00	DAMPER, speedometer .....	1		
28- 7	443-83540-00	TACHOMETER ASS'Y .....	1		
28- 8	437-83513-00	. DAMPER .....	1		
28- 9	122-83516-10	. BULB (6V-3W) .....	4		
28-10	438-83520-00	. SOCKET ASS'Y .....	1		
28-11	438-83592-00	DAMPER, tachometer .....	1		
28-12	438-83519-00-98	BRACKET, meter .....	1		Frosting Black
28-13	438-83541-00	DAMPER .....	4		
28-14	437-83524-00	WASHER, special .....	4		
28-15	437-83525-00	CLIP .....	4		
28-16	92901-06200	WASHER, plain <a href="http://www.yamaha-sudono.com">www.yamaha-sudono.com</a> .....	2		
28-17	92901-06100	WASHER, spring .....	2		
28-18	91201-06030	BOLT .....	2		
28-19	437-83500-00	SPEEDOMETER CABLE ASS'Y ..	1		
28-20	443-83560-00	TACHOMETER CABLE ASS'Y ...	1		

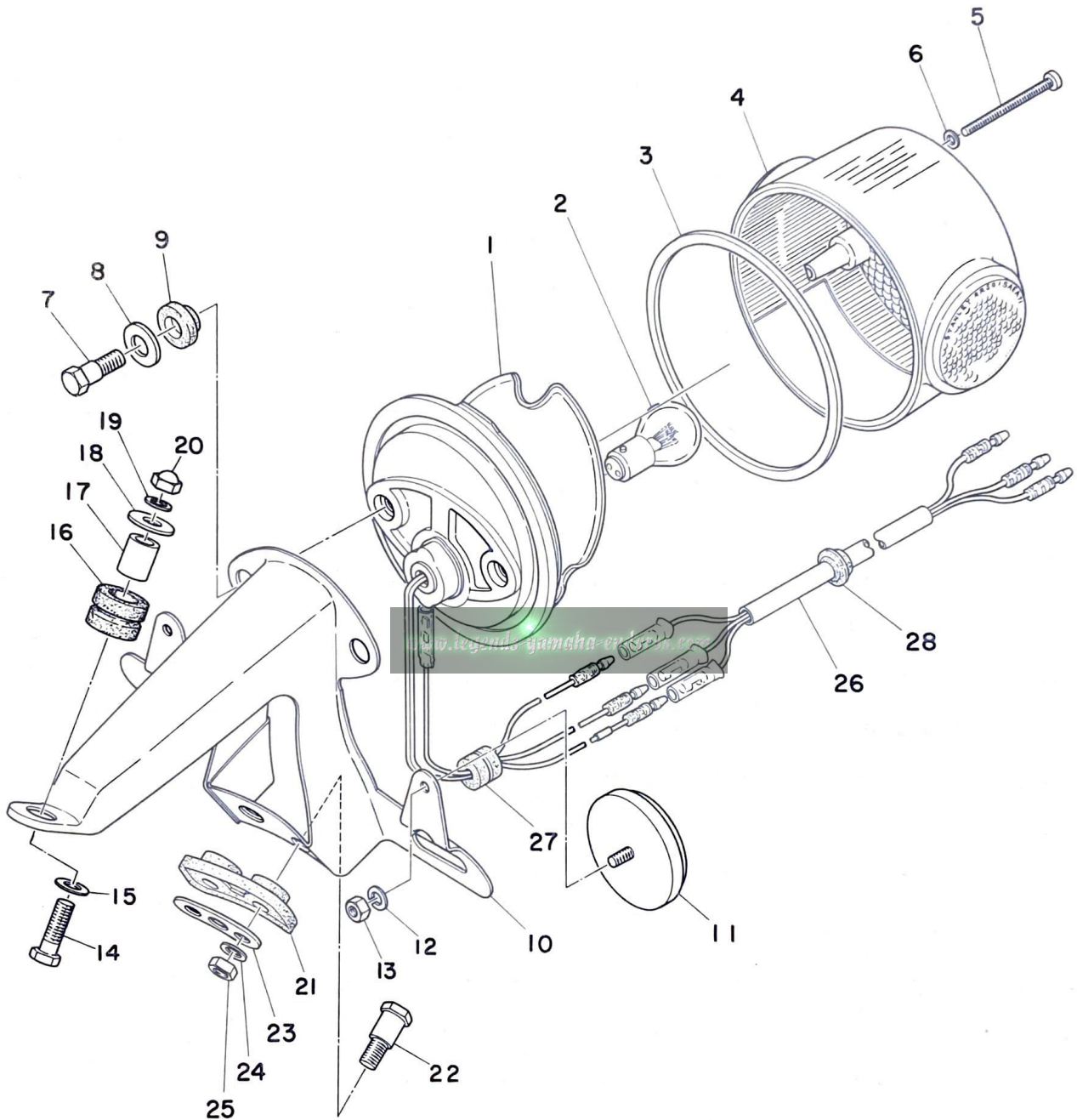
Fig. 29 TAIL LAMP



# TAIL LAMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
29- 0-1	437-84510-60	TAIL LAMP UNIT ASS'Y	1		
29- 1	437-84511-60	. BASE, tail lamp	1		
29- 2	388-84514-60	. BULB (6V-32/3 CP)	1		
29- 3	275-84523-60	. GASKET, tail lens	1		
29- 4	341-84721-60	. LENS, tail lamp	1		
29- 5	341-84724-60	. SCREW, lens fitting	3		
29- 6	341-84722-60	. PACKING	3		
29- 7	275-84526-60	SCREW	2		
29- 8	275-84525-60	WASHER, special	2		
29- 9	275-84527-60	DAMPER	2		
29-10	437-84551-61-20	BRACKET, license	1		Crystal Silver
29-11	341-85111-60	REFLECTOR	2		
29-12	92901-05100	WASHER, spring	2		
29-13	98803-05100	NUT	2		
29-14	91203-06025	BOLT	1		
29-15	116-28324-00	WASHER, leg shield	1		
29-16	214-21717-00	DAMPER, battery box	1		
29-17	214-21633-00	COLLAR, fender mount	1		
29-18	102-28323-00	WASHER, leg shield	1		
29-19	92901-06100	WASHER, spring	1		
29-20	98801-06700	NUT, corwn	1		
29-21	214-84553-01	DAMPER	1		
29-22	168-21738-00	BOLT, fitting	2		
29-23	214-84554-00	WASHER, special	1		
29-24	92901-06200	WASHER, plain	2		
29-25	98801-06100	NUT	2		
29-26	437-84517-00	CORD, tail lamp	1		

Fig. 29 TAIL LAMP



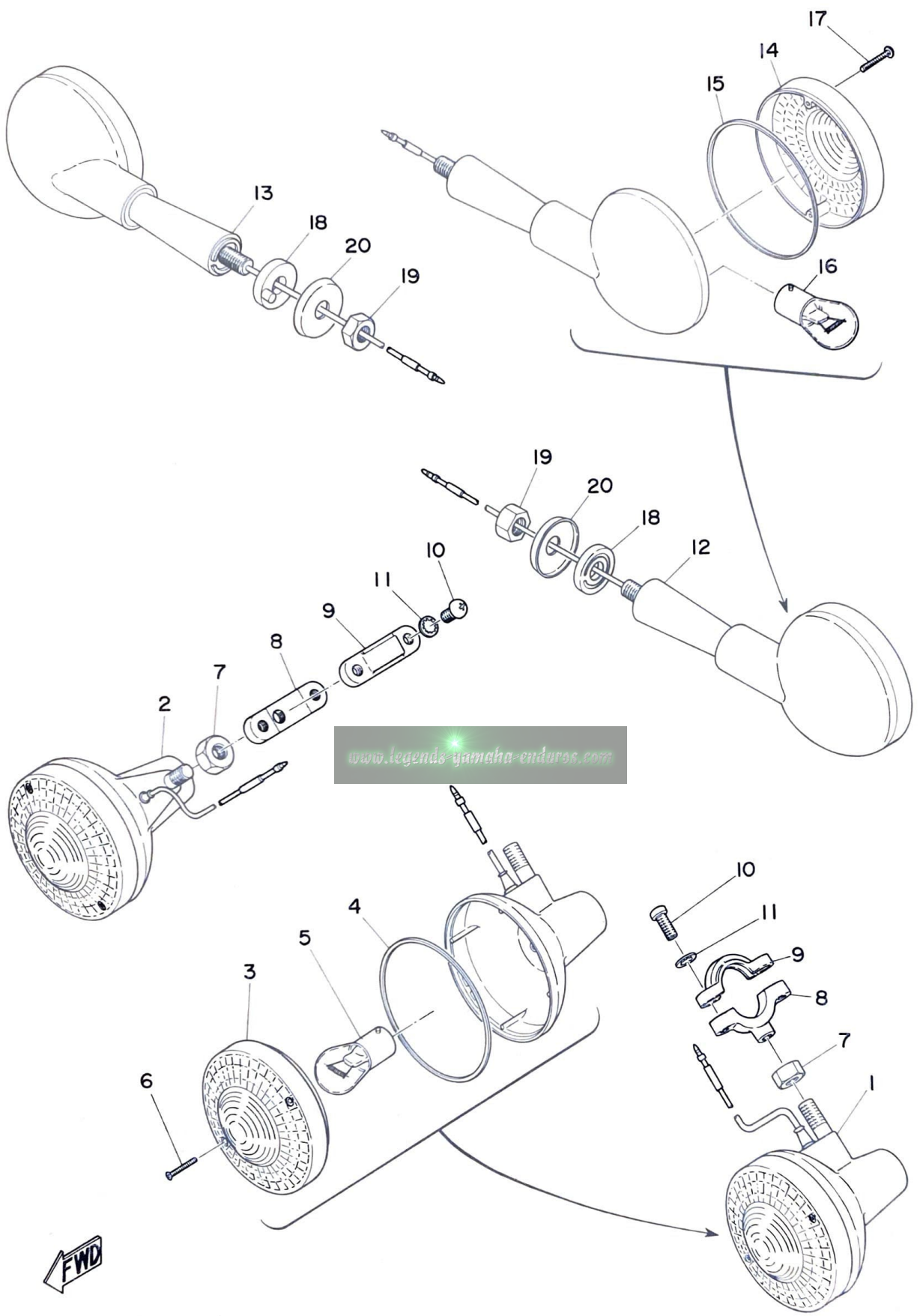
# TAIL LAMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
29-27	152-84518-00	GROMMET, tail lamp .....	1		
29-28	90480-15061	GROMMET .....	1		

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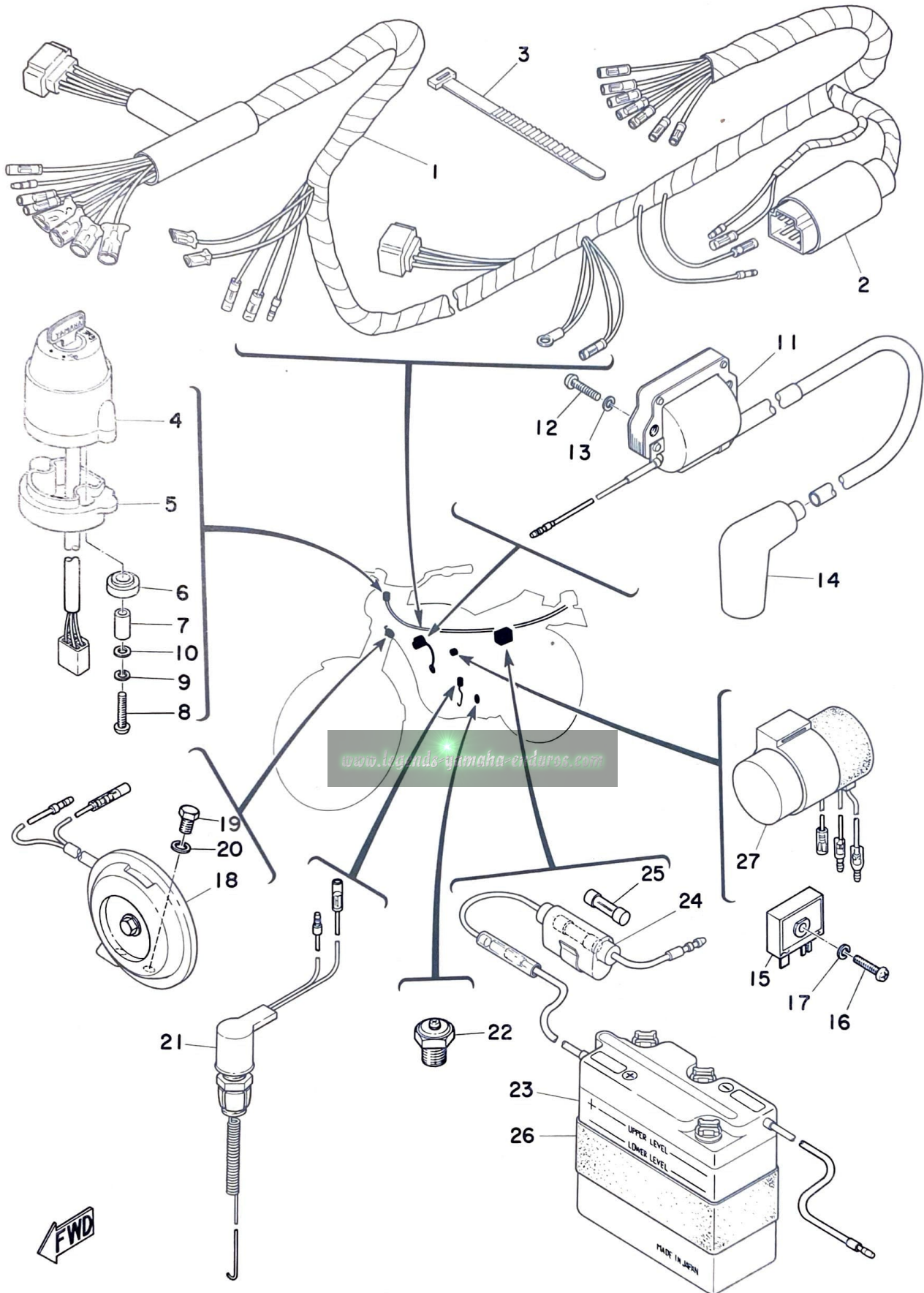
Fig. 30 FLASHER LAMP



# FLASHER LAMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
30- 1	438-83310-62-93	FRONT FLASHER LAMP ASS'Y, left .....	1		
30- 2	438-83320-62-93	FRONT FLASHER LAMP ASS'Y, right .....	1		
30- 3	341-83312-70	. LENS, flasher .....	2		Amber
30- 4	341-83313-70	. PACKING, lens .....	2		
30- 5	115-83311-60	. BULB (6V-21CP) .....	2		
30- 6	341-83333-70	. SCREW, lens fitting .....	4		
30- 7	98803-08200	NUT .....	2		
30- 8	437-83328-00	STAY, flasher 2 .....	2		
30- 9	275-83318-00	STAY, flasher 1 .....	2		
30-10	92503-06015	SCREW, panhead .....	4		
30-11	92901-06300	WASHER, tooth .....	4		
30-12	438-83330-60-93	REAR FLASHER LAMP ASS'Y, left .....	1		
30-13	438-83340-60-93	REAR FLASHER LAMP ASS'Y, right .....	1		
30-14	341-83332-70	. LENS, flasher .....	2		Red
30-15	341-83313-70	. PACKING, lens .....	2		
30-16	115-83311-60	. BULB (6V-21CP) .....	2		
30-17	341-83333-70	. SCREW, lens fitting .....	4		
30-18	437-83326-00	COLLAR, flasher .....	2		
30-19	98803-08200	NUT .....	2		
30-20	341-83348-00	WASHER, special .....	2		

Fig. 31 ELECTRICAL



# ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
31- 1	437-82590-22	WIRE HARNESS ASS'Y	1		
31- 2	307-82599-01	COVER, connector	2		
31- 3	437-83936-00	BAND, switch cord	2		
31- 4	443-82508-20	MAIN SWITCH ASS'Y	1		
31- 5	437-82555-00	. DAMPER, main switch 1	1		
31- 6	437-82556-00	DAMPER, main switch 2	2		
31- 7	437-82516-00	COLLAR, main switch	2		
31- 8	98501-05025	SCREW, panhead	2		
31- 9	92901-05100	WASHER, spring	2		
31-10	92901-05200	WASHER, plain	2		
31-11	324-82310-10	IGNITION COIL ASS'Y	1		
31-12	92501-06020	SCREW, panhead	2		
31-13	92901-06100	WASHER, spring	2		
31-14	437-82370-20	PLUG CAP ASS'Y	1		
31-15	353-81970-60	RECTIFIER ASS'Y	1		
31-16	92501-05018	SCREW, panhead	1		
31-17	92901-05100	WASHER, spring	1		
31-18	437-83371-12	HORN	1		
31-19	91201-06012	BOLT	2		
31-20	92901-06100	WASHER, spring	2		
31-21	437-82530-00	STOP SWITCH ASS'Y	1		
31-22	136-82540-00	NEUTRAL SWITCH ASS'Y	1		
31-23	437-82110-10	BATTERY ASS'Y	} U. R 1		
	437-82110-20	BATTERY ASS'Y			
31-24	116-82150-00	FUSE HOLDER ASS'Y	1		
31-25	116-82151-00	. FUSE	1		
31-26	437-82124-01	BAND, battery	1		
31-27	438-83350-61	FLASHER RELAY ASS'Y	1		

# NUMERICAL INDEX

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# NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
22-42	101-24356-00	11-28	127-14161-00	11-11	137-14143-32
23-14	101-24356-00	3-13	132-11561-00-03	11-11	137-14143-34
4-13	102-17463-00	3-13	132-11561-00-05	11- 7	137-14186-00
5-30	102-17463-00	11-33	132-14173-00	6-10	137-15353-00
4-14	102-17464-00	1- 9	132-15351-00	8- 2	137-15612-01
5-20	102-17464-00	1- 8	132-15353-00	4-10	137-16333-00
13- 7	102-18138-00	8- 4	132-15616-01	4-11	137-16337-01
25-29	102-25137-00	8- 5	132-15617-00	4-12	137-16356-00
29-18	102-28323-00	8- 3	132-15625-01	4- 7	137-16367-00
25-26	109-25136-00	5-23	132-15653-00-12	20- 9	137-23454-00
25- 8	109-25315-00	5-23	132-15653-00-14	3-28	146-11545-00
26-35	109-25373-00	4- 9	132-16351-00	19-15	146-23114-00
21-29	109-26344-00	5- 4	132-17216-00	26- 8	148-25115-00
14-13	109-81328-10	5- 5	132-17414-00	27-13	148-84324-00
14-12	110-81345-20	7- 2	132-18113-01	4-21	150-25153-00
14-14	110-81345-20	7-14	132-18123-00	11-31	152-14174-00-33
14- 8	110-81347-20	7-15	132-18124-00	12- 8	152-14613-00
14- 4	110-81348-20	7-16	132-18133-00	29-27	152-84518-00
30- 5	115-83311-60	7-11	132-18137-00	11-29	156-14135-00
30-16	115-83311-60	6-20	132-18140-01	8- 6	156-15618-01
12-23	116-28324-00	6-22	132-18143-00	20- 2	156-23411-00
18- 4	116-28324-00	6-21	132-18177-00	20- 4	156-23412-00
18-16	116-28324-00	15-22	134-23484-00	22-22	156-24181-00
23-10	116-28324-00	3-19	136-11561-00-04	17-23	156-27237-00
29-15	116-28324-00	3-19	136-11561-00-05	24- 6	156-83525-00
31-24	116-82150-00	3-19	136-11561-00-06	3- 7	164-11685-00
31-25	116-82151-00	3-19	136-11561-00-07	11-20	164-14137-00
1-27	120-15371-00	31-22	136-82540-00	3-26	164-16119-00
2-16	120-15371-00	3-12	137-11634-00	5-19	164-17427-00-06
19-23	122-23119-01	13-18	137-13128-00	5-27	164-17462-00
19-22	122-23129-00	13-12	137-13137-00-10	6- 5	164-18561-00
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20- 5	122-23412-00	13-30	137-13165-00	11- 4	168-14190-25
20- 8	122-23416-00	13-29	137-13167-00	18-10	168-21615-00
25-22	122-25351-01	13- 4	137-13176-00	18-11	168-21639-00
28- 3	122-83516-10	13-21	137-13187-00	29-22	168-21738-00
28- 9	122-83516-10	11-15	137-14133-00-33	26-18	168-25379-00
13- 1	126-13116-00	11-11	137-14143-30	21-25	168-26344-00

# NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
27-10	168-84328-60	3-16	214-11557-01	24- 7	214-24728-00
21-20	169-26251-00	13-28	214-13162-00	26-33	214-25182-01
11-16	174-14123-00-33	13-26	214-13164-00	26-21	214-25355-00
11-17	174-14134-00	13-27	214-13164-00	26-29	214-25412-00
4- 4	174-16154-00	13- 2	214-13175-01	21- 2	214-26241-00
4-16	174-16176-01	11- 3	214-14147-00	21-19	214-26242-00
4- 5	174-16371-01	11- 5	214-14195-00	21-26	214-26337-01
5-28	174-17461-50	12-16	214-14766-00	17- 2	214-27316-00
5-28	174-17461-60	6-19	214-15385-00	17- 9	214-27413-00
5-28	174-17461-70	4-27	214-16379-00	17-12	214-27417-00
6- 3	174-18544-00	4-26	214-16389-00	17-11	214-27418-00
6- 9	174-18558-00	9-12	214-17843-00	17- 8	214-27421-00
6-11	174-18578-00	6-16	214-18531-00	17-10	214-27426-00
23-13	174-21766-00	29-17	214-21633-00	21- 5	214-83912-00
12-17	178-14766-00	10-23	214-21717-00	21- 7	214-83913-00
22-40	178-14766-00	23- 6	214-21717-00	21-13	214-83913-00
17-22	180-27236-00	29-16	214-21717-00	27- 7	214-84131-61
11-37	183-14196-00	10-22	214-21746-00	27- 2	214-84153-60
11-36	183-14197-01	23- 4	214-21771-00	29-21	214-84553-01
25- 1	183-25111-00	23- 5	214-21772-00	29-23	214-84554-00
25- 7	183-25117-00	23-11	214-21779-00	25-30	227-25155-00
25-12	183-25118-00	19-20	214-23158-00	21-11	233-83922-30
25-16	183-25147-00	19-12	214-23163-00	11-24	246-14126-00
25-17	183-25149-00	19-18	214-23318-00	11-21	246-14132-00
25-11	183-25183-00	20-11	214-23443-00	1-23	248-11171-01
25-19	183-25330-01	15-24	214-23483-00	1-18	248-11351-00
26-12	183-25330-01	15-20	214-23485-00	1-17	248-11361-00
25-20	183-25333-00	15-23	214-23488-00	3- 4	248-11651-01
26-11	183-25333-00	22-41	214-24311-00	3- 5	248-11681-00
26-40	183-25378-00	22-38	214-24512-00	13-31	248-13174-00
25-25	183-25416-00	22-30	214-24513-00	13- 8	248-13178-00
27-14	195-84325-00	22-32	214-24518-00	11-22	248-14131-00
27-12	198-84334-60	22-35	214-24522-00	11-13	248-14166-00-33
17-24	206-27238-00	22-29	214-24523-00	8-11	248-15654-00
14-11	207-81331-10	22-31	214-24524-01	3-23	248-16136-00
1-25	214-11197-00	22-33	214-24525-00	4-17	248-16164-01
1-24	214-11198-01	22-34	214-24535-00	5-18	248-17211-00
3-18	214-11555-01	24-14	214-24724-00	5-17	248-17241-00

# NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
9- 4	248-17837-00	8-19	257-15668-00	8-10	315-15641-00
9- 1	248-17861-00	11- 1	260-14142-25	8- 9	315-15687-00
7-17	248-18134-00	4-15	261-15631-00	5-13	315-17421-01
7-18	248-18139-00	16-11	261-22242-00	19- 7	315-23124-50
6-18	248-18511-01	27- 4	261-84312-61	19- 1	315-23126-50-93
6-13	248-18512-01	11-14	275-14122-00-33	19- 2	315-23136-50-93
6-17	248-18513-01	19-19	275-23346-61	19-24	315-23167-50
6-12	248-18531-00	30- 9	275-83318-00	19- 3	315-23171-50
23-12	248-21745-00	29- 3	275-84523-60	19- 4	315-23183-50
16-16	248-22318-00-33	29- 8	275-84525-60	20-18	315-23441-00-33
19-16	248-23111-01	29- 7	275-84526-60	25-13	315-25186-00
19-14	248-23115-01	29- 9	275-84527-60	15-29	315-28100-10
19-13	248-23116-01	9- 2	276-17839-10	18- 5	322-21541-00
19-11	248-23122-01	14-10	277-81326-10	18- 6	322-21544-00
19- 8	248-23142-00	1-22	278-11175-00	22- 6	322-24161-00
19-10	248-23144-00	13-23	278-13169-00	22-24	322-24182-00
24- 2	248-24726-00	6-15	278-18552-00	17-14	322-27416-01
26- 2	248-25304-00	17- 3	278-27317-00	31-11	324-82310-10
26- 1	248-25311-00	25-18	301-25135-00	21-28	326-26345-00
26- 7	248-25317-00	25-24	301-25138-00	1-33	328-15316-00
26-14	248-25321-00	11-30	304-14171-00	4- 6	336-17324-00
26-13	248-25351-00	11- 8	304-14184-00	15-21	341-23408-01
26-24	248-25364-00	11-12	304-14198-00	21-31	341-26290-01
26-15	248-25377-00	11-34	304-14261-00	21-30	341-26290-10
26-16	248-25388-00	10-12	304-14455-00	21-32	341-26329-00
26-26	248-25443-10	10-11	304-14455-70	15-28	341-26397-01
26-26	248-25445-10	1-14	304-15128-00	21- 4	341-82911-00
26-26	248-25447-10	1-28	304-15373-00	30- 3	341-83312-70
26-26	248-25448-10	2-17	304-15373-00	30- 4	341-83313-70
26-26	248-25449-10	11-10	305-14567-00-33	30-15	341-83313-70
26-26	248-25451-10	16-10	305-22210-20	30-14	341-83332-70
21- 1	248-26111-02	31- 2	307-82599-01	30- 6	341-83333-70
17-19	248-27228-00	22-20	308-24623-00	30-17	341-83333-70
17-18	248-27231-00	28- 5	308-83578-30	22-25	341-83348-00
17- 1	248-27311-01	10- 7	314-13621-01	30-20	341-83348-00
1-20	251-11181-00	11-18	314-14112-20	29- 4	341-84721-60
3-11	251-11633-00	11- 2	314-14141-32	29- 6	341-84722-60
22-39	256-24143-00	11- 6	314-14185-00	29- 5	341-84724-60



# NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
15-25	341-85111-00	8-17	401-15683-00	11- 9	437-14181-00-33
29-11	341-85111-60	3-24	401-16111-00	10-14	437-14411-00
10- 2	345-13610-70	4- 1	401-16150-00	10-16	437-14412-00
10- 3	345-13613-70	4-20	401-16345-00	10-21	437-14418-00
10- 4	345-13616-70	4-18	401-16357-00	10-20	437-14437-00
3-25	353-11546-00	4-19	401-16382-02	10-15	437-14451-00
11-32	353-14138-00	5-11	401-17471-00	10-13	437-14453-00
3-27	353-16144-00	7-13	401-18101-00	12-12	437-14718-00
31-15	353-81970-60	7- 1	401-18111-00-93	12-19	437-14747-00
23- 2	360-21761-00	7- 7	401-18151-00	12- 2	437-14753-02
21- 0-1	360-82910-00	7- 9	401-18152-00	12-18	437-14771-00
21- 0-2	361-82920-91	7- 5	401-18155-00	2- 1	437-15411-00
21-10	361-82921-31	7- 8	401-18178-00	2-11	437-15416-00
21-33	361-83980-30	7- 6	401-18334-00	1-10	437-15419-00
11-23	363-14137-00	6- 1	401-18541-00	2- 2	437-15421-00
11-27	363-14155-00	15- 2	401-21471-00-33	2- 5	437-15431-00
11-26	363-14198-00	16- 3	401-22123-00	8- 0-1	437-15610-00-93
10-10	363-15485-01	16- 2	401-22124-00	8- 1	437-15611-00
4-25	363-16344-00	16- 4	401-22127-00	4- 8	437-16321-00
4-24	363-16387-00	16- 5	401-22128-00	5- 8	437-17121-00
4-23	364-16343-00	16- 6	401-22141-00	5- 3	437-17141-00
25-36	367-25382-00	22-23	401-24183-00	5- 7	437-17151-00
29- 2	388-84514-60	25-14	401-25181-00	5-15	437-17251-00
12- 9	392-14651-00	26-32	401-25367-00	18- 7	437-21610-00-20
3- 3	401-11422-00	26-34	401-25371-00	18-13	437-21629-00
10- 1	401-13565-00	26-19	401-25381-00	10-24	437-21633-00
11-25	401-14158-00-33	21-23	401-26329-00	23- 7	437-21633-00
1-31	401-15317-00	13- 0-1	402-13101-00	18-12	437-21635-00
2-14	401-15362-00	13-14	402-13146-00	23- 1	437-21705-00-G1
1-29	401-15441-02	13-25	402-13161-00	15-12	437-21711-00
1-11	401-15449-00	13-24	402-13552-00	15-13	437-21717-10
2- 6	401-15451-00	2-12	402-15456-00	15-15	437-21721-00
2- 3	401-15455-00	18- 1	403-21511-01-20	23- 3	437-21732-00
5-22	401-15651-00	5- 6	427-17131-00	16-12	437-22311-00-33
8- 8	401-15660-01	5-14	427-17221-00	19- 6	437-23141-01
8-14	401-15665-00	5-16	427-17231-00	19-29	437-23318-00
8-15	401-15666-00	1-34	434-11161-00	22-17	437-24602-00
8-13	401-15676-00	21-18	434-26243-10	22- 7	437-24612-00

# NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
22- 9	437-24616-00	12-27	438-14757-00	3- 0-1	443-11630-20
22- 8	437-24621-00	12-28	438-14759-00	3- 0-1	443-11630-30
22-11	437-24639-00	9- 7	438-17811-00	3- 0-1	443-11630-40
22-14	437-24651-00	9- 9	438-17812-00	3- 8	443-11631-00-96
22- 0-1	437-24653-00	19-27	438-23121-00-20	3- 8	443-11631-00-98
22-10	437-24683-00	19-28	438-23131-00-20	3- 8	443-11635-00
24- 3	437-24726-00	22-28	438-24500-01	3- 8	443-11636-00
24- 4	437-24768-00	22-37	438-24521-00	3- 8	443-11637-00
21-21	437-26311-01	22-36	438-24531-00	3- 8	443-11638-00
21-24	437-26335-00	24-10	438-24705-00	11- 0-1	443-14101-61
17-15	437-27211-00	30- 1	438-83310-62-93	12- 1	443-14610-00
17- 6	437-27412-00	30- 2	438-83320-62-93	12-13	443-14729-00
17- 7	437-27422-00	30-12	438-83330-60-93	12-26	443-14781-00
31-23	437-82110-10	30-13	438-83340-60-93	1- 1	443-15111-00
31-23	437-82110-20	31-27	438-83350-61	1- 2	443-15121-00
31-26	437-82124-01	28-12	438-83519-00-98	5- 1	443-17410-00
31-14	437-82370-20	28-10	438-83520-00	5- 2	443-17411-00
31- 7	437-82516-00	28- 6	438-83526-00	9- 3	443-17831-00
31-21	437-82530-00	28- 4	438-83536-30	9- 5	443-17841-00
31- 5	437-82555-00	28-13	438-83541-00	15- 1	443-21110-00-33
31- 6	437-82556-00	28- 1	438-83570-30	23-15	443-21787-00
31- 1	437-82590-22	28-11	438-83592-00	16- 1	443-22110-00-33
30-18	437-83326-00	27- 6	438-84115-61	16-21	443-22151-00
31-18	437-83371-12	27- 1	438-84130-61-20	19- 0-1	443-23101-01
28-19	437-83500-00	27- 8	438-84133-60	19- 9	443-23118-01
28- 2	437-83513-00	27-15	438-84194-60	19- 5	443-23170-01
28- 8	437-83513-00	27- 5	438-84195-61	19-17	443-23340-00-33
28-14	437-83524-00	1-21	443-11111-00	20-10	443-23435-00-33
28-15	437-83525-00	1-19	443-11311-01	22- 1	443-24110-00-01
31- 3	437-83936-00	3- 1	443-11400-00	22- 2	443-24244-00
21- 3	437-83972-62	3- 2	443-11412-00	22- 4	443-24245-00
21-17	437-83976-01	3- 9	443-11610-00	22- 3	443-24246-00
29- 0-1	437-84510-60	3- 9	443-11610-10	22- 5	443-24247-00
29- 1	437-84511-60	3- 9	443-11610-20	24- 1	443-24710-00
29-26	437-84517-00	3- 9	443-11610-30	24- 0-1	443-24711-00
29-10	437-84551-61-20	3- 9	443-11610-40	24-15	443-24810-00
27-16	438-14192-60	3- 0-1	443-11630-00	25- 2	443-25104-00
12- 3	438-14752-00	3- 0-1	443-11630-10	25-23	443-25121-00

# NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
21-22	443-26312-01	21- 6	91201-06020	1- 7	92501-06070
21-27	443-26341-00	21-12	91201-06020	1-16	92501-08012
14- 0-1	443-81300-10	21-15	91201-06020	30-10	92503-06015
14- 2	443-81312-10	26-22	91201-06020	14-15	92701-06012
14- 3	443-81313-10	10- 8	91201-06025	21- 8	92801-06300
14- 7	443-81321-10	10-25	91201-06025	21-14	92801-06300
14- 6	443-81332-10	24-13	91201-06025	17- 4	92802-10500
14- 1	443-81350-10	25-31	91201-06030	24-16	92803-10700
31- 4	443-82508-20	28-18	91201-06030	10- 5	92901-03100
28- 7	443-83540-00	29-14	91203-06025	14- 5	92901-04100
28-20	443-83560-00	20-13	91203-10030	22-12	92901-04100
27- 0-1	443-84110-61	19-21	91311-08020	14- 9	92901-04200
27- 3	443-84120-61	8- 7	91316-08025	27- 9	92901-04200
4- 0-1	444-16301-00	4-28	91401-10010	6- 6	92901-05100
11-19	452-14116-04	13-19	91401-12018	13-16	92901-05100
15- 5	90101-08219	11-35	91401-16015	15-26	92901-05100
15- 9	90101-10136	26-39	91401-20012	16-14	92901-05100
15-11	90109-08255	17- 5	91401-20025	22-18	92901-05100
20-12	90109-14235	17-21	91401-25012	29-12	92901-05100
23- 9	90157-06029	25-37	91401-30022	31- 9	92901-05100
15- 8	90185-08039	26-20	91401-30030	31-17	92901-05100
15- 7	90209-08050	22-16	91609-40018	15-27	92901-05200
24- 5	90240-05001	1- 4	91810-02014	16-15	92901-05200
12-20	90387-08242	2- 7	91810-02014	31-10	92901-05200
15-14	90480-12053	1- 3	91810-19020	9-11	92901-06100
15-16	90480-12053	12-25	91903-06012	10- 9	92901-06100
29-28	90480-15061	12-14	91903-06030	10-18	92901-06100
17-16	90508-40165	31-16	92501-05018	10-26	92901-06100
7- 3	91101-06020	12- 5	92501-06012	12- 6	92901-06100
9-10	91201-06010	1-13	92501-06015	12-22	92901-06100
1-30	91201-06012	31-12	92501-06020	12-30	92901-06100
15- 3	91201-06012	2- 4	92501-06025	15-18	92901-06100
24- 9	91201-06012	2-13	92501-06025	16-18	92901-06100
31-19	91201-06012	2- 8	92501-06030	18- 3	92901-06100
12-21	91201-06015	2- 9	92501-06040	18-15	92901-06100
18-14	91201-06015	2-10	92501-06045	18-18	92901-06100
16-17	91201-06018	1- 5	92501-06050	19-31	92901-06100
18-17	91201-06018	1- 6	92501-06060	21- 9	92901-06100

# NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
21-16	92901-06100	3-17	92901-12100	8-16	93410-17008
23- 8	92901-06100	16- 7	92901-12100	25-15	93410-20009
24- 8	92901-06100	25-35	92901-12200	8-12	93410-30012
24-12	92901-06100	13-17	93101-10001	26-25	93410-52034
25-33	92901-06100	13- 5	93101-10002	22-21	93430-02001
28-17	92901-06100	7-12	93101-12060	6- 4	93430-03014
29-19	92901-06100	25-10	93102-18008	7-10	93430-08006
31-13	92901-06100	3-15	93102-25061	13- 6	93430-08006
31-20	92901-06100	5-26	93102-26042	17-17	93430-10015
10-19	92901-06200	3-21	93103-28011	6-14	93430-10017
12- 7	92901-06200	25-27	93104-07003	5-20	93440-15012
15- 4	92901-06200	9- 8	93104-07036	20- 3	93501-04011
15-19	92901-06200	4-22	93104-14004	20- 6	93503-16010
17-20	92901-06200	8-18	93104-17062	6- 8	93505-16006
18-19	92901-06200	26-31	93104-22018	13-22	93505-32002
19-32	92901-06200	25-21	93105-47007	1-12	93603-12007
24-11	92901-06200	26-10	93106-26005	13- 3	93603-22028
25-32	92901-06200	7- 4	93109-12012	6- 2	93604-22050
28-16	92901-06200	1-32	93210-11073	16- 9	93700-06005
29-24	92901-06200	25-28	93210-14104	25- 4	94130-19140
30-11	92901-06300	9- 6	93210-17239	26- 4	94135-18079
1-15	92901-08100	3-22	93210-18023	25- 5	94230-19047
12-10	92901-08100	2-15	93210-19123	26- 5	94235-18022
12-25	92901-08100	12- 4	93210-24235	25- 6	94330-19035
15- 6	92901-08100	4- 2	93210-85075	26- 6	94335-18018
16-20	92901-08100	26- 9	93306-20204	25- 3	94416-19116
18- 9	92901-08100	3-14	93306-20517	26- 3	94418-18045
19-25	92901-08100	25- 9	93306-30103	26-27	94504-28112
20-16	92901-08100	26-23	93306-30203	26-28	94604-28001
20-20	92901-08100	5-25	93306-30401	1-26	94701-00045
22-26	92901-08100	3-20	93306-30405	26-30	97101-08012
26-37	92901-08100	5-10	93306-30408	17-13	97101-08025
27-19	92901-08100	3-10	93310-21679	20-19	97103-08035
26-36	92901-08200	3- 6	93310-42231	20-15	97103-08045
27-18	92901-08200	5-21	93311-31515	19-30	97201-06018
13- 9	92901-08400	5- 9	93315-31502	18- 2	97201-06025
15-10	92901-10100	4- 3	93341-22603	22-27	97201-08015
20-14	92901-10100	5-24	93410-13004	16-19	97201-08018

# NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
18- 8	97201-08025				
12-24	97201-08035				
27-17	97203-08025				
22-15	98501-03006				
22-13	98501-04006				
22-19	98501-05008				
16-13	98501-05010				
5-12	98501-05012				
6- 7	98501-05012				
13-11	98501-05015				
31- 8	98501-05025				
10-17	98501-06012				
15-17	98501-06015				
10- 6	98512-03008				
27-11	98801-04200				
13-15	98801-05200				
25-34	98801-06100				
29-25	98801-06100				
12-29	98801-06700				
29-20	98801-06700				
19-26	98801-08100				
27-20	98801-08100				
12-11	98801-08200				
13-10	98801-08300				
26-17	98801-08300				
26-38	98801-08300				
16- 8	98801-12100				
29-13	98803-05100				
30- 7	98803-08200				
30-19	98803-08200				
20-17	98803-08700				
13-20	98901-04008				

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