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YAMAHA

PARTS LIST

MODEL AT1-B

MODEL CT1-B

MODEL AT1-MB

ISO

SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

YAMAHA MOTOR CO., LTD.

YAMAHA

AT1-B/CT1-B/AT1-MB



SPECIFICATION

| | AT1-B | CT1-B | AT1-MB |
|--------------------|--------------------|---------------------|---------------------|
| OVERALL LENGTH | 77.2 in. | 77.4 in. | 76.4 in. |
| OVERALL WIDTH | 35.8 in. | 35.8 in. | 35.8 in. |
| OVERALL HEIGHT | 42.9 in. | 43.1 in. | 43.1 in. |
| WHEEL BASE | 50.6 in. | 50.6 in. | 50.8 in. |
| ROAD CLEARANCE | 8.9 in. | 9.1 in. | 9.1 in. |
| NET WEIGHT | 218 lbs. | 211 lbs. | 202 lbs. |
| BORE & STROKE | 2.205 " x 1.969 " | 2.598 " x 1.969 " | 2.205 " x 1.969 " |
| COMPRESSION RATIO | 7.1 : 1 | 6.8 : 1 | 8.0 : 1 |
| CYLINDER CAPACITY | 7.51 cu.in | 10.43 cu.in | 7.51 cu.in |
| MAXIMUM POWER | 11.5 bhp/7,500rpm | 15.6 bhp/7,000rpm | 18 bhp/8,500rpm |
| MAXIMUM TORQUE | 8.5 ft.lb/6,000rpm | 11.9 ft.lb/5,500rpm | 11.4 ft.lb/7,500rpm |
| SPEED RANGE | Over 62 M.P.H. | Over 65 M.P.H. | Over 70 M.P.H. |
| CLIMBING ABILITY | 30° | 32° | 32° |
| STARTING SYSTEM | Kick & Electric | Kick | Kick |
| FUEL TANK CAPACITY | 1.9 gal | 1.9 gal | 1.9 gal |
| OIL TANK CAPACITY | 1.3 qt | 1.3 qt | 1.3 qt |
| FRONT TIRE | 3.00-18-4PR | 3.25-18-4PR | 3.25-18-4PR |
| REAR TIRE | 3.25-18-4PR | 3.50-18-4PR | 3.50-18-4PR |

Instructions on Parts List

YAMAHA AT1-B/CT1-B/AT1-MB

1. DIMENSIONS: All dimensions are given in millimeters with the exception of steel balls which are given in inches.

2. KEY TO SYMBOLS:

- R.H. Right hand side (Viewed from the rider's seat facing forward)
L.H. Left hand side (Viewed from the rider's seat facing forward)
S.R. Suggested retail price
UR Use size (thickness) and/or numbers as required
☆ Government inspected parts
△ Not supplied as a single part
T Number of teeth in a gear
V Voltage for light bulbs
W Wattage for light bulbs
S "S" type oil seal
SD "SD" type oil seal
SO "SO" type oil seal
SW "SW" type oil seal

3. COMPONENT PARTS: Component parts of an assembly are preceded by a dot (.) as follows:

STARTER ASS'Y

- . CASE, starter)
- . DRUM, sheave) Component parts
- . SPRING, starter)

Component parts which are mounted on either side of the m/c. are listed in the sequence:

- 5a).- Parts to be mounted on "LEFT SIDE" are listed first.-
- 5b).- Parts to be mounted on "RIGHT SIDE" are listed second.-
- 5c).- Parts which can be mounted on "EITHER SIDE" are listed next to the parts.-

You are requested to be very careful, when ordering, not to make a mistake in stating the part numbers, since only a single wrong figure will entirely change the contents and will cause you to receive quite a different part.

We believe that this introduction will prove a great help to you, but if you have any ambiguous point, please do not hesitate to contact us.

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AT1-MB

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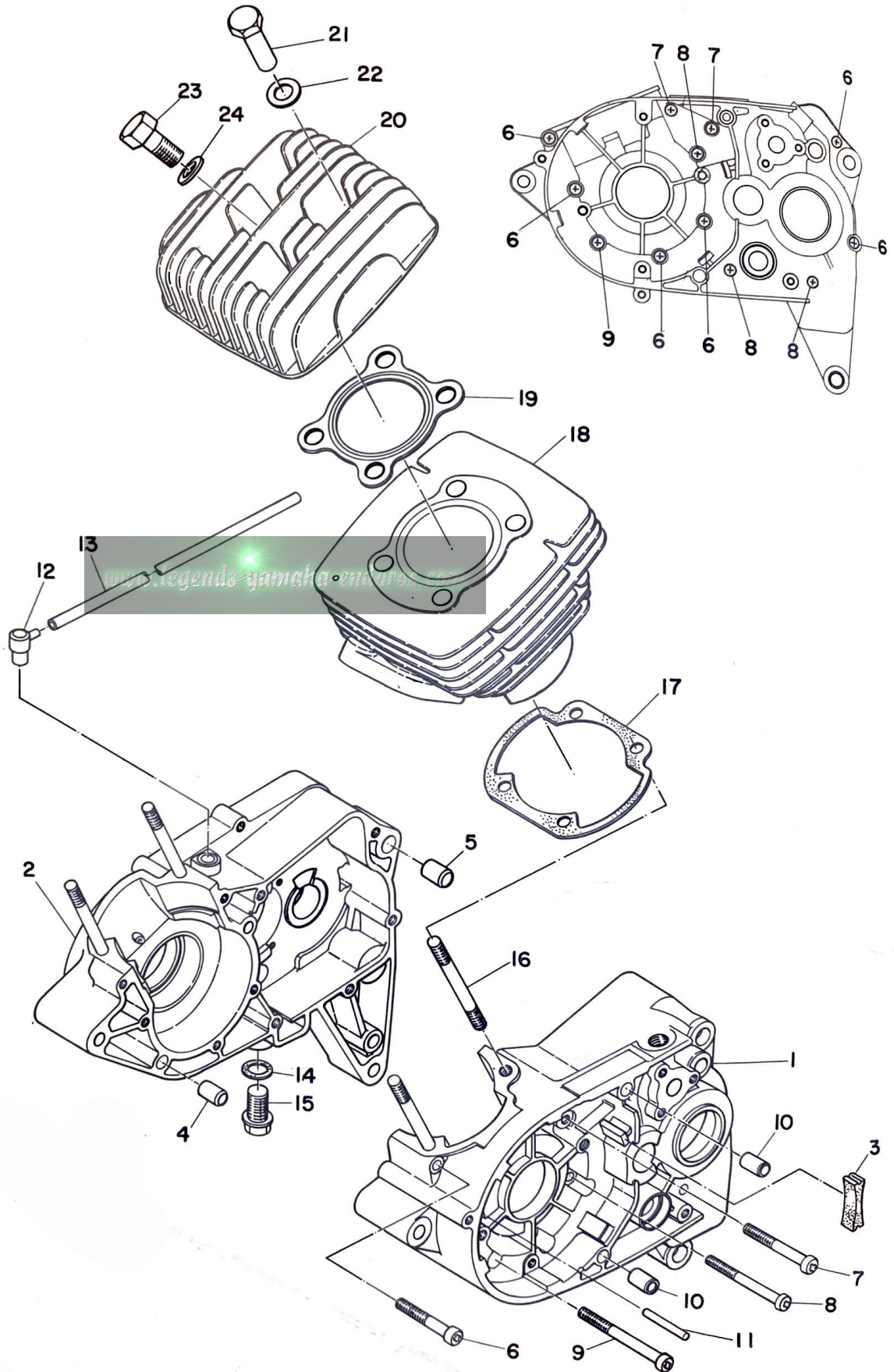
NUMERICAL INDEX

ENGINE

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PARTS

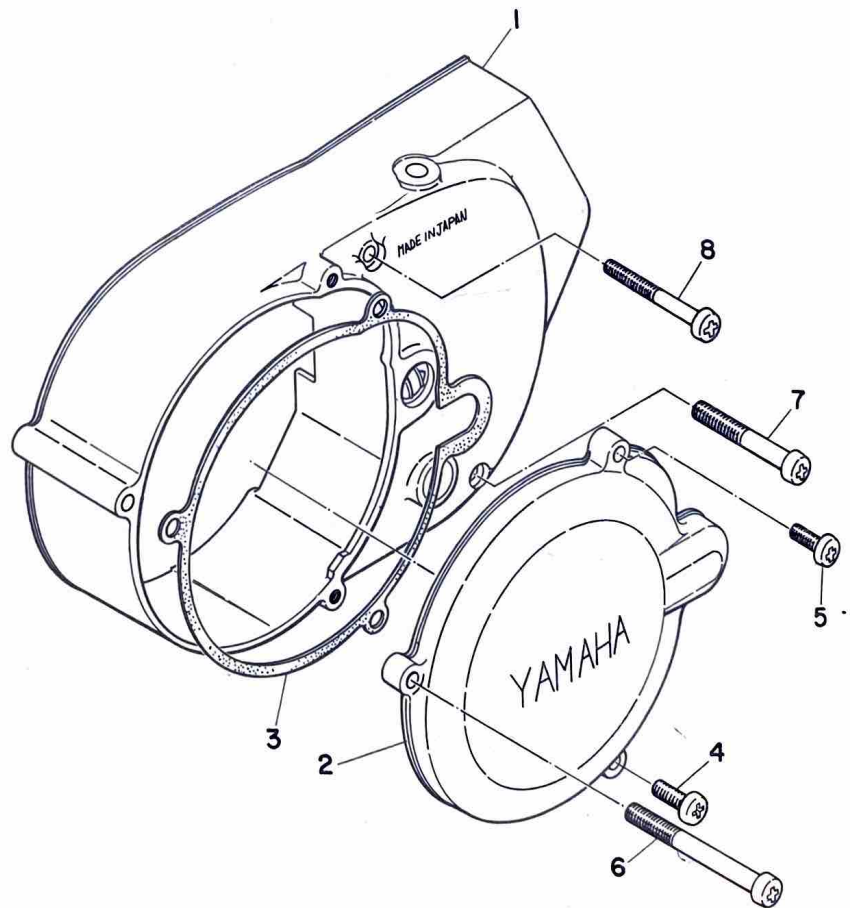
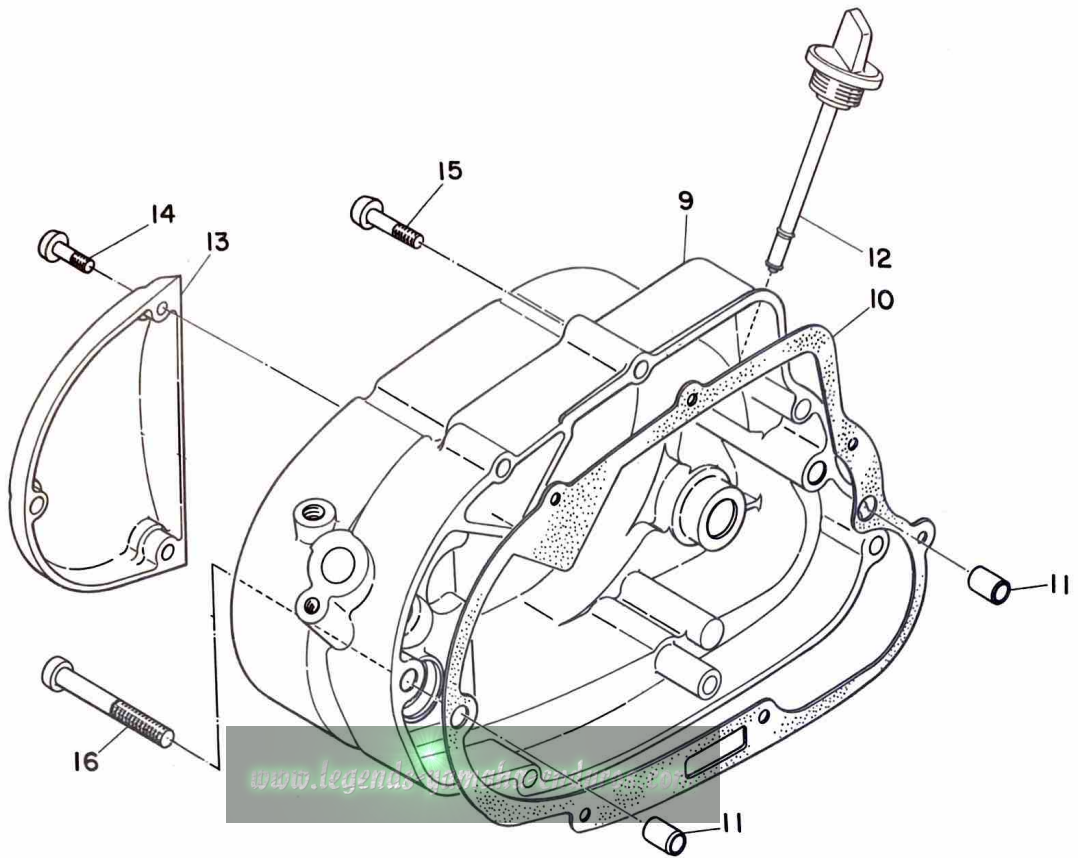
Fig. 1 CRANKCASE



CRANKCASE

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|------------------------|-------------|-------|-------|-----|---------|
| | | | | AT1-B | CT1-B | | |
| 1- 1 | 248-15111-00 | CASE, crank (L.H) | (ISO) | 1 | 1 | | |
| 1- 2 | 248-15121-00 | CASE, crank (R.H) | (ISO) | 1 | 1 | | |
| 1- 3 | 248-15357-00 | GROMMET | | 1 | 1 | | |
| 1- 4 | 91810-03016 | PIN, dowel | 8.5-10-16 | 1 | 1 | | |
| 1- 5 | 91800-16016 | PIN, dowel | 10.5-14-16 | 1 | 1 | | |
| 1- 6 | 92501-06045 | SCREW, pan head | | 6 | 6 | | |
| 1- 7 | 92501-06055 | SCREW, pan head | | 2 | 2 | | |
| 1- 8 | 92501-06065 | SCREW, pan head | | 3 | 3 | | |
| 1- 9 | 92501-06070 | SCREW, pan head | | 1 | 1 | | |
| 1-10 | 91810-03014 | PIN, dowel | 8.5 -10-14 | 2 | 2 | | |
| 1-11 | 93603-14026 | PIN, dowel | 3-14 | 1 | | | |
| 1-12 | 120-15371-00 | BREATHER | | 1 | 1 | | |
| 1-13 | 248-15373-00 | PIPE, breather | | 1 | 1 | | |
| 1-14 | 132-15353-00 | GASKET, drain plug | | 1 | 1 | | |
| 1-15 | 132-15351-00 | PLUG, drain | | 1 | 1 | | |
| 1-16 | 248-11361-00 | BOLT, cylinder holding | | 4 | 4 | | |
| 1-17 | 248-11351-00 | GASKET, cylinder | | 1 | 1 | | |
| 1-18 | 248-11311-00 | CYLINDER | | 1 | | | |
| | 251-11311-00 | CYLINDER | | | 1 | | |
| 1-19 | 248-11181-00 | GASKET, cylinder head | | 1 | | | |
| | 251-11181-00 | GASKET, cylinder head | | | 1 | | |
| 1-20 | 248-11111-01 | HEAD, cylinder | | 1 | | | |
| | 251-11111-00 | HEAD, cylinder | | | 1 | | |
| 1-21 | 248-11171-00 | NUT, cylinder holding | | 4 | 4 | | |
| 1-22 | 248-11175-00 | WASHER, plain | 12.3-20-1.2 | 4 | 4 | | |
| 1-23 | 214-11197-00 | PLUG, blind | | 1 | 1 | | |
| 1-24 | 214-11198-01 | GASKET | | 1 | 1 | | |

Fig. 2 CRANKCASE COVER

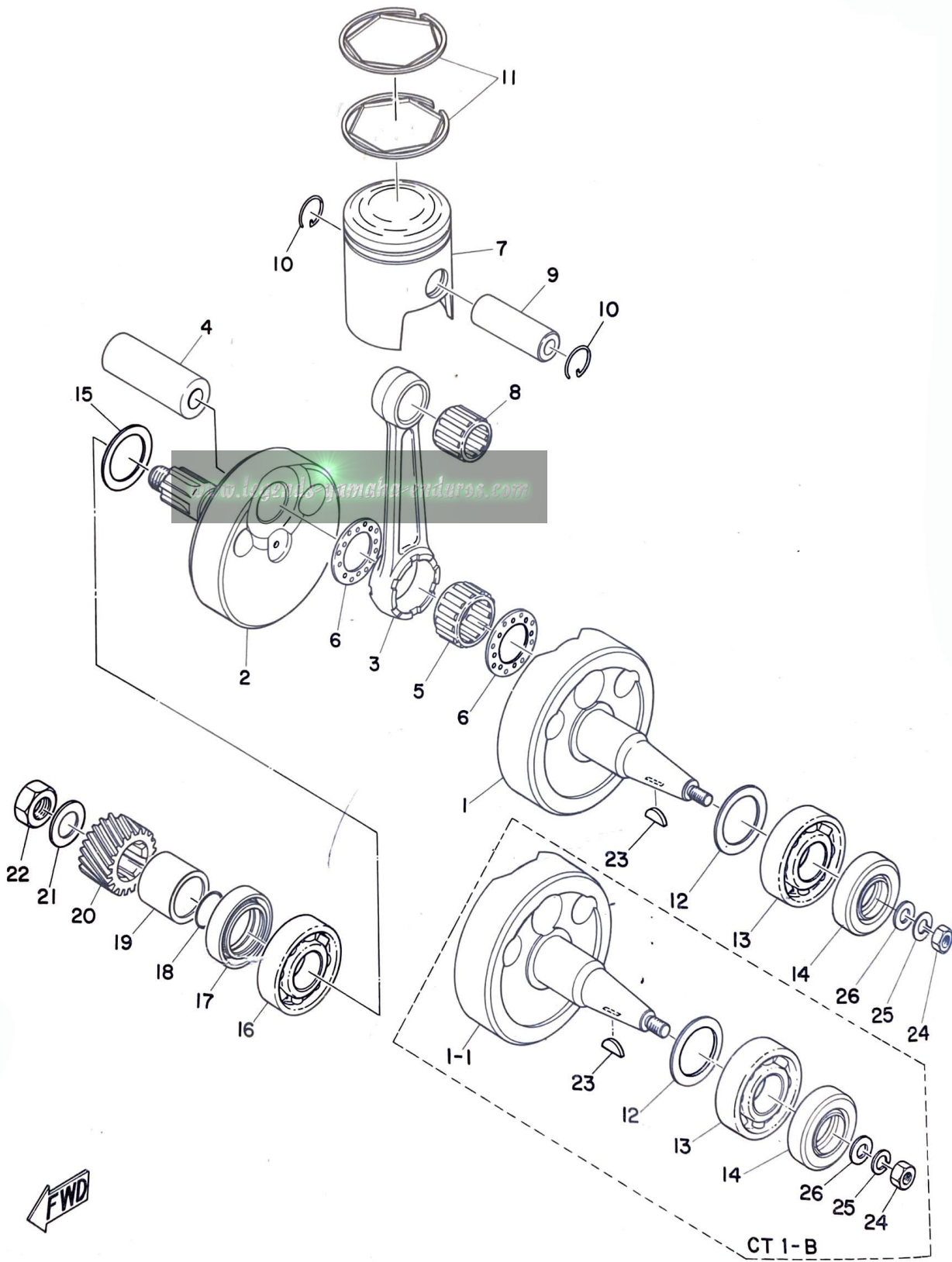


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CRANKCASE COVER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|--------------------------|-------------|-------|-------|------|---------|
| | | | | ATI-B | CTI-B | | |
| 2- 1 | 248-15410-00 | CRANK CASE COVER ASS'Y | (ISO) | 1 | 1 | | |
| 2- 2 | 261-15415-00 | COVER, generator | | 1 | | 766 | |
| | 248-15415-00 | COVER, generator | | | 1 | 629 | |
| 2- 3 | 248-15455-00 | GASKET, generator | | 1 | 1 | 605 | |
| 2- 4 | 92501-06018 | SCREW, pan head | | 1 | 1 | 1858 | |
| 2- 5 | 92501-06018 | SCREW, pan head | | 1 | 1 | 2015 | |
| 2- 6 | 92501-06070 | SCREW, pan head | | 1 | 1 | 328 | |
| 2- 7 | 92501-06050 | SCREW, pan head | | 2 | 2 | 6199 | |
| 2- 8 | 92501-06060 | SCREW, pan head | | 1 | 1 | | |
| 2- 9 | 248-15421-00 | COVER, crank case (R.H) | (ISO) | 1 | 1 | | |
| 2-10 | 248-15451-00 | GASKET, crank case cover | | 1 | 1 | | |
| 2-11 | 91810-03014 | PIN, dowel | 8.5-10-14 | 2 | 2 | | |
| 2-12 | 180-15362-00 | PLUG, oil level | | 1 | 1 | | |
| 2-13 | 248-15416-00 | COVER, oil pump | | 1 | 1 | | |
| 2-14 | 92501-06018 | SCREW, pan head | | 3 | 3 | | |
| 2-15 | 92501-06035 | SCREW, pan head | | 6 | 6 | | |
| 2-16 | 92501-06060 | SCREW, pan head | | 1 | 1 | | |

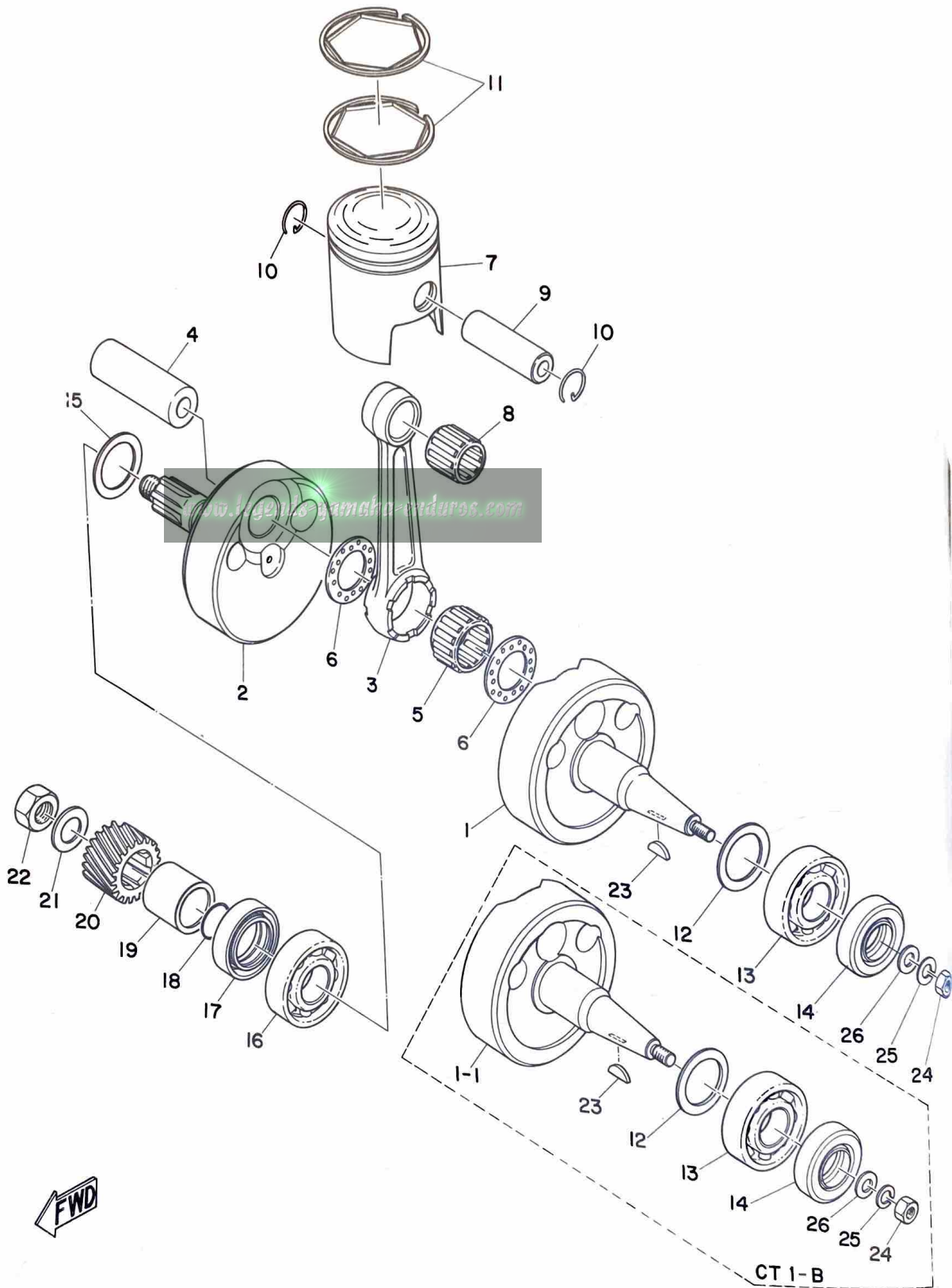
Fig. 3 CRANK & PISTON



CRANK & PISTON

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|-----------------|---------------------|----------------------------|-------------|-------|-------|-----|-------------|
| | | | | ATI-B | CTI-B | | |
| 3- 0-1 | 261-11400-60 | CRANK ASS'Y | | 1 | | | |
| 3- 0-2 | 248-11400-00 | CRANK ASS'Y | | | 1 | | |
| 3- 1 | 261-11412-60 | . CRANK (L.H) | | 1 | | | |
| 3- 1-1 | 248-11412-00 | . CRANK (L.H) | | | 1 | | |
| 3- 2 | 248-11422-00 | . CRANK (R.H) | | 1 | 1 | | |
| 3- 3 | 248-11651-00 | . ROD, connecting | | 1 | 1 | | |
| 3- 4 | 248-11681-00 | . PIN, crank | | 1 | 1 | | |
| 3- 5 | 93310-42231 | . BEARING, con-rod big end | | 1 | 1 | | |
| 3- 6 | 164-11685-00 | . WASHER, crank pin | | 2 | 2 | | |
| 3- 7 | 248-11631-00-96 | PISTON (STD) (0.96) | | U.R | 1 | | |
| | 248-11631-00-97 | PISTON (STD) (0.97) | | | | | |
| | 248-11631-00-98 | PISTON (STD) (0.98) | | | | | |
| | 248-11631-00-99 | PISTON (STD) (0.99) | | | | | |
| | 248-11631-00-01 | PISTON (STD) (.00) | | | | | |
| | 248-11631-10 | PISTON (1st o. s) | 0.25mm | | | | |
| | 248-11631-20 | PISTON (2nd o. s) | 0.5mm | | | | |
| | 251-11631-00-96 | PISTON (STD) (0.96) | | | | | |
| | 251-11631-00-97 | PISTON (STD) (0.97) | | | | | |
| | 251-11631-00-98 | PISTON (STD) (0.98) | | | | | |
| 251-11631-00-99 | PISTON (STD) (0.99) | | U.R | 1 | | | |
| 251-11631-00-01 | PISTON (STD) (.00) | | | | | | |
| 251-11631-10 | PISTON (1st o. s) | 0.25mm | | 1 | | | |
| 251-11631-20 | PISTON (2nd o. s) | 0.5mm | | 1 | | | |
| 3- 8 | 93310-21636 | BEARING, con-rod small end | | 1 | | | 93310-21643 |
| | 93310-21632 | BEARING, con-rod small end | | | 1 | | |
| 3- 9 | 137-11633-00 | PIN, piston | | 1 | | | |
| | 251-11633-00 | PIN, piston | | | 1 | | |
| 3-10 | 137-11634-00 | CLIP, piston pin | | 2 | 2 | | |
| 3-11 | 248-11601-00 | PISTON RING SET (STD) | | 1s | | | |
| | 248-11601-10 | PISTON RING SET (1st o. s) | 0.25mm | 1s | | | |
| | 248-11601-20 | PISTON RING SET (2nd o. s) | 0.5mm | 1s | | | |
| | 251-11601-00 | PISTON RING SET (STD) | | | 1s | | |
| | 251-11601-10 | PISTON RING SET (1st o. s) | 0.25mm | | 1s | | |
| | 251-11601-20 | PISTON RING SET (2nd o. s) | 0.5mm | | 1s | | |
| 3-12 | 132-11561-00 | SHIM, crank | 25-35-0.3 | 1 | 1 | | |
| 3-13 | 93306-20504 | BEARING | 6205C3 | 1 | 1 | | 93306-20517 |
| 3-14 | 93102-25061 | OIL SEAL | SD-25-40-8 | 1 | 1 | | |
| 3-15 | 136-11561-00-03 | SHIM, crank | 20-30-0.3 | | | | |

Fig. 3 CRANK & PISTON

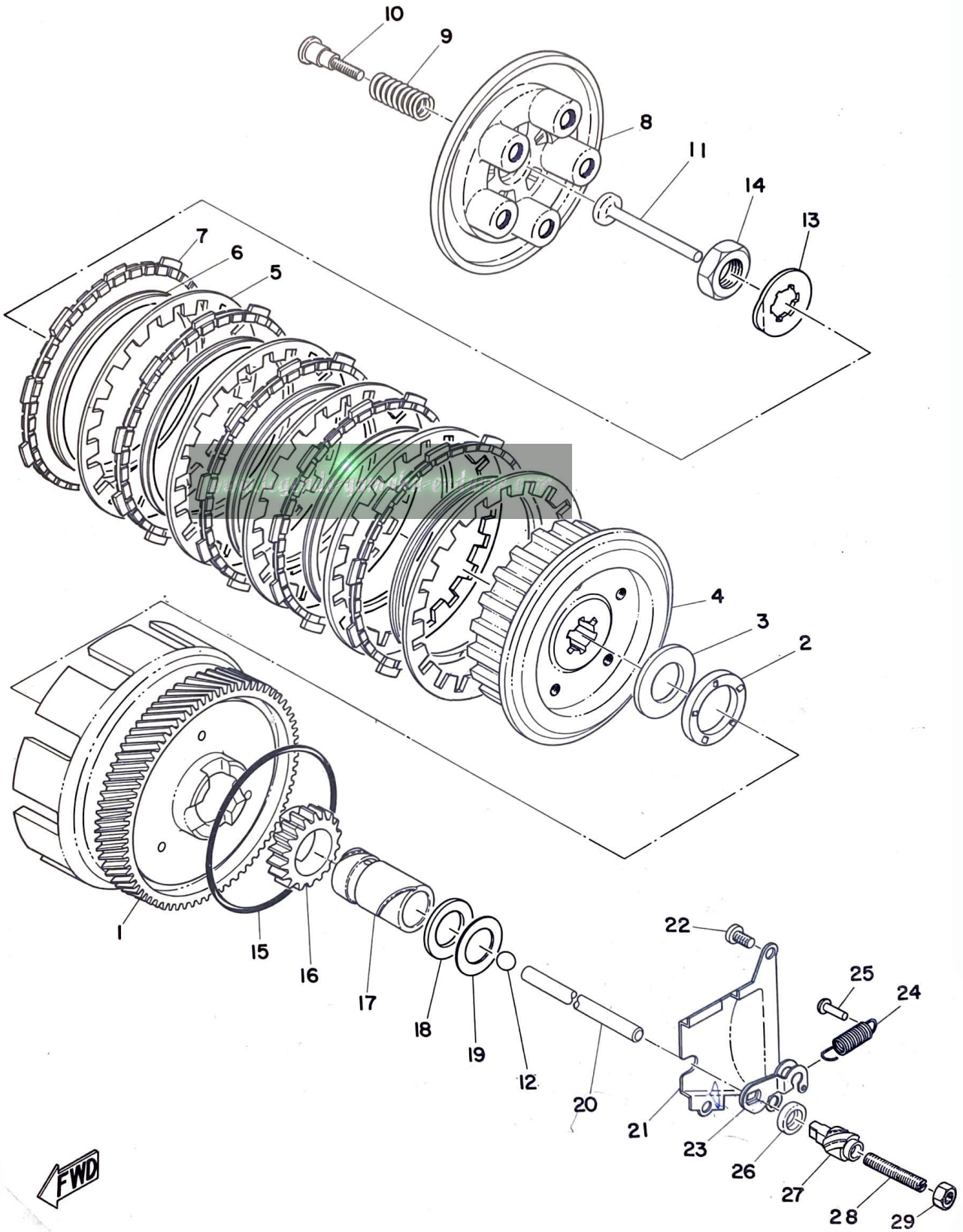


CRANK & PISTON

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|---------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| | 136-11561-00-04 | SHIM, crank | 20-30-0.4 | | | | |
| | 136-11561-00-05 | SHIM, crank | 20-30-0.5 | U.R | U.R | | |
| | 136-11561-00-06 | SHIM, crank | 20-30-0.6 | 1 | 1 | | |
| | 136-11561-00-07 | SHIM, crank | 20-30-0.7 | | | | |
| | 136-11561-00-08 | SHIM, crank | 20-30-0.8 | | | | |
| 3-16 | 93306-30405 | BEARING | 6304C3 | 1 | 1 | | |
| 3-17 | 93103-28011 | OIL SEAL | SW-28-40-8 | 1 | 1 | | |
| 3-18 | 93210-18023 | O-RING | 1.2-17.6 | 1 | 1 | | |
| 3-19 | 248-16136-00 | COLLAR, distance | | 1 | 1 | | |
| 3-20 | 248-16111-00 | GEAR, primary drive | 19T | 1 | 1 | | |
| 3-21 | 164-16119-00 | SPRING, Belleville | | 1 | 1 | | |
| 3-22 | 137-16377-00 | NUT, lock | | 1 | 1 | | |
| 3-23 | 146-11545-00 | KEY, woodruff | | 1 | 1 | | |
| 3-24 | 214-11555-01 | NUT, crank shaft | | | 1 | | |
| 3-25 | 92901-12100 | WASHER, spring | | | 1 | | |
| 3-26 | 214-11557-01 | WASHER | | | 1 | | |

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Fig. 4 CLUTCH

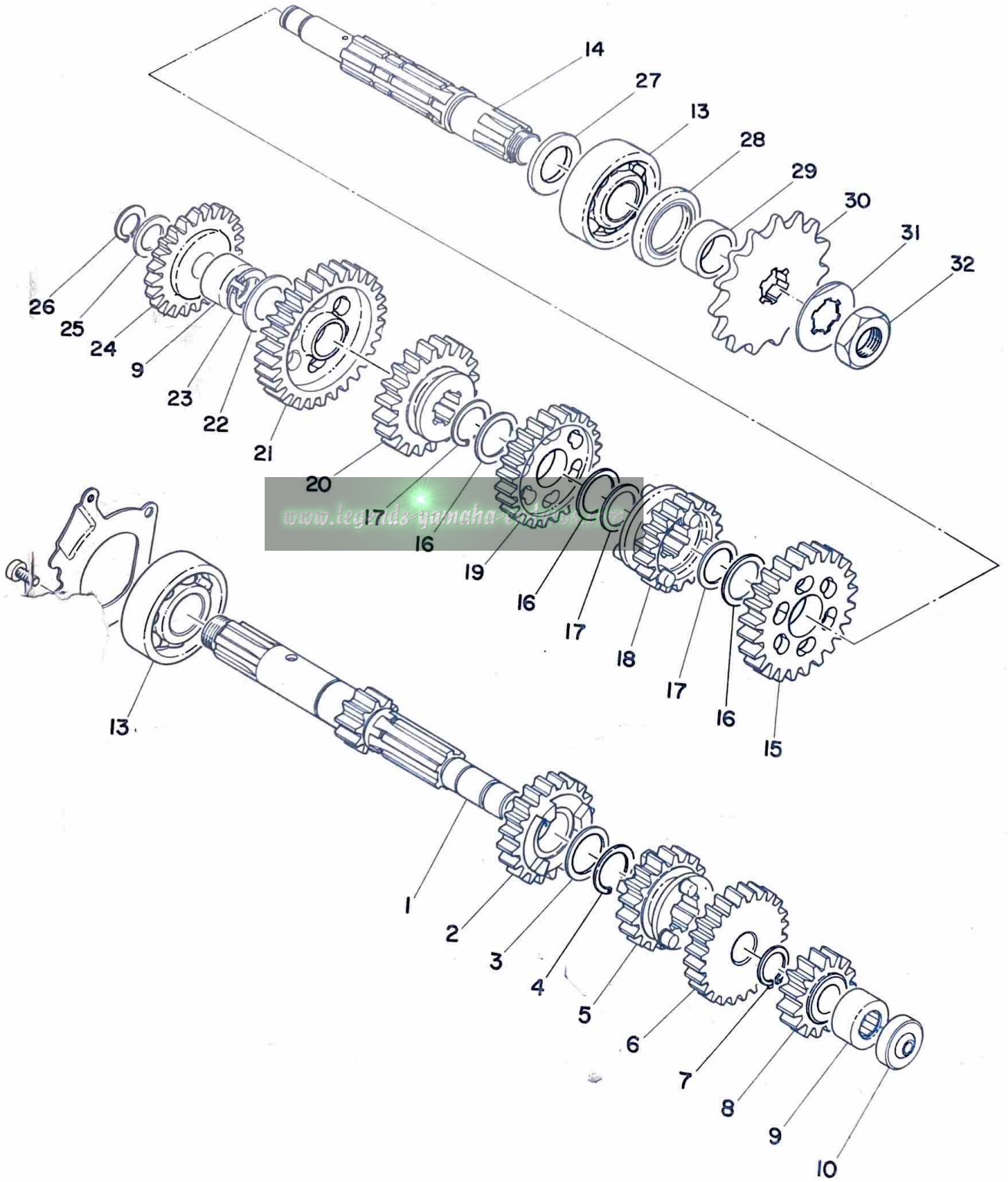


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CLUTCH

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|--------------|-----------------------|--------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 4- 0-1 | 248-16301-01 | CLUTCH ASS'Y | (ISO) | 1 | 1 | | |
| 4- 1 | 248-16150-02 | . PRIMARY DRIVEN GEAR | 74T | 1 | 1 | | |
| 4- 2 | 93341-22603 | . BEARING, thrust | | 1 | 1 | | |
| 4- 3 | 174-16154-00 | . PLATE, thrust (R.H) | 20-38-2 | 1 | 1 | | |
| 4- 4 | 174-16371-01 | . BOSS, clutch | (ISO) | 1 | 1 | | |
| 4- 5 | 137-16324-00 | . PLATE, clutch | | 5 | 5 | | |
| 4- 6 | 137-16367-00 | . RING, cushion | | 5 | 5 | | |
| 4- 7 | 132-16321-00 | . PLATE, friction | | 5 | 5 | | |
| 4- 8 | 132-16351-00 | . PLATE, pressure | | 1 | 1 | | |
| 4- 9 | 132-16333-00 | . SPRING, clutch | | 5 | 5 | | |
| 4-10 | 132-16337-01 | . SCREW, spring | (ISO) | 5 | 5 | | |
| 4-11 | 137-16356-00 | ROD, push (1) | | 1 | 1 | | |
| 4-12 | 93501-04011 | BALL | 1/4" | 1 | 1 | | |
| 4-13 | 102-17464-00 | WASHER, lock | | 1 | 1 | | |
| 4-14 | 102-17463-00 | NUT, lock | | 1 | 1 | | |
| 4-15 | 93210-85075 | O-RING | 3.1-84.4 | 1 | 1 | | |
| 4-16 | 251-15631-00 | GEAR, kick pinion | 18T | 1 | 1 | | |
| 4-17 | 174-16176-01 | COLLAR, distance | | 1 | 1 | | |
| 4-18 | 174-16164-00 | PLATE, thrust (L.H) | 20.2-31-2 | 1 | 1 | | |
| 4-19 | 248-16164-01 | PLATE, thrust (L.H) | 20.2-31-3 | 1 | 1 | | |
| 4-20 | 248-16357-00 | ROD, push (2) | | 1 | 1 | | |
| 4-21 | 248-18248-00 | SEAL, dust | | 1 | 1 | | |
| 4-22 | 98501-05008 | SCREW, pan head | (ISO) | 3 | 3 | | |
| 4-23 | 241-16342-00 | LEVER, push | | 1 | 1 | | |
| 4-24 | 132-16345-00 | SPRING, lever return | | 1 | 1 | | |
| 4-25 | 132-16346-00 | HOOK, spring | | 1 | 1 | | |
| 4-26 | 93104-11028 | OIL SEAL | SO-10.5-15-3 | 1 | 1 | | |
| 4-27 | 241-16341-01 | SCREW, push | | 1 | 1 | | |
| 4-28 | 241-16343-00 | SCREW, adjusting | | 1 | 1 | | |
| 4-29 | 92801-06300 | NUT | | 1 | 1 | | |

Fig. 5 TRANSMISSION

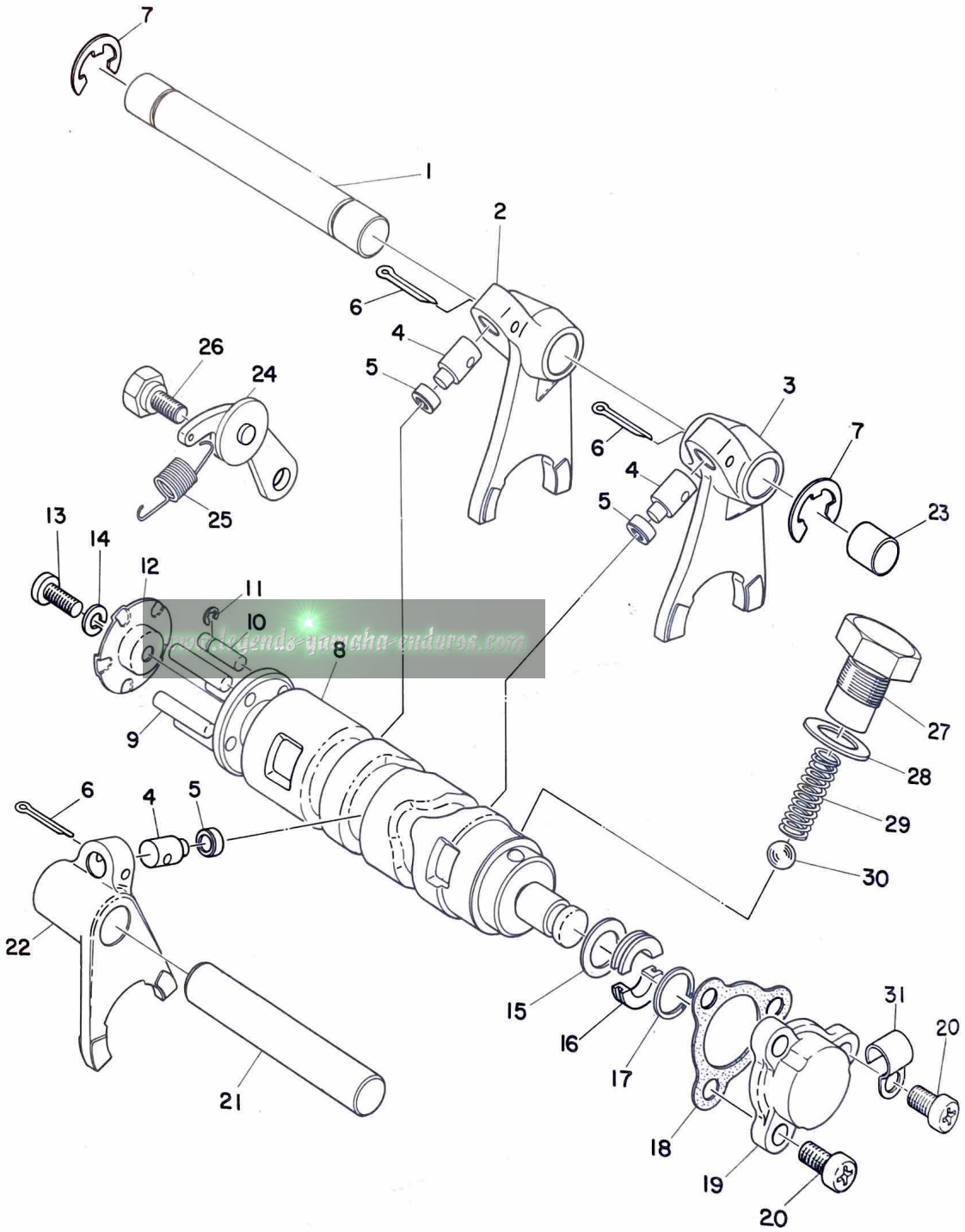


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TRANSMISSION

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|-----------------|-------------------|-------------|-------|-------|-------|----------------------|
| | | | | ATI-B | CTI-B | | |
| 5- 1 | 248-17411-00 | AXLE, main | | 1 | 1 | | |
| 5- 2 | 248-17141-00 | GEAR, 4th pinion | 23T | 1 | 1 | | |
| 5- 3 | 132-17216-00 | WASHER, gear hold | 20-25-1 | 1 | 1 | | |
| 5- 4 | 132-17414-00 | CLIP | | 1 | 1 | | |
| 5- 5 | 248-17131-00 | GEAR, 3rd pinion | 19T | 1 | 1 | | |
| 5- 6 | 248-17151-00 | GEAR, 5th pinion | 25T | 1 | 1 | | |
| 5- 7 | 93410-15005 | CIRCLIP | | 1 | 1 | | |
| 5- 8 | 248-17121-00 | GEAR, 2nd pinion | 15T | 1 | 1 | | |
| 5- 9 | 93315-31502 | BEARING | | 2 | 2 | | |
| 5-10 | 132-15389-00 | SEAL, push rod | | 1 | 1 | | |
| 5-11 | 248-17471-01 | PLATE, cover | | 1 | 1 | | |
| 5-12 | 98501-05012 | SCREW, pan head | (ISO) | 3 | 3 | | |
| 5-13 | 93306-30401 | BEARING | 6303 | 2 | 2 | | |
| 5-14 | 248-17421-00 | AXLE, drive | | 1 | 1 | | |
| 5-15 | 248-17221-00 | GEAR, 2nd wheel | 30T | 1 | 1 | | |
| 5-16 | 132-17216-00 | WASHER, gear hold | 20-25-1 | 3 | 3 | | |
| 5-17 | 132-17414-00 | CLIP | | 3 | 3 | | |
| 5-18 | 248-17251-00 | GEAR, 5th wheel | 20T | 1 | 1 | | |
| 5-19 | 248-17231-00 | GEAR, 3rd wheel | 26T | 1 | 1 | | |
| 5-20 | 248-17241-00 | GEAR, 4th wheel | 23T | 1 | 1 | | |
| 5-21 | 248-17211-00 | GEAR, 1st wheel | 35T | 1 | 1 | | |
| 5-22 | 164-17427-00-06 | SHIM, drive axle | 15.2-30-0.6 | 1 | 1 | | |
| 5-23 | 93440-15012 | CIRCLIP | | 1 | 1 | | |
| 5-24 | 251-15651-00 | GEAR, kick idle | 26T | 1 | 1 | | ? 261-15651-00 (25T) |
| 5-25 | 132-15653-00-12 | WASHER, thrust | 13.3-22-1.2 | U.R. | U.R. | | |
| | 132-15653-00-14 | WASHER, thrust | 13.3-22-1.4 | 1 | 1 | | |
| 5-26 | 93410-13004 | CIRCLIP | | 1 | 1 | | |
| 5-27 | 248-17429-00 | SPACER | 20-30-3 | 1 | 1 | | |
| 5-28 | 93102-26042 | OIL SEAL | SD-26-38-5 | 1 | 1 | | |
| 5-29 | 164-17462-00 | COLLAR, distance | 10.1-16-9.3 | 1 | 1 | | |
| 5-30 | 174-17461-30 | SPROCKET, drive | 13T | | | | |
| | 174-17461-40 | SPROCKET, drive | 14T | U.R. | U.R. | | 3001 |
| | 174-17461-50 | SPROCKET, drive | 15T | 1 | 1 | CSA2. | |
| | 174-17461-60 | SPROCKET, drive | 16T | | | | S.T.D(ATI-B) |
| 5-31 | 102-17464-00 | WASHER, lock | | 1 | 1 | | S.T.D(CTI-B) |
| 5-32 | 102-17463-00 | NUT, lock | | 1 | 1 | | |

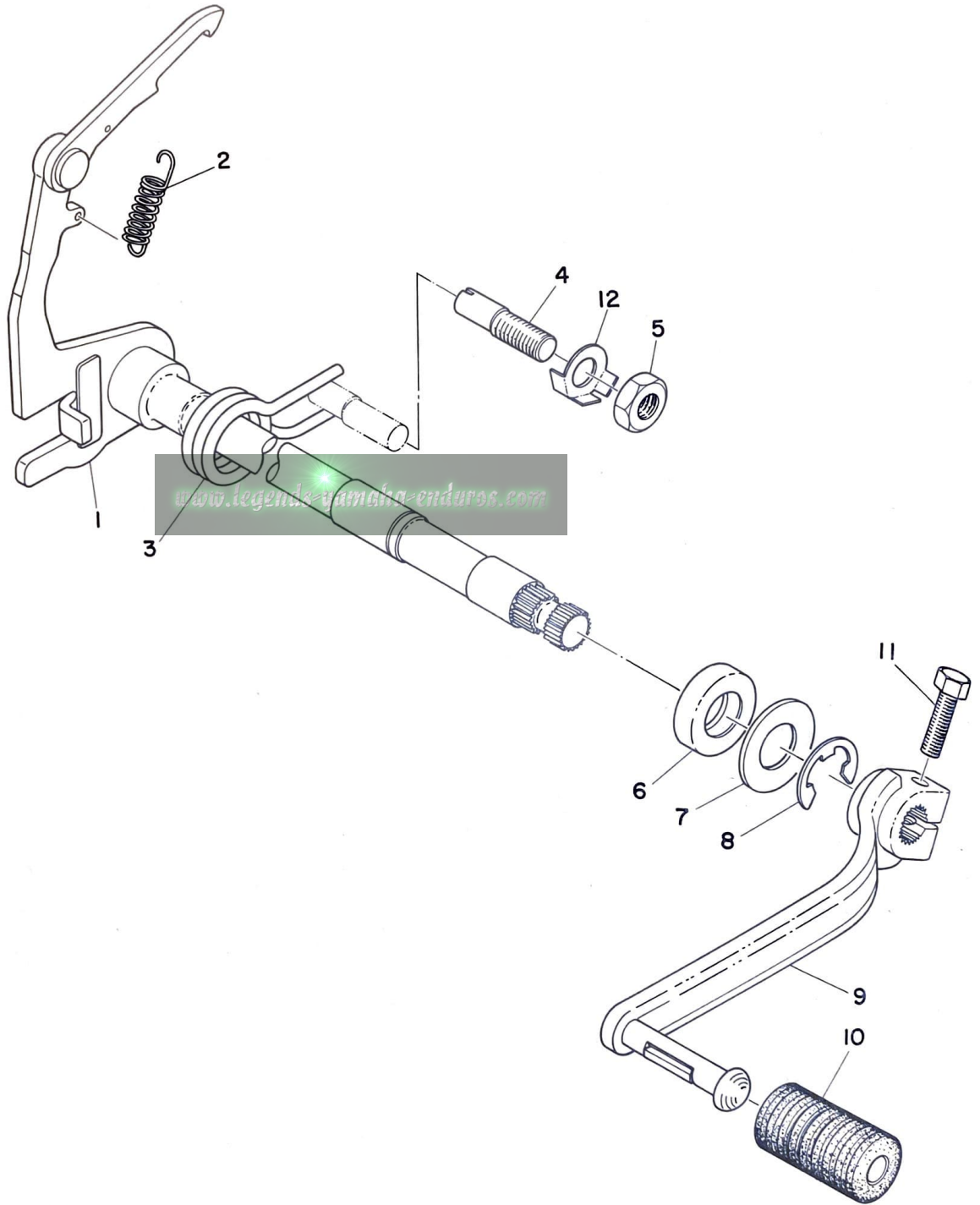
Fig. 6 SHIFTER A



SHIFTER A

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|---|-----------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 6- 1 | 214-18531-00 | BAR, shift fork guide | | 1 | 1 | | |
| 6- 2 | 248-18513-00 | FORK, shift 3 | | 1 | 1 | | |
| 6- 3 | 248-18511-00 | FORK, shift 1 | | 1 | 1 | | |
| 6- 4 | 137-18552-00 | PIN, cam follower | | 3 | 3 | | |
| 6- 5 | 136-18551-00 | ROLLER, cam follower | | 3 | 3 | | |
| 6- 6 | 91401-25017 | PIN, cotter | | 3 | 3 | | |
| 6- 7 | 93430-10017 | CIRCLIP | | 2 | 2 | | |
| 6- 8 | 248 ³¹⁵ -18541-00 | CAM, shift | (ISO) | 1 | 1 | | |
| 6- 9 | 93604-22050 | PIN, dowel | 4-21.8 | 4 | 4 | | |
| 6-10 | 174-18544-00 | PIN, locating | | 1 | 1 | | |
| 6-11 | 93430-03014 | CLIP, locating pin | | 1 | 1 | | |
| 6-12 | 164-18561-00 | PLATE, side | | 1 | 1 | | |
| 6-13 | 98501-05012 | SCREW, pan head | (ISO) | 1 | 1 | | |
| 6-14 | 92901-05100 | WASHER, spring | | 1 | 1 | | |
| 6-15 | 164-18572-00 | WASHER, plain | 12.1-18-1.0 | 1 | 1 | | |
| 6-16 | 164-18571-00 | HOLDER, shift cam | | 2 | 2 | | |
| 6-17 | 93440-15012 | CIRCLIP | | 1 | 1 | | |
| 6-18 | 164-18579-00 | GASKET, plug blind | | 1 | 1 | | |
| 6-19 | 164-18589-00 | PLUG, blind shift cam | | 1 | 1 | | |
| 6-20 | 92501-06012 | SCREW, pan head | | 3 | 3 | | |
| 6-21 | 248-18531-00 | BAR, shift fork guide | | 1 | 1 | | |
| 6-22 | 248-18512-00 | FORK, shift 2 | | 1 | 1 | | |
| 6-23 | 214-15385-00 | PLUG, blind | | 1 | 1 | | |
| 6-24 | 132-18140-00 | STOPPER LEVER ASS'Y | | 1 | 1 | | |
| 6-25 | 132-18143-00 | SPRING, stopper | | 1 | 1 | | |
| 6-26 | 132-18177-00 | BOLT, stopper | | 1 | 1 | | |
| 6-27 | 174-18578-00 | SCREW, spring | 14.5-21-1.5 | 1 | 1 | | |
| 6-28 | 137-15353-00 | GASKET | | 1 | 1 | | |
| 6-29 | 174-18558-00 | SPRING, neutral | | 1 | 1 | | |
| 6-30 | 93505-16006 | BALL | 5/16" | 1 | 1 | | |
| 6-31 | 164-82594-00 | CLAMP | | 1 | 1 | | |

Fig. 7 SHIFTER B

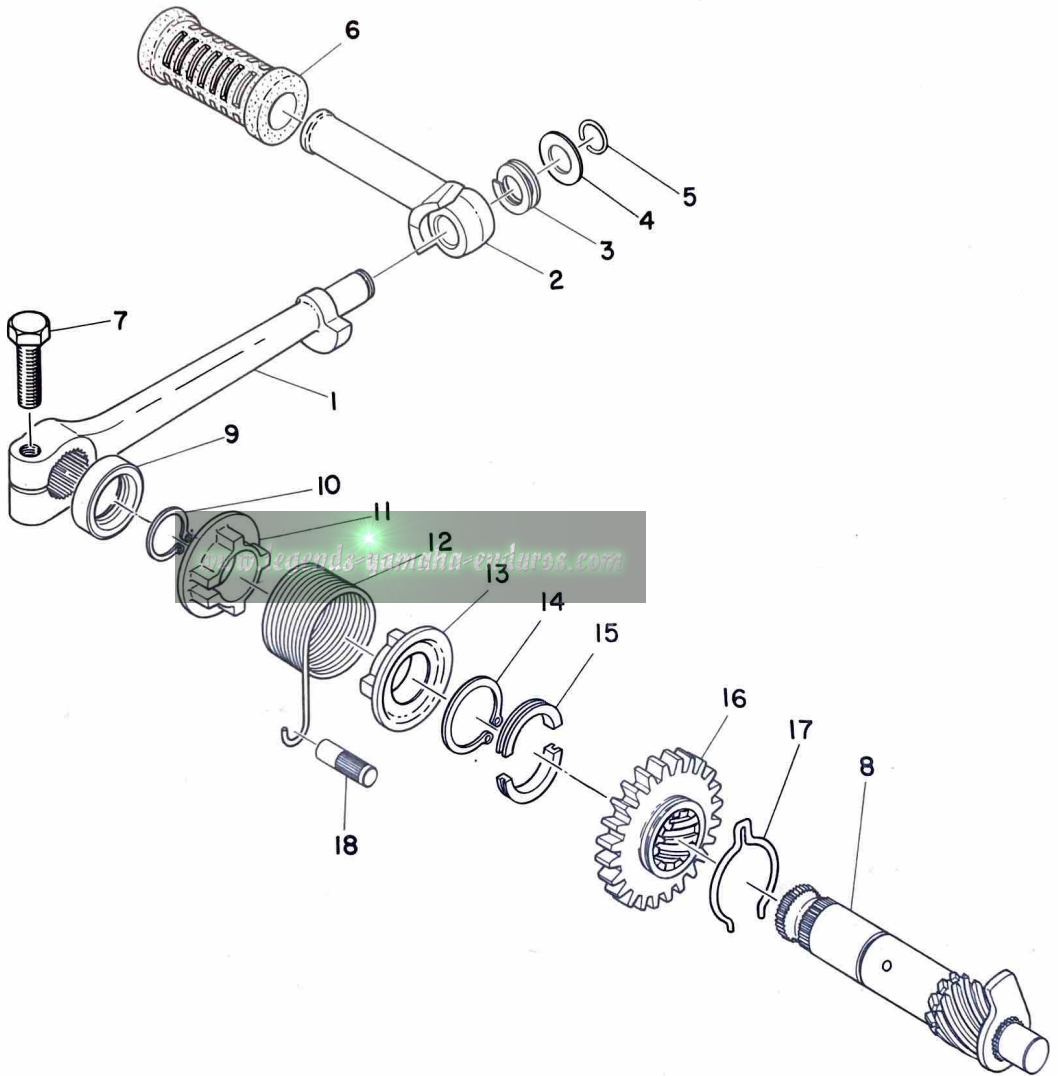


SHIFTER B

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|----------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 7- 1 | 248-18101-00 | CHANGE SHAFT ASS'Y | | 1 | 1 | | |
| 7- 2 | 132-18123-00 | SPRING, shift arm | | 1 | 1 | | |
| 7- 3 | 132-18124-00 | SPRING, shift return | | 1 | 1 | | |
| 7- 4 | 132-18133-00 | SCREW, adjusting | | 1 | 1 | | |
| 7- 5 | 98801-08100 | NUT | (ISO) | 1 | 1 | | |
| 7- 6 | 93109-14005 | OIL SEAL | SDO-14-24-6 | 1 | 1 | | |
| 7- 7 | 248-18137-00 | WASHER, change axle | 14.1-28-16 | 1 | 1 | | |
| 7- 8 | 93430-12009 | CIRCLIP | | 1 | 1 | | |
| 7- 9 | 173-18111-01 | PEDAL, change | | 1 | | | |
| | 248-18111-00 | PED AL, change | | | 1 | | |
| 7-10 | 132-18113-01 | COVER, change pedal | | 1 | 1 | | |
| 7-11 | 91201-06020 | BOLT | | 1 | 1 | | |
| 7-12 | 248-18139-09 | WASHER, lock | | 1 | 1 | | |

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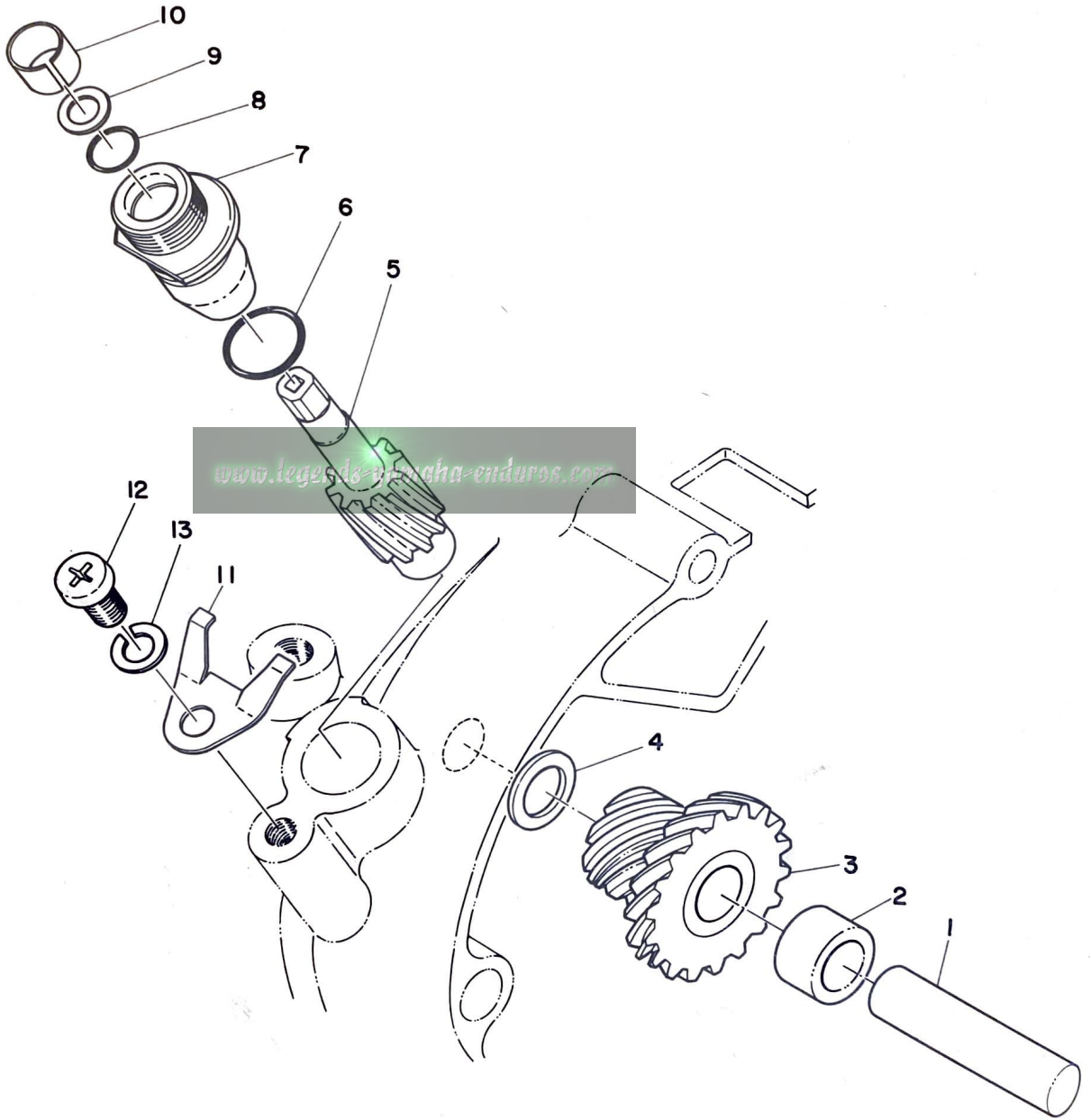
Fig. 8 KICK



KICK

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|--------------|----------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 8- 0-1 | 248-15610-00 | KICK CRANK ASS'Y | | 1 | 1 | | |
| 8- 1 | 248-15611-00 | . CRANK, kick | | 1 | 1 | | △ |
| 8- 2 | 214-15612-01 | . LEVER, kick | | 1 | 1 | | |
| 8- 3 | 214-15625-01 | . SPRING, kick crank | | 1 | 1 | | |
| 8- 4 | 214-15616-00 | . WASHER, kick lever | | 1 | 1 | | |
| 8- 5 | 214-15617-00 | . CLIP, kick lever | | 1 | 1 | | |
| 8- 6* | 214-15618-00 | COVER, kick lever | | 1 | 1 | | |
| 8- 7 | 97201-08030 | BOLT | (ISO) | 1 | 1 | | |
| 8- 8 | 251-15660-00 | KICK AXLE ASS'Y | | 1 | 1 | | 305 |
| 8- 9 | 93104-20017 | OIL SEAL | SO-20-30-7 | 1 | 1 | | |
| 8-10 | 93410-20009 | CIRCLIP | | 1 | 1 | | |
| 8-11 | 214-15676-00 | COVER, spring | | 1 | 1 | | |
| 8-12 | 248-15665-00 | SPRING, kick | | 1 | 1 | | |
| 8-13 | 214-15664-00 | GUIDE, spring | | 1 | 1 | | |
| 8-14 | 93410-30012 | CIRCLIP | | 1 | 1 | | |
| 8-15 | 248-15654-00 | HOLDER, kick gear | | 2 | 2 | | |
| 8-16* | 251-15641-01 | GEAR, kick | 26T | 1 | 1 | | |
| 8-17 | 251-15687-00 | CLIP, kick | | 1 | 1 | | |
| 8-18 | 248-15668-00 | STOPPER, kick spring | | 1 | 1 | | |

Fig. 9 TACHOMETER GEAR

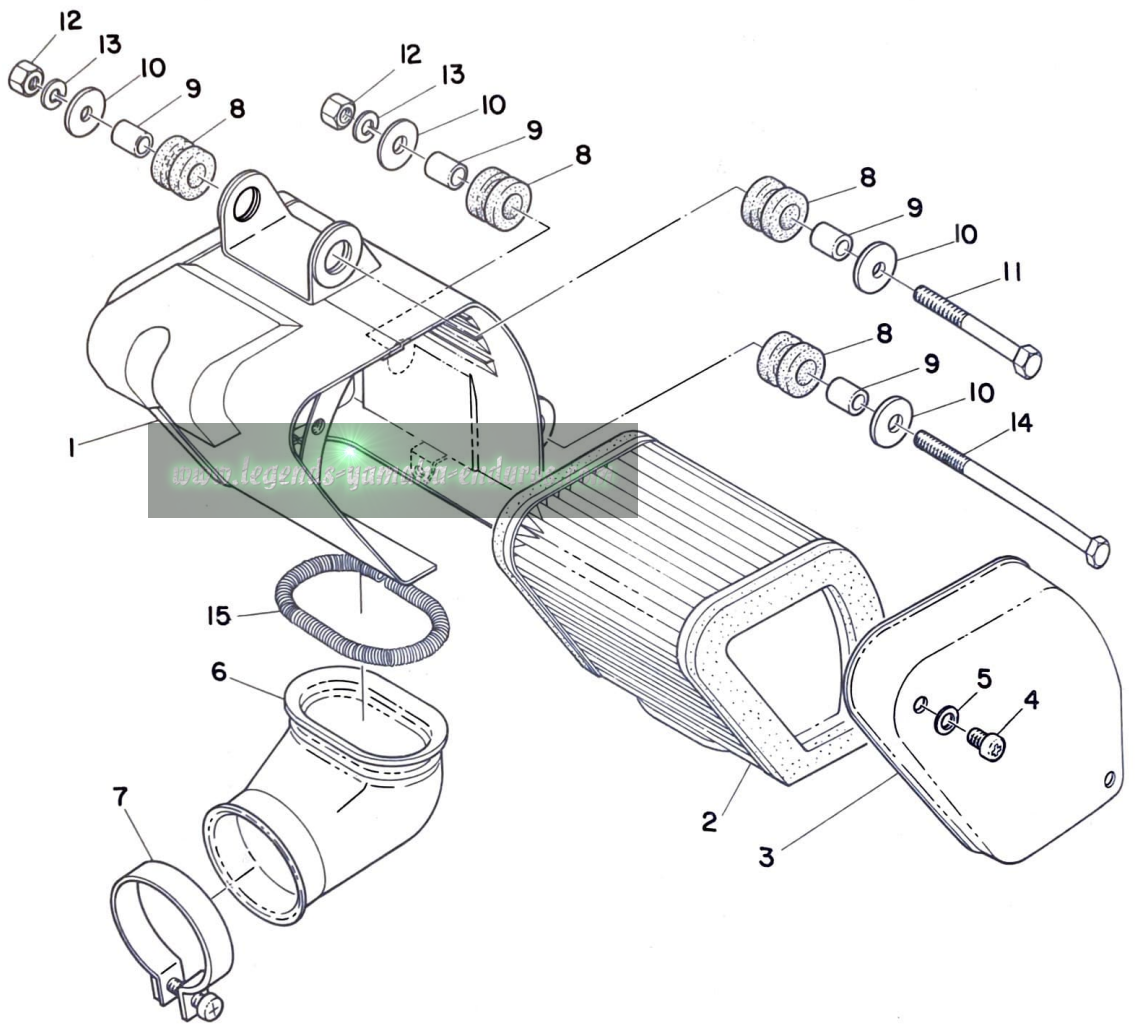


TACHOMETER GEAR

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|------------------|---------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 9- 1 | 248-17861-00 | AXLE, drive gear | | 1 | 1 | | |
| 9- 2 | 248-17839-01 | COLLAR, distance | | 1 | 1 | | |
| 9- 3 | 248-17831-01 | GEAR, drive | | 1 | 1 | | |
| 9- 4 | 248-17837-00 | SHIM | 10.2-16-1 | 1 | 1 | | |
| 9- 5 | 248-17841-00 | GEAR, driven | | 1 | 1 | | |
| 9- 6 | 93210-13016 | O-RING | 1.8 -13 | 1 | 1 | | |
| 9- 7 | 214-17811-01 | HOUSING | | 1 | 1 | | |
| 9- 8 | 93210-07100 | O-RING | 2.2-7.2 | 1 | 1 | | |
| 9- 9 | 214-17847-00 | SHIM | 7.5 -10.8-0.4 | 1 | 1 | | |
| 9-10 | 214-17815-00 | Bushing | | 1 | 1 | | |
| 9-11 | 214-17812-00 | STOPPER | | 1 | 1 | | |
| 9-12 | 92501-06010 | SCREW, pan head | | 1 | 1 | | |
| 9-13 | 92901-06100 | WASHER, spring | | 1 | 1 | | |

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Fig. 10 AIR CLEANER

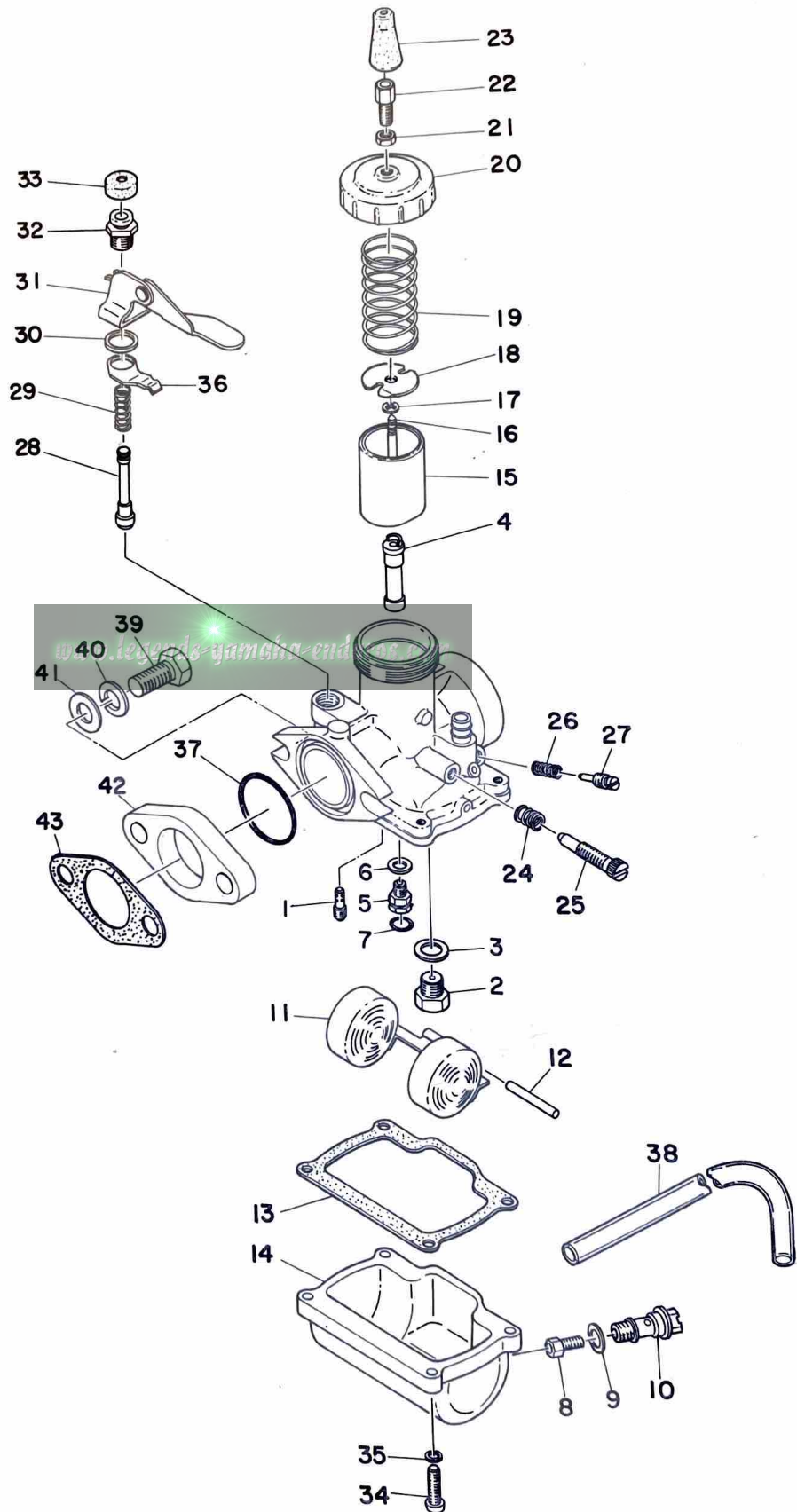


AIR CLEANER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|----------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 10- 1 | 248-14411-01-33 | CASE, air cleaner | (ISO) | 1 | 1 | | |
| 10- 2 | 248-14451-00 | ELEMENT, air cleaner | | 1 | 1 | | |
| 10- 3 | 248-14412-01-33 | CAP, cleaner case | | 1 | 1 | | |
| 10- 4 | 98501-05008 | SCREW, pan head | (ISO) | 2 | 2 | | |
| 10- 5 | 92901-05200 | WASHER, plain | | 2 | 2 | | |
| 10- 6 | 248-14453-00 | JOINT, air cleaner | | 1 | 1 | | |
| 10- 7 | 170-14455-00 | BAND | (ISO) | 1 | 1 | | |
| 10- 8 | 214-21717-00 | DAMPBER, battery box | | 4 | 4 | | |
| 10- 9 | 214-21633-00 | COLLAR, fender mount | | 4 | 4 | | |
| 10-10 | 116-28324-00 | WASHER, leg shield | 6.5-20-1.6 | 4 | 4 | | |
| 10-11 | 91101-06070 | BOLT | | 1 | 1 | | |
| 10-12 | 92801-06200 | NUT | | 2 | 2 | | |
| 10-13 | 92901-06100 | WASHER, spring | | 2 | 2 | | |
| 10-14 | 91101-06090 | BOLT | | 1 | 1 | | |
| 10-15 | 220-14455-00 | BAND | | 1 | 1 | | |

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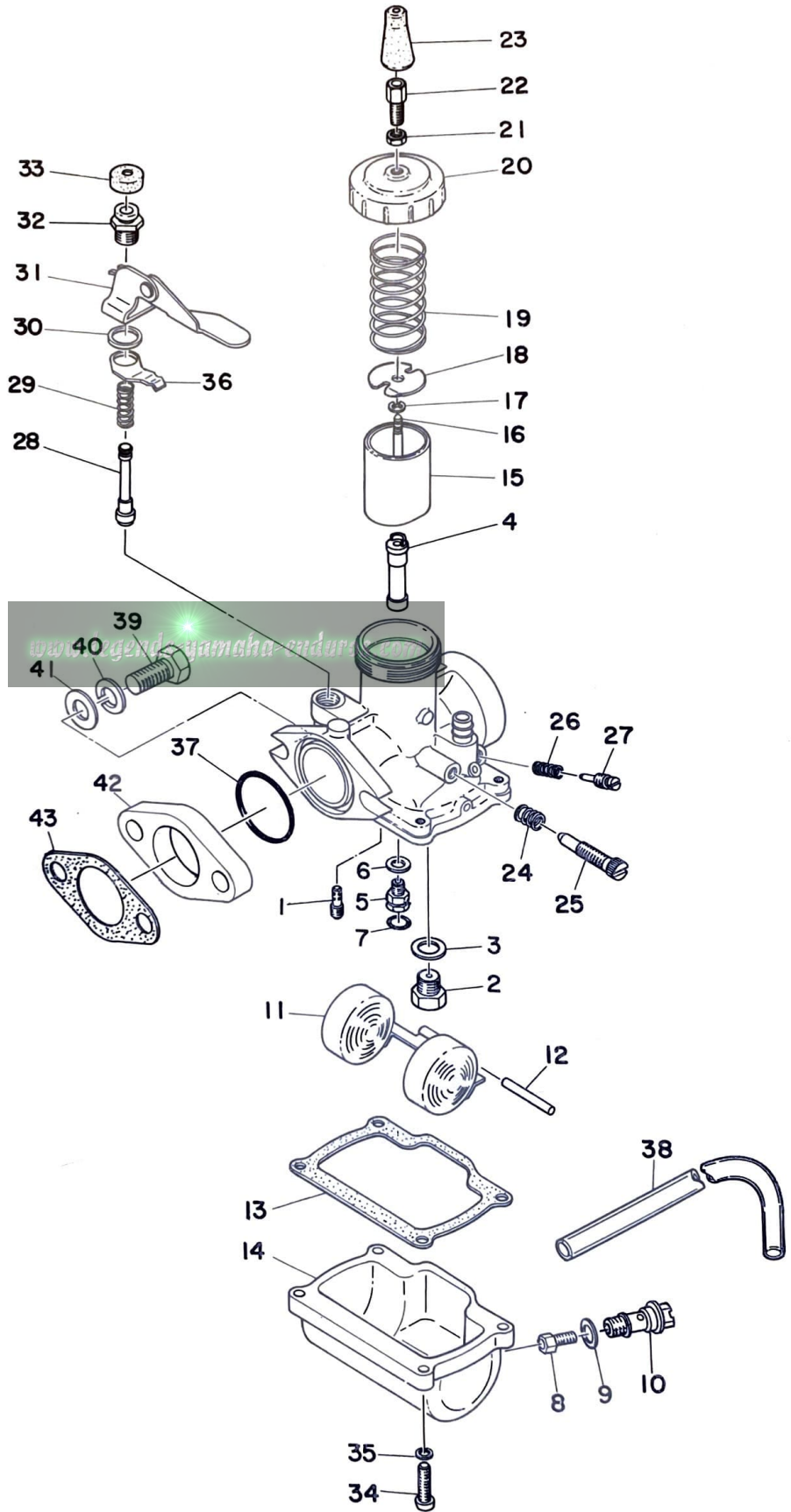
Fig. 11 CARBURETOR



CARBURETOR

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|--------------|--------------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 11- 0-1 | 248-14101-01 | CARBURETOR ASS'Y | (ISO) | 1 | 1 | | |
| 11- 1 | 193-14142-30 | . JET, pilot | #30 (ISO) | 1 | 1 | | |
| 11- 2 | 168-14190-20 | . VALVE SEAT ASS'Y | #2.0 | 1 | 1 | | |
| 11- 3 | 214-14195-00 | . WASHER, valve seat | | 1 | 1 | | |
| 11- 4 | 248-14141-28 | . NOZZLE, main | N-8 | 1 | 1 | | |
| 11- 5 | 248-14145-01 | . SETTER, needle jet | | 1 | 1 | | |
| 11- 6 | 137-14153-00 | . WASHER, main net | | 1 | 1 | | |
| 11- 7 | 93210-04121 | . O-RING | 1.78-4.47 | 1 | 1 | | |
| 11- 8 | 137-14143-28 | . JET, main | #140 | U.R | U.R | | S. T. D |
| | 137-14143-30 | . JET, main | #150 | | | | |
| | 137-14143-32 | . JET, main | #160 | | | | |
| 11- 9 | 248-14198-00 | . GASKET | | 1 | 1 | | |
| 11-10 | 248-14166-00 | . BOLT, banjo | | 1 | 1 | | |
| 11-11 | 156-14185-00 | . FLOAT | | 1 | 1 | | |
| 11-12 | 137-14186-00 | . PIN, float | | 1 | 1 | | |
| 11-13 | 156-14184-00 | . GASKET, float chamber | | 1 | 1 | | |
| 11-14 | 248-14181-01 | . BODY, float chamber | | 1 | 1 | | |
| 11-15 | 204-14112-20 | . VALVE, throttle | #2.0 | 1 | 1 | | |
| 11-16 | 156-14116-03 | . NEEDLE | 4D3-3 | 1 | 1 | | |
| 11-17 | 137-14137-00 | . CLIP | | 1 | 1 | | |
| 11-18 | 246-14132-00 | . STOPPER, cable | | 1 | 1 | | |
| 11-19 | 248-14131-00 | . SPRING, throttle valve | | 1 | 1 | | |
| 11-20 | 802-14158-00 | . TOP, mixing chamber | | 1 | 1 | | |
| 11-21 | 802-14161-00 | . NUT, wire adjusting | | 1 | 1 | | |
| 11-22 | 127-14124-20 | . SCREW, wire adjusting | 201 | 1 | 1 | | |
| 11-23 | 802-14169-00 | . CAP | | 1 | 1 | | |
| 11-24 | 137-14133-00 | . SPRING, throttle stop | | 1 | 1 | | |
| 11-25 | 204-14122-00 | . SCREW, throttle | | 1 | 1 | | |
| 11-26 | 127-14134-00 | . SPRING, air adjusting | | 1 | 1 | | |
| 11-27 | 152-14123-00 | . SCREW, air adjusting | | 1 | 1 | | |
| 11-28 | 132-14171-00 | . PLUNGER, starter | | 1 | 1 | | |
| 11-29 | 156-14135-00 | . SPRING, plunger | | 1 | 1 | | |
| 11-30 | 132-14179-00 | . WASHER, starter lever | | 1 | 1 | | |
| 11-31 | 214-14175-00 | . LEVER, starter | | 1 | 1 | | |
| 11-32 | 132-14174-00 | . CAP, plunger | | 1 | 1 | | |
| 11-33 | 132-14173-00 | . COVER, plunger cap | | 1 | 1 | | |
| 11-34 | 98502-04015 | . SCREW, pan head | (ISO) | 4 | 4 | | |
| 11-35 | 92901-04100 | . WASHER, spring | | 4 | 4 | | |

Fig. 11 CARBURETOR

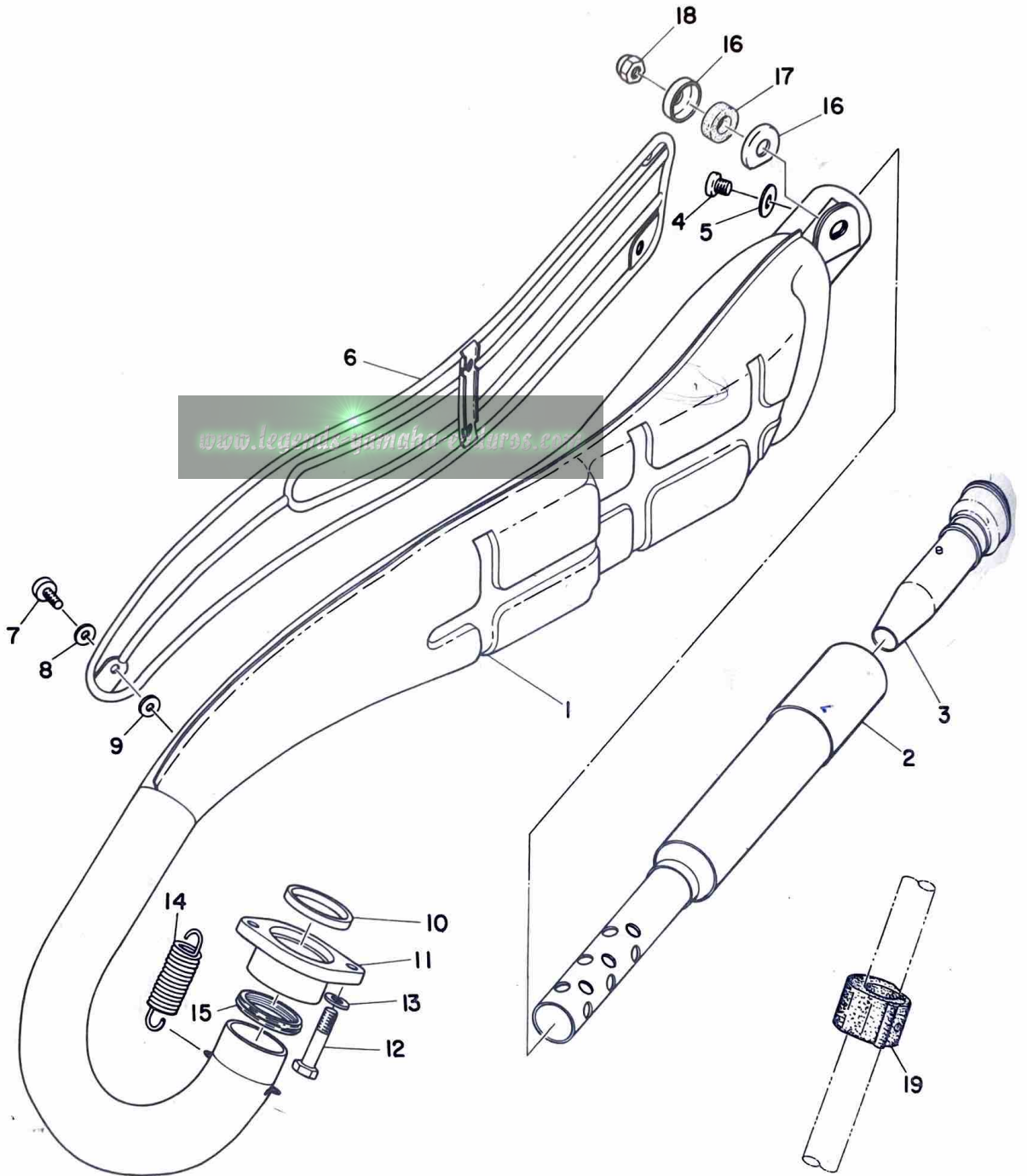


CARBURETOR

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|------------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 11-36 | 170-14178-00 | . PLATE, starter lever | | 1 | 1 | | |
| 11-37 | 248-14147-00 | . O-RING | | 1 | 1 | | |
| 11-38 | 137-14197-00 | PIPE, overflow | | 1 | 1 | | |
| 11-39 | 97201-08030 | BOLT | (ISO) | 2 | 2 | | |
| 11-40 | 92901-08100 | WASHER, spring | | 2 | 2 | | |
| 11-41 | 92901-08200 | WASHER, plain | | 2 | 2 | | |
| 11-42 | 248-13555-00 | JOINT | | 1 | 1 | | |
| 11-43 | 248-13556-70 | GASKET | | 1 | 1 | | |

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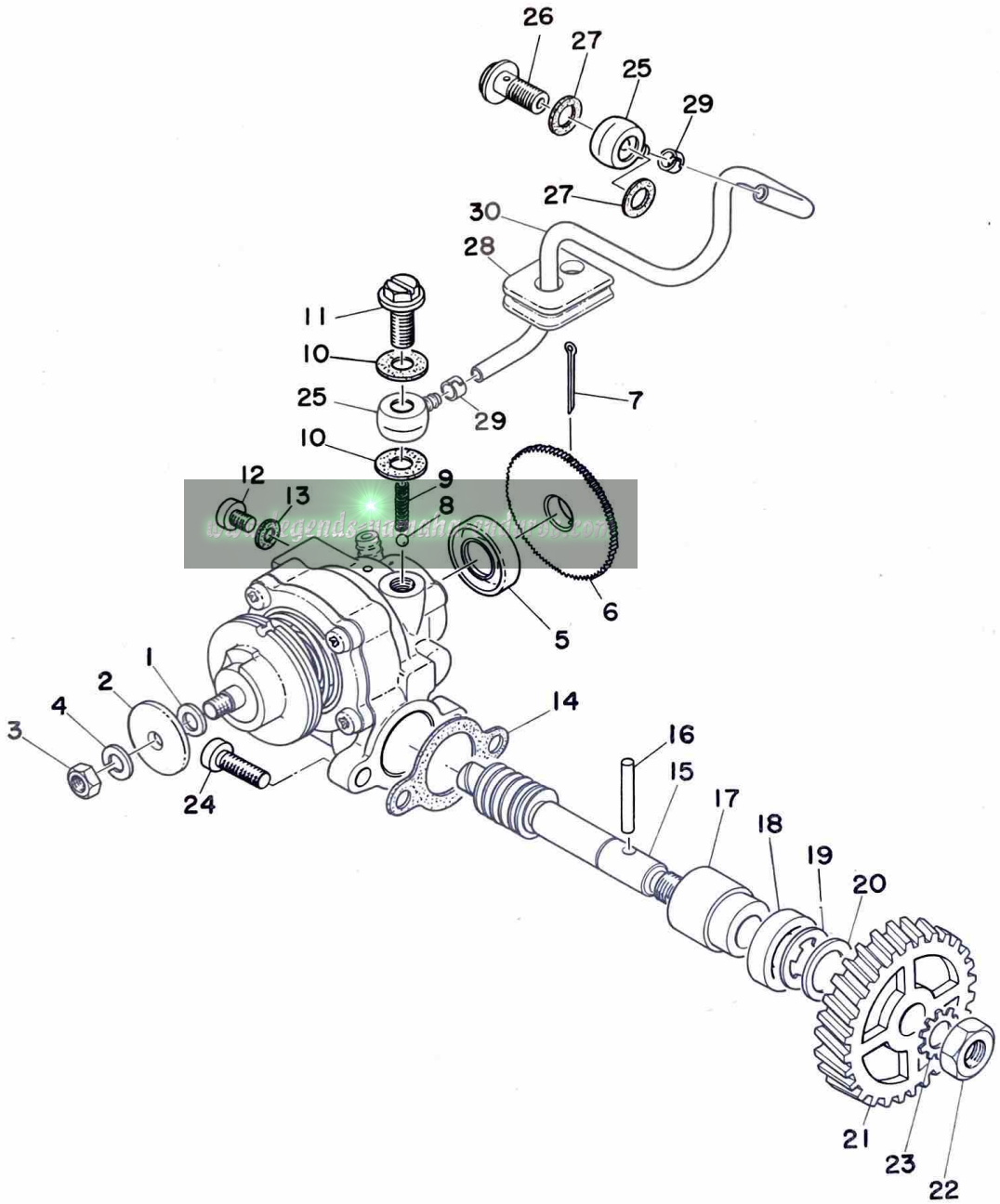
Fig. 12 MUFFLER



MUFFLER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|----------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 12- 1 | 261-14610-30 | EXHAUST PIPE ASS'Y | | 1 | 1 | | |
| 12- 2 | 214-14753-01 | . SILENCER | | 1 | 1 | | |
| 12- 3 | 261-14752-30 | . PIPE, outlet | | 1 | 1 | | |
| 12- 4 | 91201-06010 | . BOLT | | 1 | 1 | | |
| 12- 5 | 92901-06200 | . WASHER, plain | | 1 | 1 | | |
| 12- 6 | 248-14766-00 | PROTECTOR | | 1 | 1 | | |
| 12- 7 | 91903-06012 | SCREW, bind | | 5 | 5 | | |
| 12- 8 | 178-14766-00 | WASHER, protector | | 5 | 5 | | |
| 12- 9 | 214-14766-00 | WASHER, protector | | 5 | 5 | | |
| 12-10 | 152-14613-00 | GASKET, exhaust pipe | | 1 | 1 | | |
| 12-11 | 248-14612-30 | NUT, ring | | 1 | 1 | | |
| 12-12 | 91101-06020 | BOLT | | 2 | 2 | | |
| 12-13 | 92901-06100 | WASHER, spring | | 2 | 2 | | |
| 12-14 | 214-14683-01 | SPRING, hook | | 2 | 2 | | |
| 12-15 | 248-14623-00 | GASKET | | 1 | 1 | | |
| 12-16 | 248-14794-00 | PLATE, muffler | | 2 | 2 | | |
| 12-17 | 214-14763-02 | SPACER | | 1 | 1 | | |
| 12-18 | 98801-08700 | NUT, crown | (ISO) | 1 | 1 | | |
| 12-19 | 248-14747-01 | DAMPER, muffler | | 1 | 1 | | |

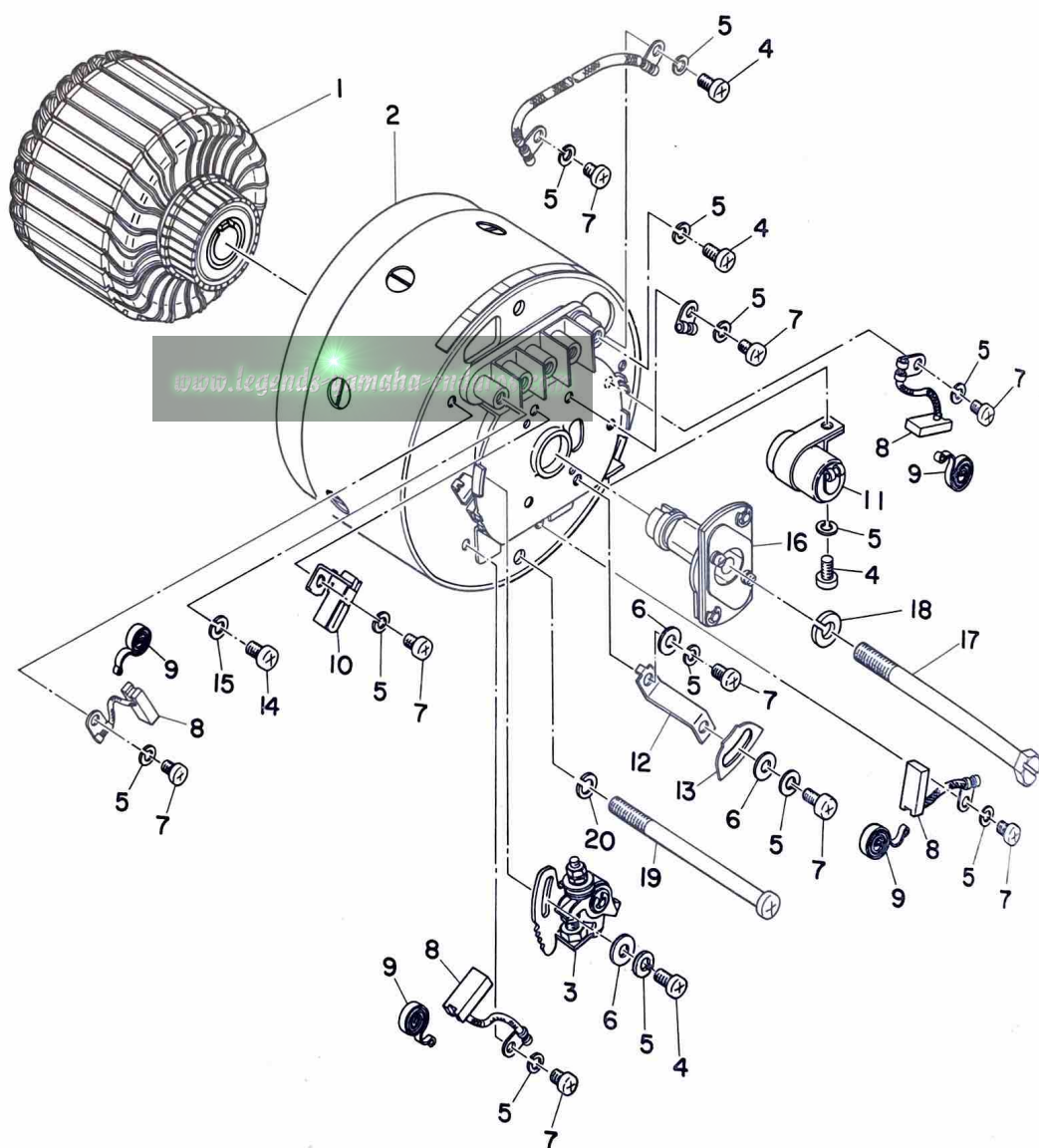
Fig. 13 OIL PUMP



OIL PUMP

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|--------------|-------------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 13- 0-1 | 214-13101-02 | OIL PUMP ASS'Y | (ISO) | 1 | 1 | | |
| 13- 1 | 137-13137-00 | . SHIM, plunger | 5.8-10-0.1 | U.R | U.R | | |
| 13- 2 | 137-13138-01 | . PLATE, adjusting | | 1 | 1 | | |
| 13- 3 | 98801-05200 | . NUT | (ISO) | 1 | 1 | | |
| 13- 4 | 92901-05100 | . WASHER, spring | | 1 | 1 | | |
| 13- 5 | 93101-10001 | . OIL SEAL | S-10-21-5 | 1 | 1 | | |
| 13- 6 | 137-13128-00 | . PLATE, starter | | 1 | 1 | | |
| 13- 7 | 91401-12018 | . PIN, cotter | | 1 | 1 | | |
| 13- 8 | 93505-32002 | . BALL | 5/32" | 1 | 1 | | |
| 13- 9 | 137-13169-00 | . SPRING, check ball | | 1 | 1 | | |
| 13-10 | 137-13167-00 | . GASKET, banjo bolt | 6-13-0.5 | 2 | 2 | | |
| 13-11 | 137-13165-00 | . BOLT, banjo | | 1 | 1 | | |
| 13-12 | 98901-04008 | . SCREW bind | (ISO) | 1 | 1 | | |
| 13-13 | 137-13187-00 | . GASKET, breather | 4.2-8.5-0.5 | 1 | 1 | | |
| 13-14 | 126-13116-00 | GASKET, pump case | | 1 | 1 | | |
| 13-15 | 214-13175-01 | SHAFT, worm | | 1 | 1 | | |
| 13-16 | 93603-22028 | PIN, dowel | 3-22 | 1 | 1 | | |
| 13-17 | 137-13176-00 | METAL, worm shaft outer | | 1 | 1 | | |
| 13-18 | 93101-10002 | OIL SEAL | S10-22-7 | 1 | 1 | | |
| 13-19 | 93430-08007 | CIRCLIP | E-8 | 1 | 1 | | |
| 13-20 | 102-18138-00 | WASHER | 10.2-24-1 | 1 | 1 | | |
| 13-21 | 248-13178-00 | GEAR, pump drive | | 1 | 1 | | |
| 13-22 | 98801-08300 | NUT | (ISO) | 1 | 1 | | |
| 13-23 | 92901-08400 | WASHER, tooth | | 1 | 1 | | |
| 13-24 | 98501-05015 | SCREW, pan head | (ISO) | 2 | 2 | | |
| 13-25 | 214-13162-00 | BANJO | | 2 | 2 | | |
| 13-26 | 137-13165-00 | BOLT, banjo | | 1 | 1 | | |
| 13-27 | 137-13167-00 | GASKET, banjo bolt | 6-12-0.5 | 2 | 2 | | |
| 13-28 | 248-13174-00 | HOLDER, oil pipe | | 1 | 1 | | |
| 13-29 | 214-13164-00 | CLIP, delivery pipe | | 2 | 2 | | |
| 13-30 | 214-13161-01 | PIPE, delivery | | 1 | 1 | | |

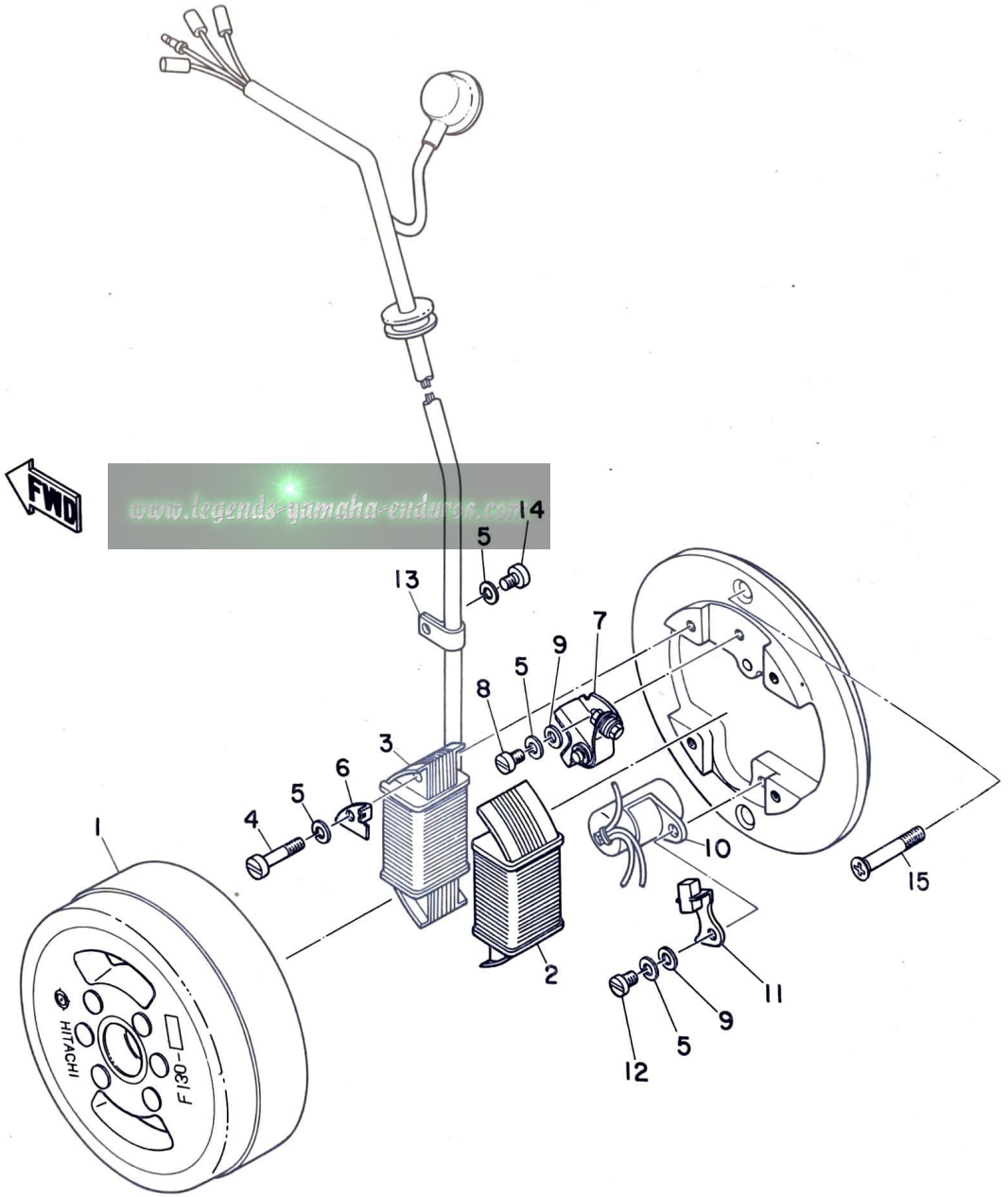
Fig. 14 STARTER GENERATOR (AT1-B)



STARTER GENERATOR(AT1-B)

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|---------------------------|-------------|-------|-------|-----|---------|
| | | | | AT1-B | CT1-B | | |
| 14- 0-1 | 261-81100-10 | STARTER GENERATOR ASS'Y | (ISO) | 1 | | | |
| 14- 1 | 261-81155-10 | . ARMATURE | | 1 | | | |
| 14- 2 | 261-81110-10 | . STATOR ASS'Y | (ISO) | 1 | | | |
| 14- 3 | 132-81221-10 | . . CONTACT BREAKER ASS'Y | | 1 | | | |
| 14- 4 | 98501-04008 | . . SCREW, pan head | (ISO) | 7 | | | |
| 14- 5 | 92901-04100 | . . WASHER, spring | | 15 | | | |
| 14- 6 | 92901-04200 | . . WASHER, plain | | 3 | | | |
| 14- 7 | 98501-04008 | . . SCREW, pan head | (ISO) | 8 | | | |
| 14- 8 | 101-81111-10 | . . BRUSH | | 4 | | | |
| 14- 9 | 141-81113-10 | . . SPRING, brush | | 4 | | | |
| 14-10 | 132-81231-10 | . . LUBRICATOR | | 1 | | | |
| 14-11 | 148-81126-10 | . . CONDENSER | | 1 | | | |
| 14-12 | 199-81133-10 | . . FIXTURE, timing plate | (ISO) | 1 | | | |
| 14-13 | 133-81132-10 | . . PLATE, timing | | 1 | | | |
| 14-14 | 98501-05008 | . . SCREW, pan head | (ISO) | 1 | | | |
| 14-15 | 92901-05100 | WASHER, spring | | 1 | | | |
| 14-16 | 173-81153-10 | . GOVERNOR ASS'Y | (ISO) | 1 | | | |
| 14-17 | 148-81152-10 | . BOLT | | 1 | | | |
| 14-18 | 92901-08100 | . WASHER, spring | | 1 | | | |
| 14-19 | 261-81135-10 | . SCREW, stator | (ISO) | 2 | | | |
| 14-20 | 92902-05100 | . WASHER, spring | | 2 | | | |

Fig. 15 FLYWHEEL MAGNETO (CT1-B)



FLYWHEEL MAGNETO (CT1-B)

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|-------------------------|-------------|-------|-------|-----|---------|
| | | | | AT1-B | CT1-B | | |
| 15- 0-1 | 251-81300-10 | FLYWHEEL MAGNETO ASS'Y | (ISO) | | 1 | | |
| 15- 1 | 251-81350-10 | . ROTOR ASS'Y | | | 1 | | |
| 15- 2 | 185-81312-10 | . COIL, source | | | 1 | | |
| 15- 3 | 251-81313-10 | . COIL, lighting | | | 1 | | |
| 15- 4 | 110-81348-20 | . SCREW, pan head | 4-25 (ISO) | | 4 | | |
| 15- 5 | 92901-04100 | . WASHER, spring | | | 7 | | |
| 15- 6 | 185-81332-10 | . PLATE, timing | | | 1 | | |
| 15- 7 | 207-81321-10 | . CONTACT BREAKER ASS'Y | | | 1 | | |
| 15- 8 | 110-81347-20 | . SCREW, cylinder head | 4-12 (ISO) | | 1 | | |
| 15- 9 | 92901-04200 | . WASHER, plain | | | 1 | | |
| 15-10 | 207-81326-10 | . CONDENSER | | | 1 | | |
| 15-11 | 207-81331-10 | . LUBRICATOR | | | 1 | | |
| 15-12 | 98501-04010 | . SCREW, pan head | (ISO) | | 1 | | |
| 15-13 | 109-81328-10 | . CLAMP, head | | | 1 | | |
| 15-14 | 98501-04008 | . SCREW, pan head | (ISO) | | 1 | | |
| 15-15 | 92701-06012 | SCREW, flat head | | | 2 | | |

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CHASSIS

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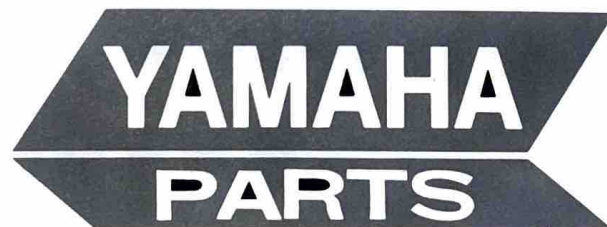
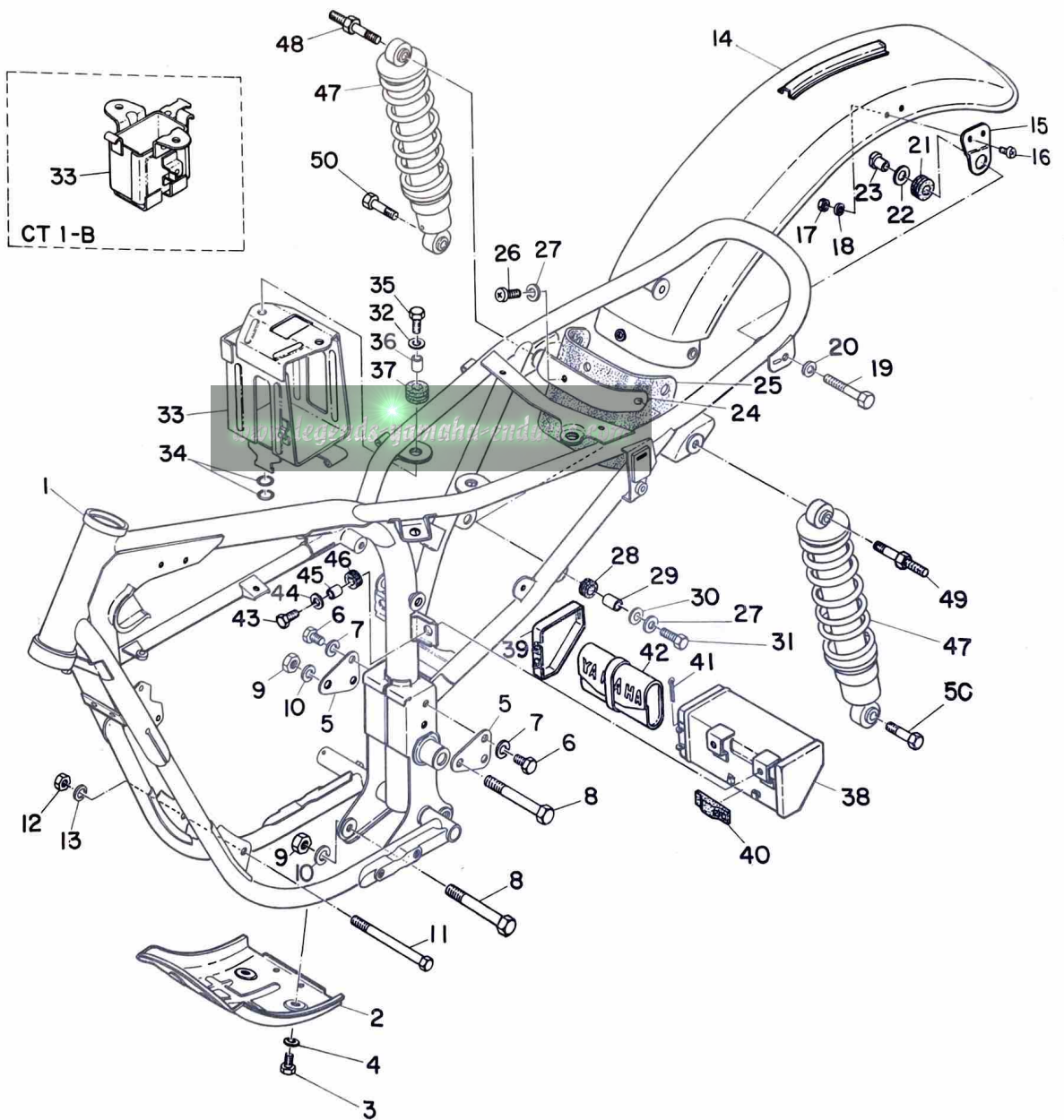


Fig. 16 FRAME, REAR CUSHION & REAR FENDER

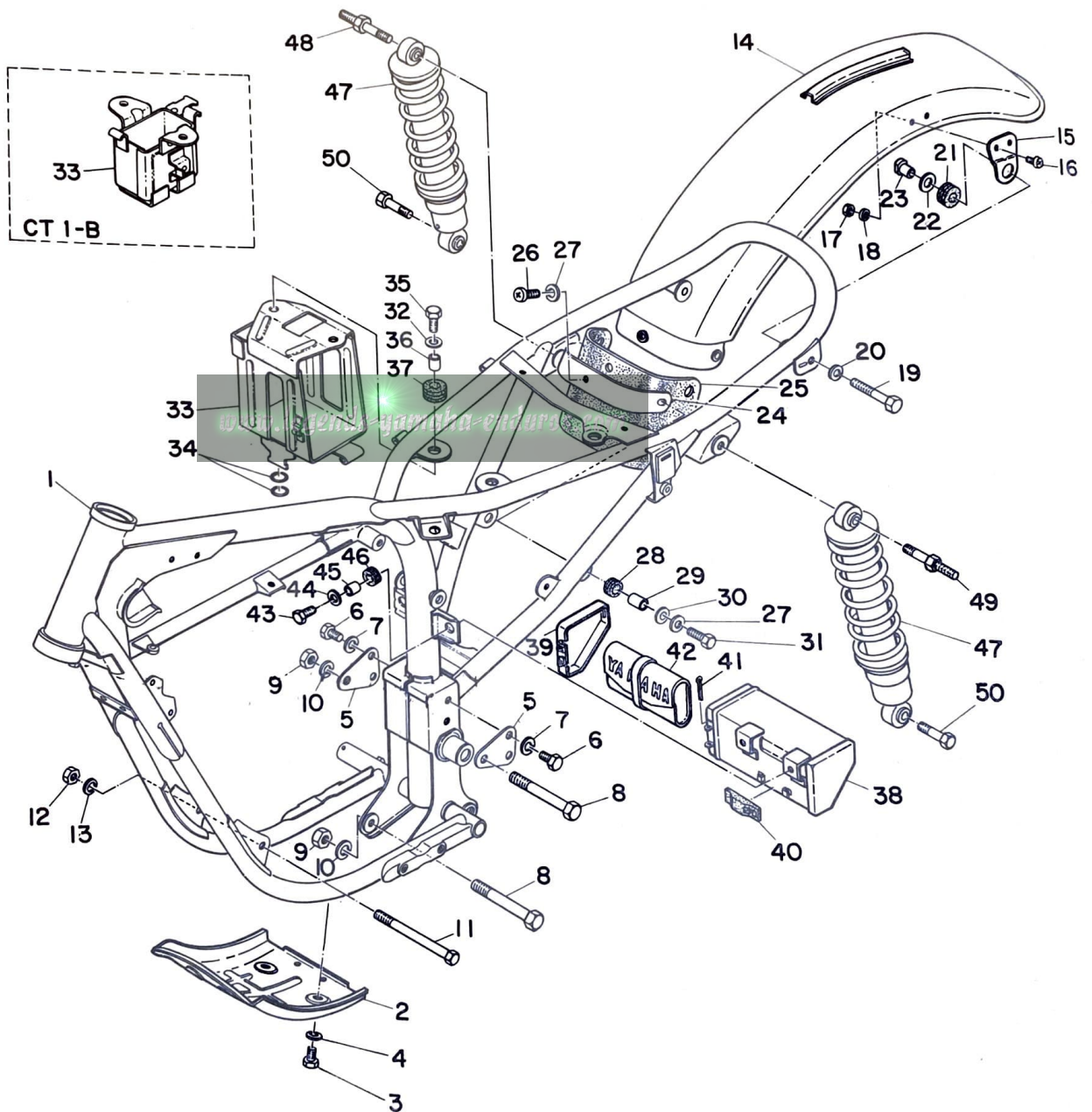


FRAME, REAR CUSHION & REAR FENDER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|-----------------|-------------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 16- 1 | 261-21110-00-33 | FRAME COMP. | (ISO) | 1 | 1 | | |
| 16- 2 | 248-21471-00-33 | PROTECTOR, engine | | 1 | 1 | | |
| 16- 3 | 91201-06012 | BOLT | | 4 | 4 | | |
| 16- 4 | 92901-06100 | WASHER, spring | | 4 | 4 | | |
| 16- 5 | 248-21315-00-33 | STAY, engine rear upper | | 2 | 2 | | |
| 16- 6 | 97101-08015 | BOLT | (ISO) | 4 | 4 | | |
| 16- 7 | 92901-08100 | WASHER, spring | | 4 | 4 | | |
| 16- 8 | 91101-10090 | BOLT | | 2 | 2 | | |
| 16- 9 | 92801-10100 | NUT | | 2 | 2 | | |
| 16-10 | 92901-10100 | WASHER, spring | | 2 | 2 | | |
| 16-11 | 97101-08110 | BOLT | (ISO) | 1 | 1 | | |
| 16-12 | 98801-08100 | NUT | (ISO) | 1 | 1 | | |
| 16-13 | 92901-08100 | WASHER, spring | | 1 | 1 | | |
| 16-14 | 248-21610-00-35 | REAR FENDER COMP. | | 1 | 1 | | |
| 16-15 | 248-21613-00-35 | STAY, fender 1 | | 2 | 2 | | |
| 16-16 | 92501-06012 | SCREW, pan head | | 4 | 4 | | |
| 16-17 | 92801-06100 | NUT | | 4 | 4 | | |
| 16-18 | 92901-06100 | WASHER, spring | | 4 | 4 | | |
| 16-19 | 97201-08045 | BOLT | (ISO) | 2 | 2 | | |
| 16-20 | 92901-08100 | WASHER, spring | | 2 | 2 | | |
| 16-21 | 168-21638-00 | DAMPER, front | | 2 | 2 | | |
| 16-22 | 122-24746-00 | WASHER, special | 12.5-27-3.2 | 2 | 2 | | |
| 16-23 | 248-21635-00 | NUT, rear fender | | 2 | 2 | | |
| 16-24 | 248-21622-00-35 | BAND, guard | | 1 | 1 | | |
| 16-25 | 248-21629-00 | GUARD, mad front | | 1 | 1 | | |
| 16-26 | 92501-06012 | SCREW, pan head | | 1 | 1 | | |
| 16-27 | 92901-06200 | WASHER, spring | | 3 | 3 | | |
| 16-28 | 214-21717-00 | DAMPER, battery box | | 2 | 2 | | |
| 16-29 | 214-21633-00 | COLLAR, fender mount | | 2 | 2 | | |
| 16-30 | 116-28324-00 | WASHER, leg shield | 6.5-20-1.6 | 2 | 2 | | |
| 16-31 | 91201-06025 | BOLT | | 2 | 2 | | |
| 16-32 | 92901-06120 | WASHER, plain | | 2 | | | |
| | 248-21757-00 | WASHER, special | 0.5-28-1.6 | | 2 | | |
| 16-33 | 261-21240-00-33 | BATTERY BOX COMP. | | 1 | | | |
| | 248-21240-00-33 | BATTERY BOX COMP. | | | 1 | | |
| 16-34 | 93210-11012 | O-RING | 2.4-11.4 | 2 | | | |
| 16-35 | 91201-06025 | BOLT | | 2 | 2 | | |
| 16-36 | 214-21633-00 | COLLAR, fender mount 1 | | 2 | 2 | | |



Fig. 16 FRAME, REAR CUSHION & REAR FENDER

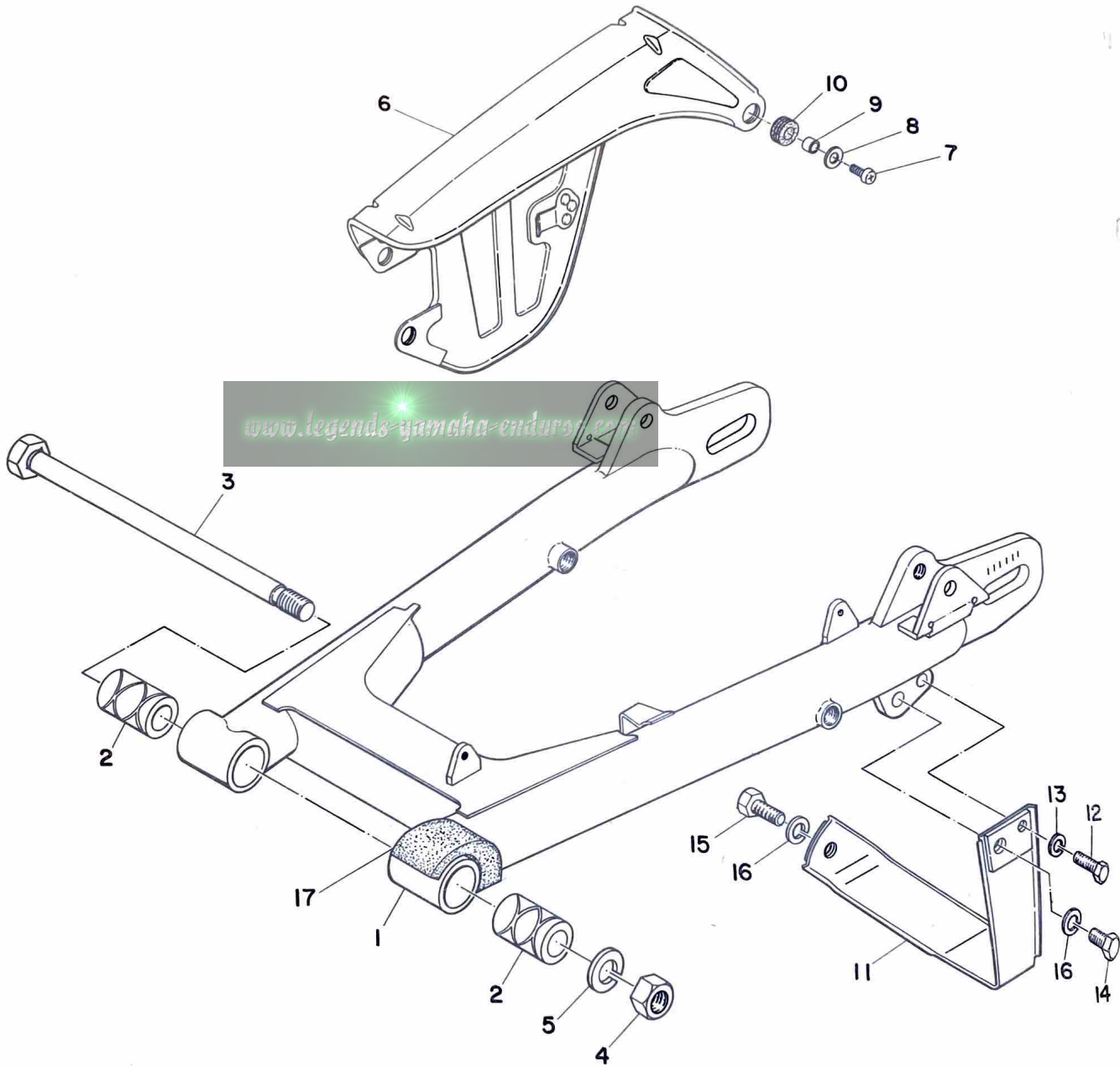


FRAME, REAR CUSHION & REAR FENDER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|------------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 16-37 | 248-21717-00 | DAMPER, battery box 1 | | 2 | 2 | | |
| 16-38 | 248-21170-00-33 | TOOL BOX COMP. | | 1 | 1 | | |
| 16-39 | 248-21399-00-33 | CAP, tool box | | 1 | 1 | | |
| 16-40 | 248-21746-00 | DAMPER, tool box | | 1 | 1 | | |
| 16-41 | 91402-25030 | PIN, cotter | | 1 | 1 | | |
| 16-42 | 248-28100-00 | TOOL ASS'Y | | 1 | 1 | | ☆ |
| 16-43 | 91201-06020 | BOLT | | 2 | 2 | | |
| 16-44 | 116-28324-00 | WASHER, leg shield | 6.5-20-1.6 | 2 | 2 | | |
| 16-45 | 214-21633-00 | COLLAR, fender mount 1 | | 2 | 2 | | |
| 16-46 | 214-21717-00 | DAMPER, battery box | | 2 | 2 | | |
| 16-47 | 214-22210-90 | REAR CUSHION ASS'Y | | 2 | 2 | | |
| 16-48 | 248-22241-00 | BOLT, rear cushion | | 1 | 1 | | |
| 16-49 | 261-22242-00 | BOLT, rear cushion | | 1 | 1 | | |
| 16-50 | 214-22242-00 | BOLT, rear cushion | | 2 | 2 | | |

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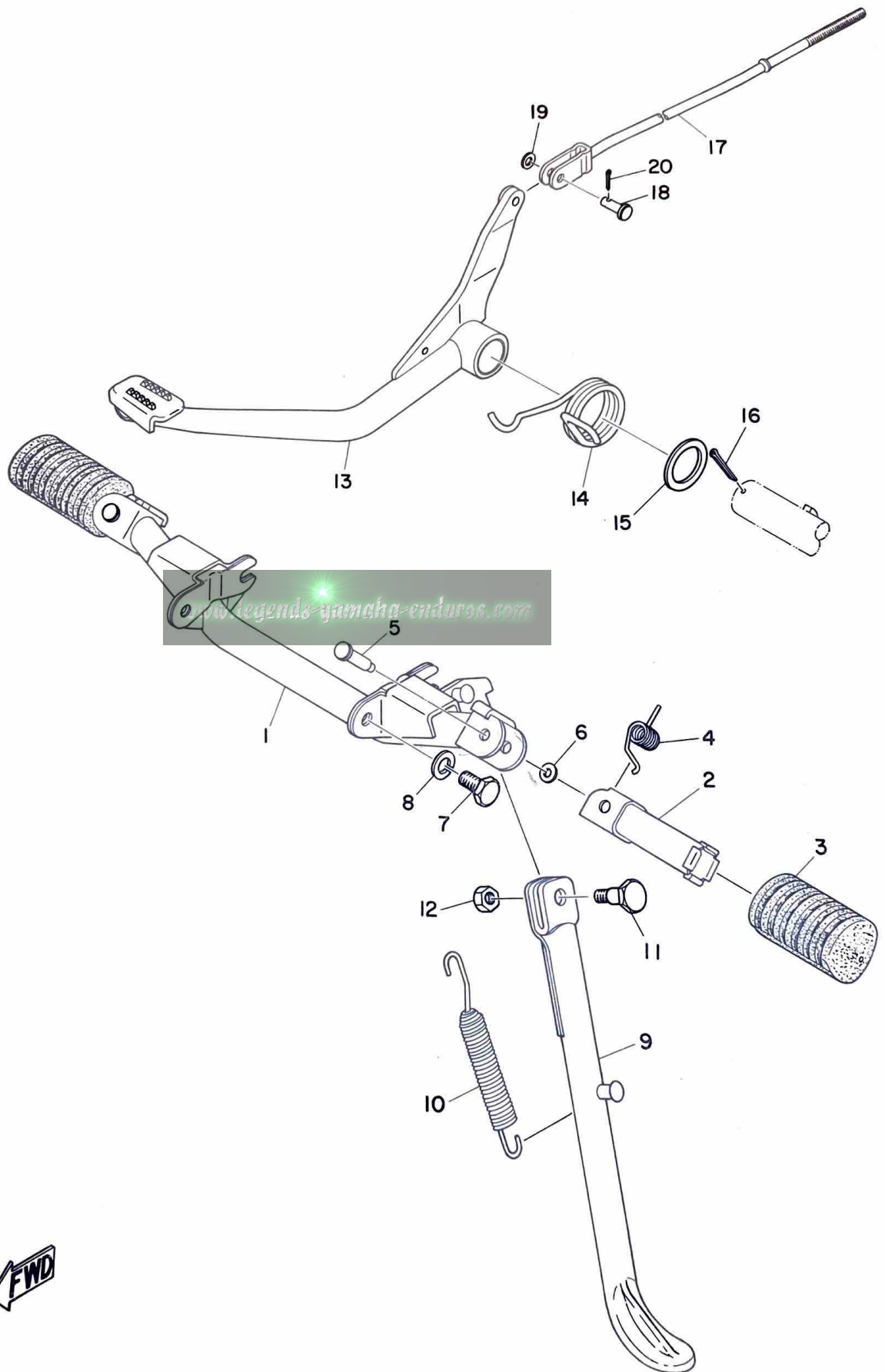
Fig. 17 REAR ARM & CHAIN CASE



REAR ARM & CHAIN CASE

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|--------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 17- 1 | 248-22110-00-33 | REAR ARM COMP. | (ISO) | 1 | 1 | | |
| 17- 2 | 174-22123-00 | BUSHING, rear arm | | 2 | 2 | | |
| 17- 3 | 248-22141-00 | SHAFT, pivot | | 1 | 1 | | |
| 17- 4 | 98801-14100 | NUT | (ISO) | 1 | 1 | | |
| 17- 5 | 92901-14100 | WASHER, spring | | 1 | 1 | | |
| 17- 6 | 248-22311-00-35 | CHAIN CASE | | 1 | 1 | | |
| 17- 7 | 98501-05010 | SCREW, pan head | (ISO) | 3 | 3 | | |
| 17- 8 | 136-22316-00 | WASHER, chain case | | 3 | 3 | | |
| 17- 9 | 214-22317-00 | SPACER, chain | | 3 | 3 | | |
| 17-10 | 141-82596-00 | GROMMET | | 3 | 3 | | |
| 17-11 | 248-22318-00-33 | GUARD, chain | | 1 | 1 | | |
| 17-12 | 91201-06020 | BOLT | | 1 | 1 | | |
| 17-13 | 92901-06100 | WASHER, spring | | 1 | 1 | | |
| 17-14 | 97201-08015 | BOLT | (ISO) | 1 | 1 | | |
| 17-15 | 97201-08020 | BOLT | (ISO) | 1 | 1 | | |
| 17-16 | 92901-08100 | WASHER, spring | | 2 | 2 | | |
| 17-17 | 248-22151-00 | SEAL, guard | | 1 | 1 | | |

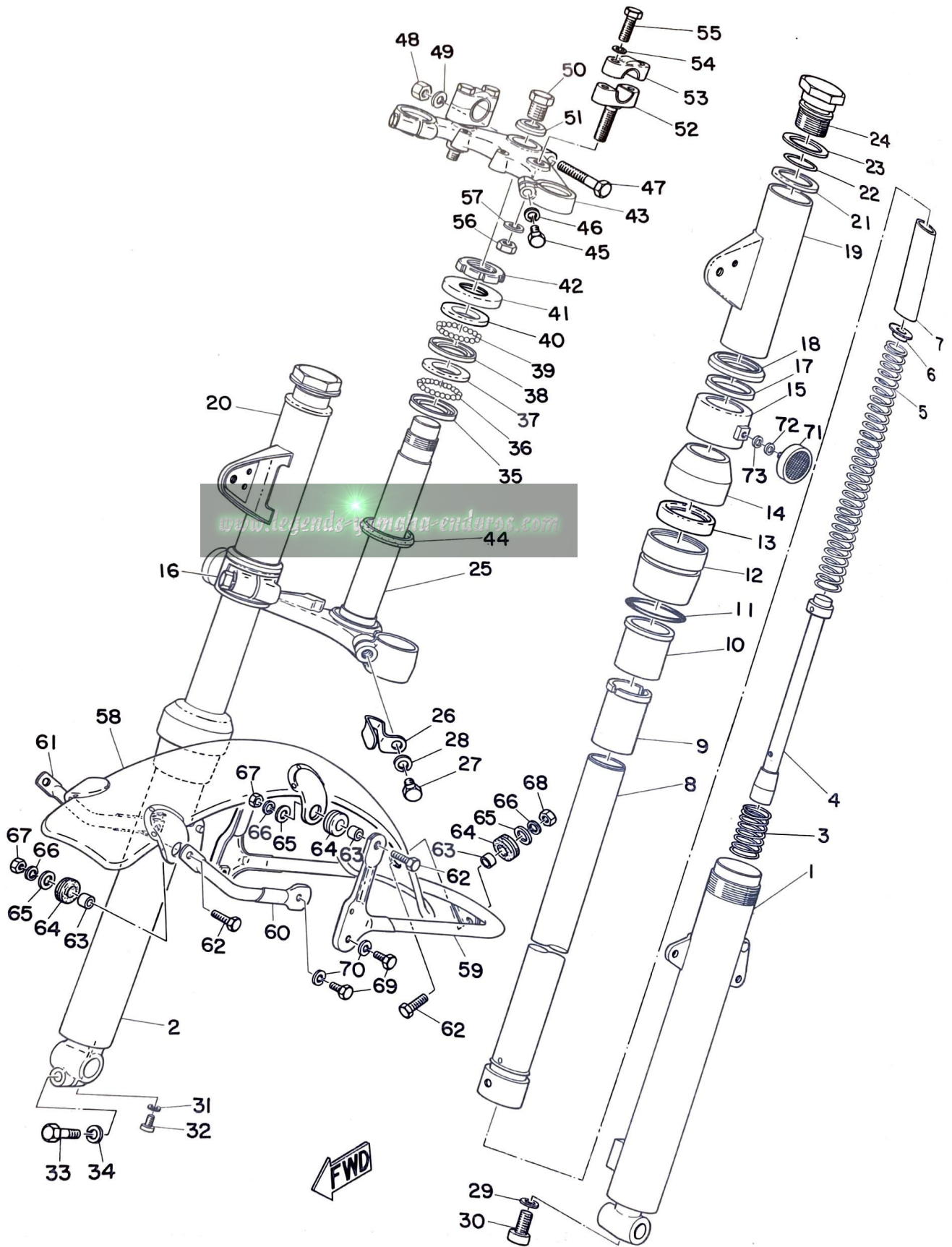
Fig. 18 STAND, FOOT REST & REAR BRAKE PEDAL



STAND, FOOTREST & REAR BRAKE PEDAL

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|-----------------|---------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 18- 1 | 261-27411-00-33 | FOOTREST | | 1 | | | |
| | 248-27411-00-33 | FOOTREST | | | 1 | | |
| 18- 2 | 214-27421-00 | FOOTREST | | 2 | 2 | | |
| 18- 3 | 214-27413-00 | COVER, footrest | | 2 | 2 | | |
| 18- 4 | 214-27426-00 | SPRING, return | | 2 | 2 | | |
| 18- 5 | 214-27418-00 | PIN, clevis | | 2 | 2 | | |
| 18- 6 | 214-27417-00 | WASHER, special | 6.5-12-2 | 2 | 2 | | |
| 18- 7 | 91201-10018 | BOLT | | 2 | 2 | | |
| 18- 8 | 92901-10100 | WASHER, spring | | 2 | 2 | | |
| 18- 9 | 248-27311-00-33 | STAND, side | | 1 | 1 | | |
| 18-10 | 214-27316-00 | SPRING | | 1 | 1 | | |
| 18-11 | 137-27317-00 | BOLT | | 1 | 1 | | |
| 18-12 | 98801-08300 | NUT | (ISO) | 1 | 1 | | |
| 18-13 | 248-27211-00-33 | PEDAL, brake | | 1 | 1 | | |
| 18-14 | 248-27216-00 | SPRING, brake pedal | | 1 | 1 | | |
| 18-15 | 248-27226-00 | WASHER, brake shaft | 25-34-1.6 | 1 | 1 | | |
| 18-16 | 91401-40035 | PIN, cotter | | 1 | 1 | | |
| 18-17 | 248-27231-00 | ROD, brake | | 1 | 1 | | |
| 18-18 | 248-27228-00 | PIN, link joint | | 1 | 1 | | |
| 18-19 | 92901-06200 | WASHER, plain | | 1 | 1 | | |
| 18-20 | 91401-25012 | PIN, cotter | | 1 | 1 | | |

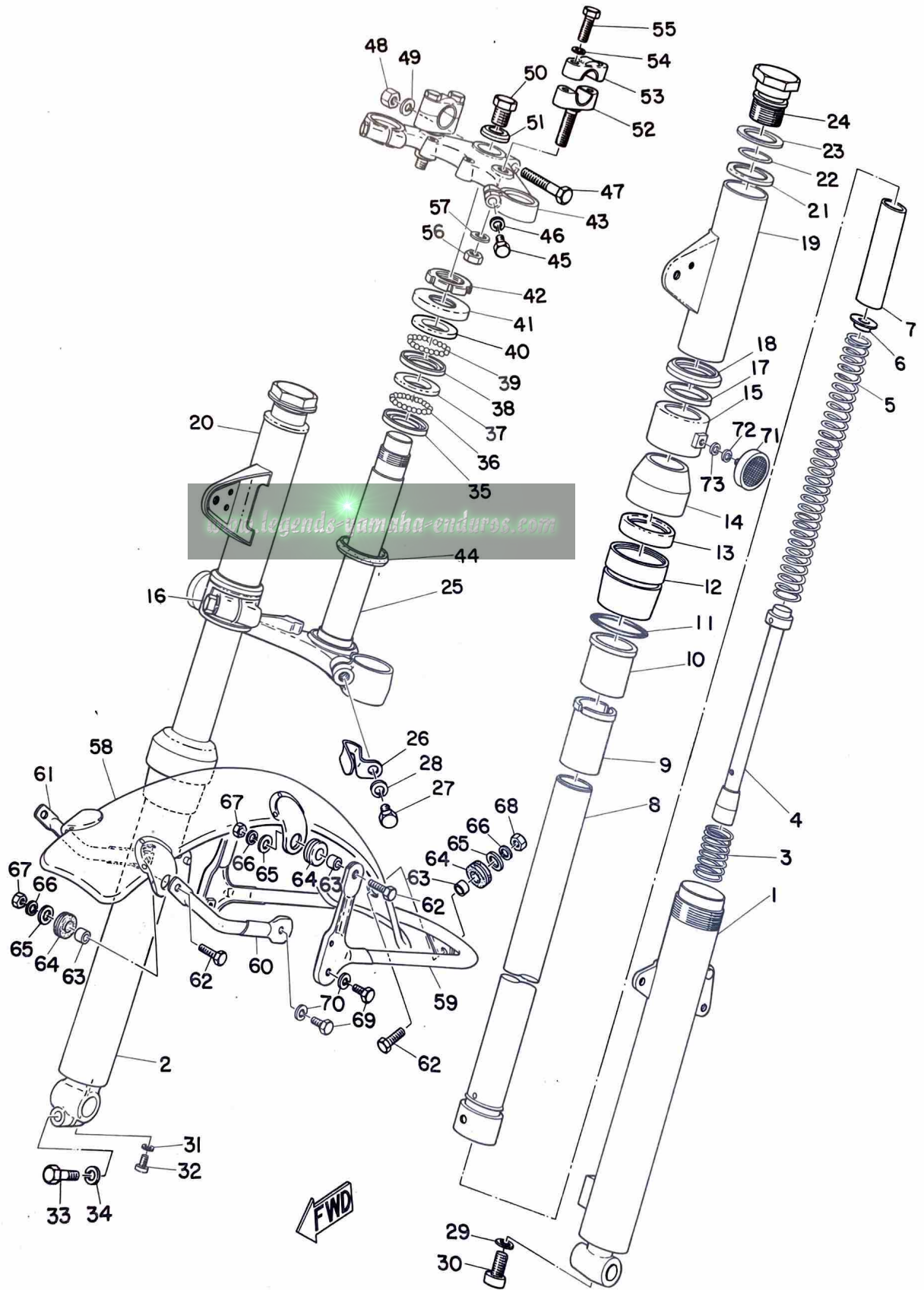
Fig. 19 FRONT FORK & FRONT FENDER



FRONT FORK & FRONT FENDER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|-----------------|-----------------------|-------------|-------|-------|-----|-----------------------------------|
| | | | | ATI-B | CTI-B | | |
| 19- 0-1 | 261-23100-60-03 | FRONT FORK ASS'Y | (ISO) | 1 | | | Competition Yellow Candy Green |
| | 251-23100-60-02 | FRONT FORK ASS'Y | | | 1 | | |
| 19- 1 | 248-23126-00-35 | . TUBE, outer (L.H) | (ISO) | 1 | 1 | | |
| 19- 2 | 248-23136-00-35 | . TUBE, outer (R.H) | (ISO) | 1 | 1 | | |
| 19- 3 | 248-23152-00 | . SPRING, sub | | 2 | 2 | | |
| 19- 4 | 248-23170-00 | . CYLINDER COMP. | | 2 | 2 | | |
| 19- 5 | 248-23141-00 | . SPRING, fork | | 2 | 2 | | |
| 19- 6 | 248-23142-00 | . SEAT, spring upper | | 2 | 2 | | |
| 19- 7 | 248-23118-00 | . SPACER | | 2 | 2 | | |
| 19- 8 | 248-23124-00 | . TUBE, inner | | 2 | 2 | | |
| 19- 9 | 248-23166-00 | . SPACER | | 2 | 2 | | |
| 19-10 | 137-23125-00 | . METAL, slide | | 2 | 2 | | |
| 19-11 | 137-23147-00 | . O-RING | | 2 | 2 | | |
| 19-12 | 193-23150-40 | . OUTER NUT COMP. | | 2 | 2 | | |
| 19-13 | 137-23145-00 | . . OIL SEAL | | 2 | 2 | | |
| 19-14 | 248-23144-00 | . SEAL, dust | | 2 | 2 | | |
| 19-15 | 261-23122-60 | . COVER, outer | (ISO) | 1 | 1 | | |
| 19-16 | 261-23122-60 | . COVER, outer | (ISO) | 1 | 1 | | |
| 19-17 | 214-23163-00 | . PACKING (lamp stay) | | 2 | 2 | | |
| 19-18 | 248-23116-00 | . GUIDE, cover under | | 2 | 2 | | |
| 19-19 | 248-23121-00-26 | . COVER, upper (L.H) | | 1 | | | Competition Yellow |
| | 214-23121-01-64 | . COVER, upper (L.H) | | | 1 | | Candy Green |
| 19-20 | 248-23131-00-26 | . COVER, upper (R.H) | | 1 | | | Competition Yellow |
| | 214-23131-01-64 | . COVER, upper (R.H) | | | 1 | | Candy Green |
| 19-21 | 248-23115-00 | . GUIDE, cover upper | | 2 | 2 | | |
| 19-22 | 146-23114-00 | . PACKING (o-ring) | | 2 | 2 | | |
| 19-23 | 177-23112-00 | . WASHER, cap | | 2 | 2 | | |
| 19-24 | 248-23111-00 | . BOLT, cap | | 2 | 2 | | |
| 19-25 | 248-23340-00-33 | . UNDER BRACKET COMP. | | 1 | 1 | | |
| 19-26 | 214-23318-00 | . HOLDER, wire | | 1 | 1 | | |
| 19-27 | 122-23346-00 | . BOLT, under bracket | | 2 | 2 | | |
| 19-28 | 92901-10100 | . WASHER, spring | | 2 | 2 | | |
| 19-29 | 214-23158-00 | . PACKING | | 2 | 2 | | |
| 19-30 | 91311-08020 | . BOLT | | 2 | 2 | | |
| 19-31 | 122-23129-00 | . GASKET, drain plug | | 2 | 2 | | |
| 19-32 | 122-23119-01 | . PLUG, drain | (ISO) | 2 | 2 | | |
| 19-33 | 97201-08025 | . BOLT | (ISO) | 1 | 1 | | |
| 19-34 | 92901-08100 | . WASHER, spring | | 1 | 1 | | |

Fig. 19 FRONT FORK & FRONT FENDER

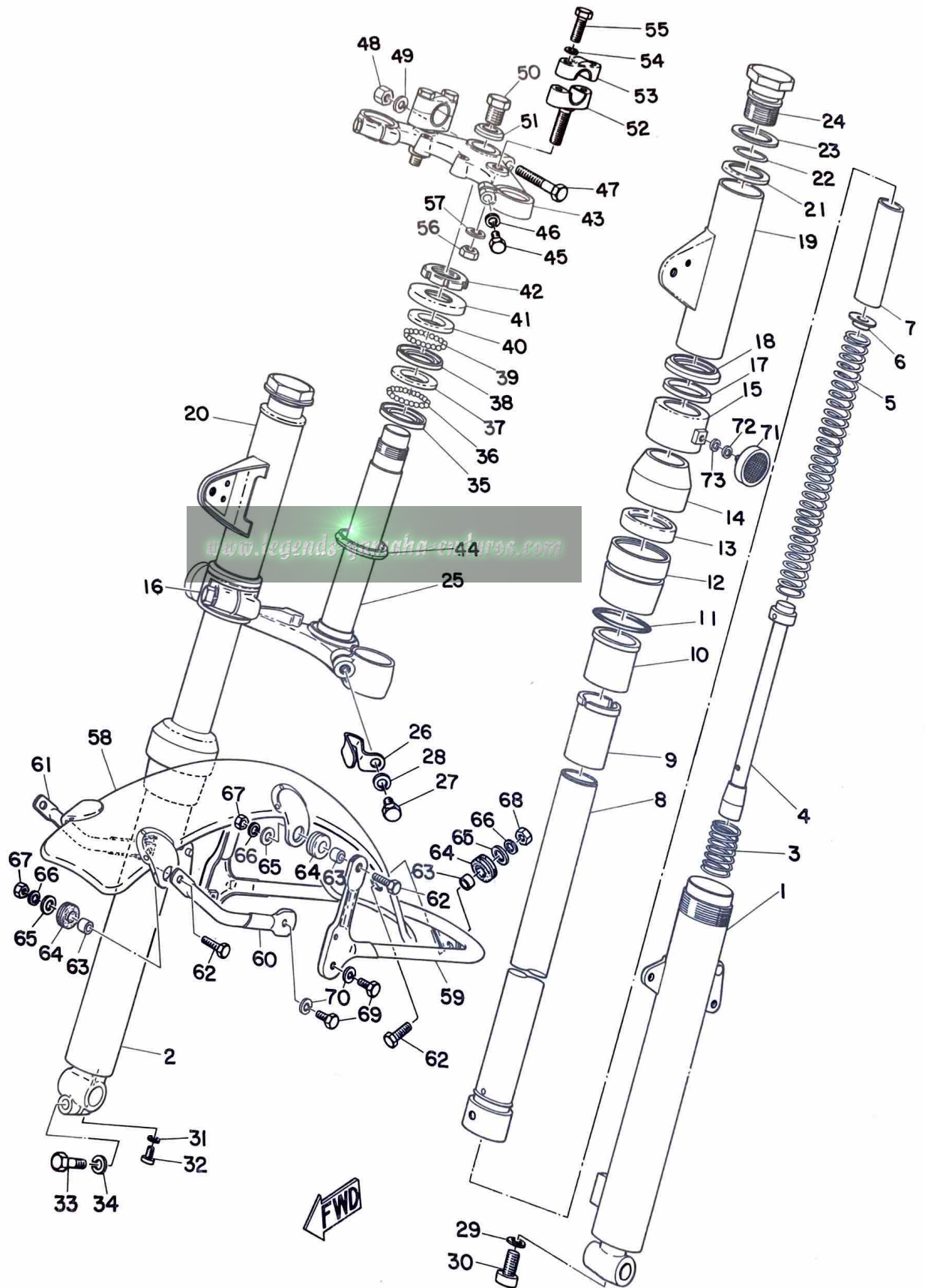


FRONT FORK & FRONT FENDER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|-----------------|--------------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 19-35 | 156-23411-00 | . RACE, ball (1) | | 1 | 1 | | |
| 19-36 | 93501-04011 | BALL | 1/4" | 19 | 19 | | |
| 19-37 | 156-23412-00 | RACE, ball (2) | | 1 | 1 | | |
| 19-38 | 122-23412-00 | RACE, ball (2) | | 1 | 1 | | |
| 19-39 | 93503-16010 | BALL | 3/16" | 22 | 22 | | |
| 19-40 | 122-23411-00 | RACE, ball (1) | | 1 | 1 | | |
| 19-41 | 122-23416-00 | COVER, ball race | | 1 | 1 | | |
| 19-42 | 137-23454-00 | NUT, fitting | | 1 | 1 | | |
| 19-43 | 248-23435-01 | CROWN, handle | | 1 | 1 | | |
| 19-44 | 164-23462-00 | SEAL, dust | | 1 | 1 | | |
| 19-45 | 97103-08030 | BOLT | (ISO) | 2 | 2 | | |
| 19-46 | 92901-08100 | WASHER, spring | | 2 | 2 | | |
| 19-47 | 97103-08050 | BOLT | (ISO) | 1 | 1 | | |
| 19-48 | 98803-08700 | NUT, crown | (ISO) | 1 | 1 | | |
| 19-49 | 92901-08100 | WASHER, spring | | 1 | 1 | | |
| 19-50 | 214-23451-10 | BOLT, steering fitting | | 1 | 1 | | |
| 19-51 | 214-23443-00 | WASHER, crown | | 1 | 1 | | |
| 19-52 | 214-23442-02 | HOLDER, handle under | | 2 | 2 | | |
| 19-53 | 214-23441-00 | HOLDER, handle upper | | 2 | 2 | | |
| 19-54 | 92901-08100 | WASHER, spring | | 4 | 4 | | |
| 19-55 | 97103-08030 | BOLT | (ISO) | 4 | 4 | | |
| 19-56 | 92802-10100 | NUT | | 2 | 2 | | |
| 19-57 | 92902-10100 | WASHER, spring | | 2 | 2 | | |
| 19-58 | 248-21510-00-35 | FRONT FENDER COMP. | | 1 | 1 | | |
| 19-59 | 248-21512-00 | BRACKET, fender | | 1 | 1 | | |
| 19-60 | 248-21513-00 | STAY, fender (L.H) | | 1 | 1 | | |
| 19-61 | 248-21514-00 | STAY, fender (R.H) | | 1 | 1 | | |
| 19-62 | 91201-06020 | BOLT | | 5 | 5 | | |
| 19-63 | 214-21633-00 | COLLAR, fender mount (1) | | 5 | 5 | | |
| 19-64 | 214-21717-00 | DAMPER, battery box | | 5 | 5 | | |
| 19-65 | 116-28324-00 | WASHER, leg shield (2) | 6.5-20-1.6 | 5 | 5 | | |
| 19-66 | 92901-06100 | WASHER, spring | | 5 | 5 | | |
| 19-67 | 92801-06100 | NUT | | 4 | 4 | | |
| 19-68 | 92801-06700 | NUT, crown | | 1 | 1 | | |
| 19-69 | 91201-06012 | BOLT | | 4 | 4 | | |
| 19-70 | 92901-06100 | WASHER, spring | | 4 | 4 | | |
| 19-71 | 233-85111-00 | REFLECTOR | (ISO) | 2 | 2 | | |
| 19-72 | 92901-05100 | WASHER, spring | | 2 | 2 | | |

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 19 FRONT FORK & FRONT FENDER

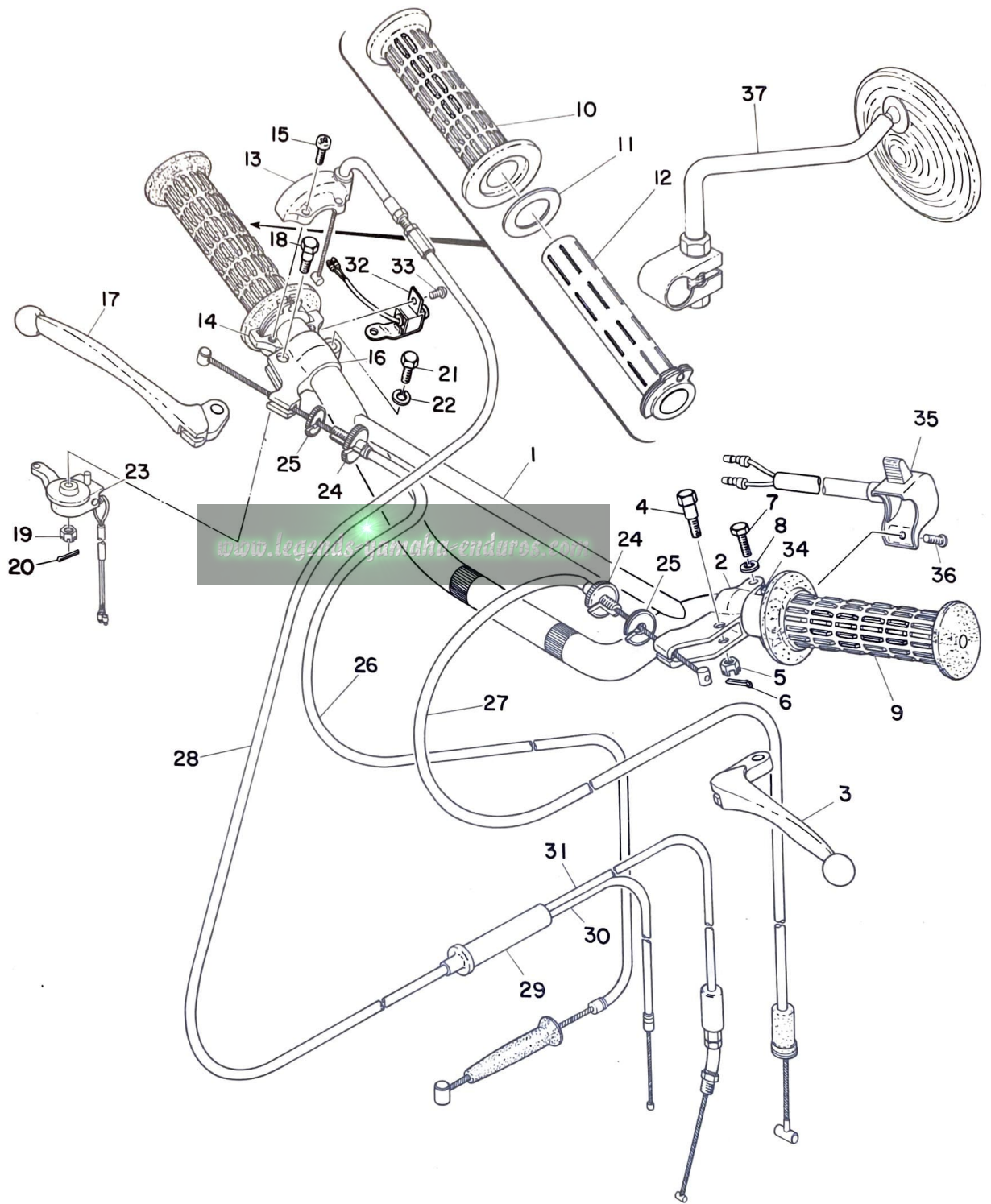


FRONT FORK & FRONT FENDER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-------------|---------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 19-73 | 92901-05200 | WASHER, plain | | 2 | 2 | | |

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Fig. 20 HANDLE & WIRE

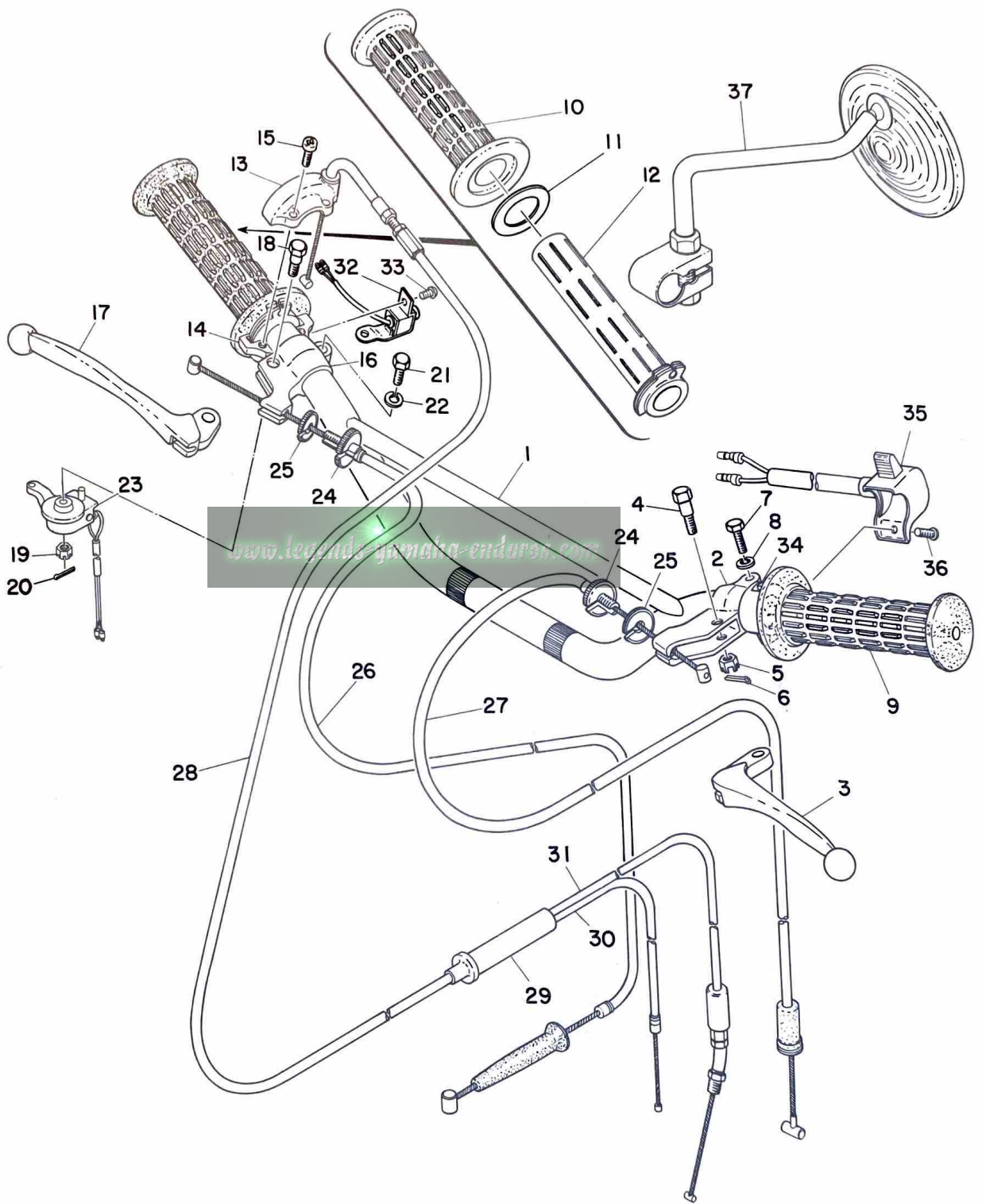


HANDLE & WIRE

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|--------------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 20- 1 | 248-26111-01 | HANDLE | | 1 | 1 | | |
| 20- 0-1 | 214-82910-00 | LEVER HOLDER ASS'Y | | 1 | 1 | | |
| 20- 2 | 214-82911-00 | . HOLDER, lever (L.H) | | 1 | 1 | | |
| 20- 3 | 214-83912-00 | . LEVER (L.H) | | 1 | 1 | | |
| 20- 4 | 214-83915-00 | . SCREW, lever fitting | | 1 | 1 | | |
| 20- 5 | 92802-06500 | . NUT, slotted | | 1 | 1 | | |
| 20- 6 | 91402-12015 | . PIN, cotter | | 1 | 1 | | |
| 20- 7 | 91203-06020 | . BOLT | | 1 | 1 | | |
| 20- 8 | 92901-06100 | . WASHER, spring | | 1 | 1 | | |
| 20- 9 | 214-26241-00 | GRIP (L.H) | | 1 | 1 | | |
| 20-10 | 214-26242-00 | GRIP (R.H) | | 1 | 1 | | |
| 20-11 | 150-26249-00 | RING, leaf | | 1 | 1 | | |
| 20-12 | 214-26243-00 | TUBE, guide | | 1 | 1 | | |
| 20-13 | 214-26281-00 | CAP, grip upper | | 1 | 1 | | |
| 20-14 | 248-26282-00 | CAP, grip under | (ISO) | 1 | 1 | | |
| 20-15 | 98503-05020 | SCREW, pan head | (ISO) | 1 | 1 | | |
| 20- 0-2 | 233-82920-30 | LEVER HOLDER ASS'Y (R.H) | | 1 | 1 | | |
| 20-16 | 233-82921-30 | . HOLDER, lever (R.H) | | 1 | 1 | | |
| 20-17 | 233-82922-30 | . LEVER (R.H) | | 1 | 1 | | |
| 20-18 | 233-83915-00 | . SCREW, lever fitting | (ISO) | 1 | 1 | | |
| 20-19 | 98802-05500 | . NUT, slotted | (ISO) | 1 | 1 | | |
| 20-20 | 91402-12015 | . PIN, cotter | | 1 | 1 | | |
| 20-21 | 91203-06020 | . BOLT | | 1 | 1 | | |
| 20-22 | 92901-06100 | . WASHER, spring | | 1 | 1 | | |
| 20-23 | 233-83980-30 | FRONT STOP SWITCH ASS'Y | | 1 | 1 | | |
| 20-24 | 214-26346-00 | BOLT, adjusting | | 2 | 2 | | |
| 20-25 | 168-26344-00 | NUT, adjusting | | 2 | 2 | | |
| 20-26 | 248-26341-00 | WIRE, brake | | 1 | 1 | | |
| 20-27 | 248-26335-00 | WIRE, clutch | | 1 | 1 | | |
| 20-28 | 248-26311-00 | WIRE, throttle(1) | | 1 | 1 | | |
| 20-29 | 214-26261-00 | CYLINDER, wire | | 1 | 1 | | |
| 20-30 | 248-26312-00 | WIRE, throttle(2) | | 1 | 1 | | |
| 20-31 | 248-26321-00 | WIRE, pump | | 1 | 1 | | |
| 20-32 | 261-83976-00 | SWITCH, handle(1) | | 1 | | | |
| 20-33 | 98501-03005 | SCREW, pan head | (ISO) | 2 | | | |
| 20-34 | 214-83974-00 | HOLDER, handle switch | (ISO) | 1 | 1 | | |
| 20-35 | 214-83975-00 | SWITCH, handle(2) | | 1 | 1 | | |
| 20-36 | 98503-05015 | SCREW, pan head | (ISO) | 1 | 1 | | |

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 20 HANDLE & WIRE

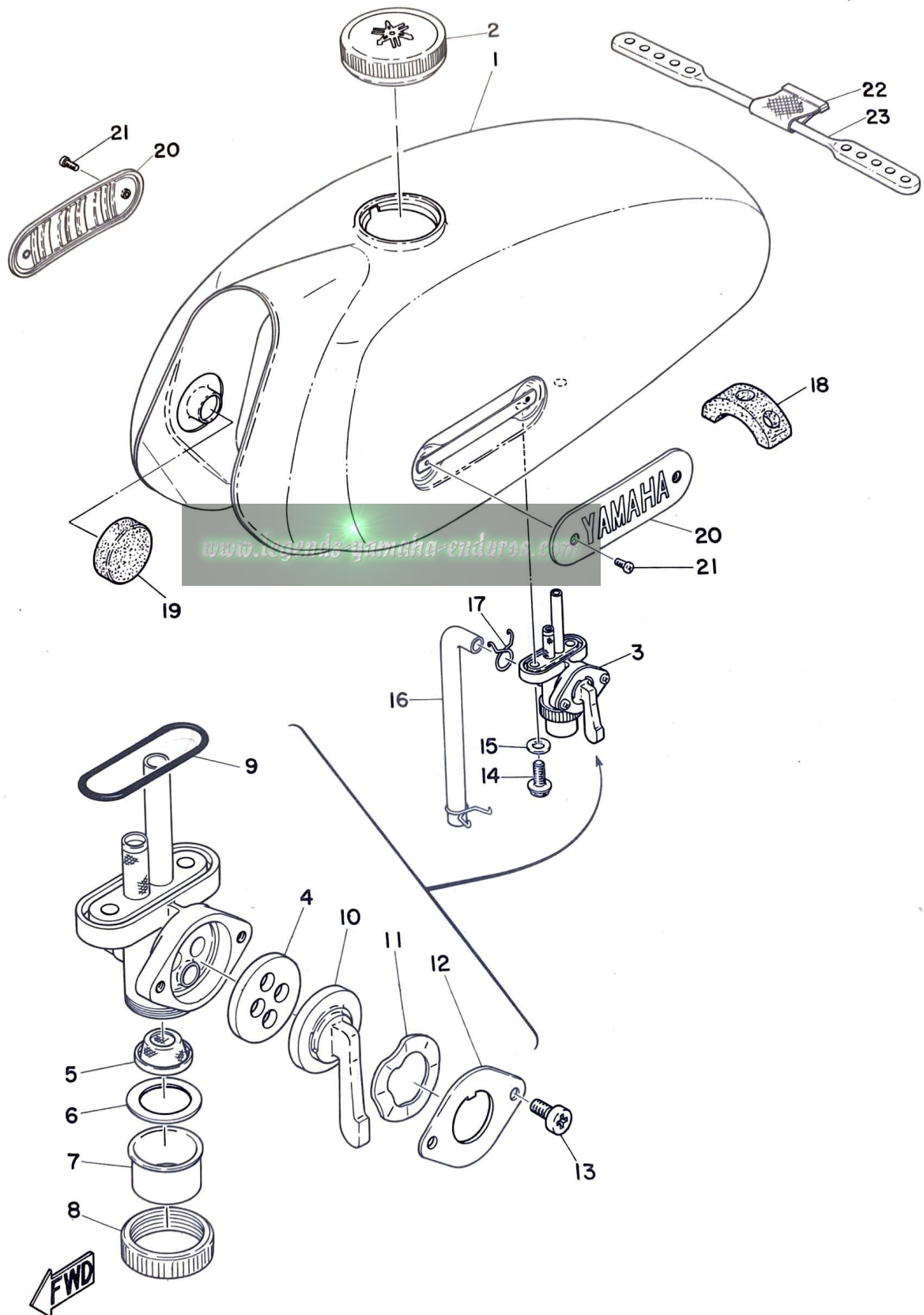


HANDLE & WIRE

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|-------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 20-37 | 253-26290-10 | BACK MIRROR ASS'Y | | 1 | 1 | | |

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Fig. 21 FUEL TANK

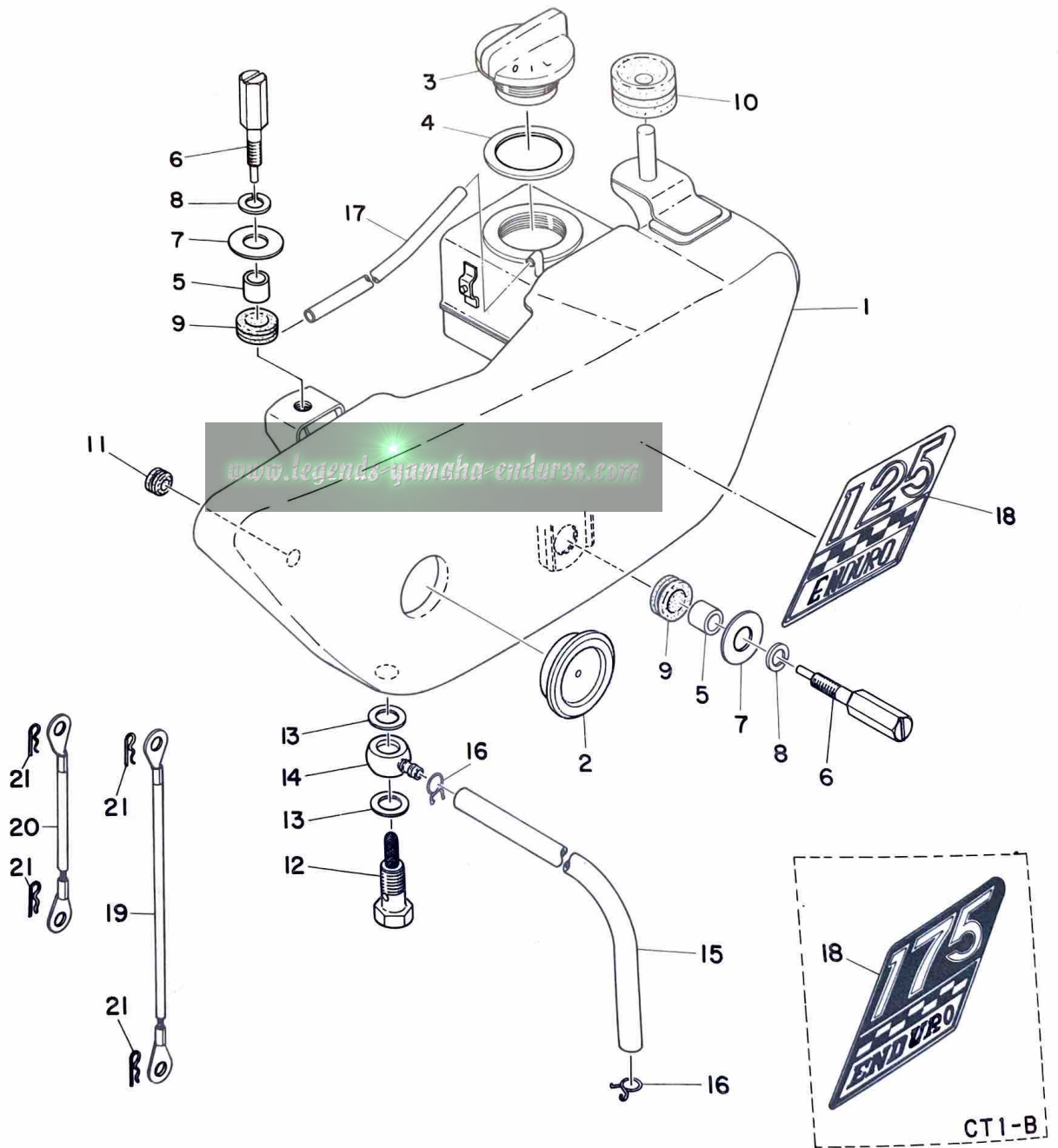


FUEL TANK

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|------------------------|-------------|-------|-------|-----|--------------------|
| | | | | ATI-B | CTI-B | | |
| 21- 1 | 248-24110-00-04 | FUEL TANK COMP. | (ISO) | 1 | | | Competition Yellow |
| | 248-24110-00-05 | FUEL TANK COMP. | (ISO) | | 1 | | Candy Green |
| 21- 2 | 122-24610-01 | CAP ASS'Y | | 1 | 1 | | |
| 21- 3 | 214-24500-00 | FUEL COCK ASS'Y | (ISO) | 1 | 1 | | |
| 21- 4 | 214-24523-00 | . VALVE | | 1 | 1 | | |
| 21- 5 | 214-24515-00 | . NET, filter | | 1 | 1 | | |
| 21- 6 | 214-24522-00 | . GASKET, filter | | 1 | 1 | | |
| 21- 7 | 214-24521-00 | . CUP, filter | | 1 | 1 | | |
| 21- 8 | 214-24542-00 | . NUT, ring | | 1 | 1 | | |
| 21- 9 | 214-24512-00 | . GASKET, body | | 1 | 1 | | |
| 21-10 | 214-24524-00 | . LEVER, cock | | 1 | 1 | | |
| 21-11 | 137-24518-00 | . WASHER, wave | | 1 | 1 | | |
| 21-12 | 214-24525-00 | . PLATE, lever fitting | | 1 | 1 | | |
| 21-13 | 214-24535-00 | . SCREW, lever fitting | (ISO) | 2 | 2 | | |
| 21-14 | 214-24143-00 | BOLT, cock fitting | | 2 | 2 | | |
| 21-15 | 178-14766-00 | WASHER | | 2 | 2 | | |
| 21-16 | 214-24311-00 | PIPE, fuel | | 1 | 1 | | |
| 21-17 | 143-24356-00 | CLIP, pipe | | 2 | 2 | | |
| 21-18 | 248-24183-00 | DAMPER, locating (3) | | 1 | 1 | | |
| 21-19 | 156-24181-00 | DAMPER, locating (1) | | 2 | 2 | | |
| 21-20 | 227-24161-00 | EMBLEM, fuel tank | | 2 | 2 | | |
| 21-21 | 98501-04008 | SCREW, pan head | (ISO) | 4 | 4 | | |
| 21-22 | 214-24173-00 | BAND, tank fitting | | 1 | 1 | | |
| 21-23 | 248-24173-00 | BAND, tank fitting | | 1 | 1 | | |

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 22 OIL TANK

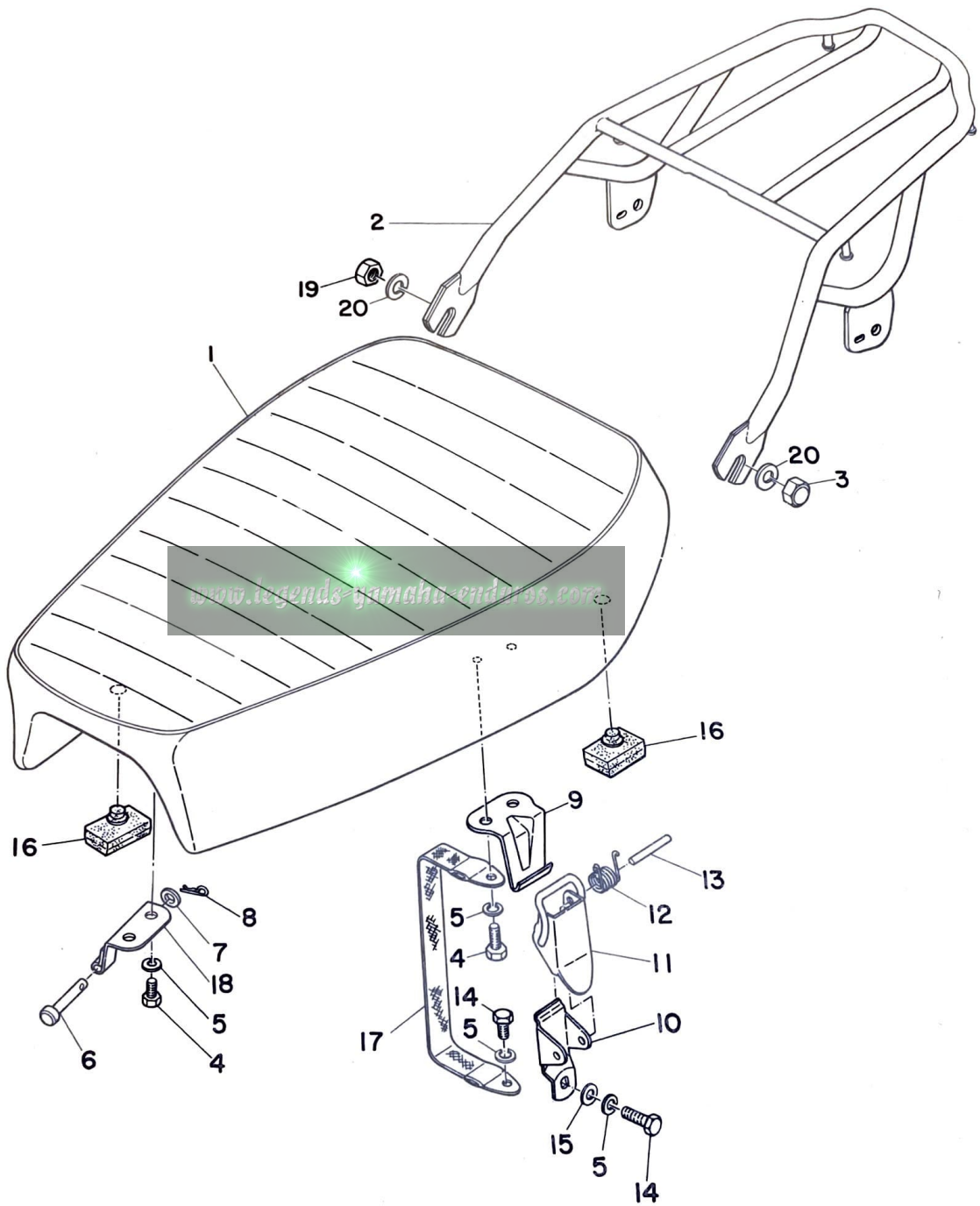


OIL TANK

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|-------------------------|-------------|-------|-------|-----|--------------------|
| | | | | ATI-B | CTI-B | | |
| 22- 1 | 248-21705-00-04 | OIL TANK ASS'Y | | 1 | | | Competition Yellow |
| | 248-21705-00-05 | OIL TANK ASS'Y | | | 1 | | Candy Green |
| 22- 2 | 214-21761-00 | . GAUGE, level | | 1 | 1 | | |
| 22- 3 | 214-21771-00 | CAP, oil tank | | 1 | 1 | | |
| 22- 4 | 214-21772-00 | GASKET, cap | | 1 | 1 | | |
| 22- 5 | 214-21633-00 | COLLAR, fender mount | 7-10-7 | 2 | 2 | | |
| 22- 6 | 248-21712-00 | BOLT, special | | 2 | 2 | | |
| 22- 7 | 116-28324-00 | WASHER, leg shield | 6.5-20-1.6 | 2 | 2 | | |
| 22- 8 | 92901-06100 | WASHER, spring | | 2 | 2 | | |
| 22- 9 | 214-21717-00 | DAMPER, battery box | | 2 | 2 | | |
| 22-10 | 248-21747-00 | DAMPER, oil tank | | 1 | 1 | | |
| 22-11 | 137-21778-00 | DAMPER, oil tank | | 1 | 1 | | |
| 22-12 | 214-21768-00 | SCREW, union | | 1 | 1 | | |
| 22-13 | 137-21767-00 | GASKET, union | 10.5-15-1.5 | 2 | 2 | | |
| 22-14 | 248-21769-00 | COLLAR, union screw | | 1 | 1 | | |
| 22-15 | 248-21766-00 | PIPE, oil | | 1 | 1 | | |
| 22-16 | 101-24356-00 | CLIP, pipe | | 3 | 3 | | |
| 22-17 | 214-21745-00 | PIPE, oil tank breather | | 1 | 1 | | |
| 22-18 | 261-21787-00 | EMBLEM, enduro | | 1 | | | |
| | 251-21787-00 | EMBLEM, enduro | | | 1 | | |
| 22-19 | 248-21775-00 | BAND, tank fitting | | 1 | 2 | | |
| 22-20 | 261-21775-00 | BAND, tank fitting | | 1 | | | |
| 22-21 | 156-83525-00 | CLIP | | 4 | 4 | | |

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 23 SEAT & CARRIER

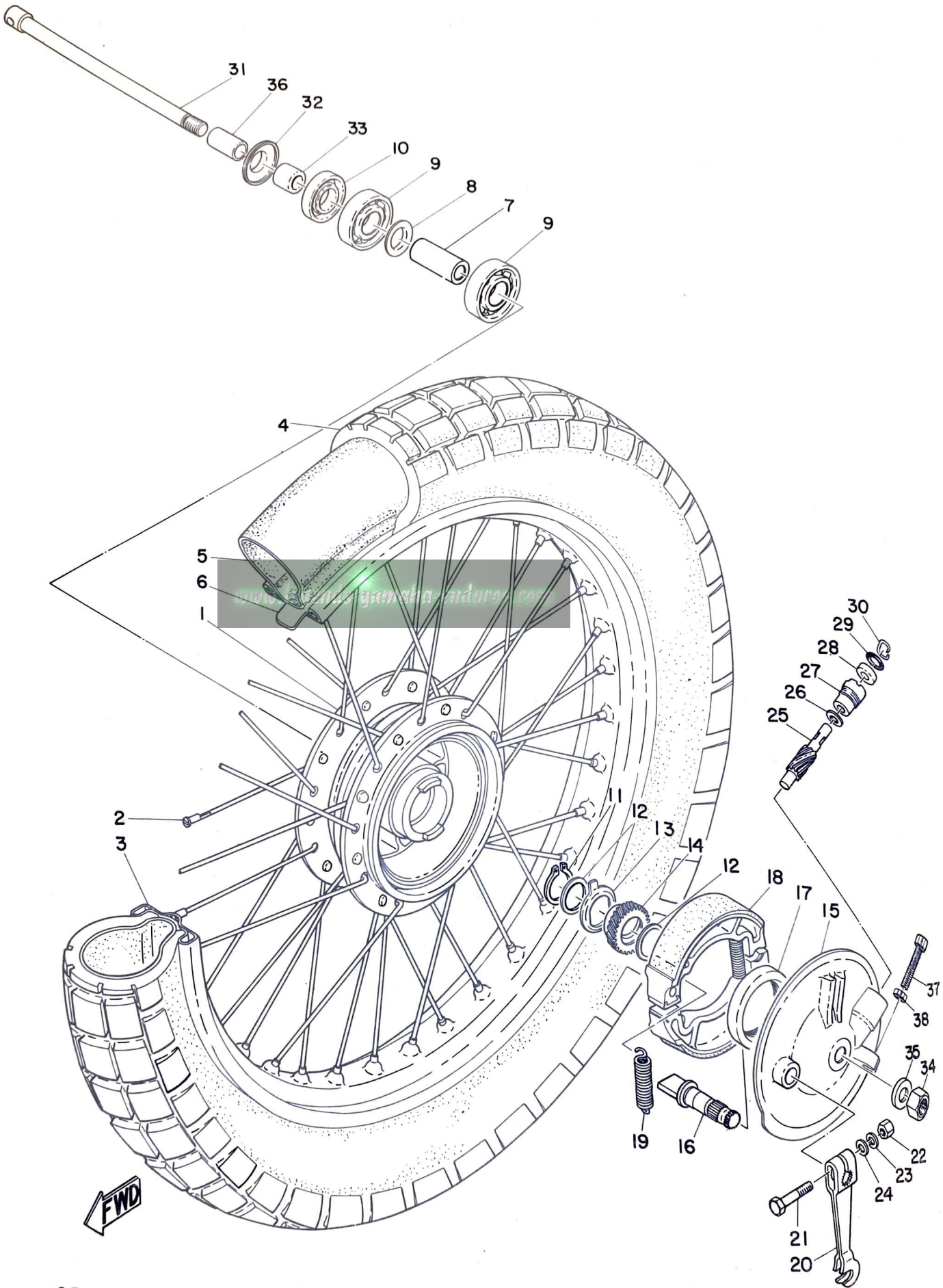


SEAT & CARRIER

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|----------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 23- 1 | 261-24710-00 | SINGLE SEAT ASS'Y | | 1 | 1 | | |
| 23- 1-1 | 261-24711-00 | . COVER, single seat | | 1 | 1 | | |
| 23- 2 | 261-24810-00 | SUB-CARRIER ASS'Y | | 1 | 1 | | |
| 23- 3 | 92801-10700 | NUT, crown | | 1 | 1 | | |
| 23- 4 | 91202-06012 | BOLT | | 6 | 6 | | |
| 23- 5 | 92902-06100 | WASHER, spring | | 7 | 7 | | |
| 23- 6 | 91502-05055 | PIN, clevis | | 2 | 2 | | |
| 23- 7 | 92902-05200 | WASHER, plain | | 2 | 2 | | |
| 23- 8 | 156-83525-00 | CLIP | | 2 | 2 | | |
| 23- 9 | 214-24728-00-33 | BRACKET, seat | | 1 | 1 | | |
| 23-10 | 214-24718-00 | BRACKET, seat | | 1 | 1 | | |
| 23-11 | 214-24776-00-33 | LEVER, seat | | 1 | 1 | | |
| 23-12 | 214-24758-00 | SPRING, seat | | 1 | 1 | | |
| 23-13 | 214-24727-00 | PIN, seat fitting | | 1 | 1 | | |
| 23-14 | 91201-06010 | BOLT | | 2 | 2 | | |
| 23-15 | 92902-06200 | WASHER, plain | | 1 | 1 | | |
| 23-16 | 214-24724-00 | DAMPER, seat | | 4 | 4 | | |
| 23-17 | 214-24778-00 | BAND, seat fitting | | 1 | 1 | | |
| 23-18 | 248-24726-00 | HINGE, seat | | 2 | 2 | | |
| 23-19 | 92801-10300 | NUT | | 1 | 1 | | |
| 23-20 | 92901-10100 | WASHER, spring | | 2 | 2 | | |



Fig. 24 FRONT WHEEL

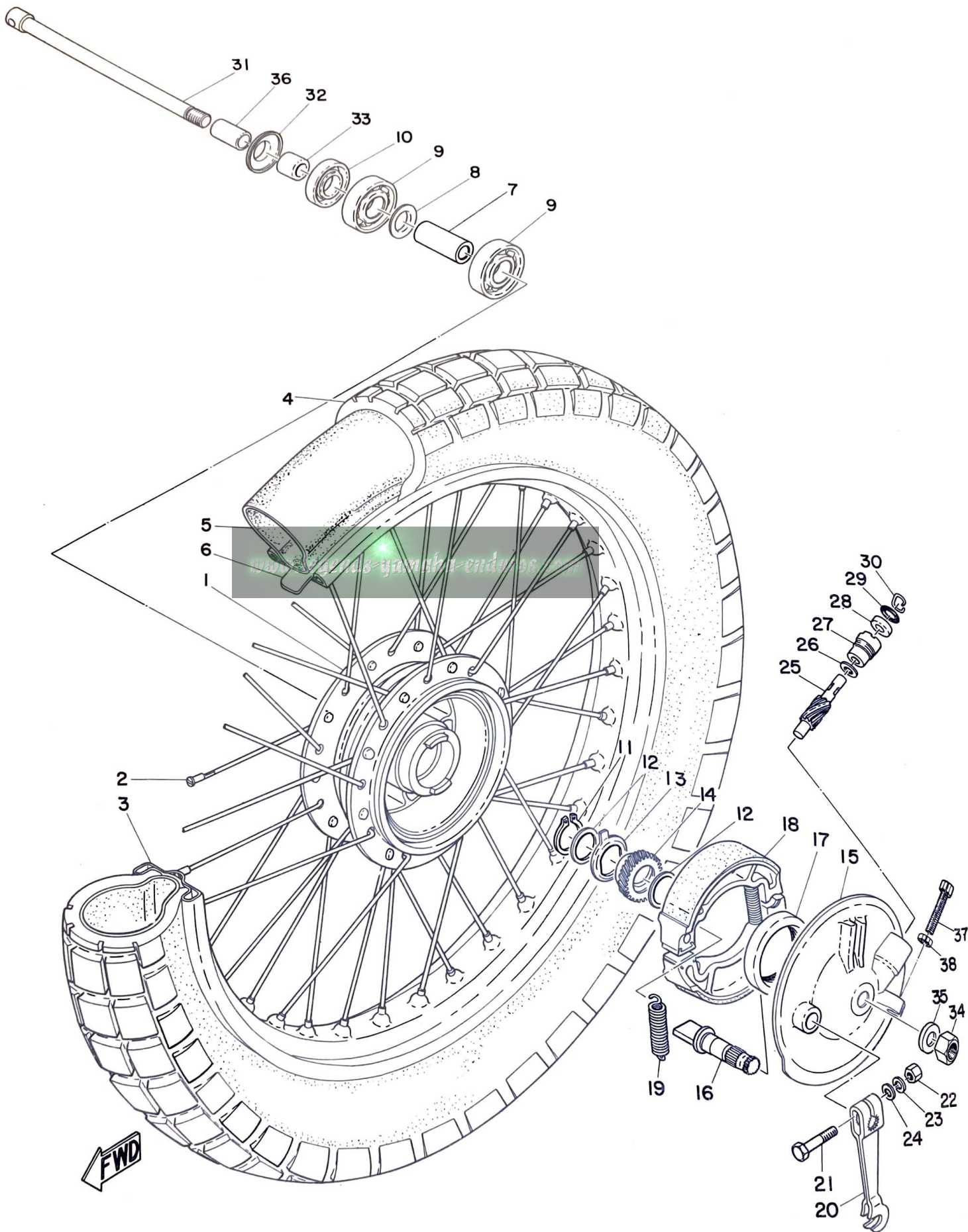


FRONT WHEEL

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|---------------------|-----------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 24- 1 | 248-25111-00 | HUB | | 1 | 1 | | |
| 24- 2 | 248-25104-00 | SPOKE SET | | 1s | 1s | | |
| 24- 3 | 94414-18007 | RIM | 1.40-18 | 1 | | | |
| | 94416-18046 | RIM | 1.60A-18 | | 1 | | |
| 24- 4 | 94130-18073 | TIRE, front | 3.00-18-4PR | 1 | | | ☆ |
| | 94132-18074 | TIRE, front | 3.25-18-4PR | | 1 | | ☆ |
| 24- 5 | 94230-18012 | TUBE | 3.00-18 | 1 | | | ☆ |
| | 94232-18020 | TUBE | 3.25-18 | | 1 | | ☆ |
| 24- 6 | 94330-18010 | BAND, rim | 3.00-18 | 1 | | | |
| | 94332-18016 | BAND, rim | 3.25-18 | | 1 | | |
| 24- 7 | 183-25117-00 | SPACER, bearing | | 1 | 1 | | |
| 24- 8 | 102-25315-00 | FLANGE, spacer | | 1 | 1 | | |
| 24- 9 | 93306-30103 | BEARING | 6301Z | 2 | 2 | | |
| 24-10 | 93102-18008 | OIL SEAL | SD-18-37-8 | 1 | 1 | | |
| 24-11 | 93410-20009 | CIRCLIP | | 1 | 1 | | |
| 24-12 | 183-25147-00 | WASHER, thrust 2 | 20.5-26-1 | 2 | 2 | | |
| 24-13 | 183-25149-00 | CLUTCH, meter | | 1 | 1 | | |
| 24-14 | 248-25135-00 | GEAR, drive | | 1 | 1 | | |
| 24-15 | 248-25121-00 | PLATE, brake shoe | | 1 | 1 | | |
| 24-16 | 122-25351-01 | CAM SHAFT | | 1 | 1 | | |
| 24-17 | 93105-47007 | OIL SEAL | SDD-47-58 -7 | 1 | 1 | | |
| 24-18 | 122-25330-00 | BRAKE SHOE COMP. | | 2 | 2 | | |
| 24-19 | 102-25333-00 | SPRING, return | | 2 | 2 | | |
| 24-20 | 137-25155-00 | LEVER, cam shaft | | 1 | 1 | | |
| 24-21 | 91201-06030 | BOLT | | 1 | 1 | | |
| 24-22 | 92801-06100 | NUT | | 1 | 1 | | |
| 24-23 | 92901-06100 | WASHER, spring | | 1 | 1 | | |
| 24-24 | 92901-06200 | WASHER, plain | | 1 | 1 | | |
| 24-25 | 214-25138-00 | GEAR, meter | | 1 | 1 | | |
| 24-26 | 183-25146-00 | WASHER, thrust (1) | 7-12-0.8 | 1 | 1 | | |
| 24-27 | 109-25136-00 | BUSHING | | 1 | 1 | | |
| 24-28 | 93104-07003 | OIL SEAL | SO-7-14-4 | 1 | 1 | | |
| 24-29 | 93210-14104 | O-RING | 2.4-13.8 | 1 | 1 | | |
| 24-30 | 102-25137-00 | RING, stop | 18φ | 1 | 1 | | |
| 24-31 | 251-25181-00 | SHAFT, wheel | (ISO) | 1 | 1 | | |
| 24-32 | 183-25118-00 | COVER, hub dust | | 1 | 1 | | |
| 24-33 | 183-25183-00 | COLLAR, wheel shaft | | 1 | 1 | | |
| 24-34 | 98801-12200 | NUT | (ISO) | 1 | 1 | | |

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 24 FRONT WHEEL

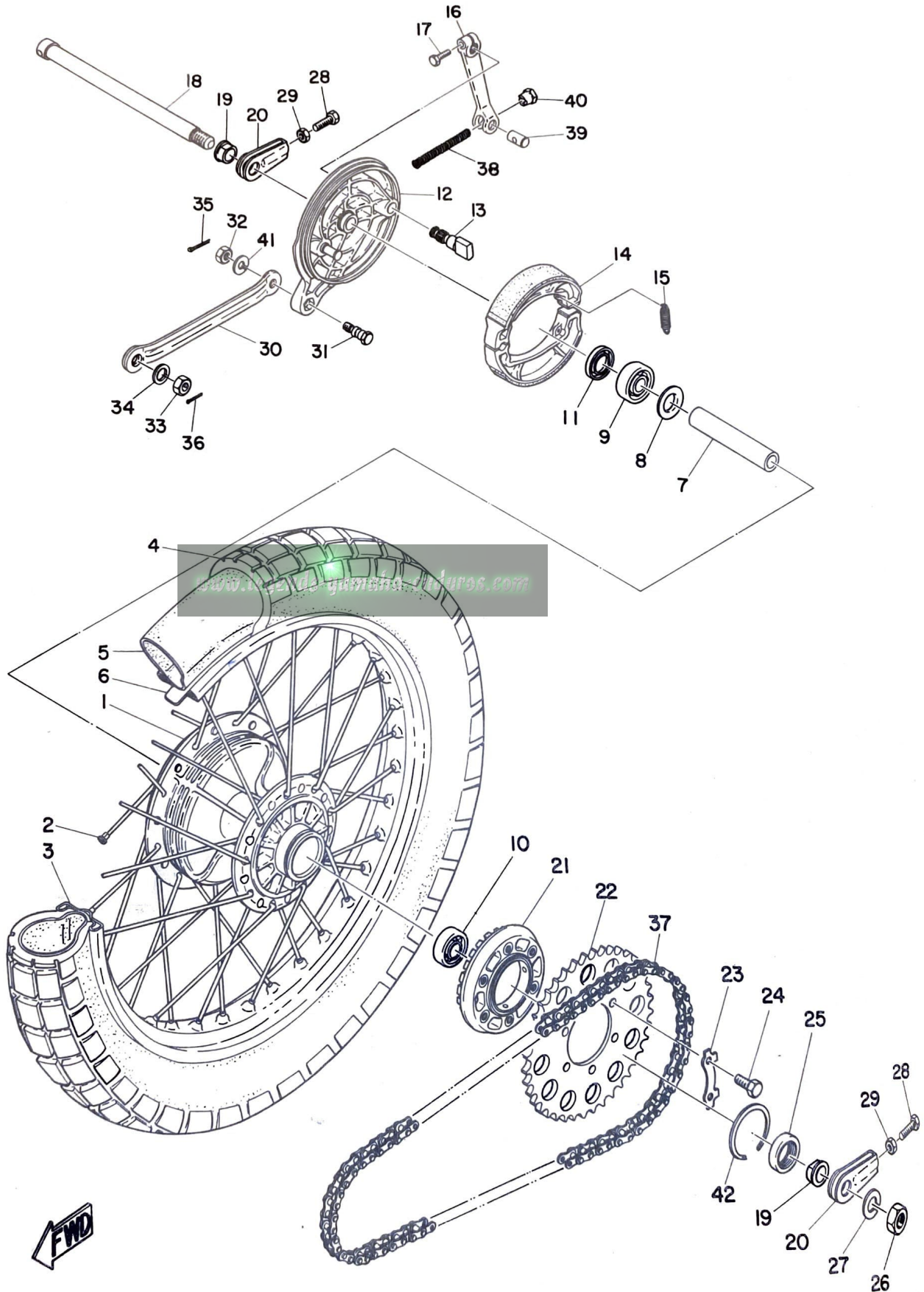


FRONT WHEEL

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|----------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 24-35 | 92901-12100 | WASHER, spring | | 1 | 1 | | |
| 24-36 | 251-25186-00 | COLLAR | | 1 | 1 | | |
| 24-37 | 109-26345-00 | BOLT, wire adjusting | | 1 | 1 | | |
| 24-38 | 109-26344-00 | NUT, wire adjusting | | 1 | 1 | | |

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Fig. 25 REAR WHEEL

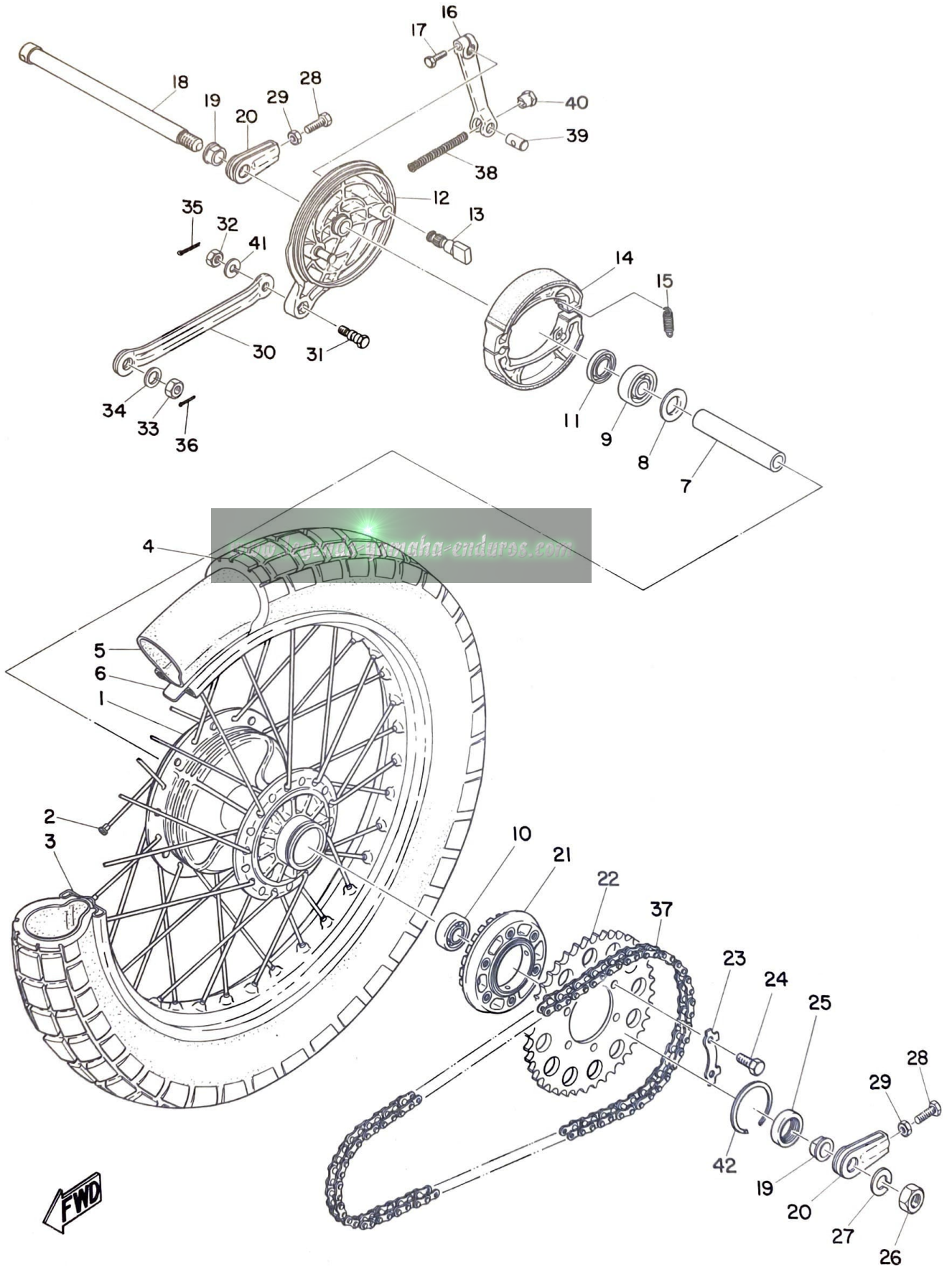


REAR WHEEL

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|--------------|----------------------|-------------|-------|-------|-------|---------|
| | | | | ATI-B | CTI-B | | |
| 25- 1 | 248-25311-00 | HUB | | 1 | 1 | | |
| 25- 2 | 248-25304-00 | SPOKE SET | | 1s | 1s | | |
| 25- 3 | 94416-18040 | RIM | 1. 60A-18 | 1 | | | |
| | 94418-18045 | RIM | 1. 85B-18 | | 1 | | |
| 25- 4 | 94132-18074 | TIRE, rear | 3.25-18-4PR | 1 | | | ☆ |
| | 94135-18079 | TIRE, rear | 3.50-18-4PR | | 1 | | ☆ |
| 25- 5 | 94232-18020 | TUBE | 3.25-18 | 1 | | | ☆ |
| | 94235-18022 | TUBE | 3.50-18 | | 1 | | ☆ |
| 25- 6 | 94332-18016 | BAND, rim | 3.25-18 | 1 | | | |
| | 94335-18018 | BAND, rim | 3.50-18 | | 1 | | |
| 25- 7 | 248-25317-00 | SPACER, bearing | | 1 | 1 | | |
| 25- 8 | 148-25115-00 | FLANGE, spacer | | 1 | 1 | | |
| 25- 9 | 93306-20201 | BEARING | 6202 | 1 | 1 | | |
| 25-10 | 93306-30201 | BEARING | 6302 | 1 | 1 | | |
| 25-11 | 93106-26005 | OIL SEAL | DD-26-42-8 | 1 | 1 | | |
| 25-12 | 248-25321-00 | PLATE, brake shoe | | 1 | 1 | | |
| 25-13 | 248-25351-00 | CAM SHAFT | | 1 | 1 | | |
| 25-14 | 183-25330-00 | BRAKE SHOE COMP. | | 2 | 2 | | |
| 25-15 | 183-25333-00 | SPRING, return | | 2 | 2 | | |
| 25-16 | 214-25355-00 | LEVER, cam shaft | | 1 | 1 | | |
| 25-17 | 91201-06020 | BOLT | | 1 | 1 | | |
| 25-18 | 248-25381-00 | SHAFT, wheel | | 1 | 1 | | |
| 25-19 | 248-25377-00 | COLLAR, shaft | | 2 | 2 | | |
| 25-20 | 248-25388-00 | PULLER, chain | | 2 | 2 | | |
| 25-21 | 248-25366-00 | CLUTCH, hub | | 1 | 1 | | |
| 25-22 | 248-25443-10 | GEAR, sprocket wheel | 43-T | U,R | U,R | | |
| | 248-25445-10 | GEAR, sprocket wheel | 45-T | 1 | 1 | E9F3 | S. T. D |
| | 248-25447-10 | GEAR, sprocket wheel | 47-T | | | D11H1 | 6-42. |
| 25-23 | 214-25412-00 | WASHER, lock | | 3 | 3 | | |
| 25-24 | 97101-08012 | BOLT | (ISO) | 6 | 6 | | |
| 25-25 | 93104-22018 | OIL SEAL | SO-22-35-5 | 1 | 1 | | |
| 25-26 | 98801-14200 | NUT, shaft | (ISO) | 1 | 1 | | |
| 25-27 | 92901-14100 | WASHER, spring | | 1 | 1 | | |
| 25-28 | 168-25379-00 | BOLT, chain puller | | 2 | 2 | | |
| 25-29 | 98803-08300 | NUT | (ISO) | 2 | 2 | | |
| 25-30 | 248-25371-00 | BAR, tension | | 1 | 1 | | |
| 25-31 | 109-25373-00 | BOLT, tension bar | | 1 | 1 | | |
| 25-32 | 98801-08300 | NUT | (ISO) | 1 | 1 | | |

(ISO) : SOME OF THE PARTS IN THIS BOOK HAVE ISO-THREADING. PLEASE MAKE SURE TO CONSULT THIS BOOK WHEN ORDERING PARTS FOR THE MOTORCYCLE DESCRIBED HEREIN.

Fig. 25 REAR WHEEL

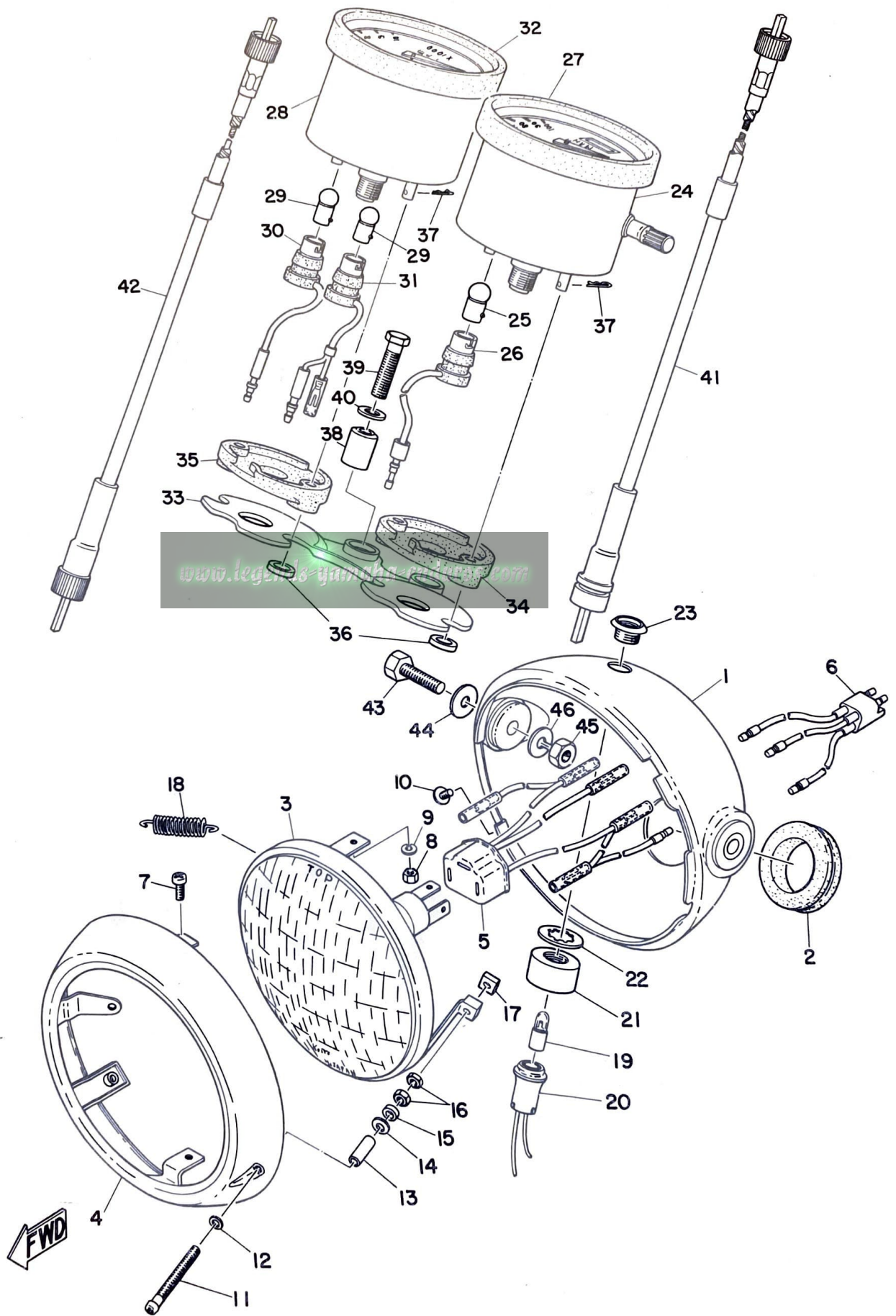


REAR WHEEL

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|----------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 25-33 | 92801-10300 | NUT | | 1 | 1 | | |
| 25-34 | 92901-10200 | WASHER, plain | | 1 | 1 | | |
| 25-35 | 91401-20012 | PIN, cotter | | 1 | 1 | | |
| 25-36 | 91401-25018 | PIN, cotter | | 1 | 1 | | |
| 25-37 | 94524-28112 | CHAIN | 428H-112P | 1 | 1 | | |
| 25-37-1 | 94624-28001 | , JOINT, chain | | 1 | 1 | | |
| 25-38 | 180-27236-00 | SPRING, rod | | 1 | 1 | | |
| 25-39 | 156-27237-00 | PIN, clevis | | 1 | 1 | | |
| 25-40 | 206-27238-00 | NUT, adjusting | (ISO) | 1 | 1 | | |
| 25-41 | 92901-08100 | WASHER, spring | | 1 | 1 | | |
| 25-42 | 93410-52022 | CIRCLIP | | 1 | 1 | | |

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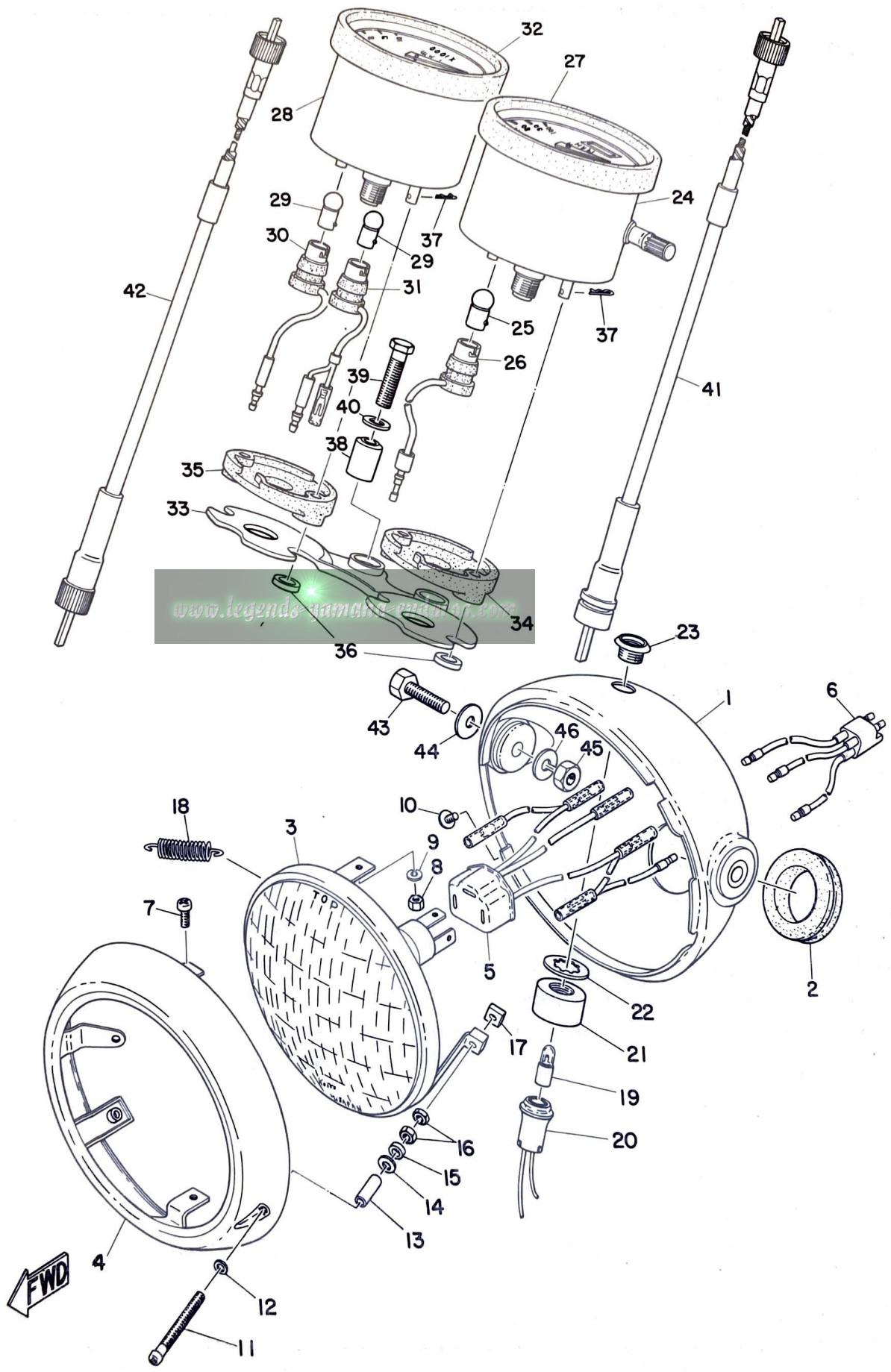
Fig. 26 HEAD LAMP , SPEEDOMETER & TACHOMETER (AT1-B)



HEAD LAMP , SPEEDOMETER & TACHOMETER (AT1-B)

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|-----------------|------------------------|-------------|-------|-------|-----|--------------------|
| | | | | AT1-B | CT1-B | | |
| 26- 1 | 261-84330-60-26 | BODY ASS'Y | | 1 | | | Competition Yellow |
| 26- 2 | 214-84153-60 | . GROMMET | | 1 | | | |
| 26- 0-1 | 261-84310-61 | HEAD LAMP UNIT ASS'Y | (ISO) | 1 | | | |
| 26- 3 | 261-84320-61 | . LENS ASS'Y | | 1 | | | |
| 26- 4 | 261-84315-61 | . RIM, head lamp | (ISO) | 1 | | | |
| 26- 5 | 261-84312-61 | . SOCKET | | 1 | | | |
| 26- 6 | 214-84159-61 | . CORD, head lamp | | 1 | | | |
| 26- 7 | 98501-04010 | . SCREW, pan head | (ISO) | 2 | | | |
| 26- 8 | 802-84126-00 | . NUT | (ISO) | 2 | | | |
| 26- 9 | 92901-04100 | . WASHER, spring | | 2 | | | |
| 26-10 | 195-84325-00 | . SCREW, rim fitting | (ISO) | 1 | | | |
| 26-11 | 198-84331-60 | . SCREW, rim adjuster | (ISO) | 1 | | | |
| 26-12 | 233-84127-60 | . WASHER, special | | 1 | | | |
| 26-13 | 233-84133-60 | . COLLAR, adjust screw | | 1 | | | |
| 26-14 | 92901-04200 | . WASHER, plain | | 1 | | | |
| 26-15 | 132-84328-60 | . SPACER | | 1 | | | |
| 26-16 | 802-84126-00 | . NUT | (ISO) | 2 | | | |
| 26-17 | 198-84334-60 | . NUT, adjust | (ISO) | 1 | | | |
| 26-18 | 132-84335-60 | . SPRING, lens adjust | | 1 | | | |
| 26- 0-2 | 235-84301-60 | PILOT LAMP ASS'Y | | 1 | | | |
| 26-19 | 235-84347-00 | . BULB, pilot | 12V 1.5W | 1 | | | ☆ |
| 26-20 | 214-84150-60 | . SOCKET CORD ASS'Y | | 1 | | | |
| 26-21 | 214-84158-60 | . NUT, pilot lamp | | 1 | | | |
| 26-22 | 92901-12300 | . WASHER, tooth | | 1 | | | |
| 26-23 | 214-84157-60 | . BODY, high beam | | 1 | | | |
| 26-24 | 261-83510-40 | SPEEDOMETER ASS'Y | | 1 | | | |
| 26-25 | 123-83516-20 | . BULB | 12V-3W | 1 | | | ☆ |
| 26-26 | 214-83536-30 | . SOCKET, meter | | 1 | | | |
| 26-27 | 214-83513-00 | . DAMPER | | 1 | | | |
| 26-28 | 261-83540-20 | TACHOMETER ASS'Y | | 1 | | | |
| 26-29 | 123-83516-20 | . BULB | 12V-3W | 2 | | | ☆ |
| 26-30 | 214-83536-30 | . SOCKET, meter | | 1 | | | |
| 26-31 | 261-83537-20 | . SOCKET, neutral | | 1 | | | |
| 26-32 | 214-83513-00 | . DAMPER | | 1 | | | |
| 26-33 | 214-83519-00-33 | BRACKET, meter | | 1 | | | |
| 26-34 | 214-83523-00 | DAMPER | | 1 | | | |
| 26-35 | 237-83523-00 | DAMPER | | 1 | | | |
| 26-36 | 214-83524-00 | WASHER, special | | 4 | | | |

Fig. 26 HEAD LAMP , SPEEDOMETER & TACHOMETER (AT1-B)

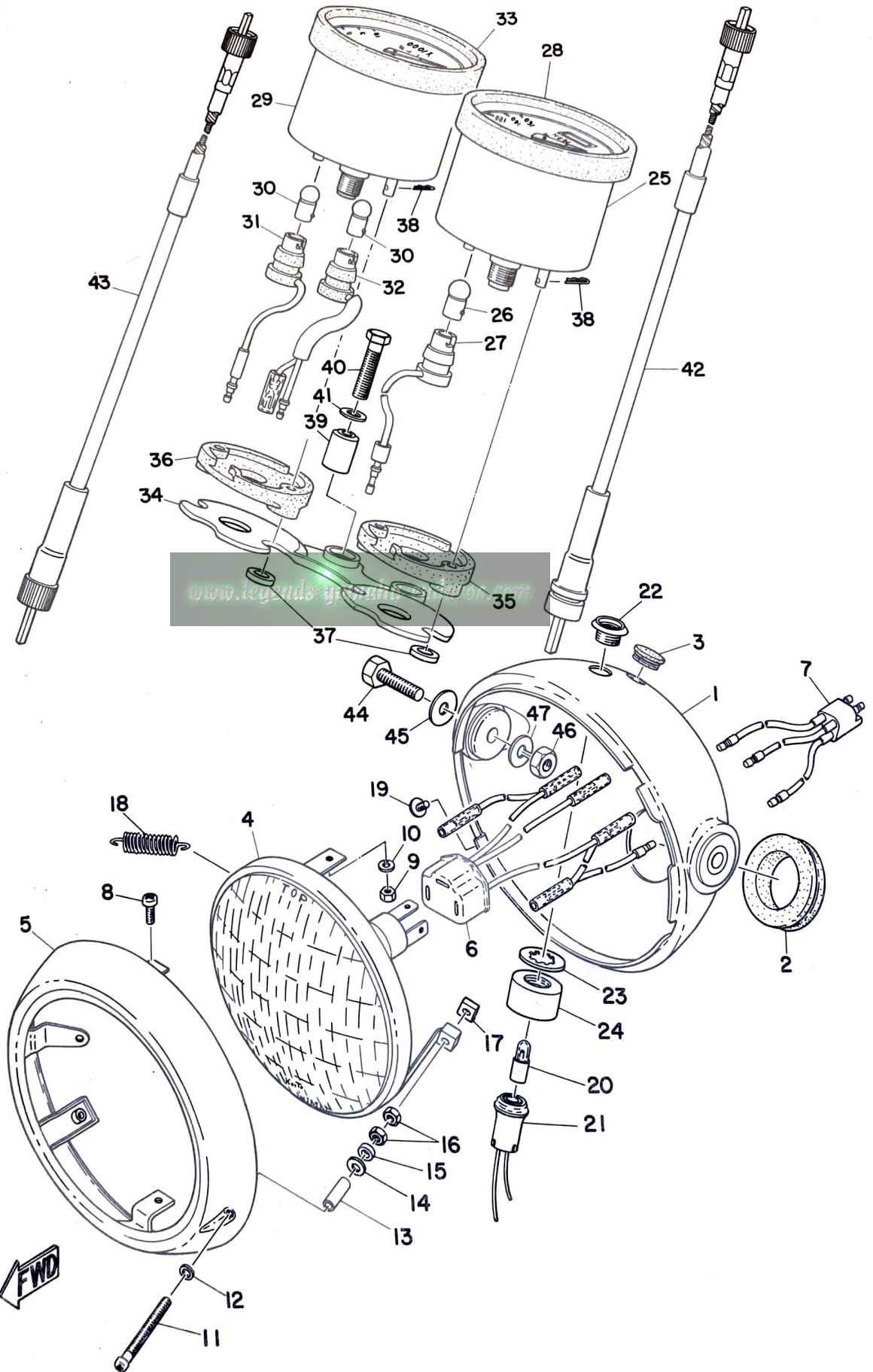


HEAD LAMP , SPEEDOMETER & TACHOMETER (AT1-B)

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|-------------------------|-------------|-------|-------|-----|---------|
| | | | | AT1-B | CT1-B | | |
| 26-37 | 156-83525-00 | CLIP | | 4 | | | |
| 26-38 | 214-83528-00 | BUSHING, meter | | 2 | | | |
| 26-39 | 91201-06030 | BOLT | | 2 | | | |
| 26-40 | 92901-06200 | WASHER, plain | | 2 | | | |
| 26-41 | 248-83550-00 | SPEEDOMETER CABLE ASS'Y | | 1 | | | |
| 26-42 | 248-83560-00 | TACHOMETER CABLE ASS'Y | | 1 | | | |
| 26-43 | 97204-08025 | BOLT | (ISO) | 2 | | | |
| 26-44 | 92903-08200 | WASHER, plain | | 2 | | | |
| 26-45 | 98802-08200 | NUT | (ISO) | 2 | | | |
| 26-46 | 92901-08100 | WASHER, spring | | 2 | | | |

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Fig. 27 HEAD LAMP, SPEEDOMETER & TACHOMETER (CT1-B)

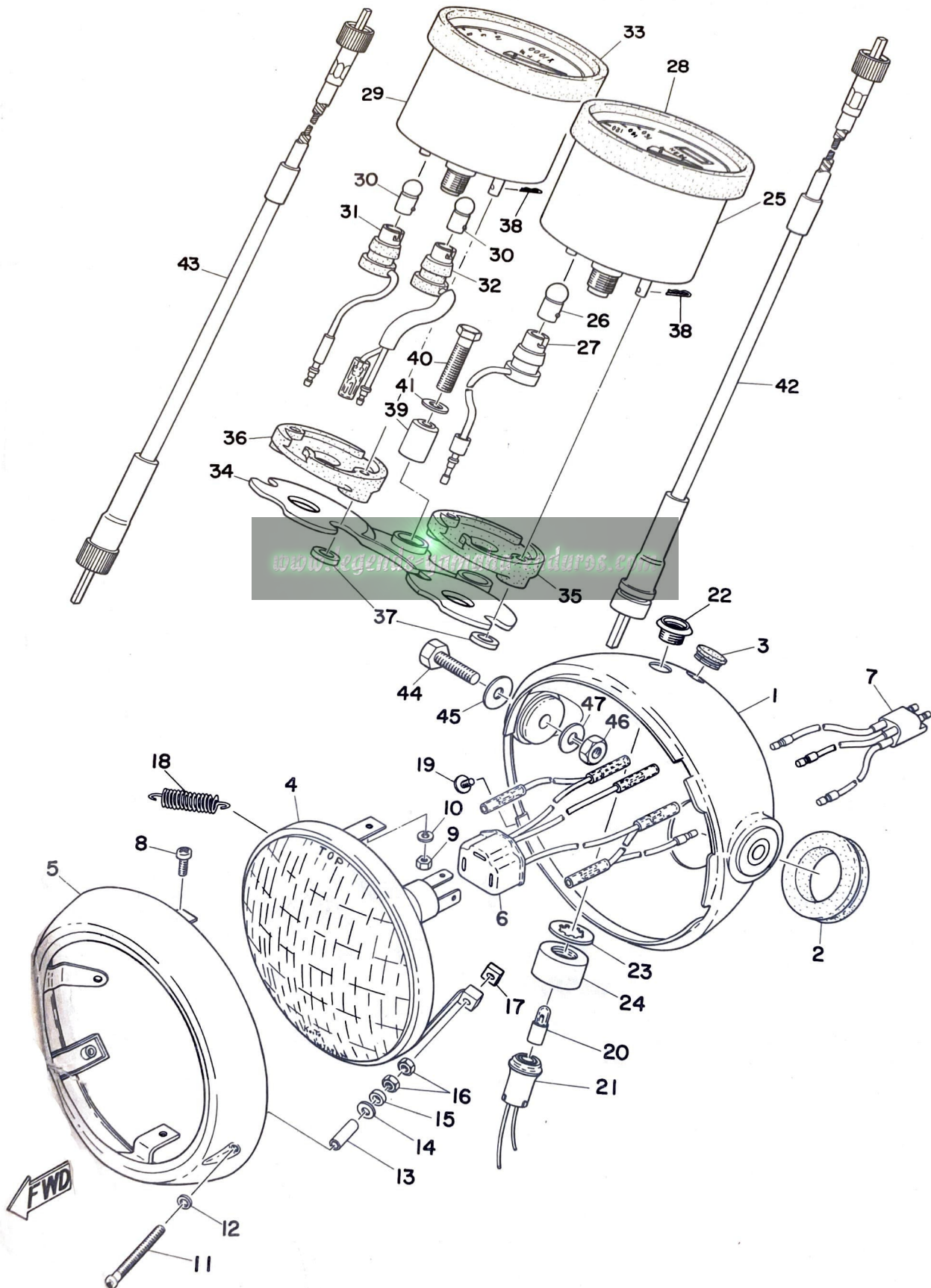


HEAD LAMP , SPEEDOMETER & TACHOMETER (CTI-B)

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|------------------------|-------------|-------|-------|-----|-------------|
| | | | | ATI-B | CTI-B | | |
| 27- 1 | 214-84130-61-64 | BODY ASS'Y | | | 1 | | Candy Green |
| 27- 2 | 214-84153-60 | . GROMMET | | | 1 | | |
| 27- 3 | 214-84154-60 | . GROMMET | | | 1 | | |
| 27- 0-1 | 251-84110-61 | HEAD LAMP UNIT ASS'Y | (ISO) | | 1 | | |
| 27- 4 | 251-84120-61 | . LENS ASS'Y | | | 1 | | |
| 27- 5 | 233-84115-60 | . RIM, head lamp | (ISO) | | 1 | | |
| 27- 6 | 261-84312-61 | . SOCKET | | | 1 | | |
| 27- 7 | 214-84159-61 | . CORD, head lamp | | | 1 | | |
| 27- 8 | 98501-05012 | . SCREW, pan head | (ISO) | | 2 | | |
| 27- 9 | 98801-05200 | . NUT | (ISO) | | 2 | | |
| 27-10 | 92901-05100 | . WASHER, spring | | | 2 | | |
| 27-11 | 214-84131-61 | . SCREW, rim adjuster | (ISO) | | 1 | | |
| 27-12 | 233-84127-60 | . WASHER, special | | | 1 | | |
| 27-13 | 233-84133-60 | . COLLAR, adjust screw | | | 1 | | |
| 27-14 | 92901-04200 | . WASHER, plain | | | 1 | | |
| 27-15 | 132-84328-60 | . SPACER | | | 1 | | |
| 27-16 | 802-84126-00 | . NUT | (ISO) | | 2 | | |
| 27-17 | 198-84334-60 | . NUT, adjust | (ISO) | | 1 | | |
| 27-18 | 132-84335-60 | . SPRING, lens adjust | | | 1 | | |
| 27-19 | 195-84325-00 | SCREW, rim fitting | (ISO) | | 1 | | |
| 27- 0-2 | 214-84101-60 | PILOT LAMP ASS'Y | | | 1 | | |
| 27-20 | 104-83517-10 | . BULB. pilot | 6 V 1.5W | | 1 | | ☆ |
| 27-21 | 214-84150-60 | . SOCKET CORD ASS'Y | | | 1 | | |
| 27-22 | 214-84157-60 | . BODY, high-beam | | | 1 | | |
| 27-23 | 92901-12300 | . WASHER, tooth | | | 1 | | |
| 27-24 | 214-84158-60 | . NUT, pilot lamp | | | 1 | | |
| 27-25 | 214-83570-30 | SPEEDOMETER ASS'Y | | | 1 | | |
| 27-26 | 122-83516-10 | . BULB | 6V-3W | | 1 | | ☆ |
| 27-27 | 214-83536-30 | . SOCKET, meter | | | 1 | | |
| 27-28 | 214-83513-00 | . DAMPER | | | 1 | | |
| 27-29 | 251-83540-00 | TACHOMETER ASS'Y | | | 1 | | |
| 27-30 | 122-83516-10 | . BULB | 6 V-3W | | 2 | | ☆ |
| 27-31 | 214-83536-30 | . SOCKET, meter | | | 1 | | |
| 27-32 | 261-83537-20 | . SOCKET, neutral | | | 1 | | |
| 27-33 | 214-83513-00 | . DAMPER | | | 1 | | |
| 27-34 | 214-83519-00-33 | BRACKET, meter | | | 1 | | |
| 27-35 | 214-83523-00 | DAMPER | | | 1 | | |
| 27-36 | 237-83523-00 | DAMPER | | | 1 | | |



Fig. 27 HEAD LAMP, SPEEDOMETER & TACHOMETER (CT1-B)

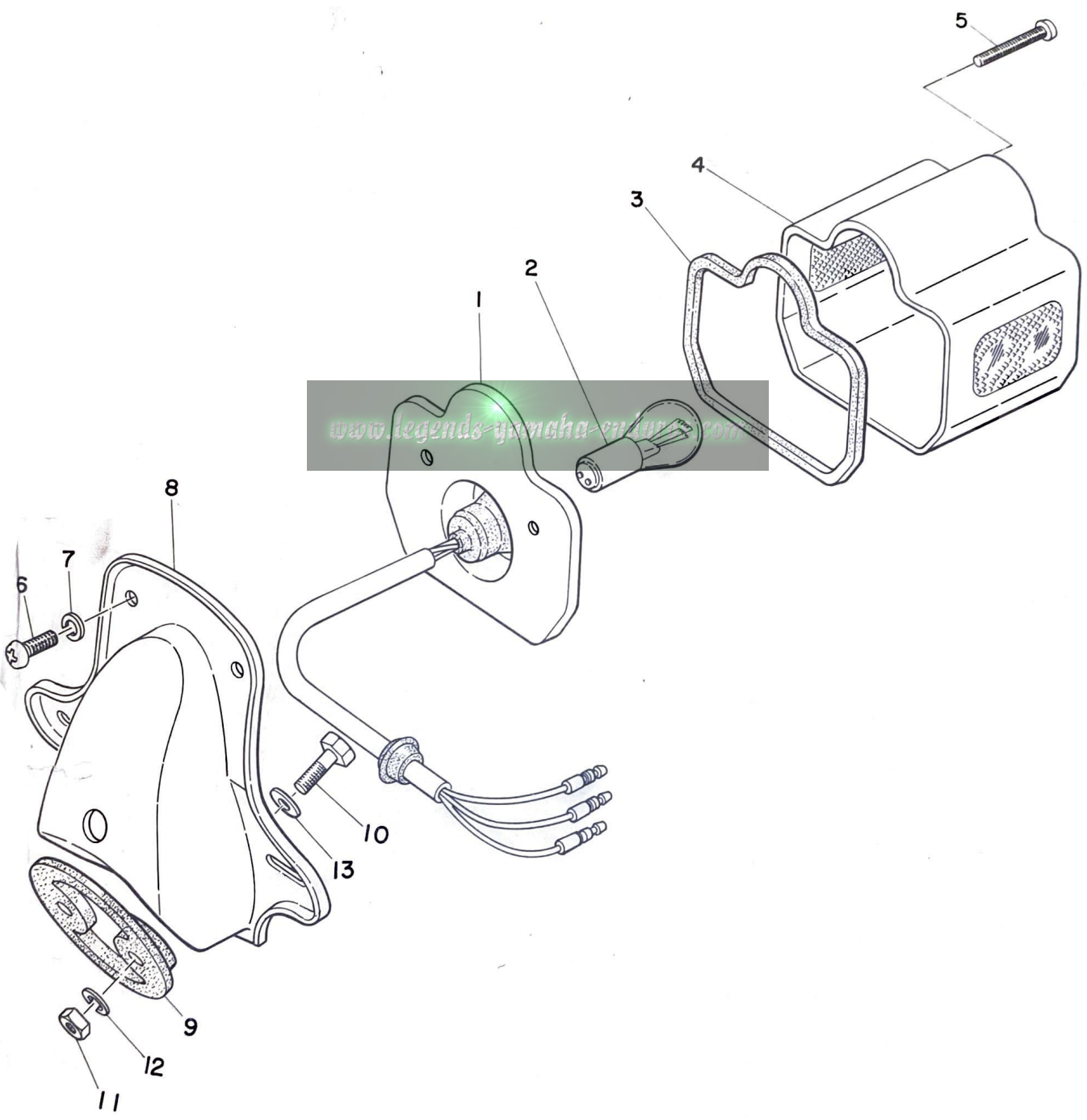


HEAD LAMP, SPEEDOMETER & TACHOMETER (CT1-B)

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|--------------|-------------------------|-------------|-------|-------|-----|---------|
| | | | | AT1-B | CT1-B | | |
| 27-37 | 214-83524-00 | WASHER, special | | | 4 | | |
| 27-38 | 156-83525-00 | CLIP | | | 4 | | |
| 27-39 | 214-83528-00 | BUSHING, meter | | | 2 | | |
| 27-40 | 91201-06030 | BOLT | | | 2 | | |
| 27-41 | 92901-06200 | WASHER, plain | | | 2 | | |
| 27-42 | 248-83550-00 | SPEEDOMETER CABLE ASS'Y | | | 1 | | |
| 27-43 | 248-83560-00 | TACHOMETER CABLE ASS'Y | | | 1 | | |
| 27-44 | 97204-08025 | BOLT | (ISO) | | 2 | | |
| 27-45 | 92903-08200 | WASHER, plain | | | 2 | | |
| 27-46 | 98802-08200 | NUT | (ISO) | | 2 | | |
| 27-47 | 92901-08100 | WASHER, spring | | | 2 | | |

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Fig. 28 TAIL LAMP



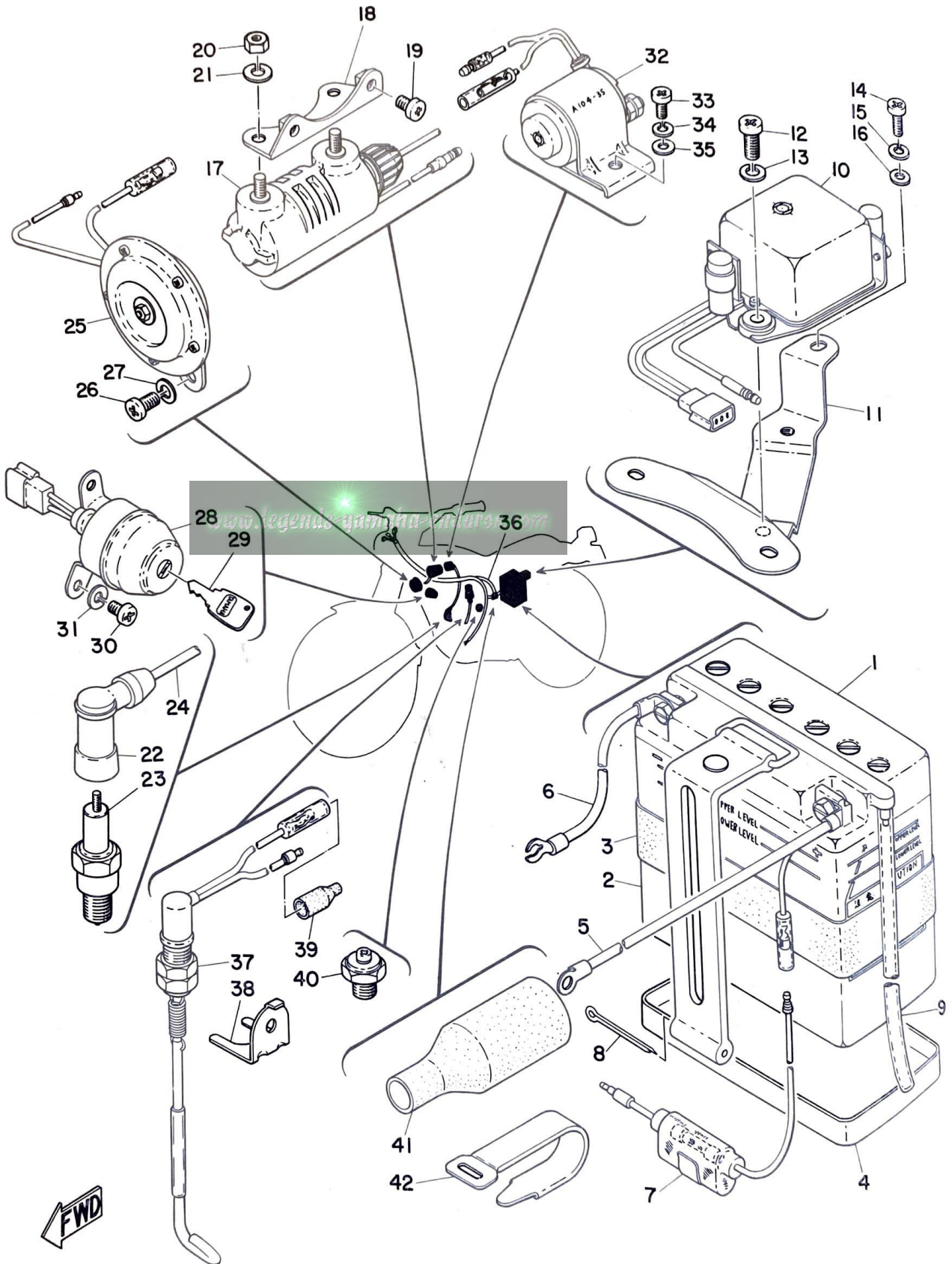
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FWD

TAIL LAMP

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|---------------------------------------|-----------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 28- 0-1 | 261-84710-60 | TAIL LAMP UNIT ASS'Y | (ISO) | 1 | | | |
| | 251-84510-60 | TAIL LAMP UNIT ASS'Y | (ISO) | | 1 | | |
| 28- 1 | 261-84711-60 | . BASE, tail lamp | (ISO) | 1 | | | |
| | 251-84511-60 | . BASE, tail lamp | (ISO) | | 1 | | |
| 28- 2 | 168-84714-00 | . BULB, tail lamp | 12V 23/7W | 1 | | | ☆ |
| | 124-84514-60 ³⁰ | . BULB, tail lamp | 6V 20/5W | | 1 | | ☆ |
| 28- 3 | 168-84712-60 | . SEAT, base | | 1 | 1 | | |
| 28- 4 | 168-84721-60 | . LENS, tail lamp | | 1 | 1 | | |
| 28- 5 | 193-84724-00 | . SCREW, lens fitting | (ISO) | 2 | 2 | | |
| 28- 6 | 92503-06012 | . SCREW, pan head | | 2 | 2 | | |
| 28- 7 | 92901-06100 | . WASHER, spring | | 2 | 2 | | |
| 28- 8 | 164-84751-60-35 | BRACKET, licence | | 1 | 1 | | |
| 28- 9 | 248-84553-00 | DAMPER | | 1 | 1 | | |
| 28-10 | 248-84552-00 | BOLT, fitting | | 2 | 2 | | |
| 28-11 | 92801-06100 | NUT | | 2 | 2 | | |
| 28-12 | 92901-06100 | WASHER, spring | | 2 | 2 | | |
| 28-13 | 156-24186-00 | WASHER, special | | 2 | 2 | | |

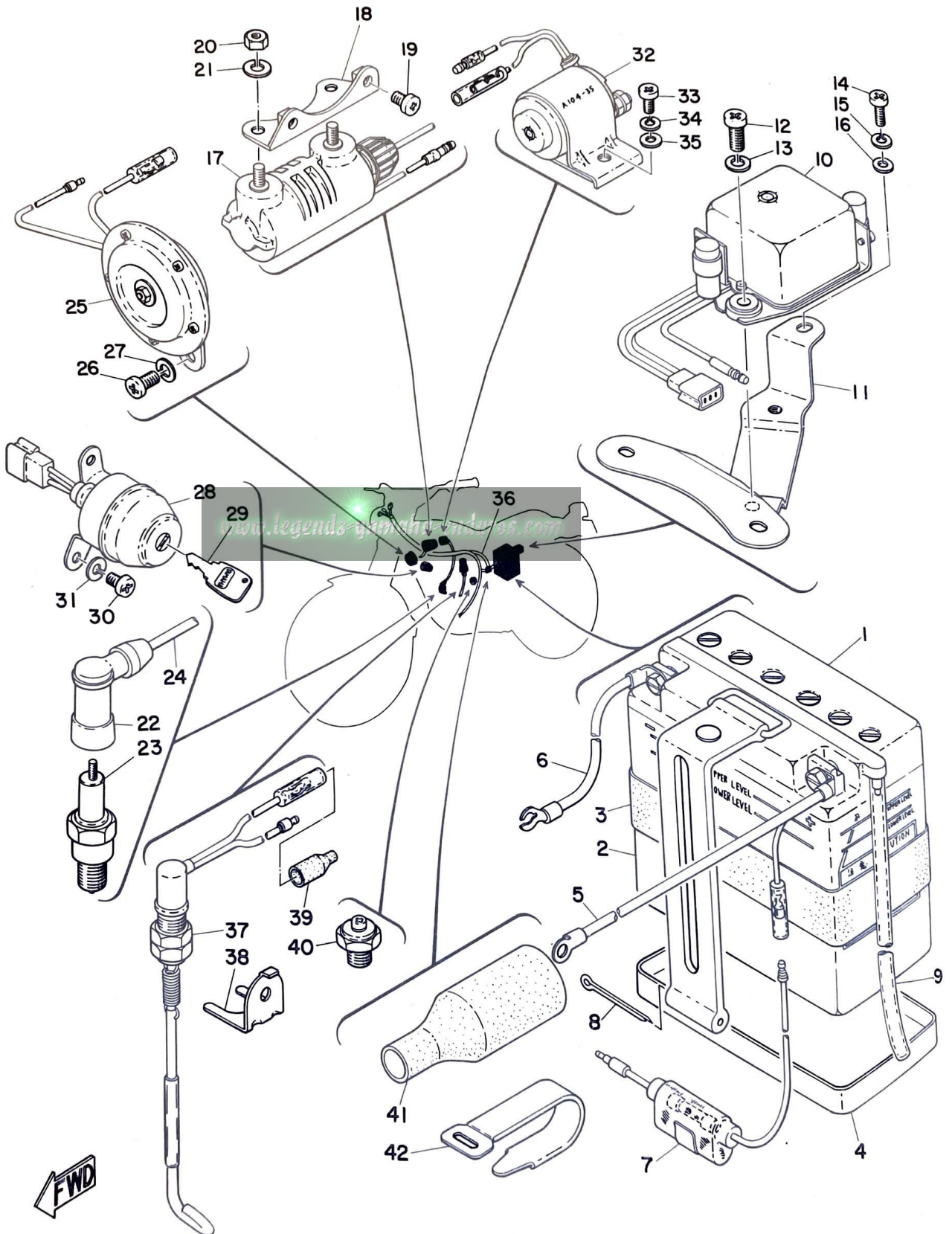
Fig. 29 ELECTRICAL (AT1-B)



ELECTRICAL (AT1-B)

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|--------------------------|-------------|-------|-------|-----|---------|
| | | | | AT1-B | CT1-B | | |
| 29- 1 | 165-82110-70 | BATTERY ASS'Y | | 1 | | | |
| 29- 1-1 | 104-82111-20 | . CAP, battery | | 6 | | | |
| 29- 2 | 261-82131-00 | BAND, battery | | 1 | | | |
| 29- 3 | 165-82124-00 | BAND, battery | | 1 | | | |
| 29- 4 | 173-82122-00 | SEAT, battery | | 1 | | | |
| 29- 5 | 261-82115-00 | WIRE, plus lead | | 1 | | | |
| 29- 6 | 261-82116-00 | WIRE, minus lead | | 1 | | | |
| 29- 7 | 164-82150-00 | FUSE HOLDER ASS'Y | | 1 | | | |
| 29- 7-1 | 148-82151-00 | . FUSE | | 2 | | | |
| 29- 8 | 91401-40035 | PIN, cotter | | 1 | | | |
| 29- 9 | 123-82112-00 | PIPE, breather | | 1 | | | |
| 29-10 | 261-81910-10 | VOLTAGE REGULATOR ASS'Y | | 1 | | | |
| 29-11 | 261-81915-00-35 | PLATE, regulator fitting | | 1 | | | |
| 29-12 | 92501-06015 | SCREW, pan head | | 2 | | | |
| 29-13 | 92901-06100 | WASHER, spring | | 2 | | | |
| 29-14 | 98501-05015 | SCREW, pan head | (ISO) | 1 | | | |
| 29-15 | 92901-05100 | WASHER, spring | | 1 | | | |
| 29-16 | 92901-05200 | WASHER, plain | | 1 | | | |
| 29-17 | 227-82310-60 | IGNITION COIL ASS'Y | | 1 | | | |
| 29-18 | 248-82316-00 | BRACKET, ignition coil | | 1 | | | |
| 29-19 | 92501-06010 | SCREW, pan head | | 2 | | | |
| 29-20 | 92801-06100 | NUT | | 2 | | | |
| 29-21 | 92901-06100 | WASHER, spring | | 2 | | | |
| 29-22 | 166-82370-20 | PLUG CAP ASS'Y | | 1 | | | |
| 29-23 | 94700-00013 | PLUG, spark | B-8E | 1 | | | |
| 29-24 | 183-82341-00 | CORD, hightension | | 1 | | | |
| 29-25 | 261-83371-20 | HORN | | 1 | | | |
| 29-26 | 92501-06012 | SCREW, pan head | | 2 | | | |
| 29-27 | 92901-06100 | WASHER, spring | | 2 | | | |
| 29-28 | 261-82508-10 | MAIN SWITCH ASS'Y | | 1 | | | |
| 29-29 | 116-82511-00 | . KEY, main switch | | 3 | | | |
| 29-30 | 98501-05010 | SCREW, pan head | (ISO) | 2 | | | |
| 29-31 | 92901-05100 | WASHER, spring | | 2 | | | |
| 29-32 | 261-81940-10 | STARTER SWITCH ASS'Y | | 1 | | | |
| 29-33 | 92501-06010 | SCREW, pan head | | 1 | | | |
| 29-34 | 92901-06100 | WASHER, spring | | 1 | | | |
| 29-35 | 92901-06200 | WASHER, plain | | 1 | | | |
| 29-36 | 261-82590-11 | WIRE HARNESS ASS'Y | | 1 | | | |

Fig. 29 ELECTRICAL (AT1-B)



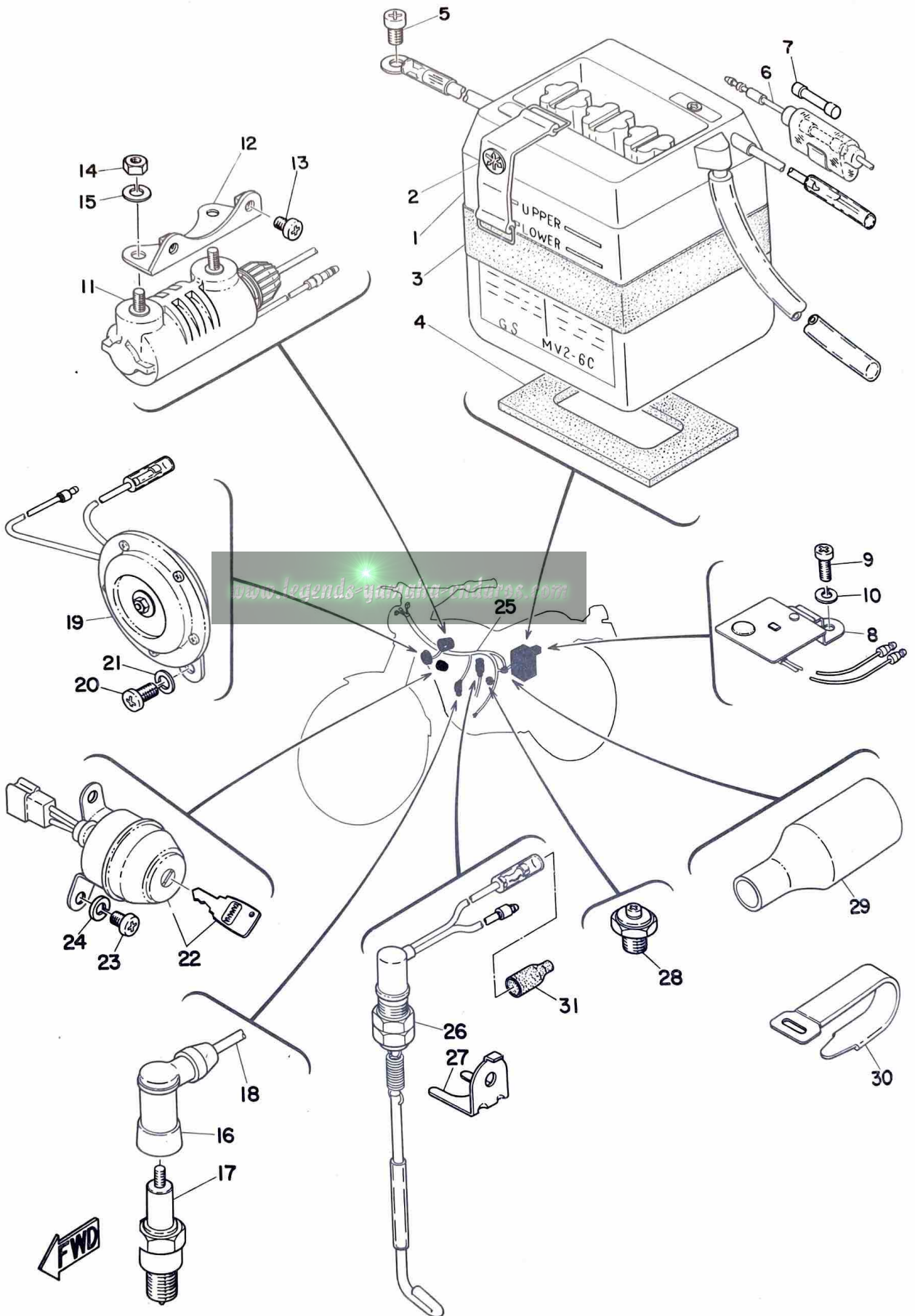
FWD

ELECTRICAL (AT1-B)

| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S-R | Remarks |
|---------|-----------------|----------------------|-------------|-------|-------|-----|---------|
| | | | | AT1-B | CT1-B | | |
| 29-37 | 248-82530-00 | STOP SWITCH ASS'Y | | 1 | | | |
| 29-38 | 248-82539-00-33 | STAY, stop switch | | 1 | | | |
| 29-39 | 248-82599-00 | COVER, connector | | 1 | | | |
| 29-40 | 132-82540-00 | NEUTRAL SWITCH ASS'Y | | 1 | | | |
| 29-41 | 214-82599-00 | COVER, connector | | 1 | | | |
| 29-42 | 168-83936-01 | BAND, switch cord | | 5 | | | |

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Fig. 30 ELECTRICAL (CT1-B)



ELECTRICAL (CT1-B)

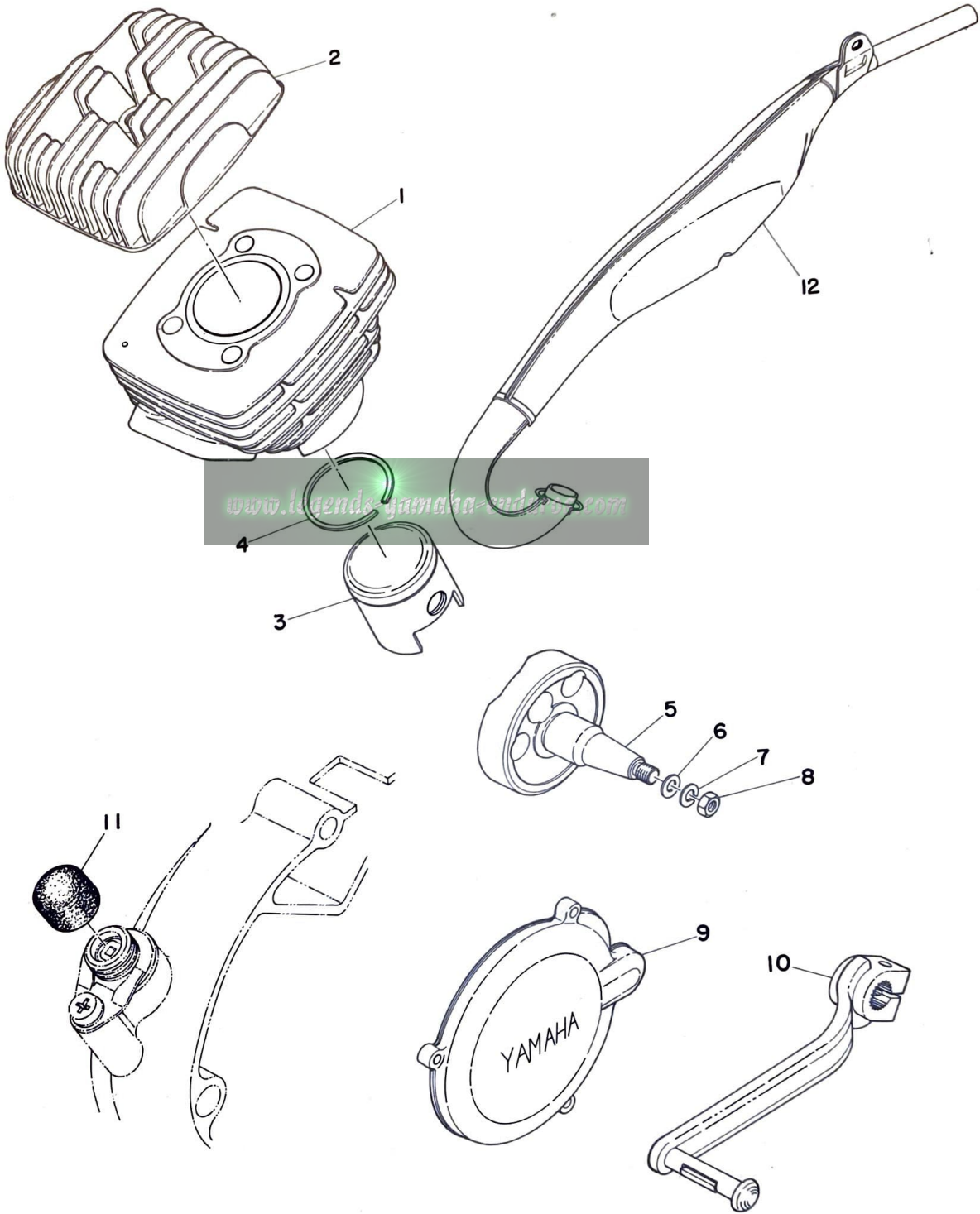
| Ref No. | Parts No. | Parts Name | Description | Q'ty | | S·R | Remarks |
|---------|-----------------|------------------------|-------------|-------|-------|-----|---------|
| | | | | ATI-B | CTI-B | | |
| 30- i | 214-82110-10 | BATTERY ASS'Y | | | 1 | | |
| 30- 1-1 | 104-82111-10 | . CAP, battery | | | 3 | | |
| 30- 2 | 122-82131-00 | BAND, battery | | | 1 | | |
| 30- 3 | 214-82124-00 | BAND, battery | | | 1 | | |
| 30- 4 | 214-82122-00 | SEAT, battery | | | 1 | | |
| 30- 5 | 98501-05008 | SCREW, pan head | (ISO) | | 1 | | |
| 30- 6 | 116-82150-00 | FUSE HOLDER ASS'Y | | | 1 | | |
| 30- 7 | 116-82151-00 | . FUSE | | | 2 | | |
| 30- 8 | 214-81970-20 | RECTIFIER ASS'Y | | | 1 | | |
| 30- 9 | 98501-05015 | SCREW, pan head | (ISO) | | 1 | | |
| 30-10 | 92901-05100 | WASHER, spring | | | 1 | | |
| 30-11 | 248-82310-10 | IGNITION COIL ASS'Y | | | 1 | | |
| 30-12 | 248-82316-00 | BRACKET, ignition coil | | | 1 | | |
| 30-13 | 92501-06010 | SCREW, pan head | | | 2 | | |
| 30-14 | 92801-06100 | NUT | | | 2 | | |
| 30-15 | 92901-06100 | WASHER, spring | | | 2 | | |
| 30-16 | 117-82370-20 | PLUG CAP ASS'Y | | | 1 | | |
| 30-17 | 94700-00013 | PLUG, spark | B-8E | | 1 | | |
| 30-18 | 183-82341-00 | CORD, hightension | | | 1 | | |
| 30-19 | 214-83371-10 | HORN | | | 1 | | |
| 30-20 | 92501-06012 | SCREW, pan head | | | 2 | | |
| 30-21 | 92901-06100 | WASHER, spring | | | 2 | | |
| 30-22 | 233-82508-20 | MAIN SWITCH ASS'Y | | | 1 | | |
| 30-22-1 | 116-82511-00 | . KEY, main switch | | | 3 | | |
| 30-23 | 98501-05010 | SCREW, pan head | (ISO) | | 2 | | |
| 30-24 | 92901-05100 | WASHER, spring | | | 2 | | |
| 30-25 | 251-82590-21 | WIRE HARNESS ASS'Y | | | 1 | | |
| 30-26 | 248-82530-00 | STOP SWITCH ASS'Y | | | 1 | | |
| 30-27 | 248-82539-00-33 | STAY, stop switch | | | 1 | | |
| 30-28 | 132-82540-00 | NEUTRAL SWITCH ASS'Y | | | 1 | | |
| 30-29 | 214-82599-00 | COVER, connector | | | 1 | | |
| 30-30 | 168-83936-01 | BAND, switch cord | | | 4 | | |
| 30-31 | 248-82599-00 | COVER, connector | | | 1 | | |

AT1-MB

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This Parts List is for the exclusive parts for the AT1-MB
Please refer to AT1 Parts List for the parts not listed in this publication.



Fig. 31 ENGINE

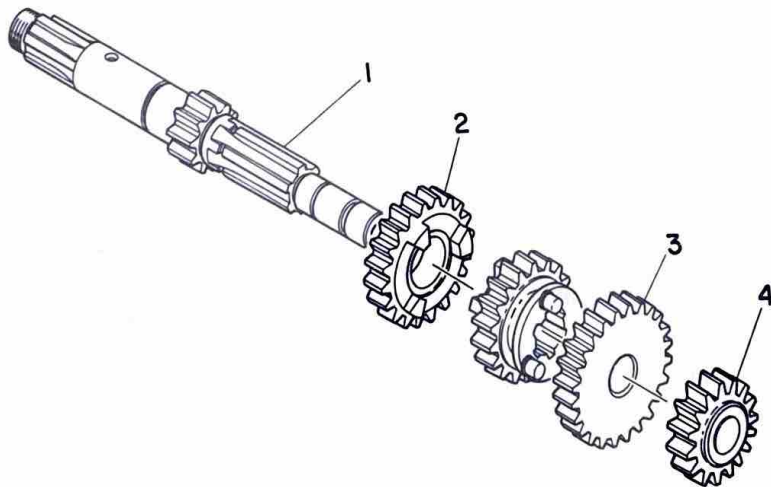
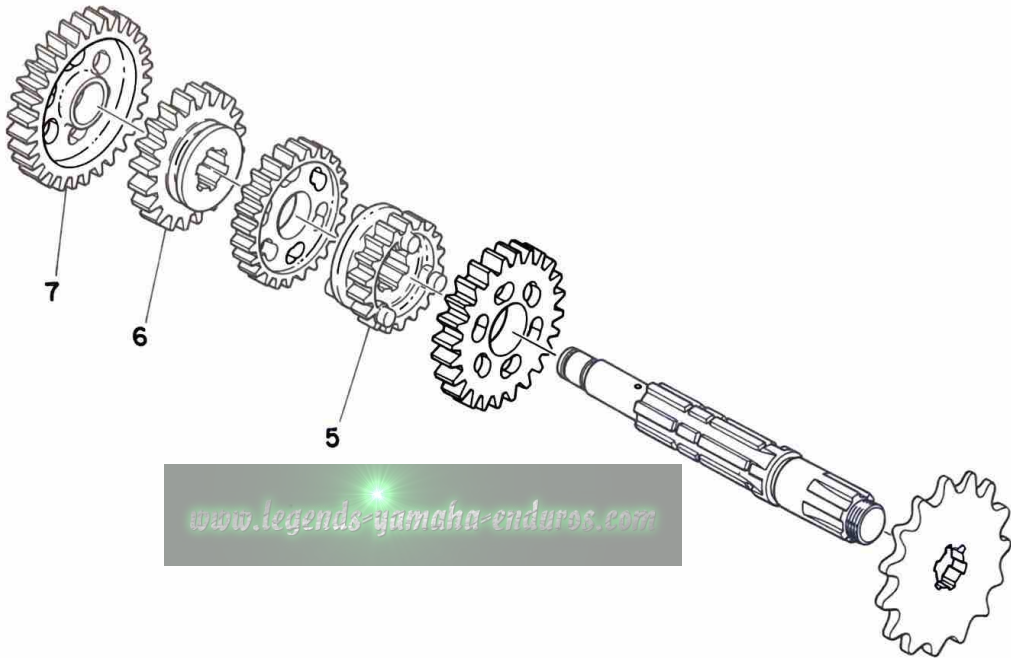


ENGINE

| Ref No. | Parts No. | Parts Name | Description | Q'ty | S·R | Remarks |
|---------|--------------|--------------------|-------------|------|-----|---------|
| 31- 1 ✓ | 248-11311-70 | CYLINDER | | 1 | | |
| 31- 2 | 248-11111-70 | HEAD, cylinder | | 1 | | |
| 31- 3 ✓ | 248-11631-70 | PISTON | | 1 | | |
| 31- 4 ✓ | 248-116N-70 | RING, piston top | | 1 | | |
| 31- 0-1 | 248-11400-00 | CRANK ASS'Y | | 1 | | |
| 31- 5 | 248-11412-00 | CRANK (L.H) | | 1 | | |
| 31- 6 | 214-11557-01 | WASHER | | 1 | | |
| 31- 7 | 92901-12100 | WASHER, spring | | 1 | | |
| 31- 8 | 214-11555-01 | NUT, crank shaft | | 1 | | |
| 31- 9 | 248-15415-00 | COVER, generator | | 1 | | |
| 31-10 | 248-18111-00 | PEDAL, change | | 1 | | |
| 31-11 | 214-17819-00 | CAP, housing | | 1 | | |
| 31-12 | 248-14610-70 | EXHAUST PIPE ASS'Y | | 1 | | |

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Fig. 32 TRANSMISSION

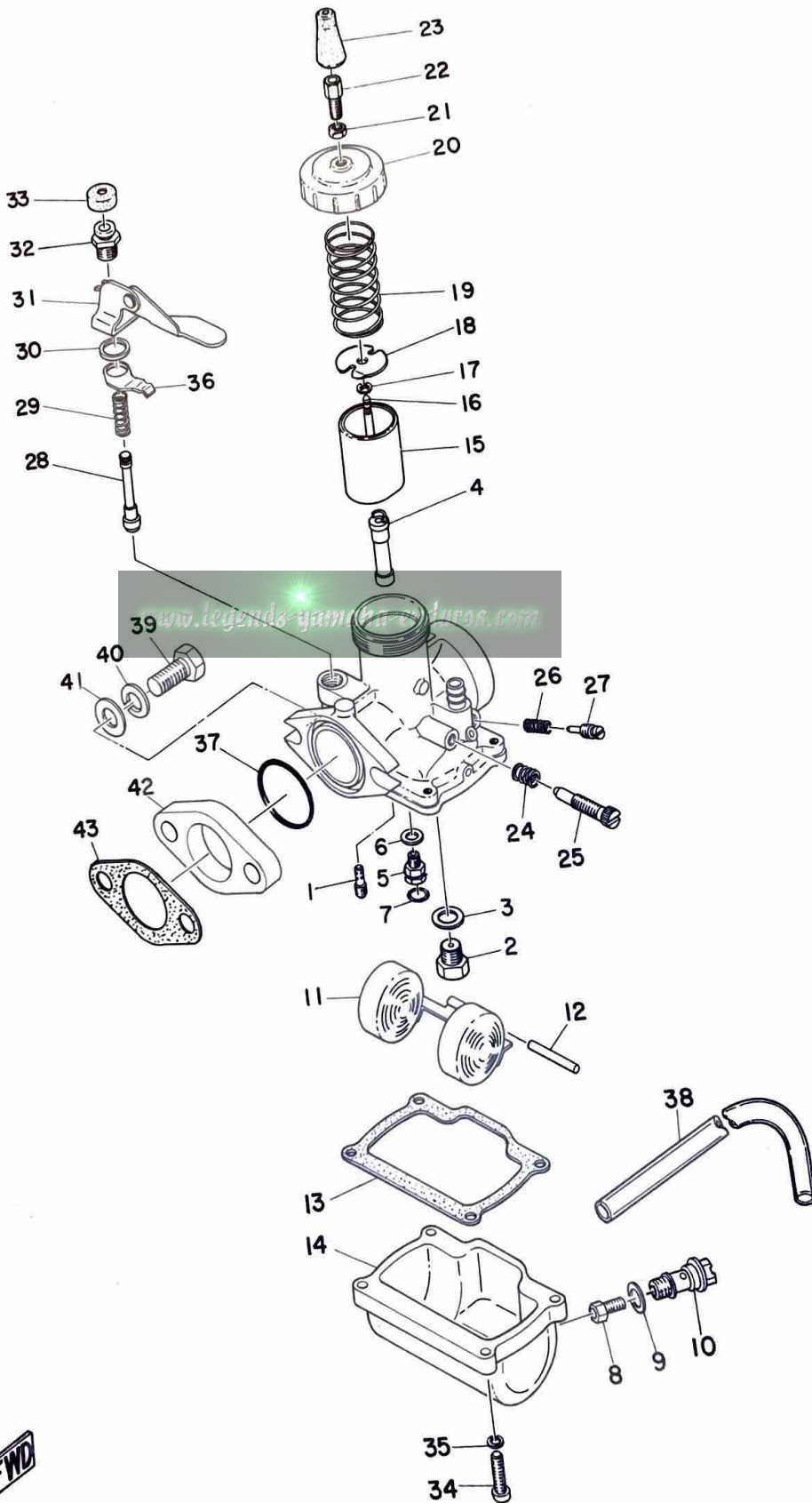


TRANSMISSION

| Ref No. | Parts No. | Parts Name | Description | Q'ty | S · R | Remarks |
|---------|--------------|------------------|-------------|------|-------|---------|
| 32- 1 | 265-17411-00 | AXLE, main | 12T | 1 | | |
| 32- 2 | 265-17141-00 | GEAR, 4th pinion | 22T | 1 | | |
| 32- 3 | 265-17151-00 | GEAR, 5th pinion | 23T | 1 | | |
| 32- 4 | 265-17121-00 | GEAR, 2nd pinion | 16T | 1 | | |
| 32- 5 | 265-17251-00 | GEAR, 5th wheel | 22T | 1 | | |
| 32- 6 | 265-17241-00 | GEAR, 4th wheel | 24T | 1 | | |
| 32- 7 | 265-17211-00 | GEAR, 1st wheel | 34T | 1 | | |

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Fig. 33 CARBURETOR

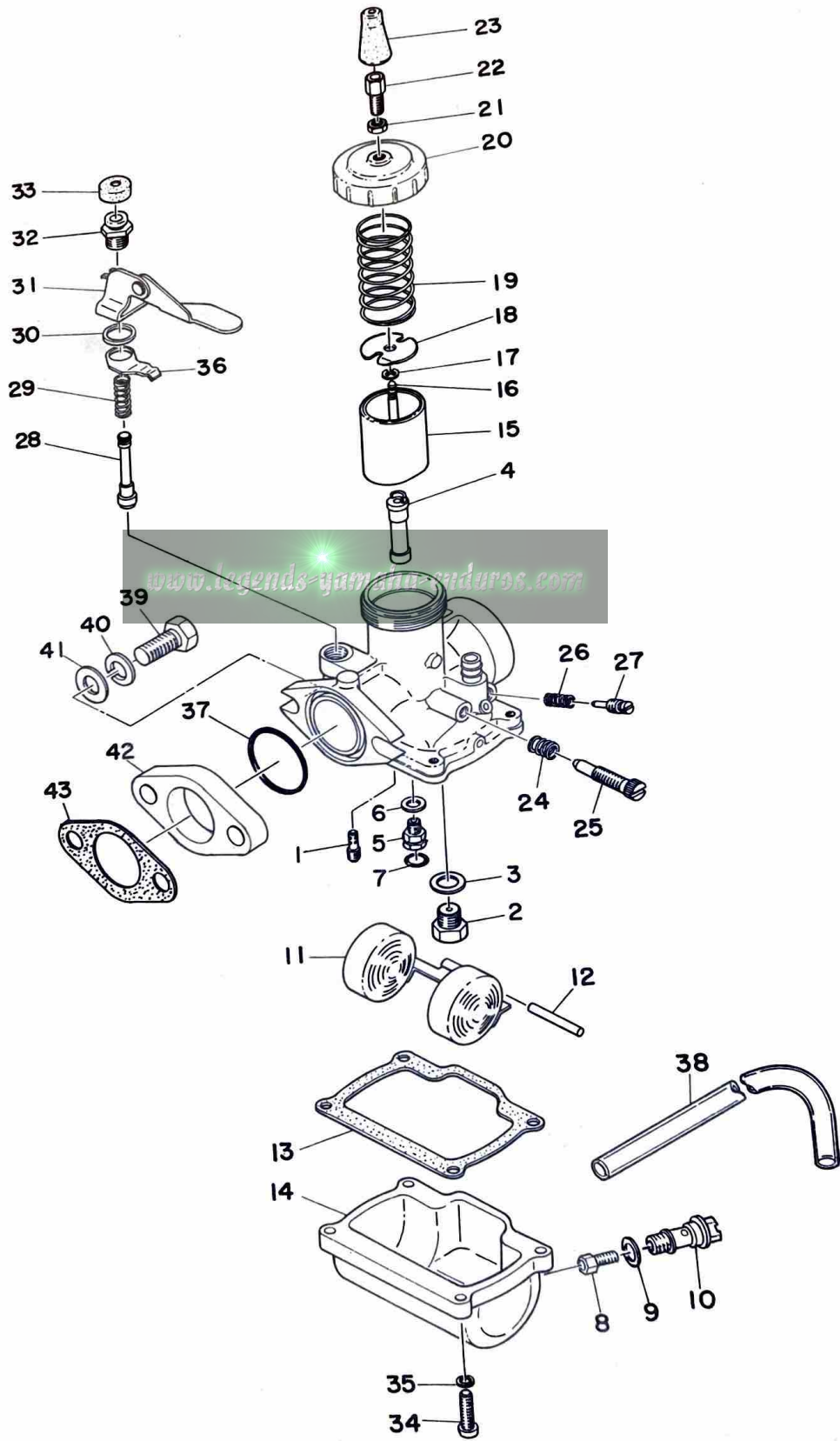


CARBURETOR

| Ref No. | Parts No. | Parts Name | Description | Q'ty | S-R | Remarks |
|---------|--------------|--------------------------|-------------|----------|-----|---------|
| 33- 0-1 | 248-14101-70 | CARBURETOR ASS'Y | (ISO) | 1 | | |
| 33- 1 | 193-14142-30 | . JET, pilot | #30 (ISO) | 1 | | |
| 33- 2 | 168-14190-25 | . VALVE SEAT ASS'Y | #2.5 | 1 | | |
| 33- 3 | 214-14195-00 | . WASHER, valve seat | | 1 | | |
| 33- 4 | 261-14141-32 | . NOZZLE, main | o-2 | 1 | | |
| 33- 5 | 248-14145-01 | . SETTER, needle jet | | 1 | | |
| 33- 6 | 137-14153-00 | . WASHER, main jet | | 1 | | |
| 33- 7 | 93210-04121 | . O-RING | | 1 | | |
| 33- 8 | 137-14143-36 | . JET, main | #180 | U.R 1 | | S. T. D |
| | 137-14143-38 | . JET, main | #190 | | | |
| | 137-14143-40 | . JET, main | #200 | | | |
| 33- 9 | 248-14198-00 | . GASKET | | 1 | | |
| 33-10 | 248-14166-00 | . BOLT, banjo | | 1 | | |
| 33-11 | 156-14185-00 | . FLOAT | | 1 | | |
| 33-12 | 137-14186-00 | . PIN, float | | 1 | | |
| 33-13 | 156-14184-00 | . GASKET, float chamber | | 1 | | |
| 33-14 | 248-14181-01 | BODY, float chamber | | 1 | | |
| 33-15 | 204-14112-15 | . VALVE, throttle | #1.5 | 1 | | |
| 33-16 | 152-14116-15 | . NEEDLE | 4F 15-2 | 1 | | |
| 33-17 | 164-14137-00 | . CLIP | | 1 | | |
| 33-18 | 246-14132-00 | . STOPPER, cable | | 1 | | |
| 33-19 | 248-14131-00 | . SPRING, throttle valve | | 1 | | |
| 33-20 | 802-14158-00 | . TOP, mixing chamber | | 1 | | |
| 33-21 | 802-14161-00 | . NUT, wire adjusting | | 1 | | |
| 33-22 | 127-14124-20 | . SCREW, wire adjusting | 20l | 1 | | |
| 33-23 | 802-14169-00 | . CAP | | 1 | | |
| 33-24 | 137-14133-00 | . SPRING, throttle stop | | 1 | | |
| 33-25 | 204-14122-00 | . SCREW, throttle | | 1 | | |
| 33-26 | 127-14134-00 | . SPRING, air adjusting | | 1 | | |
| 33-27 | 152-14123-00 | . SCREW, air adjusting | | 1 | | |
| 33-28 | 132-14171-00 | . PLUNGER, starter | | 1 | | |
| 33-29 | 156-14135-00 | . SPRING, plunger | | 1 | | |
| 33-30 | 132-14179-00 | . WASHER, starter lever | | 1 | | |
| 33-31 | 214-14175-00 | . LEVER, starter | | 1 | | |
| 33-32 | 132-14174-00 | . CAP, plunger | | 1 | | |
| 33-33 | 132-14173-00 | . COVER, plunger cap | | 1 | | |
| 33-34 | 98502-04015 | . SCREW, pan head | (ISO) | 4 | | |
| 33-35 | 92901-04100 | . WASHER, spring | | 4 | | |



Fig. 33 CARBURETOR

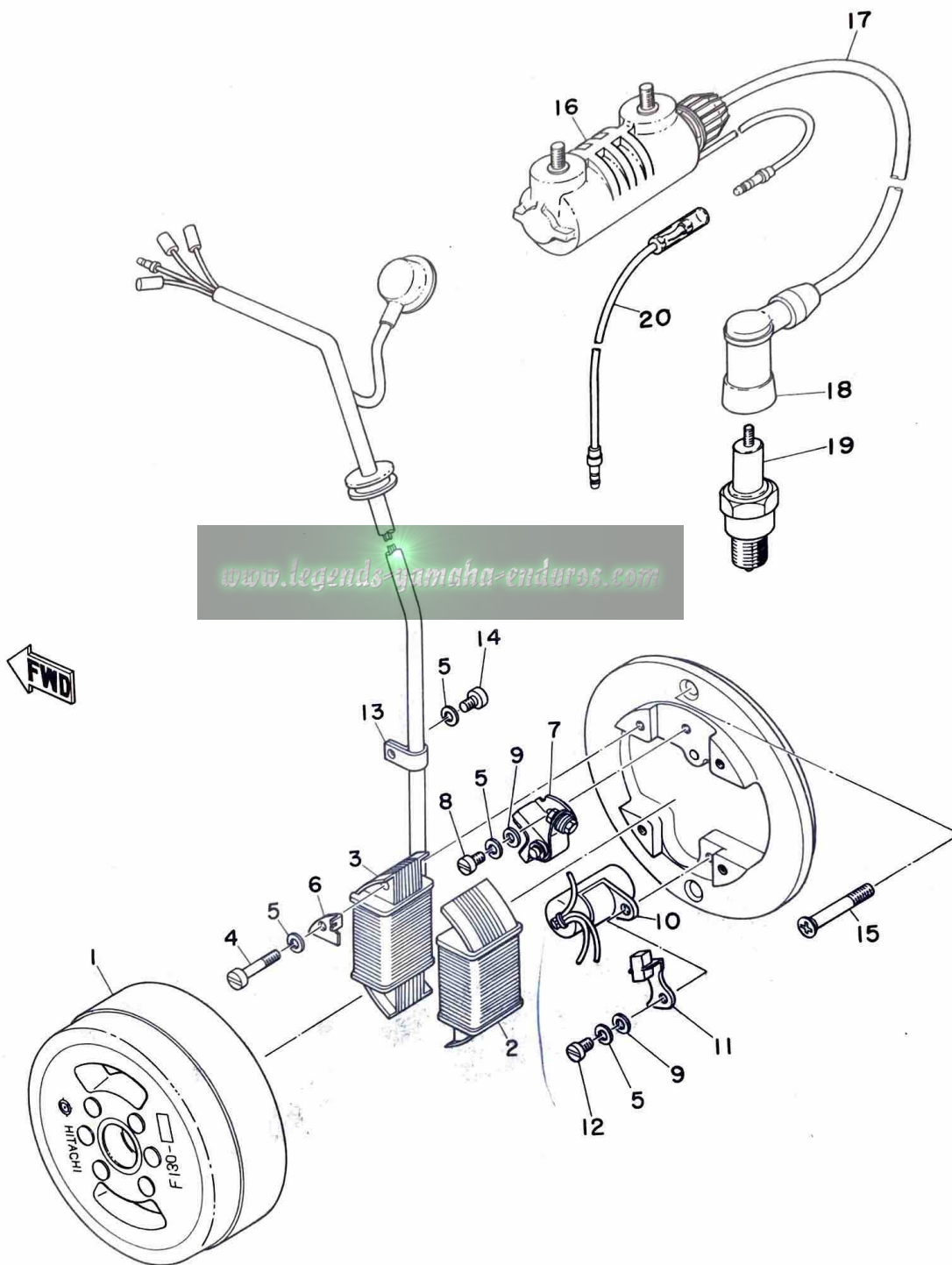


CARBURETOR

| Ref No. | Parts No. | Parts Name | Description | Q'ty | S·R | Remarks |
|---------|--------------|------------------------|-------------|------|-----|---------|
| 33-36 | 170-14178-00 | . PLATE, starter lever | | 1 | | |
| 33-37 | 248-14147-00 | . O-RING | | 1 | | |
| 33-38 | 137-14197-00 | PIPE, overflow | | 1 | | |
| 33-39 | 97201-08030 | BOLT | (ISO) | 2 | | |
| 33-40 | 92901-08100 | WASHER, spring | | 2 | | |
| 33-41 | 92901-08200 | WASHER, plain | | 2 | | |
| 33-42 | 248-13555-00 | JOINT | | 1 | | |
| 33-43 | 248-13556-70 | GASKET | | 1 | | |

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Fig. 34 FLYWHEEL MAGNETO

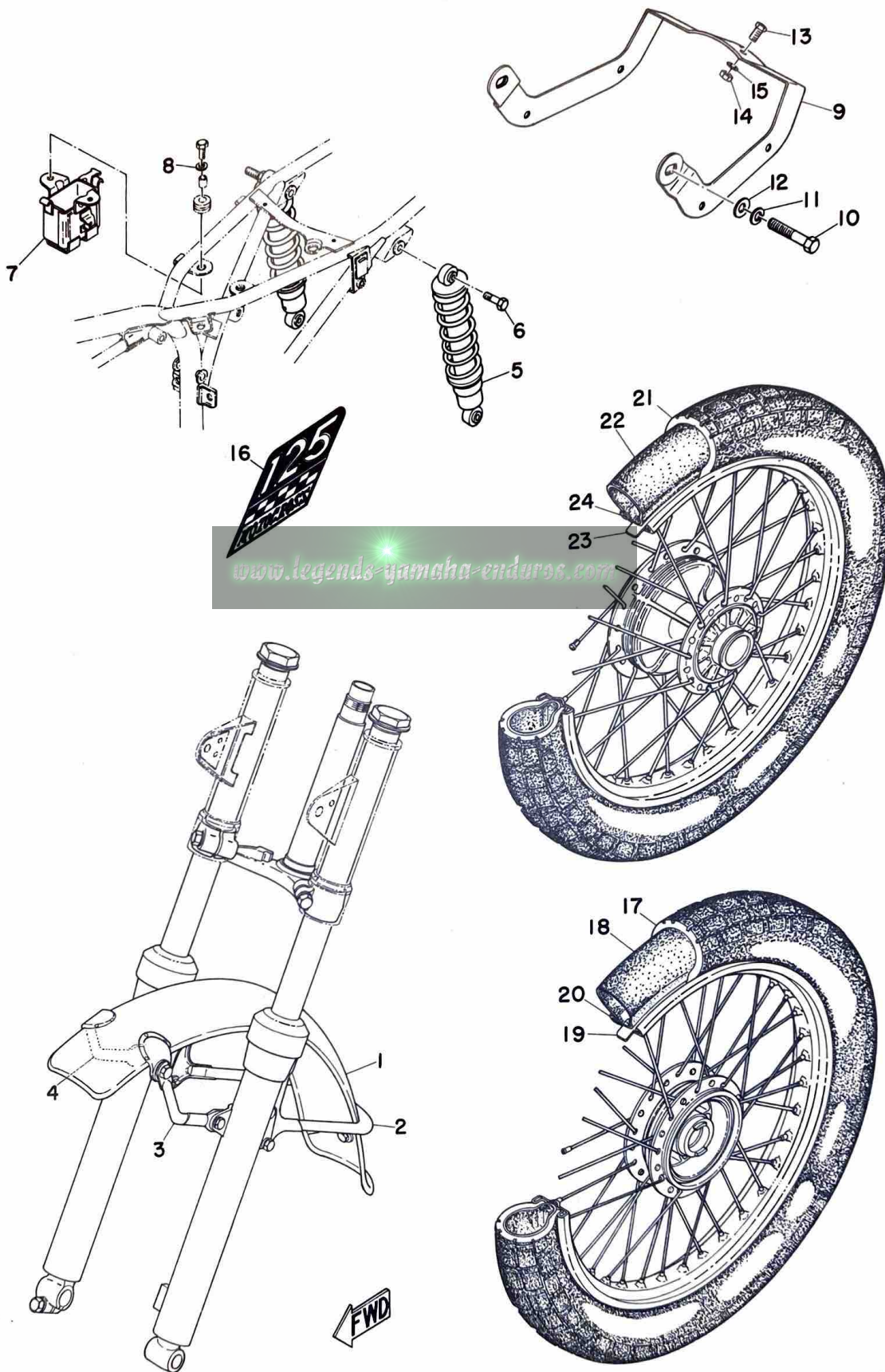


FLYWHEEL MAGNETO

| Ref No. | Parts No. | Parts Name | Description | Q'ty | S · R | Remarks |
|---------|--------------|-------------------------|-------------|------|-------|---------|
| 34- 0-1 | 248-81300-10 | FLYWHEEL MAGNETO ASS'Y | (ISO) | 1 | | |
| 34- 1 | 248-81350-10 | . ROTOR ASS'Y | | 1 | | |
| 34- 2 | 185-81312-10 | . COIL, source | | 1 | | |
| 34- 3 | 248-81313-10 | . COIL, lighting | | 1 | | |
| 34- 4 | 110-81348-20 | . SCREW, pan head | 4-25 (ISO) | 4 | | |
| 34- 5 | 92901-04100 | . WASHER, spring | | 7 | | |
| 34- 6 | 185-81332-10 | . PLATE, timing | | 1 | | |
| 34- 7 | 207-81321-10 | . CONTACT BREAKER ASS'Y | | 1 | | |
| 34- 8 | 110-81347-20 | . SCREW, cylinder head | 4-12 (ISO) | 1 | | |
| 34- 9 | 92901-04200 | . WASHER, plain | | 1 | | |
| 34-10 | 207-81326-10 | . CONDENSER | | 1 | | |
| 34-11 | 207-81331-10 | . LUBRICATOR | | 1 | | |
| 34-12 | 98501-04010 | . SCREW, pan head | (ISO) | 1 | | |
| 34-13 | 109-81328-10 | . CLAMP, lead | | 1 | | |
| 34-14 | 98501-04008 | . SCREW, pan head | (ISO) | 1 | | |
| 34-15 | 92701-06012 | . SCREW, flat head | | 2 | | |
| 34-16 | 248-82310-10 | IGNITION COIL ASS'Y | | 1 | | |
| 34-17 | 183-82341-00 | CORD, high-tension | | 1 | | |
| 34-18 | 117-82370-20 | PLUG CAP ASS'Y | | 1 | | |
| 34-19 | 94700-00035 | PLUG, spark | B-9E | 1 | | |
| 34-20 | 263-82319-00 | WIRE, sub-lead | | 1 | | |



Fig. 35 CHASSIS



CHASSIS

| Ref No. | Parts No. | Parts Name | Description | Q'ty | S·R | Remarks |
|---------|-----------------|-----------------------|-------------|------|-----|---------|
| 35- 0-1 | 263-23100-00-35 | FRONT FORK ASS'Y | | 1 | | |
| 35- 1 | 214-21510-00-35 | FRONT FENDER COMP. | | 1 | | |
| 35- 2 | 214-21512-00 | BRACKET, fender | | 1 | | |
| 35- 3 | 214-21513-00 | STAY, fender (L.H) | | 1 | | |
| 35- 4 | 214-21514-00 | STAY, fender (R.H) | | 1 | | |
| 35- 5 | 248-22210-20 | REAR CUSHION ASS'Y | | 2 | | |
| 35- 6 | 214-22241-00 | BOLT, rear cushion | | 1 | | |
| 35- 7 | 248-21240-00-33 | BATTERY BOX COMP. | | 1 | | |
| 35- 8 | 248-21757-00 | WASHER, special | | 2 | | |
| 35- 9 | 263-21685-00-35 | BRACKET, number plate | | 1 | | |
| 35-10 | 97201-08050 | BOLT | (ISO) | 2 | | |
| 35-11 | 92901-08100 | WASHER, spring | | 2 | | |
| 35-12 | 92901-08200 | WASHER, plain | | 2 | | |
| 35-13 | 91201-06012 | BOLT | | 2 | | |
| 35-14 | 92801-06100 | NUT | | 2 | | |
| 35-15 | 92901-06100 | WASHER, spring | | 2 | | |
| 35-16 | 263-21786-00 | EMBLEM, motocros | | 1 | | |
| 35-17 | 94132-18074 | TIRE | 3.25-18-4PR | 1 | | ☆ |
| 35-18 | 94232-18020 | TUBE | 3.25-18 | 1 | | ☆ |
| 35-19 | 94332-18016 | BAND, rim | 3.25-18 | 1 | | |
| 35-20 | 94416-18046 | RIM | 1.60A-18 | 1 | | |
| 35-21 | 94135-18079 | TIRE | 3.50-18-4PR | 1 | | ☆ |
| 35-22 | 94235-18022 | TUBE | 3.50-18 | 1 | | ☆ |
| 35-23 | 94335-18018 | BAND, rim | 3.50-18 | 1 | | |
| 35-24 | 94418-18045 | RIM | 1.85B-18 | 1 | | |

NUMERICAL INDEX

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NUMERICAL INDEX

| Ref No. | Parts No. | Ref No. | Parts No. | Ref No. | Parts No. |
|---------|--------------|---------|-----------------|---------|-----------------|
| 22-16 | 101-24356-00 | 19-40 | 122-23411-00 | 4- 8 | 132-16351-00 |
| 14- 8 | 101-81111-10 | 19-38 | 122-23412-00 | 5- 3 | 132-17216-00 |
| 4-14 | 102-17463-00 | 19-41 | 122-23416-00 | 5-16 | 132-17216-00 |
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